The 18th International Conference On RF Superconductivity, SRF2017 (July 17-21, 2017, Lanzhou, China)



SUPERCONDUCTING HARMONIC CAVITY SYSTEMS FOR ELECTRON STORAGE RING APPLICATIONS



SANG-HOON KIM Argonne National Laboratory

July 19, 2017

Collaborators: M.P. Kelly Z.A. Conway M.J. Kedzie T.C. Reid B. Guilfoyle

OUTLINE

Introduction

- Harmonic RF in Electron Storage Rings
- Superconducting Harmonic Cavities
- Advanced Photon Source (APS) Upgrade Superconducting Harmonic Cavity for Bunch Lengthening
 - Technical Subsystems: Cavity, Pneumatic Slow Frequency Tuner, Coaxial RF Couplers, Beamline HOM Absorbers
 - Interactions with Beam

Concluding Remarks

HARMONIC RF IN STORAGE RINGS

Higher Harmonic RF Combined with Main RF

- Potential well broadening and, as a result, bunch lengthening
 - Reduces beam loss rate due to large-angle intrabeam (Touschek) scattering
 - Increase single bunch charge limited by collective effects
 - Also Landau damping enhanced by synchrotron frequency spreads
- Purely beam induced voltage
 - In the decelerating phase with high beam current
 - Detuning angle close to 90°



APS-U Bunch Lengthening with the 4th Harmonic RF



Longitudinal Bunch Distribution



SUPERCONDUCTING HARMONIC CAVITIES

SUPER-3HC: installed and operating in ELETTRA and SLS

- Total 0.8 MV @ 1.5 GHz with 2 cavities: Nb/Cu cavity scaled from the 500 MHz SOLEIL cavity
- NO fundamental-mode RF couplers: the detuning angle is 89.9°
- Successfully commissioned and operating



SUPER-3HC developed at CEA-Saclay [P. Bosland et al., SRF03]

- Superconducting 3rd Harmonic Cavity for SSRF: under development
 - Harmonic voltage: 1.8 MV @ 1.5 GHz
 - Two-cell cavity with no fundamental-mode RF coupler, Fluted beam pipes



(Courtesy of H. Hou @ SSRF)



BUNCH LENGTHENING HARMONIC RF CAVITY FOR APS UPGRADE

- APS Upgrade replaces the storage ring with a new Multi-Bend Achromat (MBA) lattice
 - X-ray brightness improves by ~2 orders of magnitude
 - 6 GeV, average 200 mA beam with the maximum single bunch charge of 15 nC
 - Re-use the exiting main RF, normal conducting 352 MHz
- Bunch lengthening harmonic RF cavity
 - To improve Touschek lifetime and increase single bunch charge limit
 - Necessary to operate at the design beam current and single bunch charge, 200 mA and 15 nC
- Superconducting cavity option
 - Best technology to generate the required harmonic voltage, 1.25 MV, in the physical space, 2.5 m, allowed
 Lattice
 Transverse Beam Profile



S.R. KIIII, Superconducting narmonic Cavity Systems, SKR

APS-U HARMONIC CAVITY AND SUBSYSTEMS

The 4th harmonic with fundamental-mode RF couplers

- Ideal harmonic phase: relatively far away from 0°
 - due to relatively high energy loss per turn/main RF voltage
- Loading with the RF coupler to achieve this ideal harmonic phase
- The 4th harmonic, 1.4 GHz, was chosen for a moderate level of the beam loss power to be extracted
- Harmonic cavity
 - Harmonic voltage: 1.25 MV nominal
 - Scaled the TESLA shape with an enlarged beam pipe
- Two RF couplers
 - 1.4 GHz 20 kW (traveling wave, per coupler) adjustable couplers
- HOM Damping
 - Strong damping: Q of ~1000 or less
 - SiC Beamline HOM absorbers optimized using 'dielectric resonator' effect
 - Wedge antenna to extract coupler modes
- With the adjustable coupler and pneumatic frequency tuner, it is possible to run at the ideal harmonic voltage and phase for different beam currents



S.H. Kim, Superconducting Trannonic Cavity Systems, SIXI 2017

CAVITY FABRICATION/ SURFACE PROCESSING

Based on ANL's past fabrication/surface processing experience for the coaxial cavities as well as elliptical cavities, e.g. the ILC single-cell cavity

- Hydroforming and electron beam welding at AES with Nb/SS braze assemblies made by ANL
- Stainless steel helium jacketing at Meyer Tool
- Electropolishing for 120 μm removal at ANL: ANL-FNAL SRF Cavity Surface Processing Facility
- 600°C baking at FRIB/MSU and then additional 20 μm EP, high pressure rinsing, clean assembly at ANL

















CAVITY COLD TEST RESULTS: Q CURVES

- Achieved design goals at both temperatures, 2 K and 4.5 K
 - Chose 2 K since the up-to-date requirement from beam dynamics studies is 1.25 MV
 - Further conditioning efforts to extend the maximum gradient were not necessary
- No multipacting or conditioning effects were observed up to the maximum achieved gradient
- Residual resistance is $8 n\Omega$ with B_{ext} of approximately 10 mG



MICROPHONICS

- Microphonics
 - The stainless steel helium jacketed niobium cavity was designed such that:
 - · the first mechanical mode is higher than 300 Hz and
 - the measured df/dP was -13 Hz/Torr
 - Measured in the test cryostat: Gaussian distribution with 1σ =5 Hz
- Impact on the beam

Measured frequency fluctuations in

Cold Test at 2.0 K, V=1.8 MV

 Particle tracking simulations show no measurable impact on the beam at this level of microphonics

Particle tracking simulation with

~40 Hz pk-pk microphonics



PNEUMATIC SLOW FREQUENCY TUNER

80 K 2 K He Gas Outer Bellows

- Cold test with slow tuner
 - No hysteresis or dead bands in the full tuning range, 0 to -600 kHz
 - Measured maximum slew rate was 190 kHz/sec
- Estimated resolution: <10 Hz</p>
- Support cavity 'parking'
 - At cryogenic and room temperatures



RF POWER COUPLER

- OD 8 cm 50 Ohm coax, warm and cold RF windows
- Adjustable external Q: 2x10⁵ 2x10⁷ using a 4 cm variable bellows
- Design power : 20 kW (traveling wave) per coupler at 1.4 GHz
- Tested up to 18 kW at 1.3 GHz in a LN2 cooled transmission line setup



Transmission line test setup



M.P. Kelly FRXBA03 (Fri 10 am) "Coaxial Power Coupler Development at ANL"





SIC HOM ABSORBER

- Similar to Cornell's design but used at room temperature
 - Simulated dissipation power = 1 kW per absorber
- Graphite-direct-sintered SiC, Coorstek SC-35
- Shrink fit with 0.1 mm interference, chosen based on mechanical analysis
- Thermal tests with a radiative heat source
 - Temperature rise on the SiC inner surface = 2°C at 1 kW
 - Capable of dissipating at least 10 kW heat load
- HOM damping tests at room temperature
 - Damped Qs are 700 or less and they are dominated by the SiC so almost the same damping is expected in the real cryomodule









COUPLER WEDGE ANTENNA FOR HOM DAMPING

- A trapped HOM induced with a symmetric antenna is problematic
 - Has high r/Q, about 10 Ohm
 - Below the cutoffs both in the beam pipe and in the coupler (TE11)
- 'Wedge' antenna
 - Convert this mode to the TEM mode to extract it along the coupler
- Demonstrated in room temperature tests

Symmetric Antenna Wedge Antenna





Coupler Mode Measurement Symmetric Antenna Wedge Antenna at Room Temperature -40 **TE11**: TEM: Wedged Antenna **Evanescent** Symmetric Antenna -50 **Propagating** -60 Coupler Mode -70 S21 (dB) -80 -90 -100 -110 -120 1.7 1.4 1.45 1.5 1.55 1.6 1.65 onic (S Frequency (GHz)

CONCLUDING REMARKS

- The cavity and subsystems for the APS Upgrade Bunch Lengthening harmonic RF system have been developed since last SRF conference
 - Demonstrated their functionality and performance meet design criteria
 - Conceived and implemented several unique features
- Project status: building the cryomodule
 - Plan: finish the cryomodule and carry out the offline test in 2019
- Technologies developed in this project are also applicable for future high-intensity accelerators
 - >10 kW room temperature beamline SiC HOM absorber
 - 1.4(1.3) GHz CW high power variable RF power coupler



ACKNOWLEDGEMENTS

- Collaboration for APS-U Bunch Lengthening System with the Harmonic Cavity
 - ANL
 - PHY: M.P. Kelly, Z.A. Conway, M.J. Kedzie, B. Mustapha, E.T. Herbert P.N. Ostroumov (now @FRIB/MSU), S. Kutsaev (now @RadiaBeam)
 - HEP: T.C. Reid, B. Guilfoyle
 - NE: A. Barcikowsky, G. Cherry
 - APS-U: U. Wienands, G. Decker, J. Carwardine
 - ASD: T. Berenc, D. Horan, J. Fuerst, G. Waldschmidt, M. Borland, R. Lindberg
 - Central Shop: W. Toter, D. Carvelli
 - Outside Vendors
 - Advanced Energy Systems, Meyer Tool, MPF Inc, A.J. Tuck
- Advised by
 - R. Eichhorn, J. Byrd, S. Belomestnykh, S. Yakovlev, M. Champion, ...
- Contribution to this talk
 - H. Hao @ SSRF

