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Set of RF parameters for the FCC-ee machines

Sarah Aull, Olivier Brunner, Andy Butterworth, Nikolai Schwerg
& the FCC RF Working Group

presented by Erk Jensen
CERN

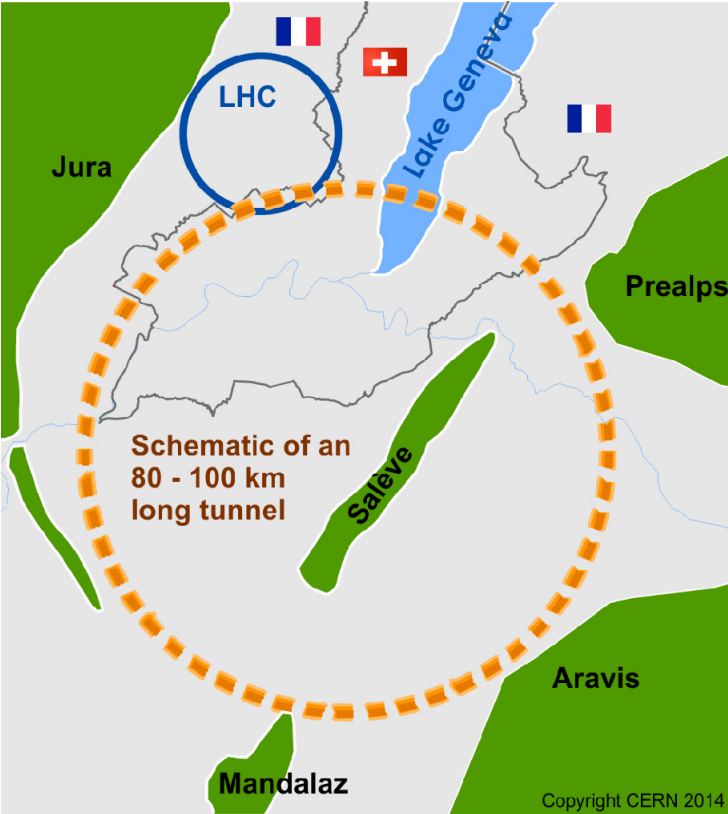
SRF 2017, Lanzhou, China



Outline

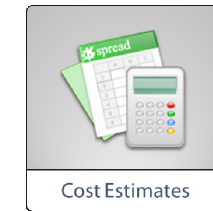
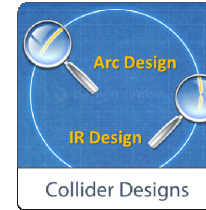
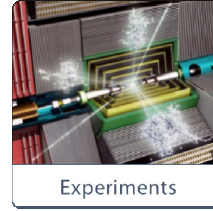
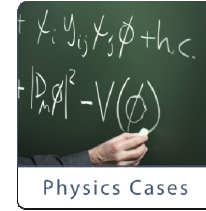
- Introduction: What is the FCC and what are its challenges
- Parameter choices & Layout
- Staging scenarios
- Nb on Cu – potential advantages
- Relevant R&D subjects at a glance
- Summary

The Future Circular Collider Study



International FCC collaboration (CERN as host lab) to study:

- ***pp*-collider (*FCC-hh*)**
→ main emphasis, defining infrastructure requirements
 $\sim 16 \text{ T} \Rightarrow 100 \text{ TeV } pp \text{ in } 100 \text{ km}$
- **$\sim 100 \text{ km}$ tunnel infrastructure** in Geneva area, site specific
- **e^+e^- collider (*FCC-ee*), as potential first step** **(SRF challenge!)**
- ***p-e* (*FCC-he*) option**, integration one IP, e from ERL
- **HE-LHC with *FCC-hh* technology**
- **CDR for end 2018**

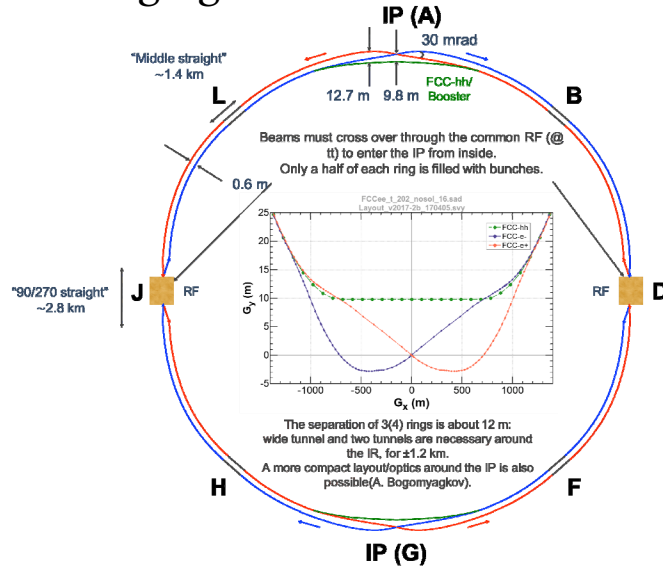




The FCC-ee is similar to the CEPC

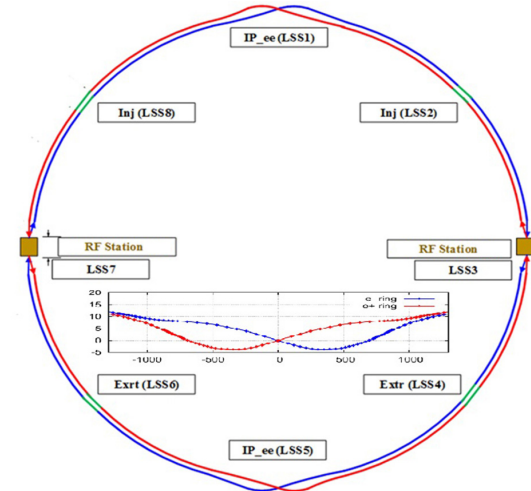
FCC-ee

- 100 km circumference
- Z, W, Higgs & $t\bar{t}$
- Staging



CEPC

- 100 km circumference
- Z, W, Higgs
- Staging not foreseen





Parameters and challenges

	Z	W	H	$t\bar{t}$	unit
Energy (per beam)	45.5	80	120	175	GeV
Luminosity	10^{36}	$1.8 \cdot 10^{35}$	$5 \cdot 10^{34}$	10^{34}	$\text{cm}^{-2}\text{s}^{-1}$
Current	1450	150	30	6.5	mA
Voltage	0.25	0.8	3	10	GV
RF Power (per beam)	50	50	50	50	MW

- Requires a large scale, highly reliable RF system, to deliver 100 MW in CW!
- ... under varying beam current conditions
- Energy efficiency is a major concern
- R&D in these different areas has been launched and is progressing (1 MW CW FPC's, high efficiency klystrons, Nb on Cu cavity technology, low impedance crab cavities, ...)



RF System for FCC

Sequence of 5 different machines ranging from high current to high gradient:

- with maximum re-use of components and
- minimum down-time for the installation of upgrades

	V _{tot} (GV)	n bunch	I _{beam} (mA)	σ (mm)	E _{turnloss} (GeV)
FCC-hh	0.032		500		
Z	0.4 / 0.2	30180 / 91500	1450	0.9/1.6	0.03
W	0.8	5260	152	2	0.33
H	3	780	30	2	1.67
t	10	81	6.6	2.1	7.55



Challenges:

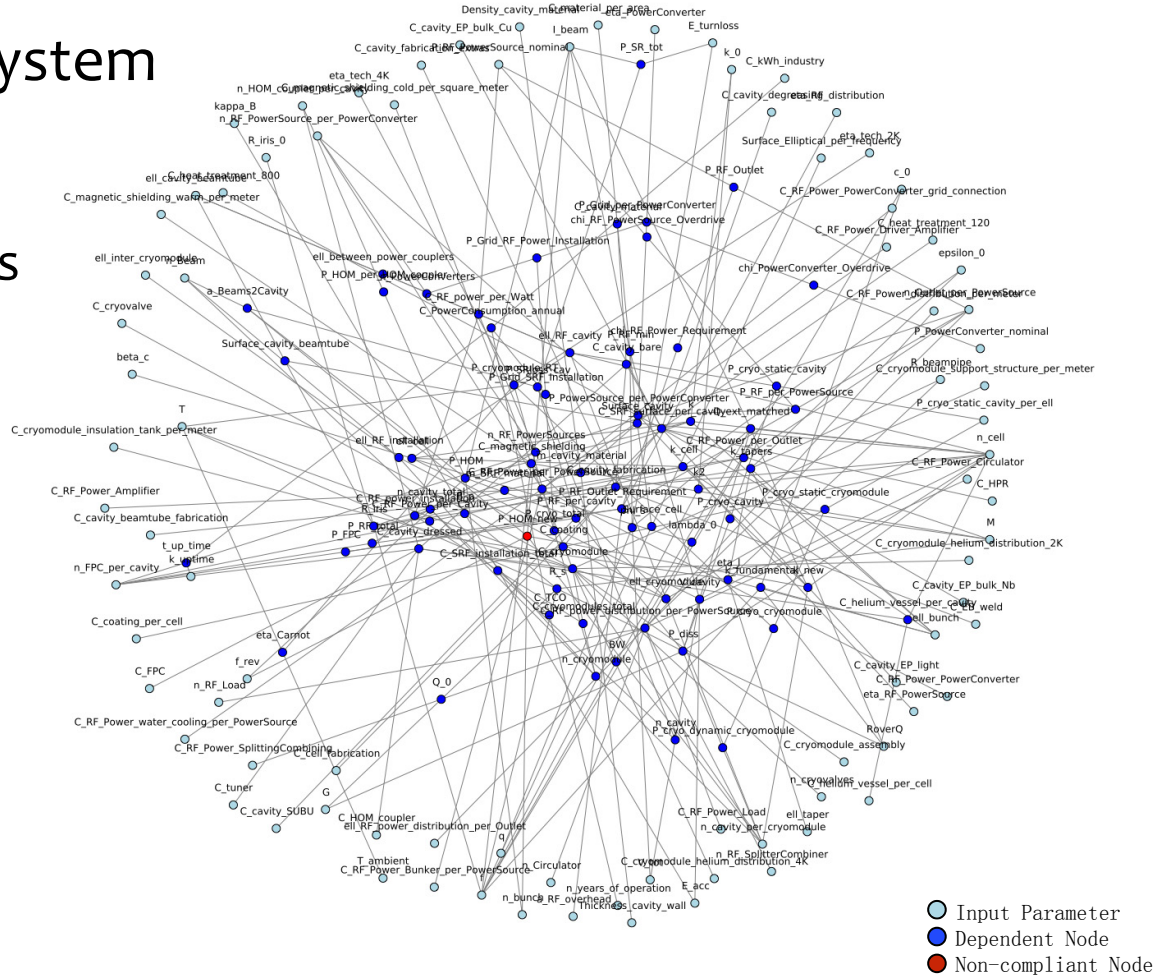
- Dynamic environment with changing parameters
- RF System between the technical feasible and R&D projects

Table 1: RF system parameters

Parameter	Value	Unit
Accelerator type	Linear	
Beam energy (GeV)	10	GeV
Beam current (mA)	6.6	mA
Number of bunches	81	
Beam size (mm)	2.1	mm
RF frequency (MHz)	1300	MHz
RF voltage (kV)	10	kV
RF power (MW)	10	MW
RF system efficiency (%)	10	%
RF system cost (M€)	10	M€
RF system lifetime (years)	10	years
RF system maintenance (M€)	10	M€
RF system upgrade (M€)	10	M€
RF system replacement (M€)	10	M€
RF system disposal (M€)	10	M€
RF system total (M€)	10	M€
RF system cost per GeV (M€/GeV)	10	M€/GeV
RF system cost per mA (M€/mA)	10	M€/mA
RF system cost per bunch (M€/bunch)	10	M€/bunch
RF system cost per mm (M€/mm)	10	M€/mm
RF system cost per MHz (M€/MHz)	10	M€/MHz
RF system cost per kV (M€/kV)	10	M€/kV
RF system cost per MW (M€/MW)	10	M€/MW
RF system cost per % (M€/%)	10	M€/%
RF system cost per year (M€/year)	10	M€/year
RF system cost per M€ (M€/M€)	10	M€/M€
RF system cost per lifetime (M€/lifetime)	10	M€/lifetime
RF system cost per maintenance (M€/maintenance)	10	M€/maintenance
RF system cost per upgrade (M€/upgrade)	10	M€/upgrade
RF system cost per replacement (M€/replacement)	10	M€/replacement
RF system cost per disposal (M€/disposal)	10	M€/disposal
RF system cost per total (M€/total)	10	M€/total
RF system cost per cost per GeV (M€/cost per GeV)	10	M€/cost per GeV
RF system cost per cost per mA (M€/cost per mA)	10	M€/cost per mA
RF system cost per cost per bunch (M€/cost per bunch)	10	M€/cost per bunch
RF system cost per cost per mm (M€/cost per mm)	10	M€/cost per mm
RF system cost per cost per MHz (M€/cost per MHz)	10	M€/cost per MHz
RF system cost per cost per kV (M€/cost per kV)	10	M€/cost per kV
RF system cost per cost per MW (M€/cost per MW)	10	M€/cost per MW
RF system cost per cost per % (M€/cost per %)	10	M€/cost per %
RF system cost per cost per year (M€/cost per year)	10	M€/cost per year
RF system cost per cost per M€ (M€/cost per M€)	10	M€/cost per M€
RF system cost per cost per lifetime (M€/cost per lifetime)	10	M€/cost per lifetime
RF system cost per cost per maintenance (M€/cost per maintenance)	10	M€/cost per maintenance
RF system cost per cost per upgrade (M€/cost per upgrade)	10	M€/cost per upgrade
RF system cost per cost per replacement (M€/cost per replacement)	10	M€/cost per replacement
RF system cost per cost per disposal (M€/cost per disposal)	10	M€/cost per disposal
RF system cost per cost per total (M€/cost per total)	10	M€/cost per total

Full Model of the RF System

- Model of all dependencies
- Study of parameter choices
- Direct comparison of scenarios
- Sensitivity analysis
- Constant monitoring of all constraints for non-compliance



Parameter Layout



Z

W

H

t

Booster

Number of Cryomodules

Material

Temperature

Frequency

Acc. Gradient

Number of Cells

Number of Cavities

HOM Couplers

Fund. Power Couplers

Number of Amplifiers

Power Splitting

Power Source

72	36
< 4 >	< 4 >
FPC ₅₀₀	FPC ₁₀₀₀
144	144
P ₁₃₀₀	P ₁₃₀₀

Z

Constraints

- Wide aperture —> 400 MHz
- low number of cavities —> 10 MV/m

Fall-back for FPC —> lower field

Further developments

- Need for FPC up to 1 MW
- HOM Load Study
- HOM Coupler and Absorber Design

Parameter Layout



Number of Cryomodules

Material

Temperature

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Z

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Booster

72	36
$< 4 >$	$< 4 >$
FPC ₅₀₀	FPC ₁₀₀₀
144	144
P ₁₃₀₀	P ₁₃₀₀

159
$< 4 >$
FPC ₂₅₀
636
P ₂₂₀

Constraints

- Both beams go through the same cavities and beam pipe
- Beam-pipe and installation need to be re-aligned
- For the needed total voltage of 10 GV use of **bulk Nb** at 20 MV/m
- Change of Frequency to **800 MHz**
- RF power requirements are low and may be fulfilled with small sources such as SSPA

t

Parameter Layout



Number of Cryomodules

Material

Temperature

Frequency

Acc. Gradient

Number of Cells

Number of Cavities

HOM Couplers

Fund. Power Couplers

Number of Amplifiers

Power Splitting

Power Source

	Z		W	H		t	Booster
Number of Cryomodules	72	36		102	102	159	
Material							
Temperature							
Frequency							
Acc. Gradient							
Number of Cells							
Number of Cavities	< 4 >	< 4 >		< 4 >	< 4 >	< 4 >	
HOM Couplers							
Fund. Power Couplers	FPC ₅₀₀	FPC ₁₀₀₀		FPC ₂₅₀	FPC ₂₅₀	FPC ₂₅₀	
Number of Amplifiers	144	144		102	408	636	
Power Splitting							
Power Source	P ₁₃₀₀	P ₁₃₀₀		P ₁₃₀₀	P ₅₀₀	P ₂₂₀	

II

SRF Performance Nb/Cu has the potential to compete with bulk Nb

- maximise use of **400 MHz** equipment
- ease installation effort
- slight cost reduction

Fall-back for Nb/Cu → bulk Nb @ 800 MHz



Parameter Layout

	Z		W		H		t	Booster
Number of Cryomodules	72	36	56	28	102	102	159	
Material								
Temperature								
Frequency								
Acc. Gradient								
Number of Cells								
Number of Cavities	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >
HOM Couplers								
Fund. Power Couplers	FPC ₅₀₀	FPC ₁₀₀₀	FPC ₅₀₀	FPC ₁₀₀₀	FPC ₂₅₀	FPC ₂₅₀	FPC ₂₅₀	FPC ₂₅₀
Number of Amplifiers	144	144	108	112	102	408	636	
Power Splitting								
Power Source	P ₁₃₀₀	P ₁₃₀₀	P ₁₃₀₀	P ₁₃₀₀	P ₁₃₀₀	P ₅₀₀	P ₂₂₀	

W

Machine runs for only 2 years:

- Effort can be reduced by either using equipment similar to the Z- or the H-machine
- Using H-machine cavity with stronger HOM couplers gives advantages for installation

Further developments

- Need for FPC up to 1 MW
- High HOM Load Study
- HOM Coupler and Absorber Design

Fall-back for FPC → lower field

Parameter Layout



	Z		W		H		t	Booster
Number of Cryomodules	72	36	56	28	102	102	159	159
Material								
Temperature								
Frequency								
Acc. Gradient								
Number of Cells								
Number of Cavities	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >	< 4 >
HOM Couplers								
Fund. Power Couplers	FPC ₅₀₀	FPC ₁₀₀₀	FPC ₅₀₀	FPC ₁₀₀₀	FPC ₂₅₀	FPC ₂₅₀	FPC ₂₅₀	FPC ₂₅
Number of Amplifiers	144	144	108	112	102	408	636	636
Power Splitting								
Power Source	P ₁₃₀₀	P ₁₃₀₀	P ₁₃₀₀	P ₁₃₀₀	P ₁₃₀₀	P ₅₀₀	P ₂₂₀	P ₂₅

Booster

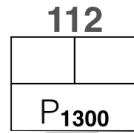
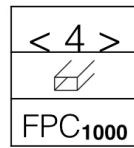
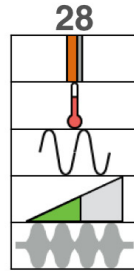
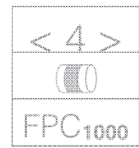
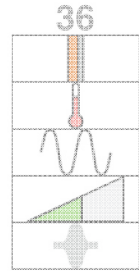
- Booster needs to accelerate up to 0.255 ...9.5 GV
- Installation in stages
- Use same cryomodules as for t-machine
- Low RF power requirement (10%) allow for small individual RF sources per cavity or module



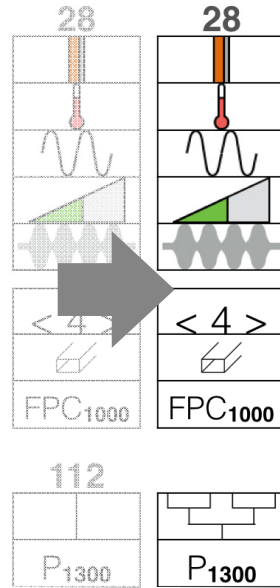
Z		W		H		t	Booster
* fall back for FPC		* fall back for FPC		* fall back for SRF Material			
72	36	56	28	102	102	159	159
Nb/Cu	Nb/Cu	Nb/Cu	Nb/Cu	Nb/Cu	bulk Nb	bulk Nb	bulk Nb
4.5 K	4.5 K	4.5 K	4.5 K	4.5 K	2 K	2 K	2 K
400 MHz	400 MHz	400 MHz	400 MHz	400 MHz	800 MHz	800 MHz	800 MHz
5 MV/m	10 MV/m	5 MV/m	10 MV/m	10 MV/m	20 MV/m	20 MV/m	20 MV/m
1	1	4	4	4	4	4	4
4 / CM	4 / CM	4 / CM	4 / CM	4 / CM	4 / CM	4 / CM	4 / CM
~3 kW	~3 kW	~1 kW	~1 kW	< 1 kW	< 1 kW	< 1 kW	< 1 kW
~500 kW	~ 1 MW	~500 kW	~ 1 MW	~250 kW	~250 kW	~250 kW	~25 kW
144	144	108	112	102	408	636	636
2	1	2	1	4	1	1	1
~1.3 MW	~1.3 MW	~1.3 MW	~1.3 MW	~1.3 MW	~500kW	~220kW	~25kW



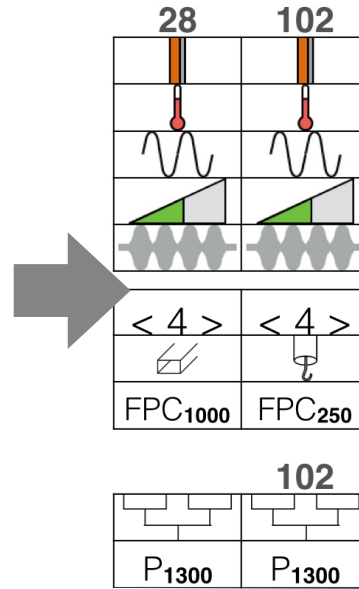
Staging Scenario



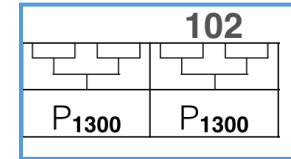
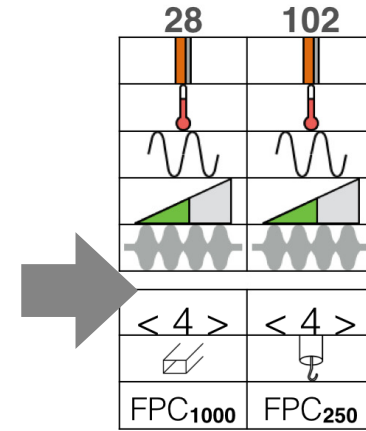
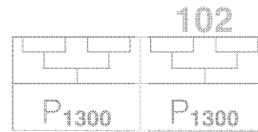
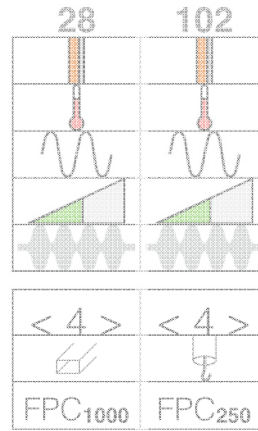
Staging Scenario



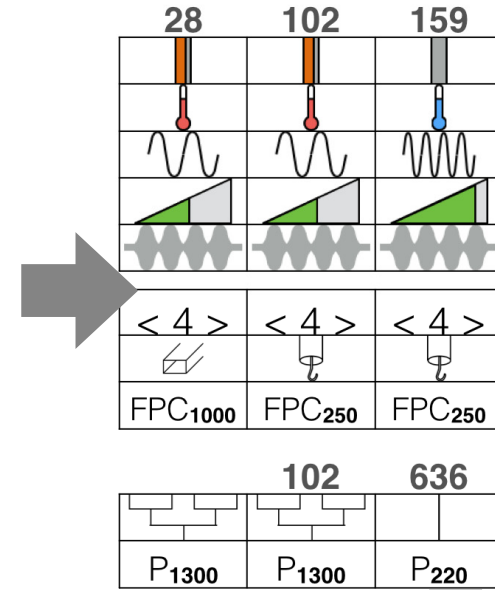
Staging Scenario



Staging Scenario

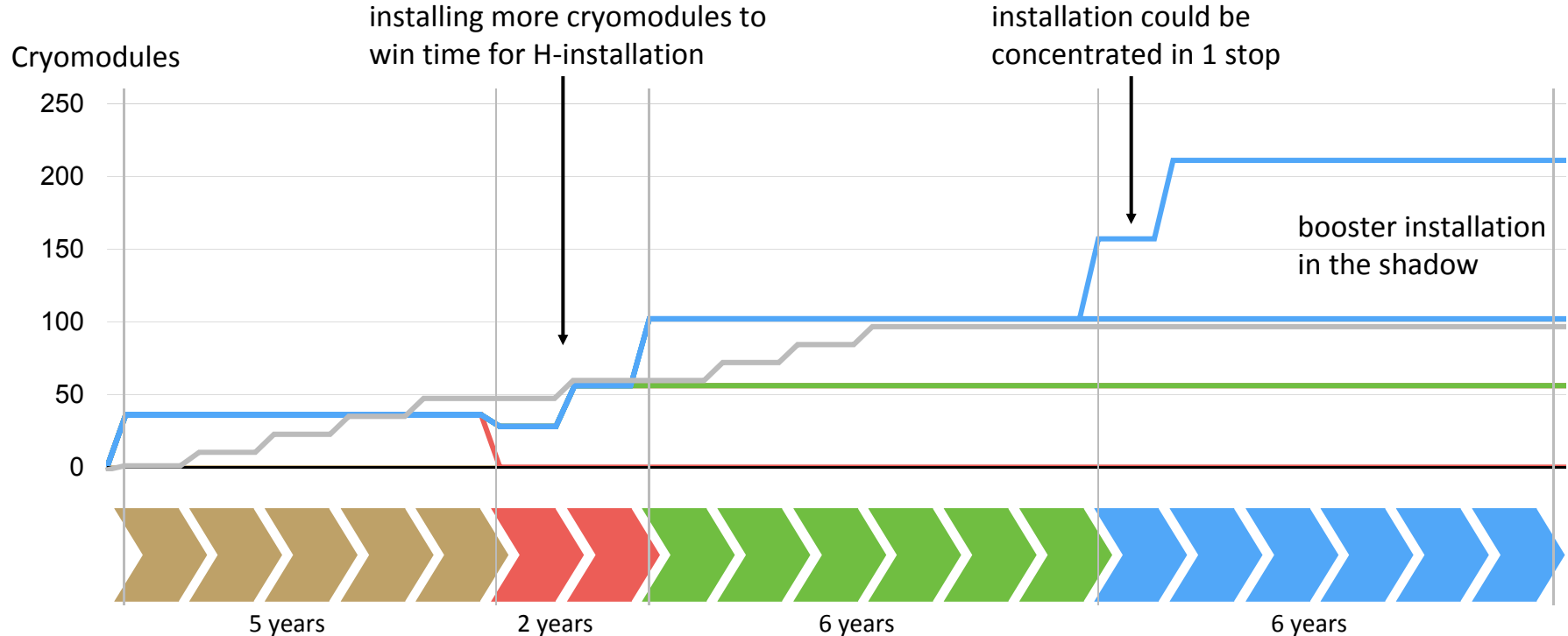


Staging Scenario





Installation Sequence



Installation pace during LEP: up to 30 cryomodules per 4 months break

Cryogenic Consumption for FCC-ee H: bulk Nb vs. Nb/Cu

Cryogenic power consumption is one of the cost drivers in a CW machine, in particular for FCC-ee

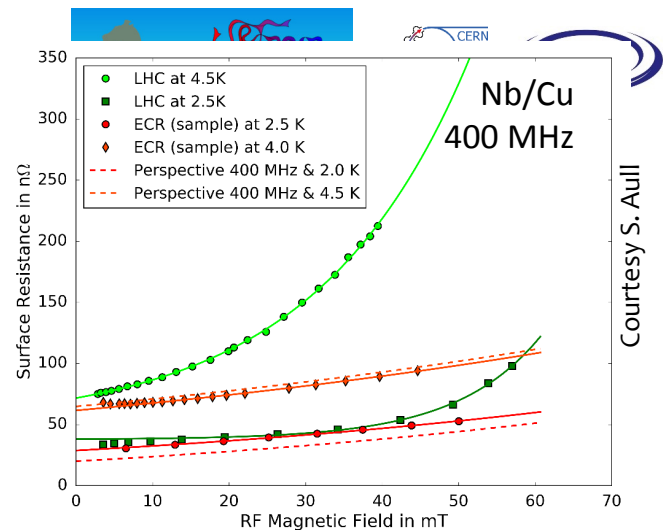
$$P_{\text{cryo,grid}} \sim \frac{V^2}{R/Q} \left(\frac{1}{Q_0} \right) \sim R_S(f, T, \ell, E_{\text{acc}})$$

Machine Impedance points to $\frac{V^2}{R/Q}$.
Design Choice points to $\left(\frac{1}{Q_0} \right)$.
Material points to $R_S(f, T, \ell, E_{\text{acc}})$.

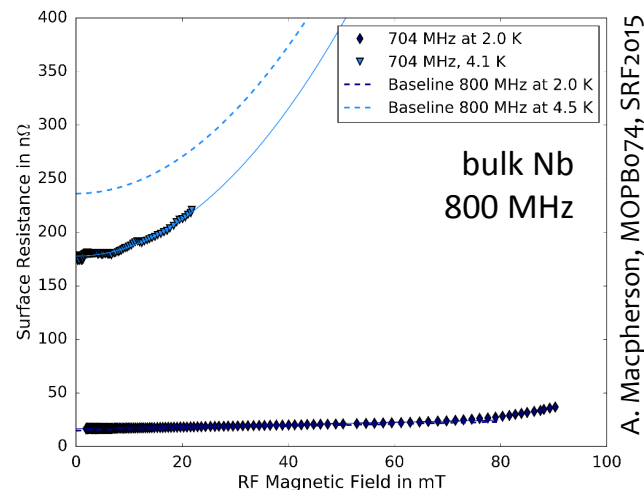
Approach:

- Collect representative $R_S(f, T, \ell, E_{\text{acc}})$ data
- Define baseline performance
- Calculate the cryogenic consumption for each (material, frequency, temperature, field)-combination

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Courtesy S. Aull



A. Macpherson, MOPBo74, SRF2015

Cryogenic Consumption for FCC-ee H: bulk Nb vs. Nb/Cu

Cryogenic power consumption is one of the cost drivers in a CW machine, in particular for FCC-ee

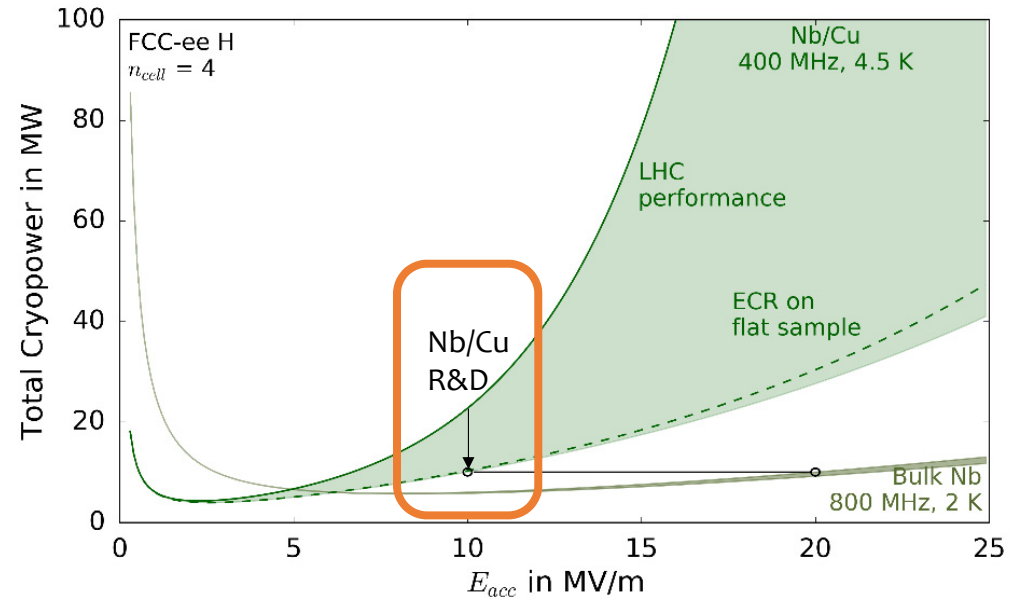
$$P_{\text{cryo,grid}} \sim \frac{V^2}{R/Q} \left(\frac{1}{Q_0} \right) \sim R_S(f, T, \ell, E_{\text{acc}})$$

Machine Impedance

Design Choice

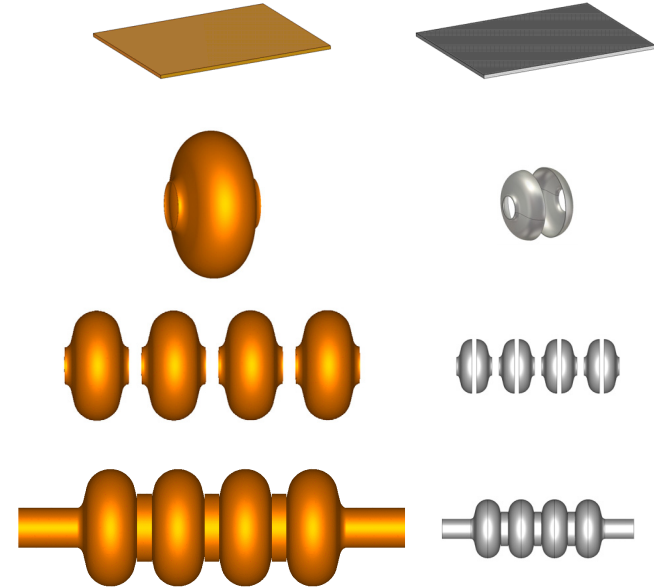
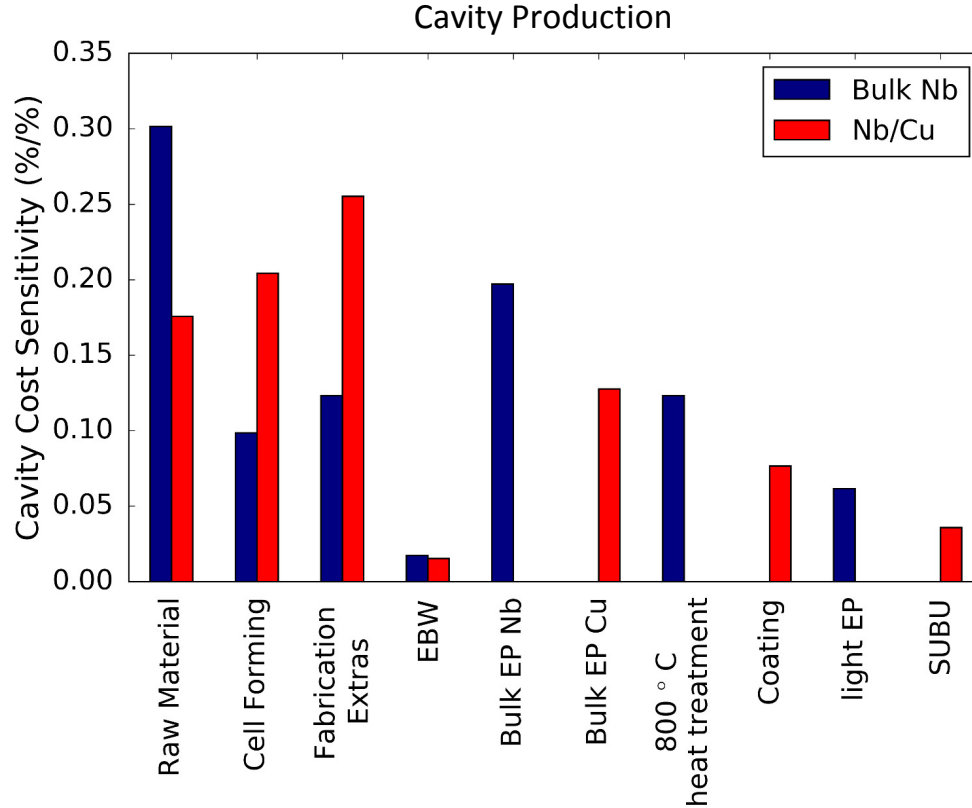
Material

Successful R&D on the energetic condensation techniques will make Nb/Cu at 400 MHz and 4.5 K **competitive** to bulk Nb at 800 MHz and 2.0 K in terms of cryogenic consumption



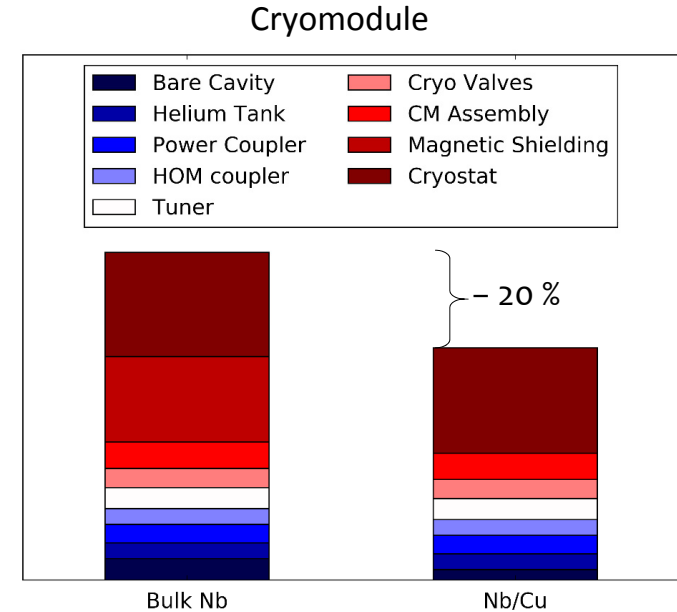
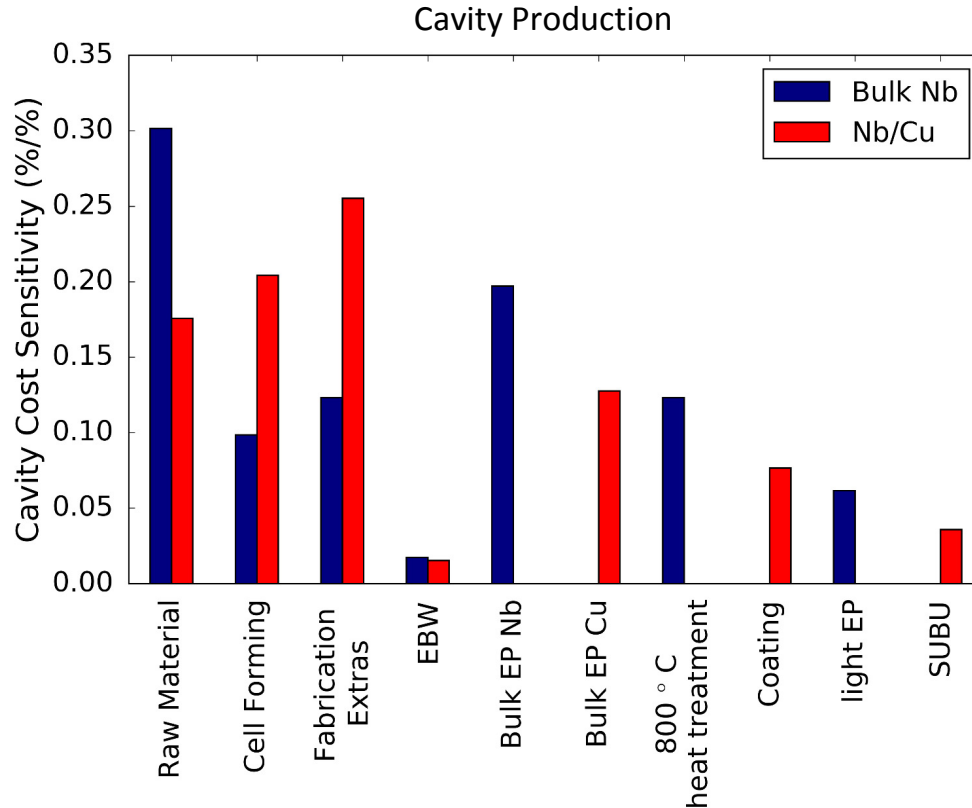
Cost Estimate

Sensitivity to Production Cost



Cost Estimate

Sensitivity to Production Cost



The cost for a CM with 400 MHz Nb/Cu cavities is **about 20 %** less than for a CM with 800 MHz bulk Nb cavities

Cavity design and beam-cavity interaction

1. Cavity design:

- High energy
 - Aim at acceleration efficiency
- High intensity
 - Optimize cell shape with regard to HOMs
 - HOM damping schemes

2. Beam dynamics:

- Single and coupled bunch stability
- Impedance studies & HOM power
- Implications of 5 ns bunch spacing for the FCC-hh injector chain

3. Analysis of the need for a RF harmonic system

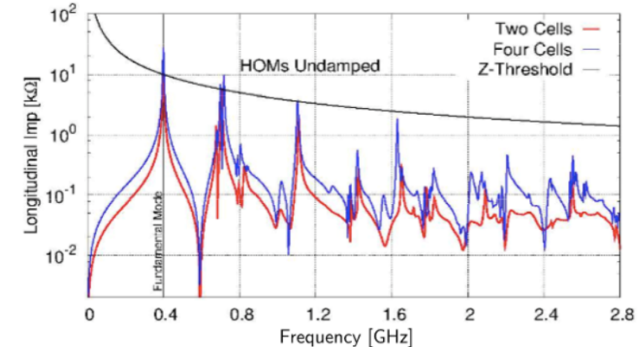
4. Low Level RF

Verification of the conformity of the RF structures within the stability limits

Impedance Spectrum, Longitudinal

Coupled bunch threshold from τ_z lowest for Z (80 cavities, 2-Cell)

Cures: Strong damping, avoid main harmonics, single cell



Thresholds for W, H, T are far higher (higher energy)

J. E. Muller, E. Chapochnikova, R. Calaga, S. G. Zadeh

Cavity material & performance

Collaborative effort to evaluate and understand the ultimate performance of the 400 - 800 MHz cavities

1. Review of technology choices and limits

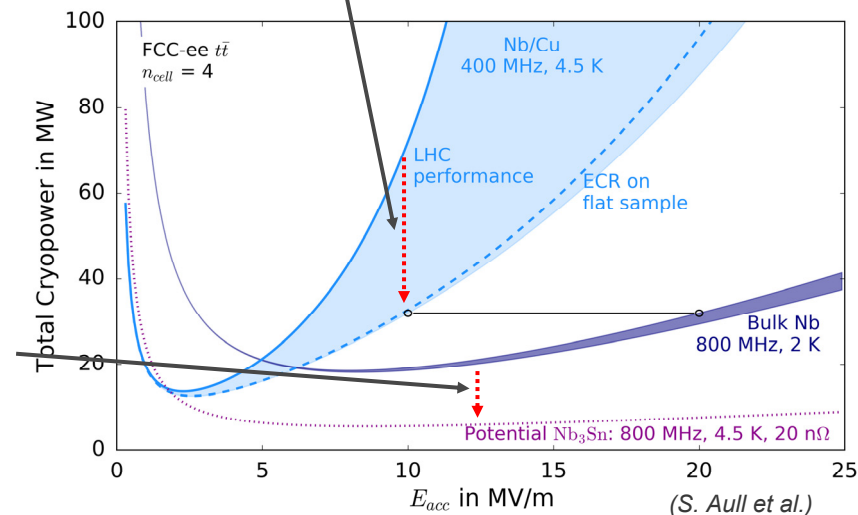
- *SRF Material Options for FCC (S. Aull et al.)*

2. R&D and perspectives

- Bulk Nb:
 - N_doping: (FNAL collaboration)
- Nb/Cu:
 - Development of innovative coating techniques (HIPIMS (CERN), HIPIMS & ECR (JLAB), ECR (FNAL))
 - Improvement surface preparation and Nb coating (CERN-LNL-STFC collaboration)
 - Characterization facility and benchmarking (STFC)
- Alternative materials A15, strong potential - long term R&D
 - Nb₃Sn on Nb (FNAL collaboration)
 - Nb₃Sn on Cu
 - V₃Si
- Characterization facility and benchmarking (STFC, UNIGE, CERN)

A15 R&D program

Nb/Cu R&D program



Innovative cavity fabrication techniques

Development of fast & cost effective cavity fabrication techniques

1. High velocity hydroforming:

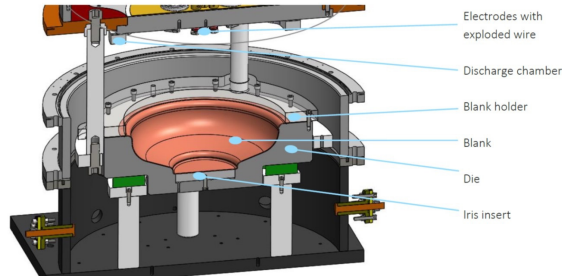
- Determine forming limits of high-velocity Electro-Hydraulic Forming (EHF) for Cu structures as substrate for superconducting coating (and for bulk Nb)

2. Spinning:

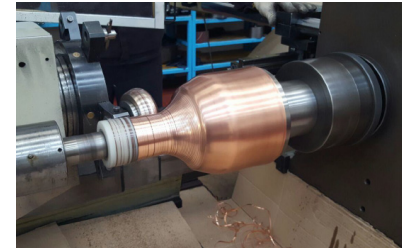
- Efforts towards seamless cavity fabrication (LNL)

3. Surface treatment: Electro-polishing:

- Developments on vertical and/or horizontal EP for 400/800MHz copper cavities



C. Abajo Clemente & Bmax, 2017



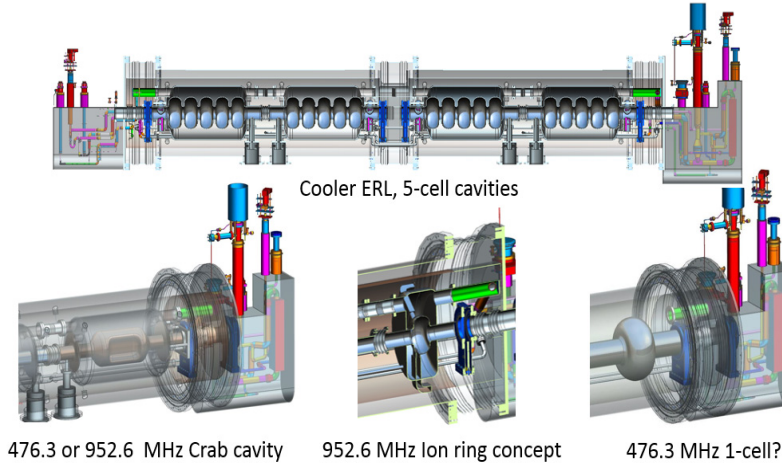
E. Palmieri (LNL), FCC week 2016



Cryomodule challenges

Specific topics of interest for FCC (and many other machines!)

1. Modular CM design approach to hold various different cavities
2. Impact of cooling control on CM design
3. Optimisation of clean room assembly procedures
4. CM cost model



R. Rimmer (JLAB), FCC week 2016

Fundamental power couplers

Impedance reduction is crucial

- minimize the number of cavities
- more power per FPC (beyond the S-o-A)

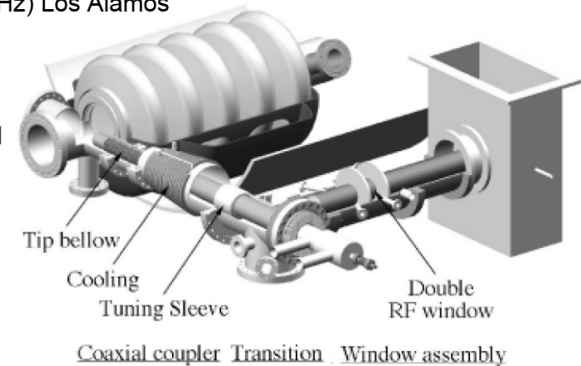
1. Very high CW power FPC (1MW?)
2. Variable and Adjustable FPC
 - Adaptable to different Q_{ext}
3. Large series production

E. Montesinos, CERN

High Power Couplers, examples

Highest CW power reached on a **test stand**

- > APT coupler (700 MHz) Los Alamos
- > Coaxial coupler
- > Two RF windows
- > High pumping speed
- > 1 MW in TW
- > 850 kW in SW





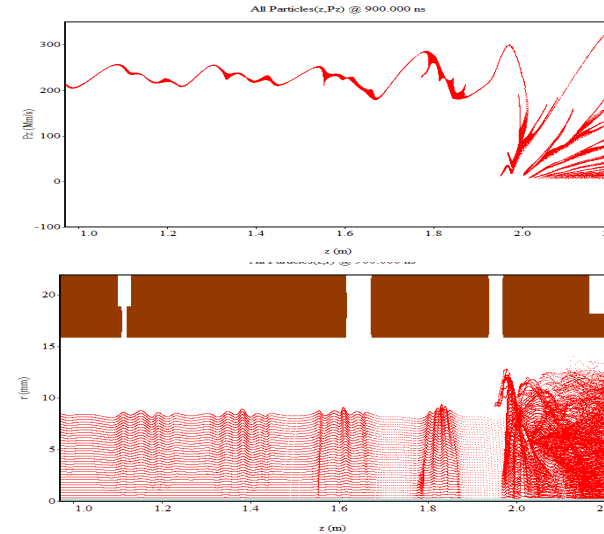
High efficiency klystron technology

FCC: 100 MW beam power $\approx$ 165 MW grid power
 $\rightarrow$ every 1% gain in efficiency $\approx$ 10 GWh/year (saves $\approx$ 0.4 M€/year)

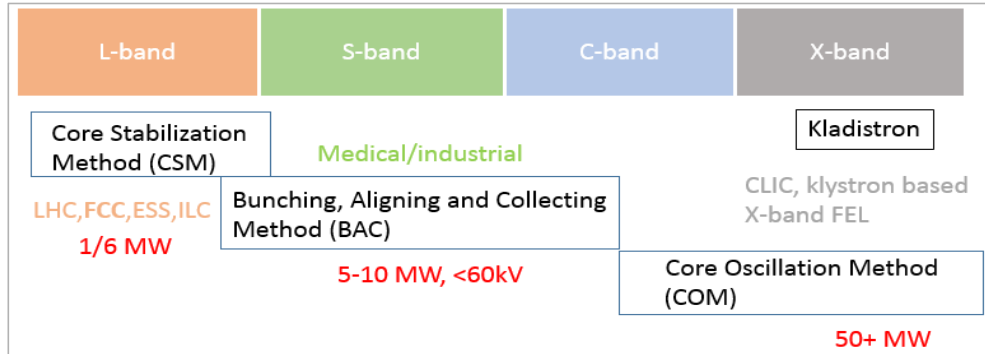
1. Development of new klystron bunching technologies to strongly increase RF power production efficiency was initiated at CERN in 2013 (HEIKA)
2. Fabrication of the first high efficiency CSM tube

Single beam, 1.4 MW, 0.8 GHz, 133.9 kV, 12.551 A, m K=0.263

85.7% in PIC simulations



See I. Syratcev's talk on Tuesday



HEIKA: High Efficiency International Klystron Activity
 CSM: Core Stabilization Method

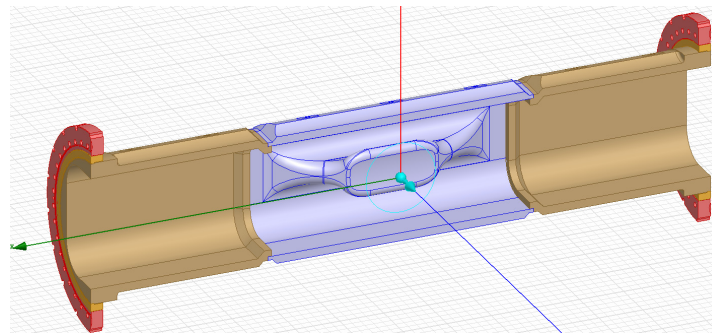


Innovative crab cavity design for FCC_hh

- Very interesting development which provides:
 - low longitudinal and transverse impedances
 - natural damping for HOMs

1. Design and simulation □
2. Fabrication is ongoing □
3. Nb coating system is under development □

	FCC-hh
RF frequency [MHz]	400
Total voltage V [MV]	18 (uncertainty $\pm 20\%$)
Available length [m]	20
Beam separation [mm]	250 (maybe 204 soon)
Average beta in the ring [m]	$(339+67)/2 = 203$
Beta* [m]	0.3
Crossing angle [urad]	89
Beta at CC location [m]	$10100 \div 10900$



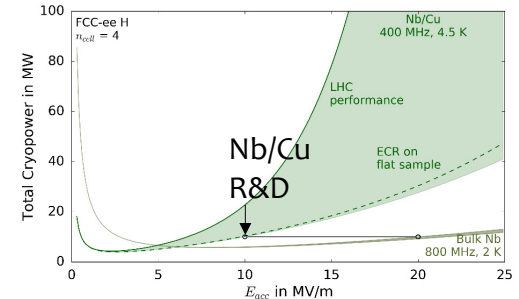
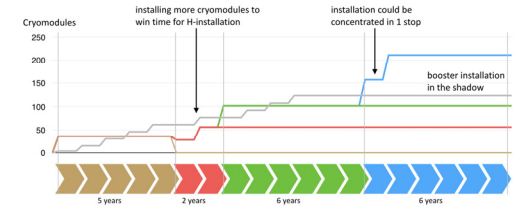
Schematic layout:
E. Cruz-Alaniz,
Nov. 2016, Barcelona

See R. Calaga 's talk on Tuesday



Conclusion

- Relevant R&D subjects:
 - Successful R&D on the energetic condensation techniques will make Nb/Cu at 400 MHz and 4.5 K competitive to bulk Nb at 800 MHz and 2.0 K in terms of cryogenic consumption.
 - Significant reduction of the cryogenic consumption requires the development of alternative SRF materials such as Nb₃Sn and V₃Si.
 - FPC of 1 MW
 - HOM power mitigation (for the Z-Machine)
 - Fabrication of cavities, helium tanks, power and HOM couplers.
- Staging Scenario allows to re-use components for next accelerator and installation mainly during winter shut down





Thank you very much!