



# TRIUMF

Canada's national laboratory  
for particle and nuclear physics  
and accelerator-based science

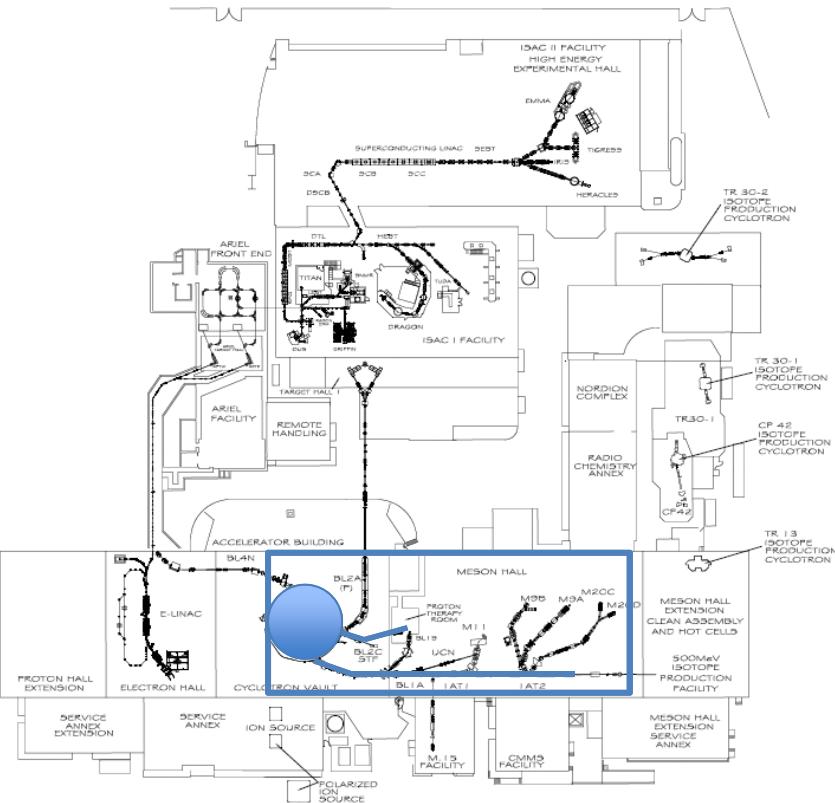
# The 30MeV Stage of the ARIEL e-Linac

Bob Laxdal, Z. Ang, T. Au, K. Fong, O.K. Kester, S. Koscielniak,  
A. Koveshnikov, M. Laverty, Y. Ma, D.W. Storey, E. Thoeng, Z.  
Yao, Q. Zheng, V. Zvyagintsev (TRIUMF, Vancouver, Canada)

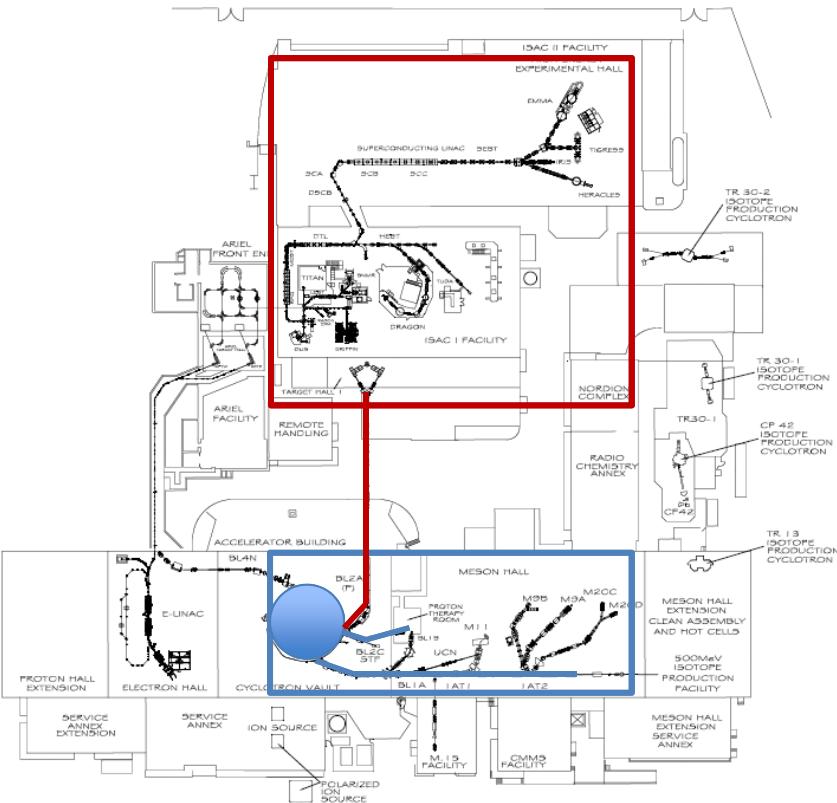
July 17, 2017

Contribution MOXA03

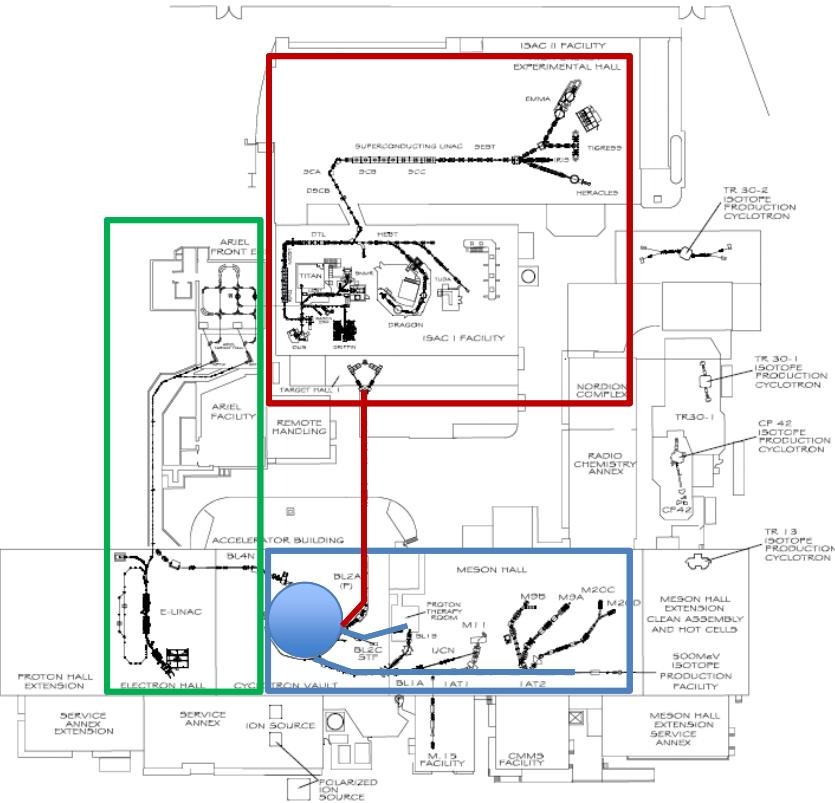
- 500MeV cyclotron since 1974
  - ~300 $\mu$ A distributed to multiple beamlines



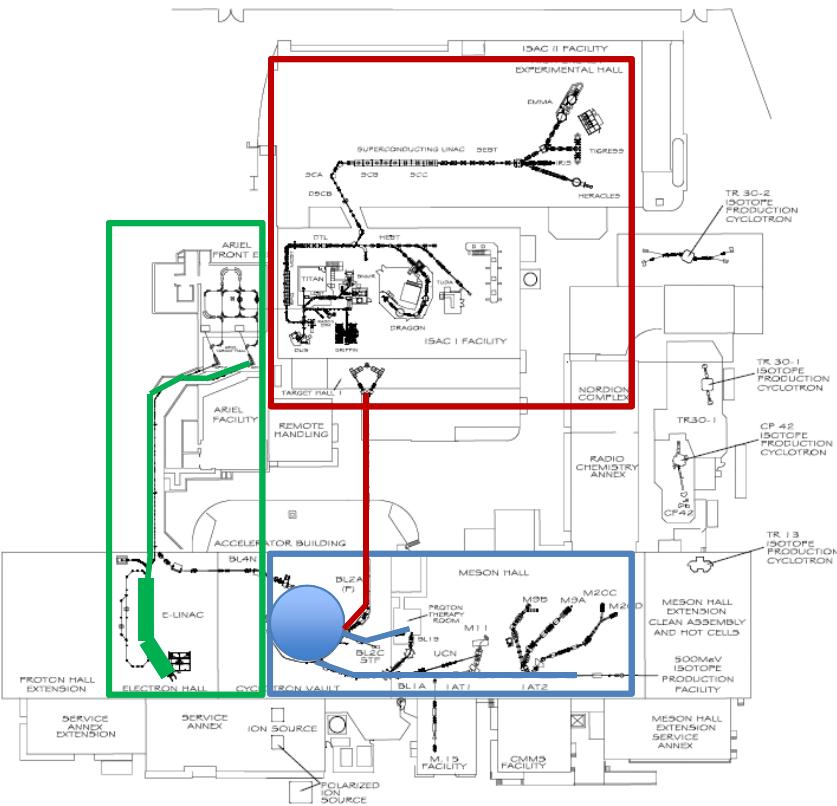
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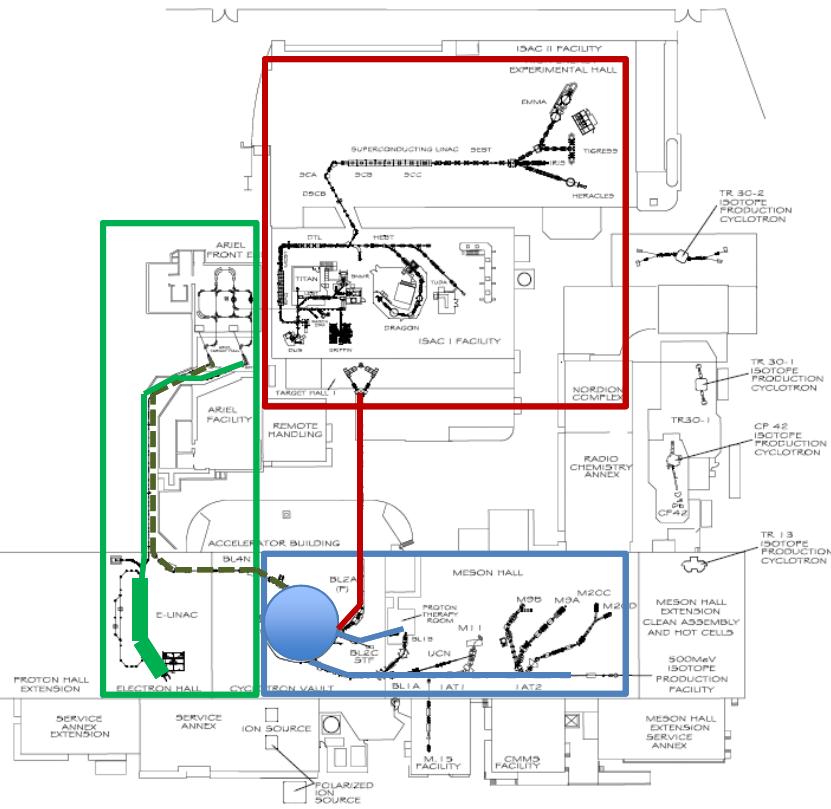
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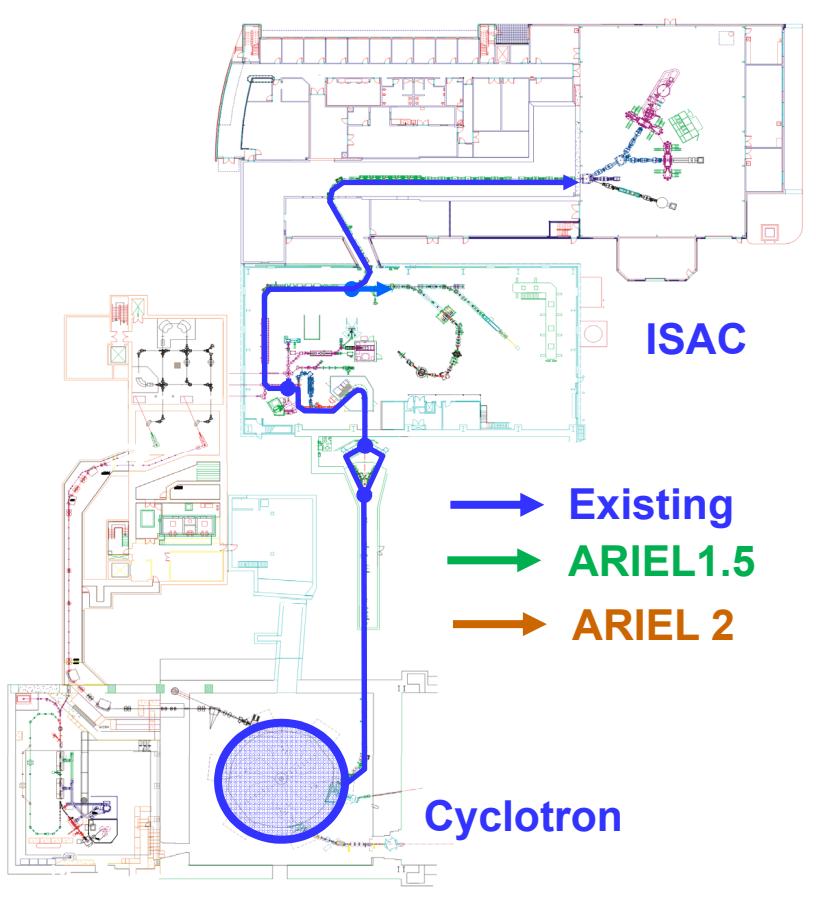


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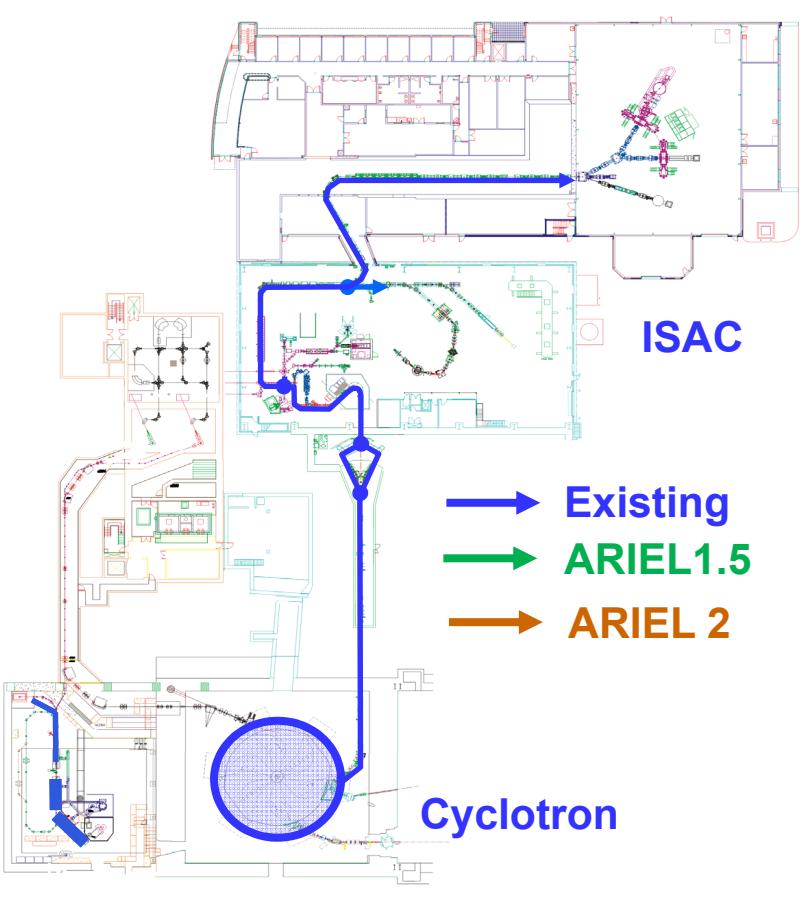


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    - BL4N proton line
      - Will drive second ARIEL RIB production target

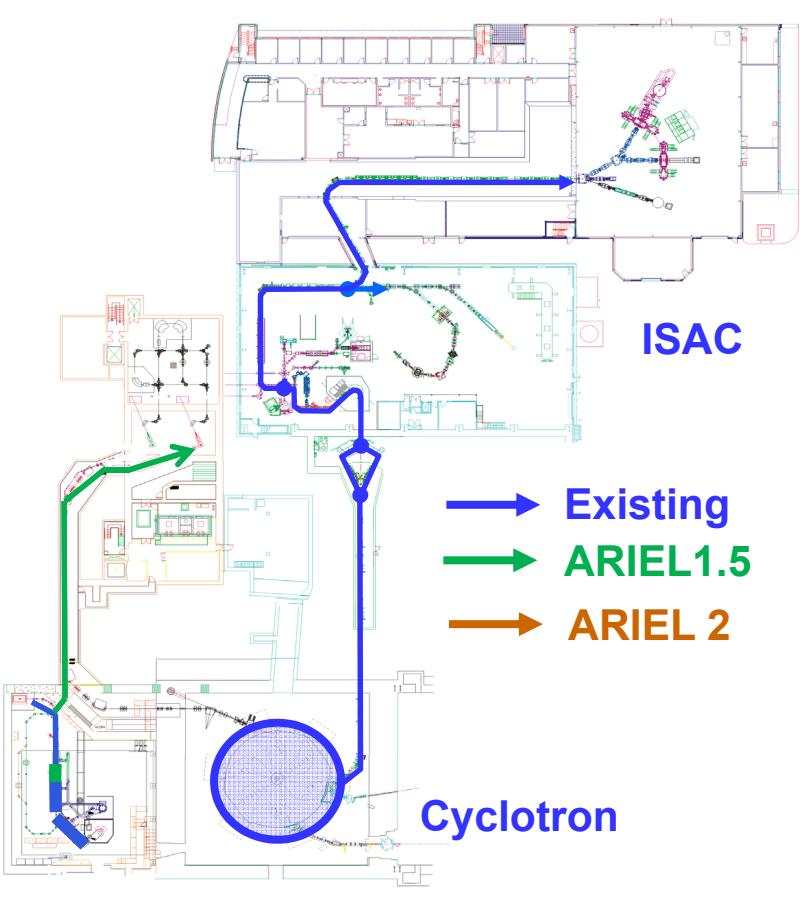




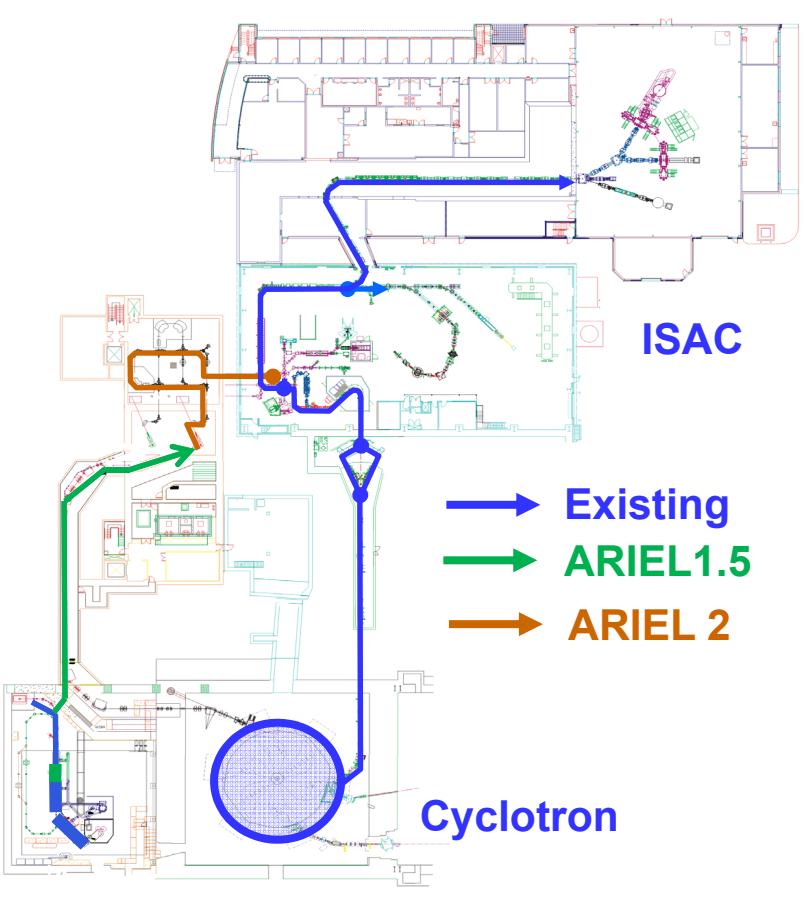
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  - ARIEL-I



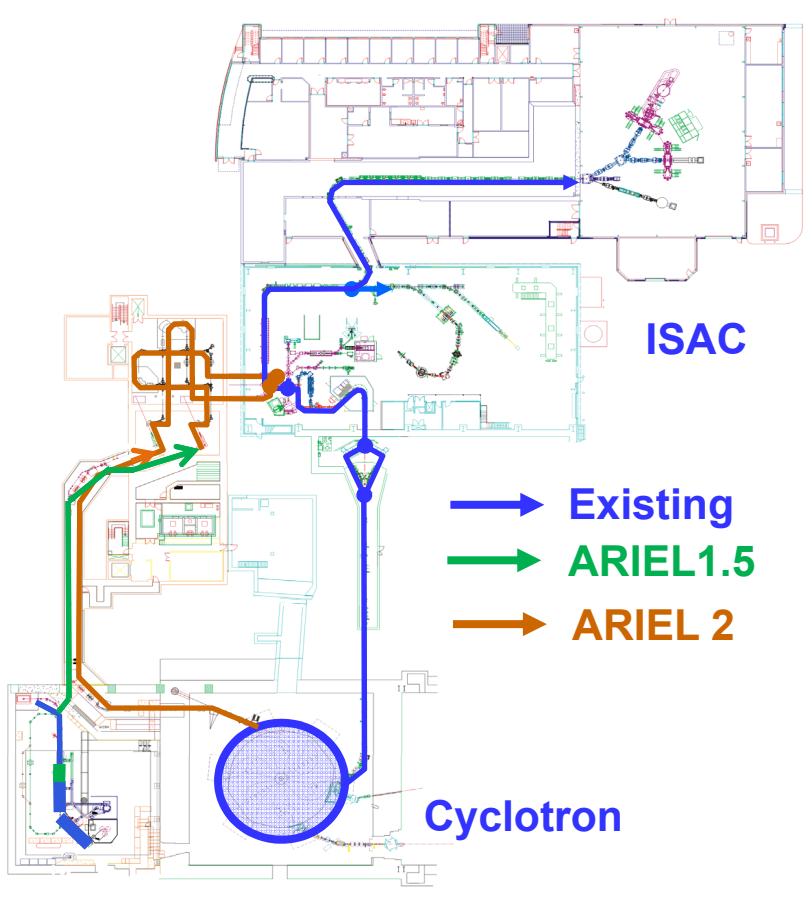
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    - Complete e-beamline – 2018
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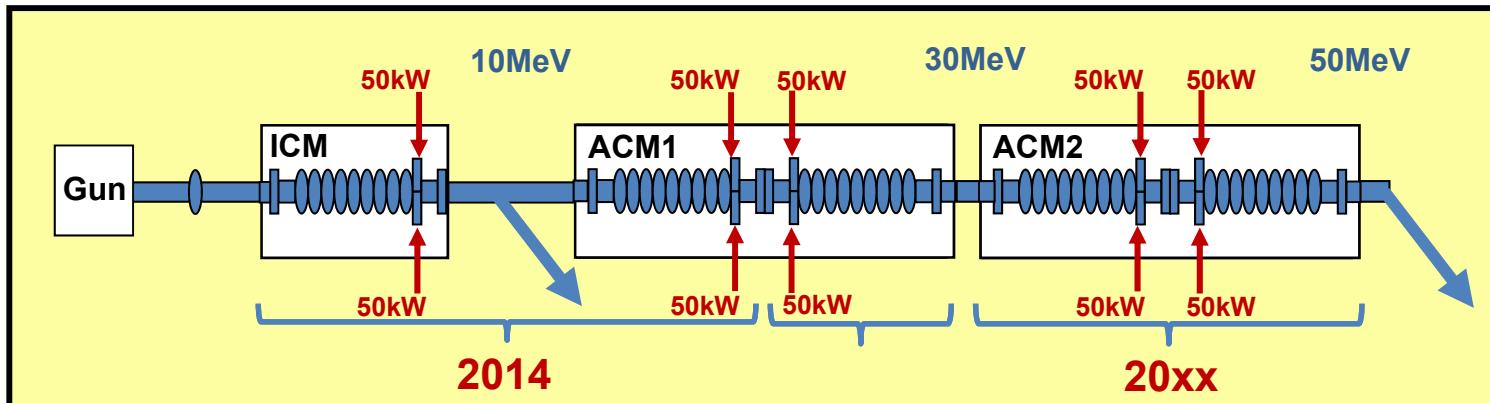
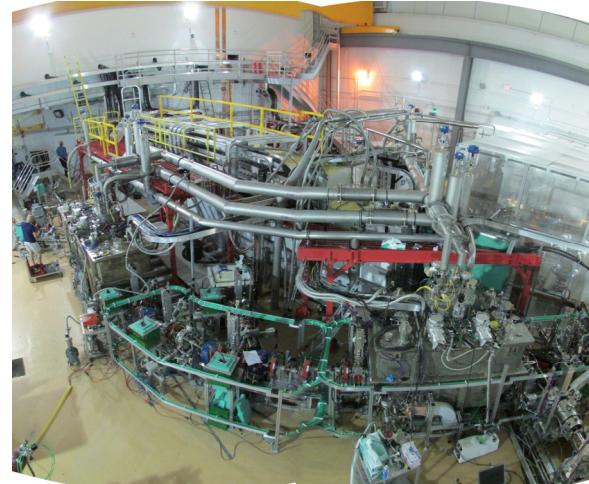
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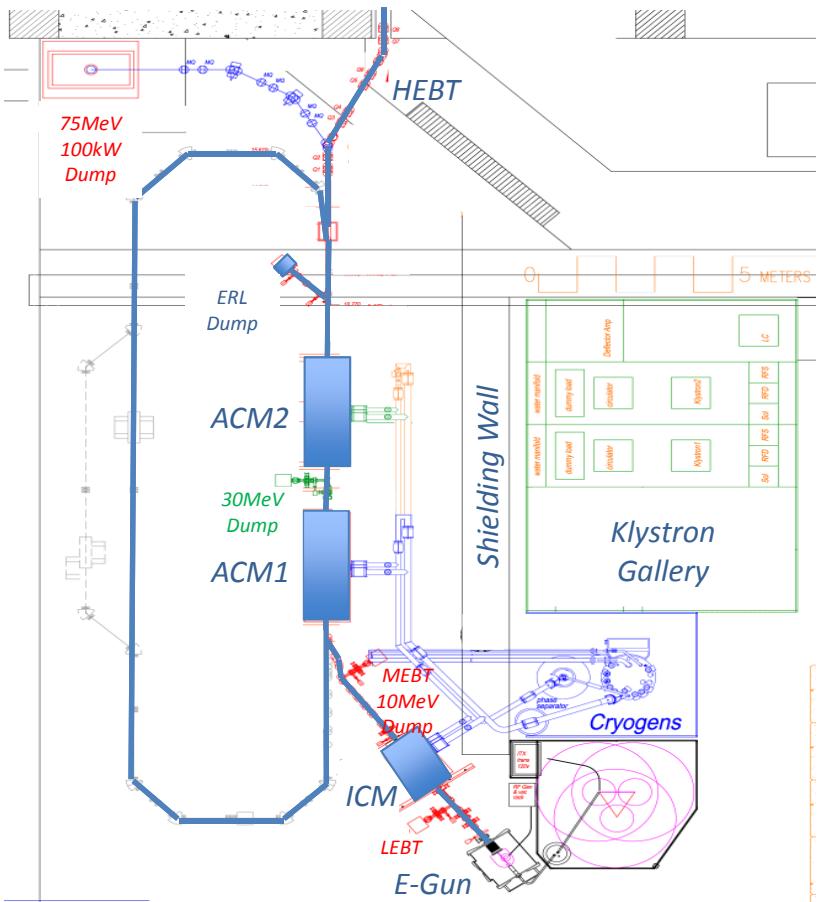
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    - Install BL4N proton beamline, proton target station (APTW) and RIB lines - 2022

## 1.3GHz SRF Electron Linac (baseline 50MeV/10mA)

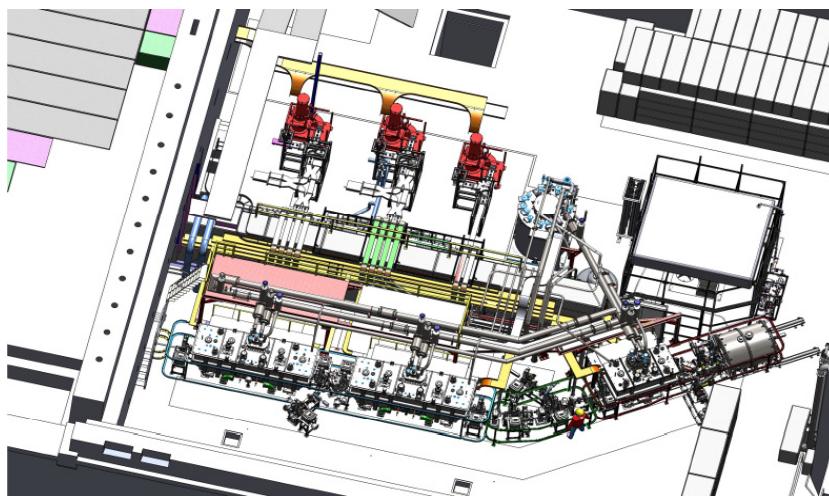
- Base-line design - five nine-cell cavities housed in three cryomodules – each cavity adds 10MeV (100kW)
- 23 MeV demonstrated from two cavities in 2014 with only one cavity in ACM1 - 'ACMuno configuration'
- Install 30MeV capability in mid 2017 – in commissioning - ramp to 10kW in 2018 – limited by dump
- Bunch structure – 650MHz – macro-pulse established with e-gun rf – rep-rate is selectable from 0.1% to 100%

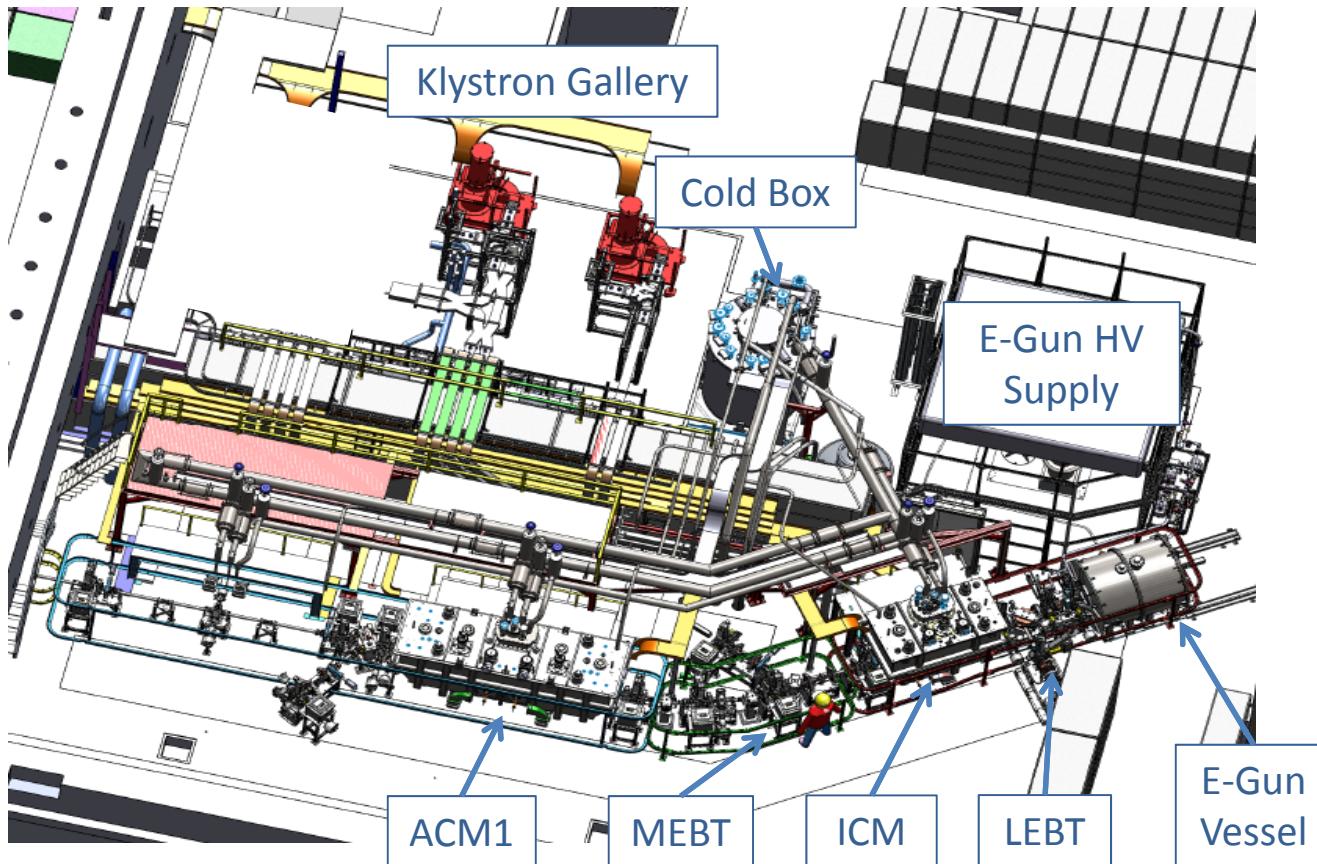


# The ARIEL e-Linac as a recirculator



The linac is configured to allow a recirculating linac (RLA) for a multi-pass ‘energy doubler’ mode or to operate as an energy recovery linac (ERL) for accelerator studies and applications

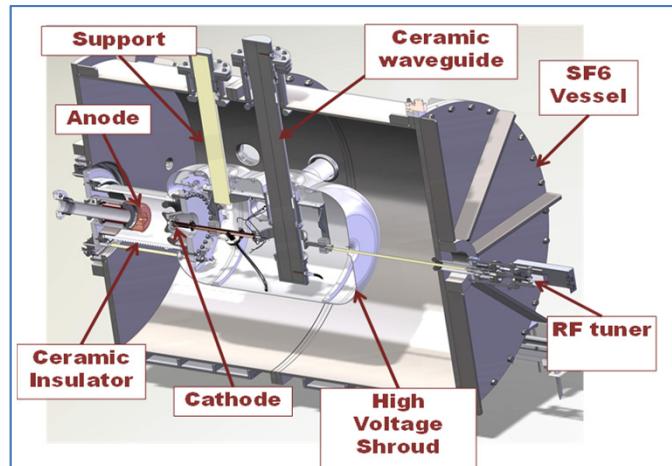
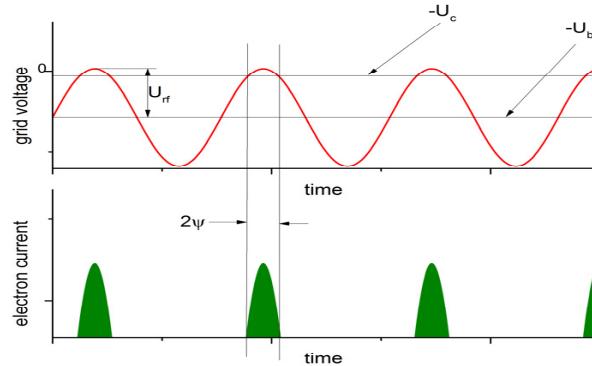




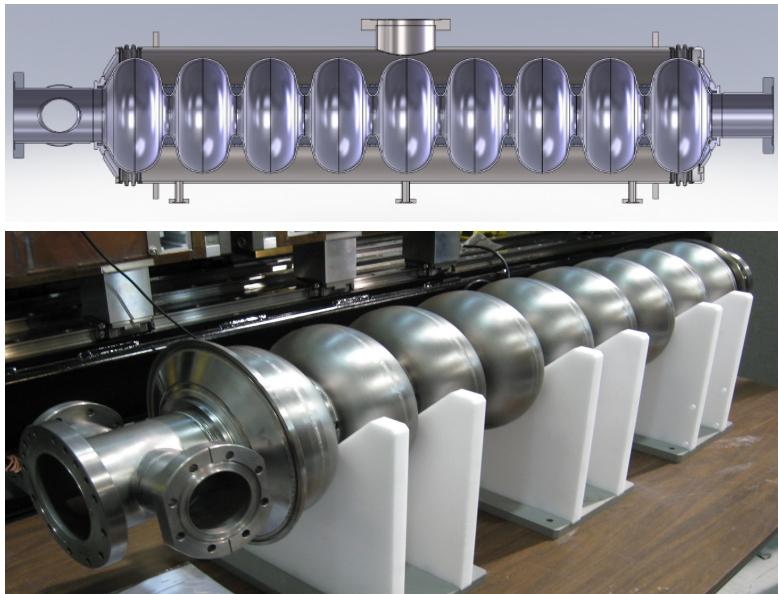
# e-Linac Design and Status

- Thermionic 300kV DC gun – cathode has a grid with DC supressing voltage and rf modulation that produces electron bunches at 650MHz
- Gun installed inside an SF6 vessel
- Rf delivered to the grid via a ceramic waveguide

Parameter	Value
RF frequency	650MHz
Pulse length	$\pm 16^\circ$ (137ps)
Average current	10mA
Charge/bunch	15.4pC
Kinetic energy	300keV
Normalized emittance	5 $\mu$ m
Duty factor	0.01 to 100%



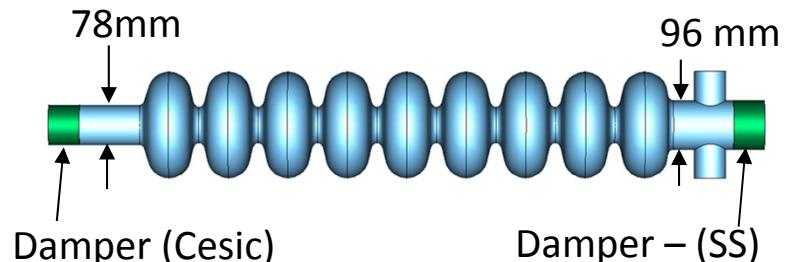
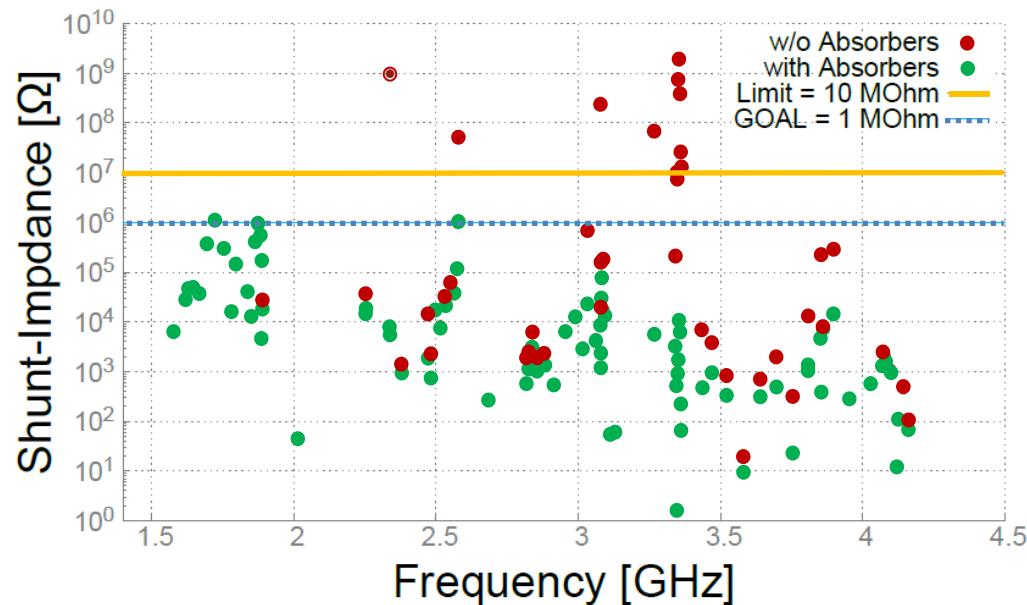
- 1.3GHz nine-cell elliptical cavities
- End groups modified to accommodate two 50kW couplers and to reduce trapped modes



\* P. Kolb, 'The TRIUMF nine-cell SRF cavity for ARIEL', PhD thesis, University of British Columbia, DOI: 10.14288/1.0300057, April 2016.

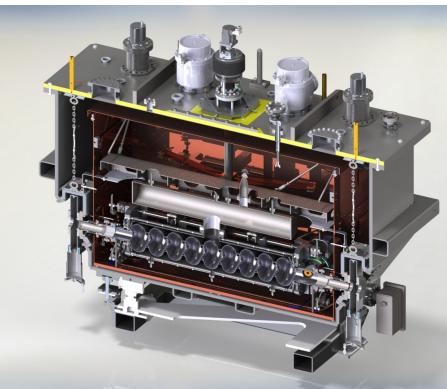
Parameter	Value
Active length (m)	1.038
RF frequency	1.3e9
R/Q (Ohms)	1000
$Q_0$	1e10
$E_a$ (MV/m)	10
$P_{cav}$ (W)	10
$P_{beam}$ (kW)	100
$Q_{ext}$	1e6
$Q_L * R_d / Q$ of HOM	<1e6

- To allow for a future ERL upgrade, BBU criteria set limits on the HOM dipole shunt impedance ( $R_d/Q^*Q_L$ )
- Assuming a threshold current of 20 mA, beam dynamics calculations set a limit on dipole mode shunt impedance values of  $R_d/Q^*Q_L < 10^7 \Omega$
- Estimation of fabrication errors combine to set a lower limit of  $R_d/Q^*Q_L < 10^6 \Omega$
- CESIC and SS passive coaxial dampers used to suppress HOMs to <BBU limit up to 4GHz



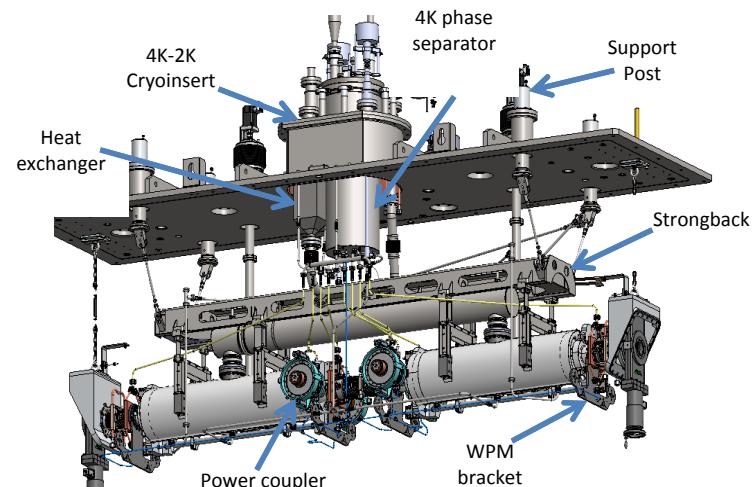
## Houses

- One/two nine-cell 1.3GHz cavity
- Two/four 50kW power couplers
- HOM coaxial dampers

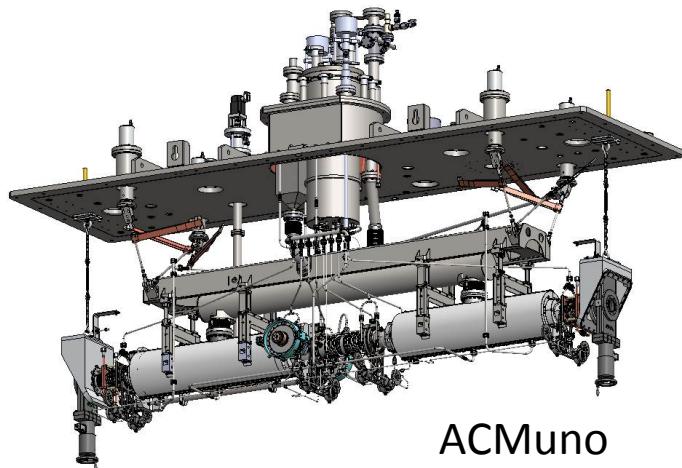


## Features

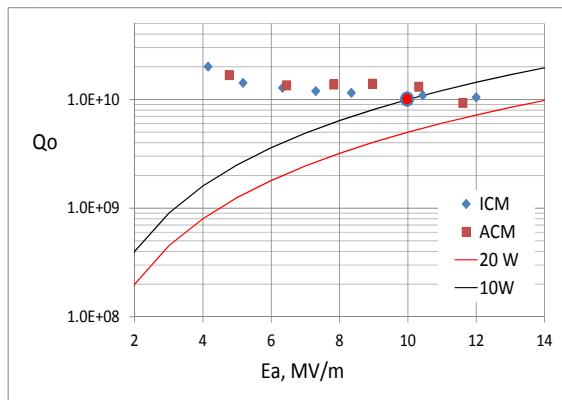
- 4K/2K heat exchanger with JT valve on board – allows standard 4K cold box
- scissor tuner with warm motor
- LN<sub>2</sub> thermal shield – 4K thermal intercepts via syphon
- Two layers of mu-metal
- WPM alignment system



- Demonstration configuration
  - Installed one cavity in ICM and one cavity in ACM - 'ACMuno' configuration
  - A dummy cavity is placed in the second position
- ACMuno
  - ACMuno allows a full cryogenics engineering test plus two cavity beam acceleration to 23MeV
  - cryogenic engineering and funding milestone
- Aug. 2016 – ACMuno → ACMduo initiated



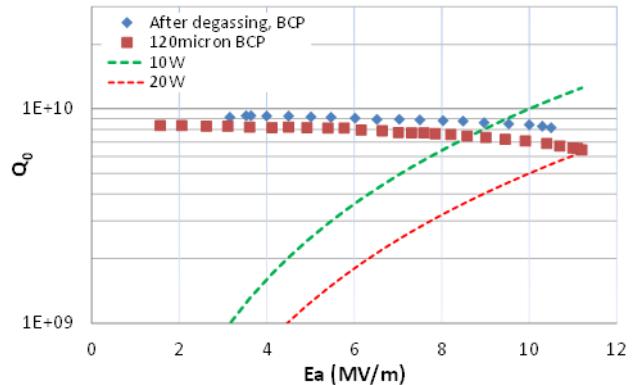
ACMuno



Initiated swap from ACMuno to ACM duo in Aug. 2016

Cryomodule moved to ISAC-II assembly area and disassembled

Third cavity prepared and the hermetic unit cleaned, and re-assembled in the clean room in Dec. 2016

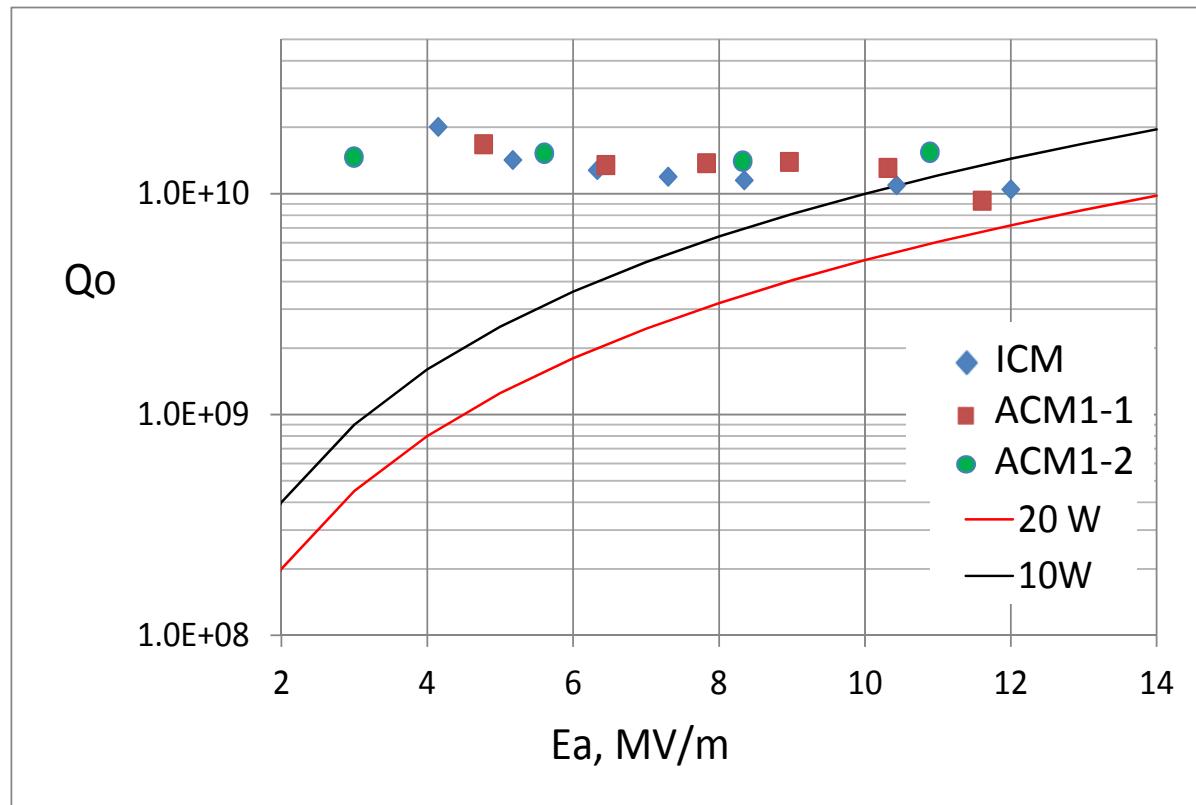


Hermetic unit re-installed on cold mass top assembly and the cryomodule (now ACMduo) was moved to the e-hall March 2017 for installation in April 2017

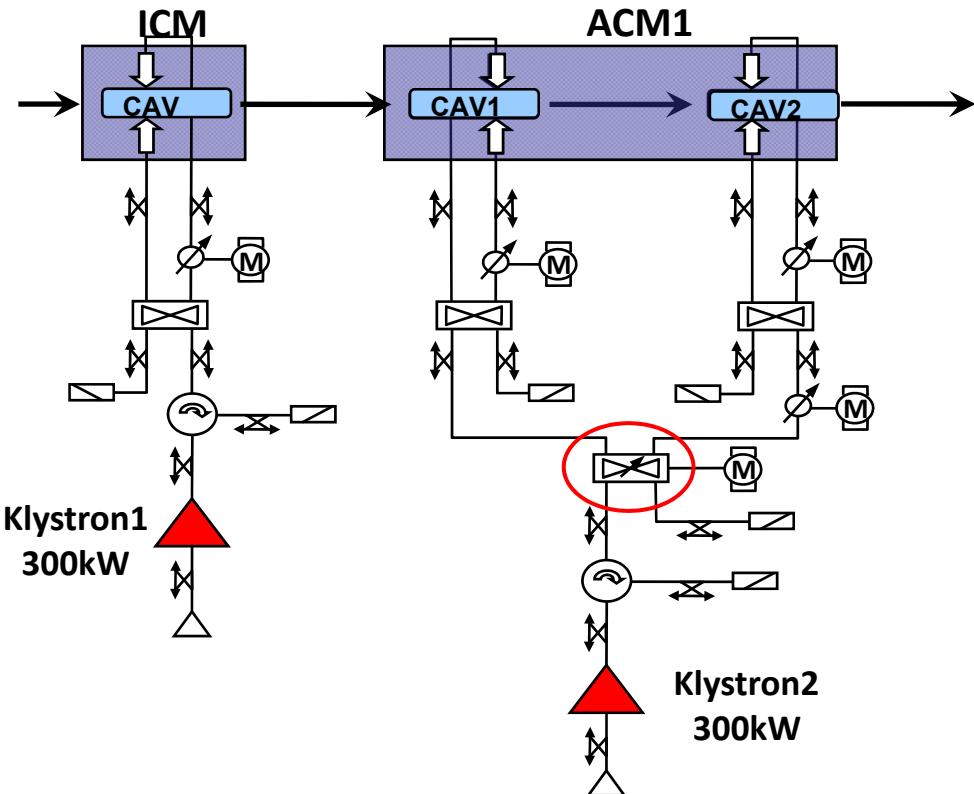
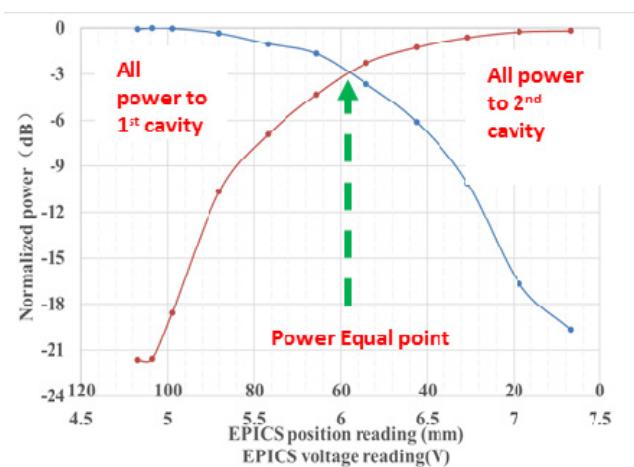


Parameter	ICM	ACMduo
4K static load	6.5	8.5
2K static load	5.5	11
2K efficiency	86%	86%

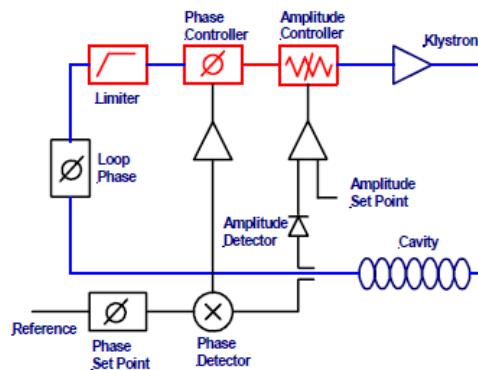
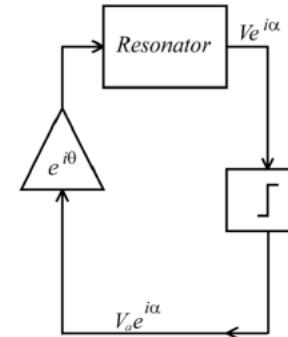
- ✓ Cavities meet specification
- ✓ Cryogenic engineering matches design expectations
- ✓ 2K production efficiency 86%
- ✓ Syphon loop performance characterized



- The RF system for the e-Linac utilizes two 300kW klystrons – each source driving one module
- A power divider is used to divide the power to each cavity and to power each cavity independently during start-up

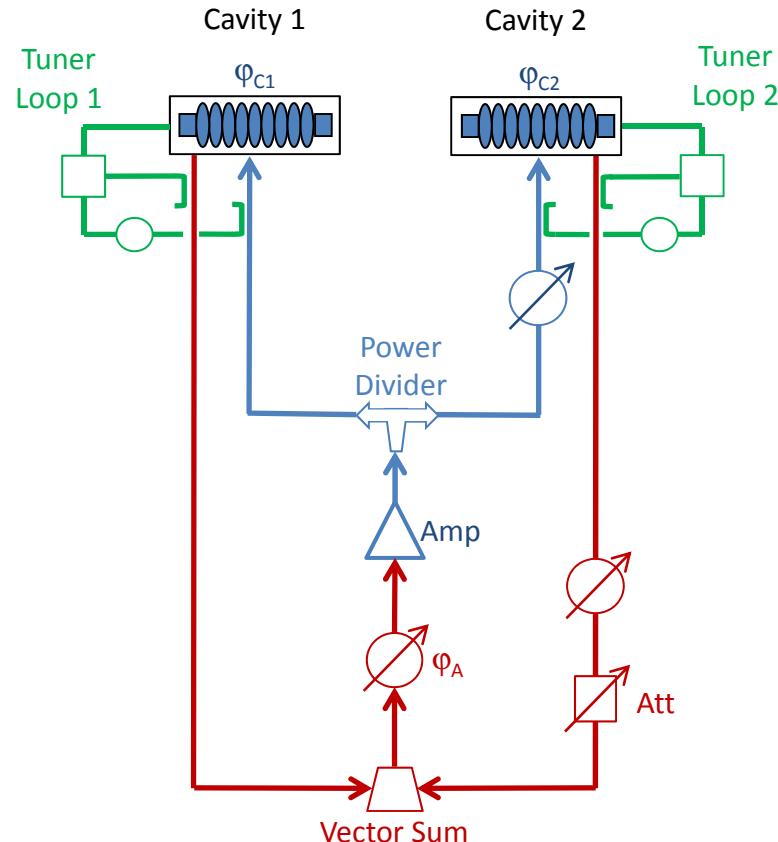


- TRIUMF has a history of using self-excited loop for LLRF – one source per cavity
- In SEL mode there is no frequency seeking required as the SEL tracks the resonant frequency -  $\pi$ -mode is selected using a band pass filter and an adjustable delay line

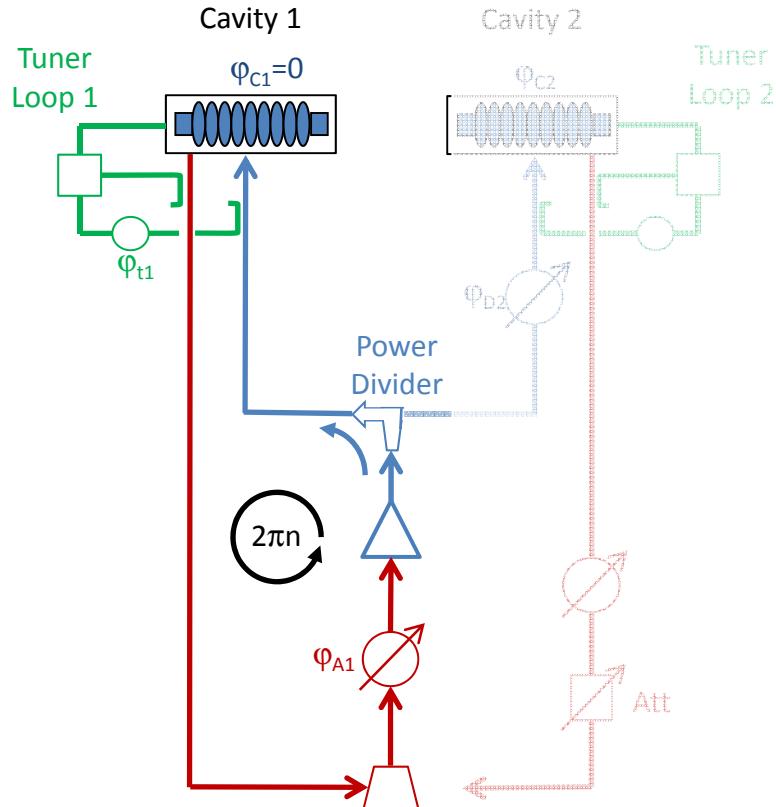


[3] J. R. Delayen, "Phase And Amplitude Stabilization of Superconducting Resonators", PhD Thesis, California Institute of Technology, 1978.

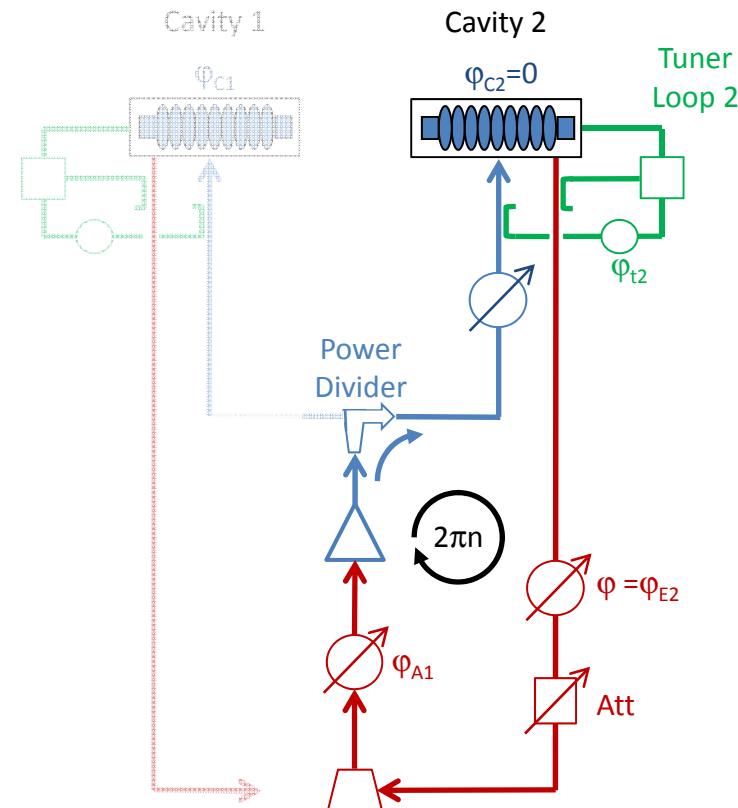
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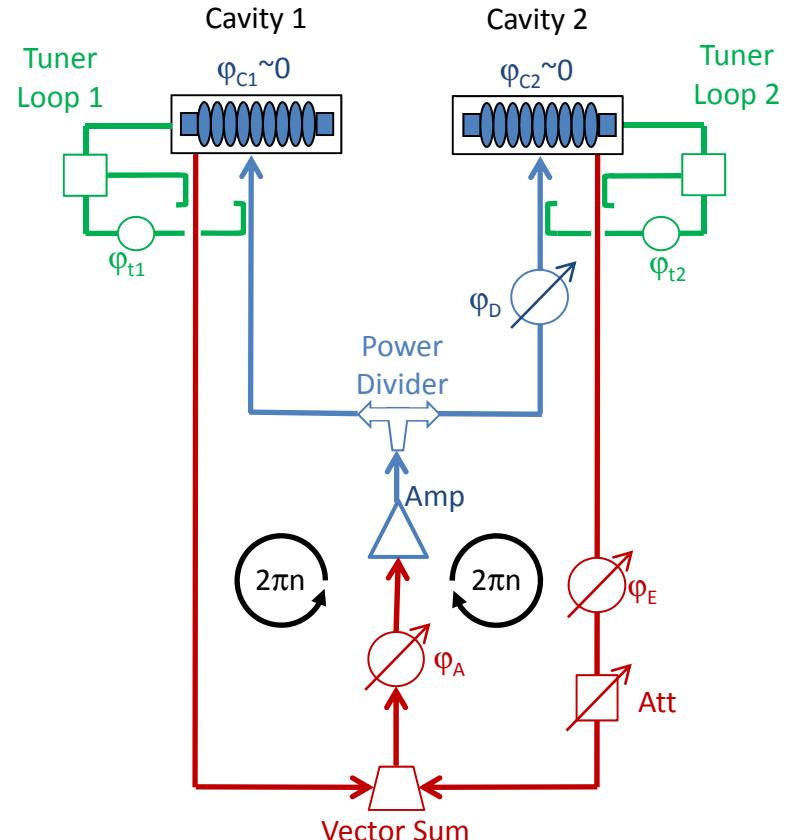
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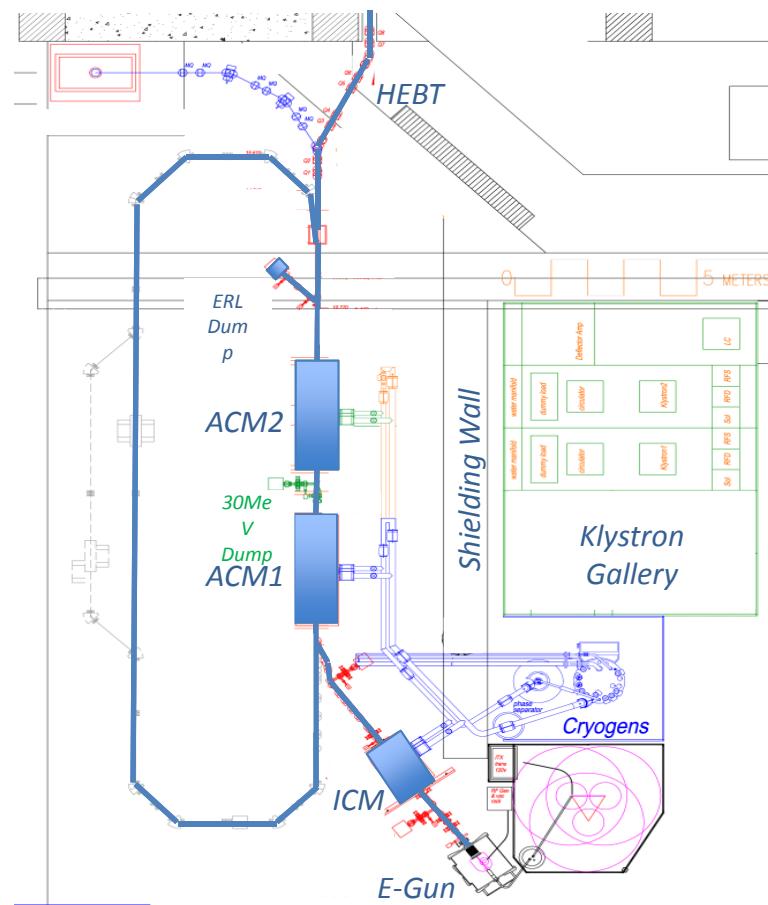
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- Each cavity is turned on and tuned separately with SEL then combined in a single loop
- Developing Adaptive Feed Forward for compensation of beam loading in when beam is pulsed



# e-Linac with re-circulation



Beyond 2020 – proposing a ring to operate as a recirculating linac (RLA) (energy doubler) or as an energy recovery linac (ERL) for accelerator studies and applications

#### RLA applications:

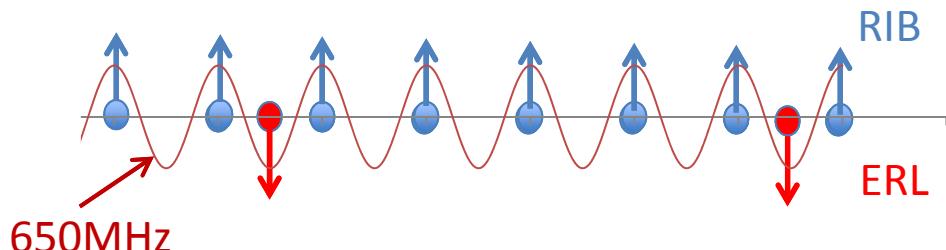
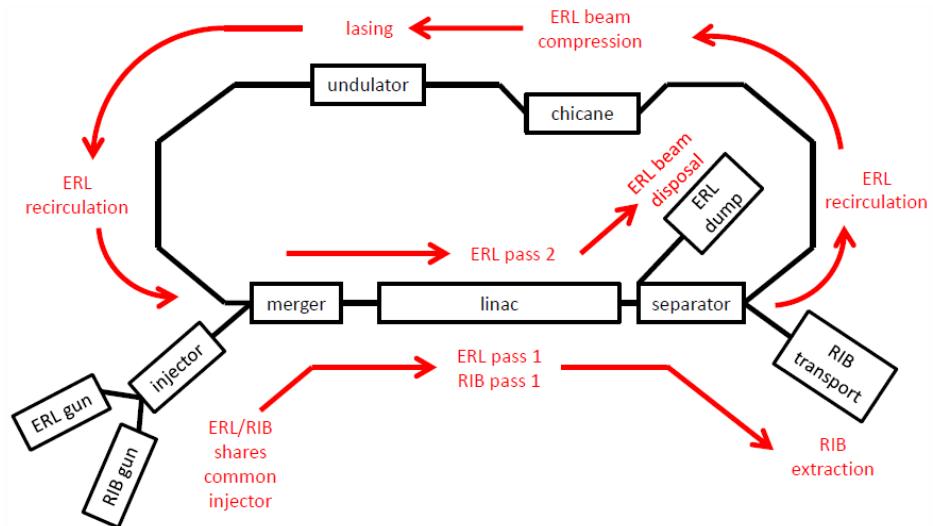
- Increase energy for RIB production

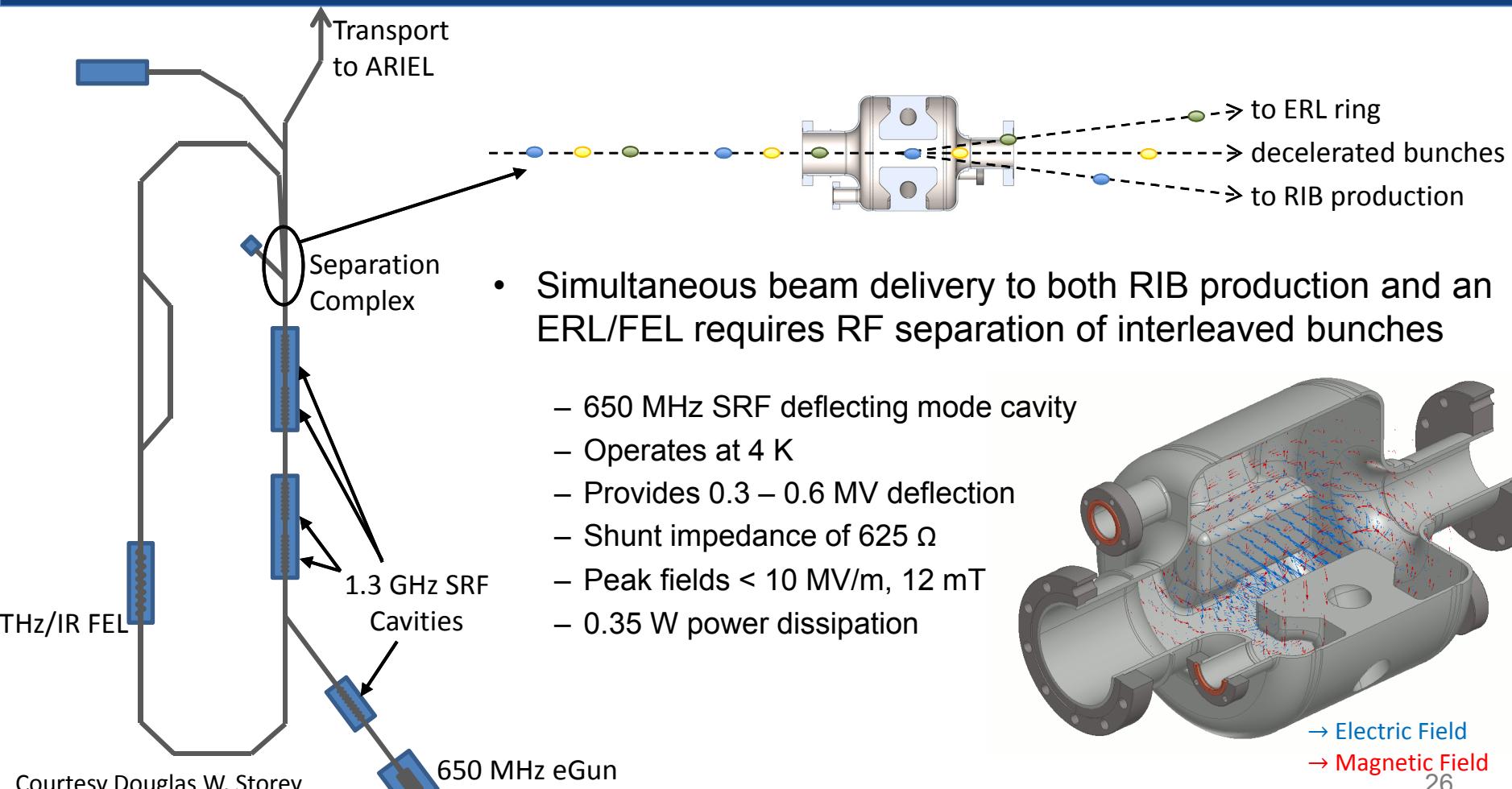
#### ERL Applications:

- Infra-red and Ultra-violet Free Electron Lasers
- Intense THz radiation source (FEL and/or Coherent Synchrotron Radiation (CSR))
- Compton backscattering source of X-rays

## ERL

- Dual-use possible with two interleaved bunch trains into 1.3GHz buckets
- 650MHz pulse train - single pass acceleration for RIB production – low brightness
- 650MHz/n pulse train for ERL – high brightness
- 650MHz rf separator used to separate the beams

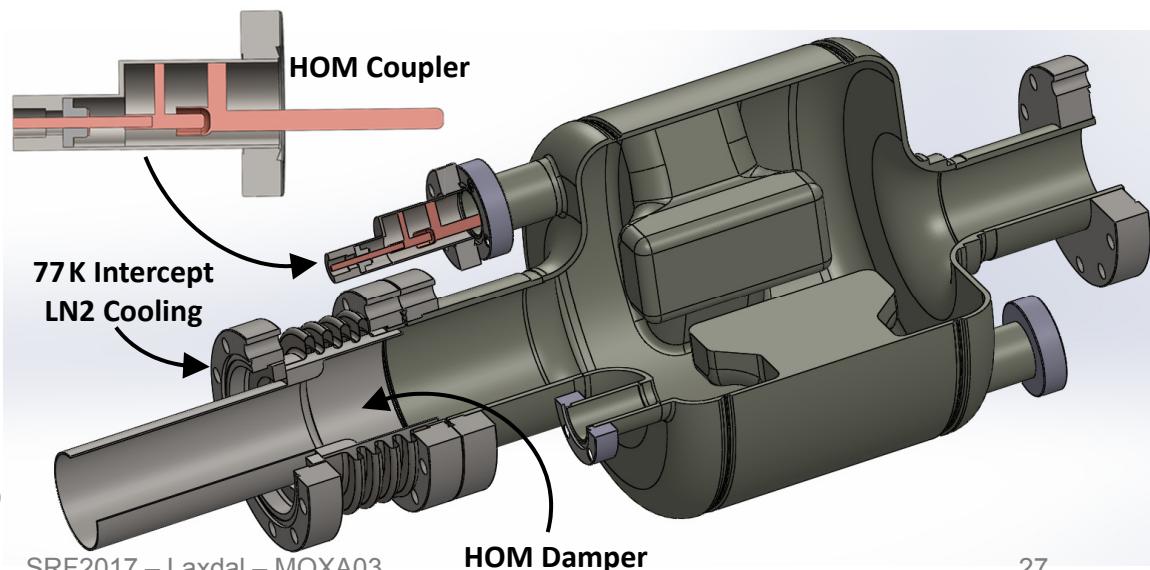
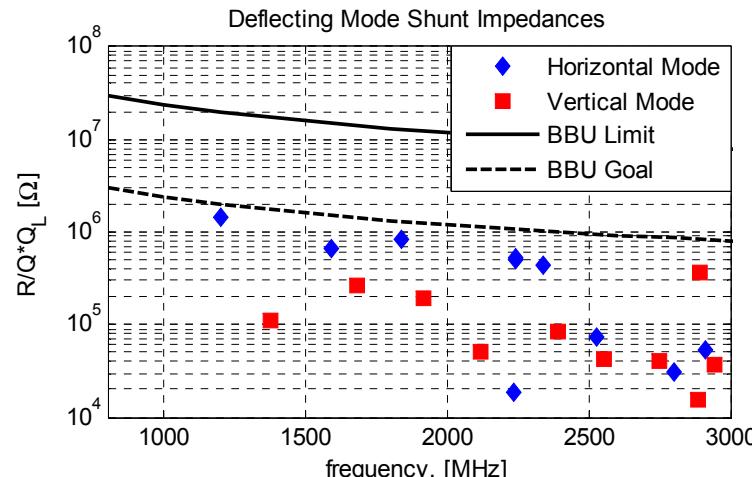




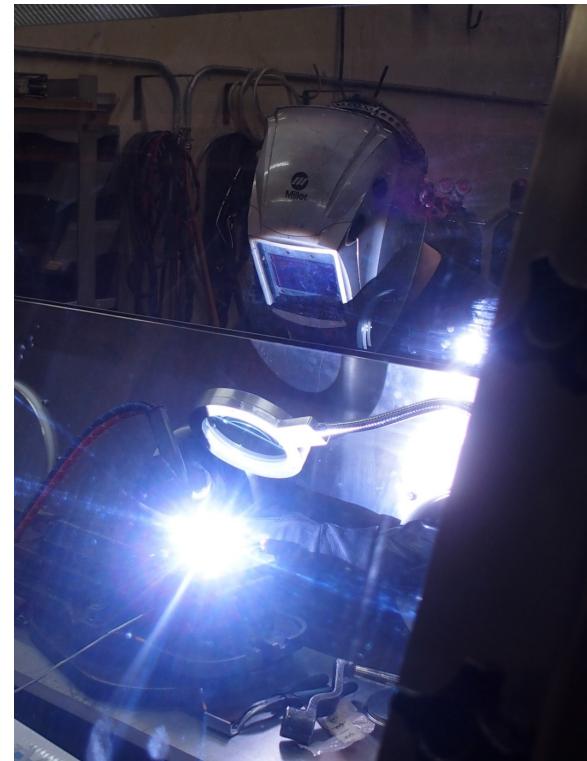
- Damping of Higher Order Modes is important due to high current CW beam
- Two types of HOM dampers used:
  - HOM Coupler: antenna with 650 MHz filter
  - HOM Damper: resistive coaxial beam pipe insert, cooled by LN2
- Modes damped to below goal imposed by multi-pass Beam Break-Up



Cu model



- Due to low performance specs, fabrication methods include some alternative techniques:
  - Machining from bulk *reactor grade* Niobium
    - RRR of 45 compared to usual ~300
  - Tungsten Inert Gas (TIG) welding
    - Developed as an alternative to electron beam welding



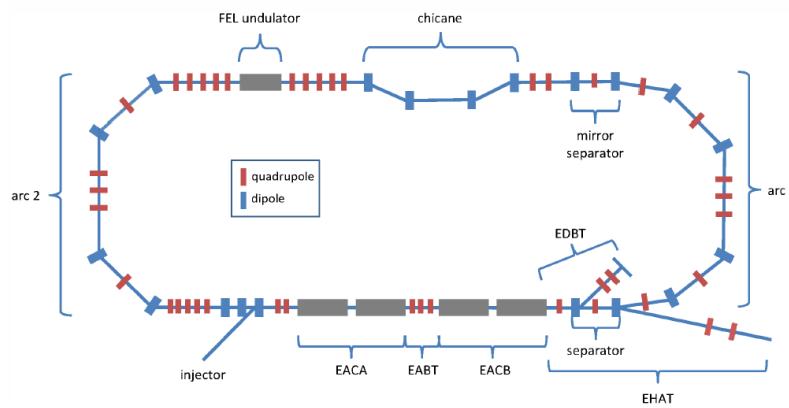
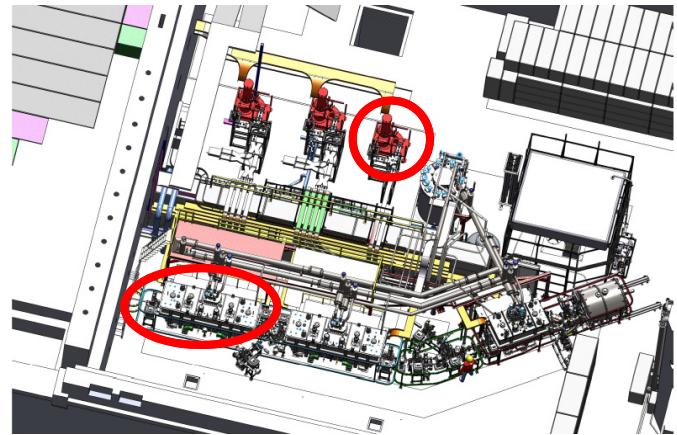
**TUPB063** Fabrication and Test Results of a SRF Deflecting Cavity for the ARIEL eLinac – D.W. Storey

Courtesy Douglas W. Storey

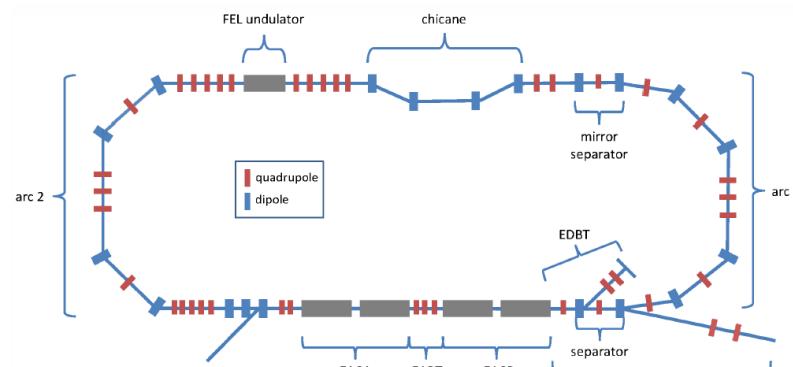
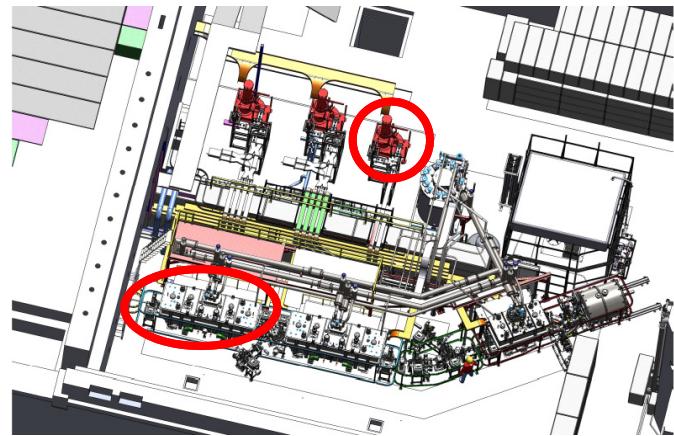
SRF2017 – Laxdal – MOXA03

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  - Commission linac at 30-35MeV (summer of 2017)
  - Ramp power to 10kW – 2018
  - First beam on ARIEL target 2019
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- Projects being discussed include a second accelerating module to complete the linac to the original specification and the addition of a circulation ring to enable ERL R&D and applications



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**Wanted : SRF Post-doc – see me or apply on-line at TRIUMF Human Resources**

**MOPB042** The TRIUMF/VECC Injector Cryomodule Performance – Y. Ma

**MOPB105** Thermosyphon Cooling Loops for ARIEL Cryomodules – Y. Ma

**TUPB063** Fabrication and Test Results of a SRF Deflecting Cavity for the ARIEL eLinac – D.W. Storey

**TUPB064** Operating Experience on Cavity Performance of ISAC-II Superconducting Heavy Ion Linac, Z. Yao

**TUPB065** Design of Multi-frequency Coaxial Test Resonators – Z. Yao

**WEXA05** Dirty layers, Bi-layers and Multi-layers: Insights from Muon Spin Rotation Experiments – T. Junginger

**THXA02** Fabrication and Testing of Balloon Single Spoke Resonator – Z. Yao

**Clint Laforge – SRF Cryomodule**  
Technician and long time TRIUMF  
colleague and friend passed away last  
week after a prolonged illness.

We are thinking of Clint today.





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Canada's national laboratory  
for particle and nuclear  
physics  
and accelerator-based science

# Thank you! Merci!

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