



**SFR2017**

**Lanzhou**

**July, 18, 2017**

# **SCL-Key Issue of ADANES**

## **in China**

**(Accelerator Driven Advanced Nuclear Energy System)**

*Wenlong Zhan CAS*



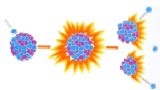
# OUTLINE

## I. ADANES

- Introduction
- ADANES Burner ← Evolution from ADS
- Roadmap of ADANES in China
- New Site, New Research Center

## II. Progress of ADS/ADANES

- Configuration of C-ADS
- Accelerator System
- Spallation Target
- Other Key Issues
- ...





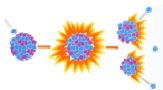
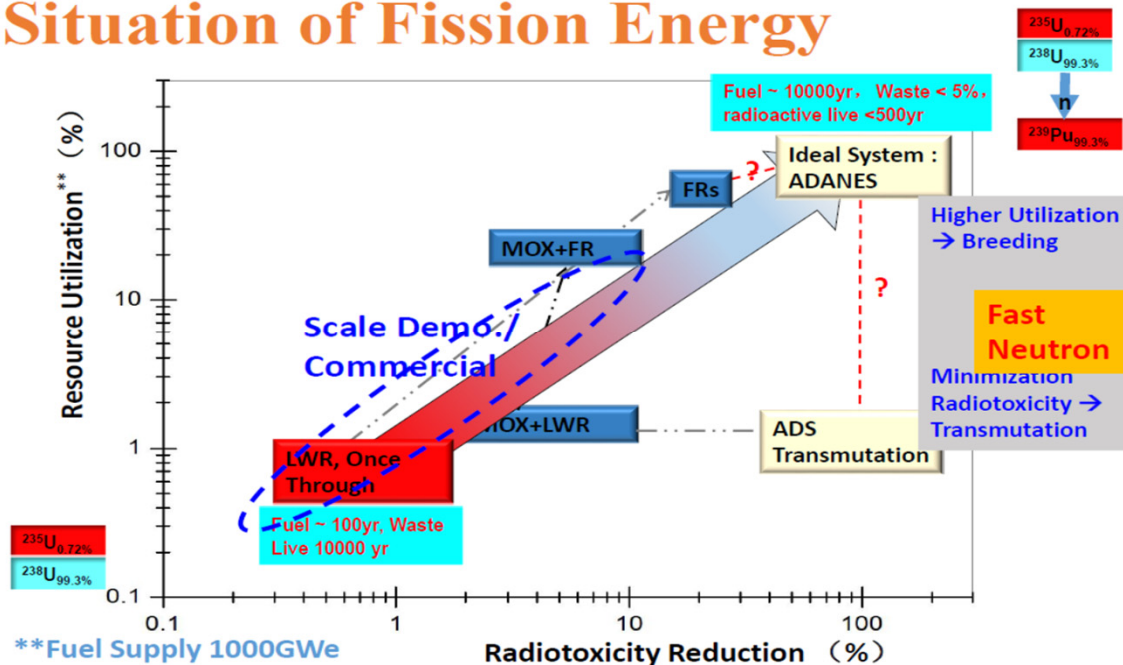
# Status of Fission Energy

## ● Goals of Fission Energy ( from GIF2014)

- ▶ Sustainability → Max. Resources & Min. Radiotoxicity
- ▶ Safety and Reliability
- ▶ Economic Competitiveness
- ▶ Proliferation Resistance and Physical Protection

## ● Situation of Sustainability

### Situation of Fission Energy





# Status of Close Fuel Cycle

## □ Main difficulties of P&T:

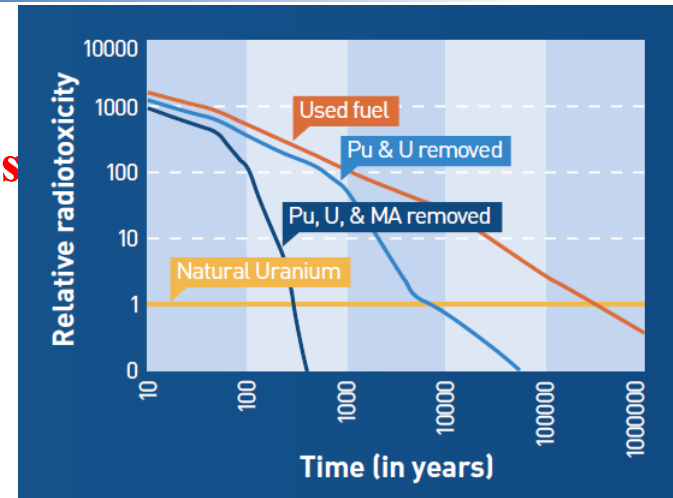
- Extract high purity U, Pu & MA ≠ **Residuals** remain MA<1% , Serious 2<sup>nd</sup> Contamination
- more Toxicity @ Complexes after few cycles
- High purity Pu, MA fuels is :

**Burning Unstable & High risk of proliferation !!**

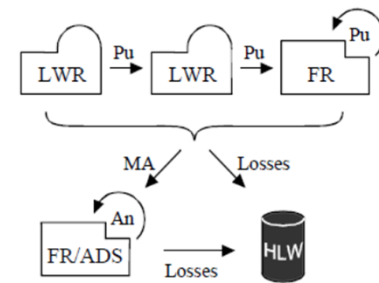
- **Low feasibility(final solution?), low cost effective**

## □ New Approach: (Optimizing UNF resources & radiotoxicity)

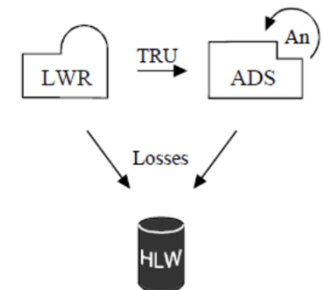
- **Power Burner:** Transmuting, Breeding & Energy Production by fast neutron for burning recycle fuel (~50% FP)
- **Simplify Fuel Cycle:** Remove part of FPs (~50%) from UNF, Convert Residuals as recycle fuel



Double Strata (4)



TRU Burning in ADS (3b)



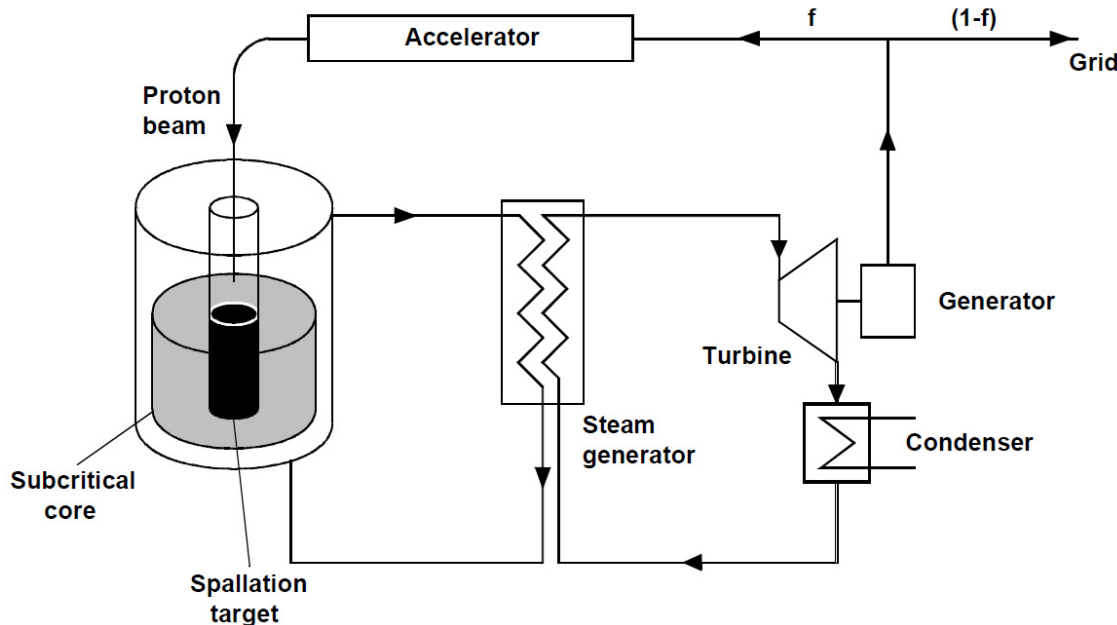




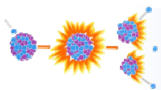
# ADANES Burner Evolution from ADS

- Accelerator Driven System was proposed for:
  - ▶ Nuclear waste **transmutation** (ADS)
  - ▶ Isotopes production (ex. **Breed**, ISOL, APT)
  - ▶ **Energy Amplifier** (ADTR)...
- ADS consists of high power proton accelerator, spallation target & subcritical core mainly

} **ADANES Burner**

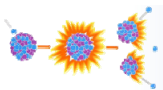
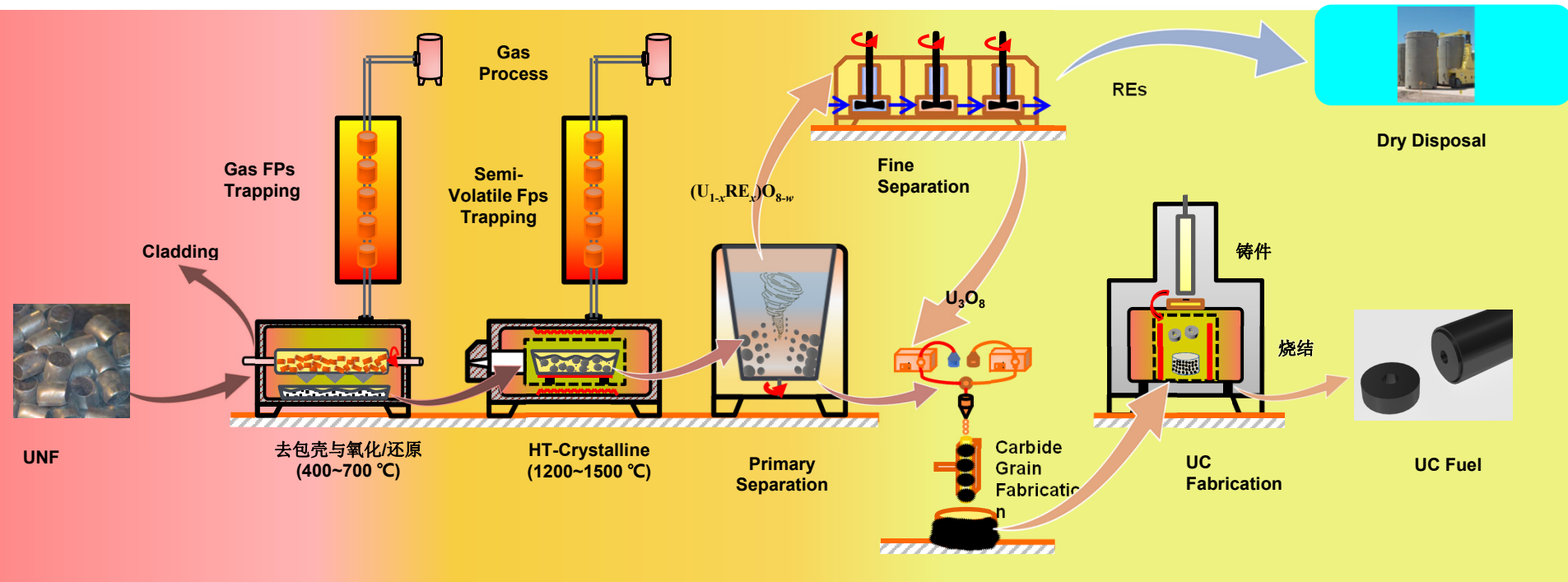


*ADS and FR in Advanced Nuclear Fuel Cycles — A Comparative Study, NEA/OECD, 2002*



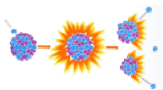
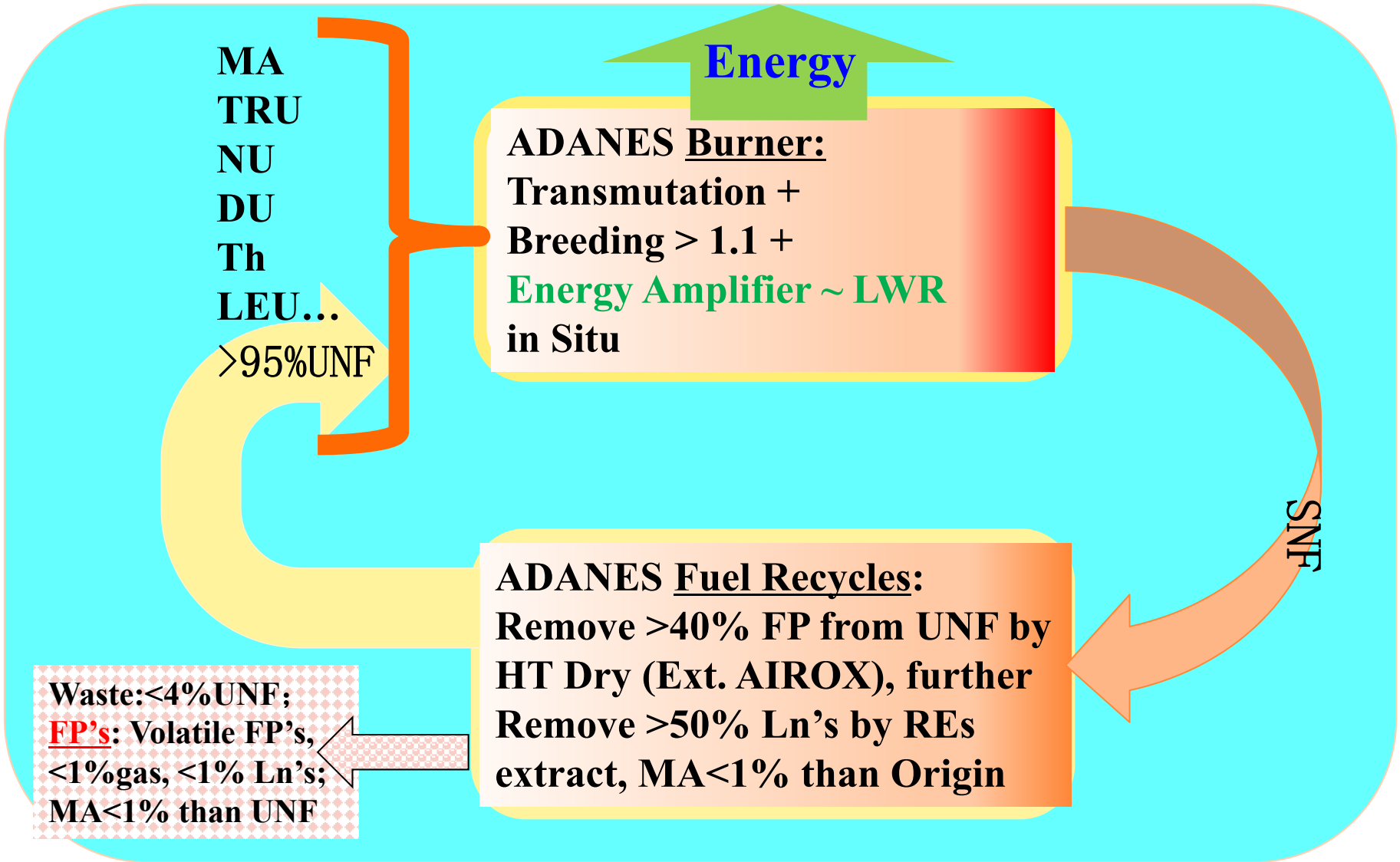


# HT-Remove ~50% FP from UNF (Ext. AIROX)





# ADANES Configuration (LWR UNF: 33GWd/Ton)



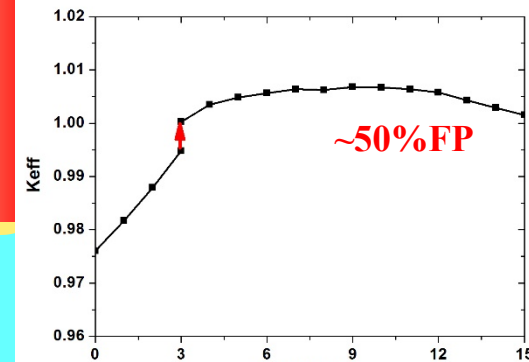


# ADANES Configuration (LWR UNF: 33GWd/Ton)

MA  
TRU  
NU  
DU  
Th  
LEU...  
>95%UNF

Energy

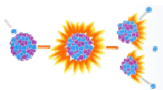
**ADANES Burner:**  
Transmutation +  
Breeding  $> 1.1$  +  
**Energy Amplifier ~ LWR**  
in Situ



**ADANES Fuel Recycles:**  
Remove  $>40\%$  FP from UNF by  
HT Dry (Ext. AIROX), further  
Remove  $>50\%$  Ln's by REs  
extract, MA  $<1\%$  than Origin

Waste:  $<4\%$  UNF;  
**FP's:** Volatile FP's,  
 $<1\%$  gas,  $<1\%$  Ln's;  
MA  $<1\%$  than UNF

SNF





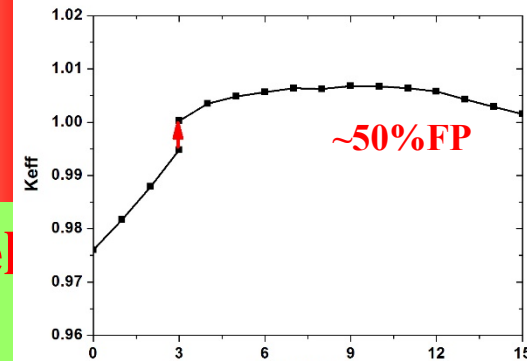
# ADANES Configuration (LWR UNF: 33GWd/Ton)

MA  
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Energy

**ADANES Burner:**  
Transmutation +  
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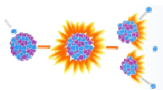
**Convert UNF into Recycle Fuel**  
Waste  $< 4\%$  SNF @ MA  $< 1\%$ ,  
 $\tau < 500Y$ , Sustain NE  $> 10000yr$



**ADANES Fuel Recycles:**  
Remove  $> 40\%$  FP from UNF by  
HT Dry (Ext. AIROX), further  
Remove  $> 50\%$  Ln's by REs  
extract, MA  $< 1\%$  than Origin

Waste:  $< 4\%$  UNF;  
**FP's:** Volatile FP's,  
 $< 1\%$  gas,  $< 1\%$  Ln's;  
MA  $< 1\%$  than UNF

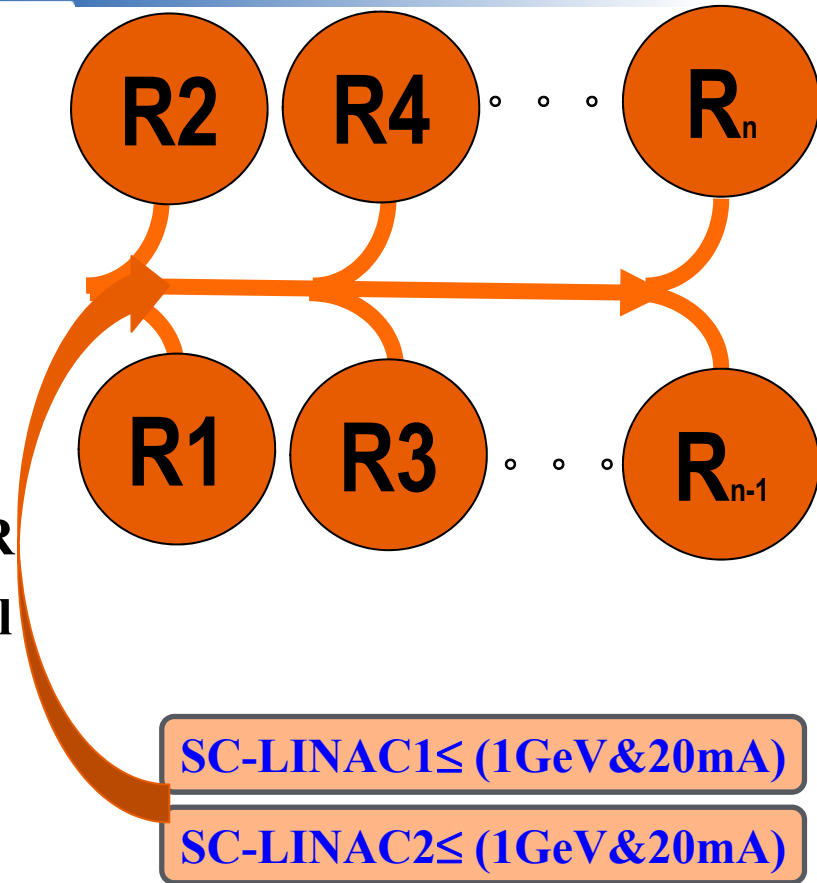
SNF





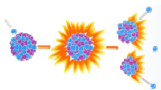
# ADANES — Operation Mode

- **ADS + Long Refueling Cycle FR → Accelerator as Starter**
- **AD Duration:**  
10% ~ < 15% (depend on fuel, material...)
- **Safety, Flexibility, Close Fuel Cycle, “Raw Fuel” → Simplify UNF Recycle**
- **Transmutation MA capabilities : 3~6 LWR (3GW<sub>th</sub>) /10MW<sub>b</sub> depend on Scale & Fuel**
- **Max. Resources Utilize ~95%, Min. Radiotoxicity <4%, Decay Life<500yr;**
- **Generation E-Efficiency: PWR~33%**  
**ADANES (Higher Temperature):**  
>31% → >36%(SH<sub>2</sub>O) → >40%(SCO<sub>2</sub>) ( AD )  
>35% → >40%(SH<sub>2</sub>O) → >44%(SCO<sub>2</sub>)



**\*\*Double AD:**

- ✓ **Enhance Reliability;**
- ✓ **Increase Cost about 25% as same power SCL**





# Safety & Proliferation

## ● Reactivity Control

- ▶ Subcritical → AD
- ▶ Critical → FR
- $\Delta k > 5\%$  ( $B_4C$ )

Table 4.4. Comparison of UNF Decay Heat at Discharge

Parameter	PWR-50	PWR-100	CANDLE	SSFR	FMSR	ULFR	EM <sup>2</sup>	TWR
Specific power density, MW/t	33.70	33.70	3.66	16.89	15.67	9.39	11.76	7.51
UNF production rate, t/GWe-yr	19.71	9.86	3.42	2.90	3.13	4.93	4.87	9.26
Decay heat per unit UNF mass, MW/t	1.99	2.00	0.24	0.76	0.74	0.63	0.68	0.43
Normalized decay heat per unit electricity generation, MW/GWe-yr	39.14	19.74	0.83	2.20	2.30	3.11	3.32	4.02

## ● Decay Heat Remove

(Ref. Fuel Recycle Analysis of Once Through... ANL-FCRD-308, 2010)

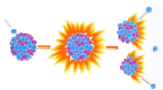
- ▶ **Smaller decay heat source** (<10% PWR at discharge, <1/3 ~ 10yr UNF)
- ▶ **Weaker neutron, gamma source** < 1/3 of PWR at discharge
- ▶ **Fuel Cladding material** (>1500°C) for removing heat by air in accident

## ● Confinement of radioactive material

- ▶ Multilayer confine fuel against radioactive material release during accident
- ▶ ATF fuel cladding to limit radioactive containment **within control region**

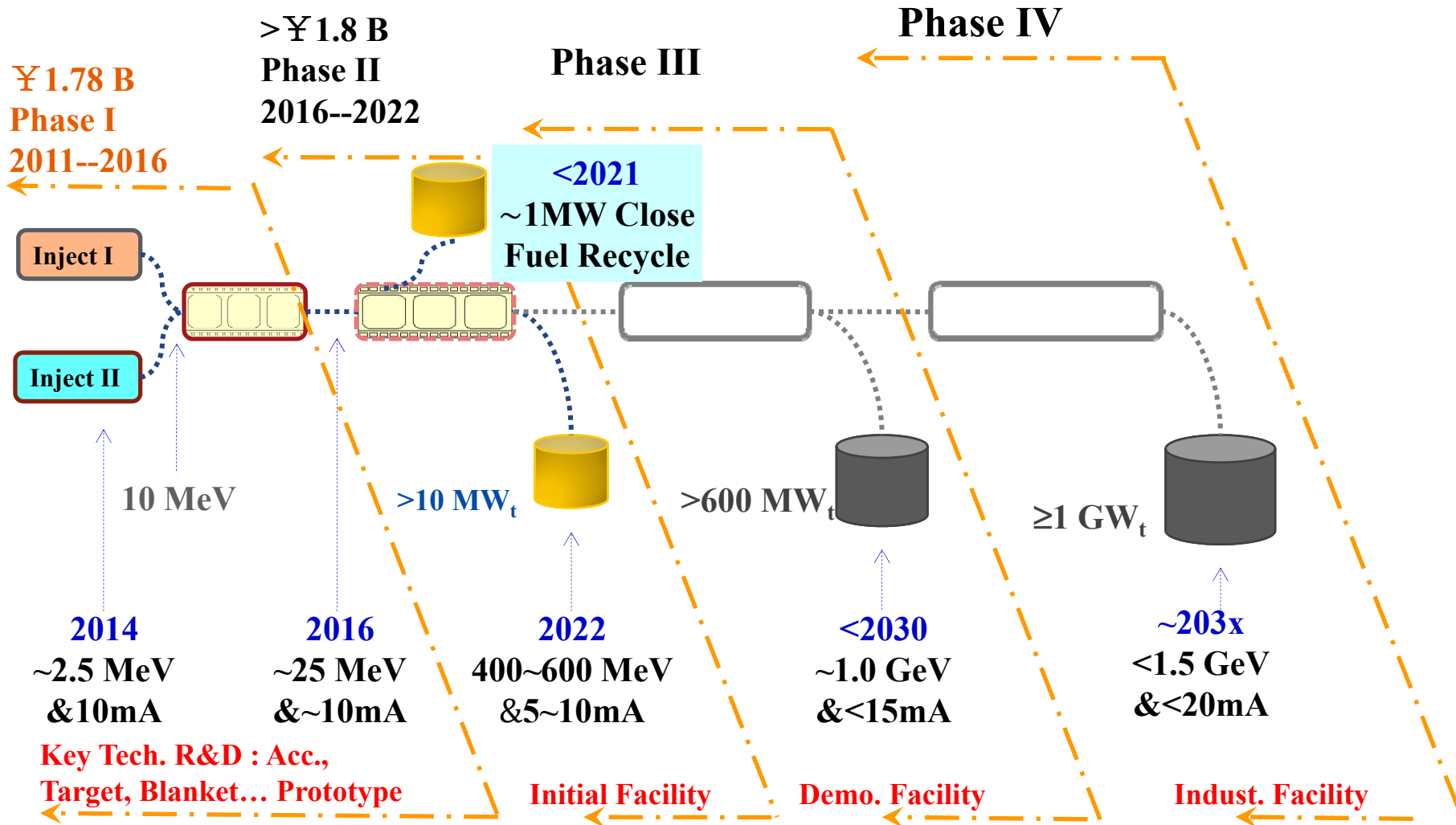
## ● Proliferation resistance and physical protection

- ▶ No enrichment, **no attractive for weapon** and against the acts of terrorism





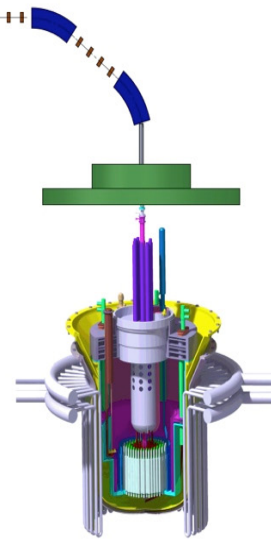
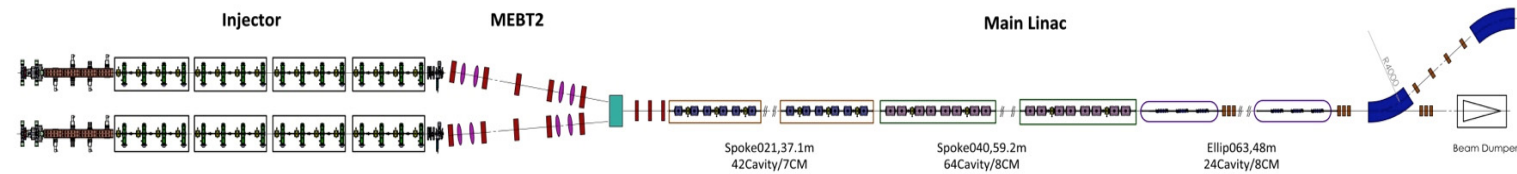
# Roadmap of ADANES in China







# CIADS Project (Phase 2)

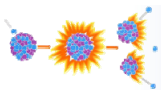


## □ CIADS Main Parameters:

- High CW Power (>2.5MW, >500MeV) SC-LINAC
- High Power (>2.5MW) Spallation Target
- Sub-Core (<10MWth)
- Coupling all Components → Full System (~10MW)

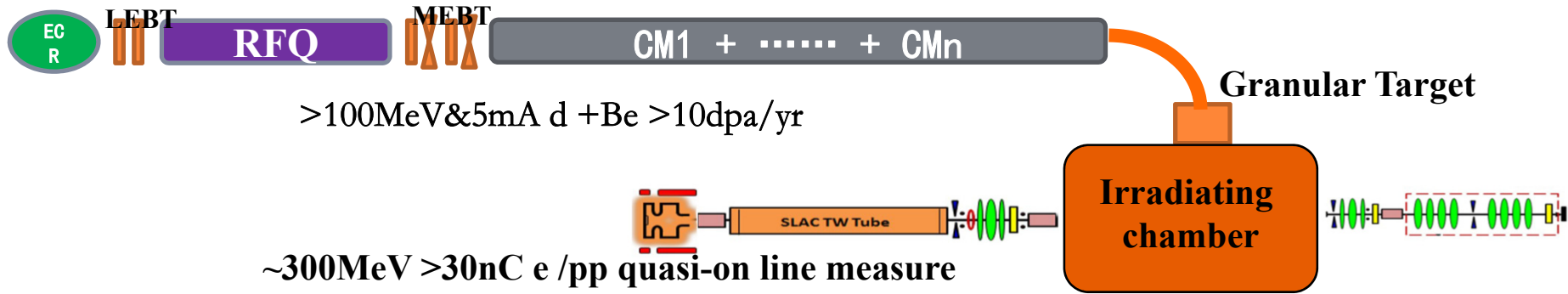
## □ CIADS Time Schedule :

- 2018—2023





# Accelerator Driven Recycling Used Fuel



## ➤ Fuel Recycle

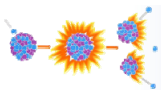
## ➤ Compact Neutron Source (10~50dpa)

### 1, Verify Recycle Fuel

- UC Fuel Properties
- $^{238}\text{U} \rightarrow ^{239}\text{Pu}$  Breeding rate
- Optimization of Fuel Assembling

### 2, Irradiation of Materials

- Cladding (SiC<sub>f</sub>/SiC...)
- Core Structure (Oxide + Carbide Ceramics...)
- Window between Accelerator and Target





# New Research Center at New Side

## Researches on Intense Beam at CIADS+HIAF

### I. Nuclear Physics

- Nuclear Structure & Nuclear Astrophysics
- Nuclear Matter & Hadron Nuclear Physics

### II. Foundation Physics

- Ultra-high E\_Field QED
- Researches by Polarized nucleon, DAR neutrino,  $\mu$ ,  $\pi$ ...

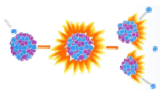
### III. Nuclear Energy

- ADS  $\rightarrow$  ADANES Burner

### IV. Irradiative Material, Biology

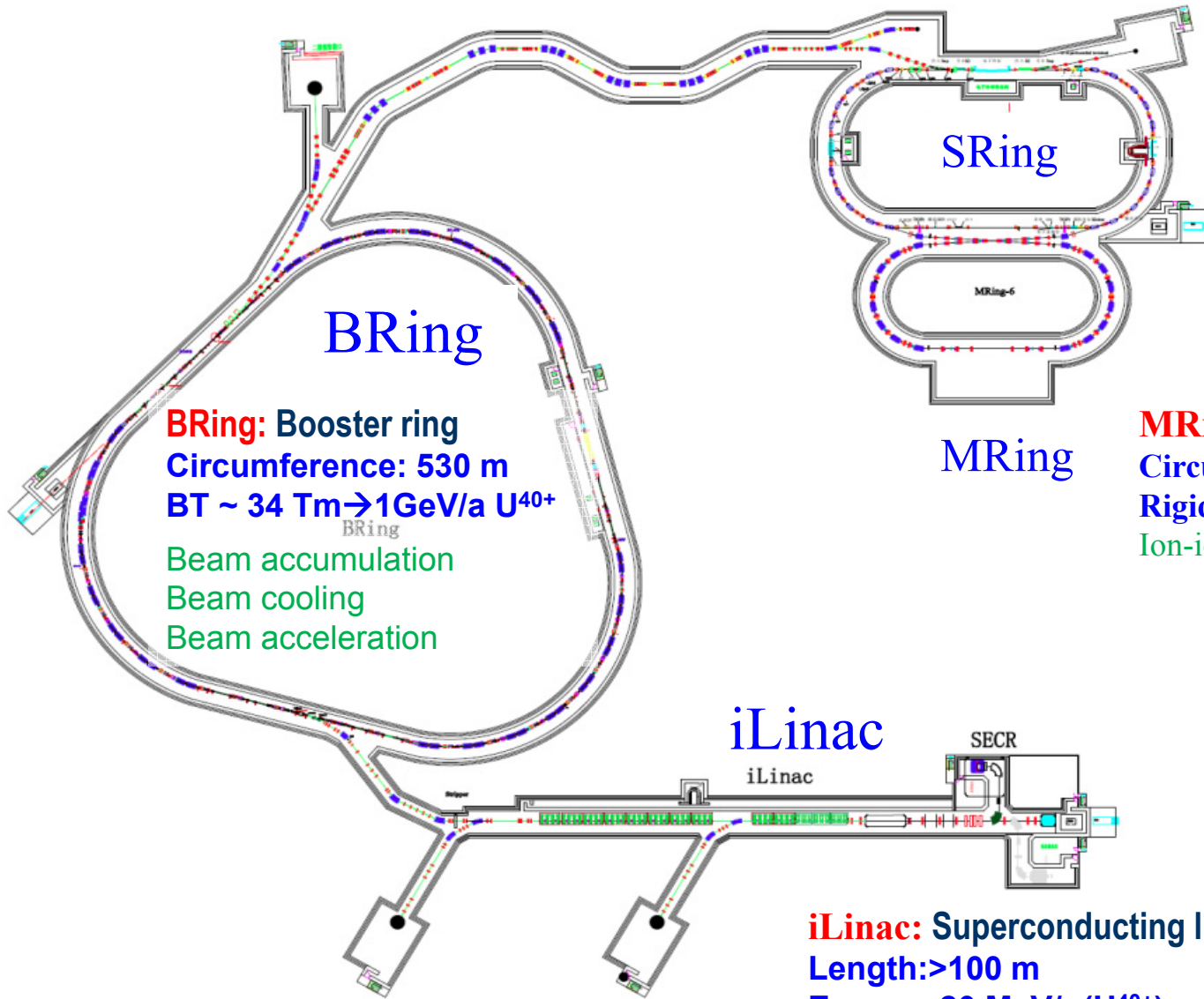
- Compact, High Flux Neutron Source (10~50dpa)
- Ion Therapy

### V. Convert UNF $\rightarrow$ Recycle Fuel





# Configuration of HIAF



**BRing: Booster ring**  
 Circumference: 530 m  
 BT ~ 34 Tm → 1 GeV/a U<sup>40+</sup>  
 Beam accumulation  
 Beam cooling  
 Beam acceleration

**SRing: Spectrometer ring**  
 Circumference: 265m  
 BT ~15 Tm → 1 GeV/a U<sup>92+</sup>  
 Electron/Stochastic cooling  
 Two TOF detectors  
 Four operation modes

**MRing: Figure "8" ring**  
 Circumference: 268 m  
 Rigidity: 15 Tm  
 Ion-ion merging

**iLinac**

**iLinac: Superconducting linac**  
 Length: >100 m  
 Energy: 20 MeV/u (U<sup>40+</sup>)

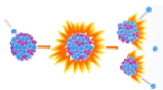
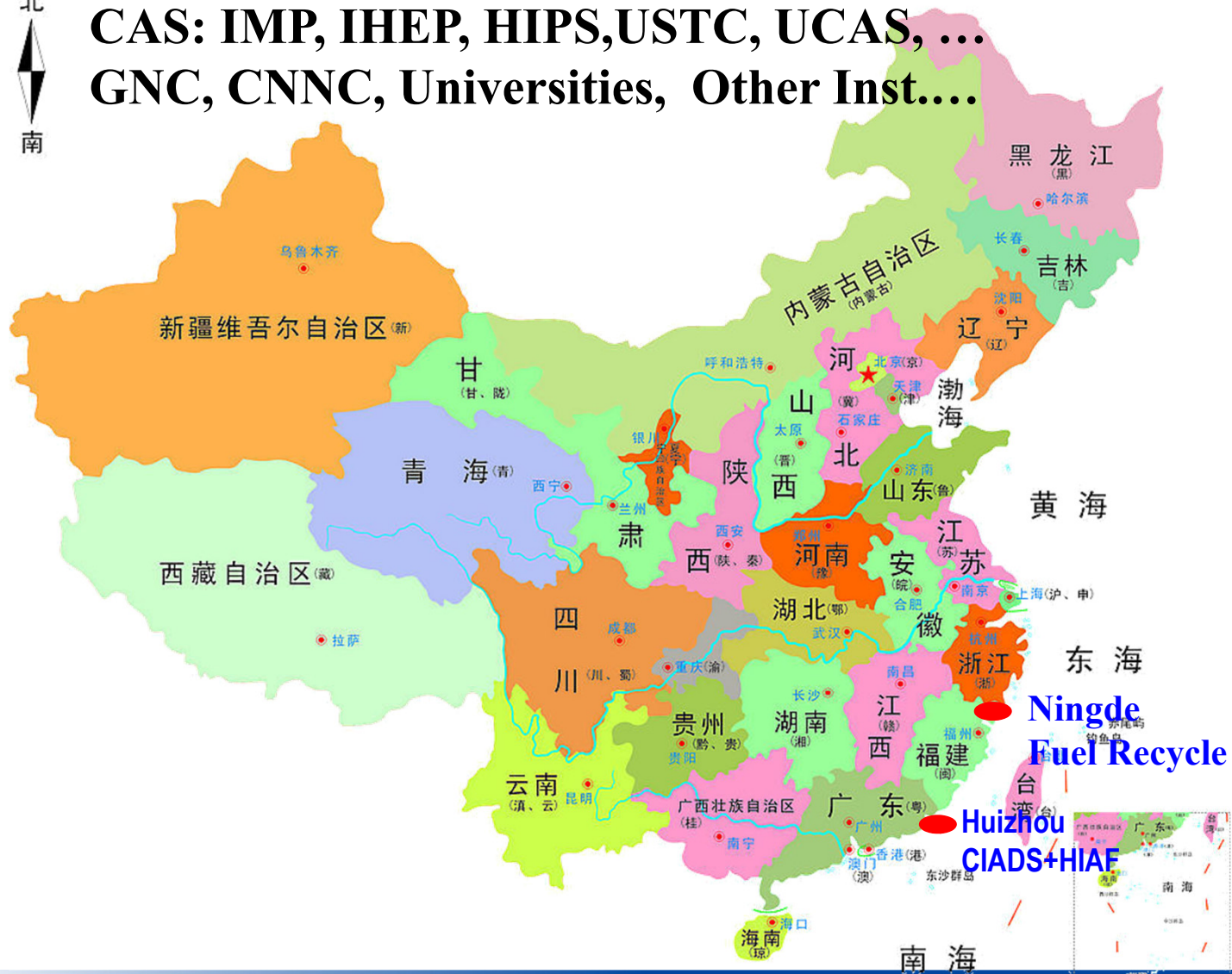
**SECR**



# New site, New open research center



**CAS: IMP, IHEP, HIPS, USTC, UCAS, ...**  
**GNC, CNNC, Universities, Other Inst...**





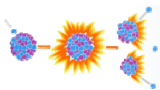
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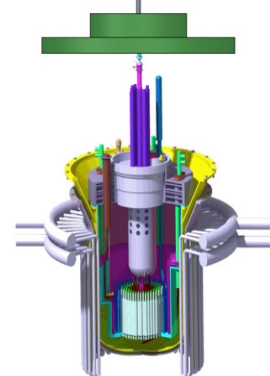
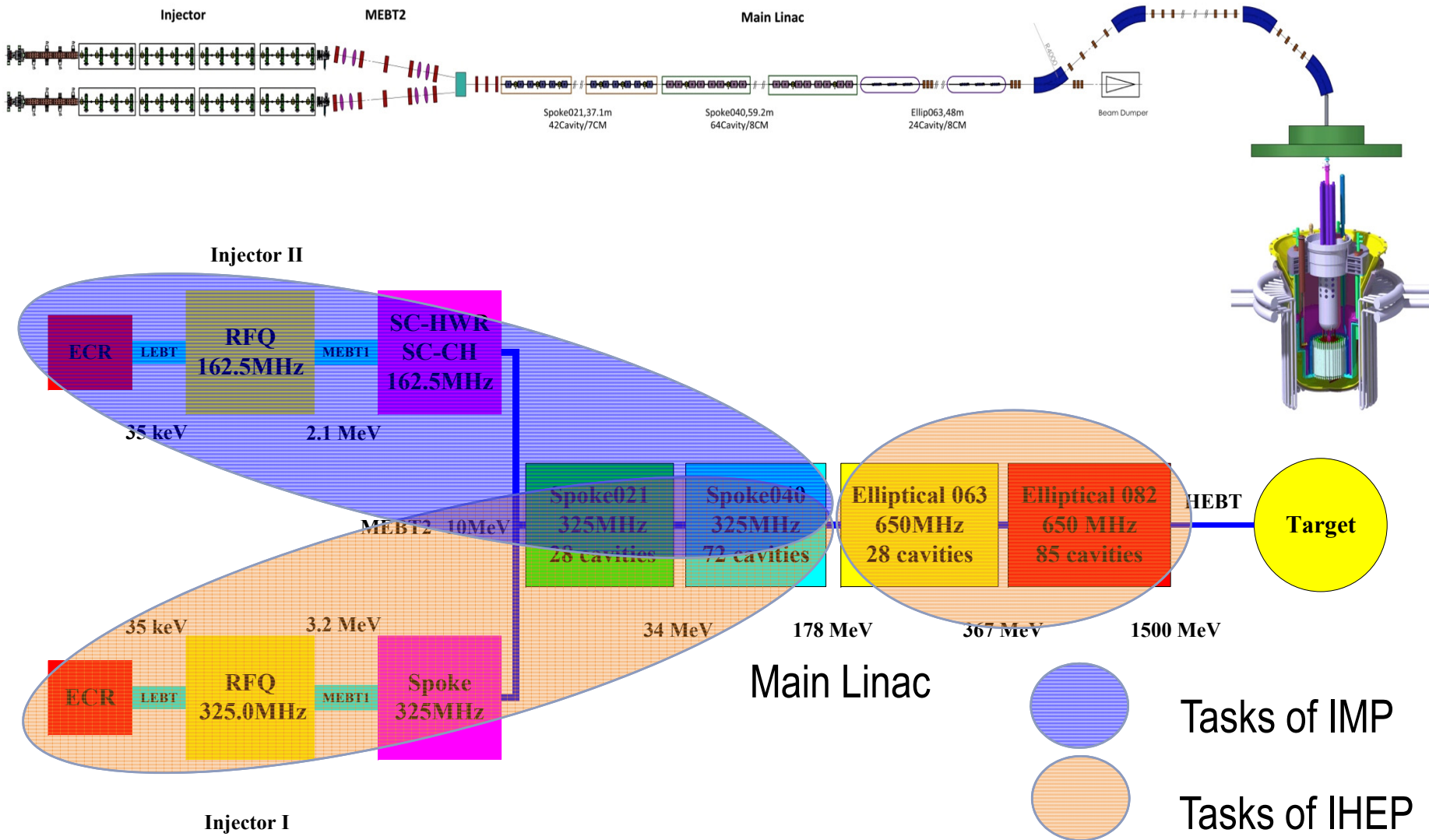
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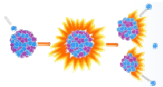


# Configuration of C-ADS



Tasks of IMP

Tasks of IHEP





# Challenge of SCL for ADS/ADANES

## ➤ Scale

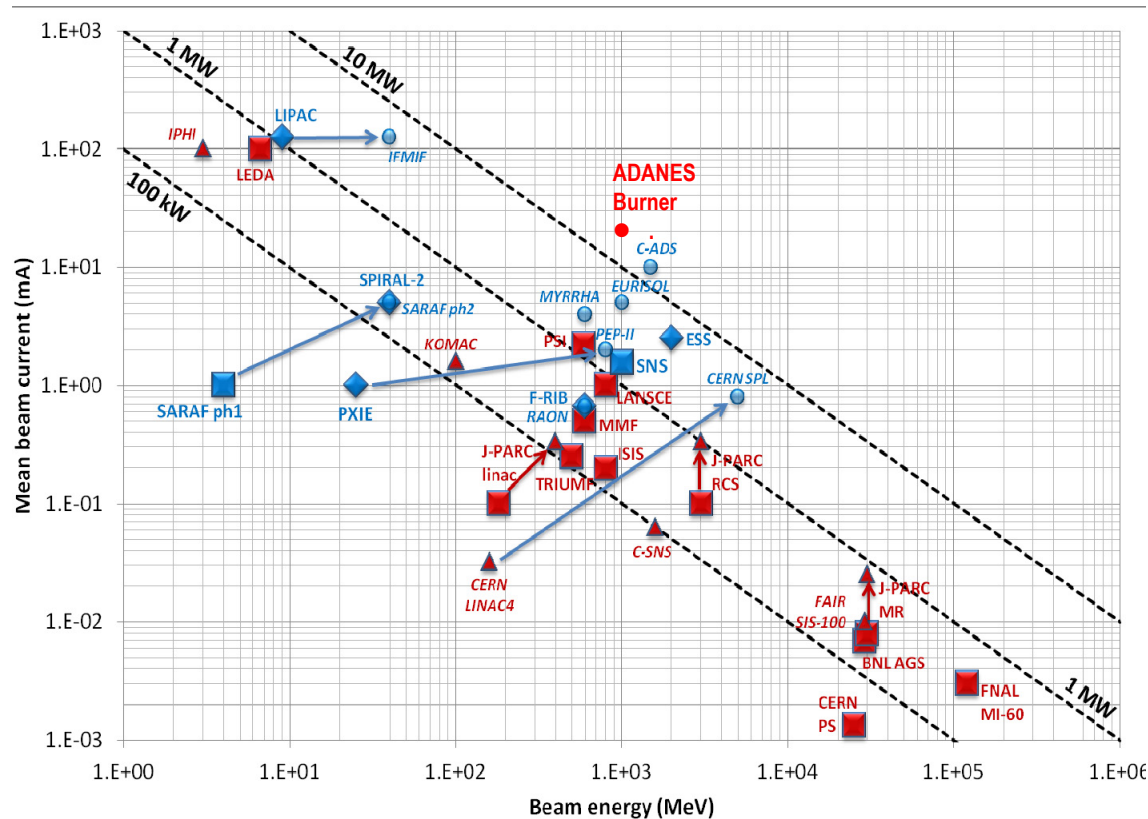
- **Transmutation Demo**
- **Industrial transmutation**
- **Industrial Power Generation (IPG)**

## ➤ Mean Beam Power (IPG) : 10~20MW

- Energy : ~1GeV
- Mean current : 10~20mA

## ➤ Beam Strips & Availability (IPG)

t < 1 sec.	1 < t < 10 sec.	10s < t < 5 min.	t > 5min.	Availability
< 25000/yr.	< 2500 / yr.	< 250 / yr.	< 3 / yr.	> 85%

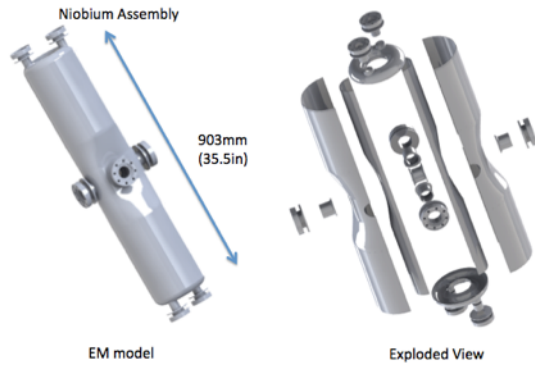






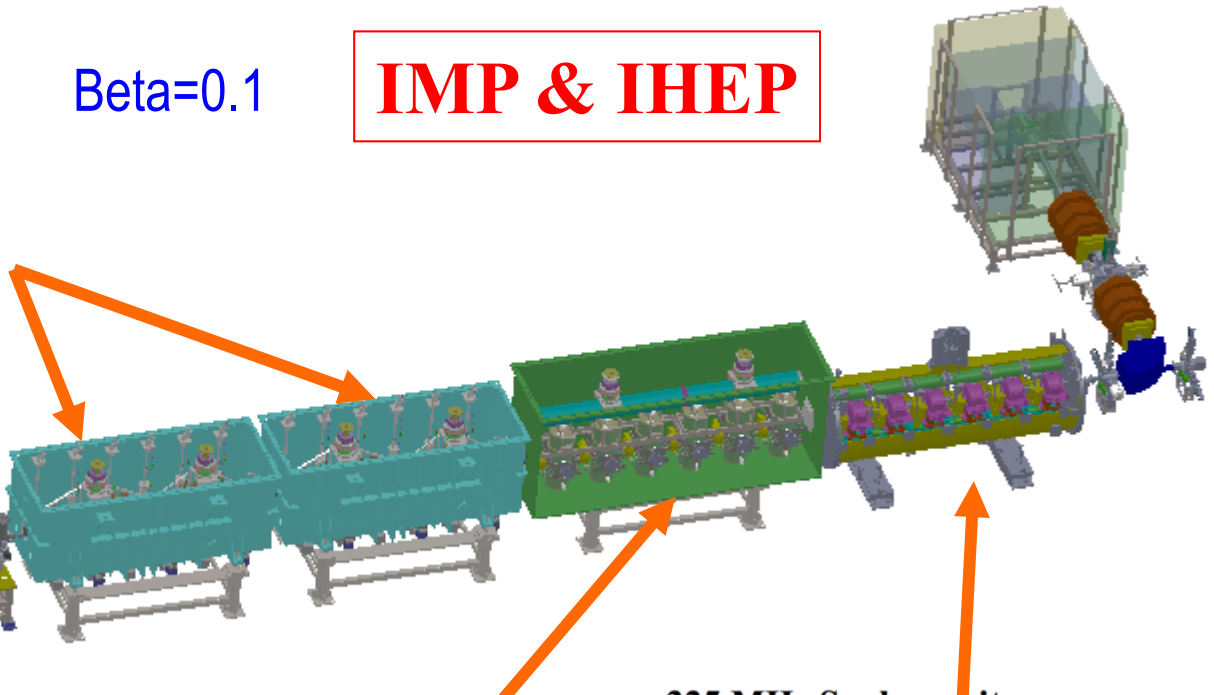
# 25 MeV LINAC Commissioning

### 162.5 MHz Half-wave Cavity



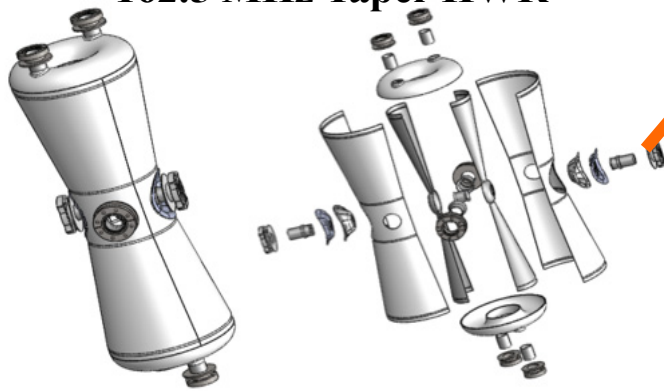
Beta=0.1

**IMP & IHEP**



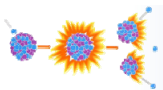
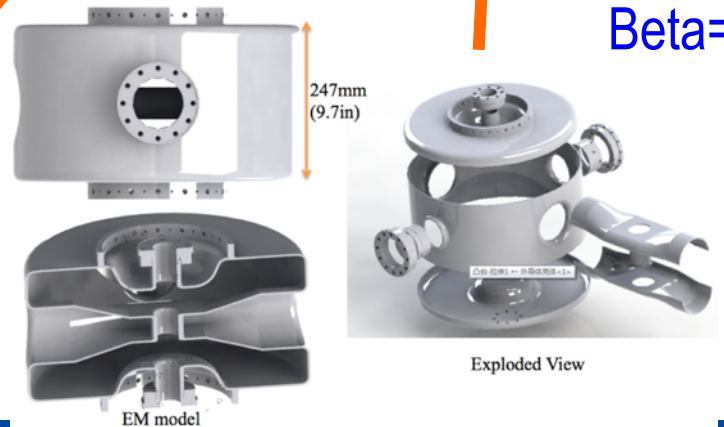
### 162.5 MHz Taper HWR

Beta=0.15



### 325 MHz Spoke cavity

Beta=0.21





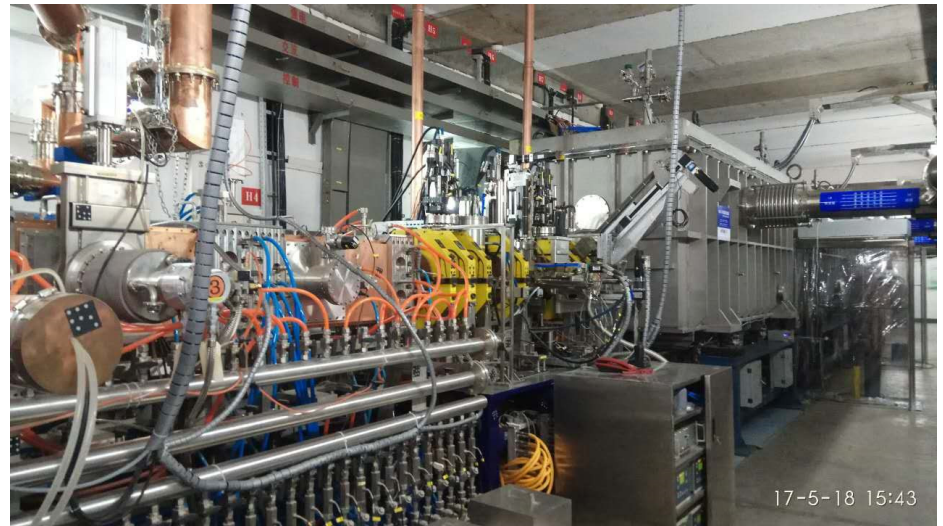
# 25 MeV SCL (CW)

## 25MeV SCL :

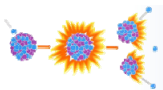
- Ion Source : ECR
- RFQ, 162.5 MHz
- 1<sup>st</sup> CM, 2<sup>nd</sup> CM :  
6\*HWR, 162.5 MHz
- 3<sup>rd</sup> CM :  
5\*THWR, 162.5MHz
- 4<sup>th</sup> CM :  
7\*Spoke, 325MHz

12mA/pulse, 0.2mA/CW

25MeV Front view



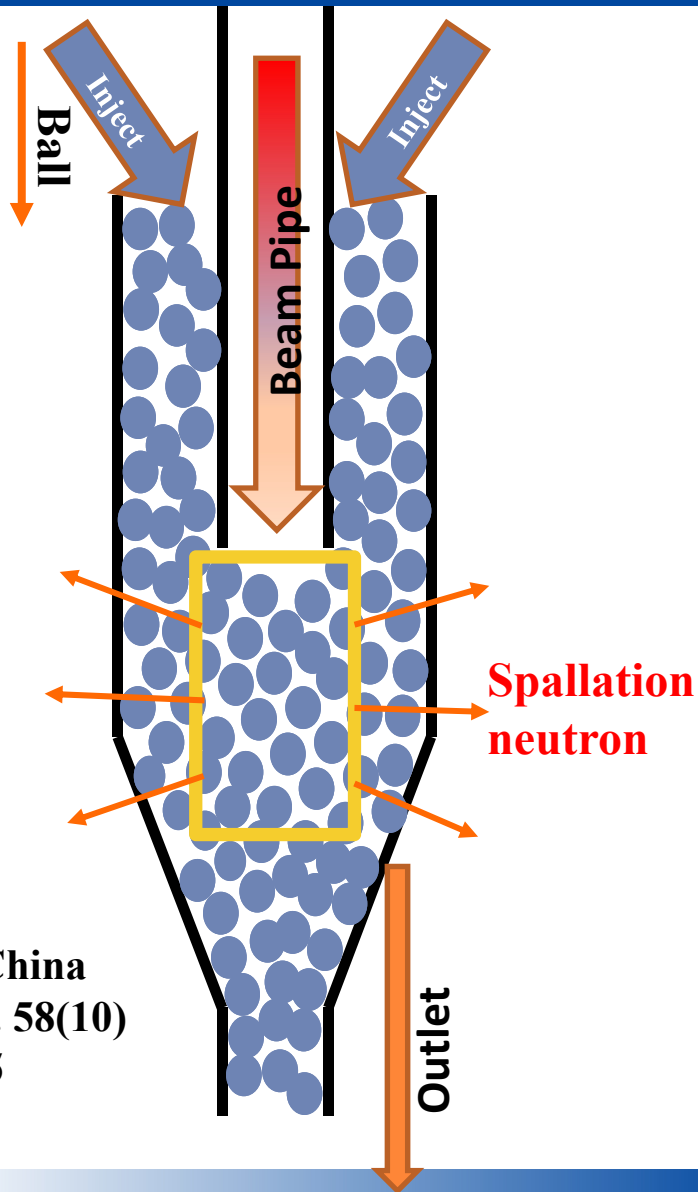
25MeV Back View



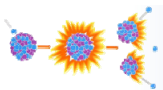


# Principle of Granular Fluid Spallation Target

Granular Fluid by Gravity



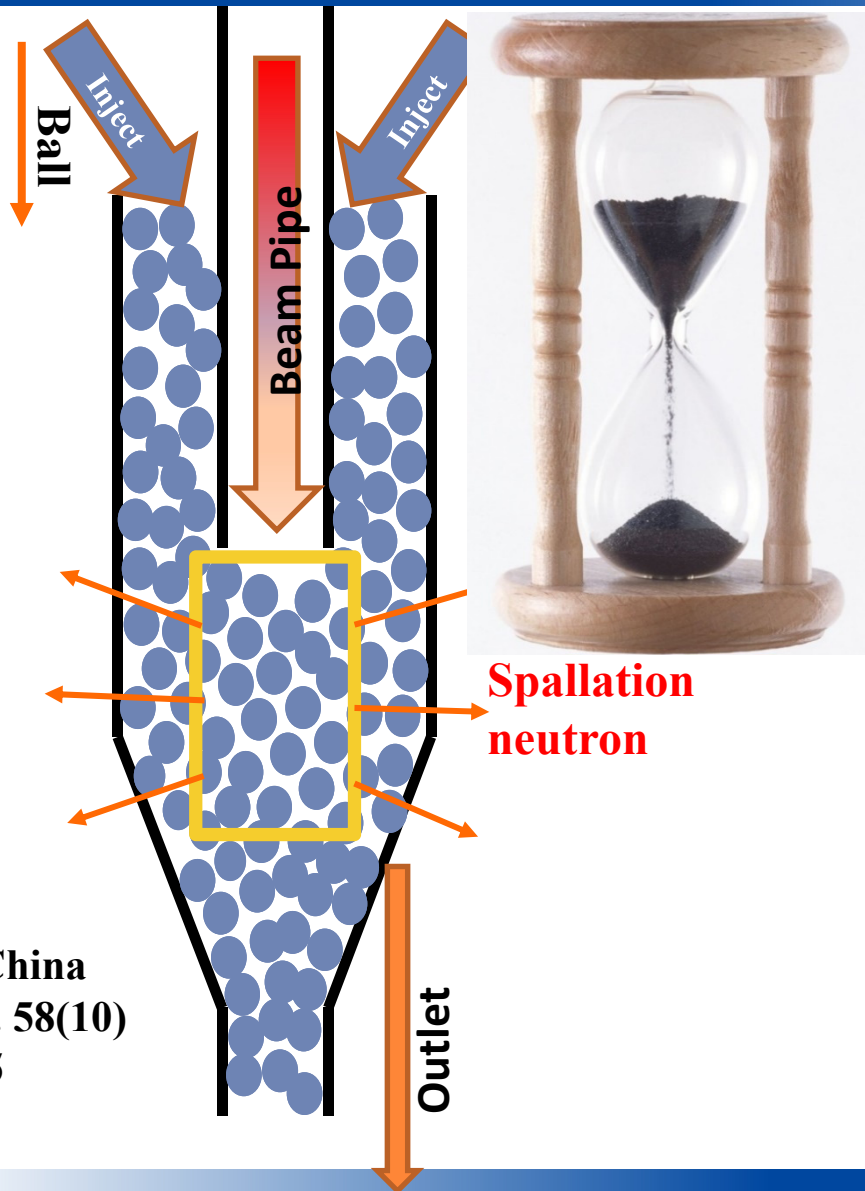
Science China  
Tech. Sci. 58(10)  
July 2015





# Principle of Granular Fluid Spallation Target

Granular Fluid by Gravity



Science China  
Tech. Sci. 58(10)  
July 2015

- Granular fluid operate stable as sand clock
- Target heat removing off line
- Grain update on line
- Higher target power capacity: 10~100 MW
- Dissipation the shock wave induced by beam trip
- Relieve short beam trip (<10s) requirement as discrete medium in target
- Target material selectable
- Dust handling require
- High cost effective





# Dense Granular Target Test Bench

## 重金属颗粒流散裂靶试验装置研制—进展&进程

IMP

2015. 6

初步概念和布局设计

物理设计修改、回路布局修改...

2015. 11

台架搭建初步完成

最终版机械加工设计图

2016. 3

分系统集成、回路搭建完成

2016. 6

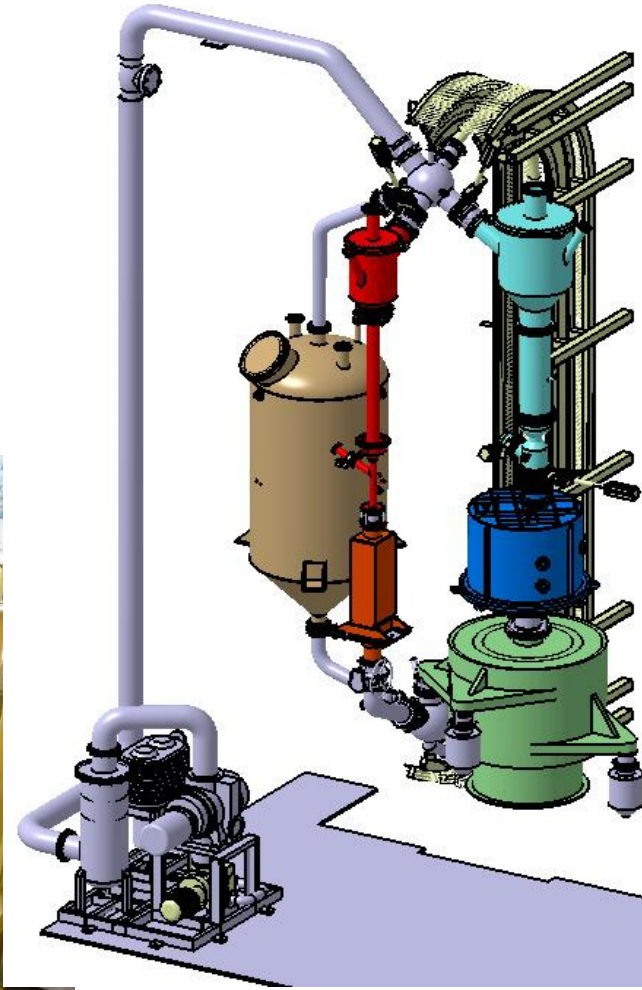
电磁提升系统集成、各分系统调试

2016. 9

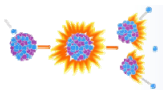
散裂靶样机初步搭建完成；各分系统调试完成；正在进行电磁提升的通电检修；即将进入系统联调与实验

2016. 12

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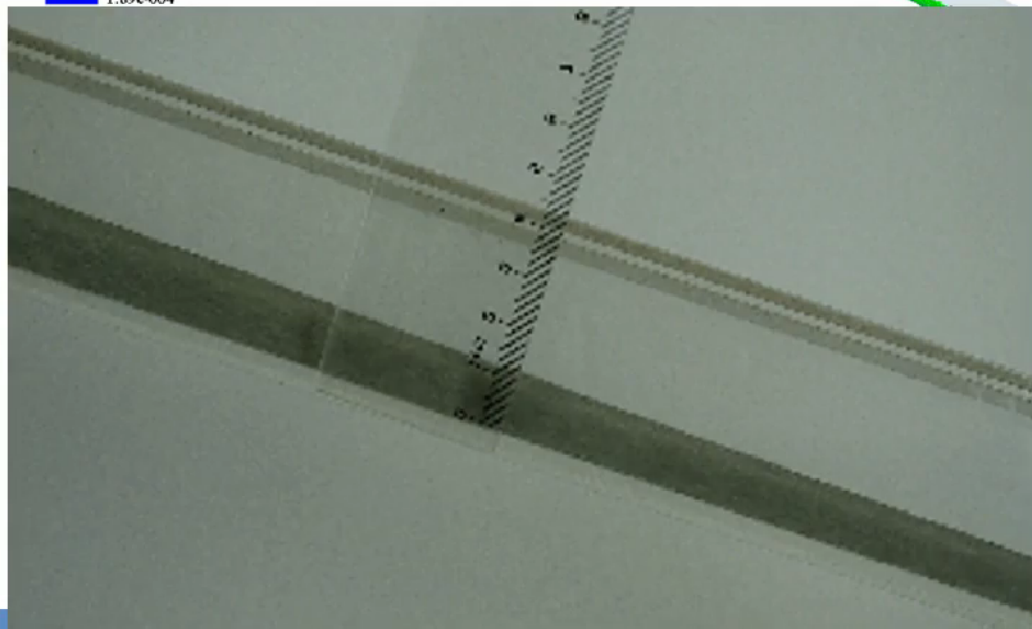
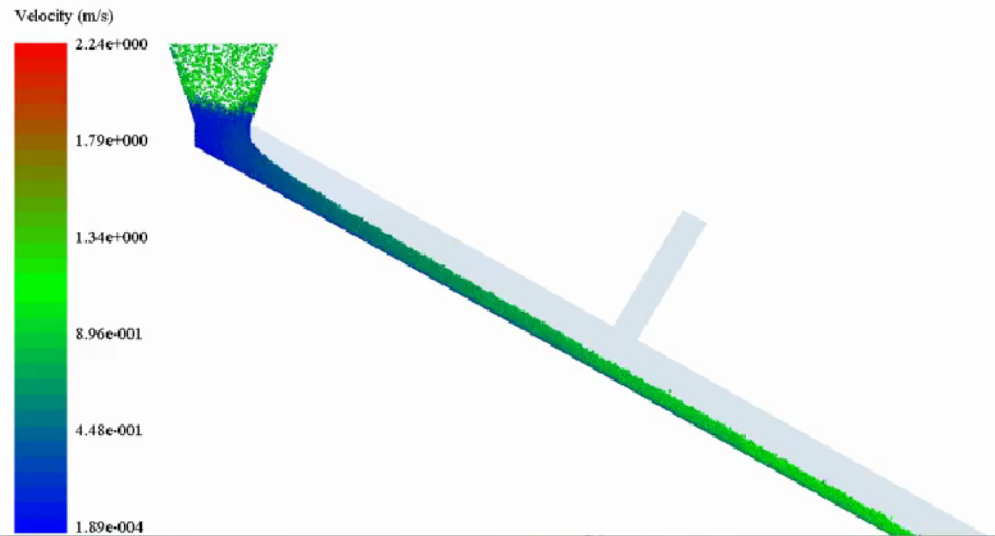
Test-Bench Checked 2017. 6





# Granular Target for Compact Neutron Source

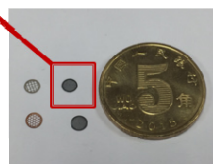
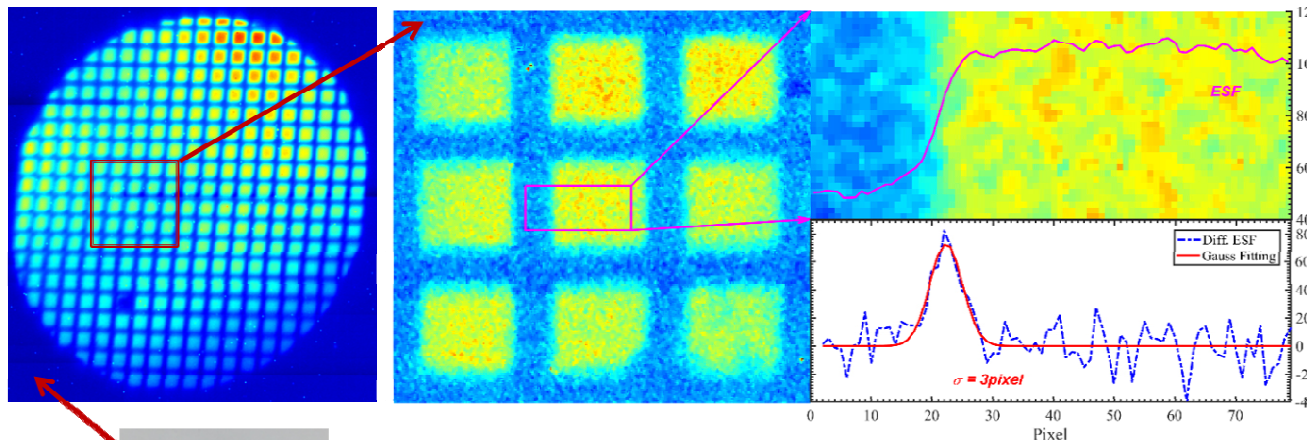
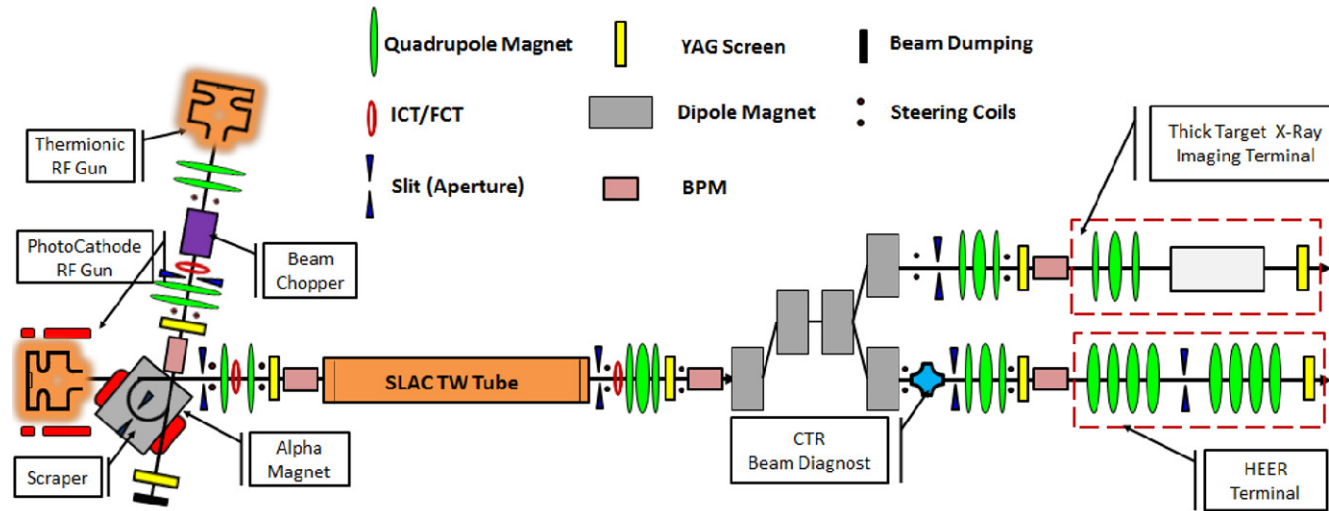
- **Granular of Be Alloy/ $\text{Be}_2\text{C}$  driven by gravity;**
- **The high power dense of deposited energy by D beam**
- **Offline heat exchanger;**
- **Low Evaporation pressure**
- **Small size of the irradiative target keep high neutron flux**







# 45MeV E-Beam measurement quasi- on line

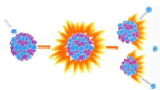


$$\sigma(\mu\text{m}) \cong 3 \text{ pixel} * \frac{90\mu\text{m}}{(1185 - 1115)\text{pixel}} = 3.9\mu\text{m}$$



# Summary of CIADS/ADANES

- **ADANES Conception Proposed, Approaches under optimizing**
- **Accelerator System (prototype in world)**
  - ▶ Injector  $>2.55\text{MeV}\&11\text{mA}$   $\rightarrow$   $5.2\text{MeV}\&4.7\text{mA}$  CW,  $\rightarrow$   $>10\text{MeV}\&1\sim 2\text{mA/CW}$ ,  $\rightarrow$   $25\text{MeV}\&12\text{mA/pulse}$   $0.2\text{mA/CW}$
- **Spallation Target (new, simplify)**
  - ▶ Granular fluid target is designed and prototype testing with e-beam
- **Subcritical Fast Core (new, simplify)**
  - ▶ (Gas + Grain) / (Water + Steam) two phase coolant core R&D to optimizing one
- **Fuel Recycle (partial new, simplify)**
  - ▶ HT-Dry + REs Extracting Processes R&D intensively
- **ADANES Material R&D (SIMP Steel,  $\text{SiC}_f/\text{SiC}$ , Ceramic, ...)**
  - ▶ SIMP Steel,  $\text{SiC}_f/\text{SiC}$ , & Oxide, Carbide Ceramic for cladding & core, R&D
- **GPU based S-Computing used for optimization of System Design**







**THANKS FOR ATTENTION**

**Welcome to  
Collaboration !**

