

# SURFACE STUDIES OF PLASMA PROCESSED Nb SAMPLES



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**MOPB115** 

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#### **Overview of the Plasma Processing at SNS**

- Most of the SNS HB cavities are presently limited by the field emissions and operating below their design gradient
- Recently, a room temperature in-situ plasma processing technology for SNS HB cavities aiming to remove hydrocarbon contaminants has been developed at SNS
- Plasma processed cavities have shown significant improvement in the accelerating gradient with much reduced electron activities during cold test in HTA
- In-situ plasma processing of an offline cryomodule is progressing
- > Surface studies on Nb samples confirmed the cleaning of the surface hydrocarbons and improvement of the workfunction of Nb surface after plasma processing with the standard mixture for SRF cavities



### **Plasma Processing of SRF Cavities at SNS**

- $\succ$  Plasma in each cell of the multi-cell cavities can be generated utilizing the different cavity modes (more details in the talk by M. Doleans on Thursday)
- $\succ$  Ne is used as a primary gas to ignite and tune plasma in a desired cell and  $O_2$  is introduced to clean hydrocarbons from cavity surface
- $\succ$  RGA spectrum obtained during plasma processing shows H<sub>2</sub>O, CO and CO<sub>2</sub> as a by-products of the plasma chemistry of hydrocarbons on cavity surface

#### **Plasma Processing of Nb Samples**

- A barrel plasma reactor located inside microwave housing (2.4 GHz) was used for plasma chemistry studies on Nb samples
- Nb samples were first mechanical polished and ~200 µm thickness was removed



- CO and CO<sub>2</sub> signals were depleted during plasma processing indicating the cleaning of cavity surface
- Hydrocarbons recovery on cavity surface was observed when a cavity was subjected to plasma processing again after 3 weeks. Cavity was kept under vacuum during the waiting time of 3 weeks (RGA spectra are shown below)







### Spectrometry (SIMS)

- Gas feed system was designed to provide adequate gas mixture at required pressure in the plasma reactor
- Ne base pressure  $\sim$  130 mtorr with 2% of  $O_2$  was used for plasma processing (similar to cavity plasma processing)



- An RGA, mounted on pumping system was used for the analyses of the gases coming out of the plasma reactor during plasma processing
- Similar plasma chemistry to cavity plasma processing was observed the microwave plasma In processing
- Ne plasma is shown in the picture

#### Workfunction (WF) Measurements

- Field emission is directly related to WF of surface via Fowler-Nordheim law
- j : current density **φ**: work function βE : enhanced surface electric field

#### Higher WF ----- Lower field emission

- measurements were performed using WF scanning kelvin probe (SKP) system
- $\succ$  An improvement in the WF up to 0.6±0.1 eV was found after NeO<sub>2</sub> plasma processing

Experiments	Experimental conditions	∆ WF (eV)
1	Total 1.5 hrs. of active plasma and 15 hrs waiting in vacuum	-0.6±0.1

- WF degradation due to hydrocarbons recovery from underneath surface in vacuum was observed
- WF measurement of Nb sample with artificial hydrocarbons generated by NeCH<sub>4</sub> plasma <sub>5-0.4</sub> hydrocarbons generated by the confirmed that hydrocarbons can degrade  $\frac{3}{4}$ surface WF (more than 1 eV was measured)
- Multiple plasma processing was advantageous to sustain higher WF for longer time and mitigate hydrocarbons diffusion process



### Conclusions

- $\geq$  NeO<sub>2</sub> plasma is very effective to remove organic contaminants from cavity surface
- > Hydrocarbons recovery at top surface from underneath surface was observed both on cavity and sample surface
- $\succ$  Surface WF was improved by 0.5 to 1.0 eV after NeO<sub>2</sub> plasma processing
- > Multiple plasma processing is beneficial to mitigate hydrocarbons recovery at room temperature
- $\geq$  Cavity performance degradation due to mechanical imperfections can't be recovered using O<sub>2</sub> plasma processing

## **Future Scope of Work**

- $\succ$  Further surface studies are planned to evaluate the effect of plasma processing on different Nb surface e.g. after BCP, EP etc.
- > Studies on Nb samples after light plasma etching for surface cleaning will be performed

