



Light Ion Linac for 7 MeV/u.

BEVATECH GmbH
Holger Höltermann

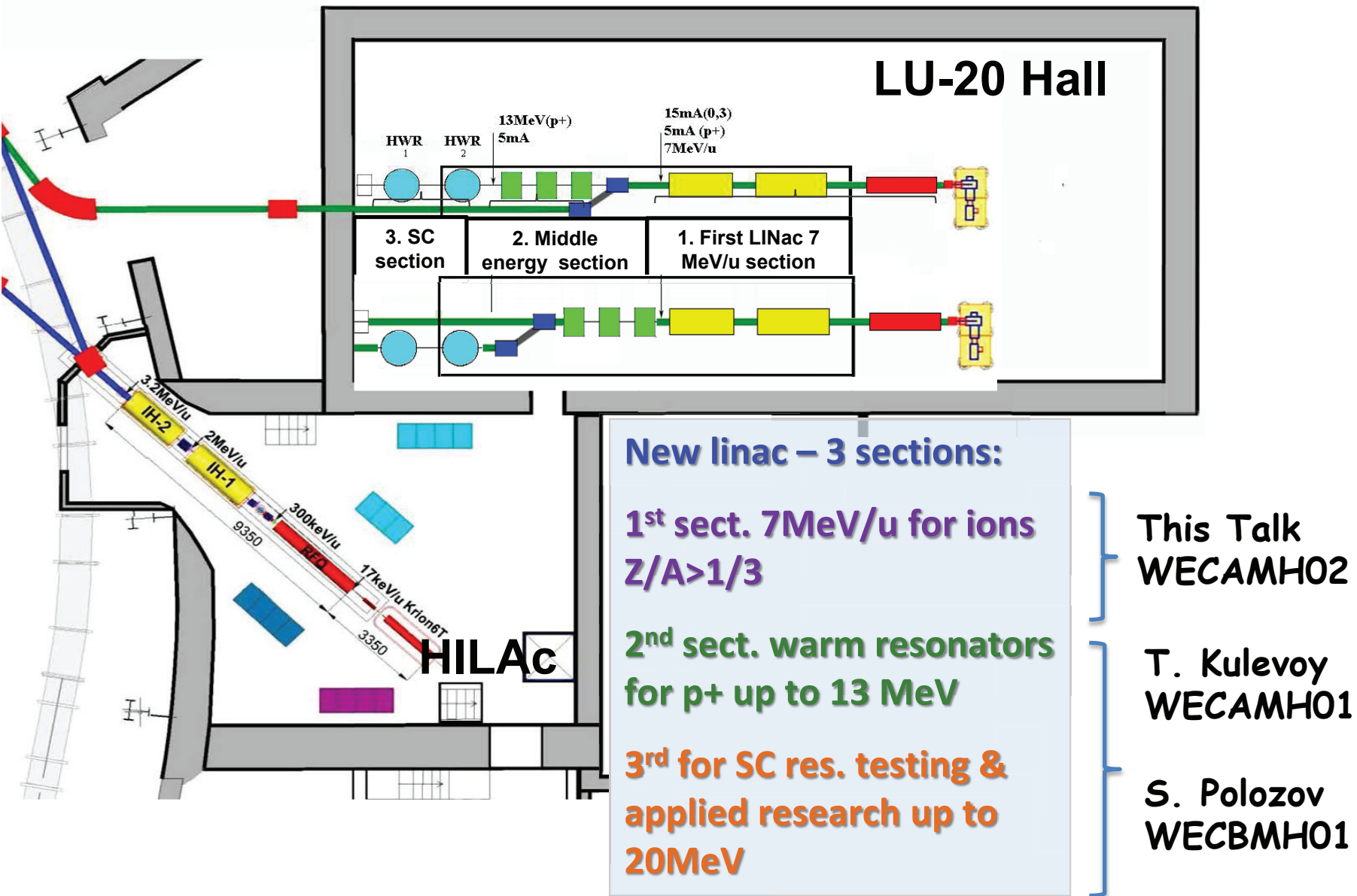
On behalf of the team from LHEP/JINR and BEVATECH



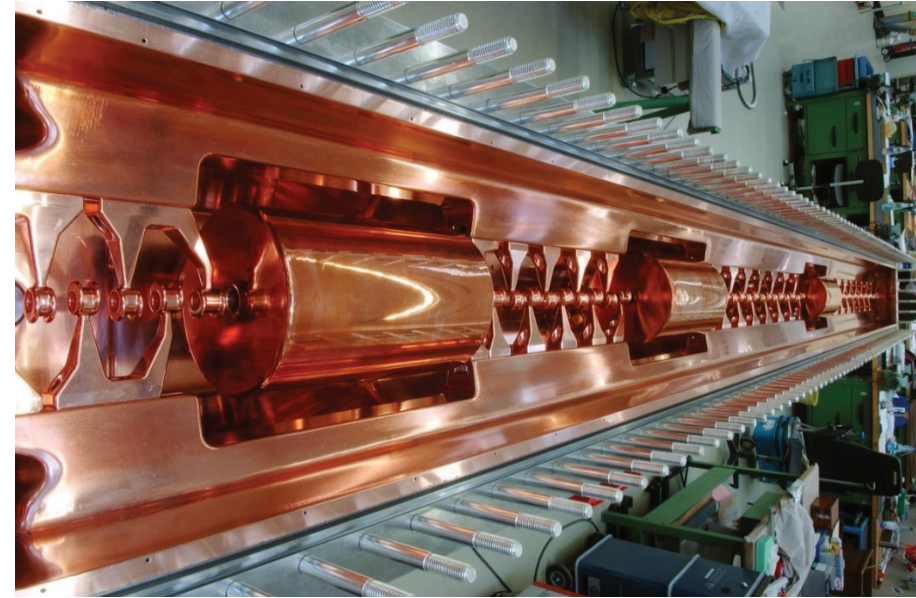
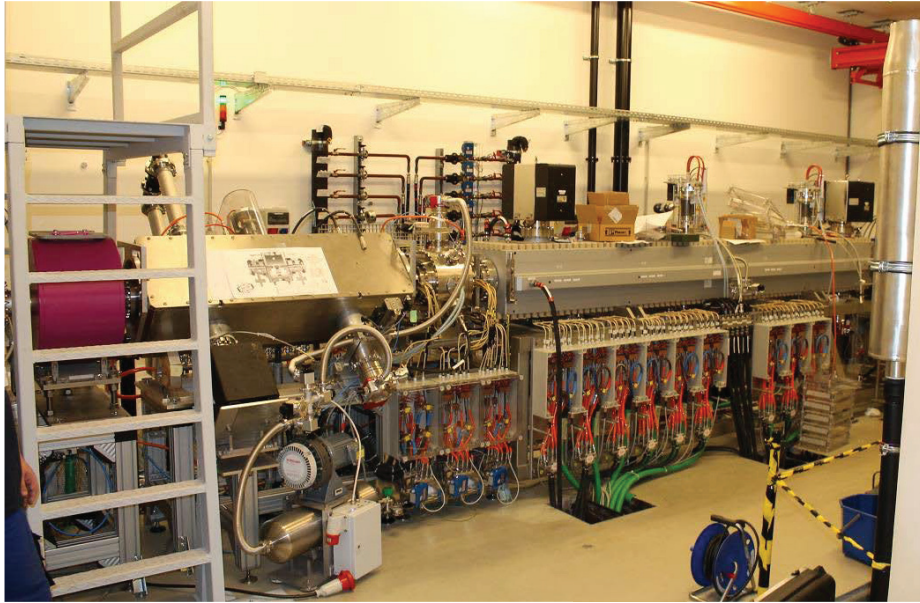
RuPAC 2018, Protvino, Russia 01.- 05. October 2018



New Light Ion Linac “LILAc” Injector for the Nuclotron



7 MeV/u. Injectors at industrial scale



UniversitätsKlinikum Heidelberg

MedAustron

UKGM
UNIVERSITÄTSKLINIKUM MARBURG

fondazione CNAO
Centro Nazionale di Adroterapia Oncologica per il trattamento dei tumori

SPHIC
Shanghai Particle and Heavy Ion Therapy



Accelerators for 7 MeV/u. are today wide spread for the use in ion therapy

Advantage:

- **Reliable system design**

Draw backs:

- **Current limitation für science projects**
- **Due to medical certification design is > 10 years old**

RuPAC 2018, Protvino, Russia 01.- 05. October 2018



Light Ion Injector NICA – 1st part

Parameter	LILAC (TDR) 20keV	LILAC (Discussion) 30keV
A/q (max)	3 for 15 mA C ⁴⁺	3 for 15 mA C ⁴⁺
A/q (min)	1 for 5 mA protons	1 for 5 mA protons
Frequency	162.5 MHz	162.5 MHz
RF amplifier (RFQ/IH)	200 kW / 500 kW	250 kW / 550 kW
Repetition rate	5 Hz	5 Hz
Max. pulse length RF	300 μ s	300 μ s
Pulse length beam	30 μ s	30 μ s
E _{in} RFQ/E _{out} RFQ	20 AkeV / 600 AkeV	30 AkeV / 600 AkeV
Transmission RFQ	90 %	90 %
RFQ length	2.1 m	3.3 m
E _{out} IH-DTL (2xIH)	7 AMeV	7 AMeV
Total Transmission HILac after LEBT	≥80 %	≥80 %
ϵ_{in} (trans, norm)	0.15 π mm mrad	0.15 π mm mrad

Design Parameter LILAC

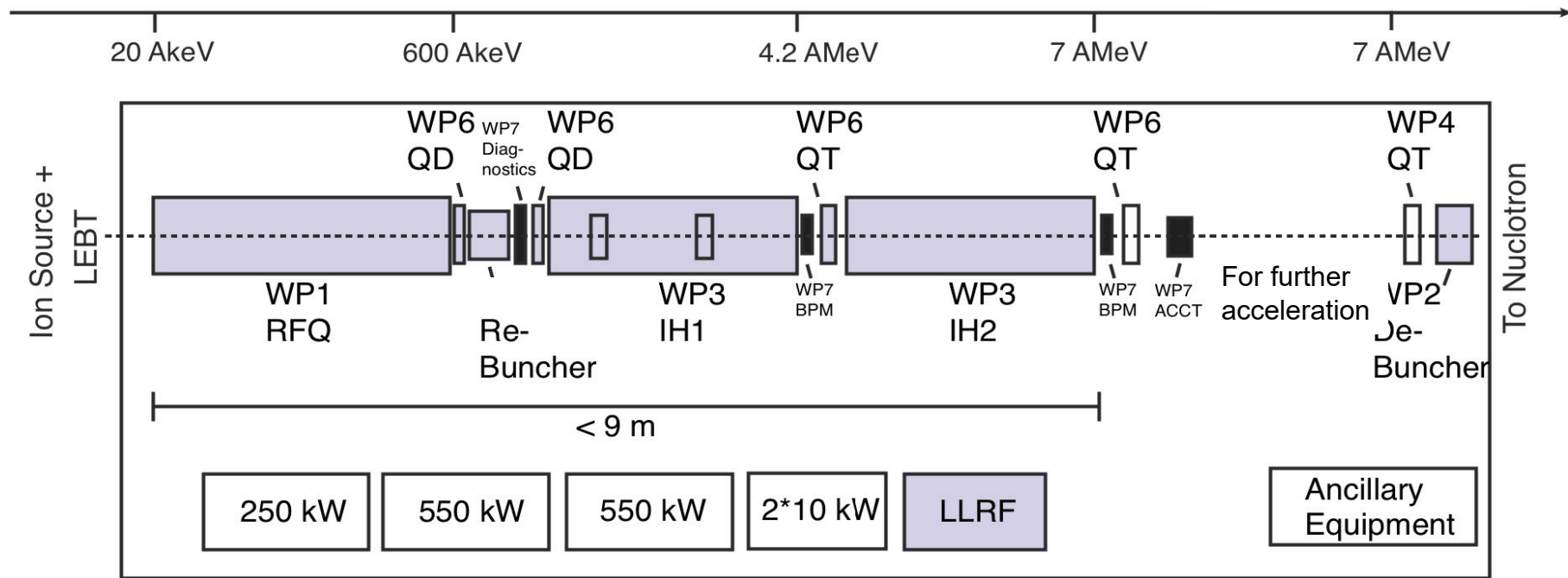
Simulations are performed between 0 mA and 30 mA

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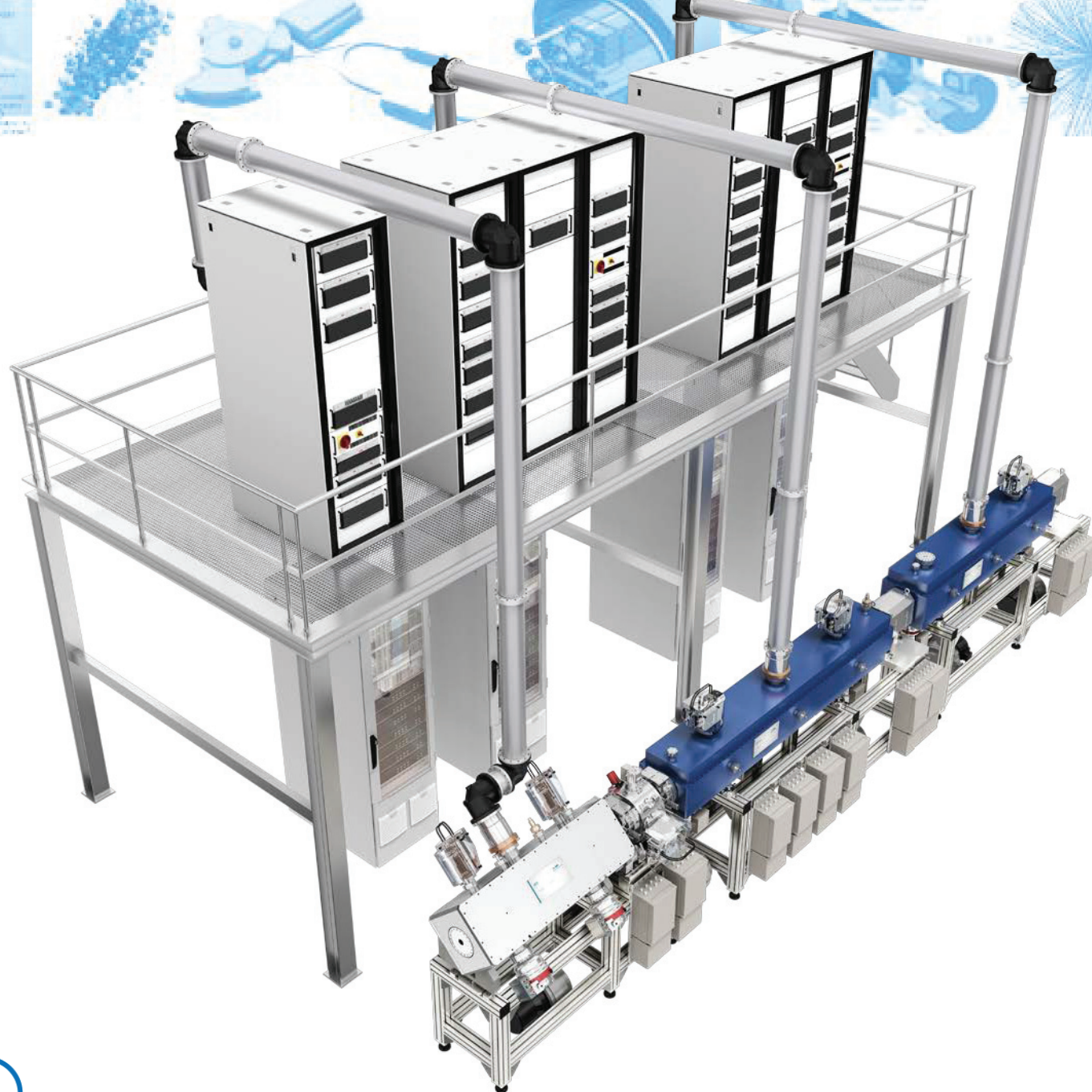


NICA – LILac Scheme

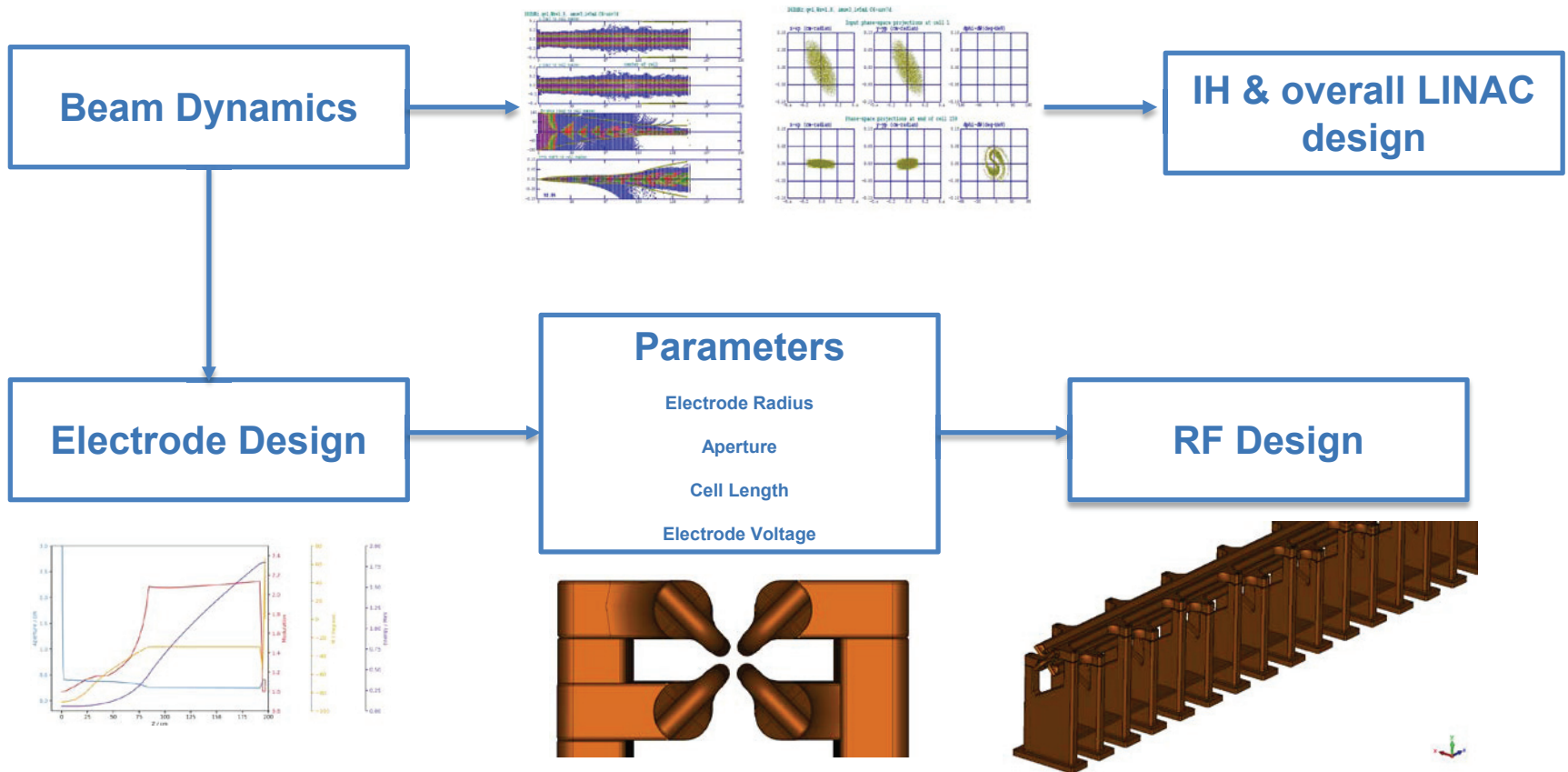
Light Ion LINAC normal conducting part



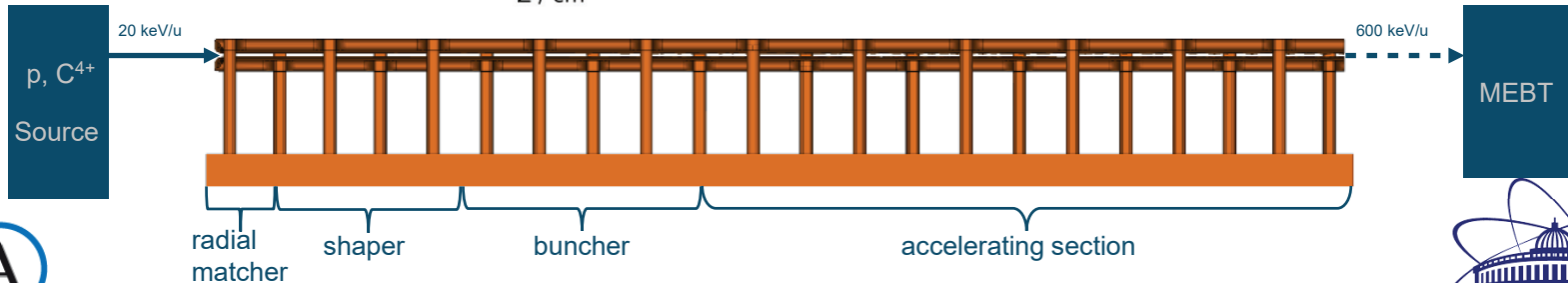
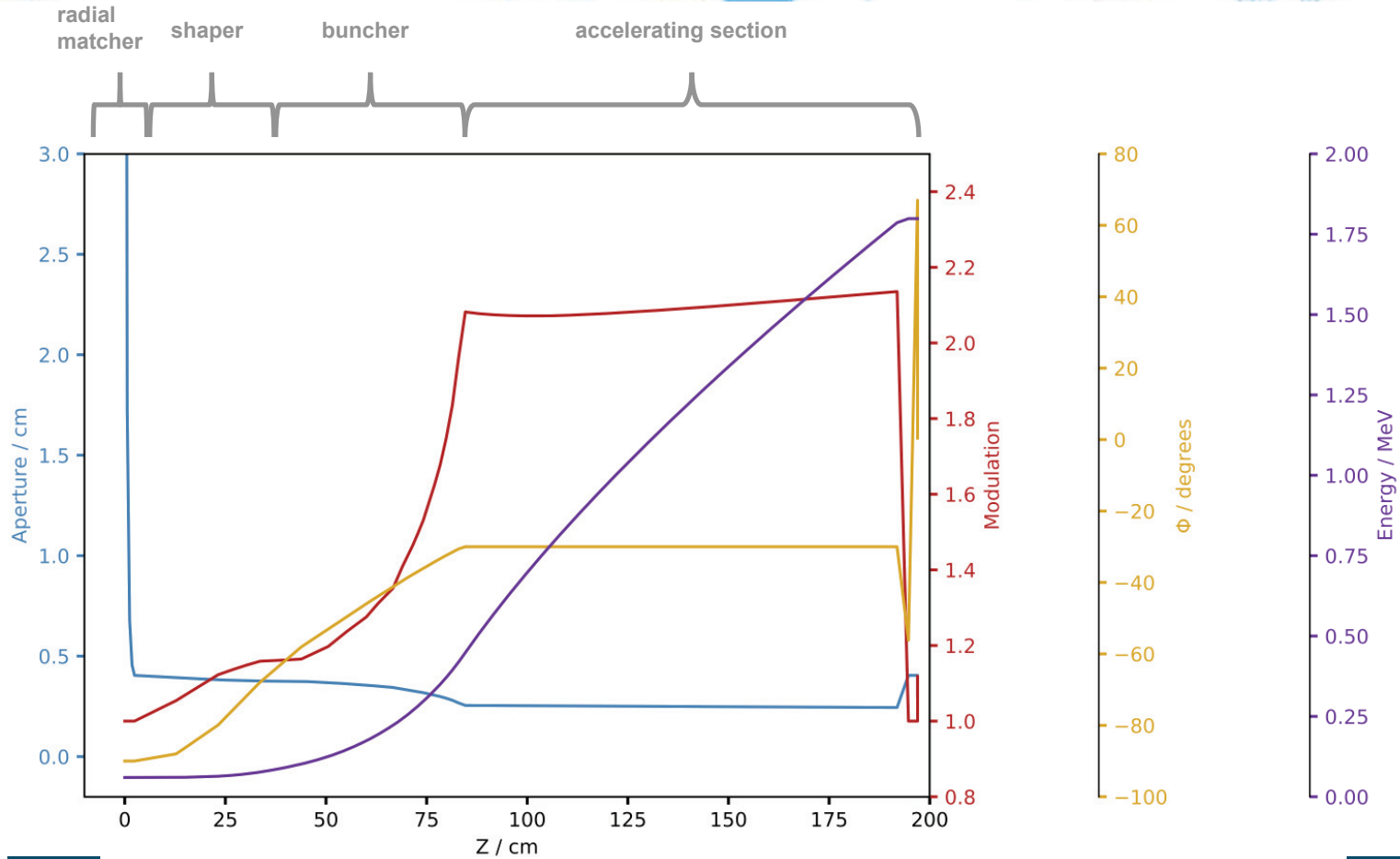
Adapt to most recent cavity designs and materials
Improve on know design issues
Use state of the art RF and electronics technology



RFQ Design Workflow



RFQ Electrode Design

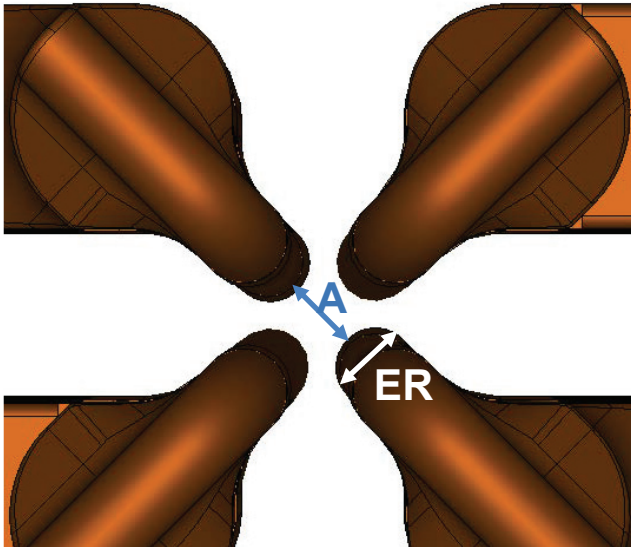


RF Design

Given by beam dynamics

r_0 , Rho , m , a , L

↓
mean aperture
electrode radius



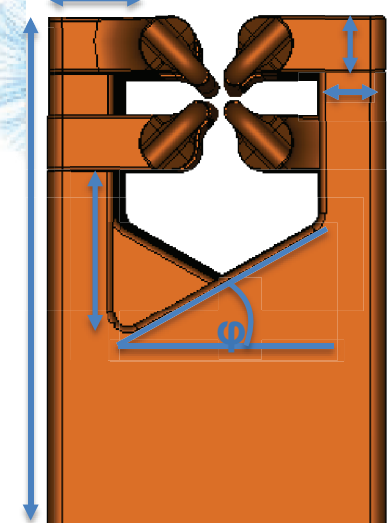
Frequency adjustment

Stem distances

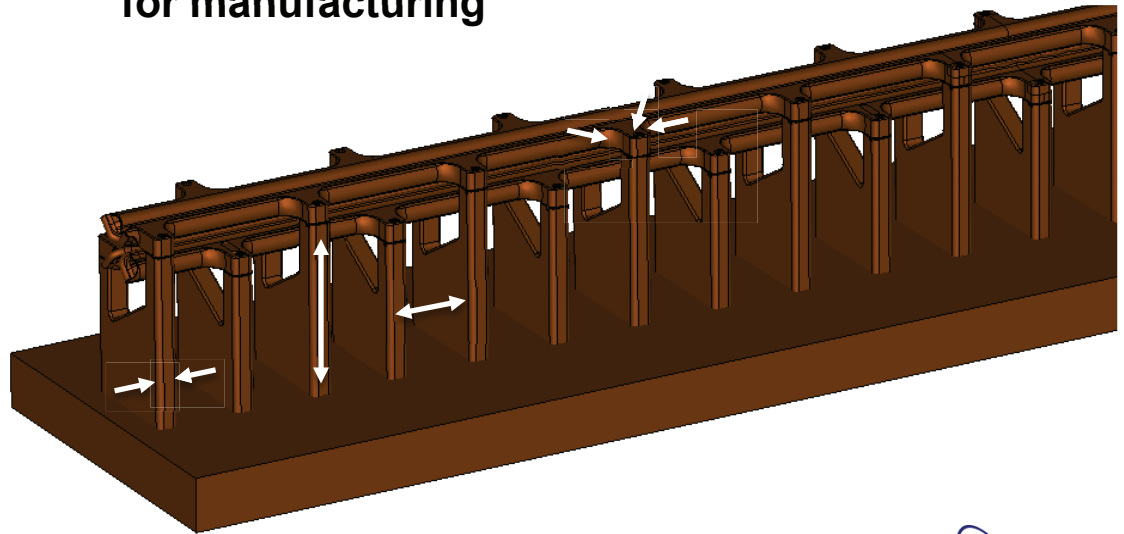
Stem high

Stem thickness

Connection from electrodes to stem



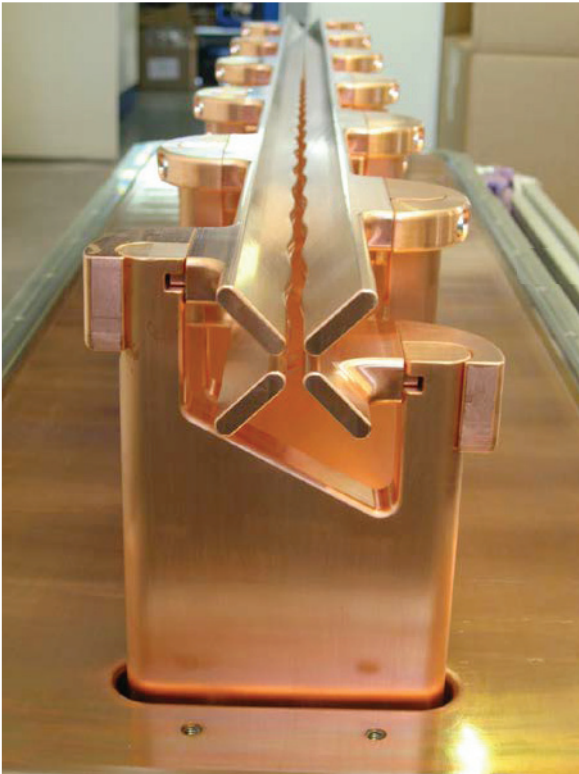
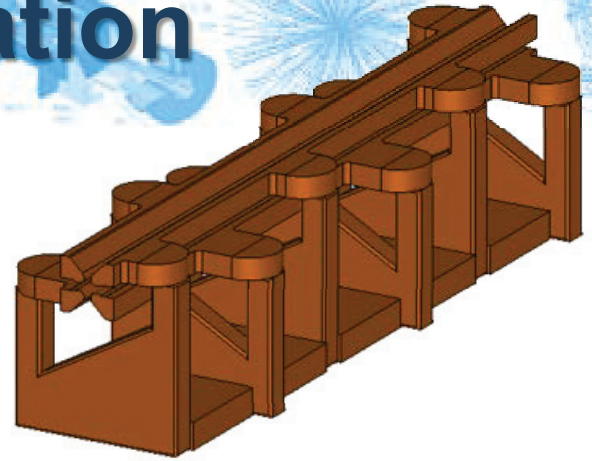
Followed by optimization of
shunt impedance and mechanics
for manufacturing



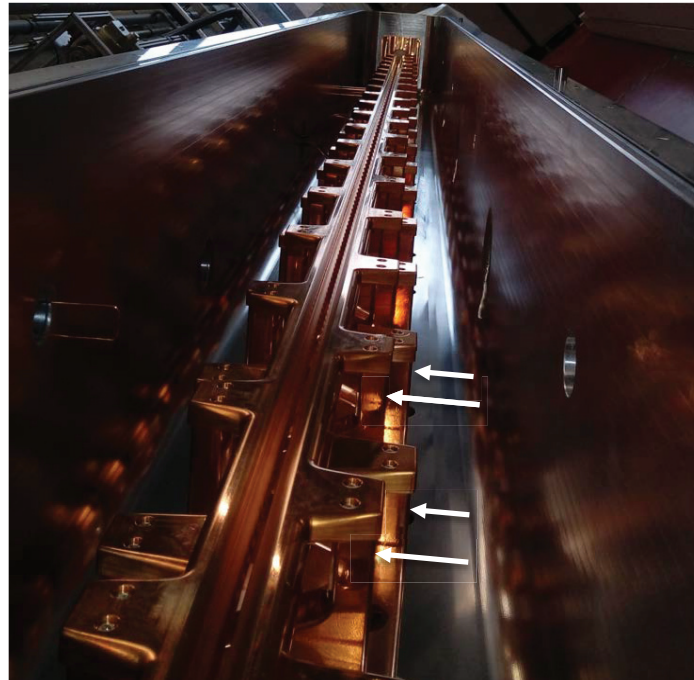
Dipole Compensation



Stem cutting



Stem offset

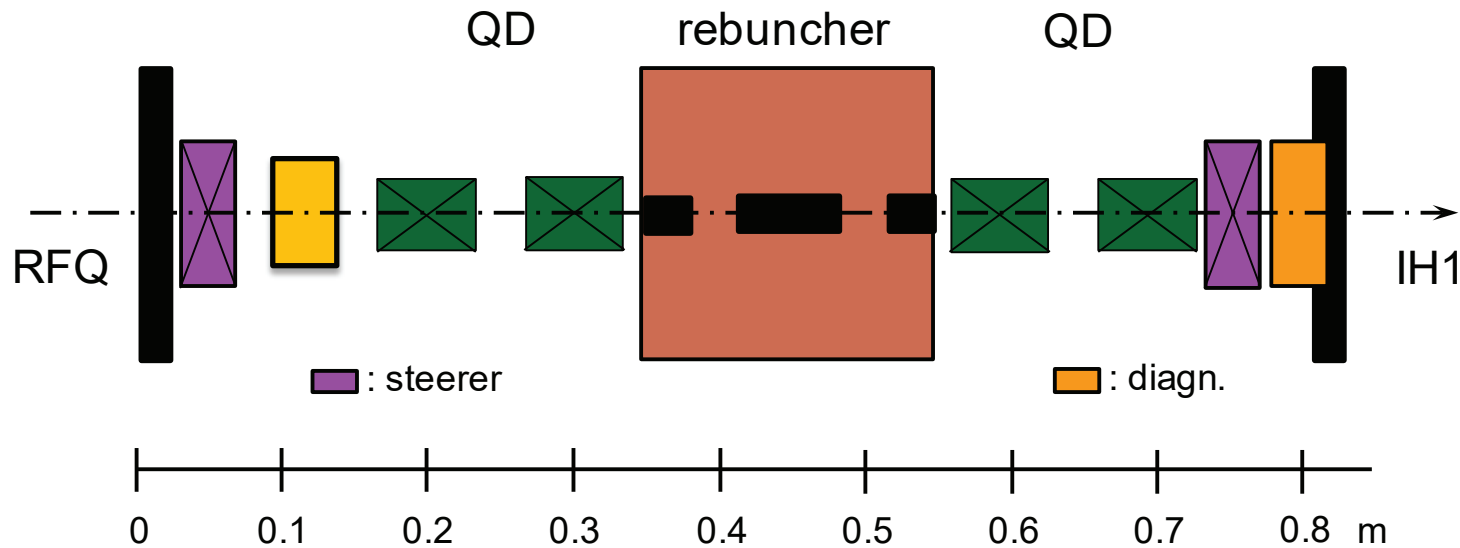


Mechanical Design

Parameter	Value	Unit
Tank Width	400	mm
Tank Height	400	mm
Tank Inner Length	2000	mm
Tank Wall thickness	30	mm
Electrode Length	1980	mm
Beam Height in Tank	175	mm
Stem Distance	82	mm
Stem Thickness	20	mm



MEBT – Medium Energy Beam Transport

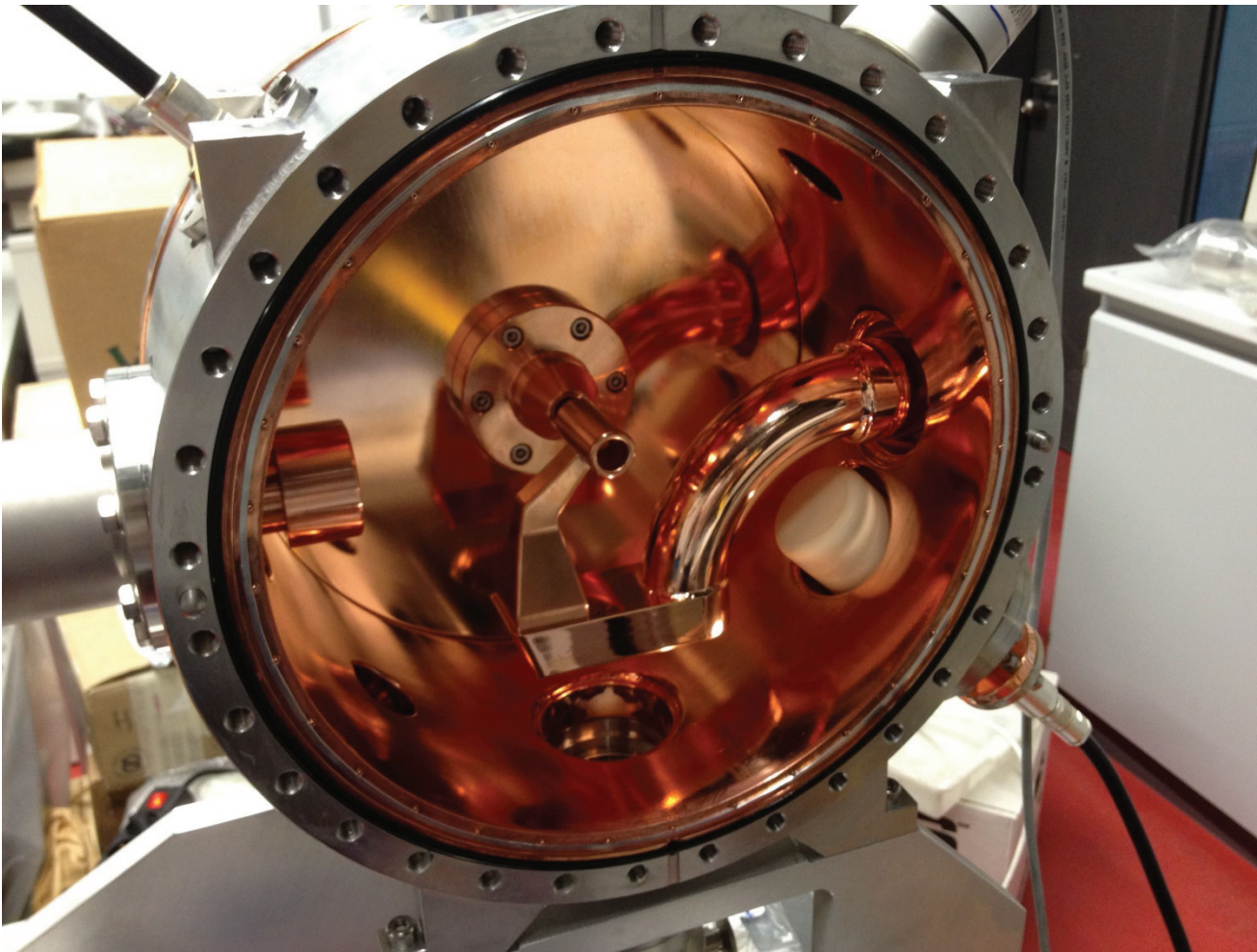


MEBT:

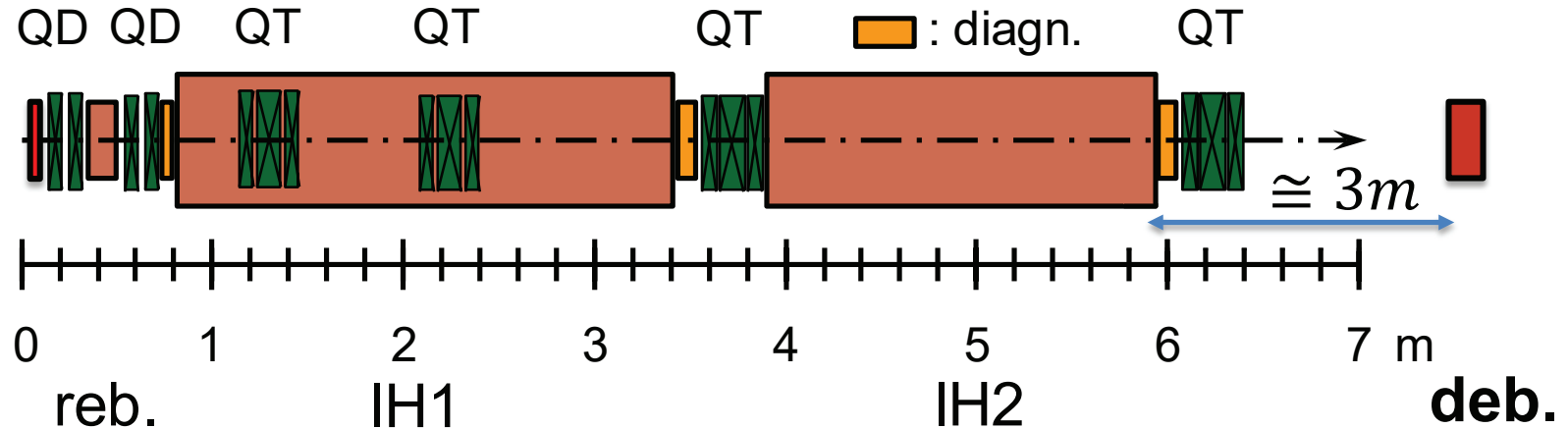
- 1 rebuncher cavity (2 gaps at -90 deg).
- 2 quadrupole doublets.
- 2 steerers.
- Drift spaces reserved for diagnostic box(es) – 1 ACCT, 1 BPM

Re-Buncher

Spiral type design



IH DTL

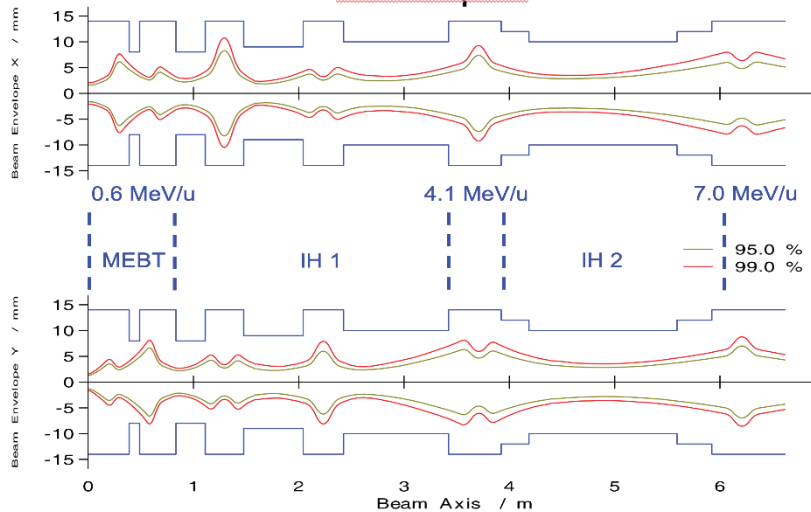


IH-DTL:

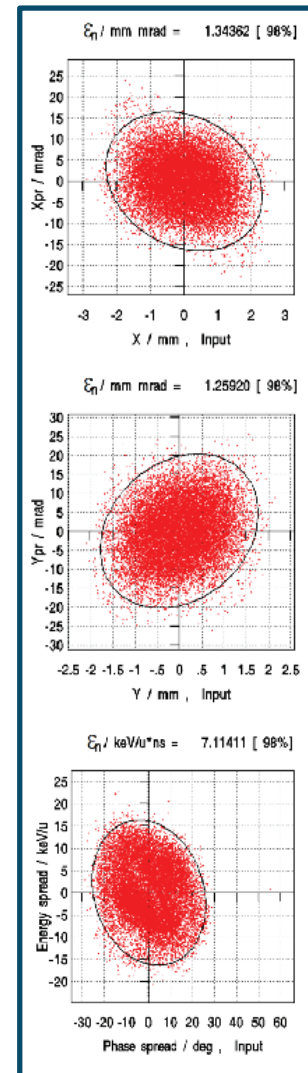
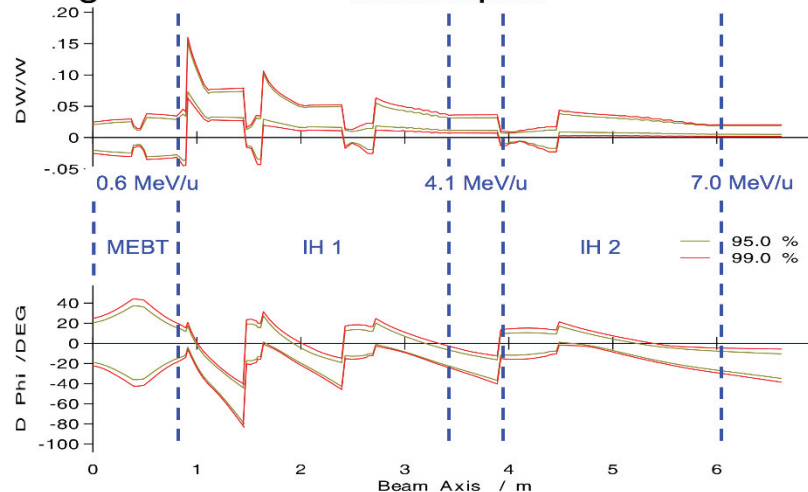
- IH1 with 2 internal quadrupole triplets, three drift tube sections, energy range 0.6 – 4.1 AMeV, total length ≈ 2.6 m.
- IH2 with no internal lens, one drift tube section, energy range 4.1 – 7.0 AMeV, total length ≈ 2.0 m.
- Two inter tank quadrupole triplets (between IH cavities and at exit).
- BPM after each IH DTL and ACCT after IH 2

Design current 15mA @ A/Q=3

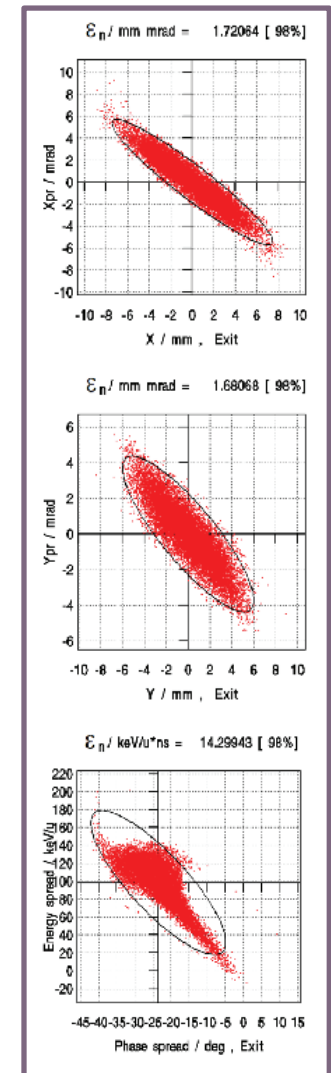
Transverse Beam Envelopes



Longitudinal Beam Envelopes



RFQ output

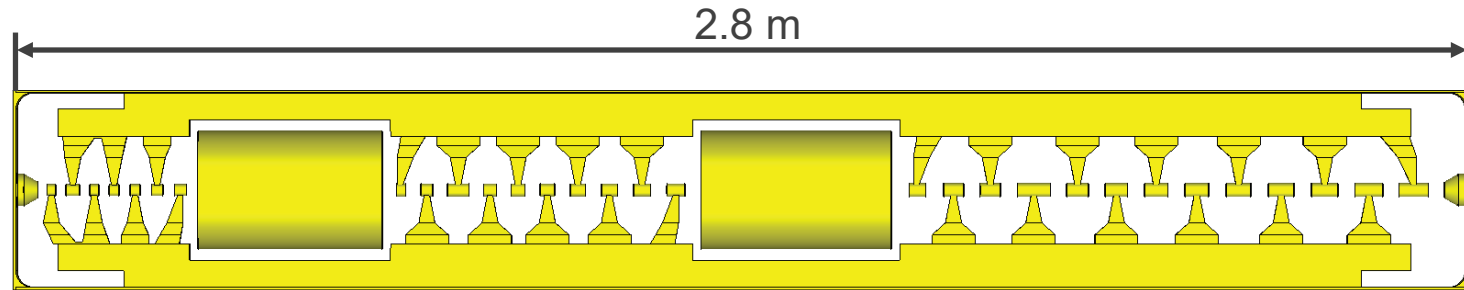


IH-DTL output

LILac Cavities

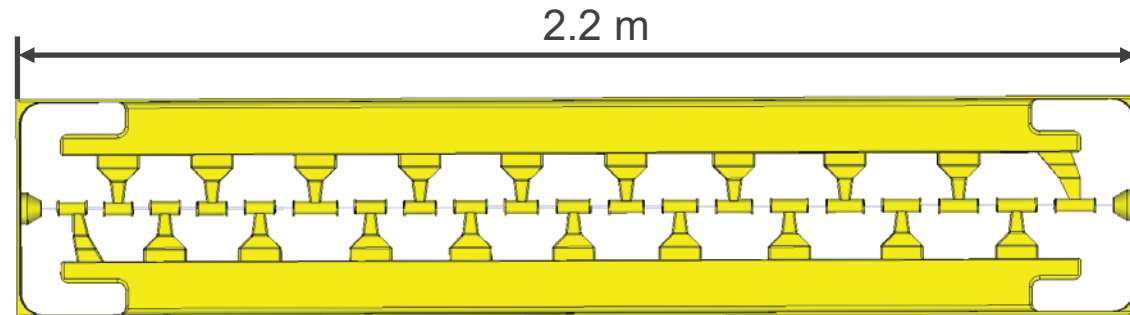
IH1

- 162.5 MHz
- 2.8 m length
- 0.5 m width & height
- 28 stems
- 2 internal lenses

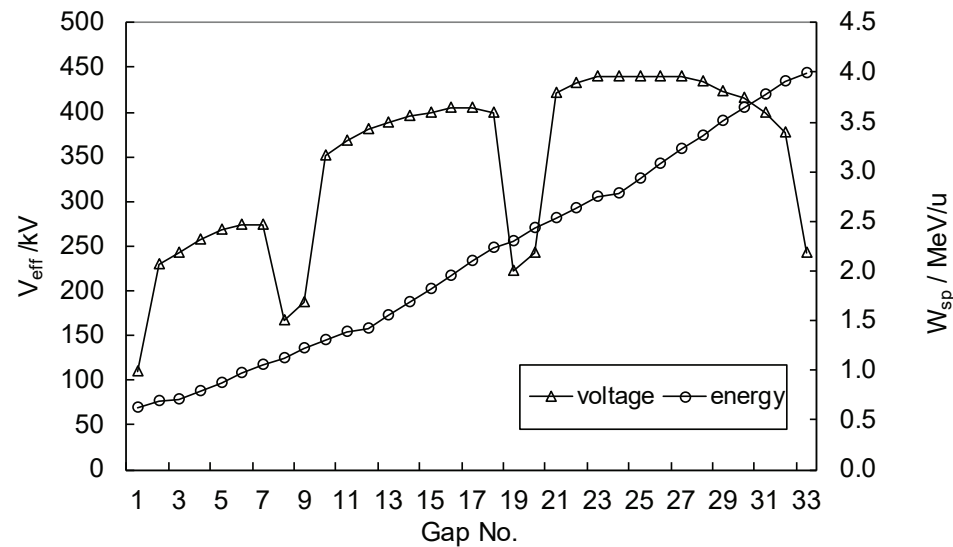


IH2

- 162.5 MHz
- 2.2 m length
- 0.5 m width & height
- 20 stems

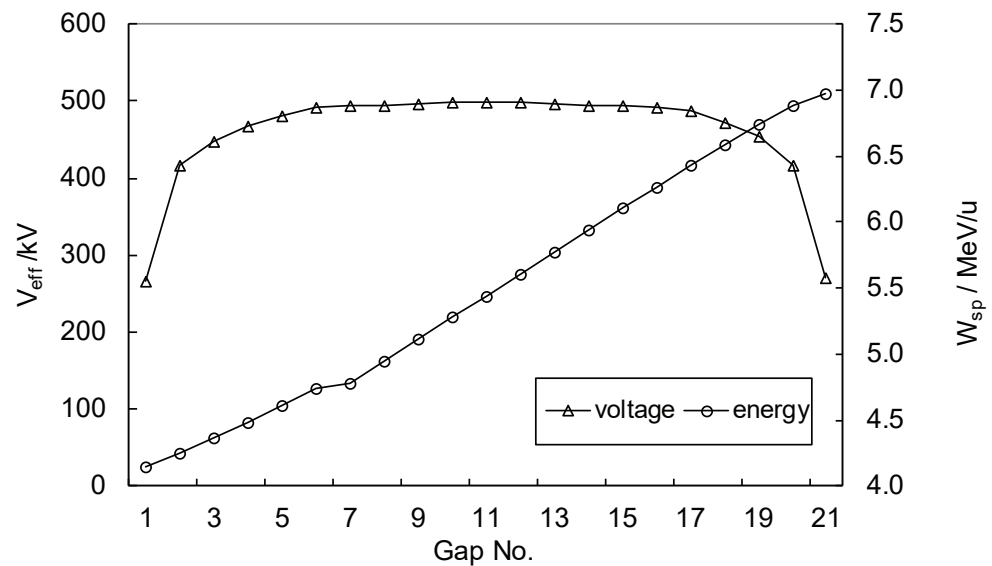


Gap Voltages and Energy Gain



IH DTL 1

IH DTL 2



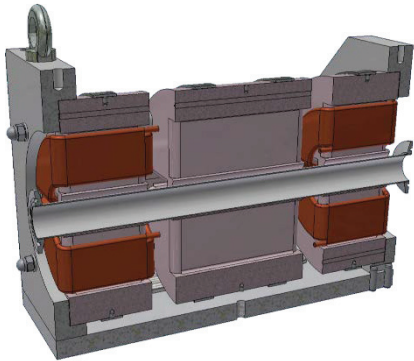
Quadrupole Triplets

Magnetic quadrupole doublet (QD)

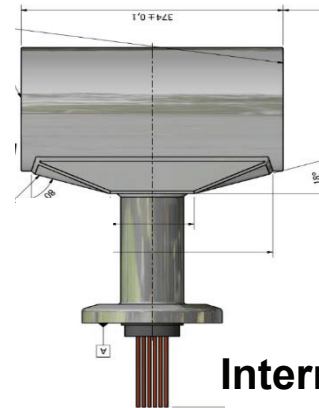
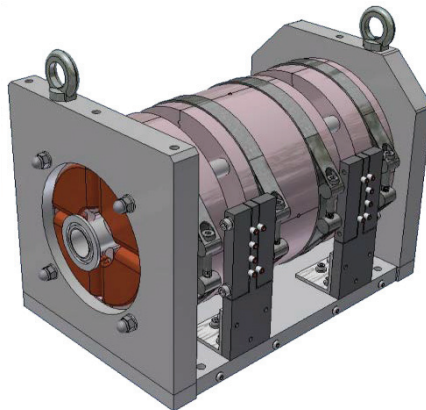
Effective pole length [mm]	59	
	QD1	QD2
Magn. field gradient [T/m]	60.0; 62.5	60.0; 53.5
Lens aperture diameter [mm]	28	

Magnetic quadrupole triplet (QT)

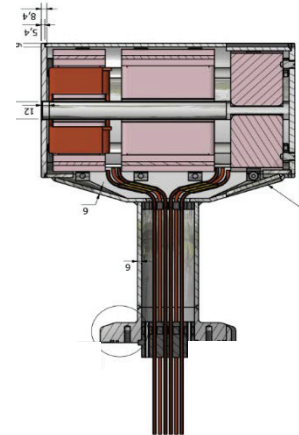
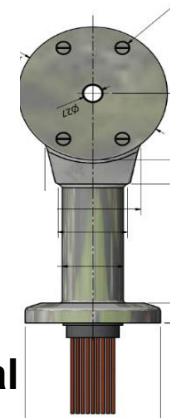
Effective pole length [mm]	75 (outer singlets); 126 (central singlet)			
	QT1	QT2	QT3	QT4
Magn. field gradient [T/m]	52.2; 47.2; 52.2	57.5; 56.0; 57.5	51.0; 54.8; 51.0	49.0; 55.0; 49.0
Lens aperture diameter [mm]	28			



External



Internal

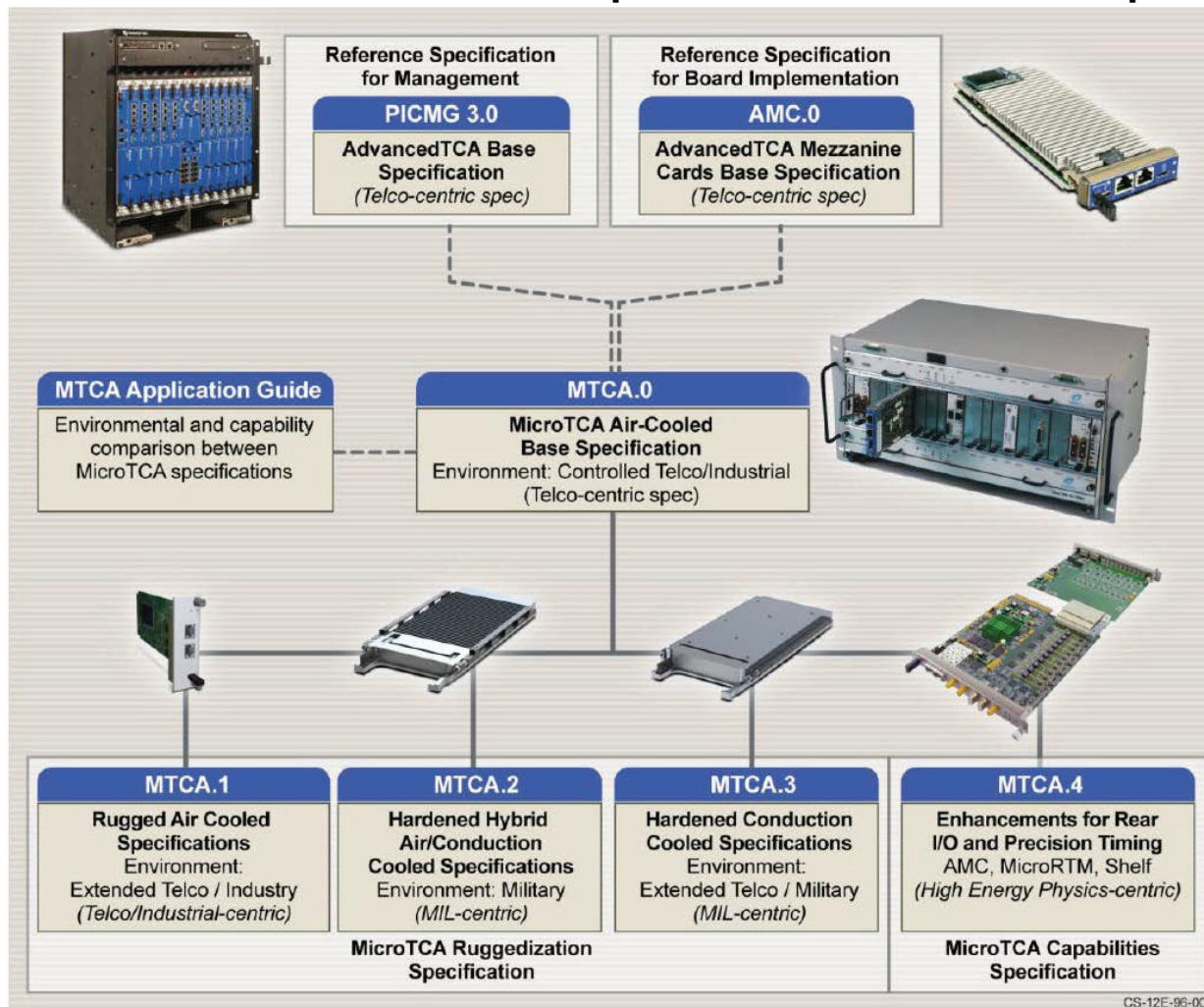


SSA for LILac (TRIADA TV)

Parameter	Value
Frequency	162.5 MHz
Bandwidth	± 1.5 MHz
RF output power levels / Nr. of amplifiers in the proposal	10 kW / 2 amplifiers 250 kW / 1 amplifier 550 kW / 2 amplifier
RF pulse length	300 μ s
Repetition rate	5 Hz
Beam pulse length	50 μ s
Duty Cycle	0.15 %
Amplitude Linearity	< 3 dB between 10 % and 90 % of max power
Phase Linearity	< 2° between 10 % and 90 % of max power
Gain Stability over 24 h	< - 1.5 dB after 24 h operation
Amplitude Stability	< 0.1 % over 1 s (open loop with matched load)
Phase Stability	< 0.1° over 1 s (open loop with matched load)
Tilt	0.1 dB during last 50 μ s
VSWR	Infinite any phase
RF input power	0 dBm, max
Harm. levels at ohmic load	< - 24 dBc
Non Harm. levels at ohmic load	< - 60 dBc
Max reflection	Full power with no circulator required
RF efficiency	> 50 % DC to RF

LLRF Hardware Platform

PICMG = PCI Industrial Computer Manufacturers Group



**MTCA.4 =
Micro
Telecommunication
Computing
Architecture 4**

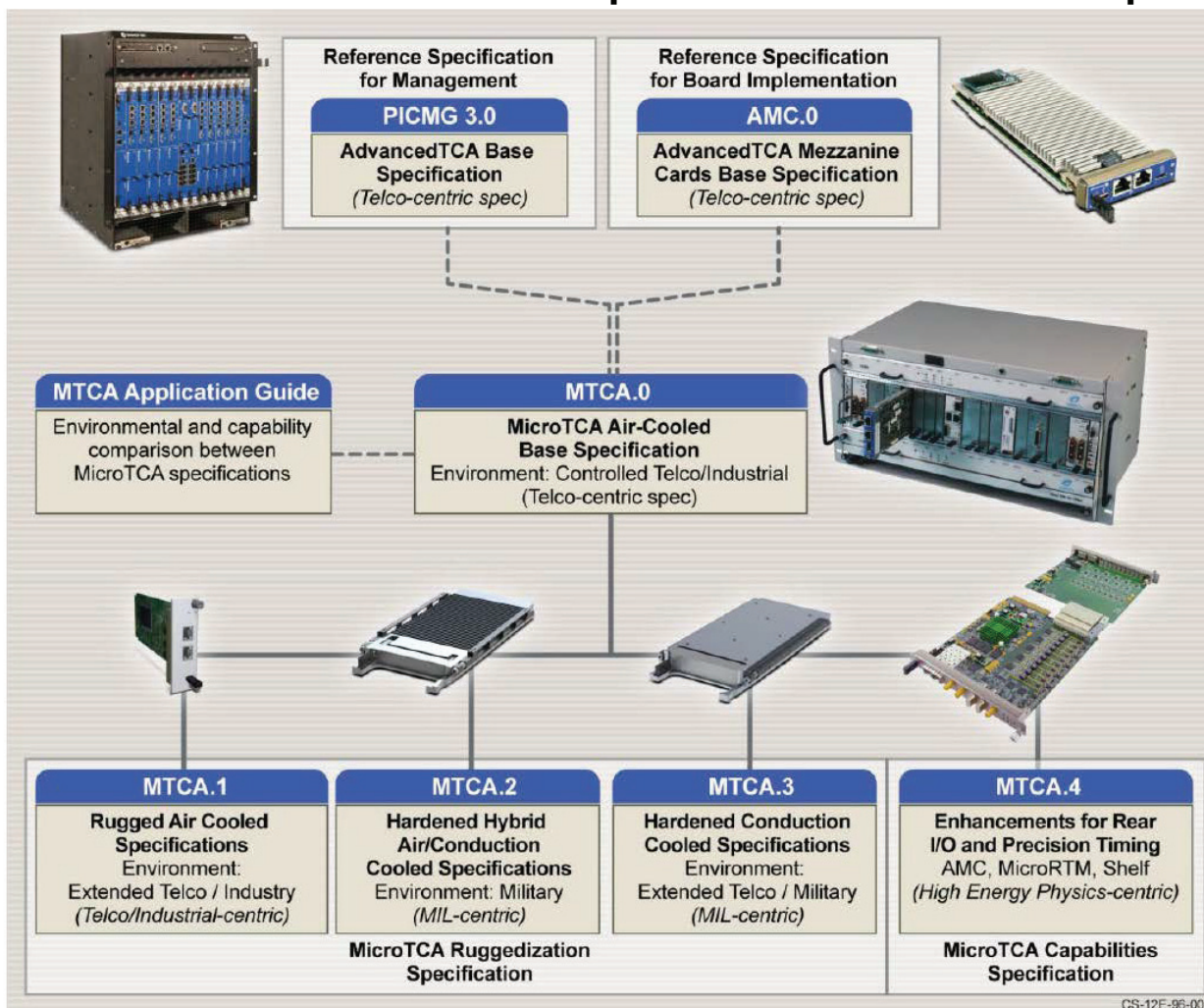
Figure 1. The MicroTCA family of specifications maximizes reuse from its ATCA and AMC parent specifications.

Ref:
MicroTCA
App. Guide

LLRF Hardware Platform

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TelCom



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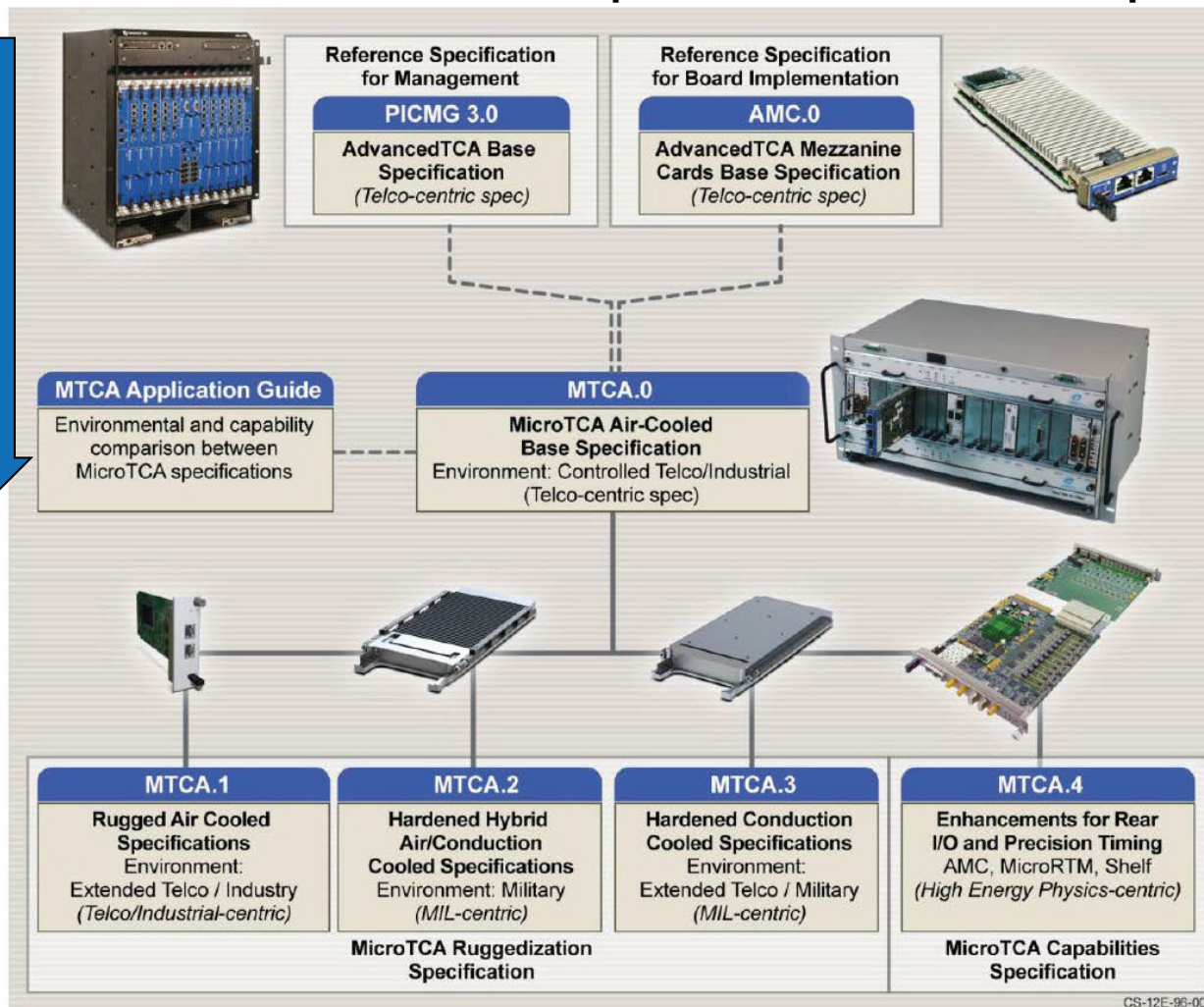
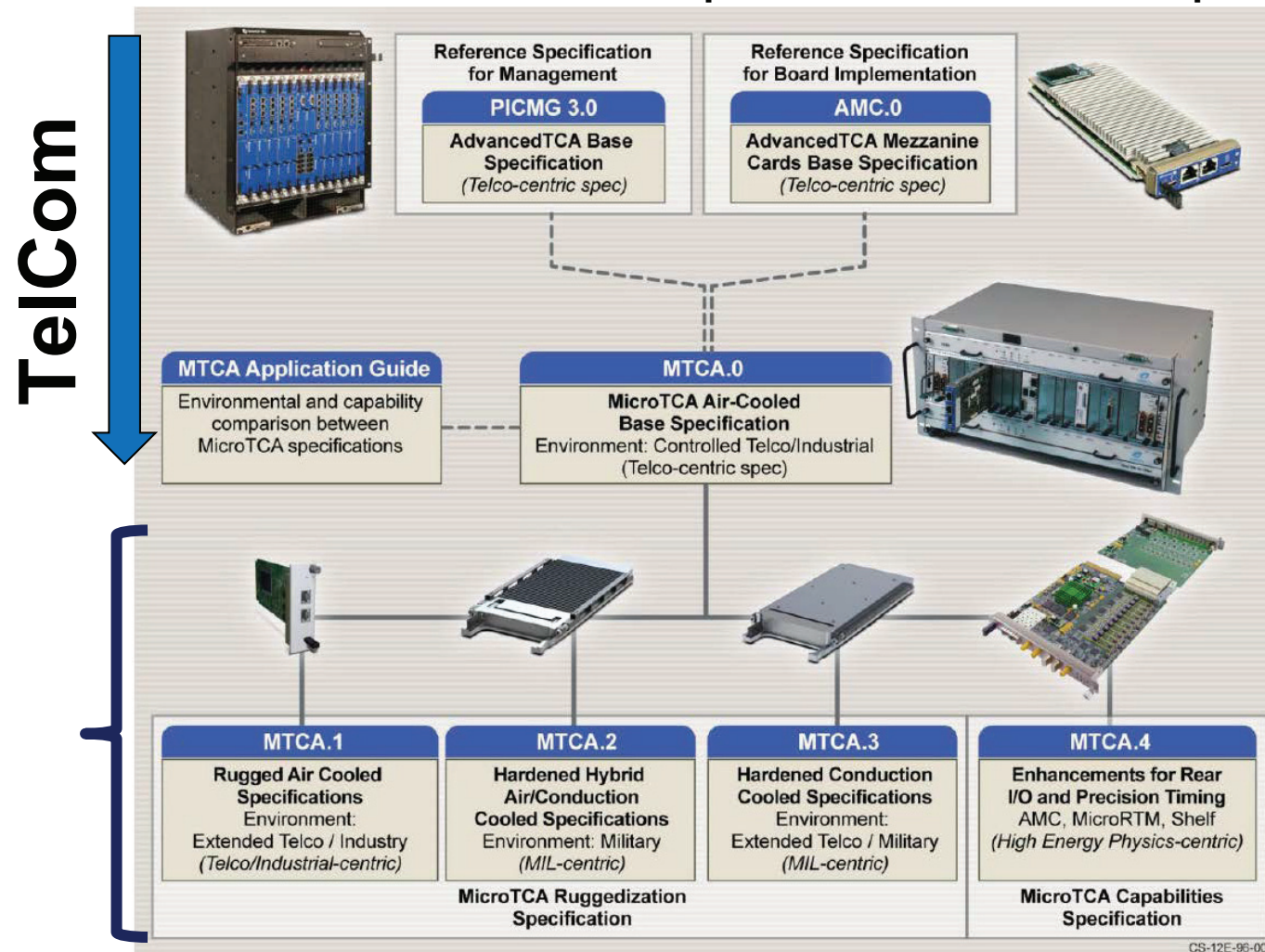


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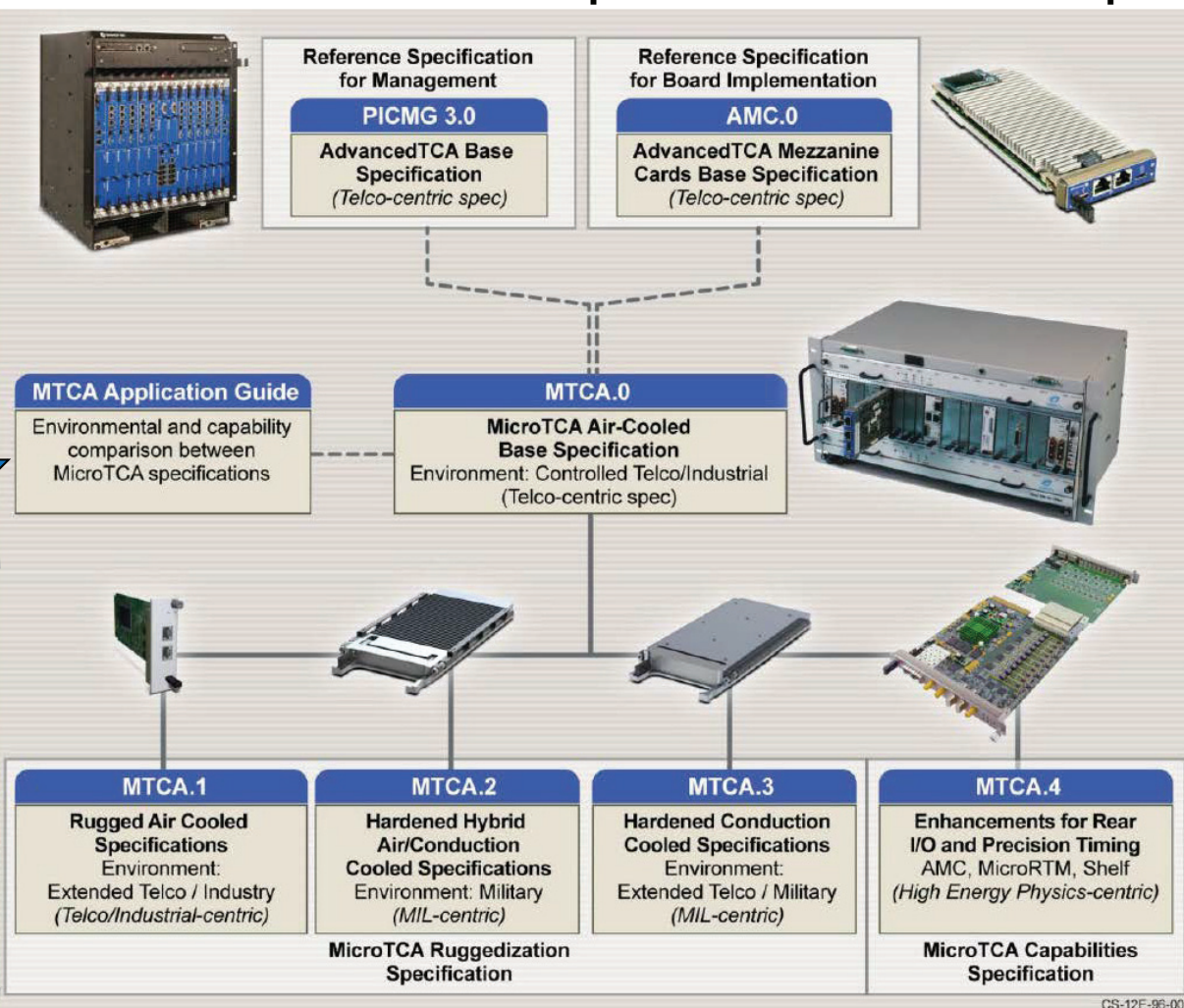
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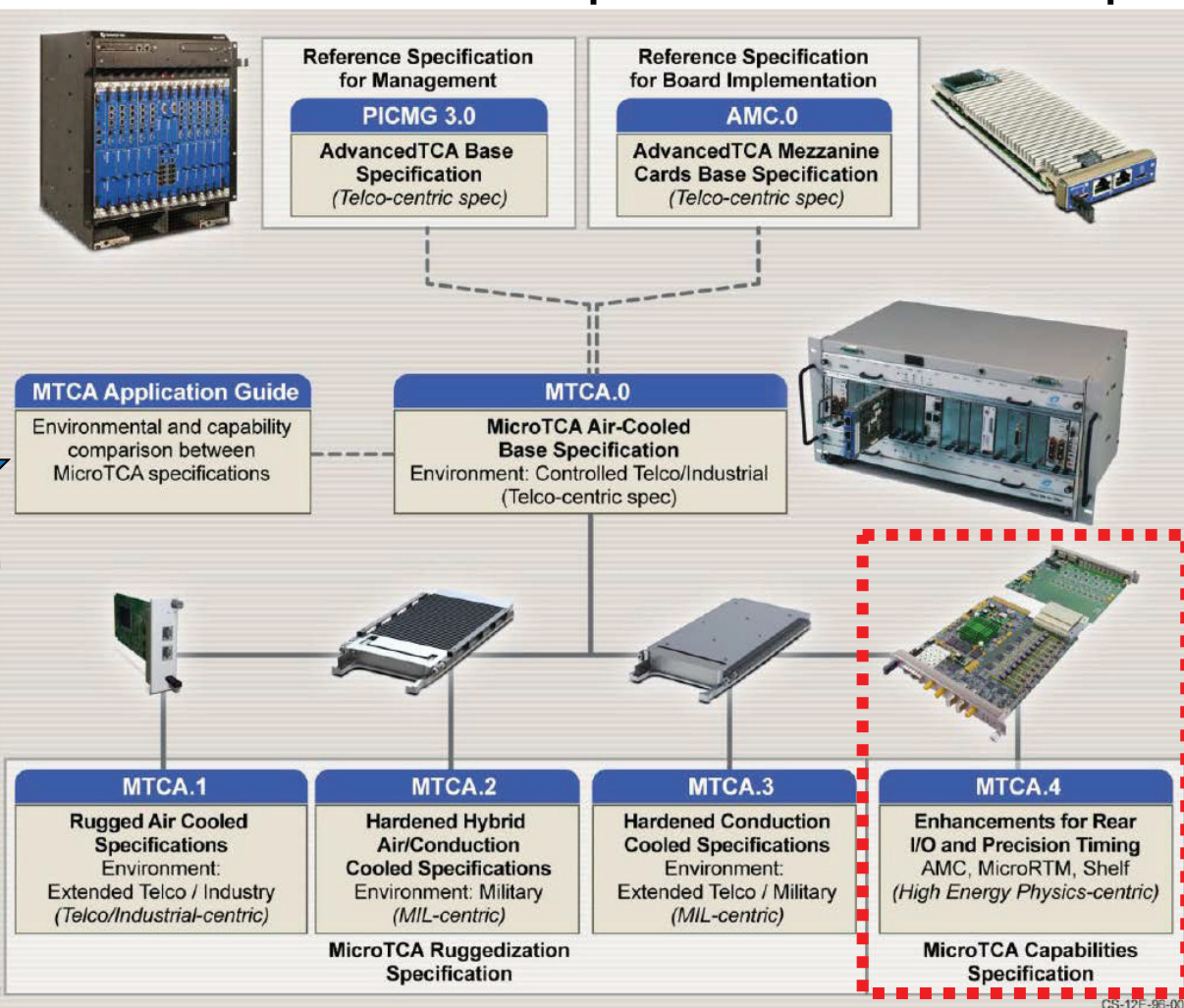
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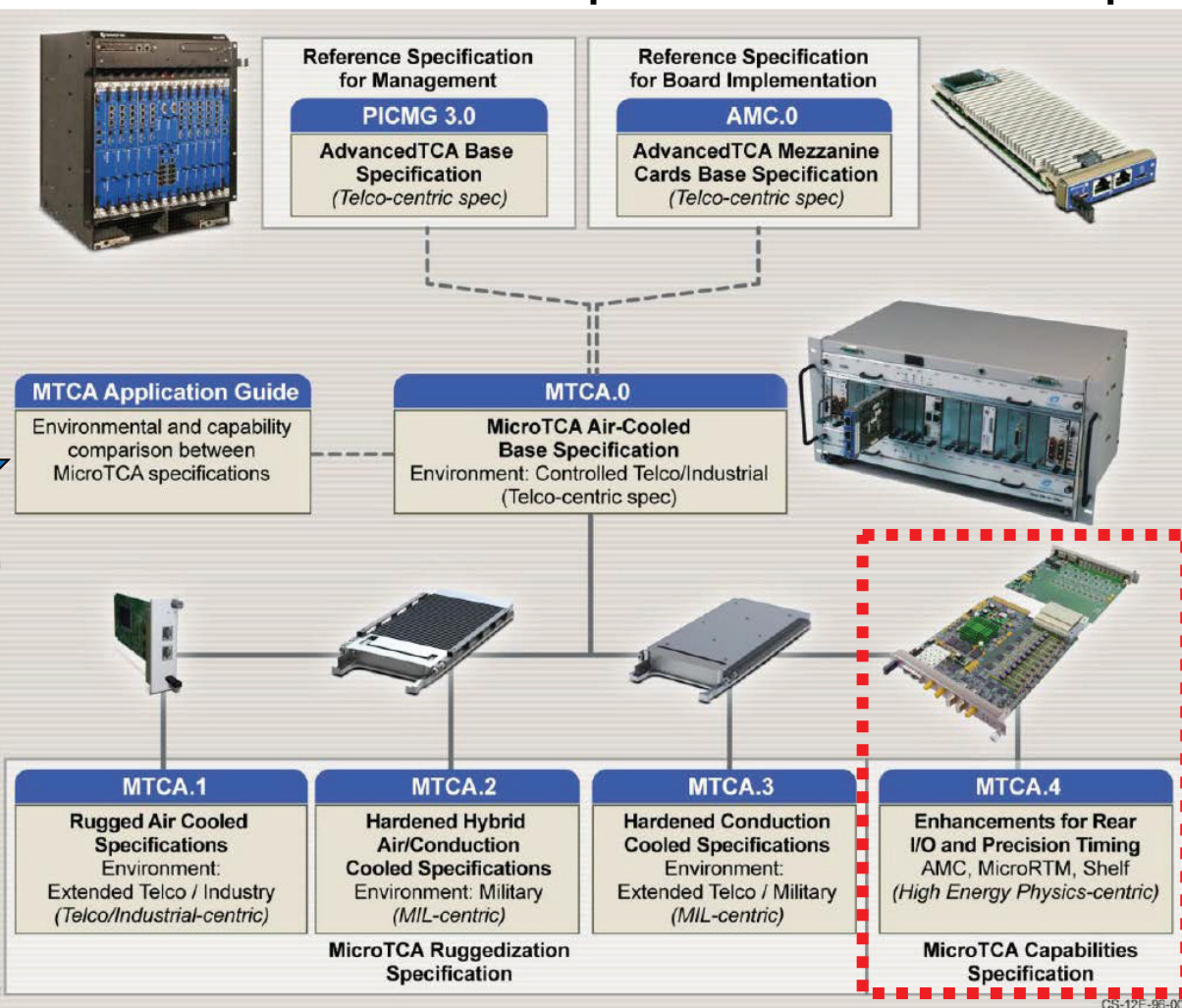
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Science

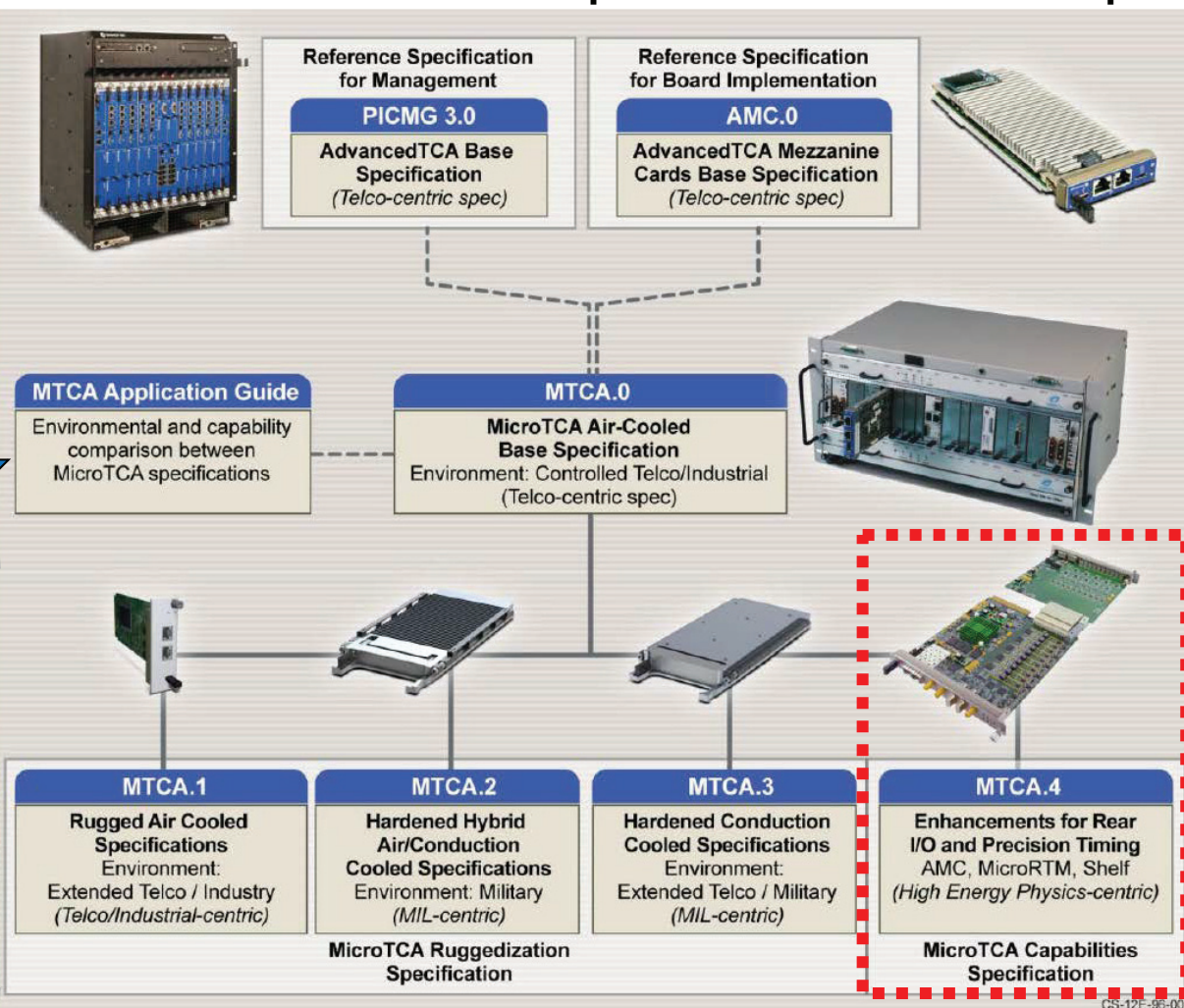
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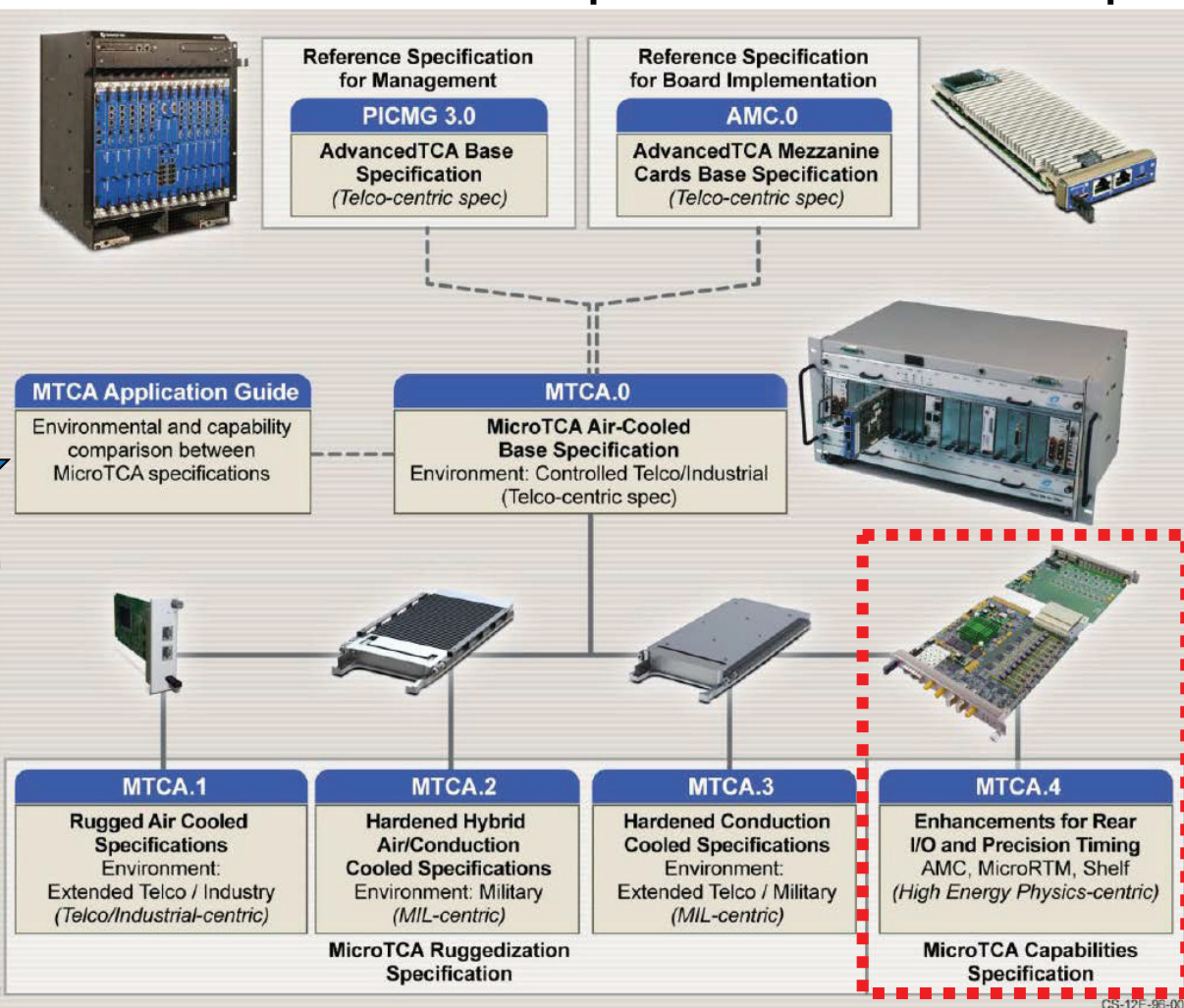
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**Establish in
Science
community**

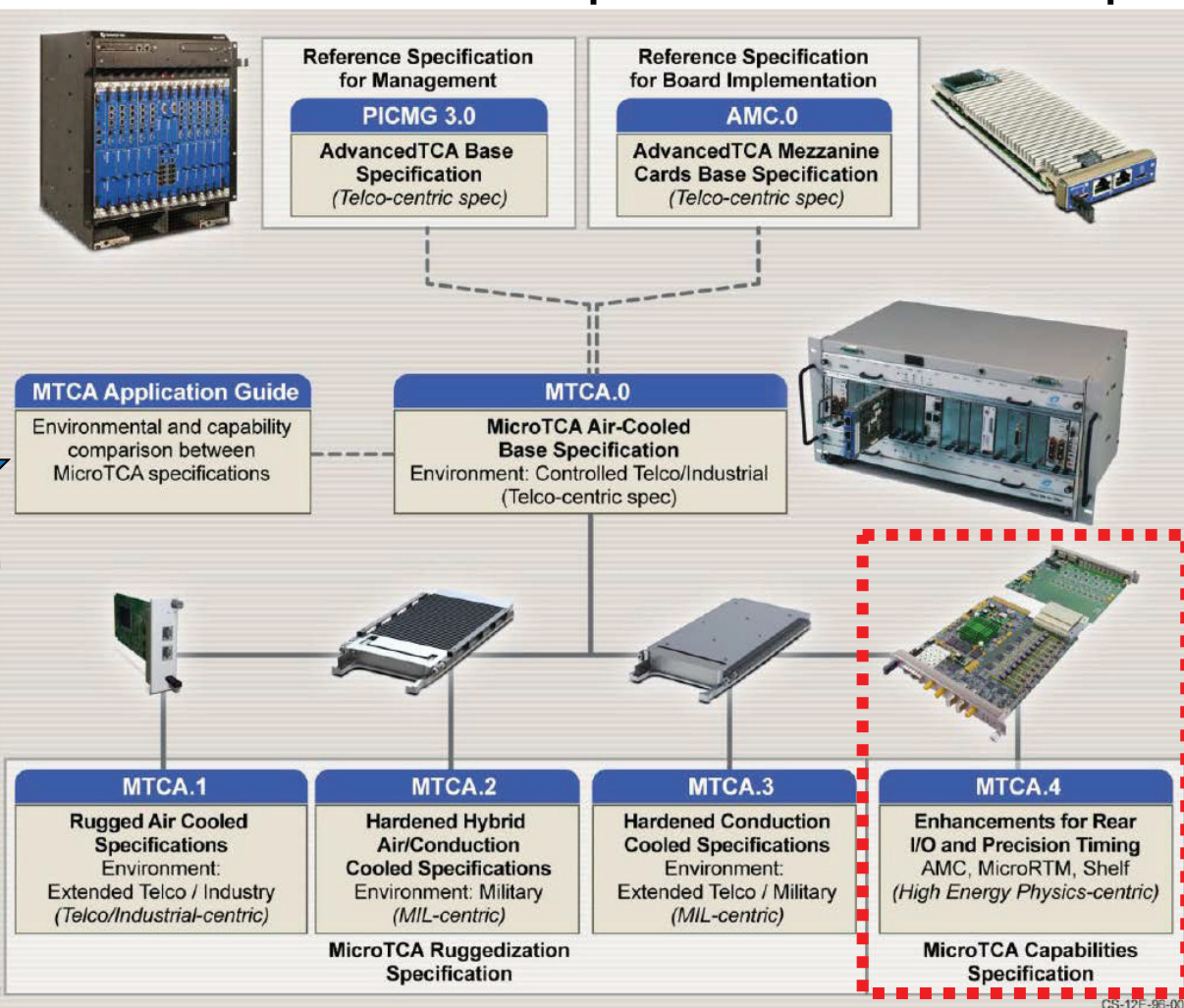
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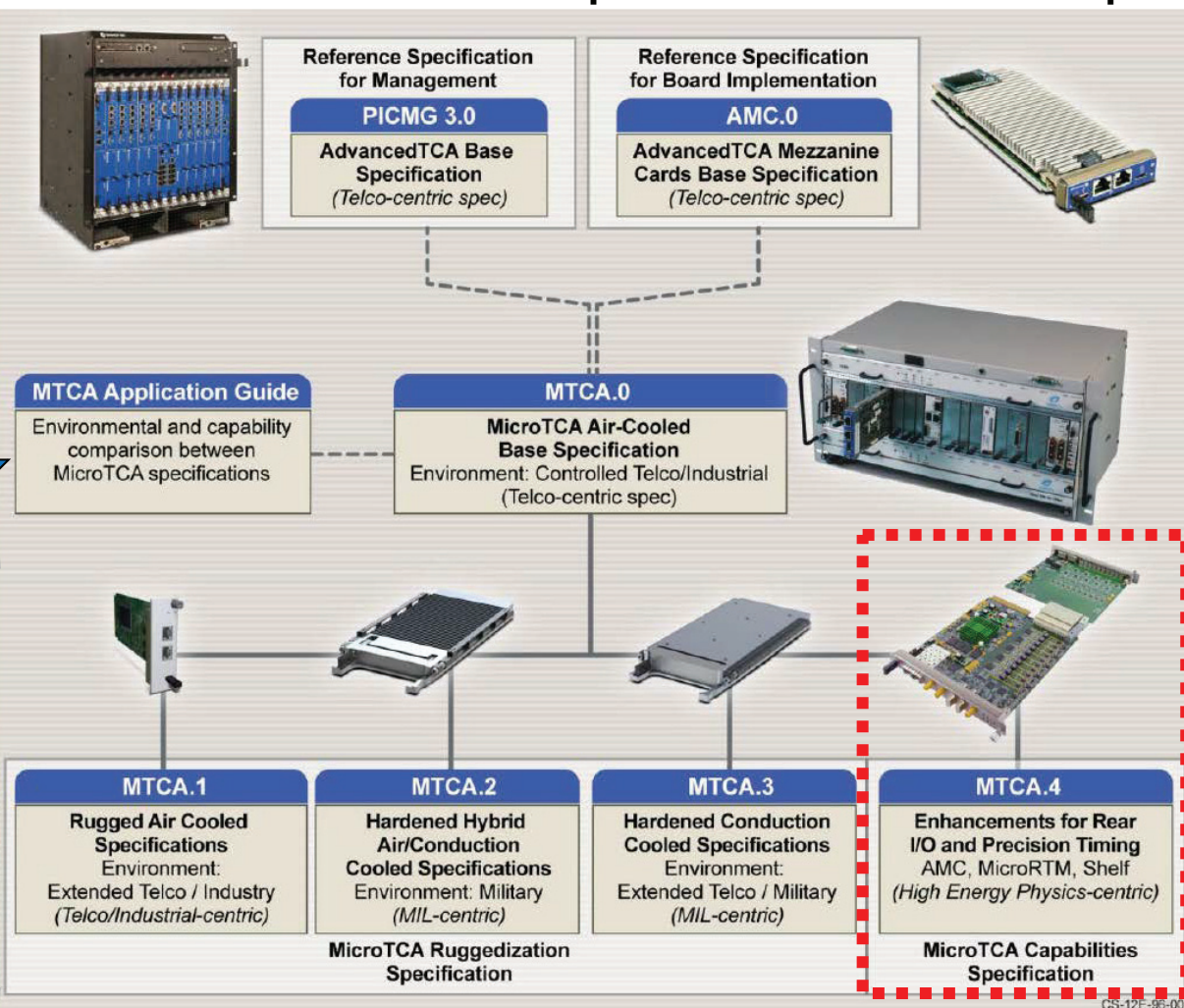
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Science

**Establish in
Science
community**

**Open new
Industrial
markets**

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MTCA.4 Advantages

> „xTCA for Physics“ interest group (38 partners): 03/2009

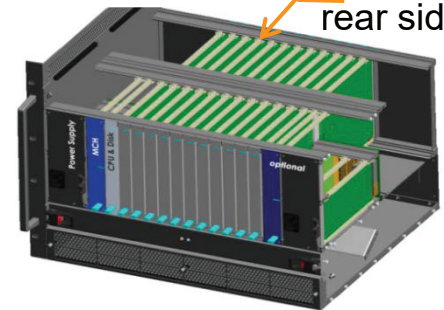
- Research institutions: IHEP, SLAC, FNAL, IPFN, ITER, DESY, CERN, ESS
- Industry: Connector-, Board-, Crate-, System vendors



Cabling from rear side

> Modular & Modern architecture

- Reusability + PCIe + Ethernet



> High reliability

$$V = \frac{E[Uptime]}{E[Uptime] + E[Downtime]}$$

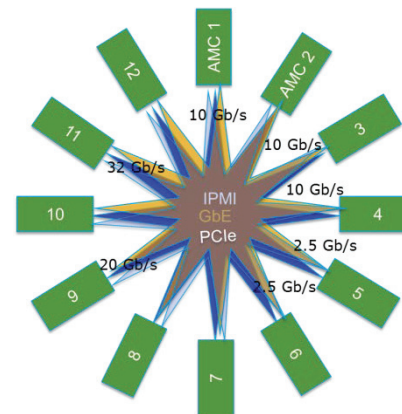
- Redundant Power Supply / Fans
- Remote Maintenance through management

> High Performance

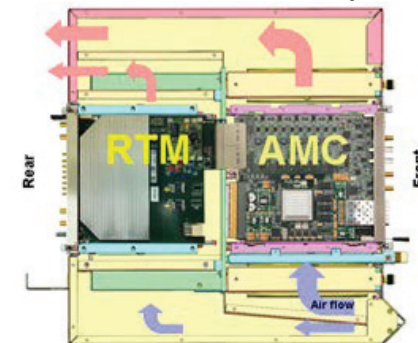
- 4x PCIe gen3 lane, 10GbE... 40 GBit/s
- Low analog noise ...

> Highly configurable / scalable

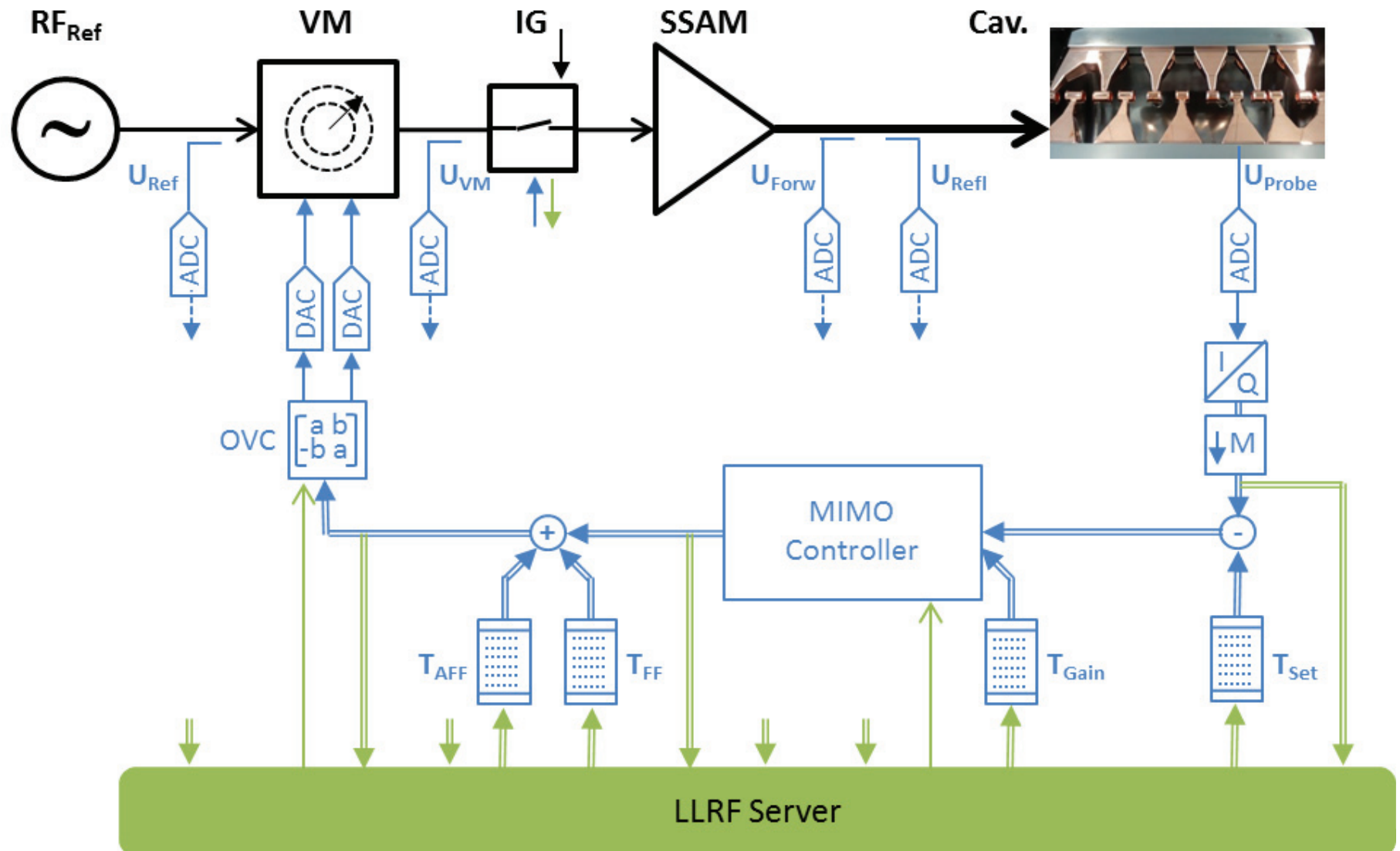
- Small to large system
- Different communication protocols / speed



AMC – RTM concept

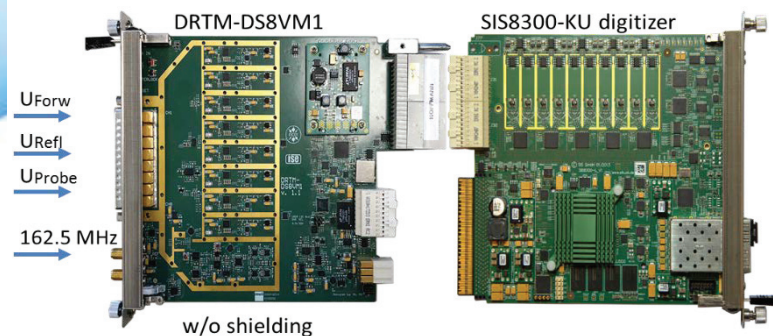


LLRF Scheme

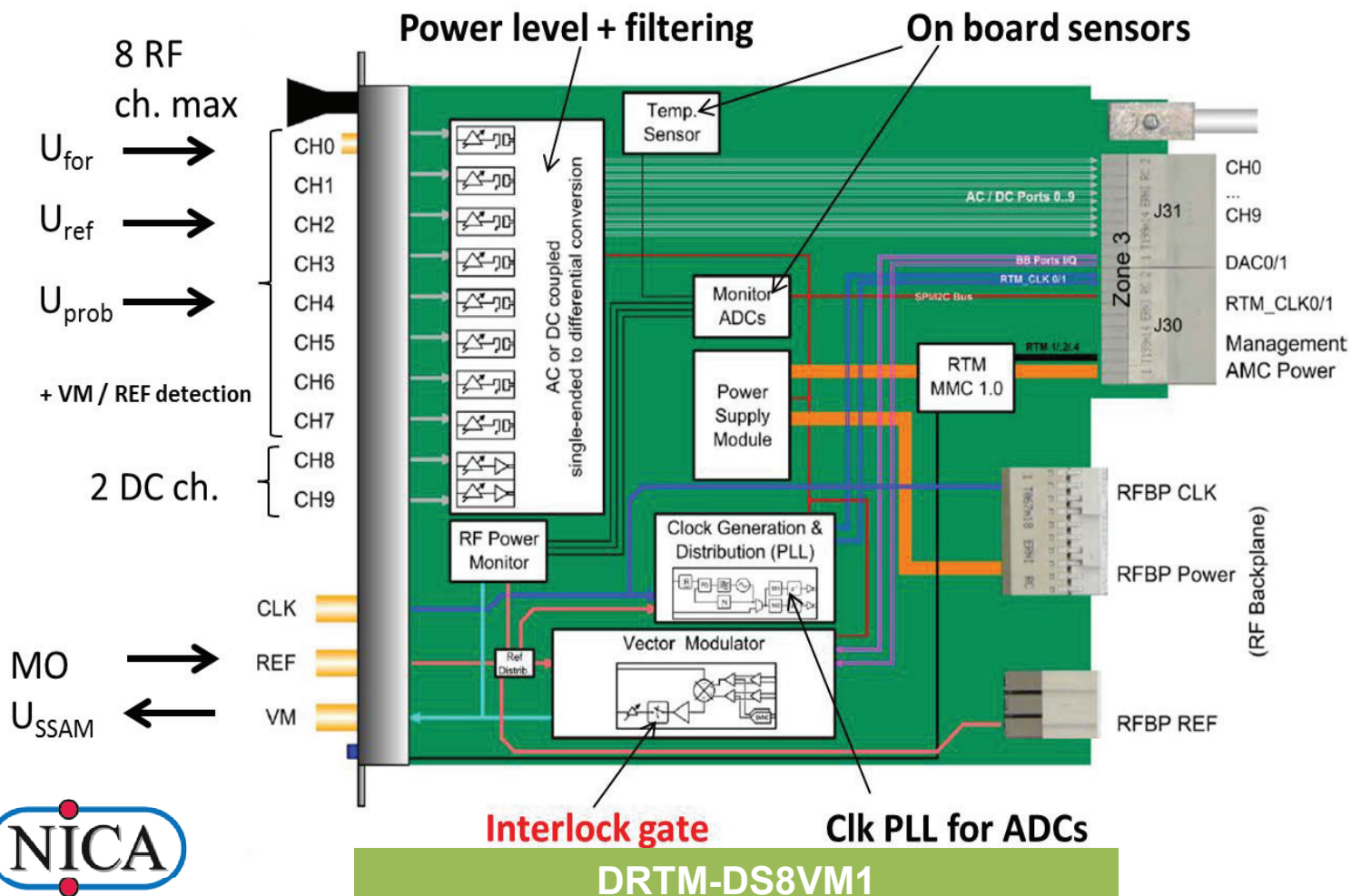


Cavity Connection

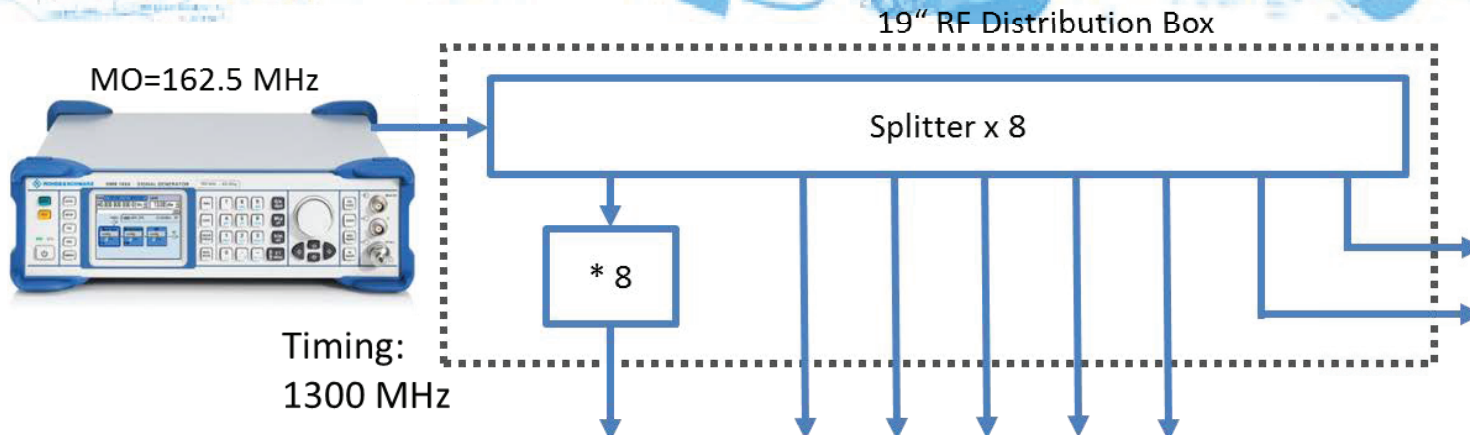
Adapted to 162,5 MHz



DRTM-DS8VM1 + SIS8300-KU Digitizer



System Configuration



MicroTCA Crate



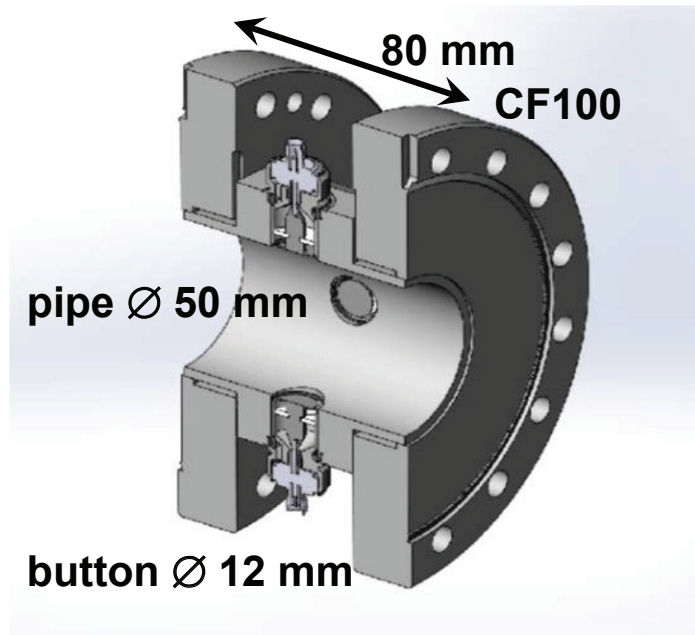
Splitter Output	Usage	Power Level
5	LLRF	15 dBm
1	Monitor	15 dBm
1	Spare	15 dBm
1	Timer (MO*8)	8 dBm

PCIe x8 Uplink

Rack Server



NICA – LILac Beam Diagnostics

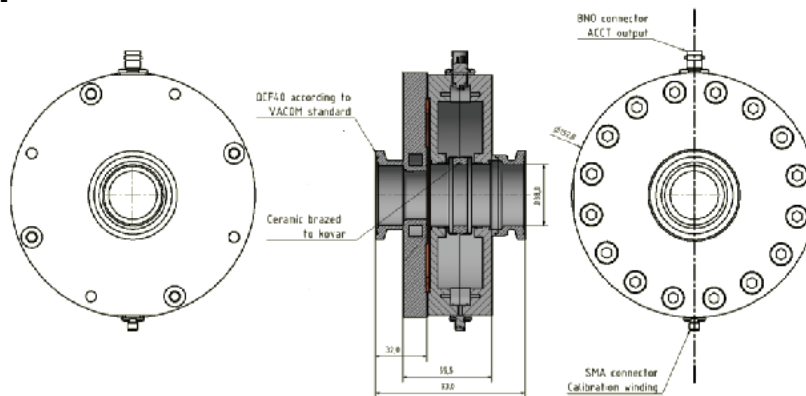


Source: P. Forck, GSI

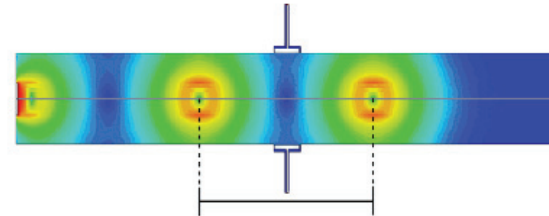
ACCT



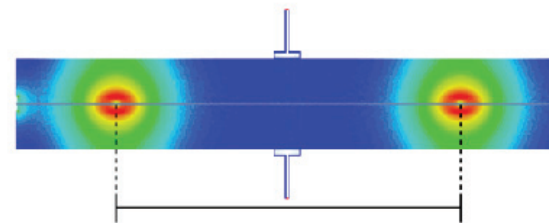
Source: BERGOZ Instruments



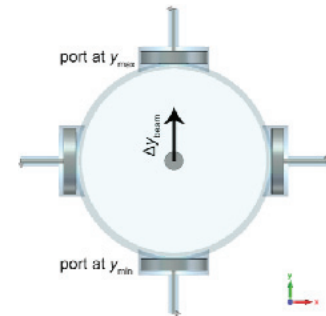
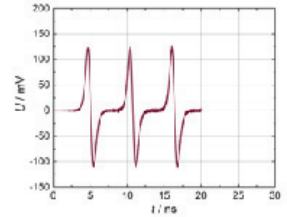
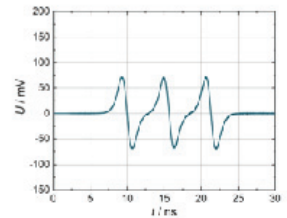
$\beta\lambda$ ($E \approx 1$ MeV)
 ≈ 96 mm



$\beta\lambda$ ($E \approx 6$ MeV)
 ≈ 191 mm



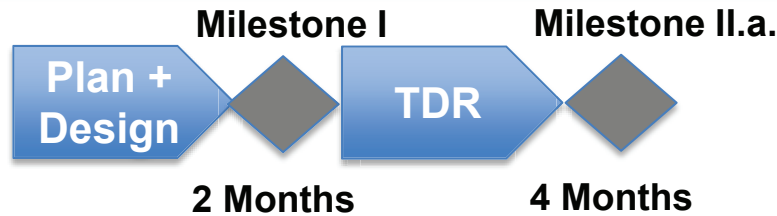
Voltage at BPM port



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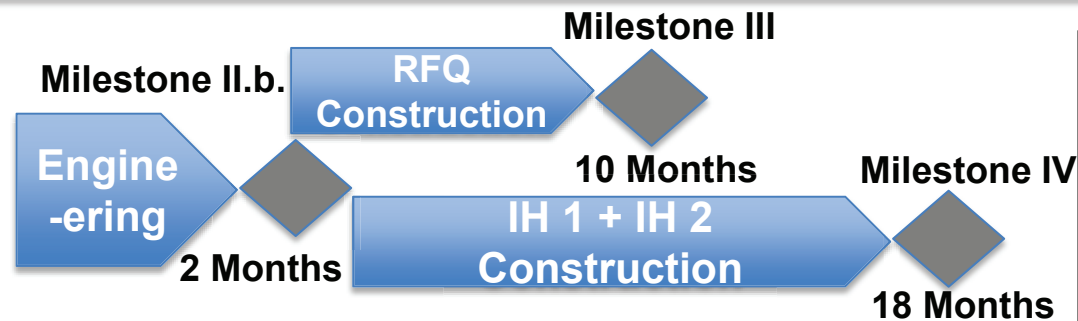
High Level Project Schedule

DESIGN



- Design & Planning phase closed
- RF amplifier ready to order
- Cavity material ready to order

CONSTRUCT
+
TEST



- RFQ
- IH 1 + IH 2
- De-Buncher & Re-Buncher
- RF Order
- LLRF Order

COMMISSION



LINAC 7
AMeV
ready for
operation

Спасибо! Thank You! Vielen Dank!

