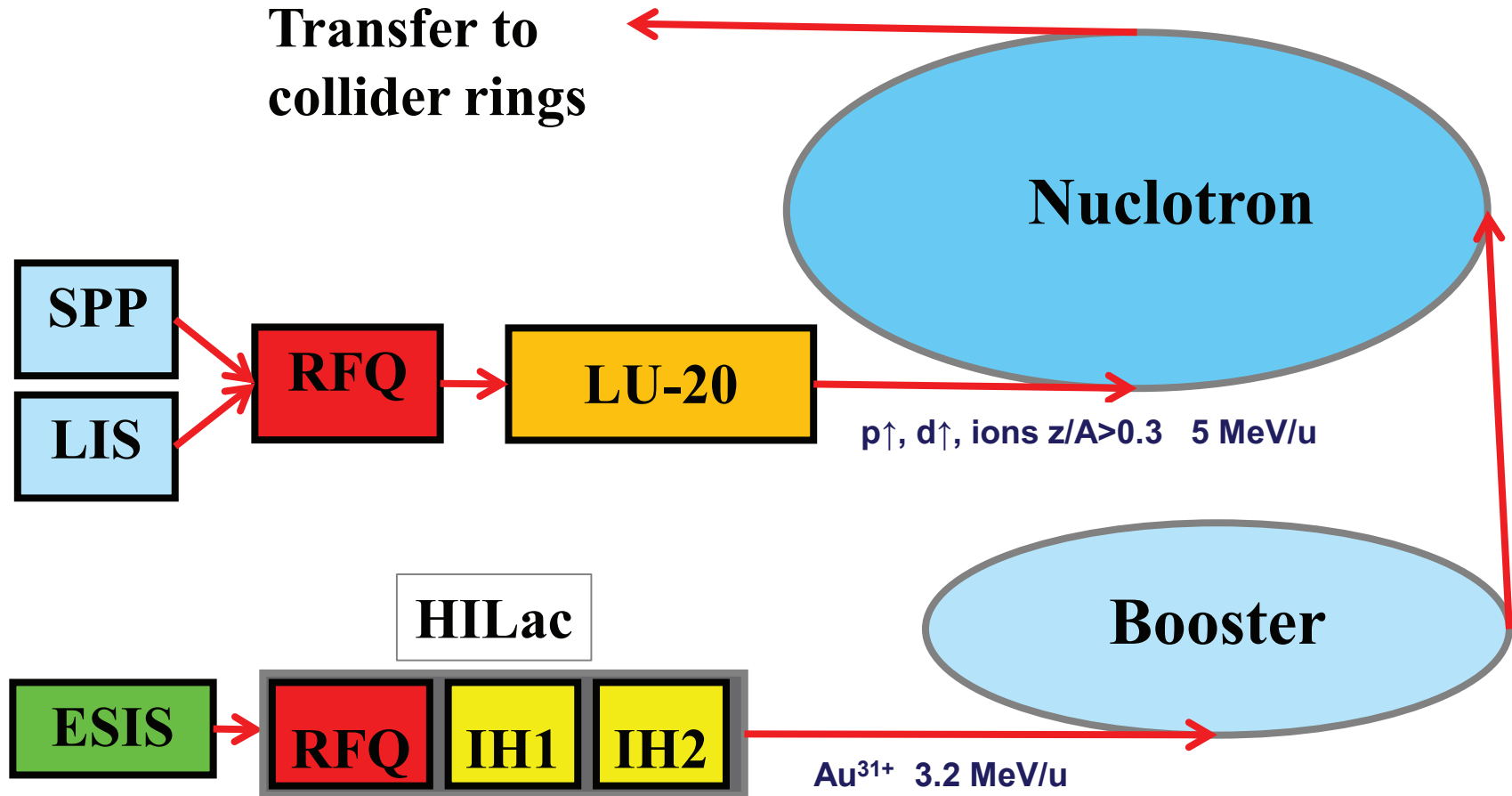


Commissioning of New Light Ion RFQ Linac and First Nuclotron Run with New Injector

A. Butenko, A. Sidorin on behalf of team
(JINR, Dubna)
RuPAC 2016

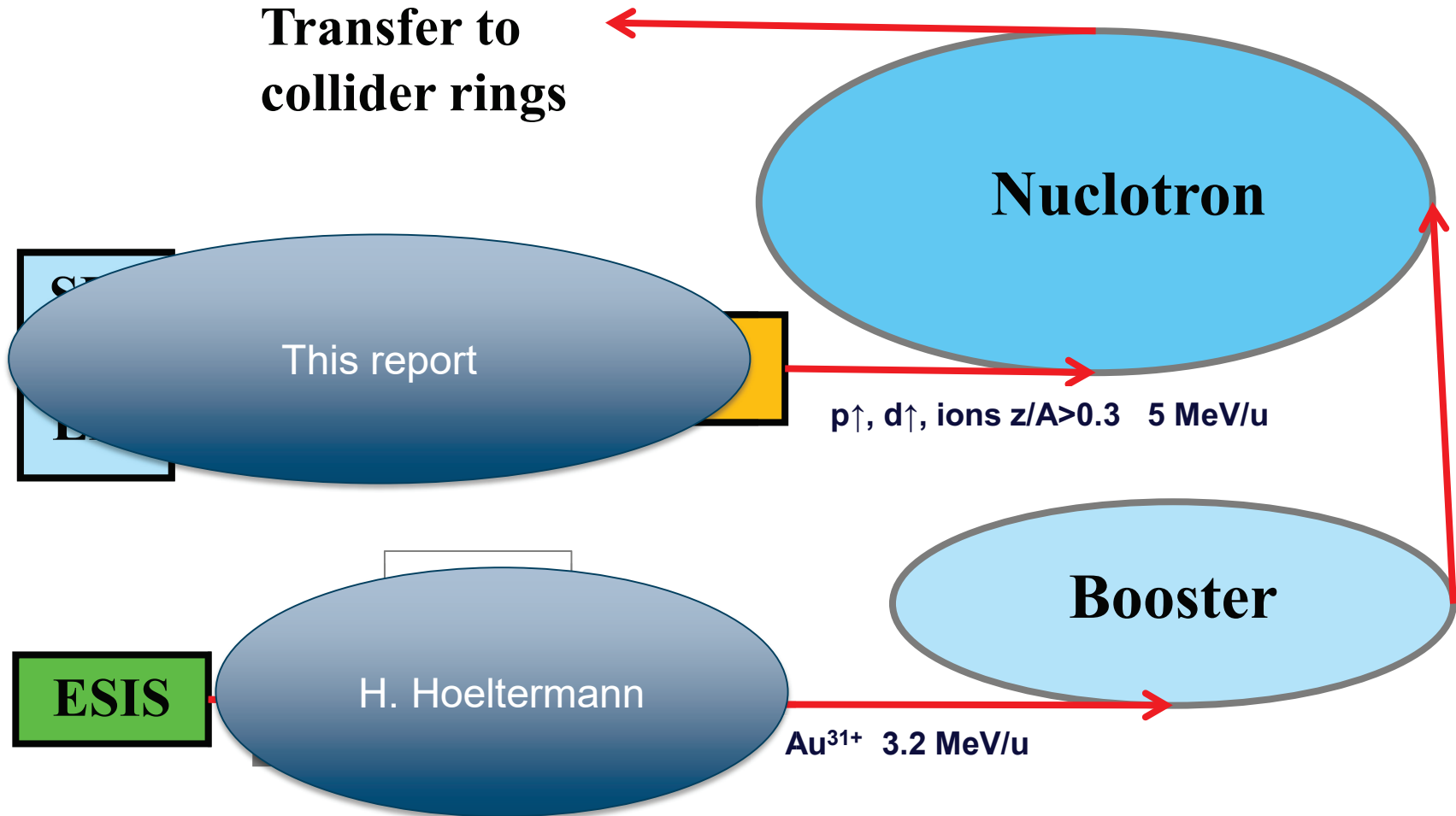


Structure of the injector complex



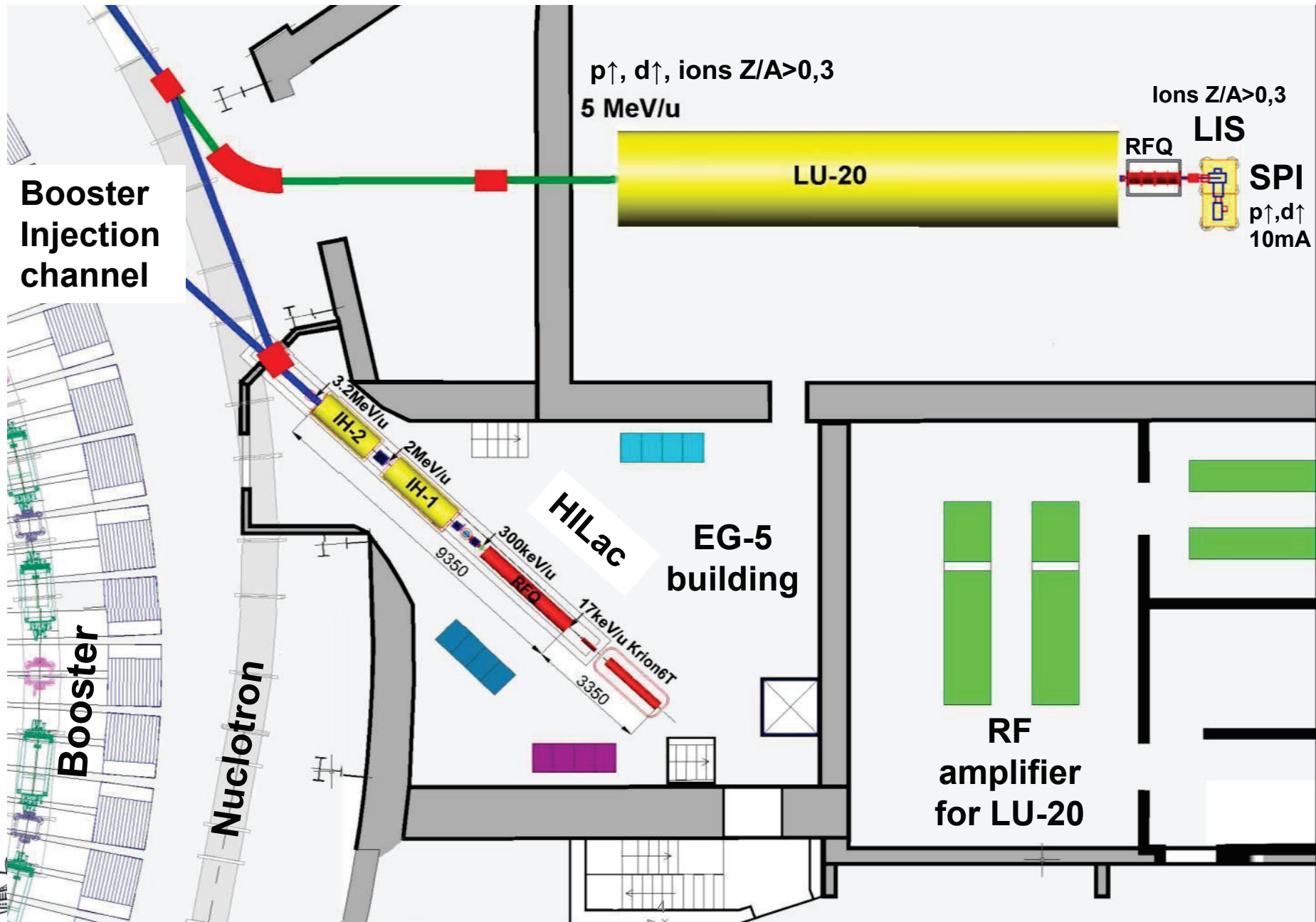
Polarized $p^\uparrow$ and $d^\uparrow$ beams, protons and light ions
are planned to be accelerated with existing Linac LU-20,
Heavy ions: HILac + Booster

Structure of the injector complex

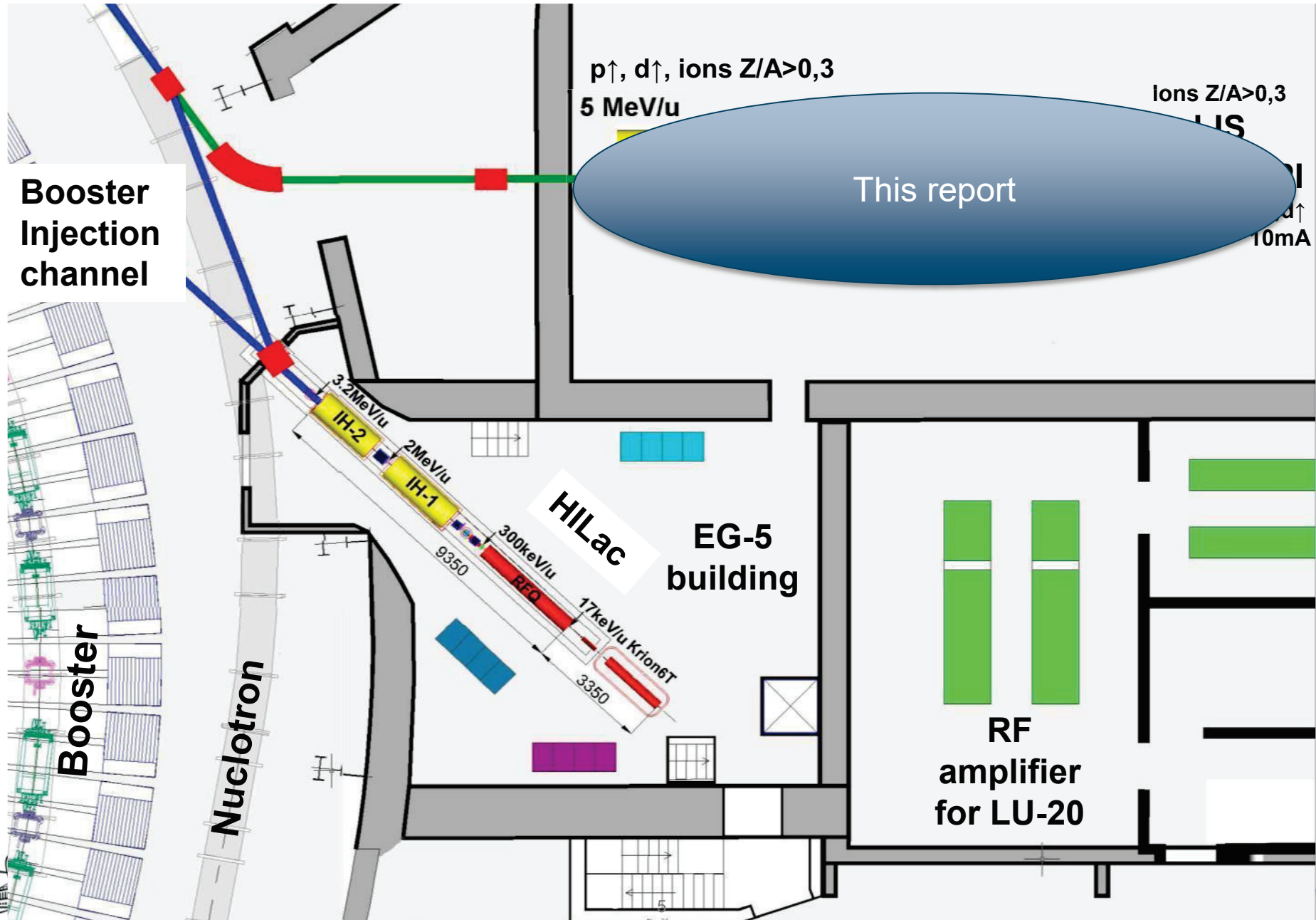


Polarized $p\uparrow$ and $d\uparrow$ beams, protons and light ions
are planned to be accelerated with existing Linac LU-20,
Heavy ions: HILac + Booster

Injection complex layout



Injection complex layout



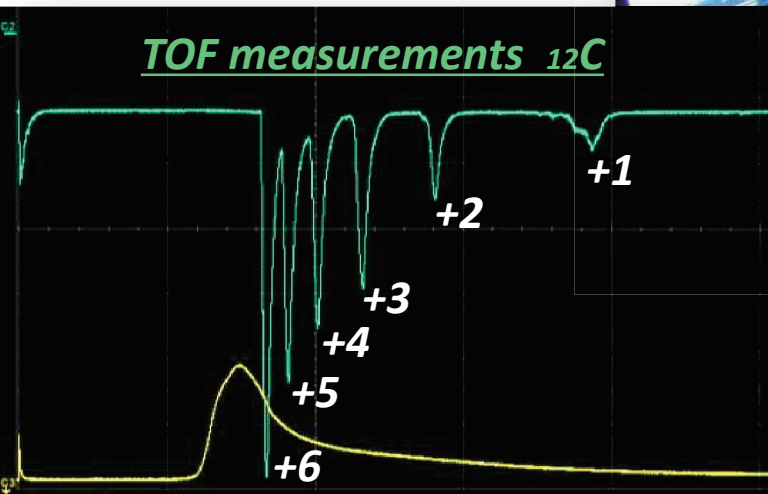
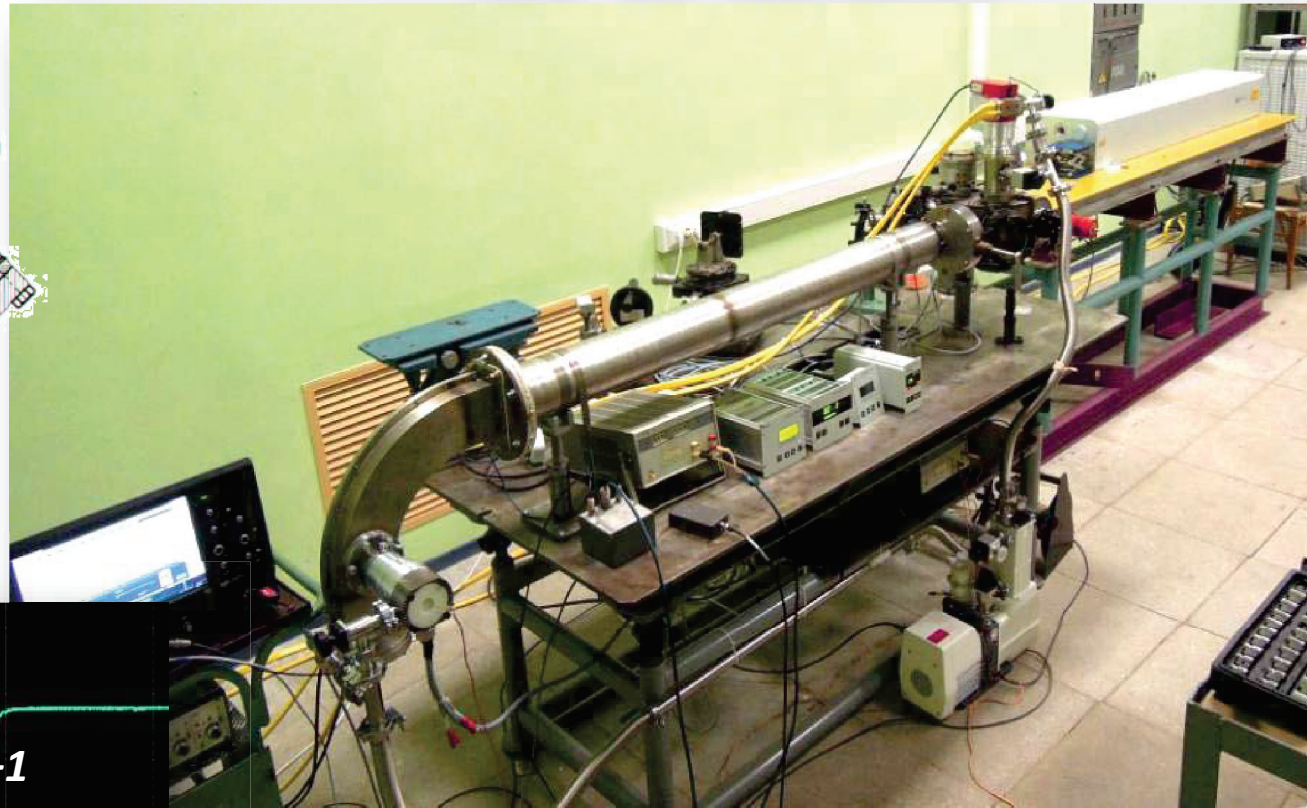
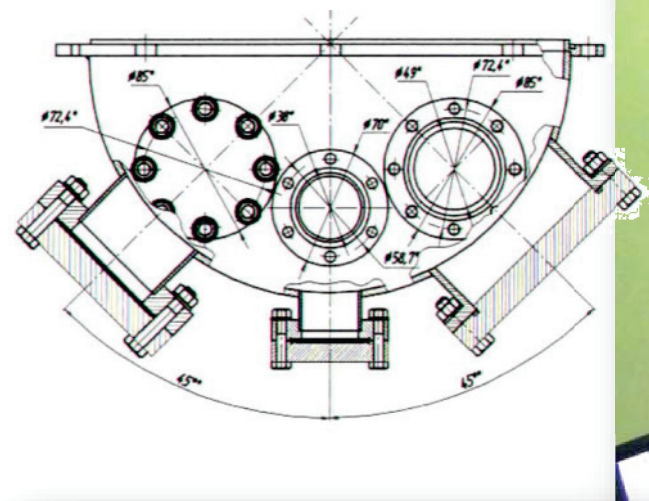
New laser ion source (LIS)

New Nd-YAG laser, instead of the old CO₂ laser

$E \geq 2 \text{ J}$, $\tau \approx 7\text{-}8 \text{ ns}$, $\sim 5 \cdot 10^{12} \text{ W/cm}^2$

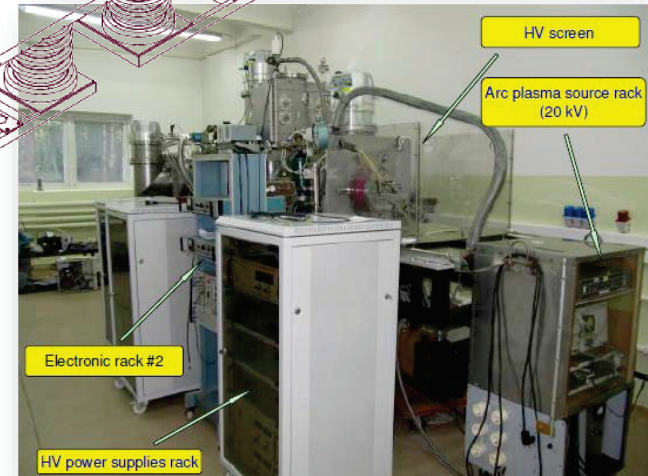
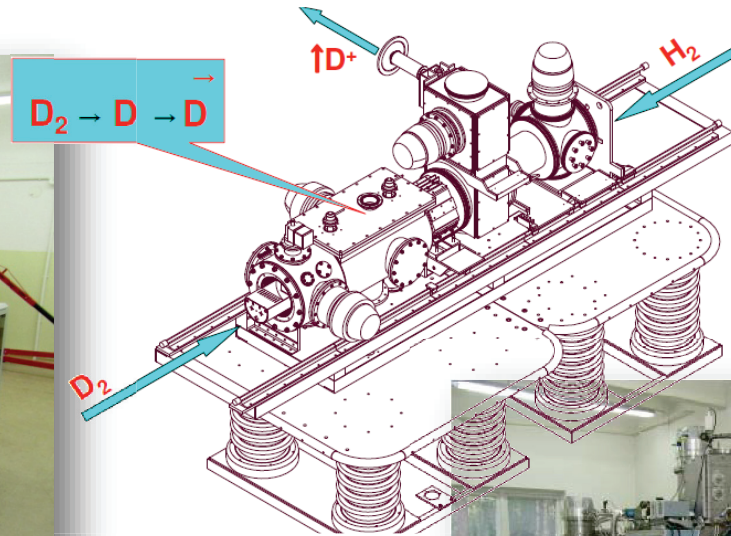
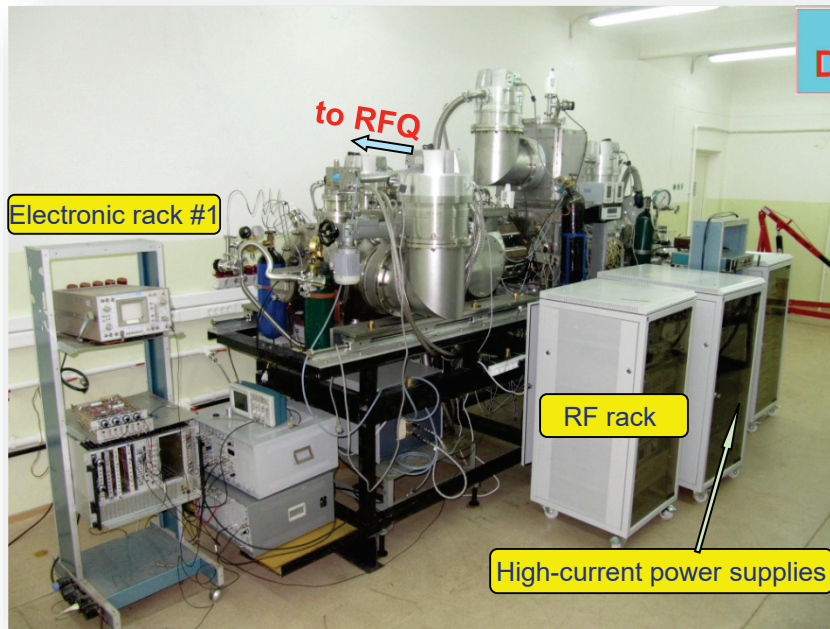
Acceleration of $^{12}\text{C}^{6+}$ without stripping
after LU20

New LIS Test bench



First run at Nuclotron: 2013 (C^{6+} , C^{5+})
Presently: Test of HILac

Source of polarized ions (p, d, H) JINR+INR RAS



The main purpose of the SPI-project is to increase the intensity of the accelerated polarized beams (D^+ , H^+) at the JINR Accelerator Complex up to 10^{10} p/pulse

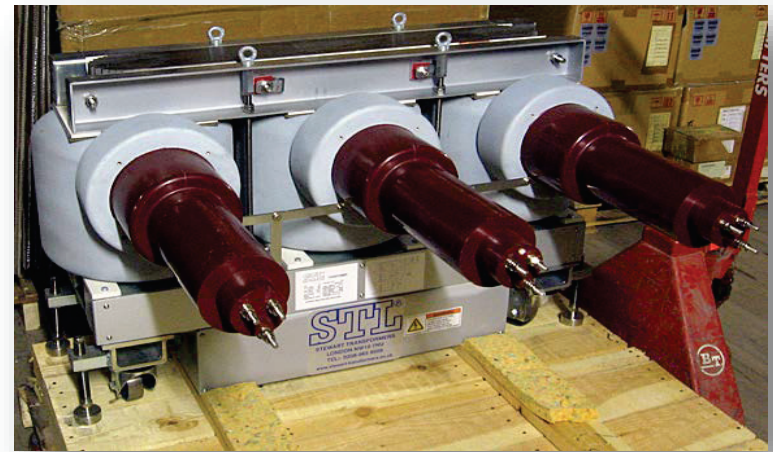
- Intensive work was carried out at **INR of RAS (Moscow)** and testing of the **ABS** systems was finished in **July 2012**
- In August **2012**, the **ABS** was transported from the **INR of RAS (Moscow)** and assembled at **JINR**
- All-inclusive **SPI**-testing was carried out in **2013-2015** at **JINR**

**Existed power generator provided only 5 kW
to supply ion sources (to the HV terminal 700kV)**

***Source of Polarized Ions (SPI) power
consumption up to 25 kW***

Solution:

To decrease HV voltage at the source
terminal down to 150 kV
and to use insulating (to 150 kV) transformer
on power 30 kVA



Electrostatic accelerator has to be replaced by RFQ

Foreinjector for LINAC LU-20

Before June 2016

Ion Source
power consumption
 $\leq 5\text{kW}$



Accelerating tube
625 kV- protons,
312.5 kV - $Z/A=1/2$,
470 kV - $Z/A=1/3$.



LU-20

Today

Ion Source
power consumption
 $\leq 30\text{kW}$



Accelerating tube
(LEBT)
31 keV/u - $p\uparrow, d\uparrow$,
ions $Z/A > 1/3$



RFQ



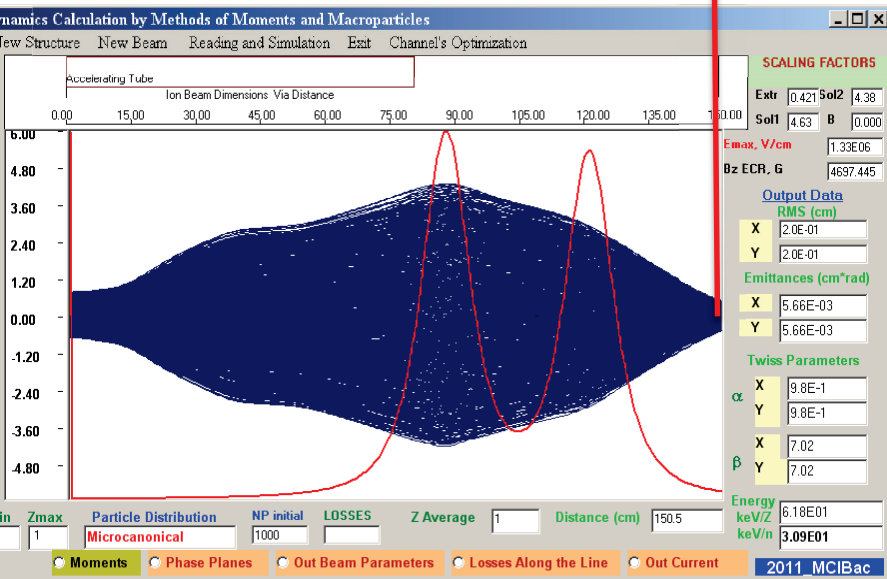
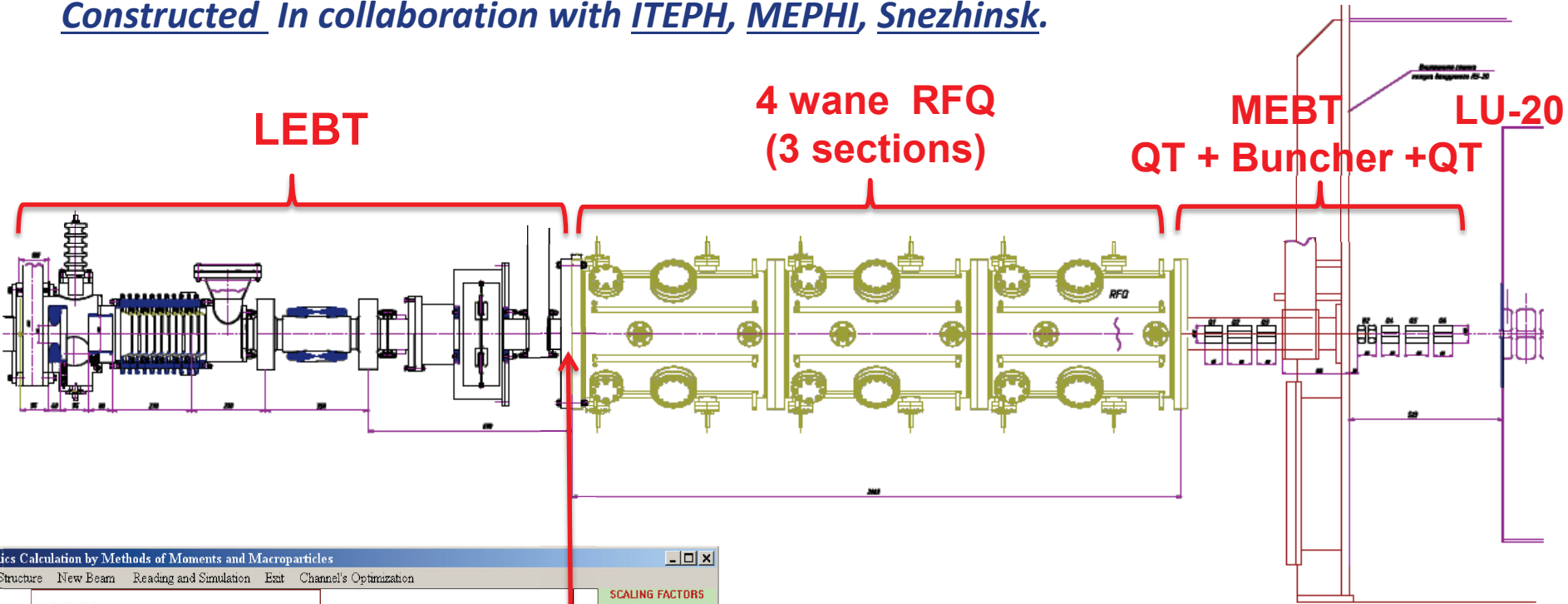
MEBT



LU-20

New foreinjector for LU-20

Constructed In collaboration with ITEPH, MEPHI, Snezhinsk.



LEBT parameters for polarized d+ from SPI source

SPP ions	Z/A	Current mA	$\epsilon_n(4rms)$ π sm mrad	Beam energy keV/u	
				From SPI	LEBT exit
$^2D^+$	0,5	10	0.2	10	45

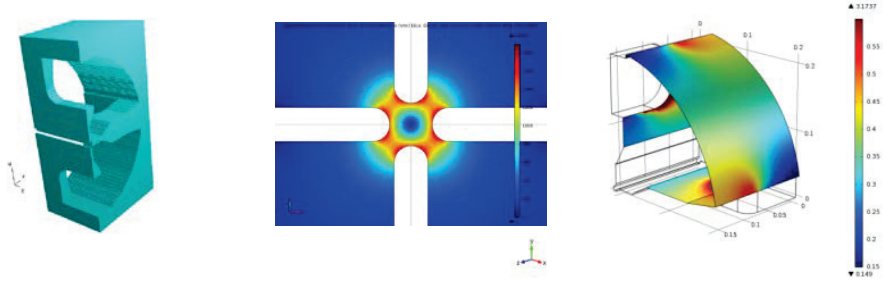
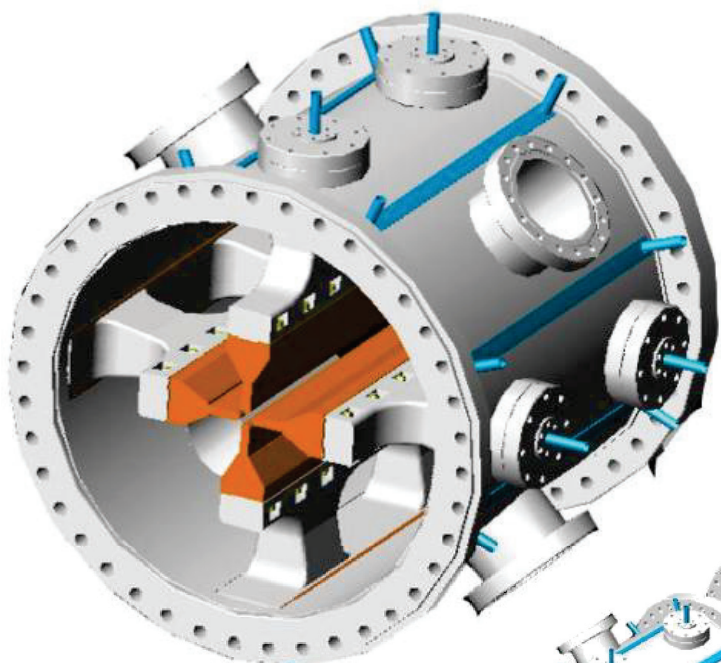
New foreinjector for LU-20

RFQ main parameters

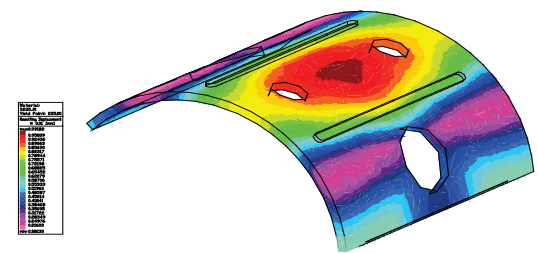
q/A	1.0	0.5	≥ 0.3
Injection energy, [keV]	31	61.8	103
Max current, [mA]	10	20	10
Output energy [MeV/u]	0.156		
Norm emittance (output) [$\pi \cdot \text{cm} \cdot \text{mrad}$]	≤ 0.5		
RFQ length, [m]	2.2		
Transmition, %	> 85%	> 89%	> 93%
In LU-20 acceptance	70 %	71 %	80 %

RFQ design has been started in September 2011 (ITEP&MEPhI, Moscow)

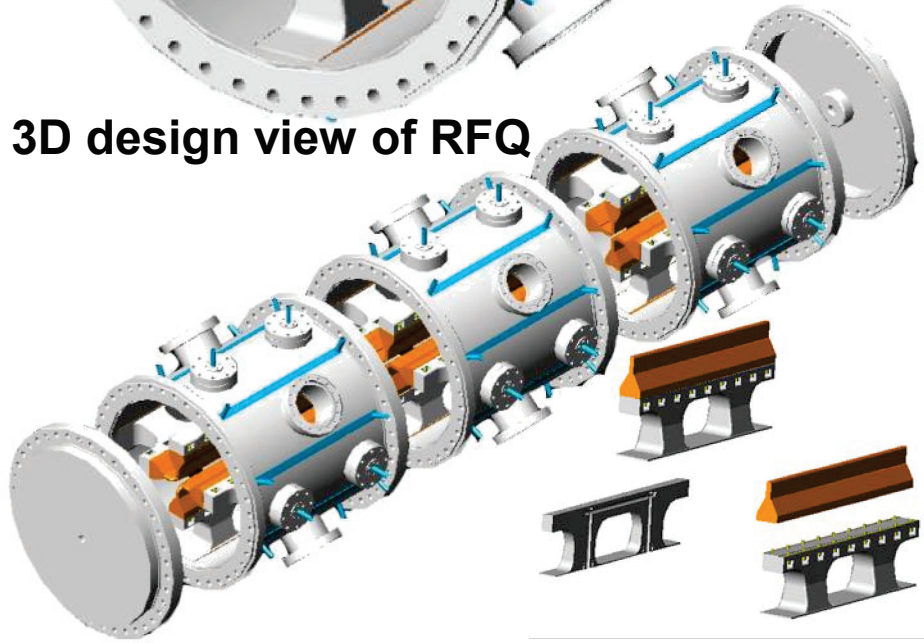
View of the resonant cell (left), distribution of current on the cell surface (right), field distribution (center)



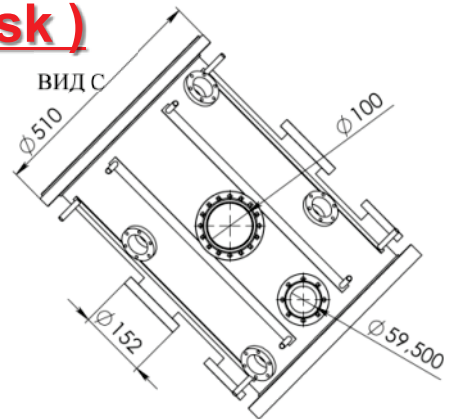
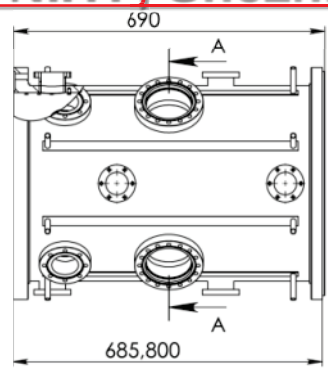
Results of hardness simulation for resonator cell



3D design view of RFQ

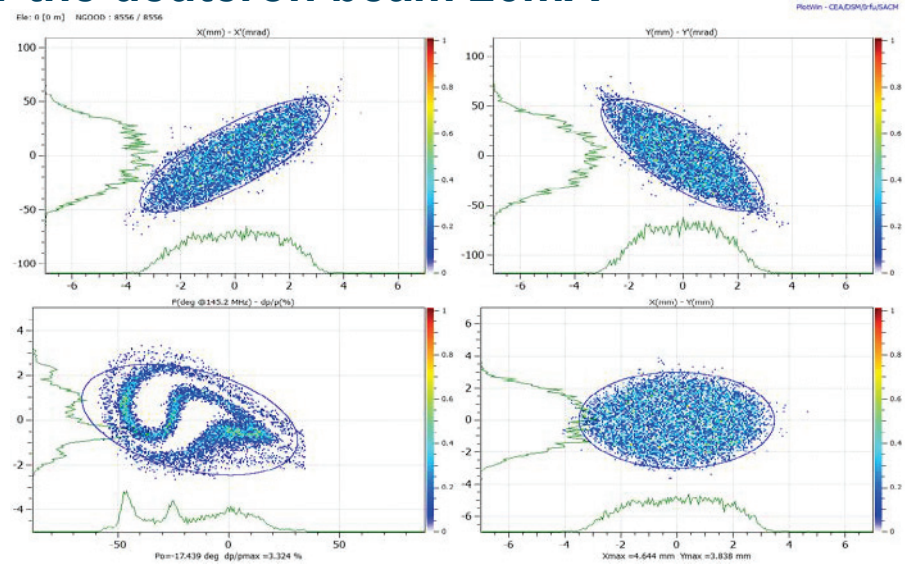
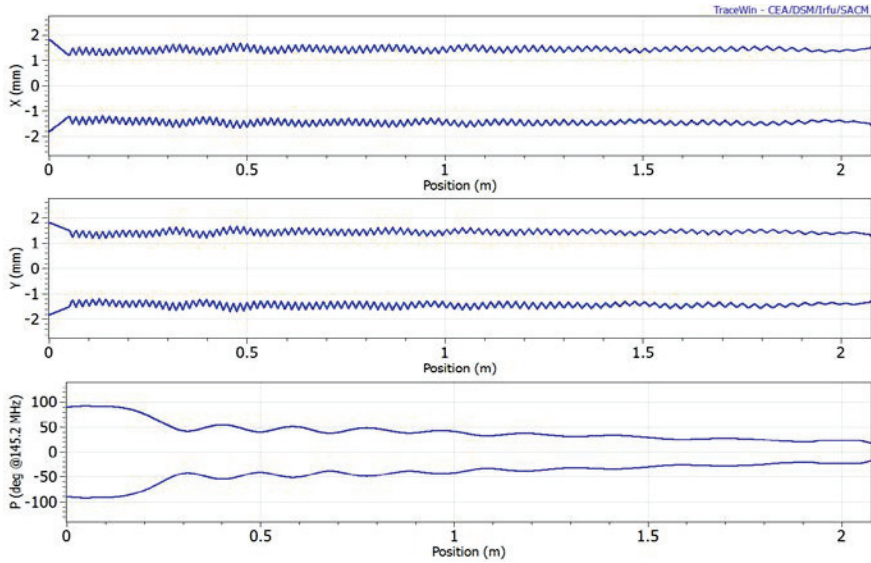


Fabrication of the RFQ resonator started in August 2013, Completed 2015 (VNIITP, Snezhinsk)



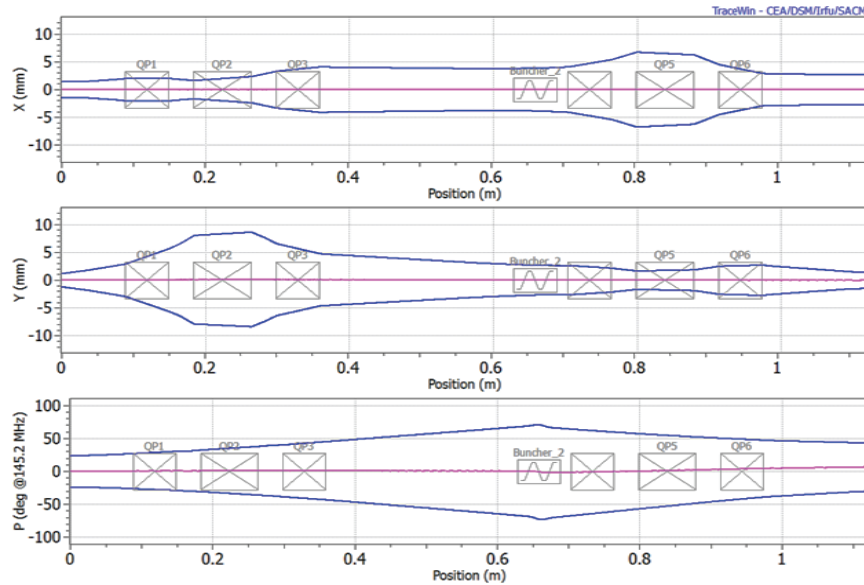
RFQ section (2.2 m for $z/A=0.3 \div 1$)

Simulations results for the deuteron beam 20mA

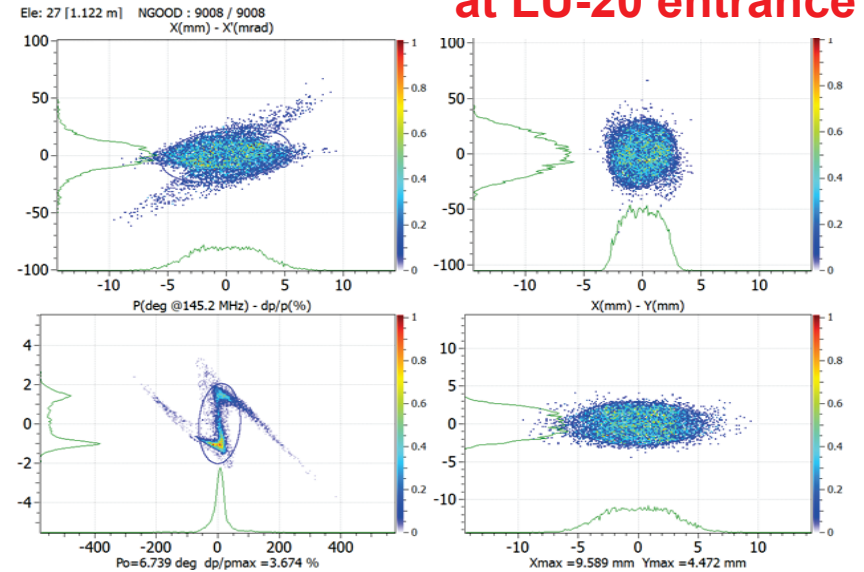


MEBT section

(Q triplet + buncher + Q triplet)

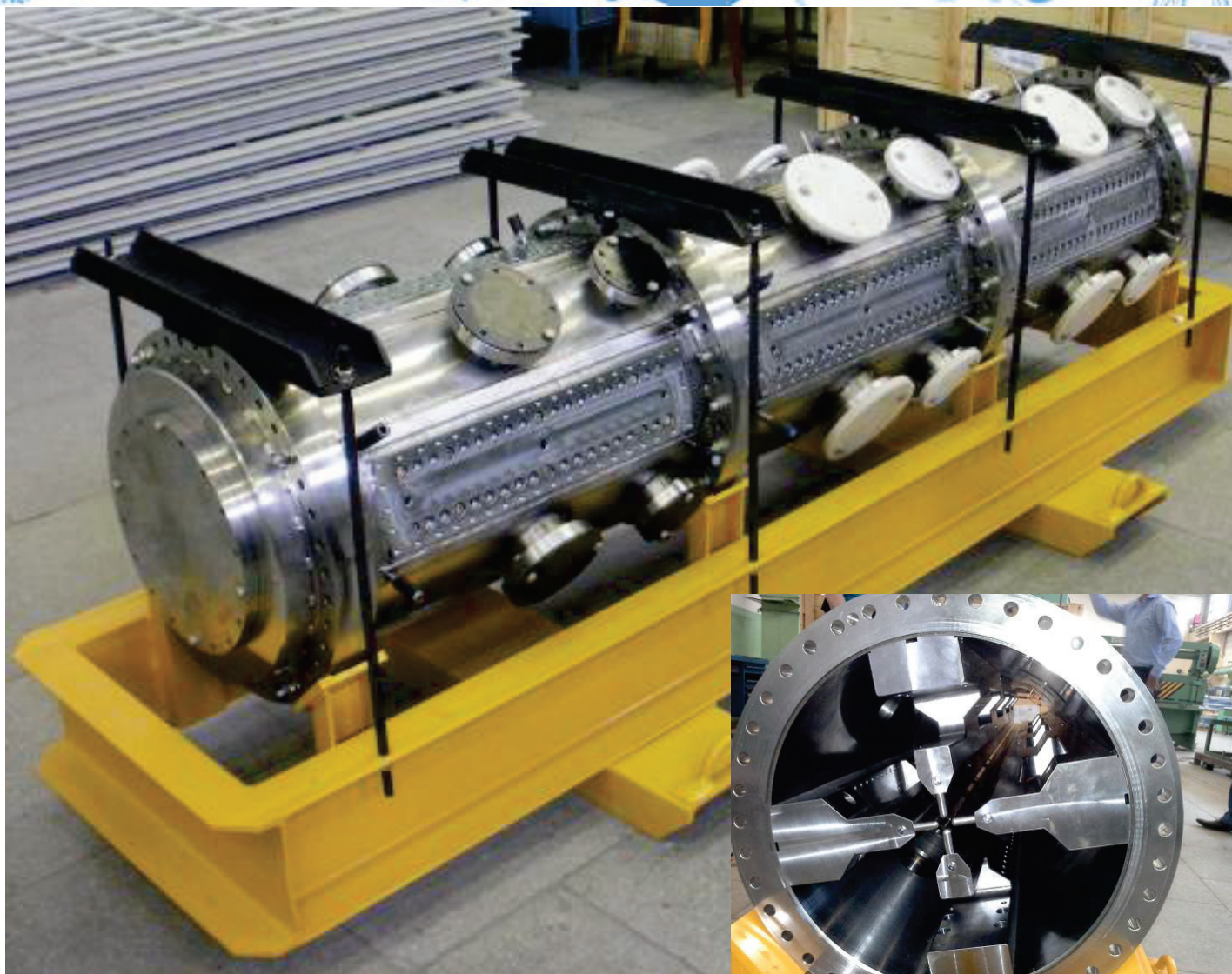


at LU-20 entrance





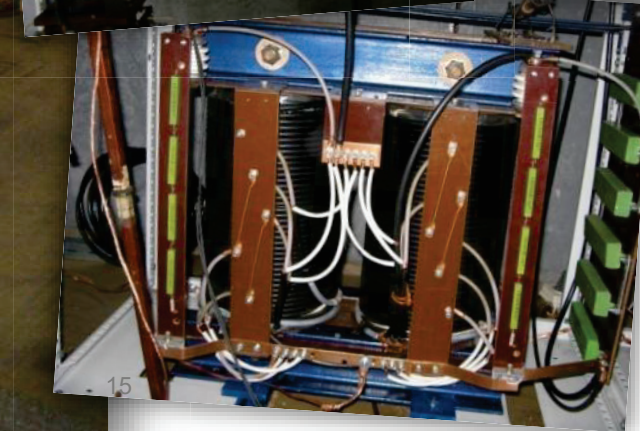
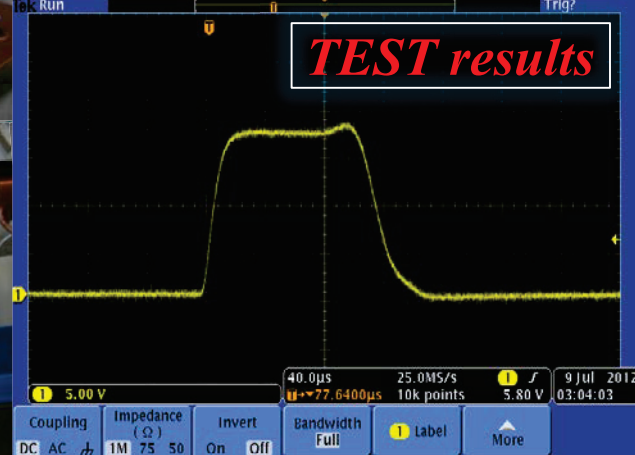
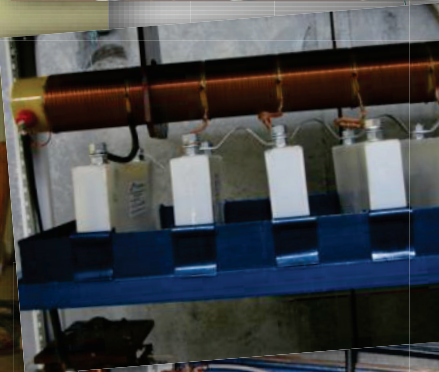
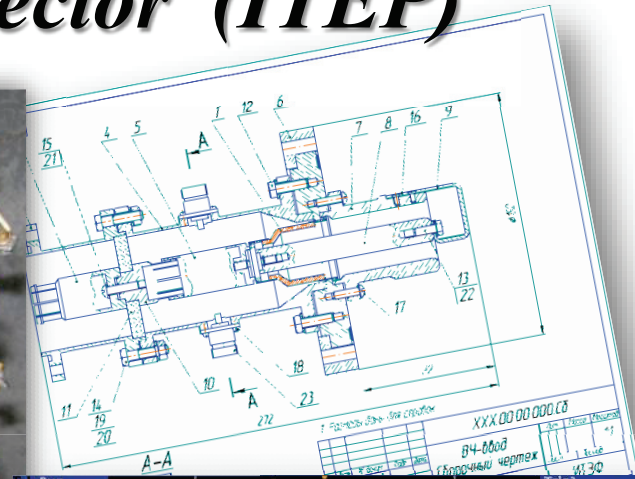
The resonator fabrication



March 2015, before the copper coating

RF amplifier for the new foreinjector (ITEP)

*RF amplifier
145 MHz
for RFQ*



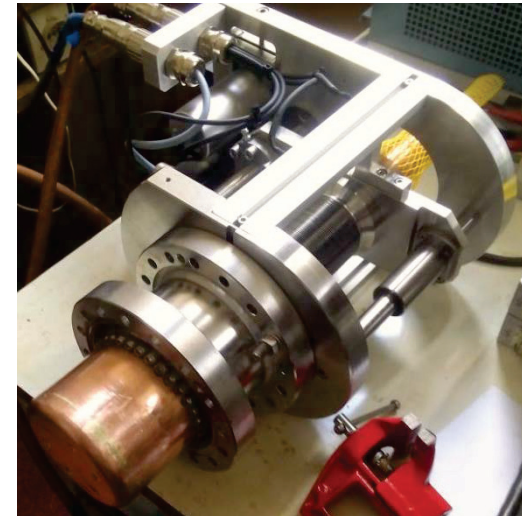
RF system construction (ITEP)



Low level RF



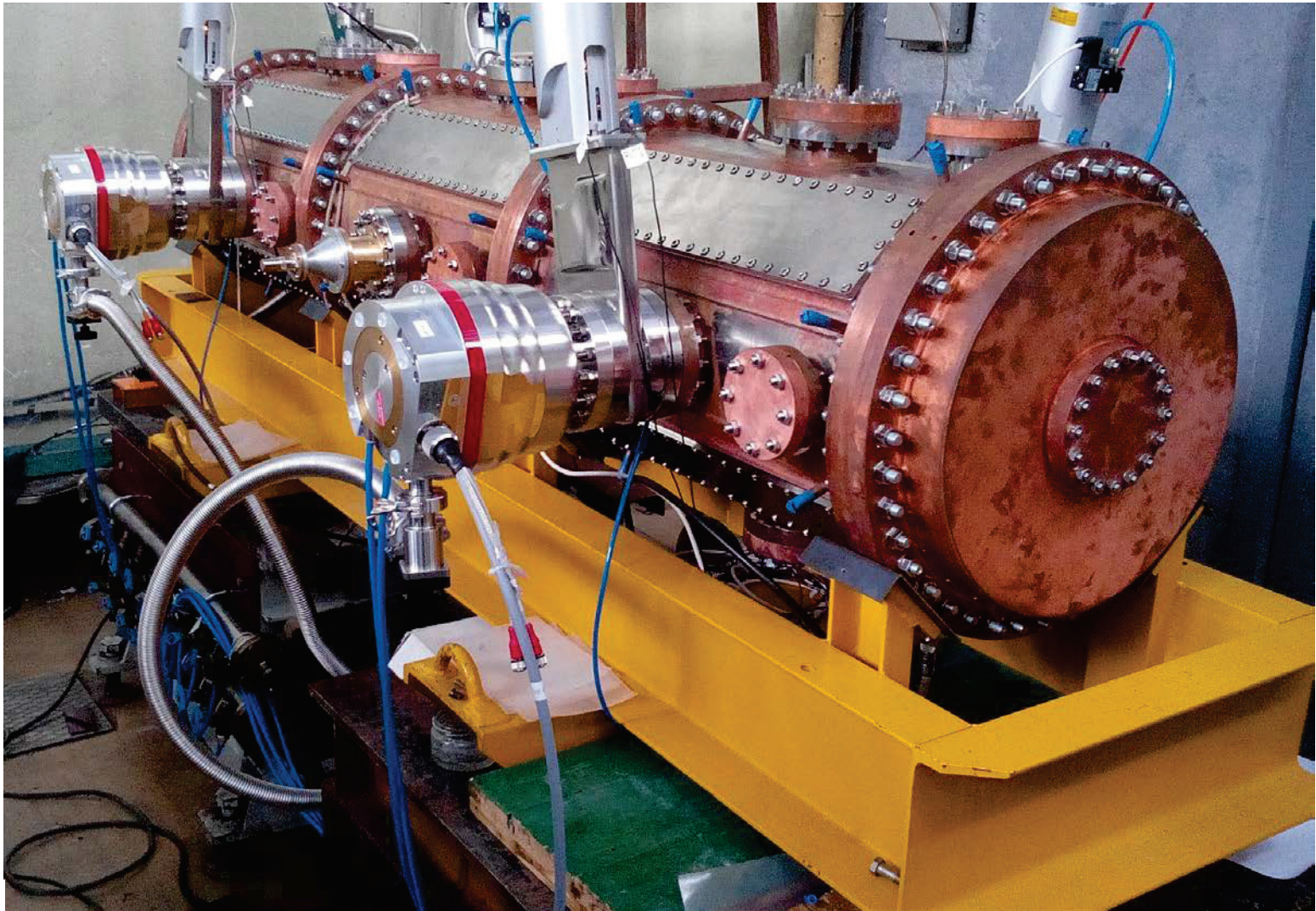
Power input



Automatic frequency control

ITEP, Moscow

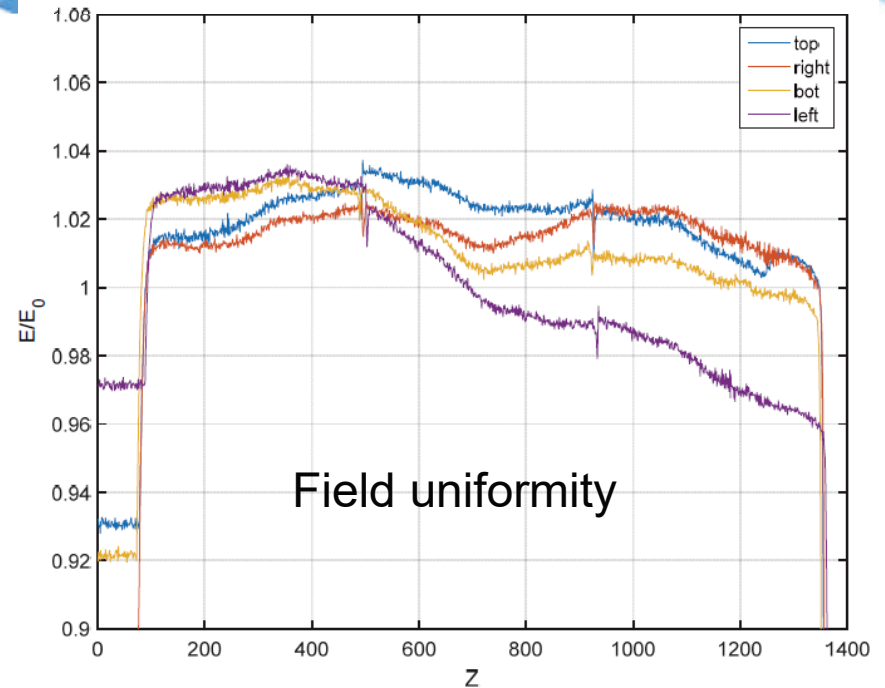
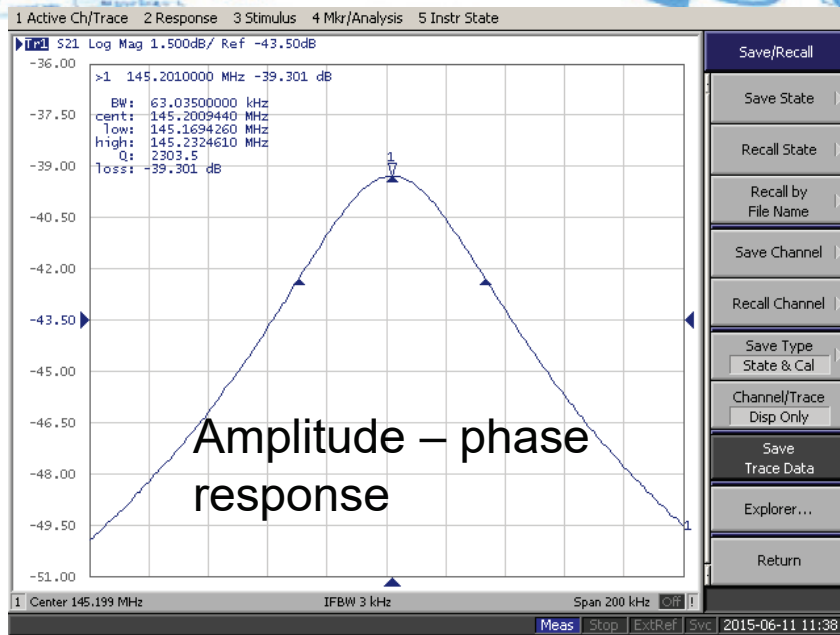
Vacuum and RF tests, RF training (ITEP)



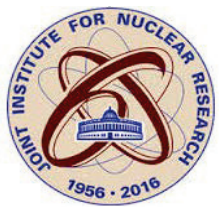
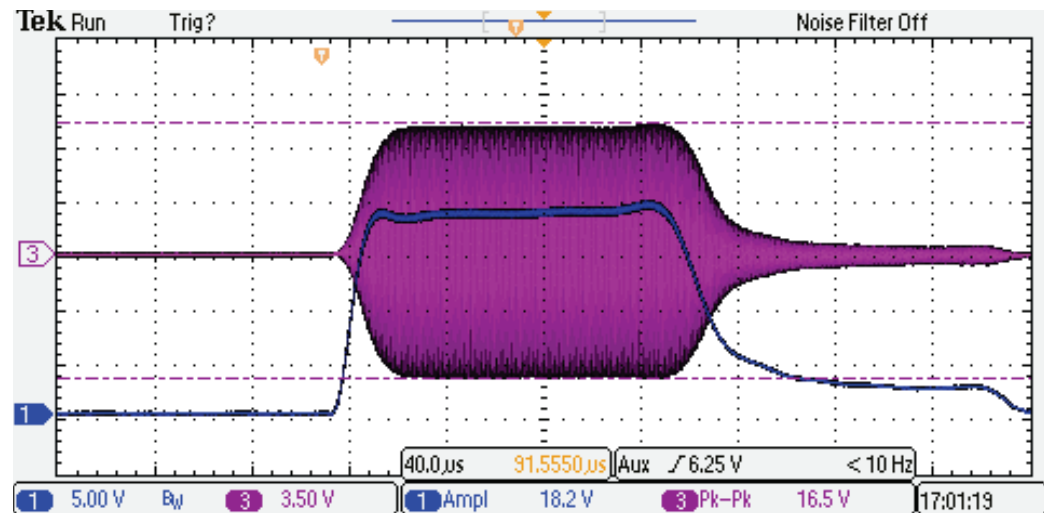
May – September 2015

ITEP, Moscow

Results of the RF tests (ITEP)



Design power level ~ 340 kW
in the resonator

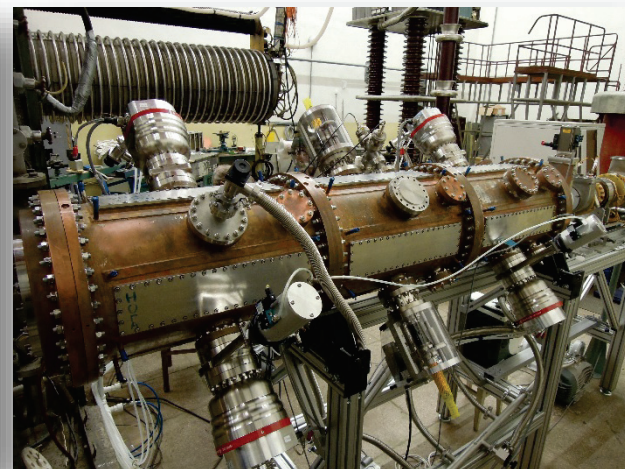
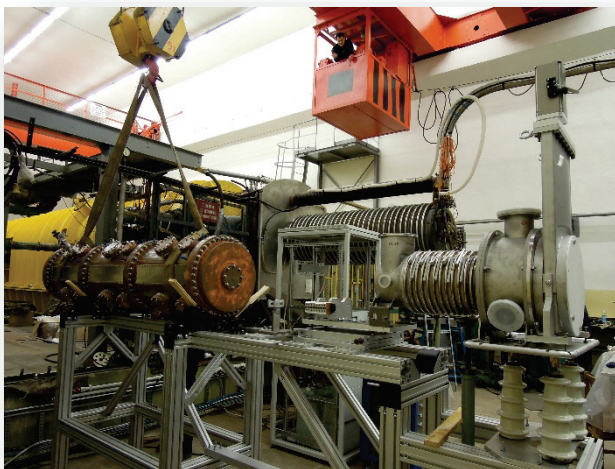


RFQ & RF amplifier shipment to JINR

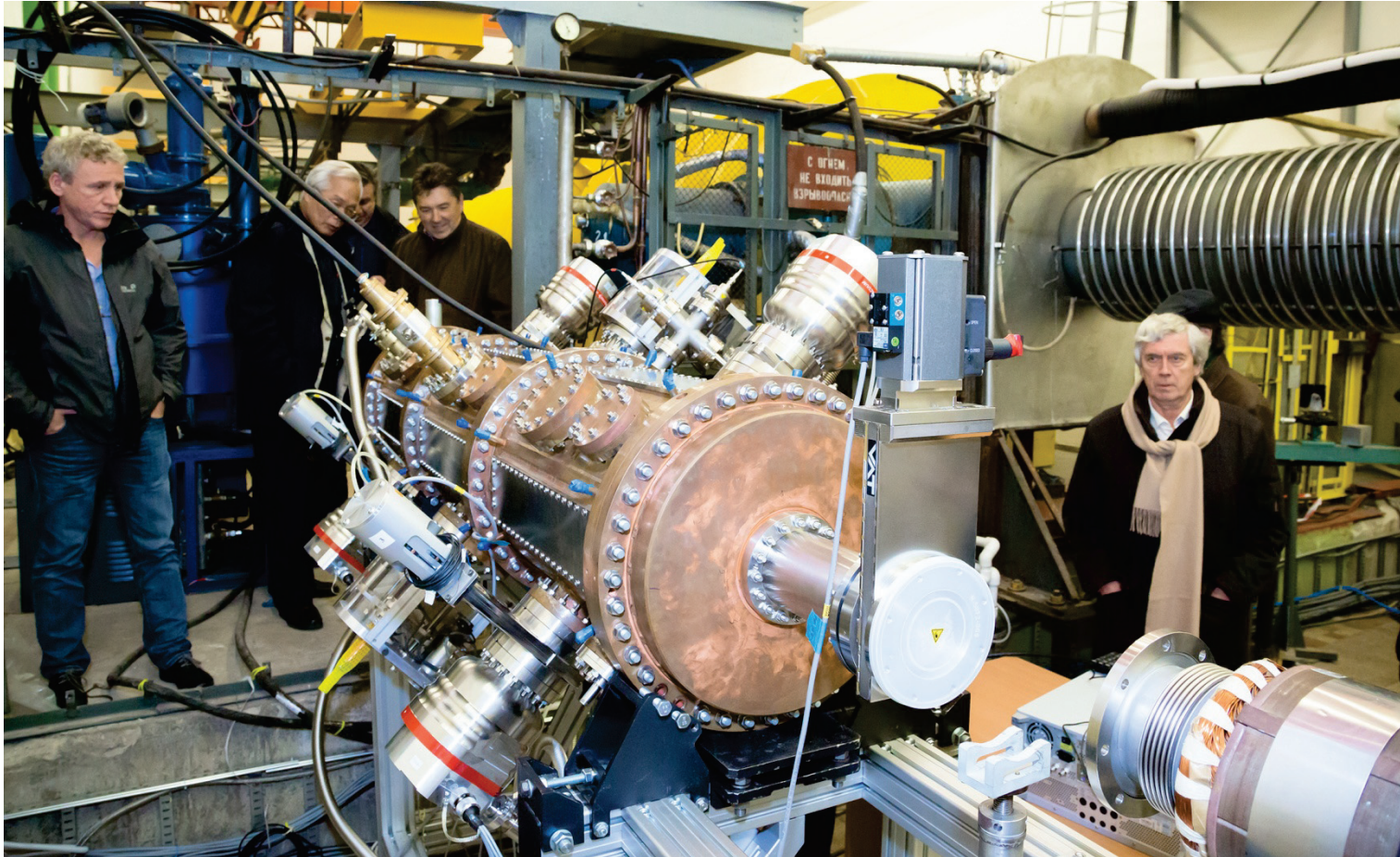
06 Oct. 2015



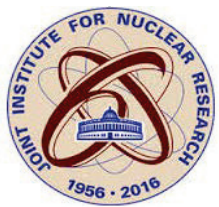
Equipment mounted & assembled on test bench 16 Oct. 2015



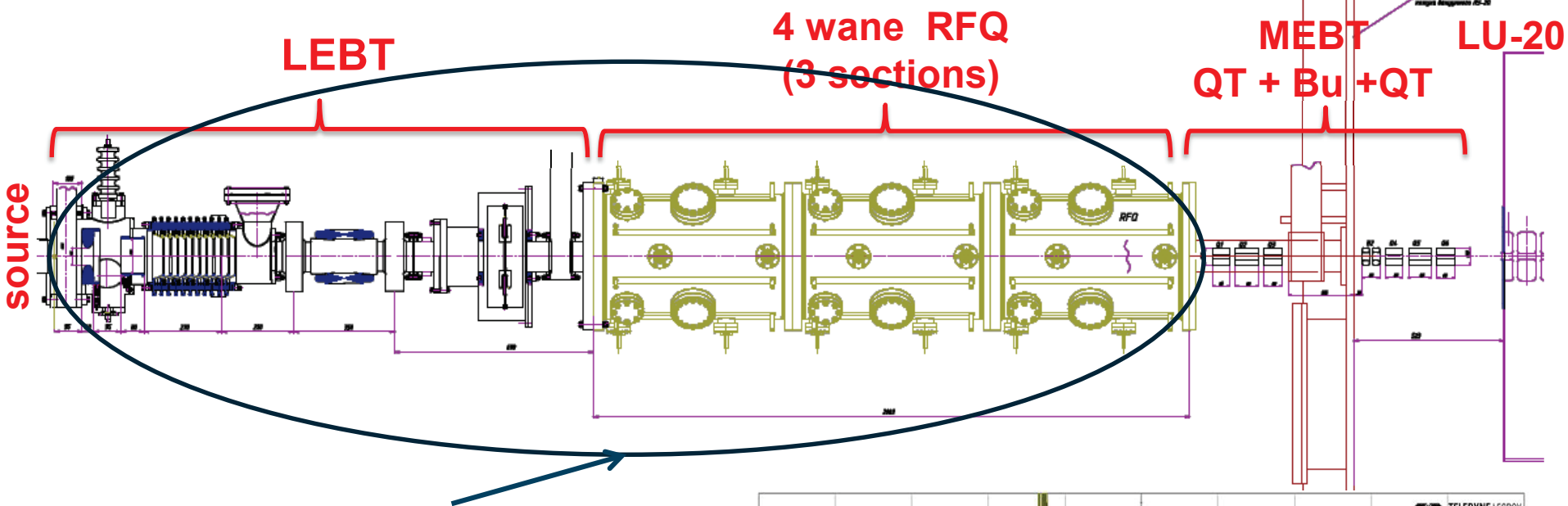
Assembly of the LEBT and ion source



JINR, October 2015

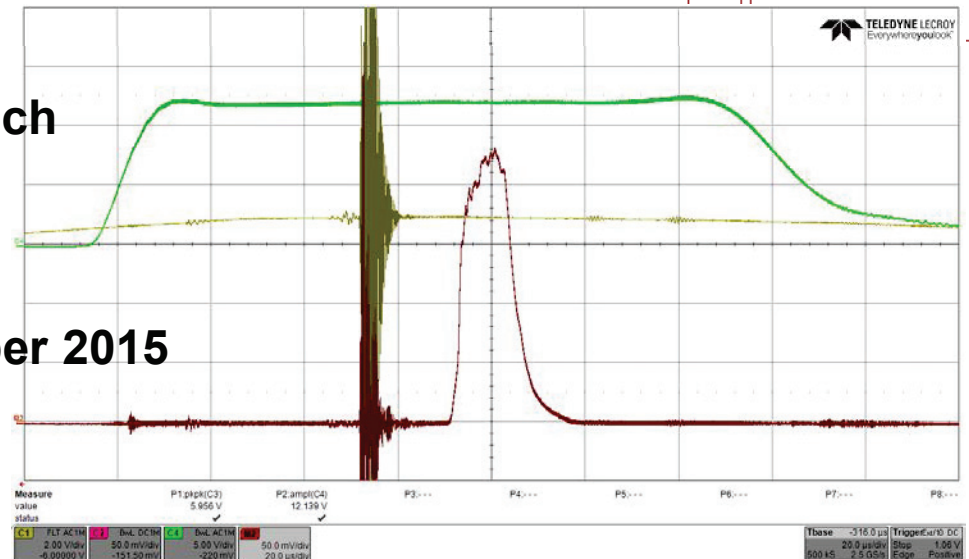


Test-bench operation



Low energy beam transport (LEBT) and RFQ were commissioned **at test bench** with the laser source:

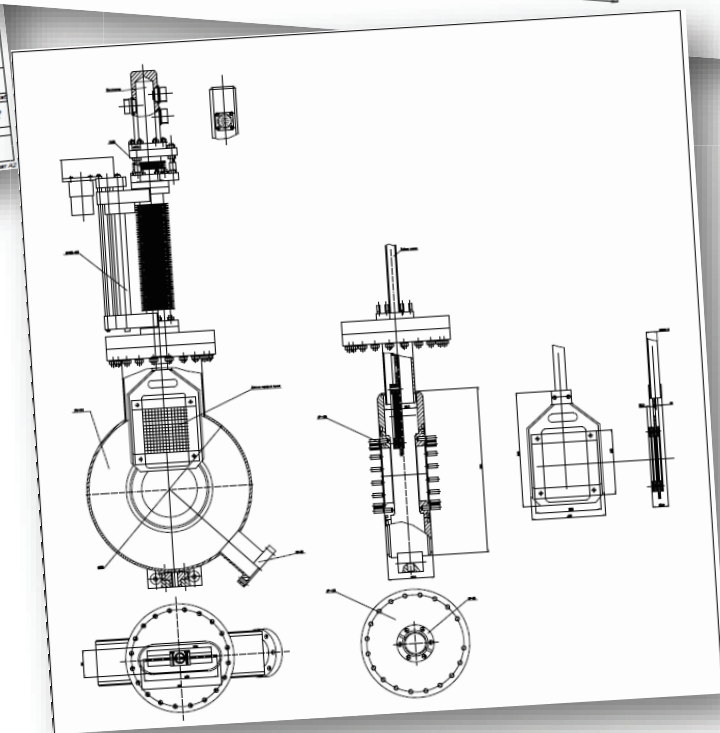
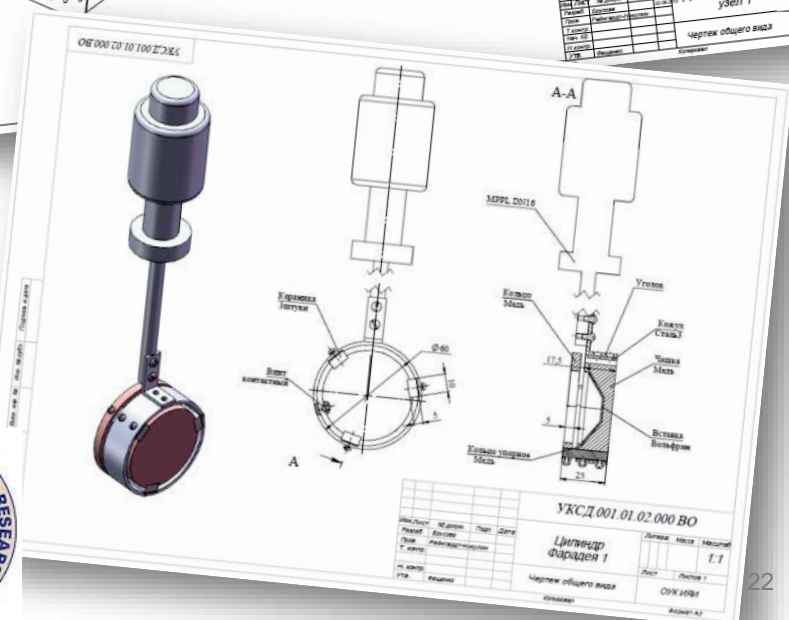
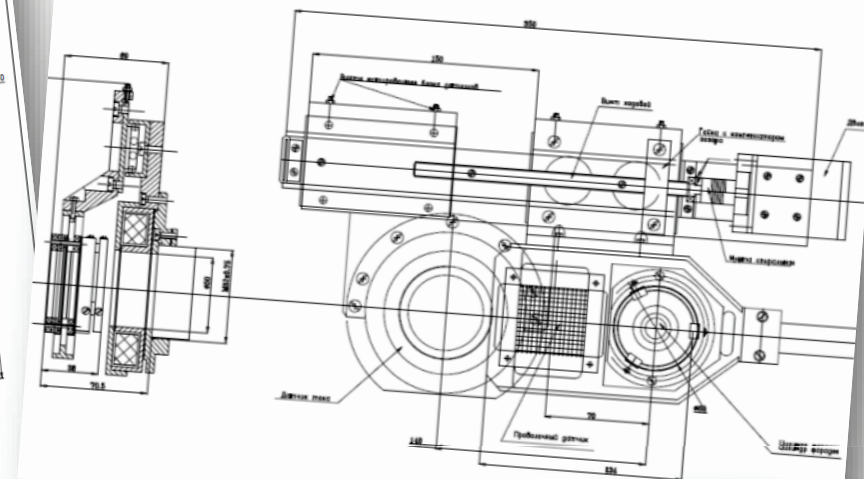
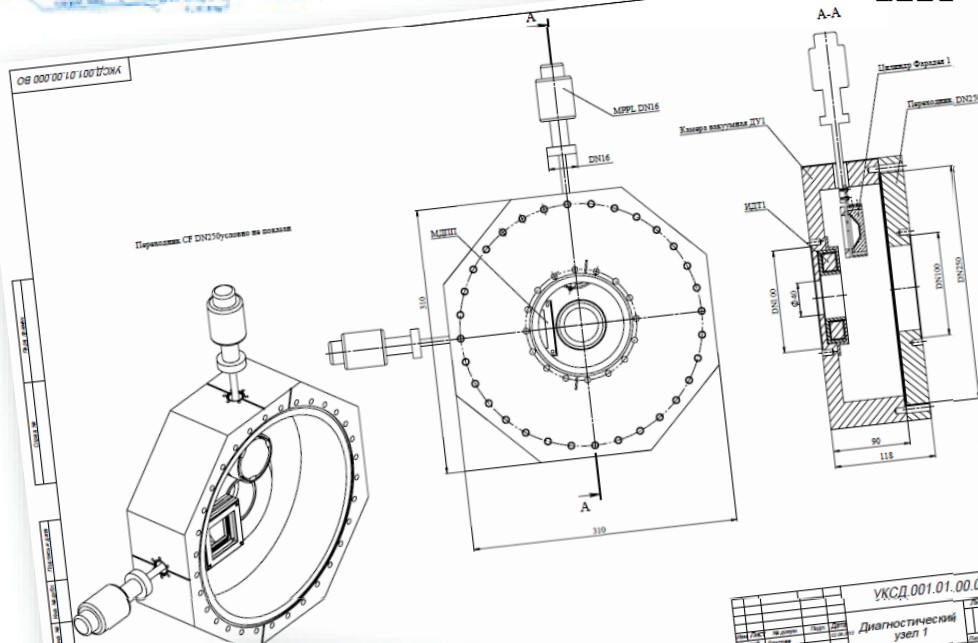
First beam acceleration 10 - 12 November 2015



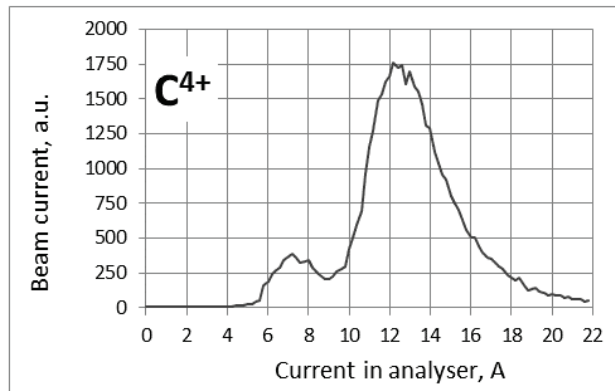
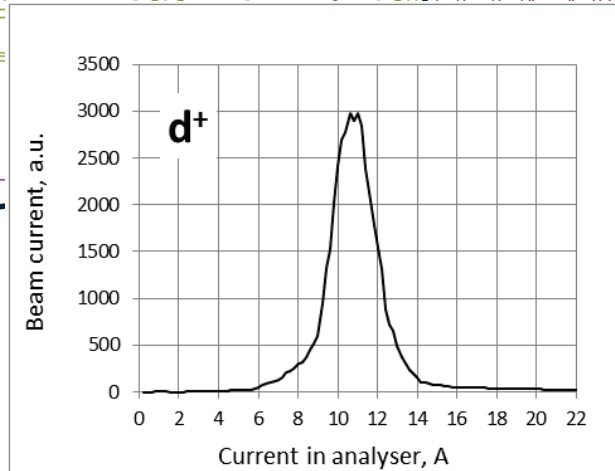
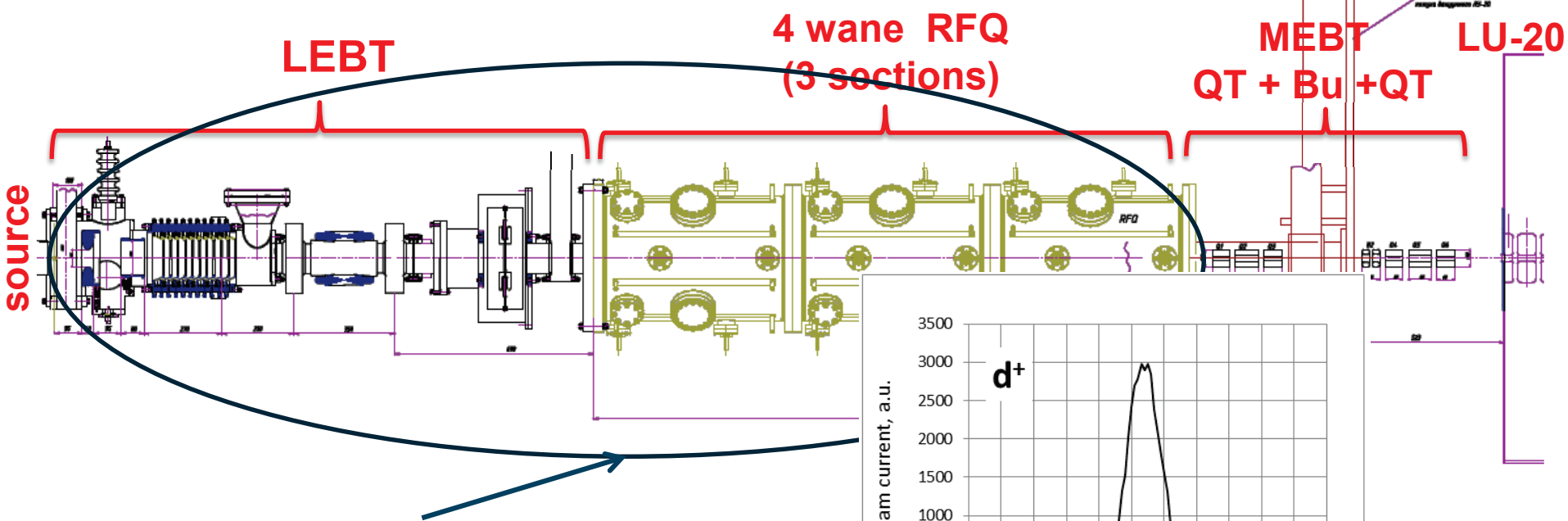
Beam diagnostics



In cooperation with INR RAS



Test-bench investigations



Assembly at LU-20

Assembly of new **High-Voltage** platform, LEBT, RFQ and **MEBT**

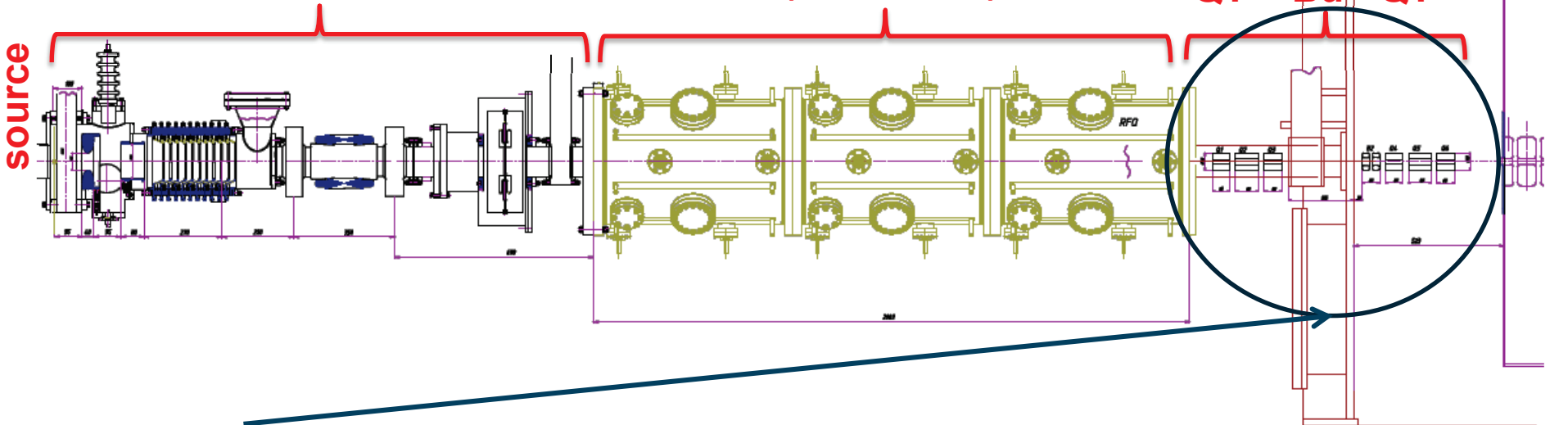
March – May 2016

LEBT + Buncher

**4 wane RFQ
(3 sections)**

**MEBT
QT + Bu + QT**

LU-20



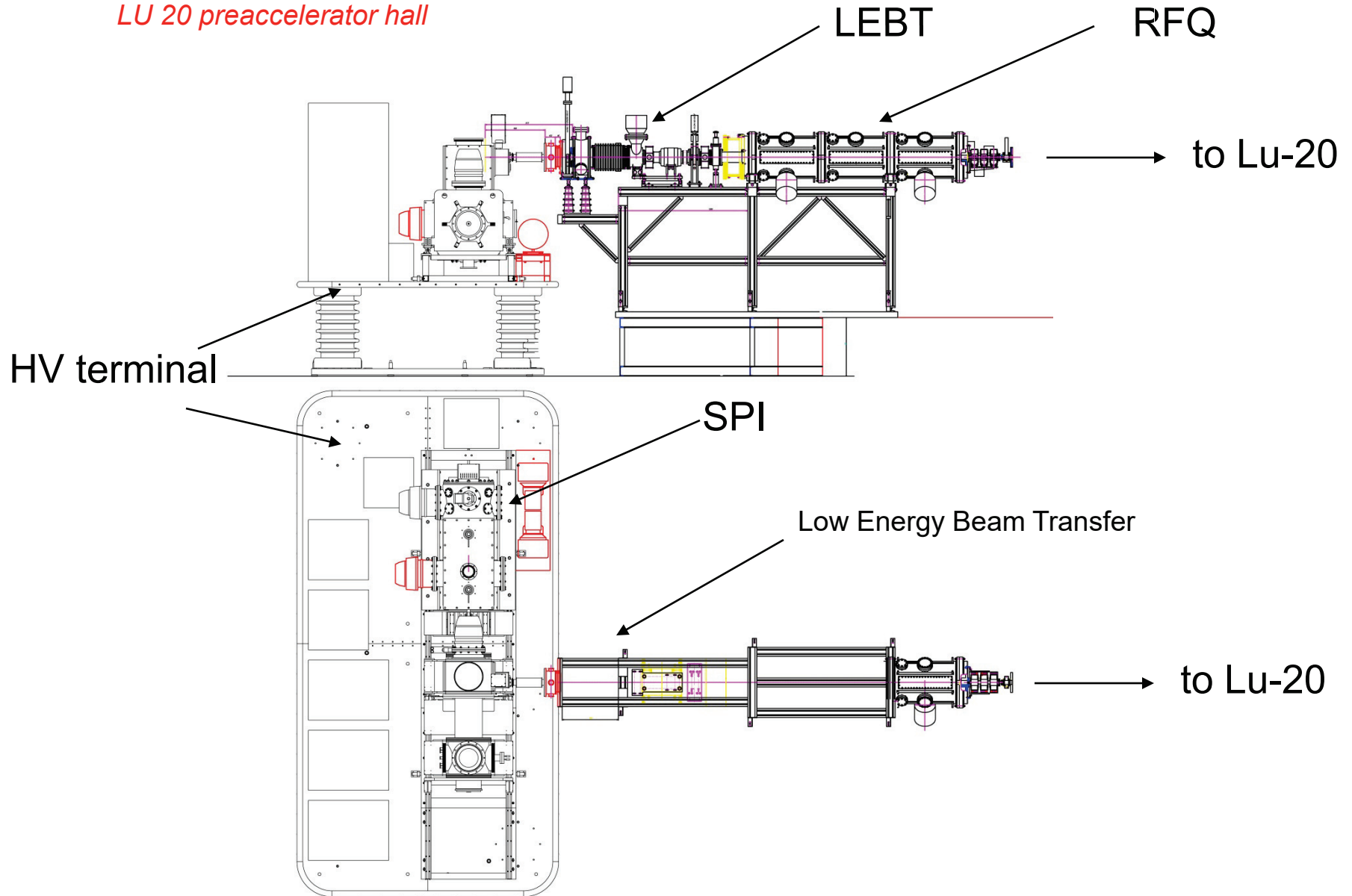
The MEBT includes two triplets of quadrupole lenses and Buncher

In the current configuration the Buncher is absent (Transmission ~ 20%)

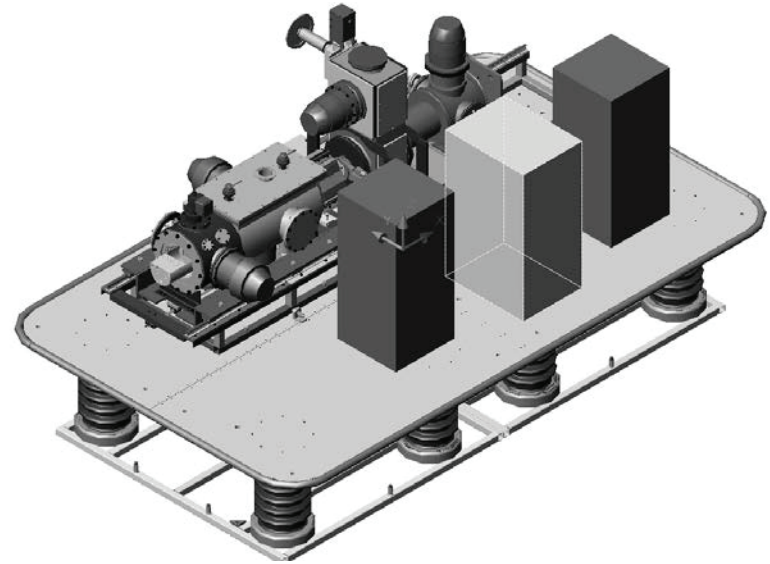
(The Buncher is constructed and under test at ITEP, will be installed in 2017)

SPI & LEBT & RFQ layout at linac Lu 20

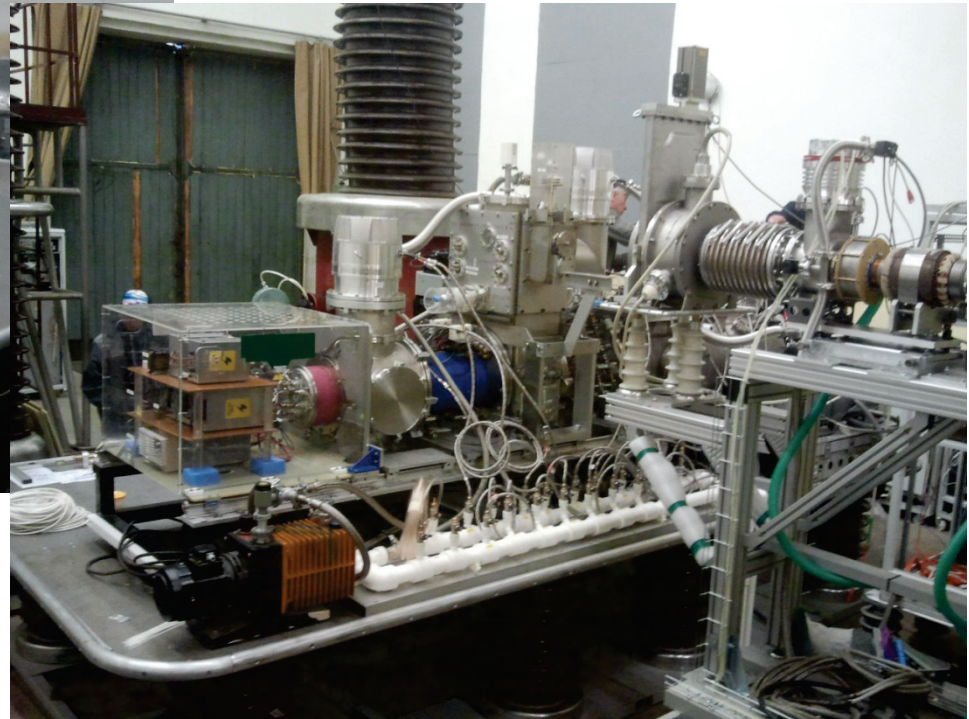
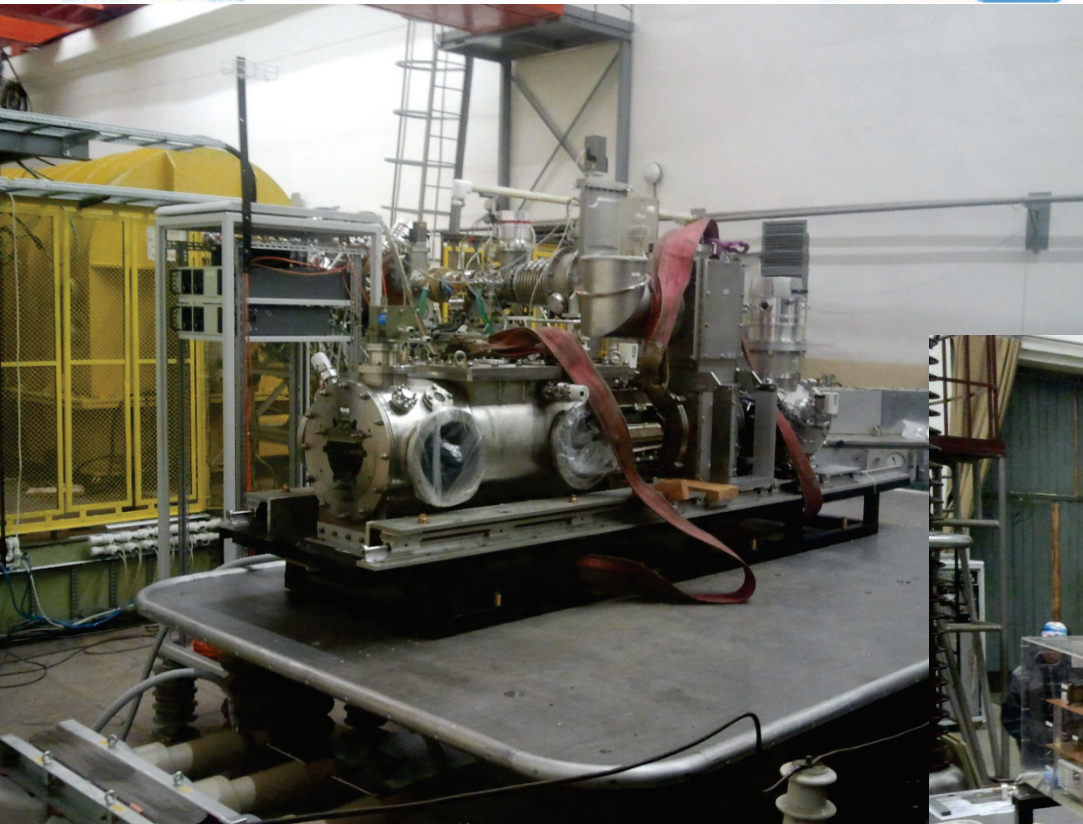
LU 20 preaccelerator hall



HV-terminal production (2015)



SPI assembly at LU-20

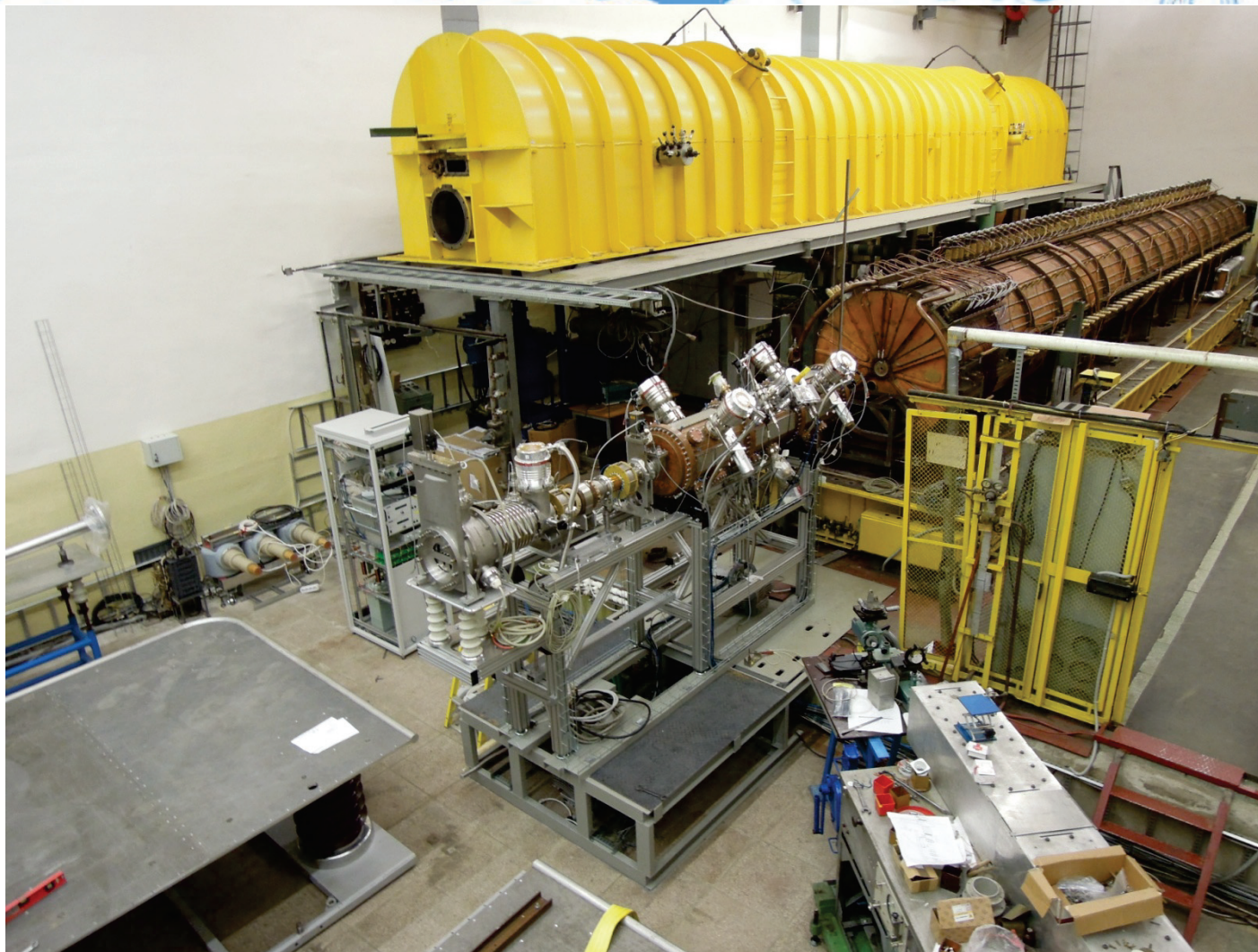


SPI transportation and assembly at LU-20

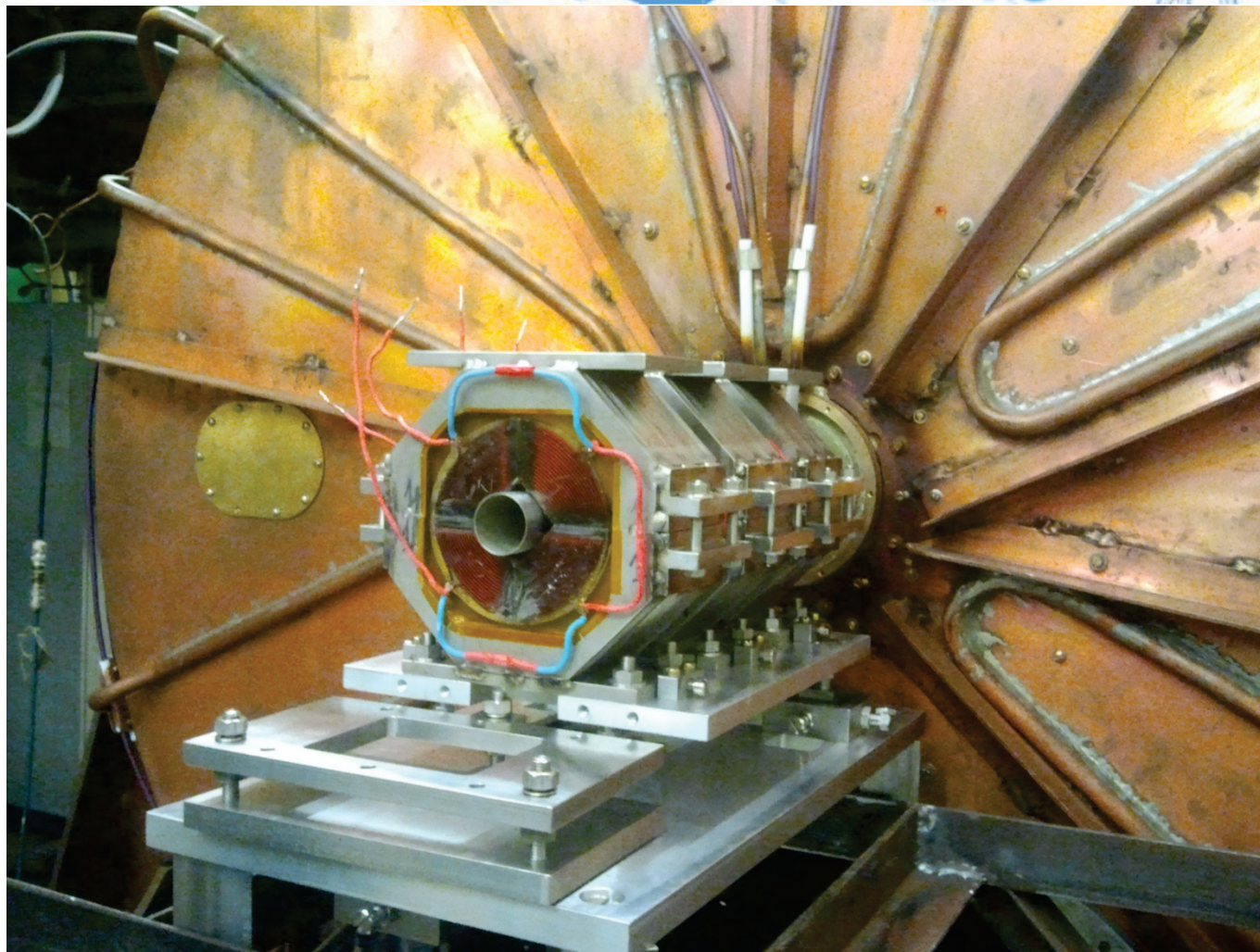
Control system of the **SPI** under the high voltage



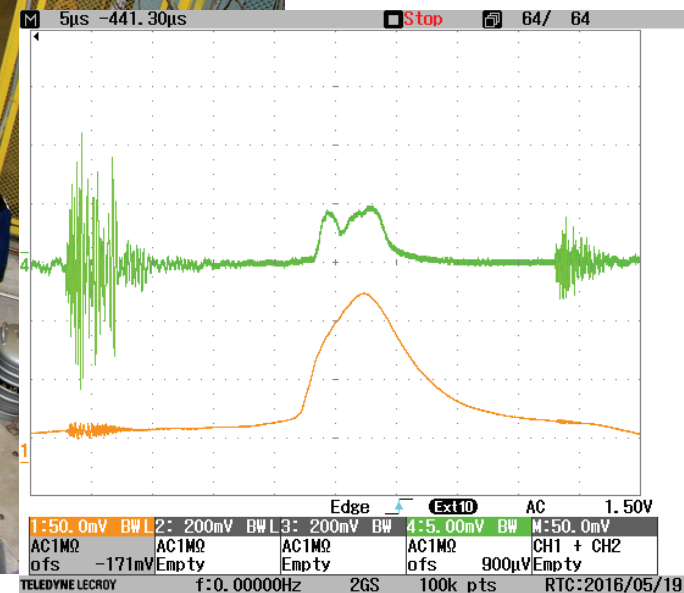
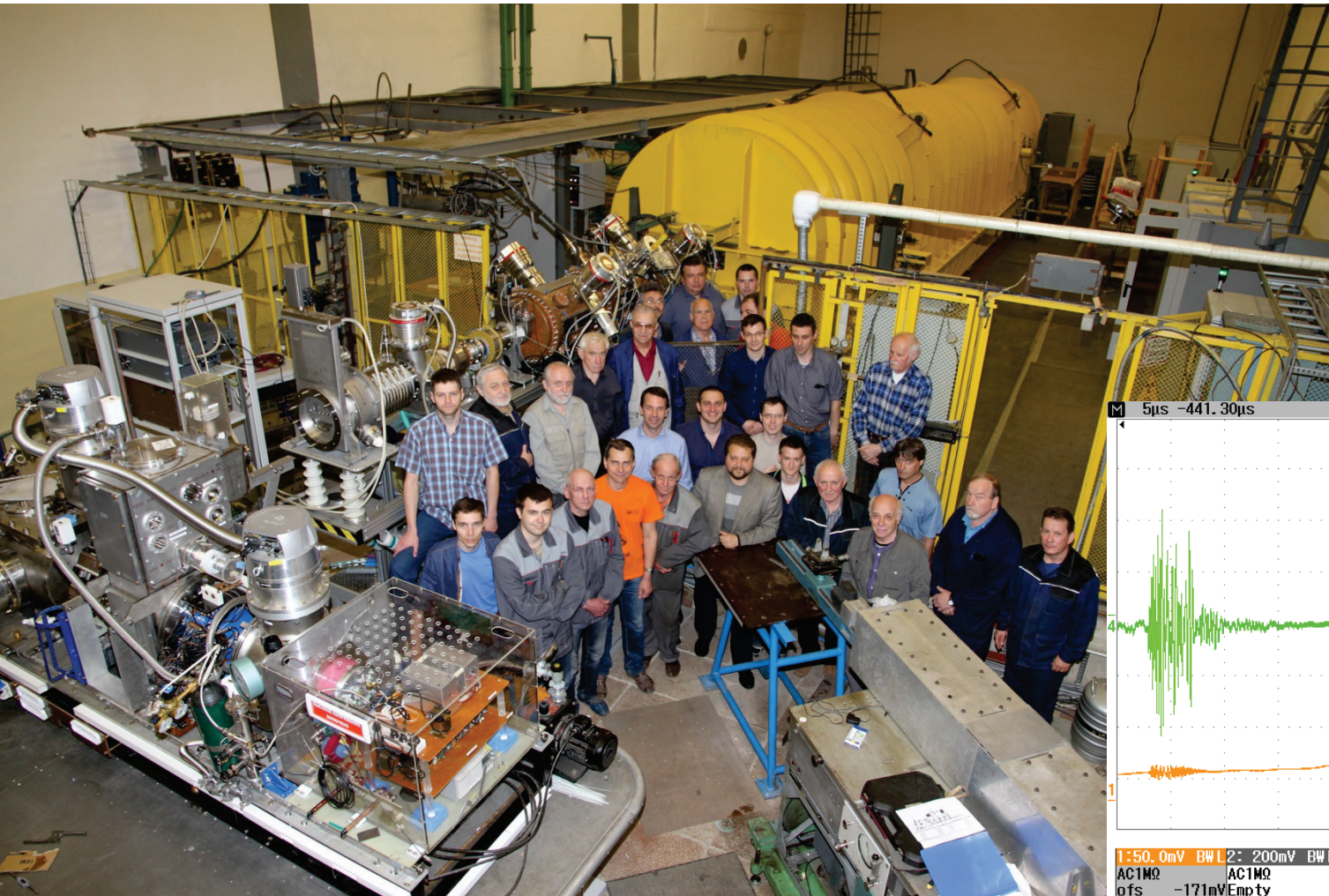
Assembly at LU-20



Assembly and adjustment of LEBT and RFQ



Triplet inside LU-20 vacuum vessel

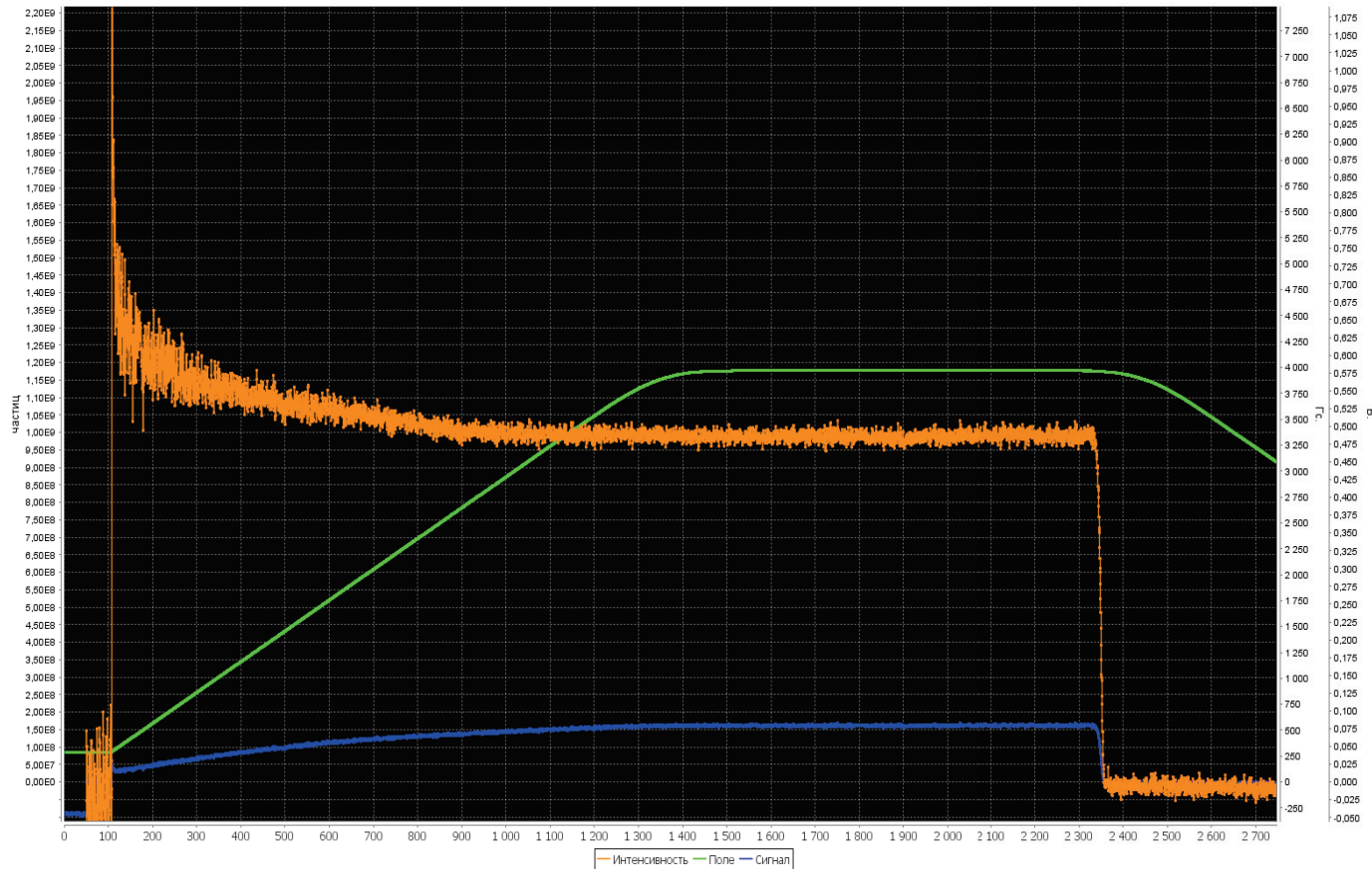


16 of May – beam from the laser source was accelerated in the new foreinjector and LU-20

Commissioning at Nuclotron

12 of June the unpolarized deuteron beam from SPI was accelerated in the Nuclotron

12.06.2016 21:55:51



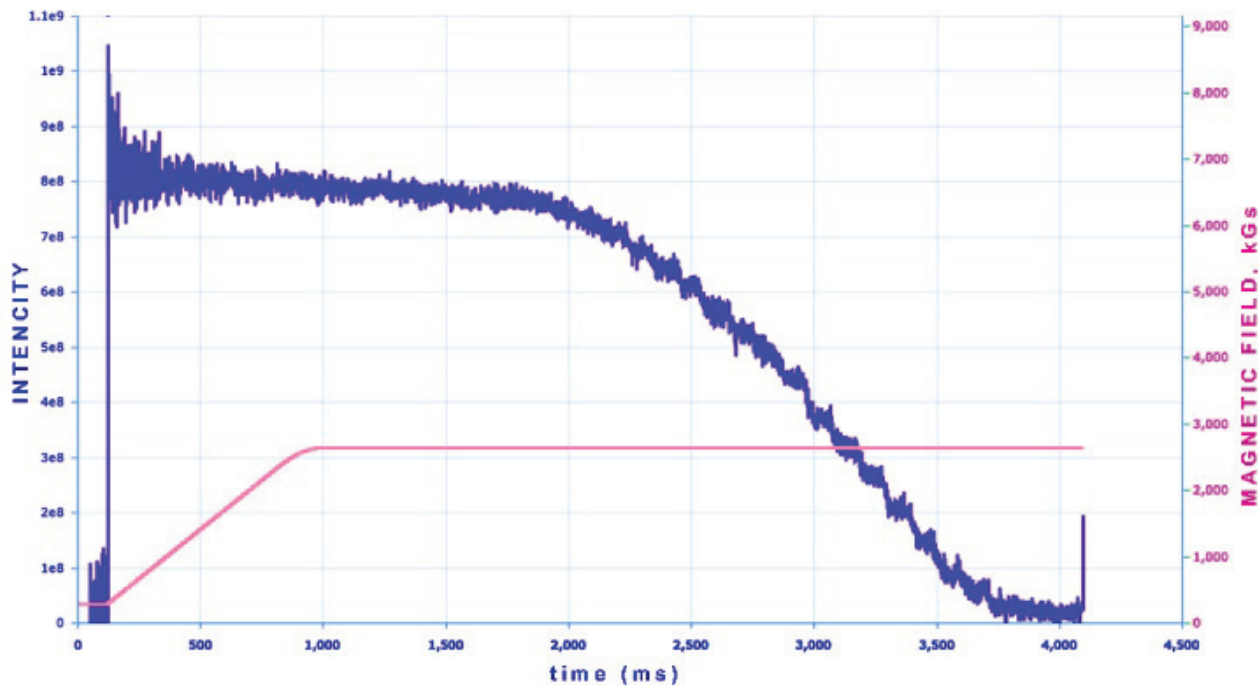
Energy 750 MeV/u, intensity 10^9

Run #53, started 26.10.2016

Routine operation of SPI and new foreinjector

Polarized deuteron acceleration:

Intensity $2\div 5 \cdot 10^8$, Vector polarization $\sim 70\%$ (preliminary)



Deuteron Spin Structure experiment, internal target



Thank you for attention