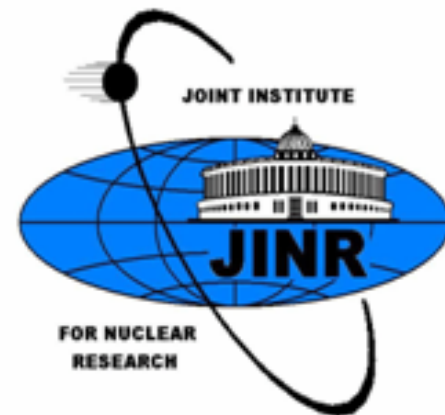
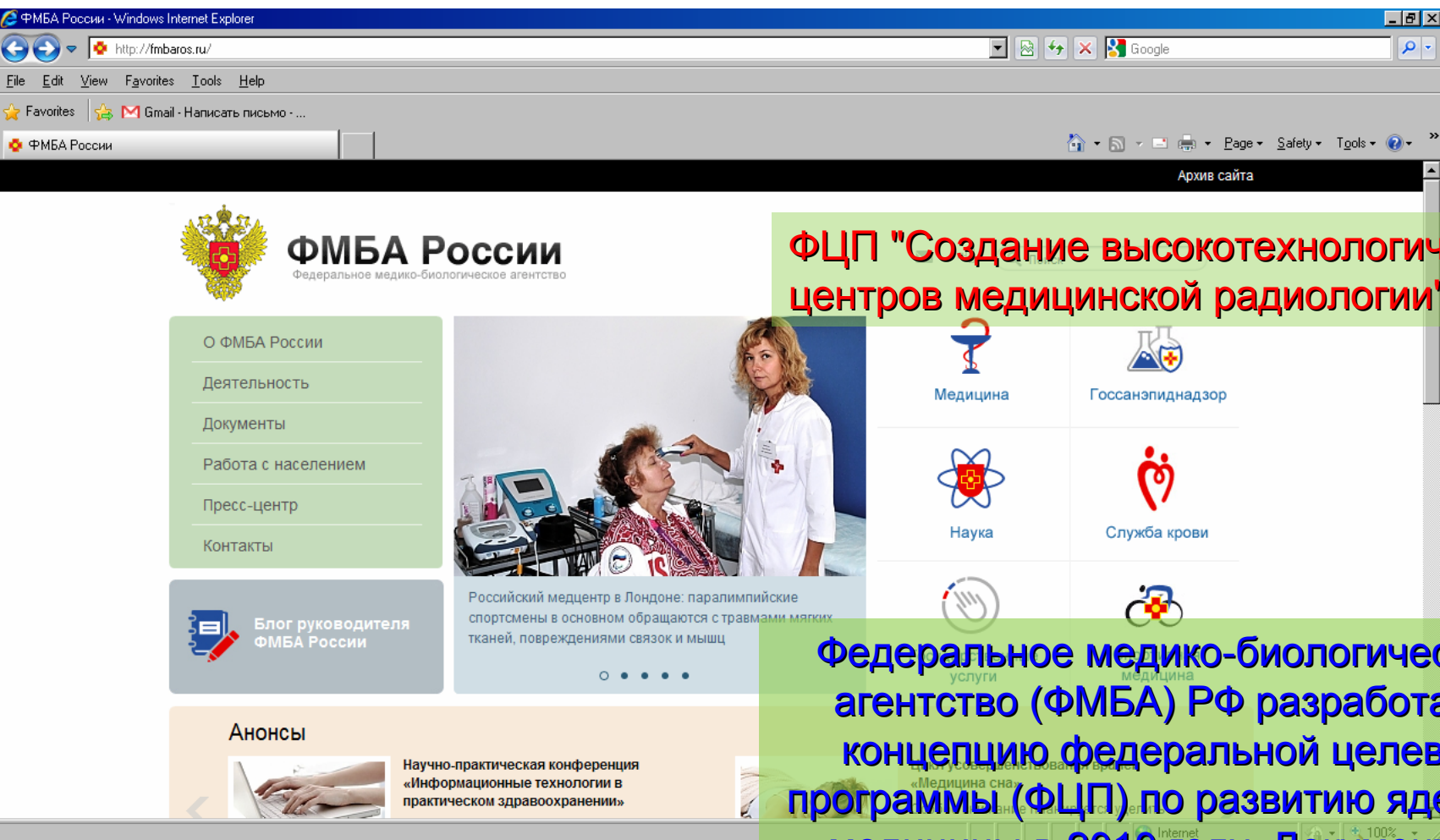


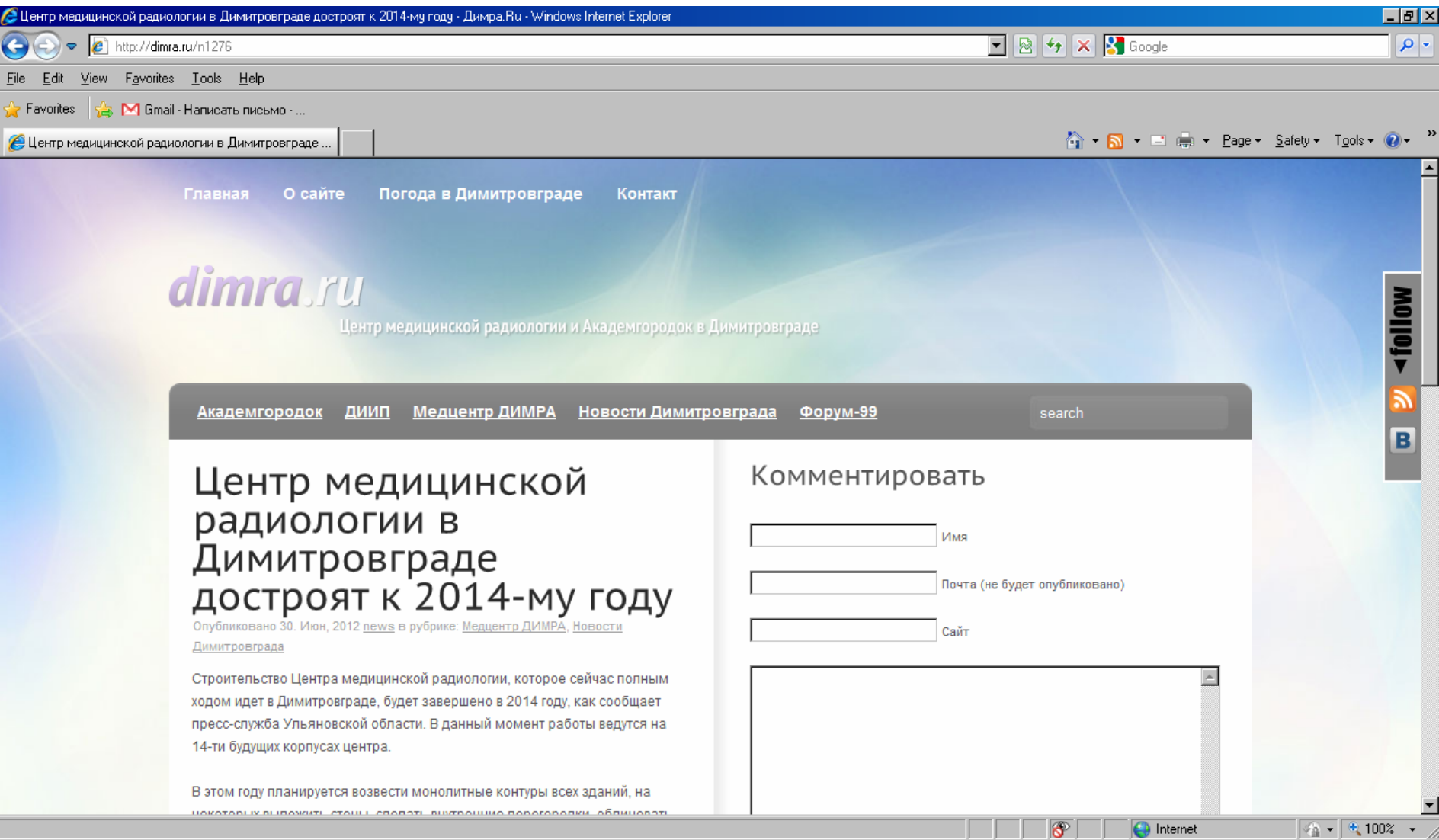
THE IBA-JINR C235-V3 CYCLOTRON DEVELOPMENT FOR DIMITROVGRAD HOSPITAL CENTER OF THE PROTON THERAPY

S. Kostromin, S. Gursky, G. Karamysheva, M. Kazarinov, S. Korovkin, S. Mokrenko, N. Morozov, A. Olshevsky, V. Romanov, E. Samsonov, N. Shakun, G. Shirkov, S. Shirkov, E. Syresin

Joint Institute for Nuclear Research, Dubna



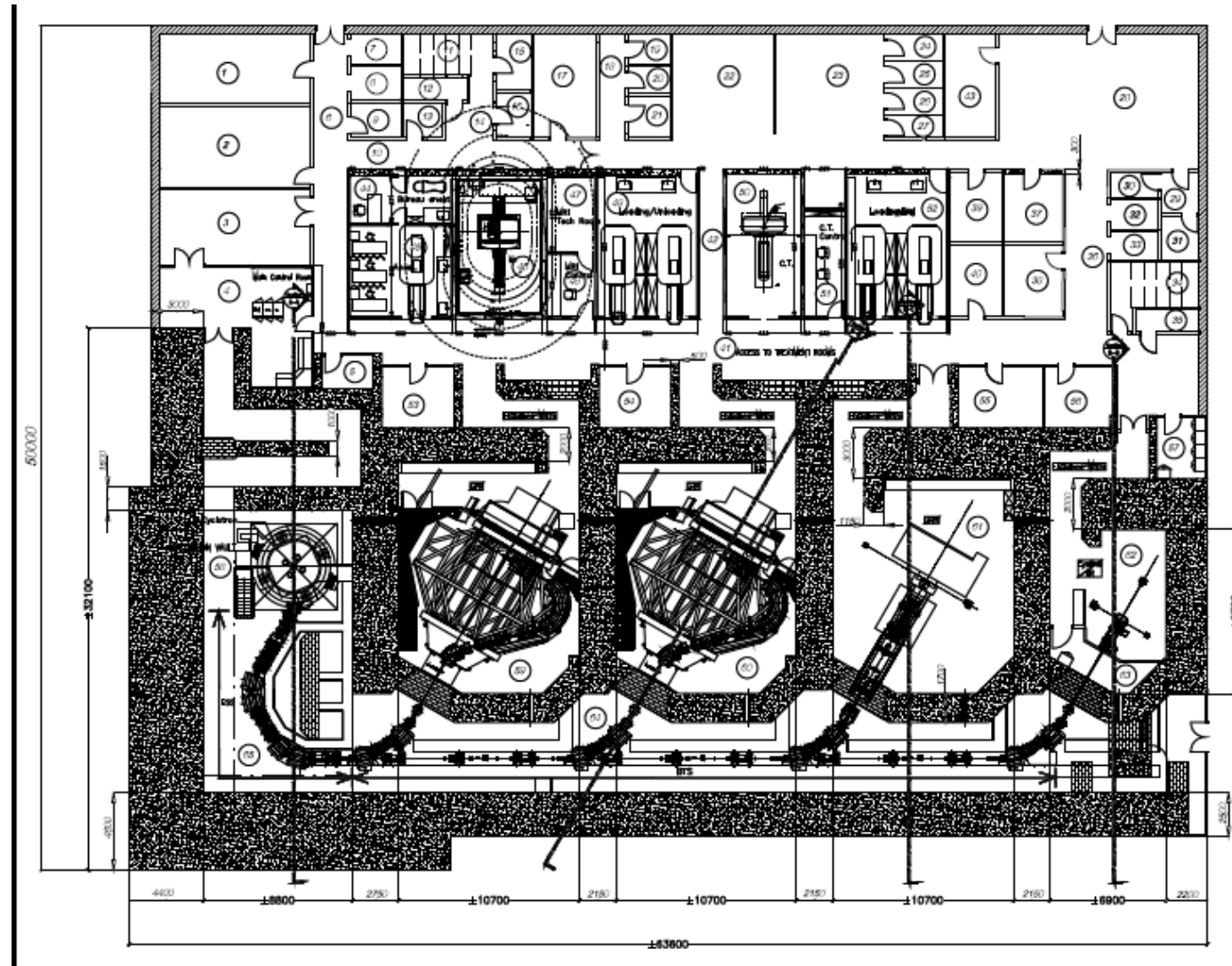




Proton therapy center



Include:
2 gantry systems
Room with fixed beam
Eye treatment room
PATLOG system



22 IBA PT customers in the world



C235 cyclotron parameters



Энергия ускоренных протонов, МэВ	232
Среднее магнитное поле, Т	
в центре	1.7
на радиусе вывода	2.15
Радиус вывода, м	1.08
Магнитное поле на радиусе вывода, Т	
в холме	3.09
в долине	0.98
Зазор, мм	
в долине	600
в холме	96-9
Периодичность структуры магнитного поля	4
Ампер-витки обмотки, кА	525
Потребляемая мощность обмотки магнита, кВт	190
Вес магнита, т	210
Количество дуантов	2
Напряжение на дуантах, кВ	
в центре	55
на радиусе вывода	120
Частоты бетатронных колебаний Q_r/Q_z	1-1.37/ 0-0.28

□ Experimental hall (Bld #5) preparation

- building floor reinforcement
- foundation under vault
- special plates inside the foundation for cyclotron feet
- technological pit



- Vault shielding



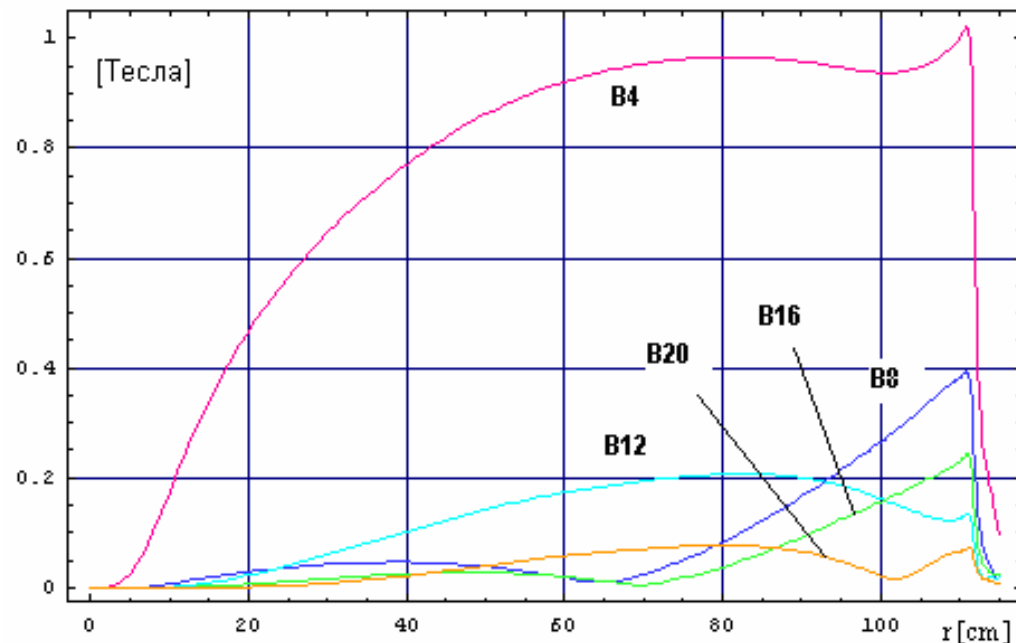
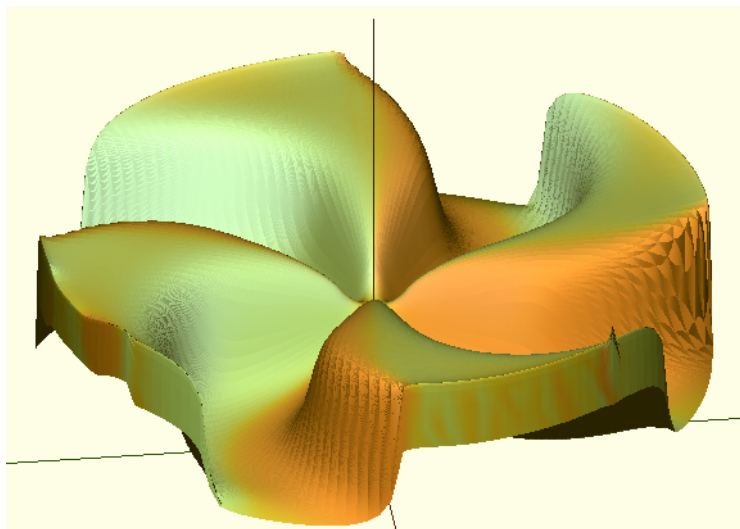
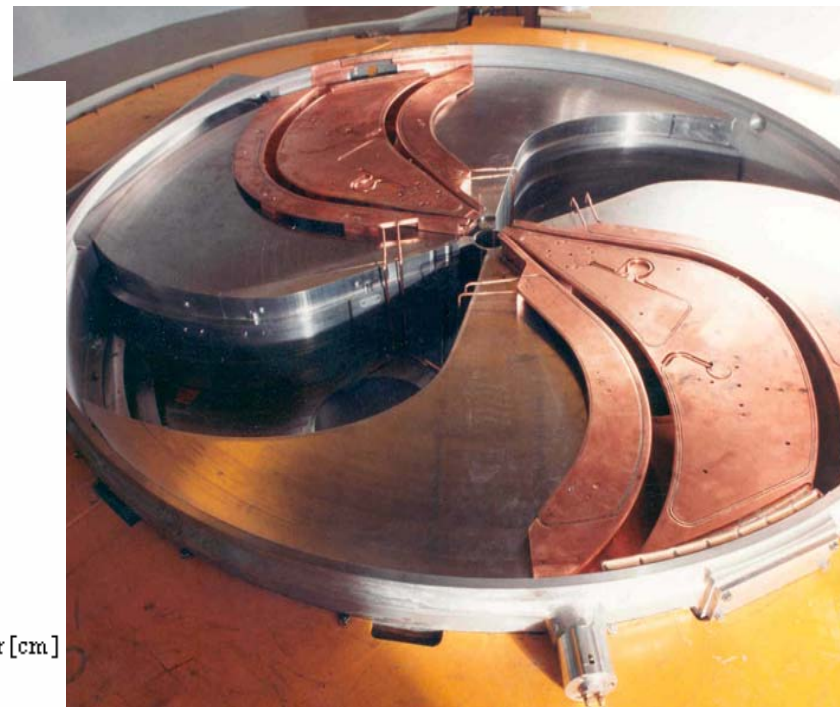
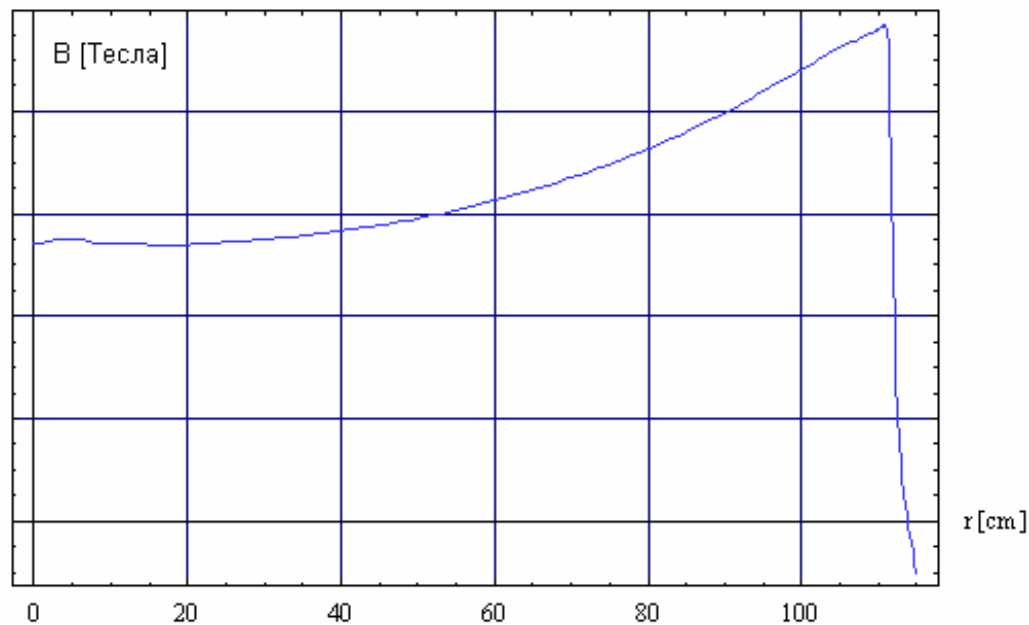


**Инженерный центр ОИЯИ для сборки
и испытаний ускорительной
медицинской техники**



**JINR experimental hall for medical
accelerators assembling & testing**

Cyclotron magnetic field structure



Magnetic field mapping system



Br-mapping system

Calibration dipole magnet with field upto 2.9T



New technologies realized in JINR:

- Special compact (1m size) platform designed and manufactured for mechanical fabrication of the pole edges
- Special 3D Carl Zeiss machine used to measure of the pole edged profile with μm accuracy during shimming of the magnetic field
- New JINR calibration dipole magnet with field up to 2.9 T used for calibration of the Hall probes
- The new system of the $\langle B_r \rangle$ measurements was tested

RF phase and difference between average and isochronous fields

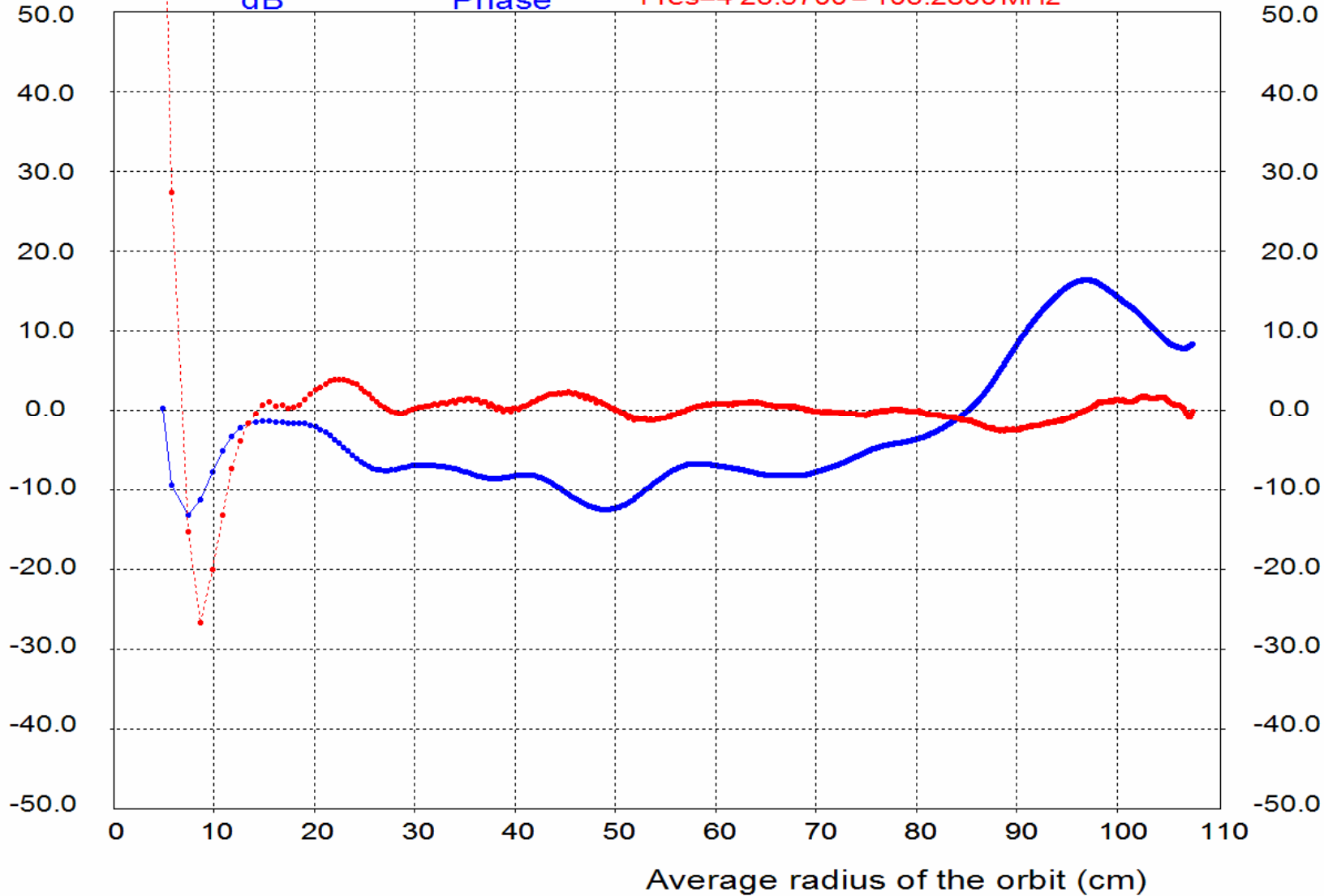
RF phase (deg) □

dB (G)

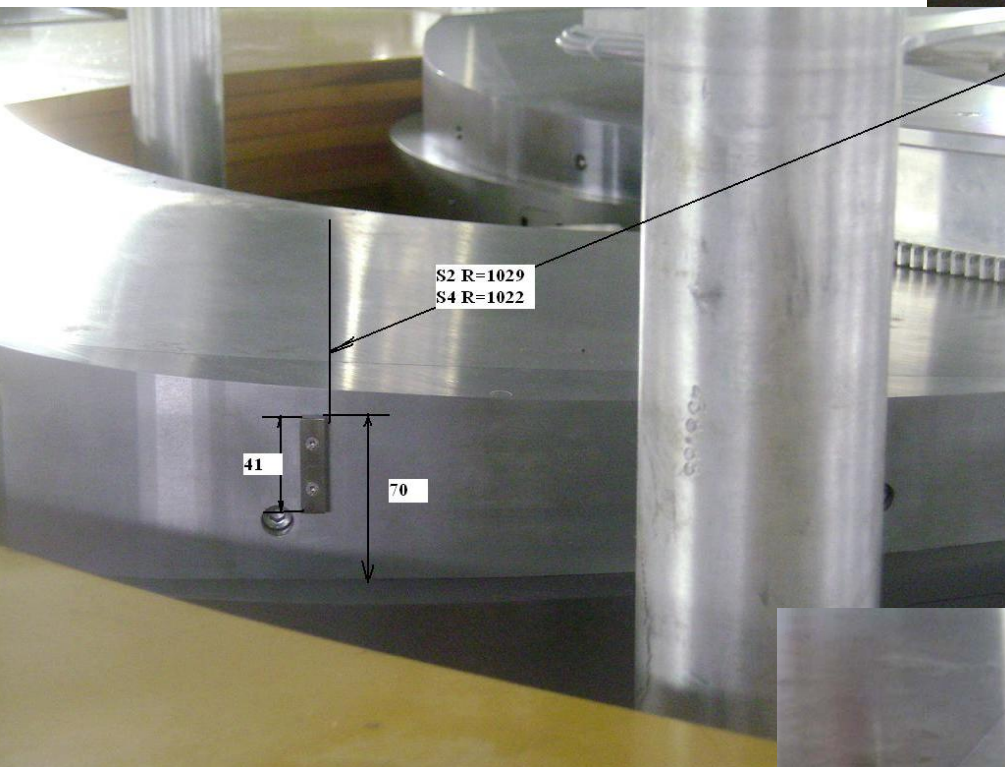
dB

Phase

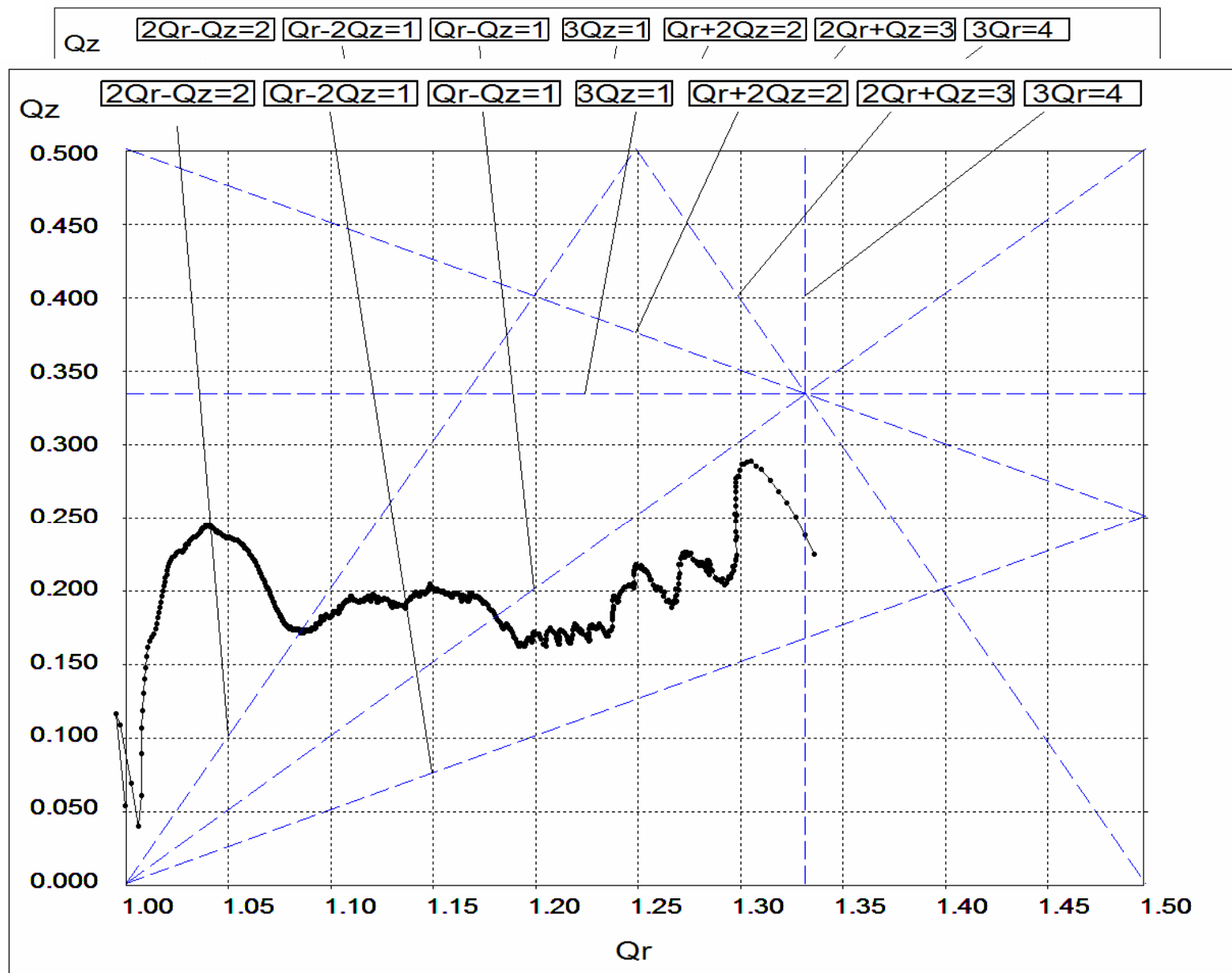
$F_{res} = 4 \times 26.5700 = 106.2800 \text{ MHz}$

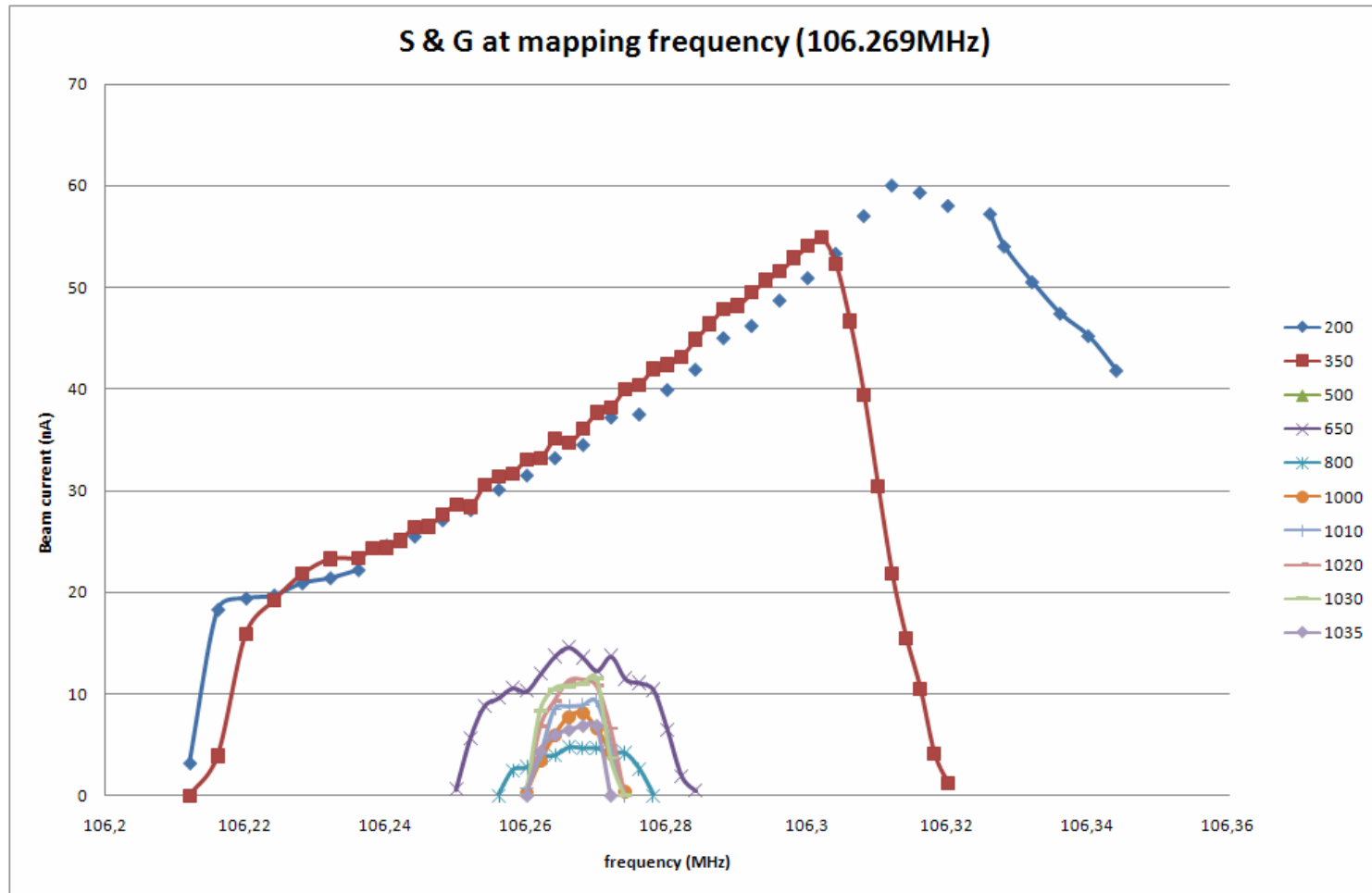


Финальная конфигурация магнитного поля



Tune – diagram correction

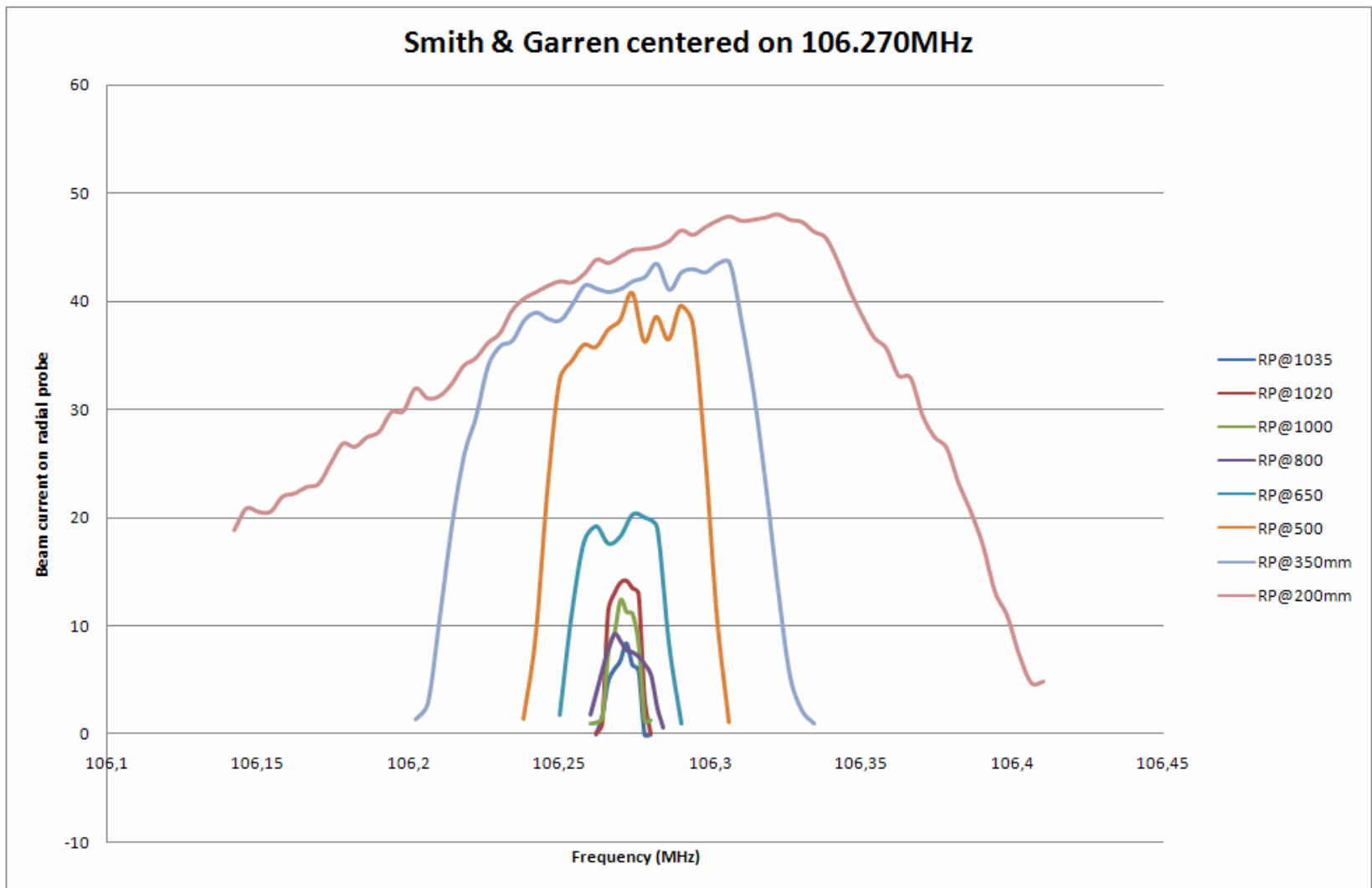




Smith & Garren curves at initial configuration



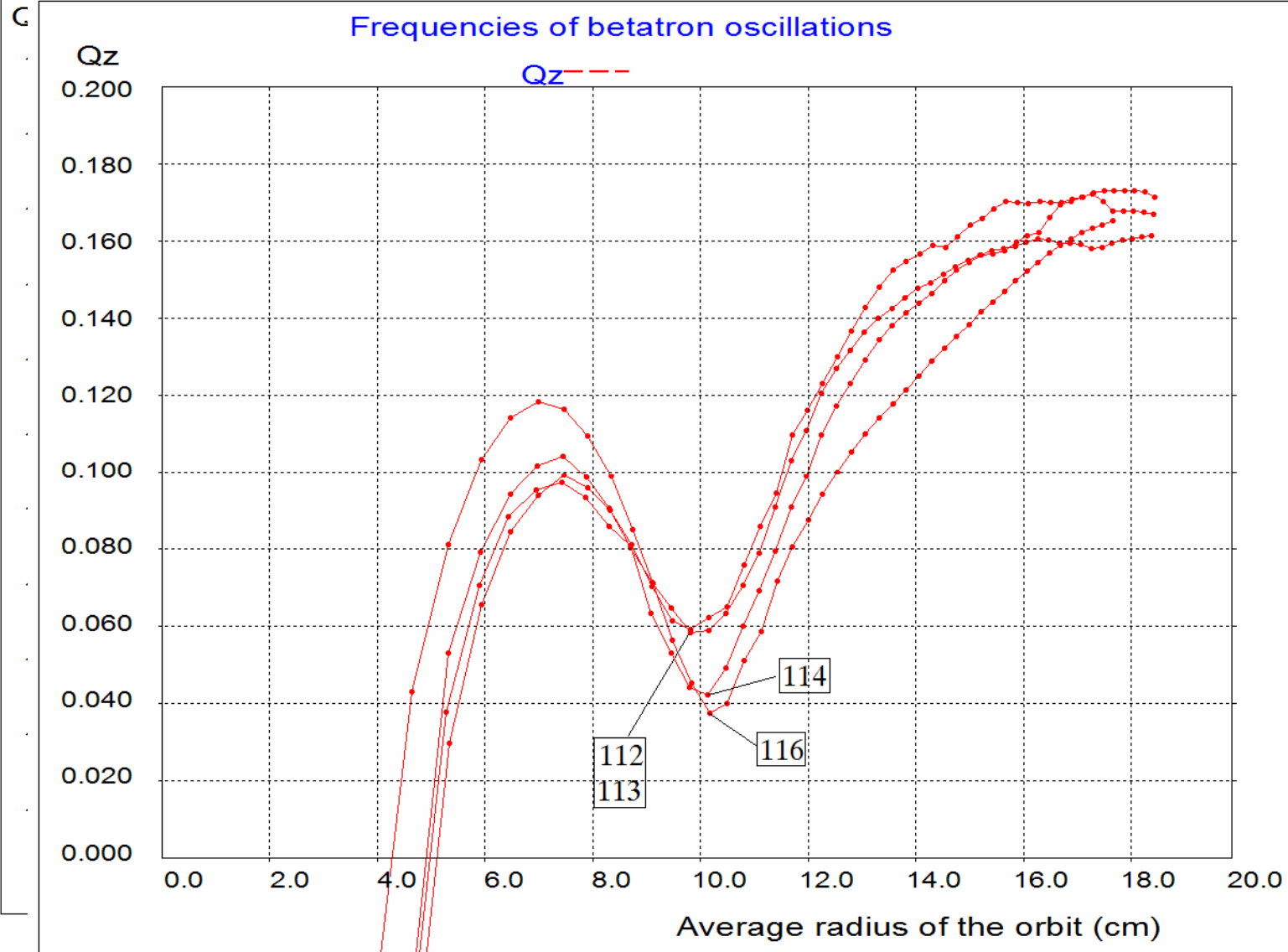
**Vertical adjustment of the central
plugs due to plane $z=0$**

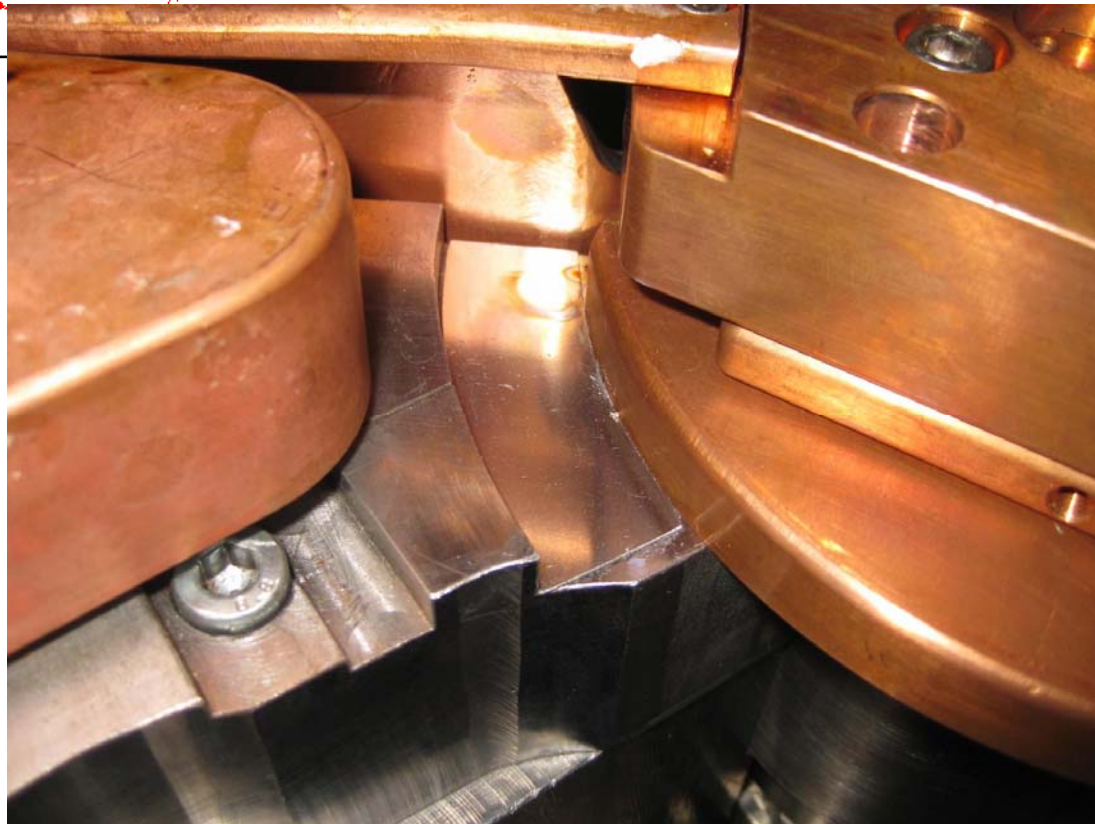
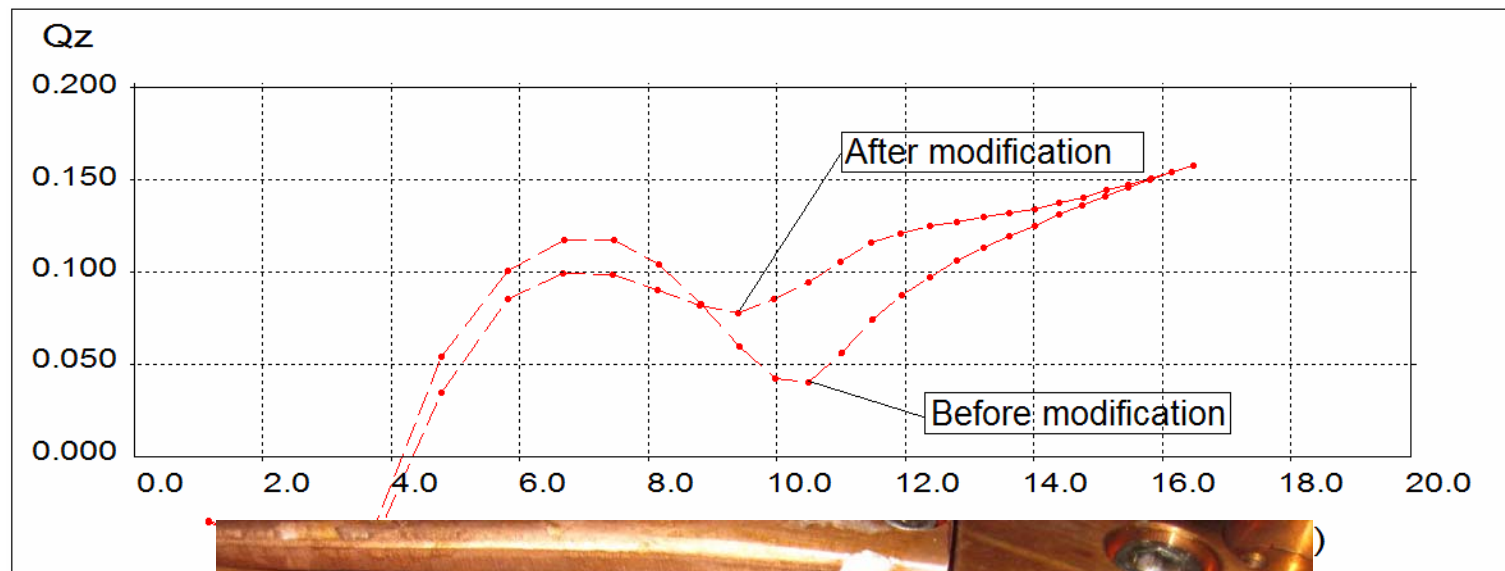


Smith & Garren curves at final configuration

Bav,Bis (G)

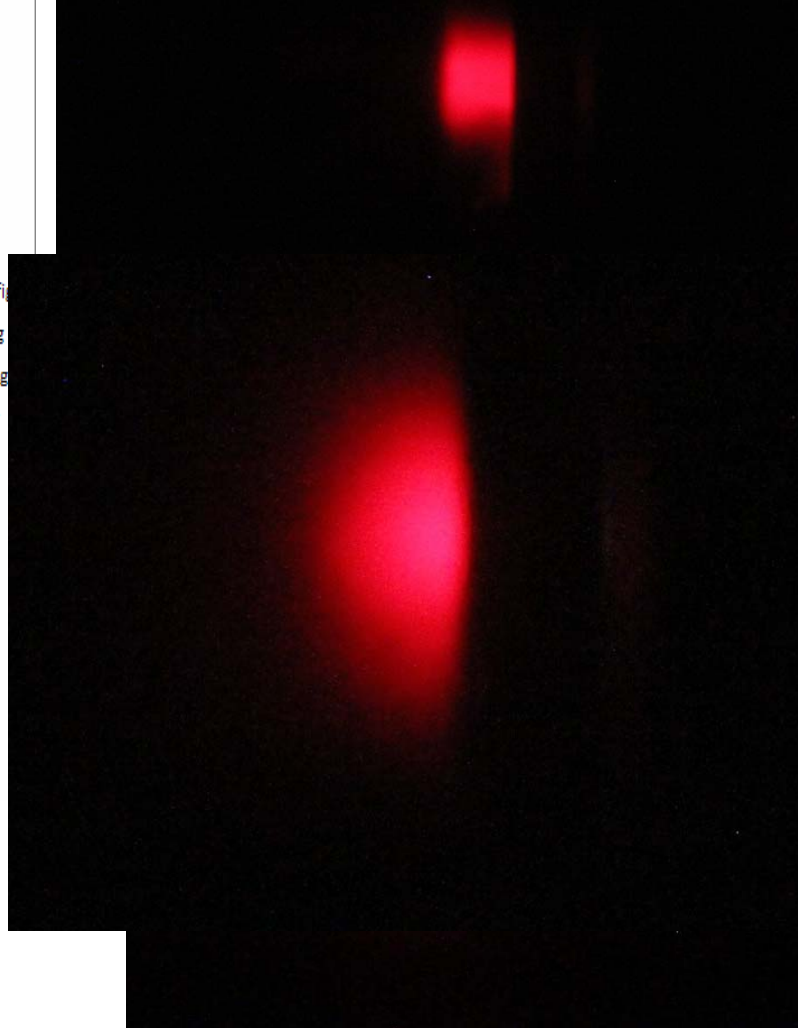
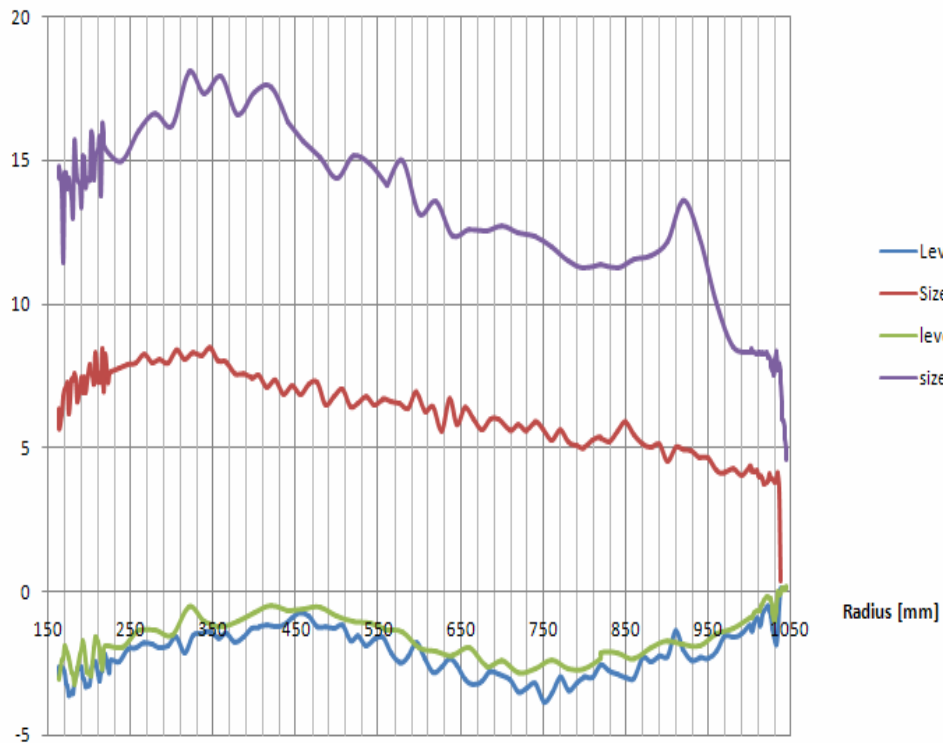
Isochronous and average magnetic fields

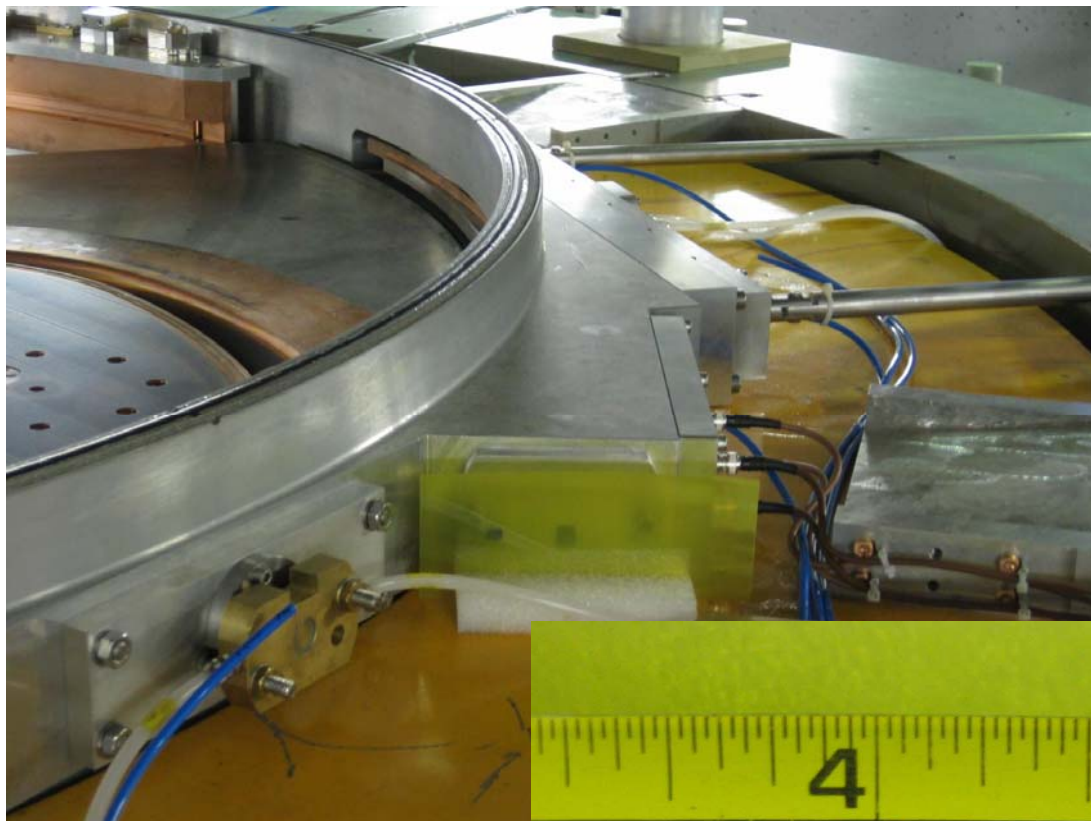




Beam size & level = f(radius)

Size/Level [mm]

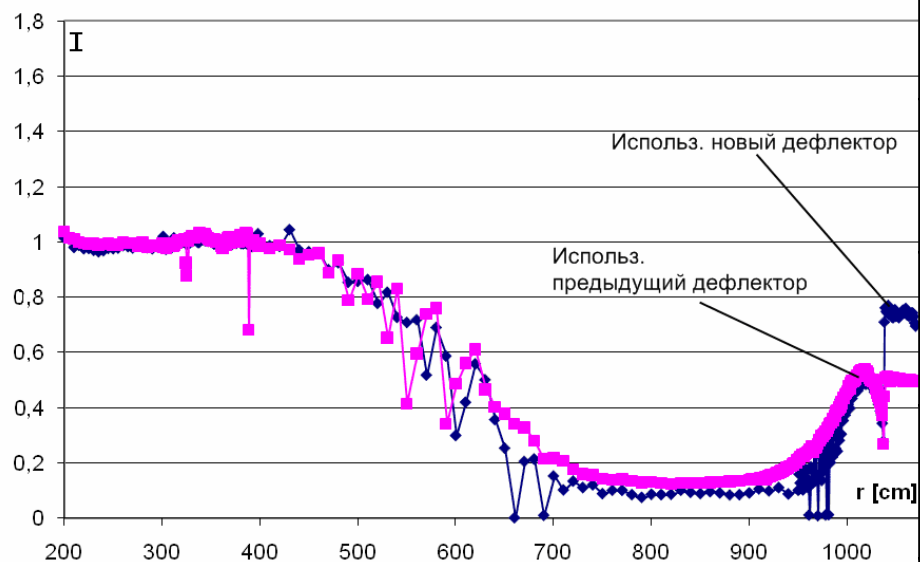




Beam test results C235-V3

- The PAP116 machine was finally isochronized, operating RF-frequency is 106.270 MHz, $I_{mc}=760.7$ A
- Beam leaves central region without essential vertical and phase losses.
- Transmission from $r=300\text{mm}$ to 1030 is **72%** . Visual probe data show that likely the axial losses do not exist in this radial range.
- Beam vertical motion in the cyclotron is in the acceptable limits ($\Delta Z_{\text{beam}} \leq 3$ mm).
- Extraction efficiency is **62%**.
- Total efficiency of PAP-116 machine is **45%**.
- Final tuning of the PAP-116 machine must be performed in Dimitrovgrad.

Modified cyclotron C235-V3

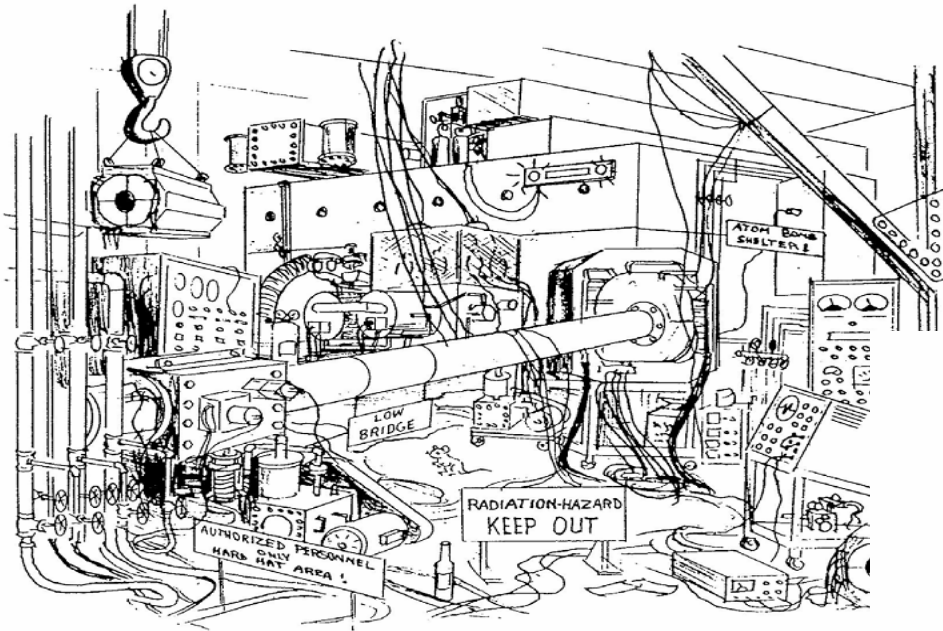


**Extraction efficiency
50% -> 75% with new
Extr. system**

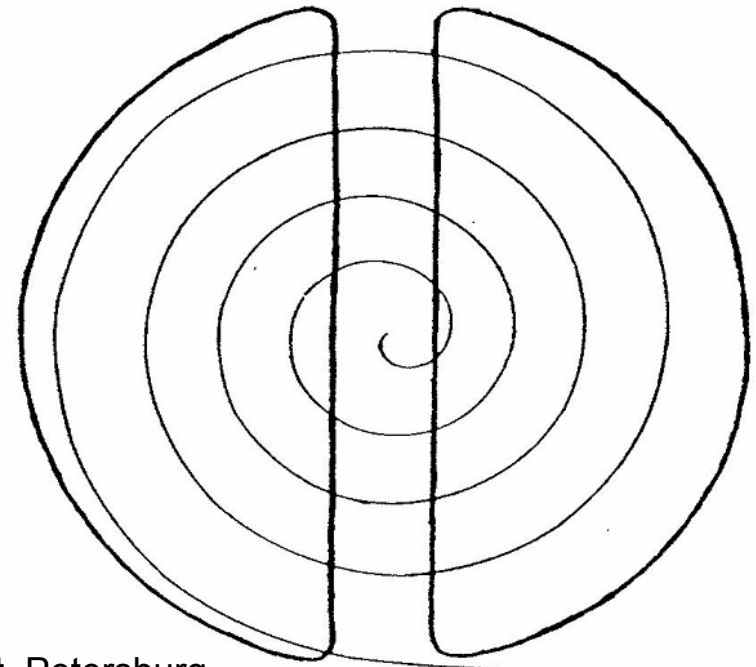
	C235	C235-V3
Vertical betatron frequency at $R > 80 \text{ cm}$	$Q_z = 0.25$	$Q_z = 0.45$
Vertical coherent beam Displacement due to median plane effects	3-4mm	1-2mm
Possible beam losses at acceleration without installed diaphragms	50%	25%
Beam losses at extraction	50%	25%
Reduction of irradiation dose of cyclotron subsystems		2-3 times

With finishing of this project in JINR the new milestone on JINR activity in applied researches is completed

The Cyclotron as seen by the Visitor

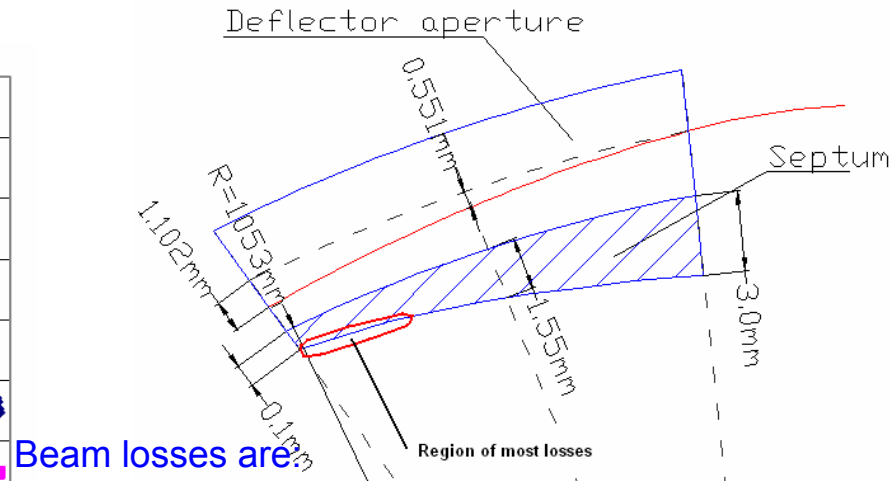
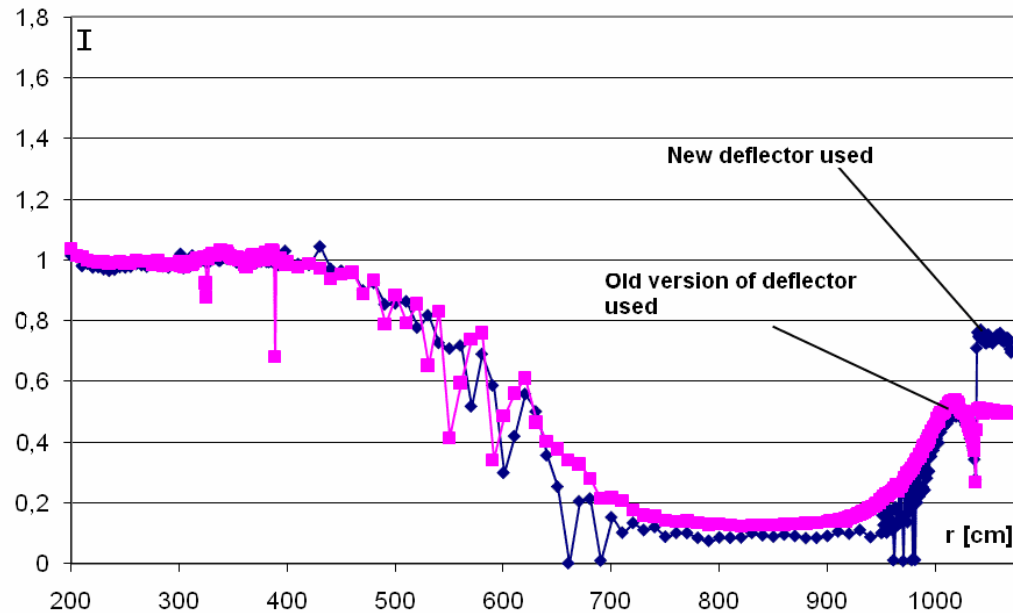


The Cyclotron as seen by the scientist



Спасибо за внимание

Efficiency of the extraction system

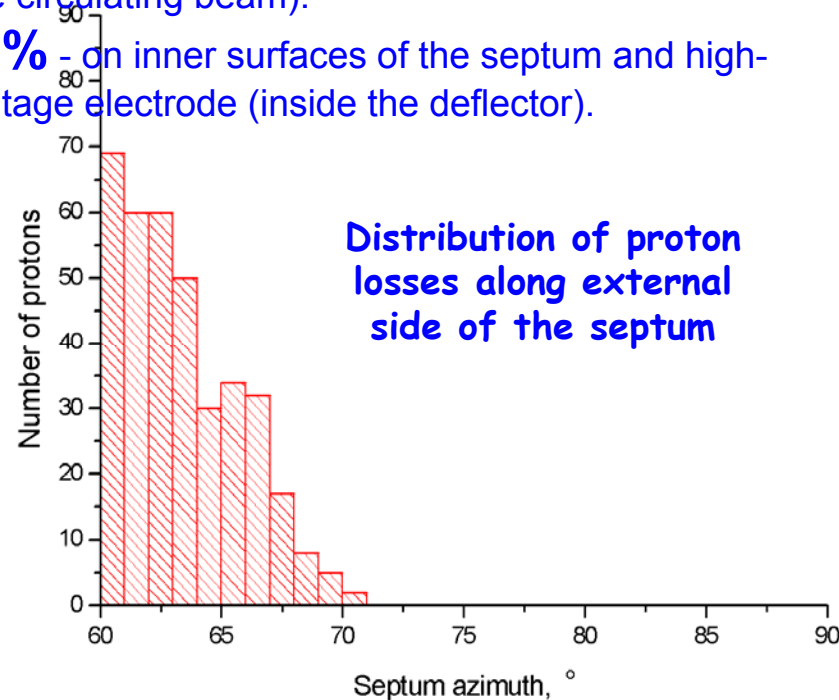


Beam losses are:

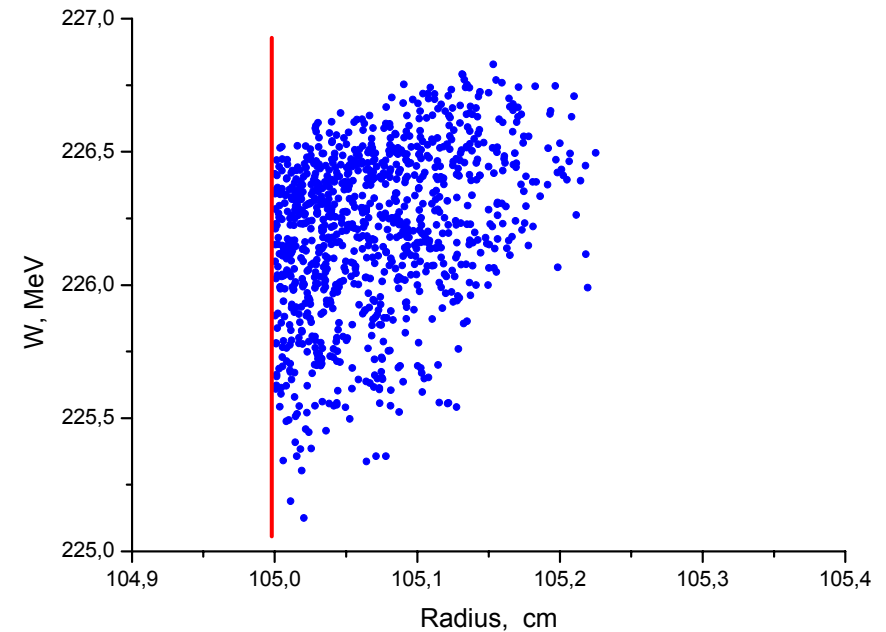
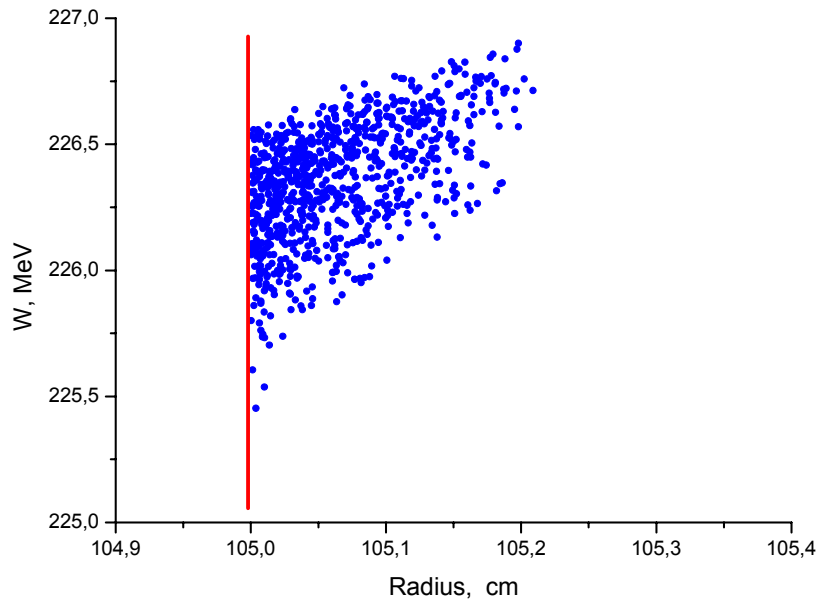
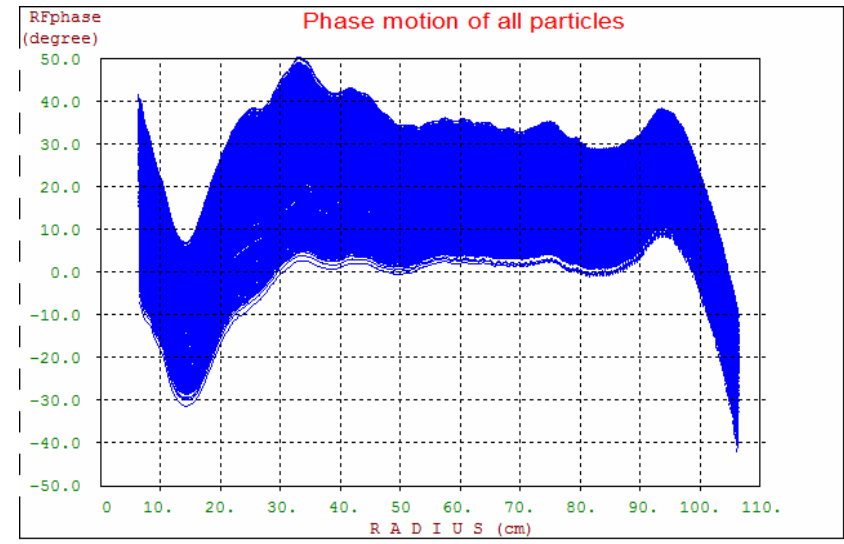
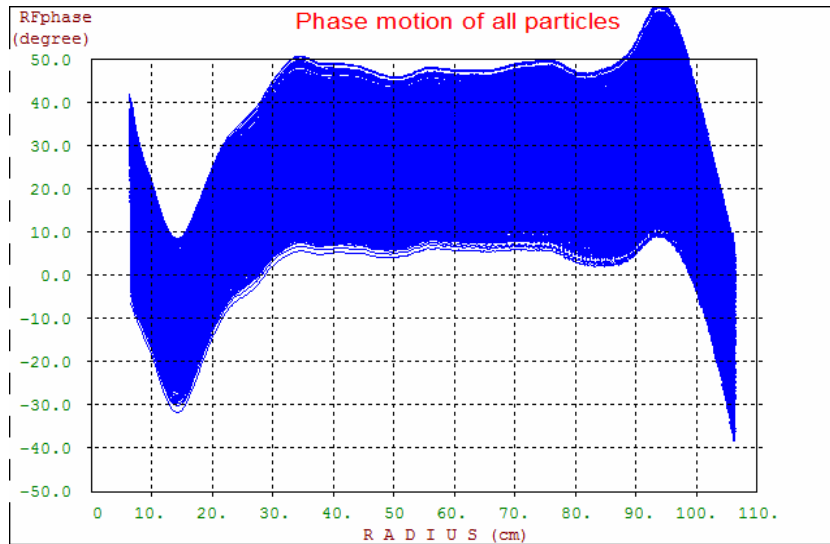
- 10% - on the top of the septum
- 25% - on outer surface of the septum (looking on the circulating beam).
- 5% - on inner surfaces of the septum and high-voltage electrode (inside the deflector).

Simulations give that it is possible to ensure **80%** extraction efficiency.

Deflector with a new geometry of the septum was manufactured and tested at one of the C235-cyclotrons. Extraction efficiency was increased from **50%** up to **77%**



Учет влияния магнитной компоненты ВЧ-поля на движение пучка



2 ROOMS
INDIANA UNIVERSITY HEALTH PROTON THERAPY CENTER
 Bloomington, IN, USA
 Two gantry rooms.
Treating since 2004

4 ROOMS
CDH PROTON THERAPY CENTER, A PROCURE CENTER
 Chicago, IL, USA
 One gantry room, two inclined-beam rooms, one fixed-beam room.
Treating since 2010

2 ROOMS
MASSACHUSETTS GENERAL HOSPITAL BURR PROTON THERAPY CENTER
 Boston, MA, USA
 Cyclotron, Energy Selection System (ESS), two gantry rooms.
Treating since 2001

2 ROOMS
CENTRE DE PROTONTHÉRAPIE DE L'INSTITUT CURIE
 Paris (Orsay), France
 New cyclotron connected to two existing fixed-beam rooms.
 Extension of the existing facility by one gantry room.
Treating since 2009

4 ROOMS
WESTDEUTSCHES PROTONENTHERAPIEZENTRUM ESSEN (WPE)
 Essen, Germany
 Cyclotron, ESS, three gantry rooms, one fixed-beam room.
 First Proton Therapy center based on a public-private partnership (PPP) model.

2 ROOMS
BRONOWICE CYCLOTRON CENTER
 Kraków, Poland
 Cyclotron, ESS, one research room, one fixed-beam room.
Opening in 2013

4 ROOMS
PROCURE PROTON THERAPY CENTER IN OKLAHOMA CITY
 Oklahoma City, OK, USA
 First USA Proton Therapy facility in a private practice setting, one gantry room, two inclined-beam rooms, one fixed-beam room.
Treating since 2009

4 ROOMS
PROCURE PROTON THERAPY CENTER
 Seattle, WA, USA
 In development. Expect to have four treatment rooms.
Opening in 2013

1 ROOM
WILLIS-KNIGHTON CANCER CENTER
 Shreveport, LA, USA
 First U.S. installation of a single room compact Proton Therapy solution from IBA
Opening in 2014

3 ROOMS
THE PROTON THERAPY CENTER LLC (TPTC) PROVISION HEALTHCARE
 Knoxville, TN, USA
 Cyclotron, two isocentric-gantry treatment rooms, one fixed-beam room
Opening in 2014

5 ROOMS
HAMPTON UNIVERSITY PROTON THERAPY INSTITUTE
 Hampton, VA, USA
 Cyclotron, ESS, four gantry rooms, one fixed-beam room.
 Fastest build to date for IBA and partners.
Treating since 2010

4 ROOMS
UNIVERSITY OF FLORIDA PROTON THERAPY INSTITUTE
 Jacksonville, FL, USA
 Cyclotron, ESS, three gantry rooms, one fixed-beam room.
 Treating 100 patients per day within two years of opening.
Treating since 2006

4 ROOMS
PROCURE PROTON THERAPY CENTER
 Princeton, NJ, USA
 In development. Expect to have four treatment rooms.
Opening in 2013

5 ROOMS
UNIVERSITY OF PENNSYLVANIA HEALTH SYSTEM ROBERTS PROTON THERAPY CENTER
 Philadelphia, PA, USA
 Cyclotron, ESS, four gantry rooms, one fixed-beam room, one research room.
 The largest Proton Therapy center project to date.
Treating since 2009

3 ROOMS
UNIVERSITÄTSLINIKUM CARL GUSTAV CARUS
 Dresden, Germany
 Cyclotron, ESS, one gantry room, one research room.
Opening in 2014

3 ROOMS
AGENZIA PROVINCIALE PER LA PROTONTERAPIA (ATREP)
 Trento, Italy
 Cyclotron, ESS, two gantry rooms and one fixed-beam room.
 First gantry-equipped Proton Therapy center in Italy.
Opening in 2013

2 ROOMS
WANJIE PROTON THERAPY CENTER
 Zibo, China
 Cyclotron, ESS, one gantry room, one fixed-beam room.
 Expandable by two additional gantry rooms.
 From project start to first patient treated in only three years.
Treating since 2004

4 ROOMS
PROTON THERAPY CENTER CZECH S.R.O.
 Prague, Czech Republic
 Cyclotron, ESS, three gantry rooms, one fixed-beam room. The first of its kind in eastern Europe.
Opening in 2012

4 ROOMS
FEDERAL HIGH-TECH MEDICAL CENTER
 Dimitrovgrad, Russia, Europe
 Cyclotron, two gantry treatment rooms, one dual beam treatment room and 1 eye treatment room.
Opening in 2013

3 ROOMS
NATIONAL CANCER CENTER
 Ilsan, Korea
 Cyclotron, ESS, two gantry rooms, one fixed-beam room.
 Expandable by one gantry room.
Treating since 2007

2 ROOMS
NATIONAL CANCER CENTER
 Kashiwa, Japan
 Cyclotron, ESS, two gantry rooms.
 Developed in association with Sumitomo Heavy Industry, LTD.
Treating since 1998



Beam test results C235-V3

- The PAP116 machine was finally isochronized, operating RF-frequency is 106.270 MHz, $I_{mc}=760.7$ A
- Beam production from ions source (140V/100mA, 198A) is acceptable
- Beam leaves central region without essential vertical and phase losses.
- Transmission from $r=300\text{mm}$ to 1030 is **72%** . Visual probe data show that likely the axial losses do not exist in this radial range.
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