

Heavy ion cyclotrons of FLNR JINR – status and plans

Boris GIKAL

**Flerov Laboratory of Nuclear Reactions,
JINR, Dubna, Russia**

The FLNR scientific program on heavy ion physics :

- Synthesis of new nuclei and study of nuclear properties and heavy ion reaction mechanisms;
- Investigation of reactions with light radioactive nuclei, investigation of proton halos in neutron pure nuclides, investigation of resonance states in ^5H , ^7H , ^7He , ^9He and ^{10}He
- Radiation effects and modification of materials, radioanalytical and radioisotopic investigations using the FLNR accelerators;
- Development of the FLNR cyclotron complex for producing intense beams of accelerated ions of stable and radioactive isotopes;
- Development of the U400+U400M cyclotron complex for the production of radioactive ion beams (the DRIBs project).

FLEROVLAB ACCELERATORS

views of set-ups



U-400M (6 - 100 MeV/n)



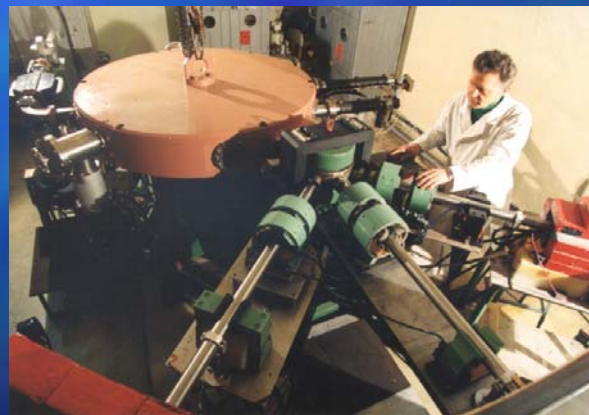
U-400 (2.5 - 20 MeV/n)



U-200 (α - 9 MeV/n)



IC-100 (1 - 1.3 MeV/n)



MT-25 (e - 25 MeV)



DRIBs in Gallery³

Running time of the FLNR U400 and U400M cyclotrons in 2003-2008

Accelerator	Running time in hours					2008 (expected)
	2003	2004	2005	2006	2007	
U400	6500	6500	5500	5500	5600	4400 (2900 Sep.)
U400M	3300	2500	3500	3500	1700	2700 (1400 Sep.)
Total	9800	9000	9000	9000	7300	7100

* - Rest of the time is used for accelerators development of and installation of new equipment

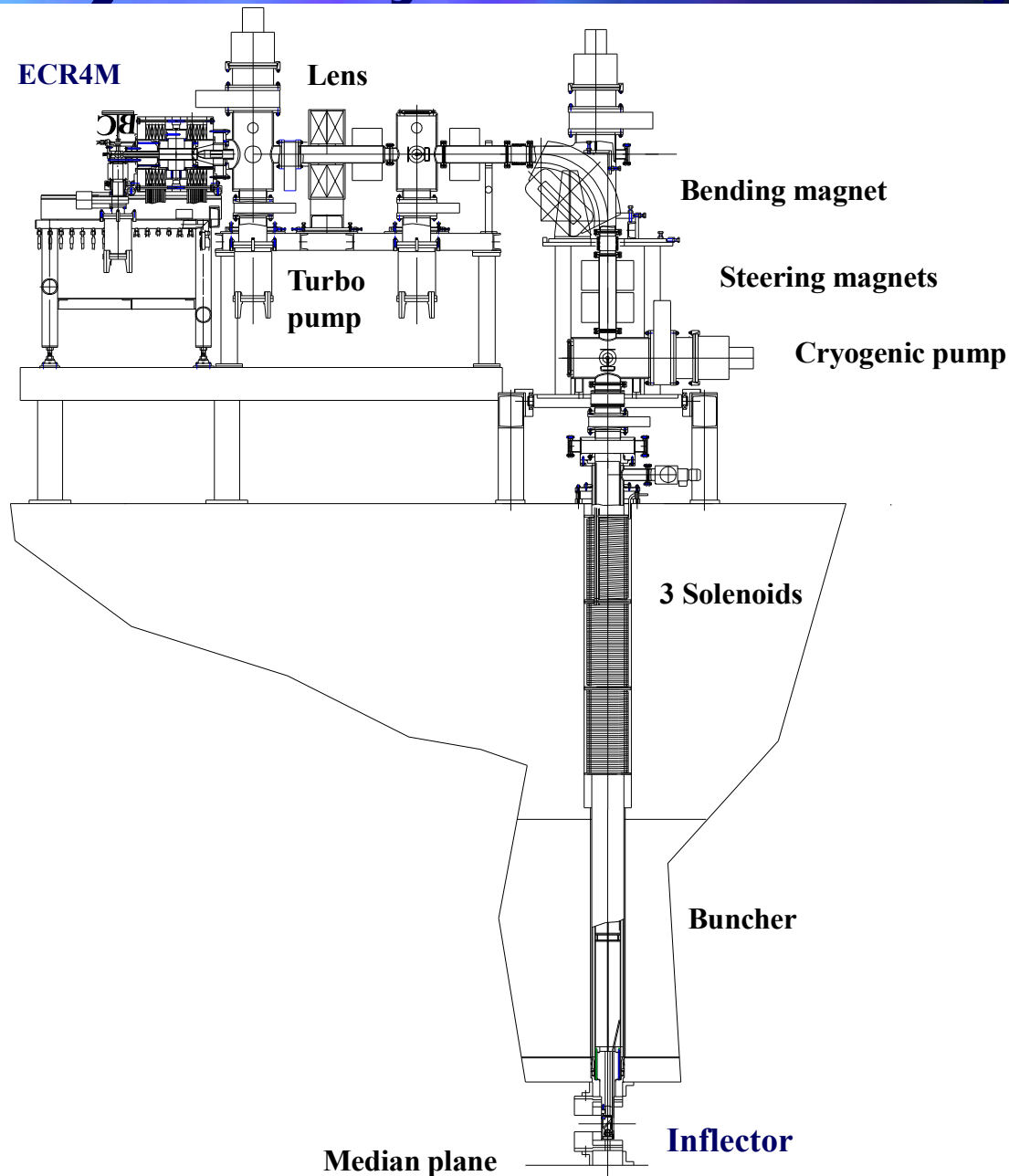
U400 Cyclotron (1978)



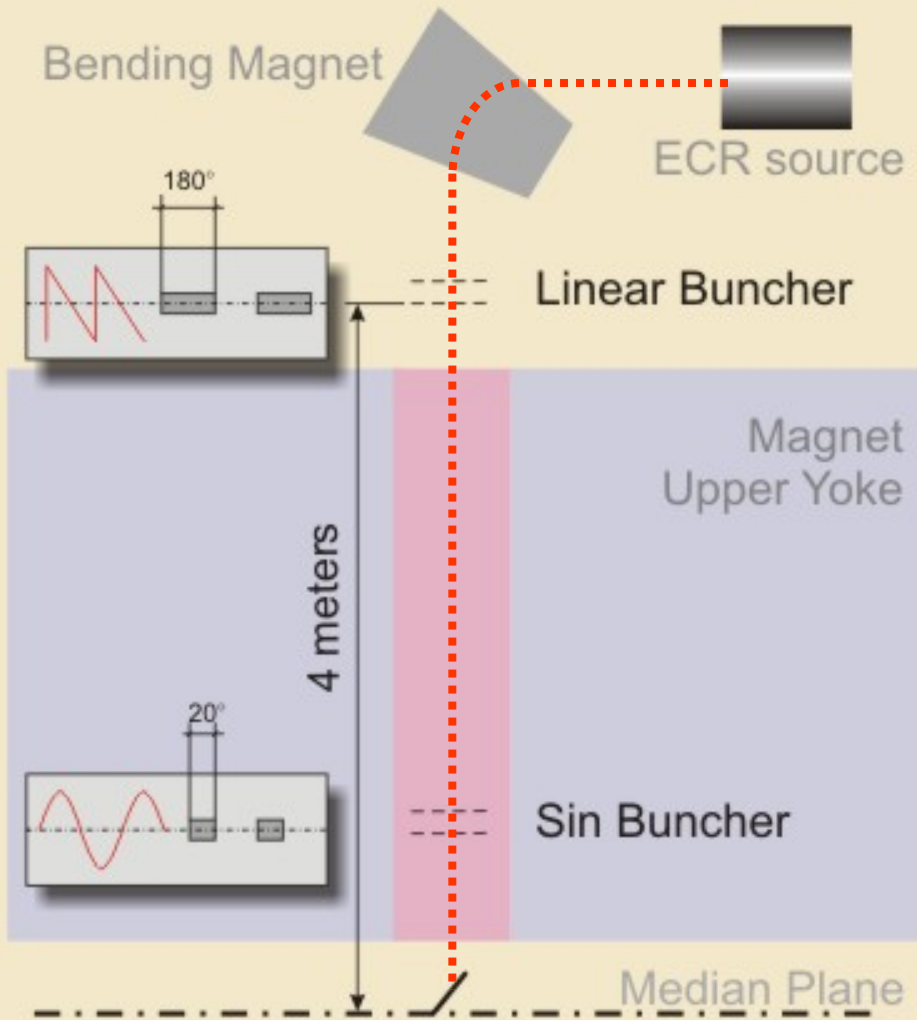
TECHNICAL PARAMETERS of the FLNR CYCLOTRONS

Technical parameters	IC-100 1985	U-200 1968	U-400 1978	U-400M 1992
Pole diameter [m]	1.05	2.0	4.0	4.0
Magnetic field [T]	1.94	1.93 ÷ 2.0	1.95 ÷ 2.15	1.5 ÷ 1.95
Energy factor	40	145	550 ÷ 625	400 ÷ 550
Weight of magnet [tons]	50	200	2000	2300
N sectors / Sect. Angle	4/56°	4/42°	4/42°	4/42°
Sectors Spiral	0°	0°	0°	43°
Number of trim coils	-	12	14	14
Number of dees	2	2	2	4
Dee voltage [kV]	50	70	100	170
RF frequency [MHz]	20.5	14 ÷ 22	5.5 ÷ 12	11.5 ÷ 24
RF harmonics	4	2; 3	2; 6	2; 3; 4
Vacuum [Tor]	$2 \cdot 10^{-7}$	$1 \cdot 10^{-6}$	$3 \cdot 10^{-7}$	$2 \cdot 10^{-7}$
Ion Source	ECR	PIG	ECR	ECR
Extraction	El. deflector	Z_2/Z_1	Z_2/Z_1	Z_2/Z_1
A/Z	5.7	2.7 – 5.5	5 -12	2 -10
Ion Energy	1.2; 0.5	3 ÷ 15	0.5 ÷ 20	6 ÷ 100

Axial injection system of U-400 Cyclotron



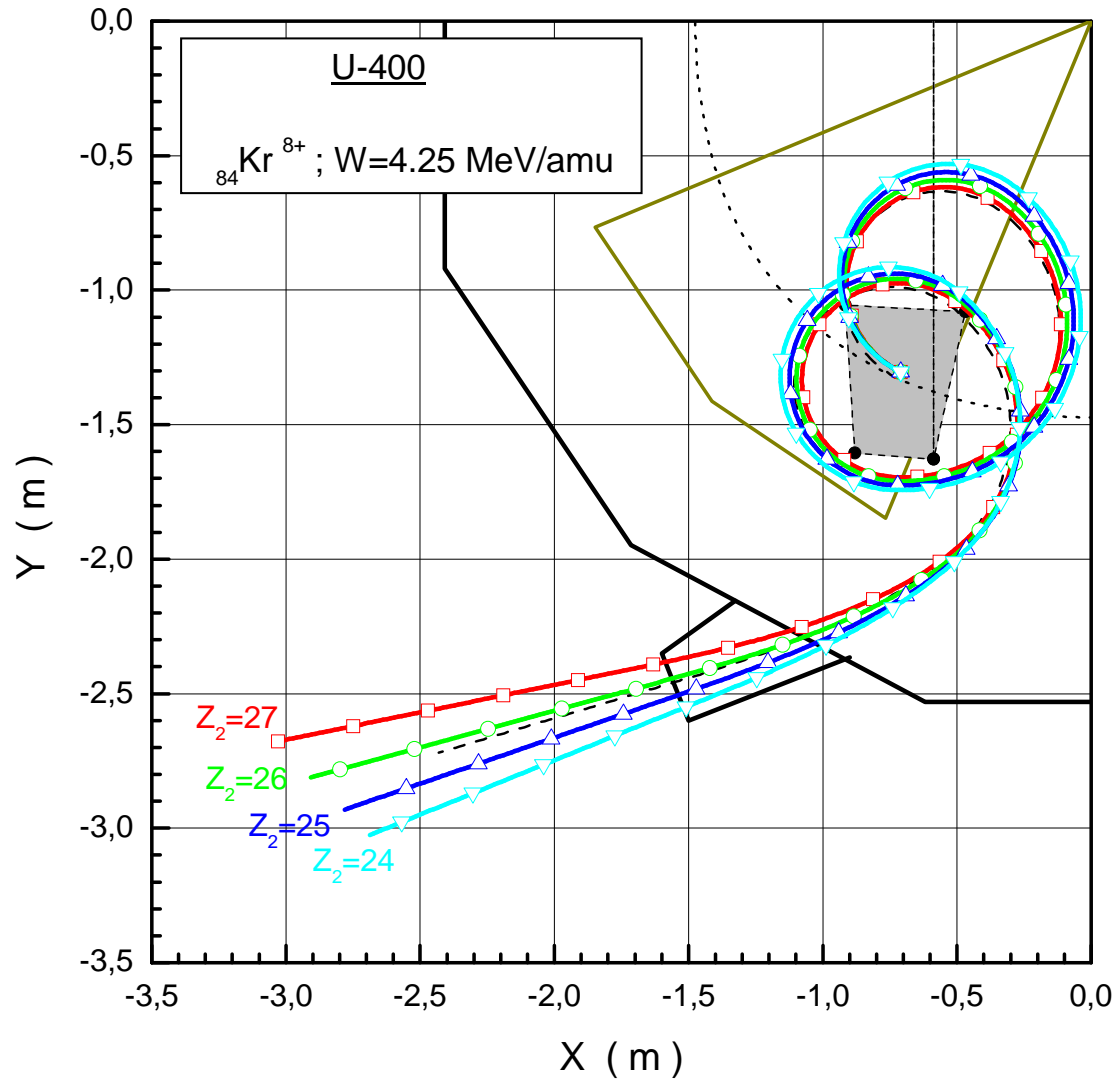
U400 Cyclotron Buncher System



**Efficiency of
Buncher System
(I_{inj} / I_{acc})**

for 1 μA - 70%

for 100 μA - 30%



Two-turn extraction from U400



The stripping foil before using



Probe head of U400 cyclotron with the stripping foil

U400 Beam parameters

Ion	E, MeV/n	I, ECR	I, extracted	I, extracted
${}^7\text{Li}^{1+}$	16.6	100 μA	30 μA	$6 \cdot 10^{13}$ pps
${}^6\text{Li}^{1+}$	12.6	100 μA	30 μA	$6 \cdot 10^{13}$ pps
${}^{11}\text{B}^{2+}$	17.8	90 μA	33 μA	$4 \cdot 10^{13}$ pps
${}^{12}\text{C}^{2+}$	16.6	100 μA	35 μA	$4 \cdot 10^{13}$ pps
${}^{13}\text{C}^{2+}$	14.4	100 μA	35 μA	$3 \cdot 10^{13}$ pps
${}^{14}\text{N}^{2+}$	9.4	100 μA	35 μA	$3 \cdot 10^{13}$ pps
${}^{14}\text{N}^{3+}$	20.3	100 μA	35 μA	$3 \cdot 10^{13}$ pps
${}^{18}\text{O}^{3+}$	19.3	100 μA	35 μA	$2.5 \cdot 10^{13}$ pps
${}^{20}\text{Ne}^{4+}$	20.9	100 μA	35 μA	$2 \cdot 10^{13}$ pps
${}^{22}\text{Ne}^{4+}$	17.8	100 μA	35 μA	$2 \cdot 10^{13}$ pps
${}^{36}\text{S}^{6+}$	15	60 μA	25 μA	$9 \cdot 10^{12}$ pps
${}^{40}\text{Ar}^{8+}$	19.9	100 μA	35 μA	$1 \cdot 10^{13}$ pps
${}^{48}\text{Ca}^{5+}$	5.3	60 μA	22 μA	$7 \cdot 10^{12}$ pps
${}^{48}\text{Ca}^{9+}$	19	30 μA	10 μA	$3 \cdot 10^{12}$ pps
${}^{86}\text{Kr}^{9+}$	5.1	60 μA	10 μA	$2 \cdot 10^{12}$ pps
${}^{136}\text{Xe}^{14+}$	4.4	5 μA	0.2 μA	$3 \cdot 10^{10}$ pps

Efficiency of transporting a $^{48}\text{Ca}^{5+}$ beam from the ECR source to a physical target

Measuring point	Beam intensity		Ion	Transmission factor				
ECR source, after separation	$1 \cdot 10^{14}$ pps	84 μAe	$^{48}\text{Ca}^{5+}$	32%				8.5%
Cyclotron centre	$3.5 \cdot 10^{13}$ pps	27 μAe	$^{48}\text{Ca}^{5+}$		81%			
Extraction radius	$2.8 \cdot 10^{13}$ pps	22 μAe	$^{48}\text{Ca}^{5+}$			40%		
Extracted beam (by charge exchange)	$9.7 \cdot 10^{12}$ pps	28 μAe	$^{48}\text{Ca}^{18+}$				82%	
Target	$8 \cdot 10^{12}$ pps	23 μAe	$^{48}\text{Ca}^{18+}$					

- Ionization efficiency of ^{48}Ca (neutral) to $^{48}\text{Ca}^{5+}$ - about 10%
- Transformation of ^{48}Ca as working substance into the ^{48}Ca beam on target is about 1% in routine operation.

DUBNA Gas Filled Recoil Separator

Target



Ion beam energy: 5.00 – 5.75 MeV/A

Beam intensity: 6 - 8 · 10¹² pps

Consumption of ⁴⁸Ca < 0.5 mg/h

Beam time: 2000 – 4000 hours per year

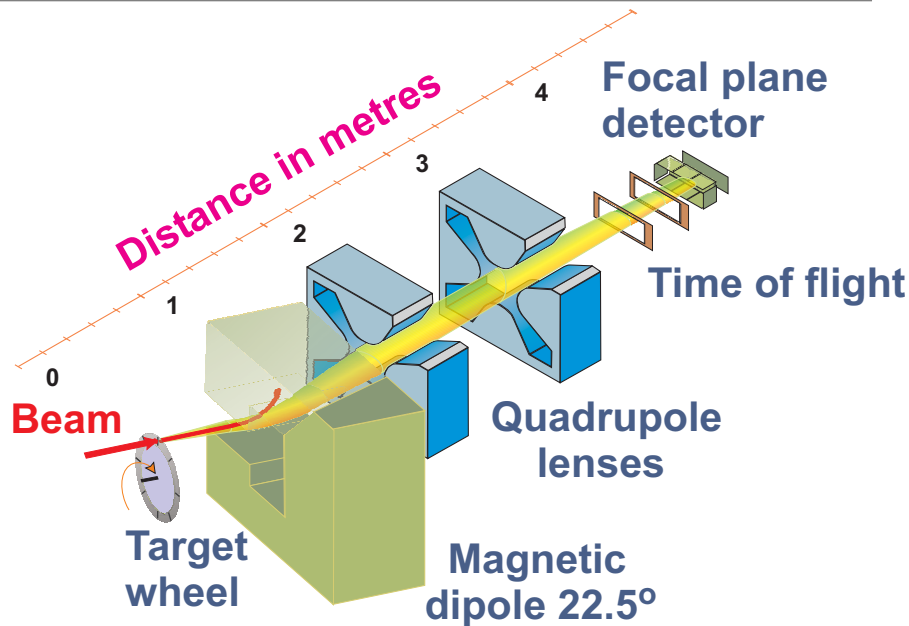
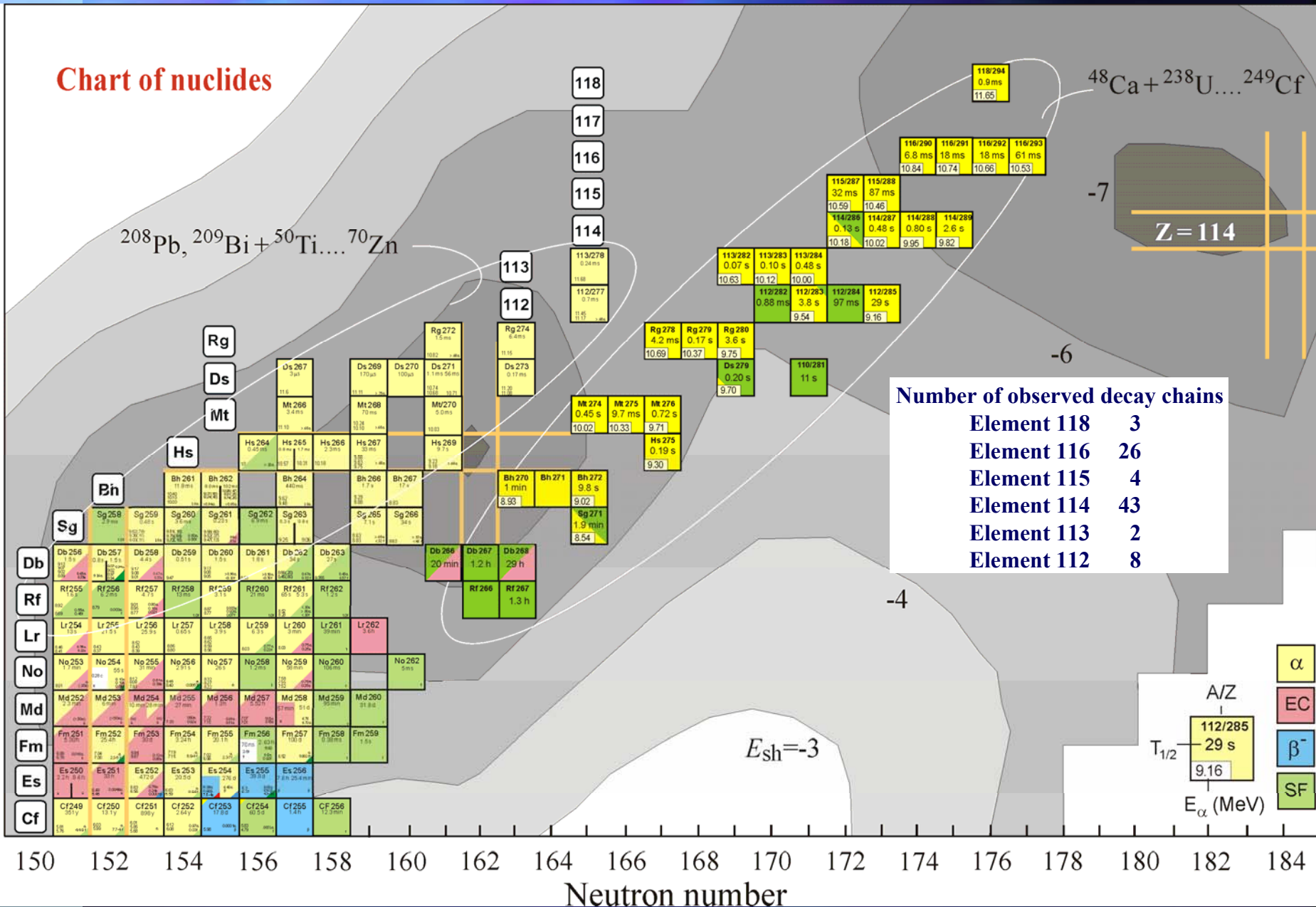


Chart of nuclides

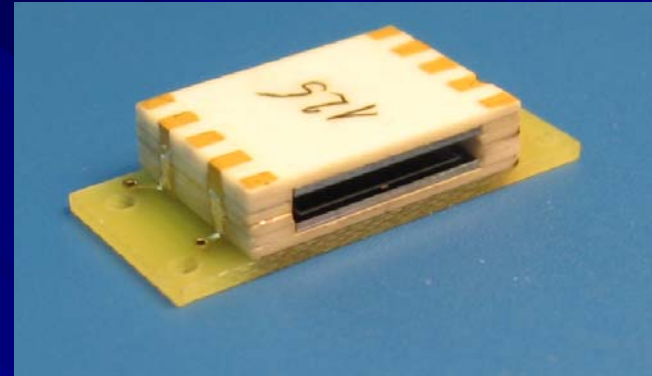
Proton number



150 152 154 156 158 160 162 164 166 168 170 172 174 176 178 180 182 184

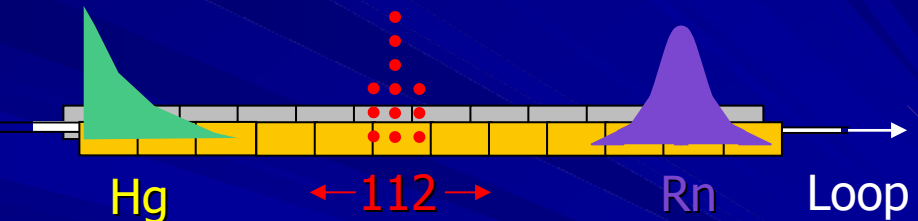
Neutron number

The element 112 experiment



Cryo On-line Detector (4 π COLD)

(32 pairs PIN diodes, one side gold covered)



Temperature gradient: 35°C to -184 °C



Beam (^{48}Ca ; 233-239 MeV)

Window/
Target (^{242}Pu
 ^{244}Pu ; $\cong 1$
mg/cm 2)

Teflon
capillary

SiO_2 -Filter
Ta metal
850°C

Quartz
inlay

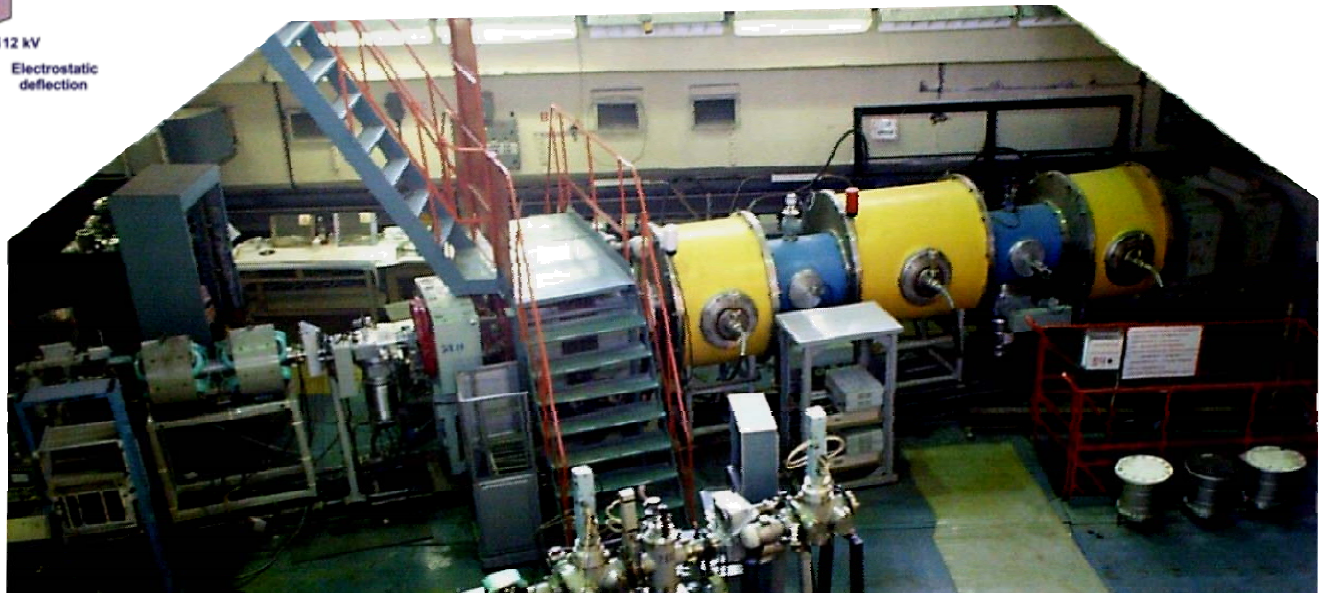
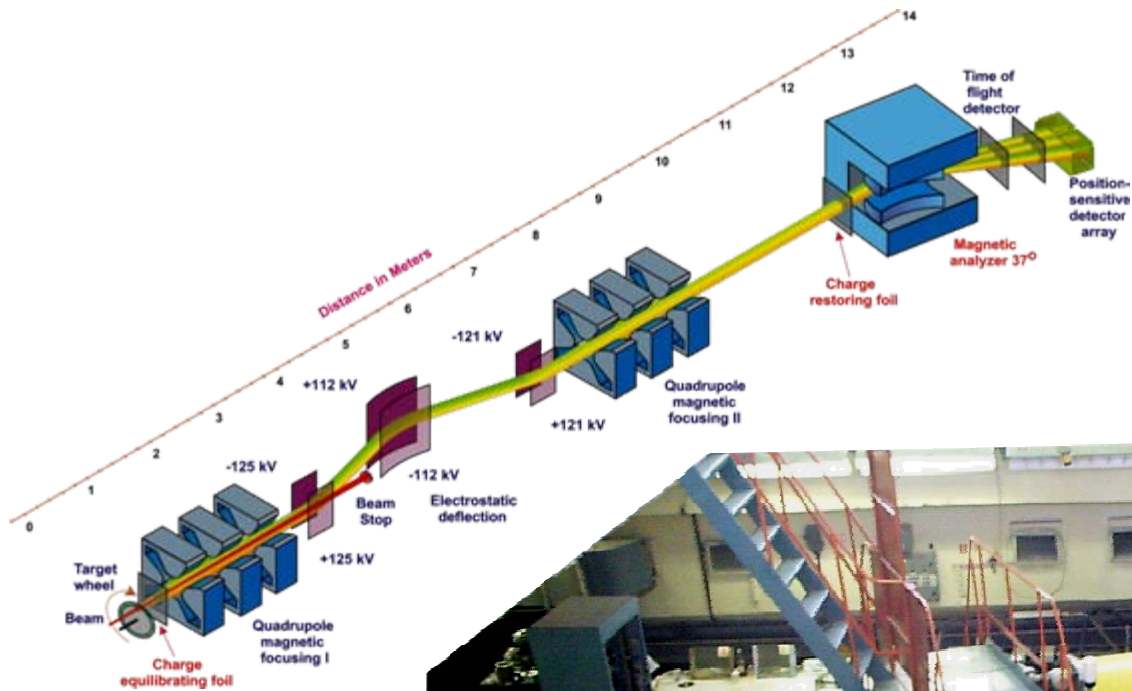
Quartz
column

Recoil
chamber

Beam
stop

Carrier gas
He/Ar (70/30)

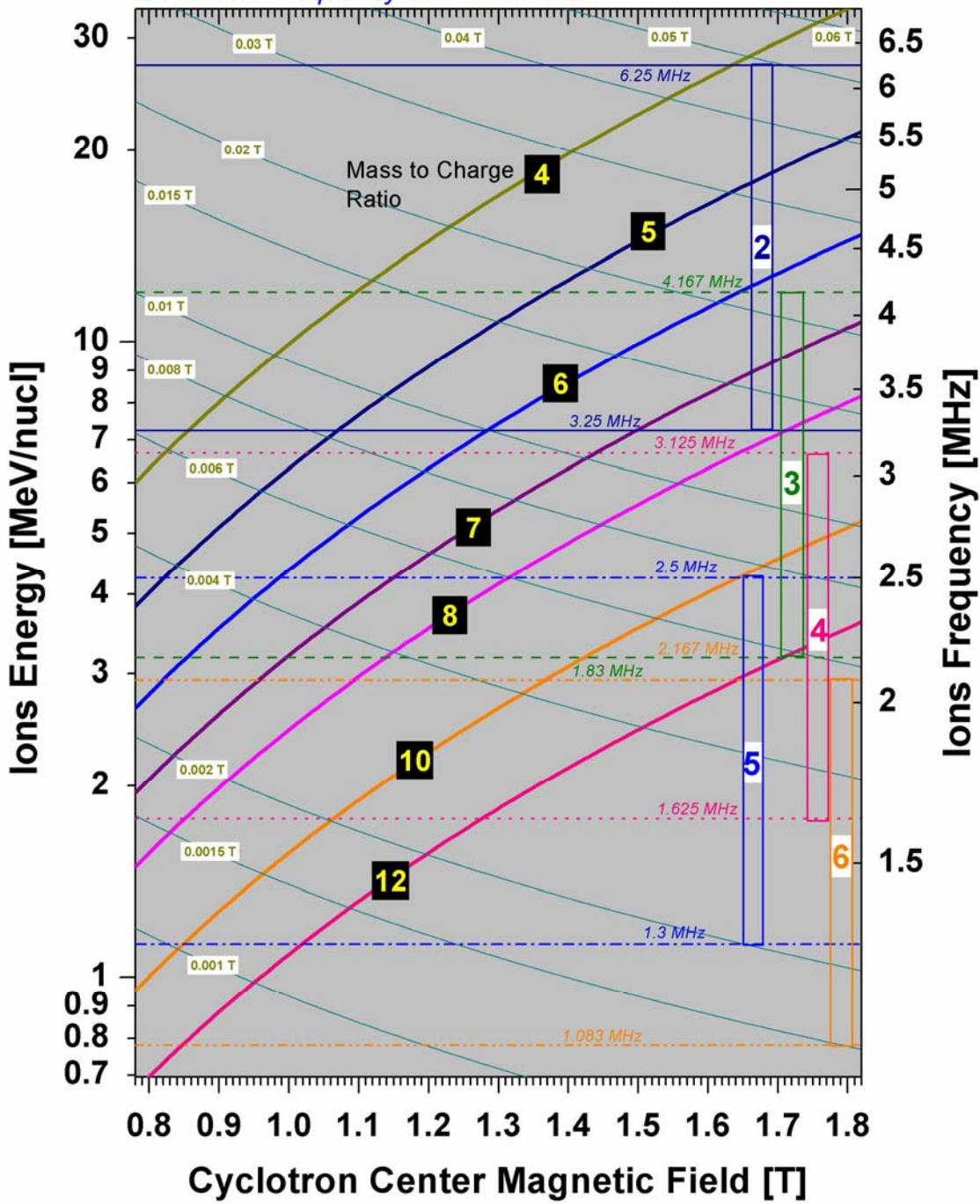
Electrostatic separator VASSILLISA



U-400 \Rightarrow U-400R

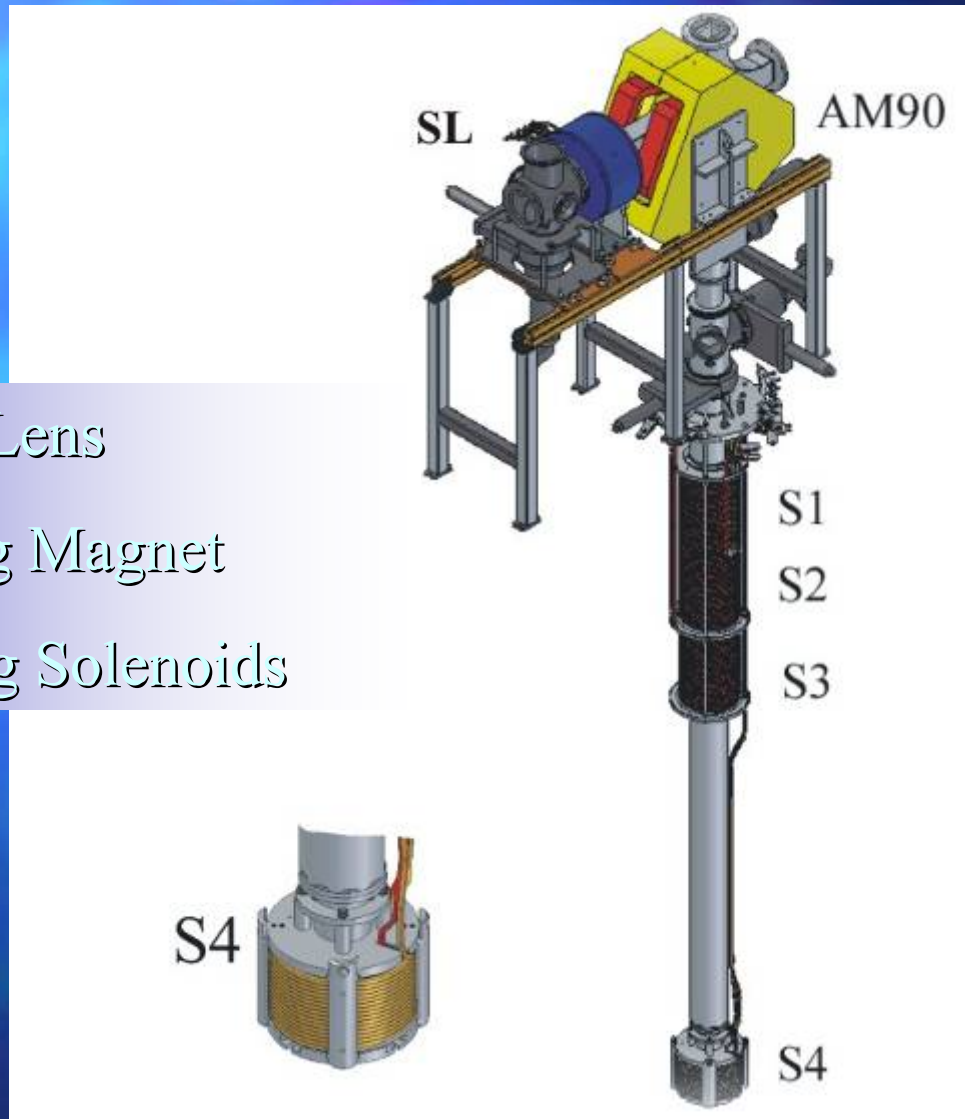
1. Beam intensity of masses $A \approx 50$ with energy ≈ 6 MeV/n up to $4 \mu\text{A}$.
2. Smooth ion energy variation on the target
3. Variation of cyclotron average magnetic field from 0,8 up to 1,8 T.
4. Energy spread on the target up to 10^{-3} .
5. Beam emittance on the target – $10 \pi \text{ mm} \cdot \text{mrad}$
6. New equipment.

Extraction Radius 1.8 m
 Generator Frequency 6.5 - 12.5 MHz



Working diagram U-400R cyclotron

U400 ⇒ U400R



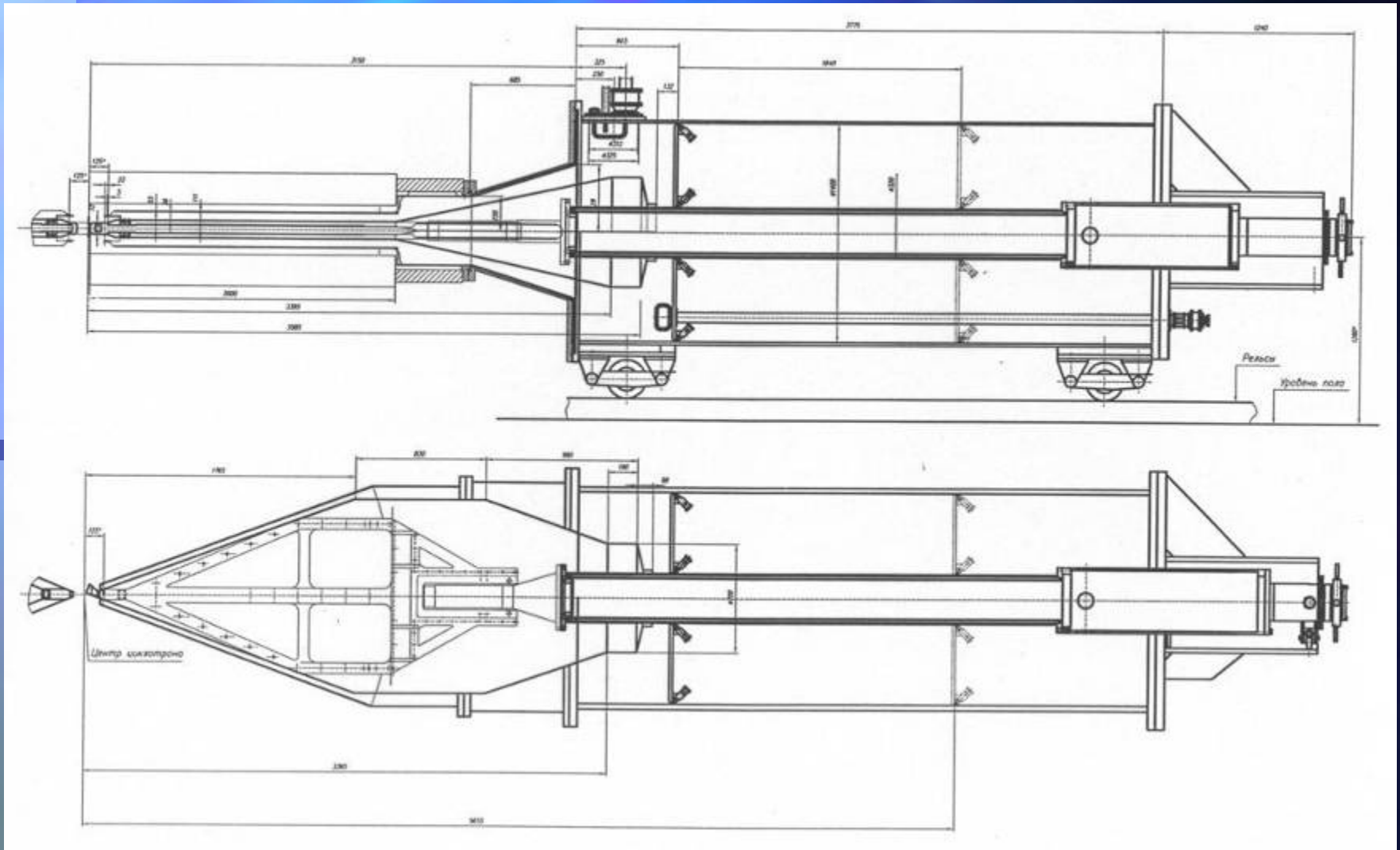
SL - Solenoidal Lens

AM90 – Bending Magnet

S1-S4 – Focusing Solenoids

Axial Injection System

U400 → U400R

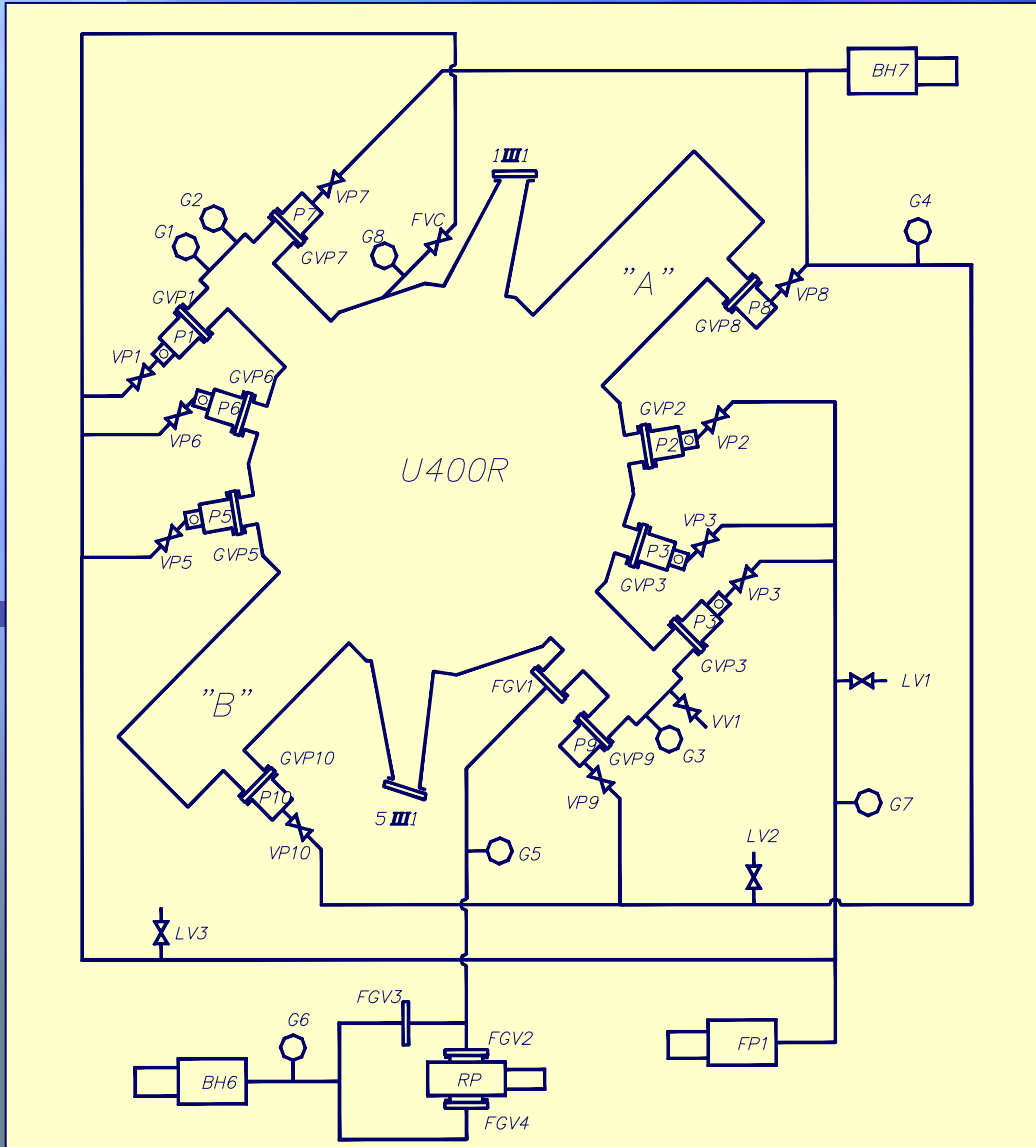


As an example - RF system of DC-60 cyclotron

- Bimetallic resonators – copper plated stainless steel
- Copper balls used as contacts on shorting plate



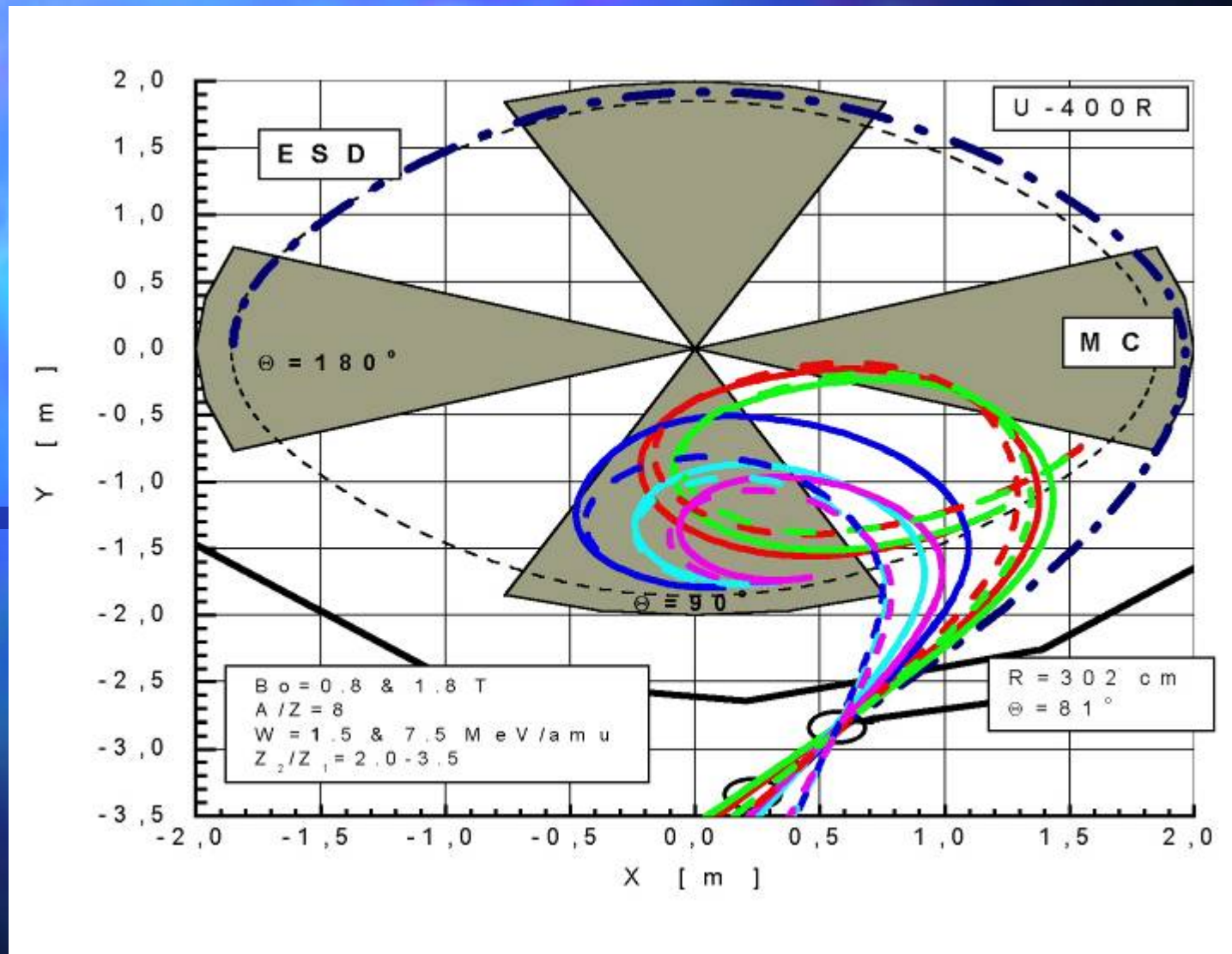
U400 ⇒ U400R



- Cryogenic pumps
6 units - 5000 l/s
- Turbomolecular pumps
4 units - 500 l/s

Vacuum System Scheme

U-400 \Rightarrow U-400R



Beam Extraction by Electrostatic Deflector and by Stripping

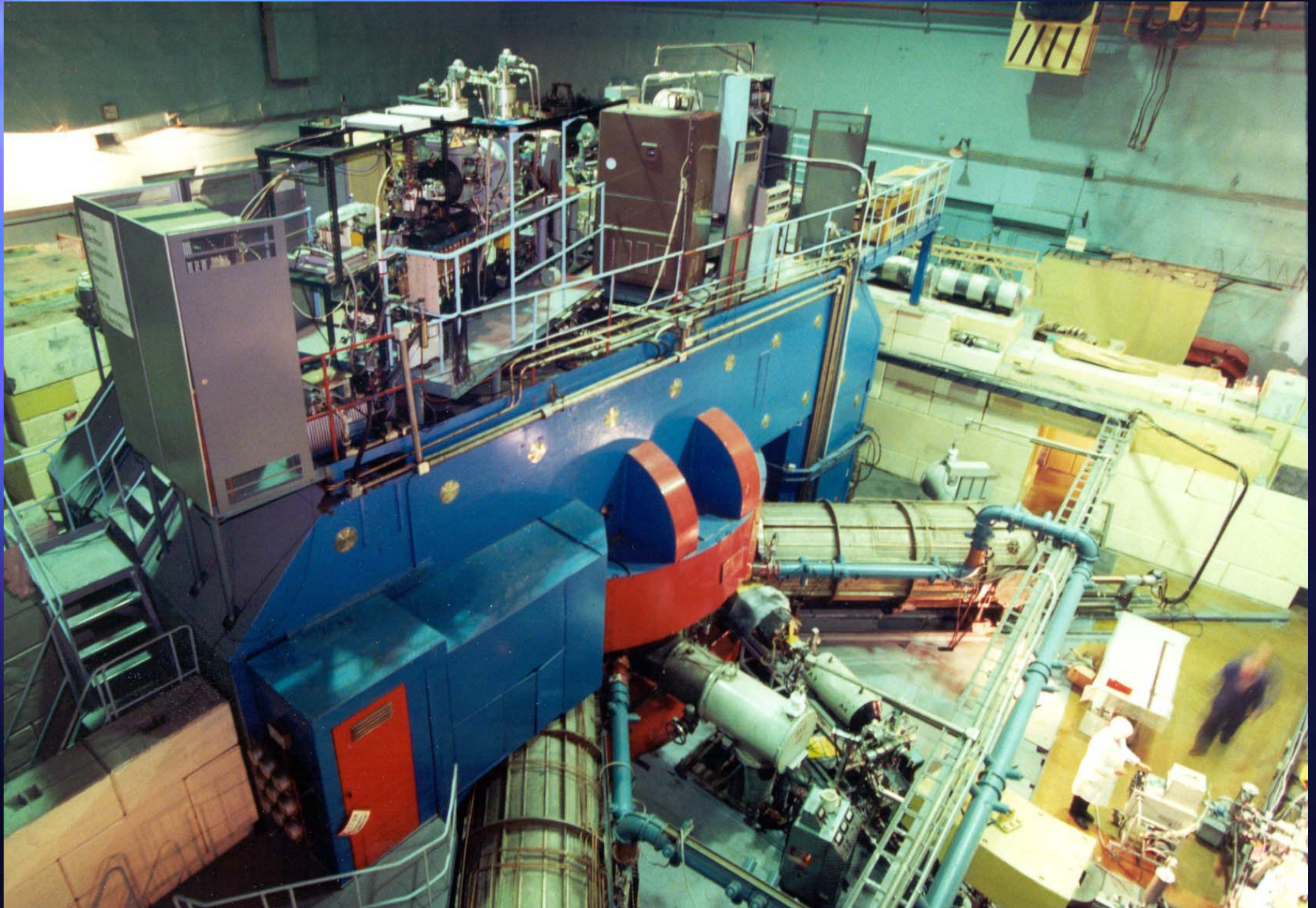
Modernization of the U400 cyclotron (2008 – 2009)

- to improve the quality and intensity of beams of stable and radioactive nuclei ions,
- to improve the overall experiment efficiency,
- to decrease the power consumption from 1 to 0.25 MWt.



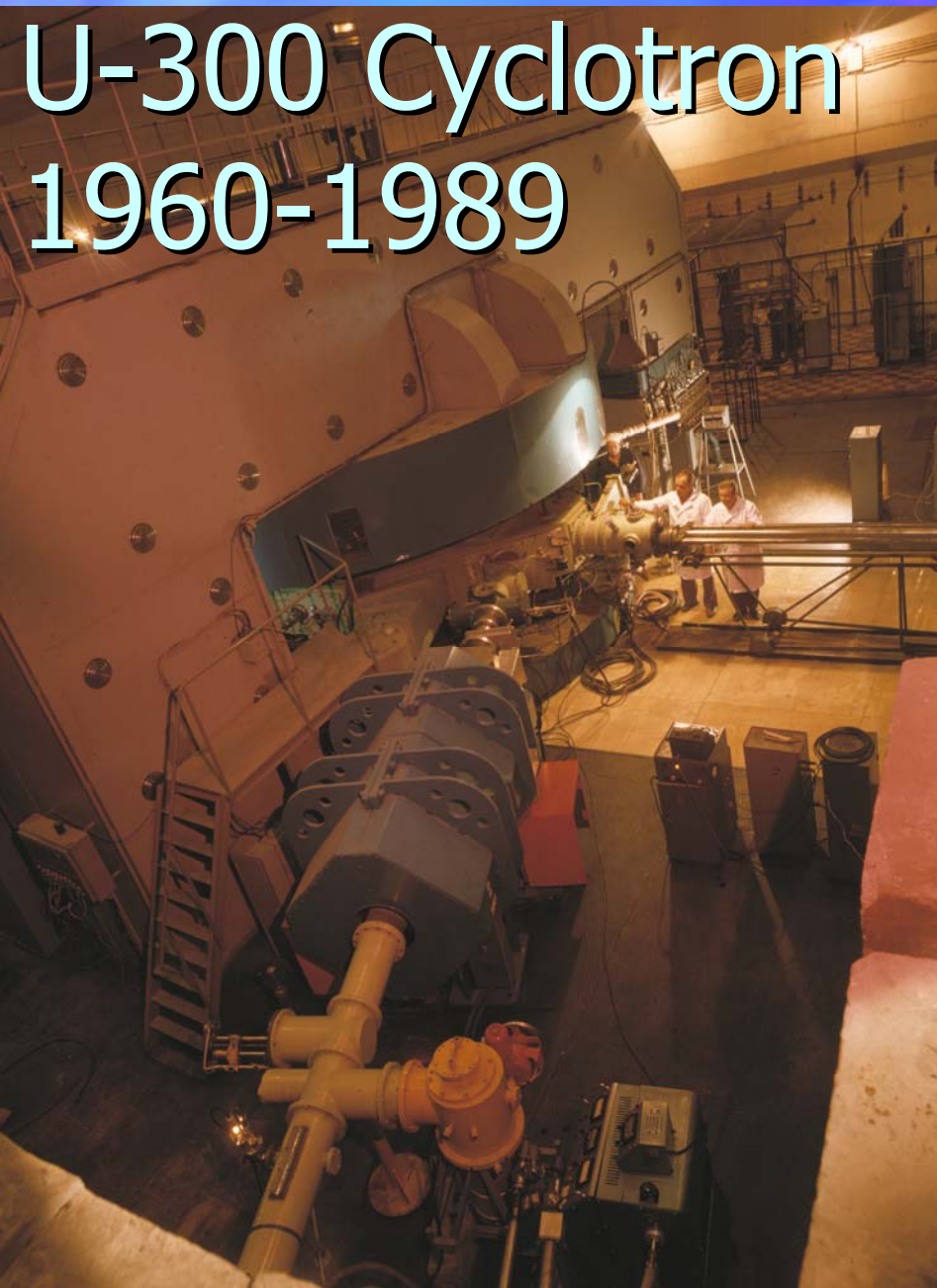
Cyclotron U400
has been operating since 1979

U-400M Cyclotron (1991)



FLEROVLAB

U-300 Cyclotron 1960-1989



1957	FOUNDATION <i>of</i> the LABORATORY
1960	CLASSICAL CYCLOTRON U300 START-UP
1963	DISCOVERY <i>of</i> 102 ELEMENT
1964	DISCOVERY <i>of</i> 104 ELEMENT
1965	DISCOVERY <i>of</i> 103 ELEMENT
1968	ISOCHRONOUS CYCLOTRON U200 START-UP
1970	DISCOVERY <i>of</i> 105 ELEMENT - DUBNIUM
1971	CYCLOTRON U300 + U200 TANDEM START-UP

1989- 1991: Reconstruction
U-300 → U-400M

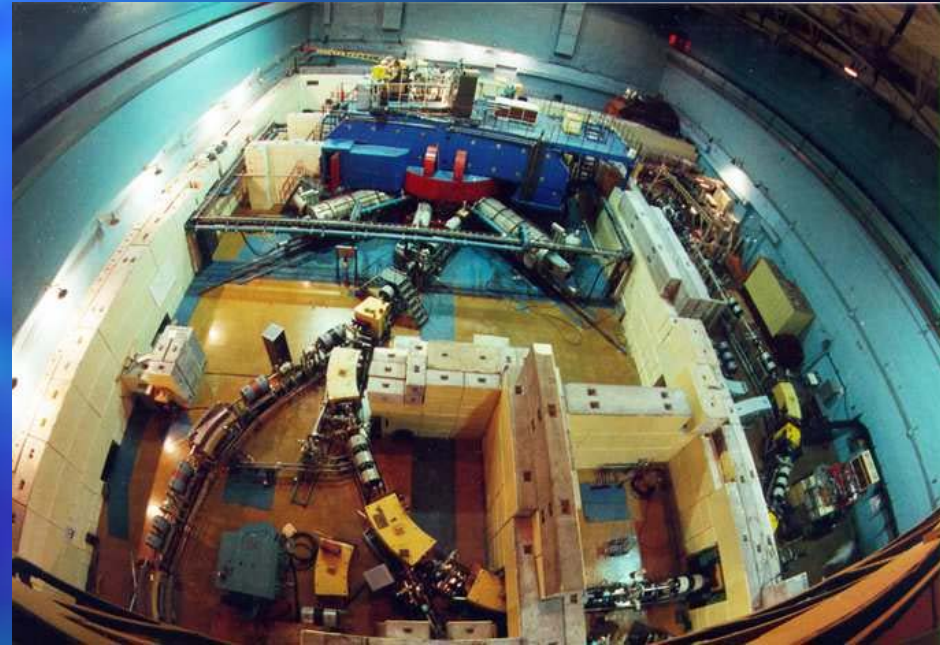


U400M Beam parameters

Ion	E, MeV/n	I, ECR	I, extracted	I, extracted
${}^7\text{Li}^{2+}$	35	100 μA	30 μA	$6 \cdot 10^{13}$ pps
${}^{11}\text{B}^{3+}$	32	90 μA	30 μA	$4 \cdot 10^{13}$ pps
${}^{12}\text{C}^{4+}$	47	100 μA	35 μA	$4 \cdot 10^{13}$ pps
${}^{14}\text{N}^{4+}$	35	100 μA	35 μA	$3 \cdot 10^{13}$ pps
${}^{14}\text{N}^{5+}$	54	50 μA	15 μA	$1.5 \cdot 10^{13}$ pps
${}^{18}\text{O}^{5+}$	33	100 μA	30 μA	$2.5 \cdot 10^{13}$ pps
${}^{22}\text{Ne}^{6+}$	32	50 μA	15 μA	$1 \cdot 10^{13}$ pps
${}^{22}\text{Ne}^{7+}$	43	50 μA	15 μA	$1 \cdot 10^{13}$ pps
${}^{36}\text{S}^{10+}$	33	10 μA	1.7 μA	$6 \cdot 10^{11}$ pps
${}^{40}\text{Ar}^{12+}$	40	12 μA	2 μA	$7 \cdot 10^{11}$ pps
${}^{48}\text{Ca}^{10+}$	20	10 μA	1.7 μA	$5 \cdot 10^{11}$ pps

Modernization of the U400M cyclotron (2007-2008)

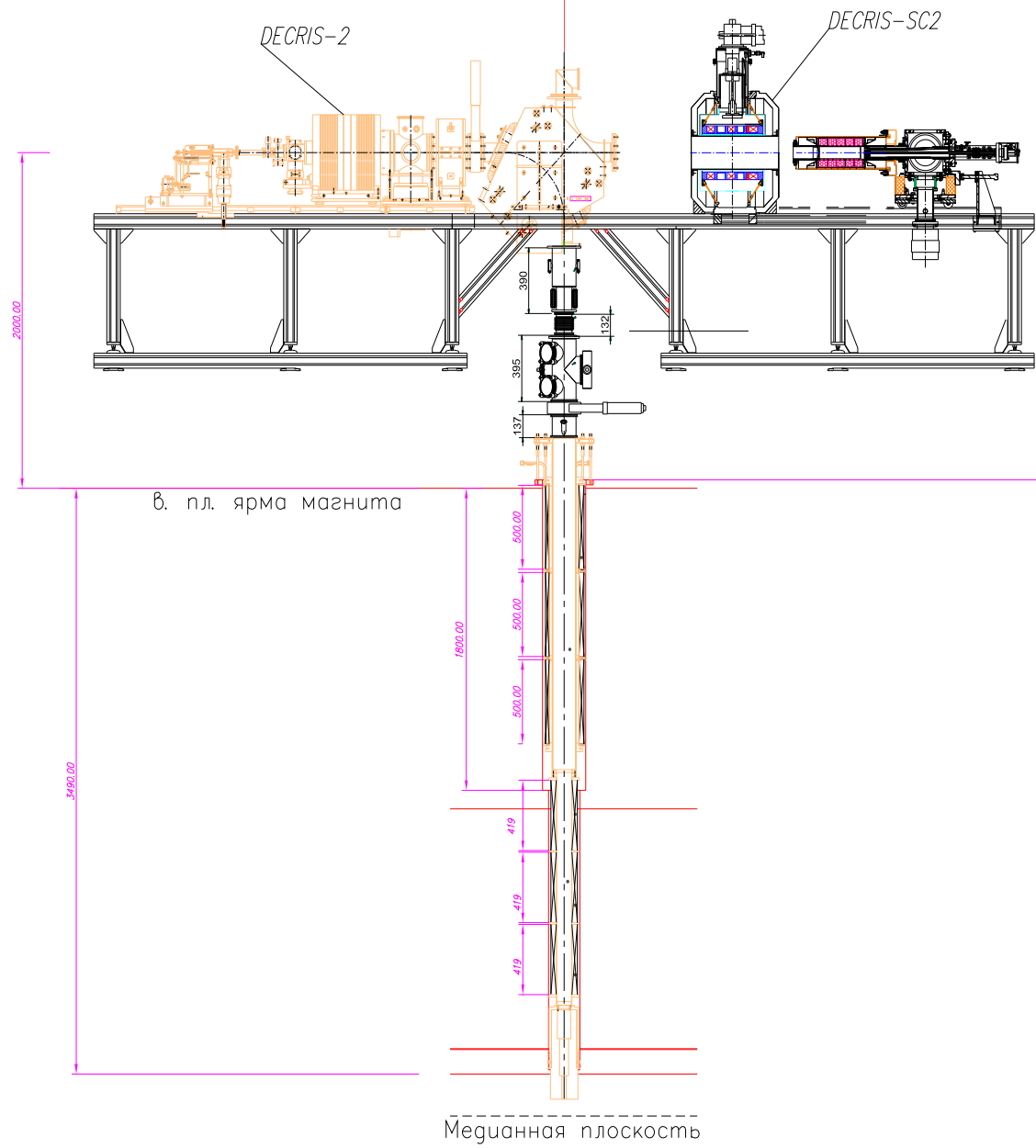
- to install new axial injection system with two ECR ion sources
- to accelerate "low" ($6 \div 15$ MeV/A) energy ions,
- to extract the beams to the second direction.



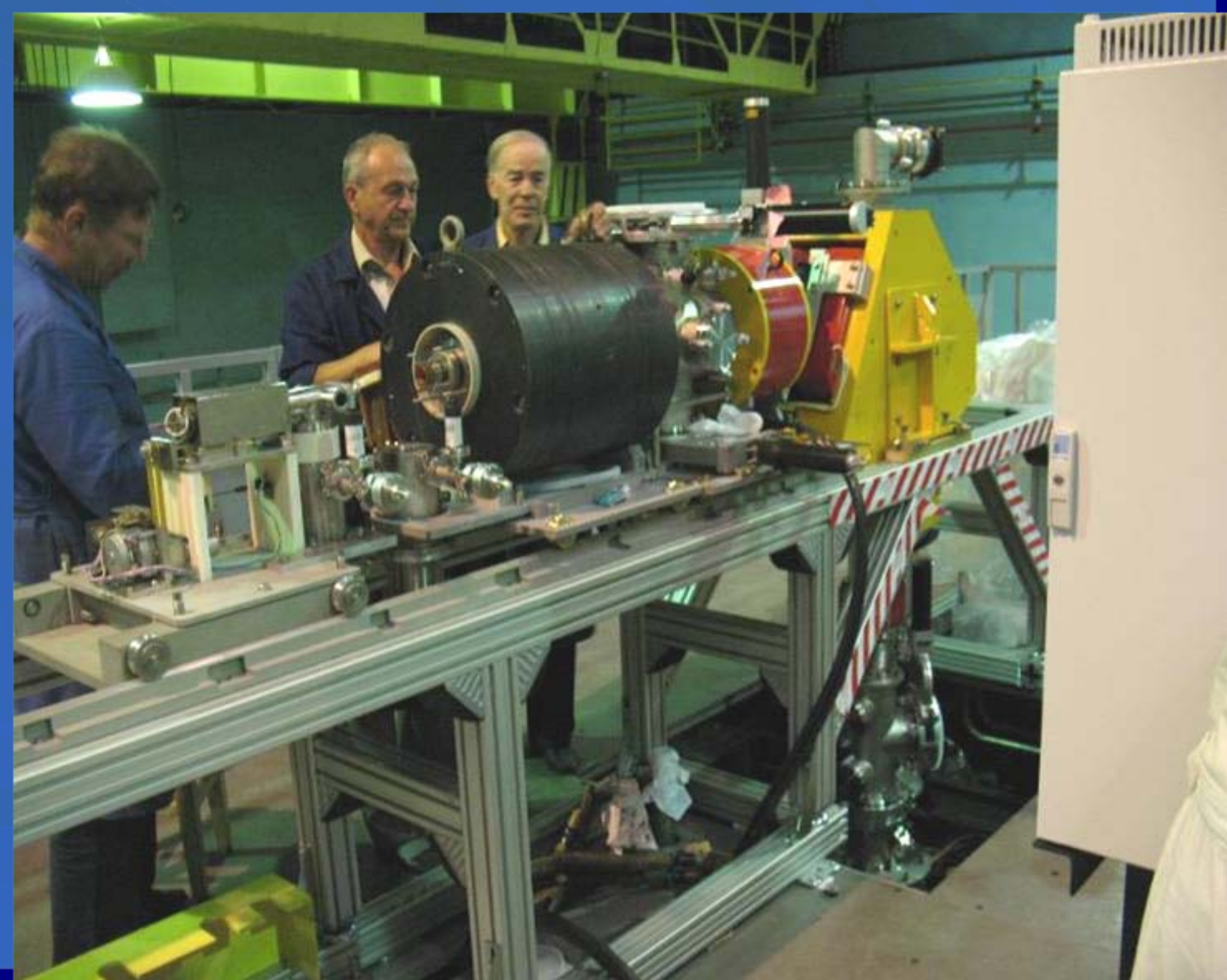
Cyclotron U400M
has been operating since 1993

U400M (2007)

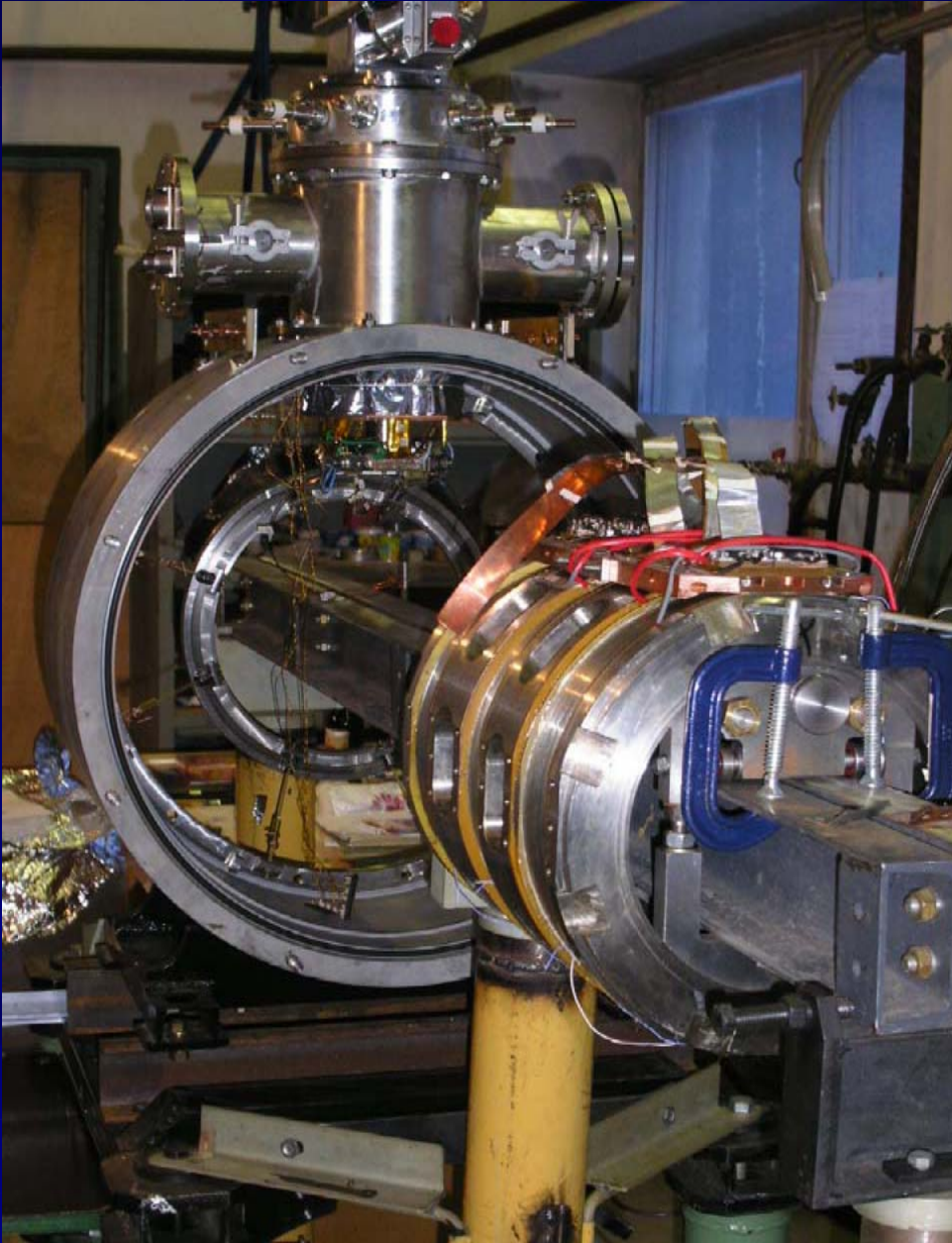
Ion sources and axial injection



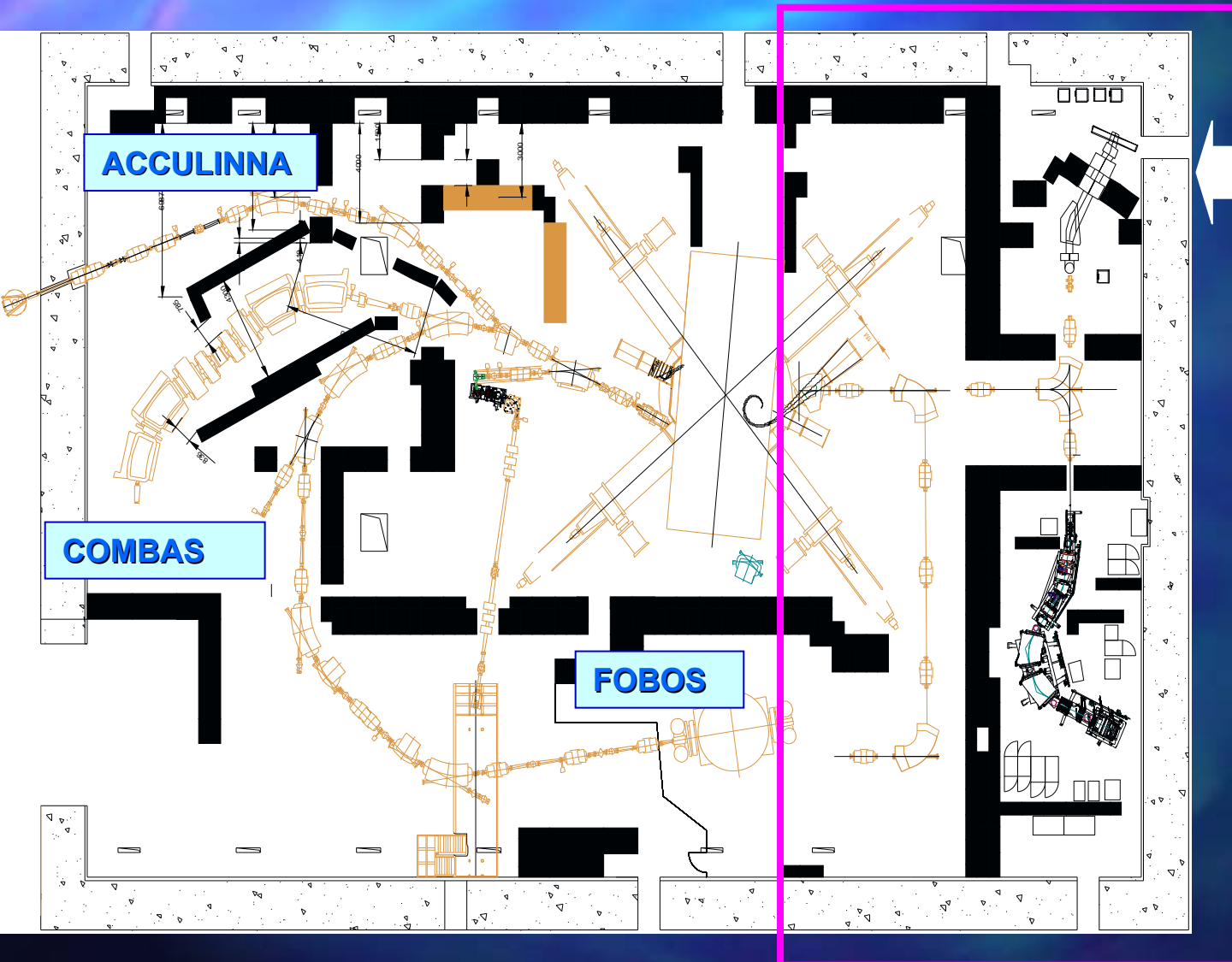
Mounting of new axial injection system of U400M cyclotron



DECRIIS-SC2 on test bench

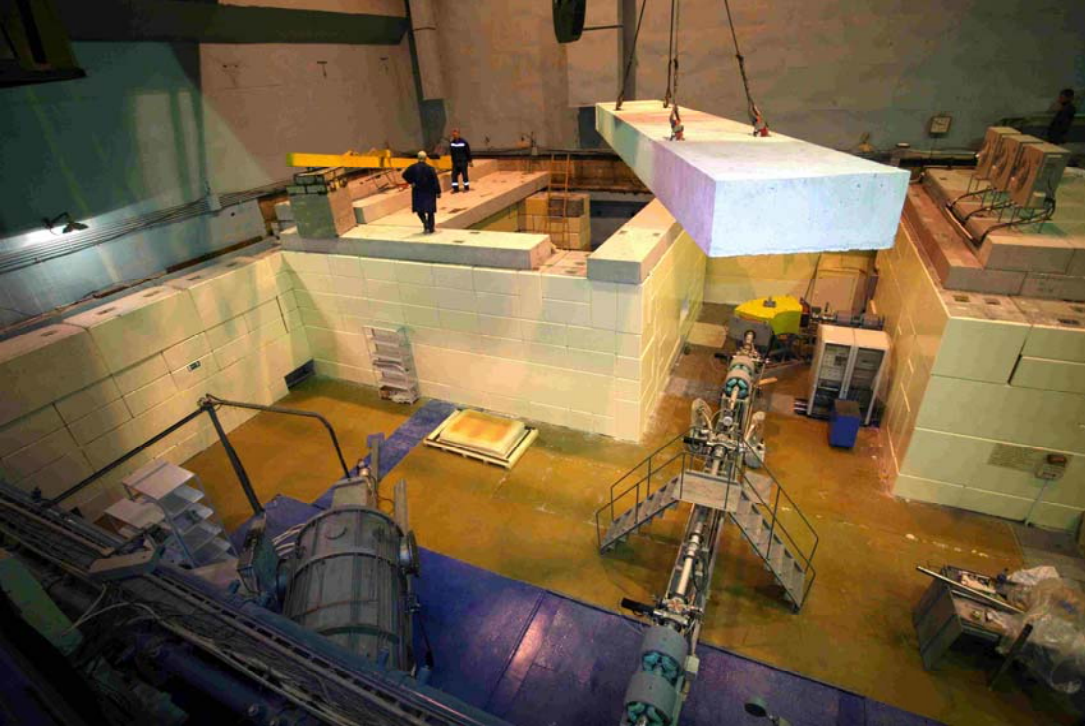


New experimental set-ups at U400MR

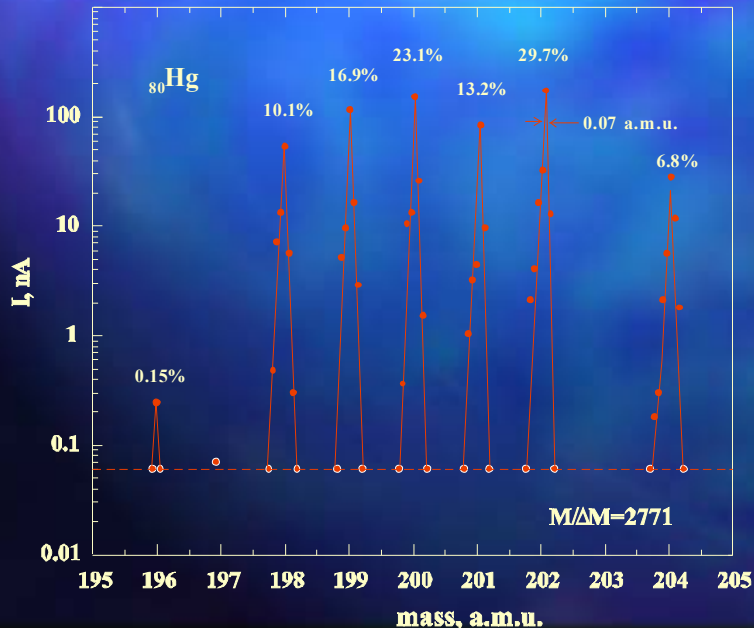


Installation for chemical identification and study of properties of superheavy elements

MASHA



Launching of MASHA as on-line separator at the beams of U400MR (2007 – 2008);



DRIBs - Dubna Radioactive Ion Beams



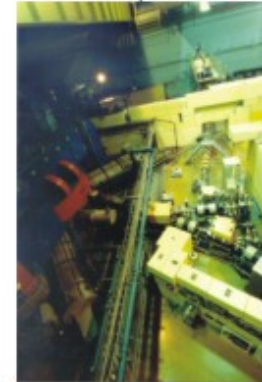
U400 Accelerator



Vertical Section



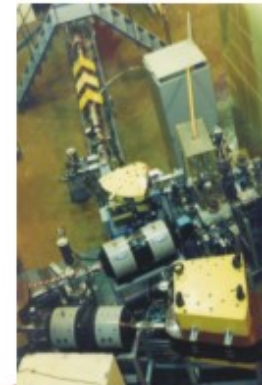
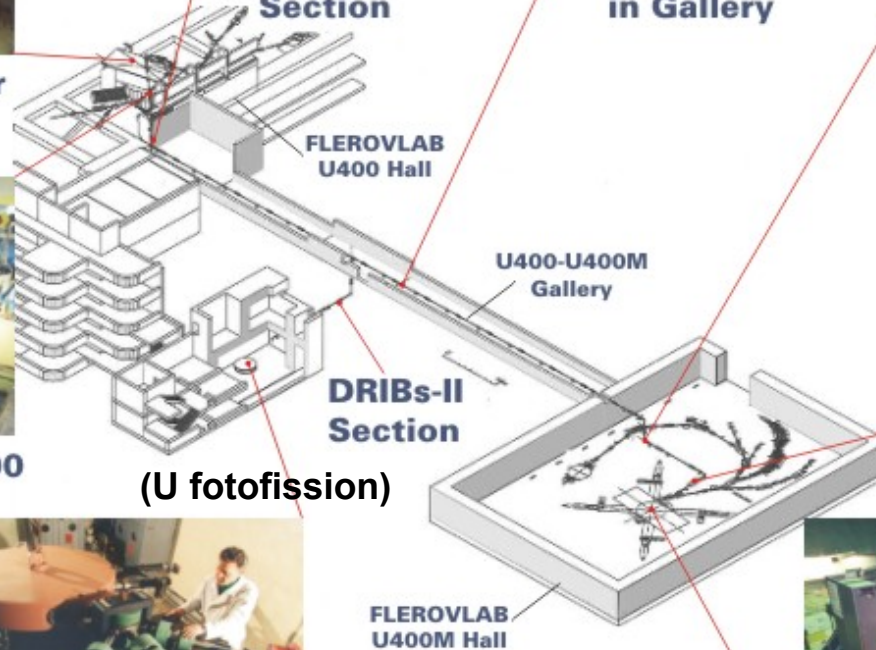
DRIBs-I Units in Gallery



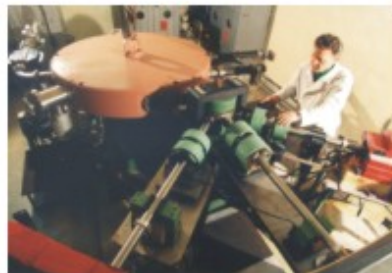
DRIBs-I in U400M Hall



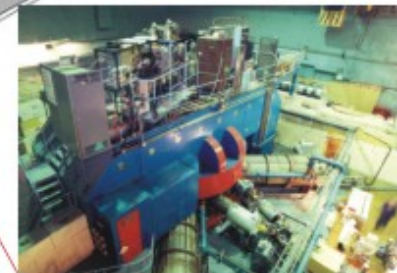
DRIBs-I above U400



DRIBs-I Start Section

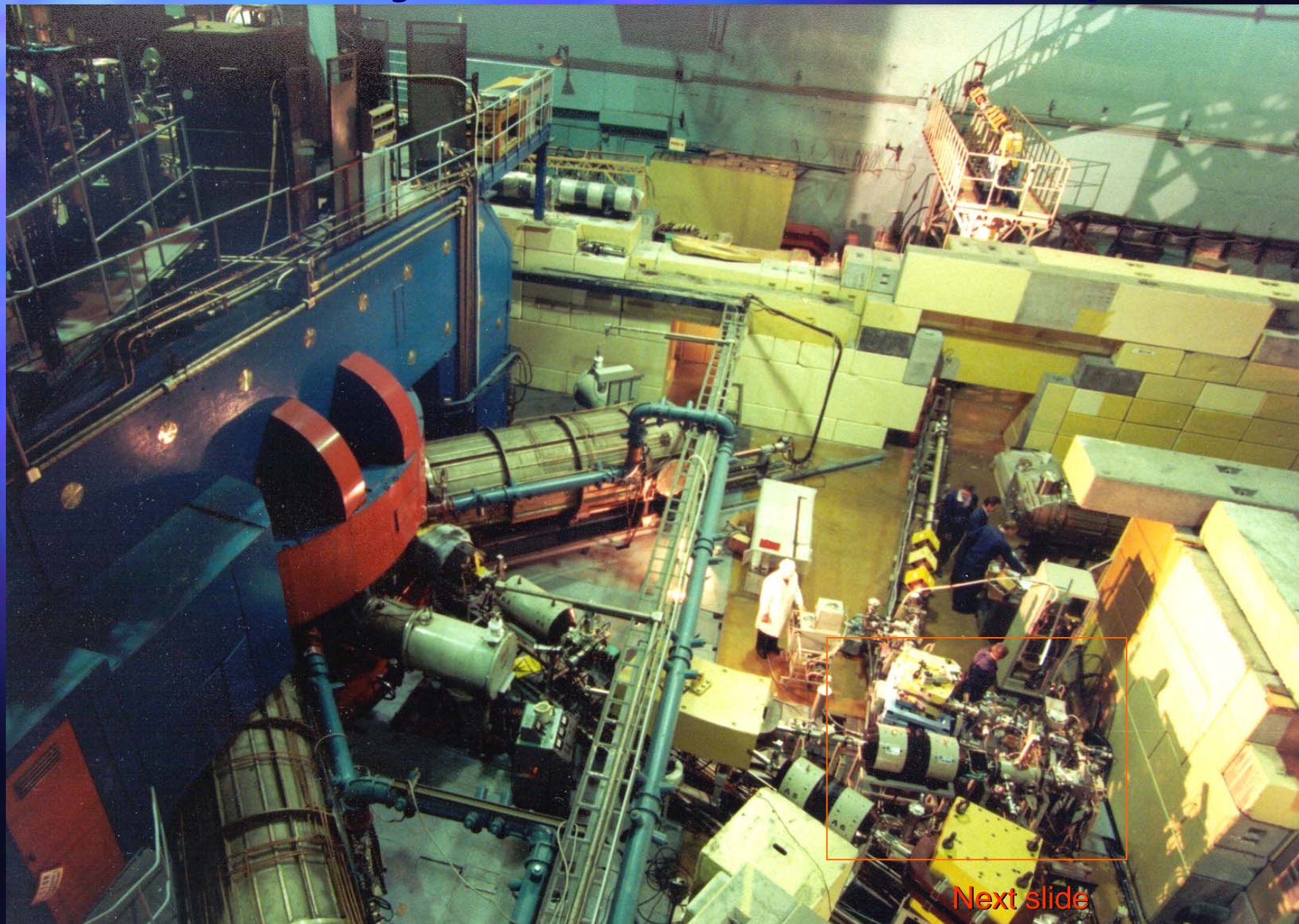


Microtron MT-25



U400M Accelerator

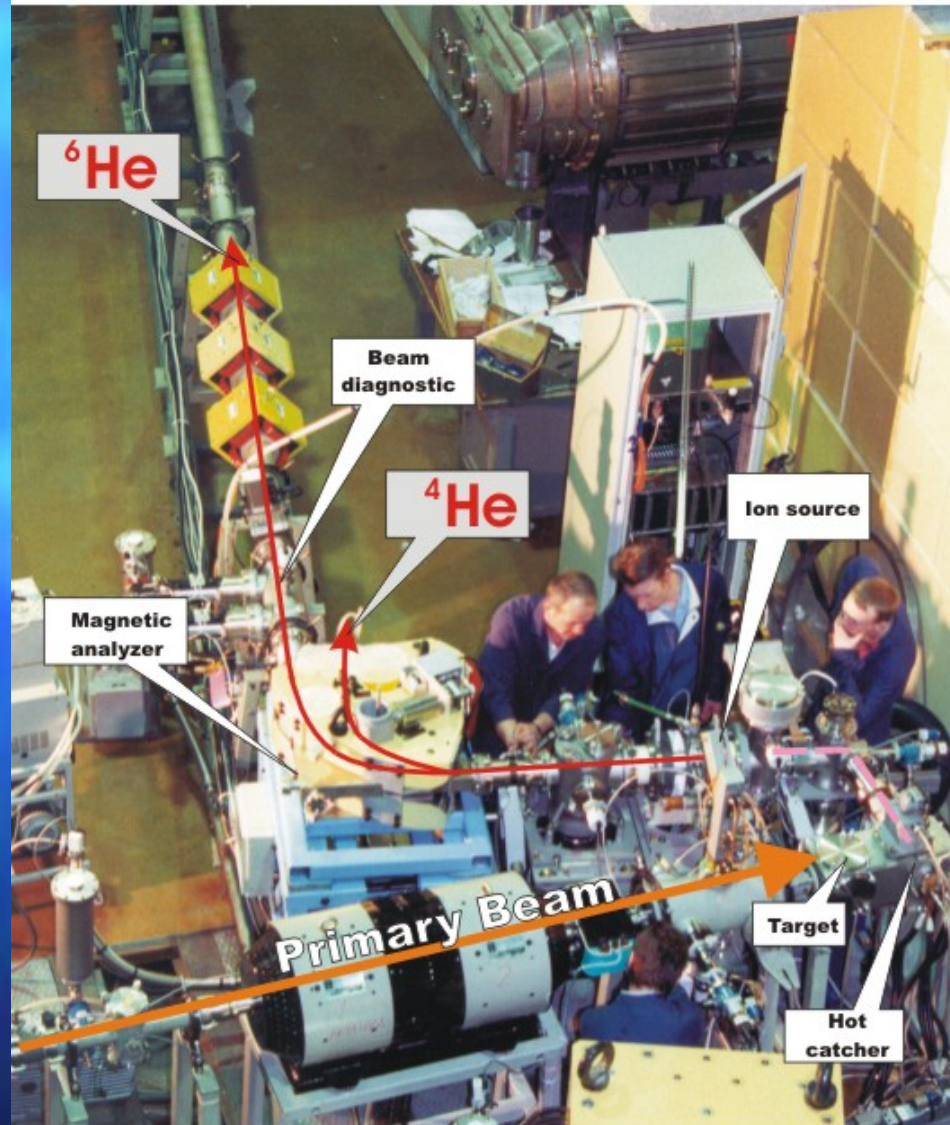
U400M Cyclotron with DRIBs Complex



Next slide

DRIBs - Project

Transformation of the primary beam into a low energy radioactive ion beam



DRIBs Accelerated Complex

RIB facilities: ${}^6\text{He}$, ${}^8\text{He}$ beam intensities

		DRIBS
${}^6\text{He}$ 808 ms	RIB	$\sim 10^8$ pps 11 MeV/n
	Primary beam Target	${}^7\text{Li}$; 10 μA 32 MeV/n Be
${}^8\text{He}$ 119 ms	RIB	$\sim 10^5$ pps (expected) 6÷8 MeV/n
	Primary beam Target	${}^{11}\text{B}$; 10 μA 34 MeV/n Be

DRIBs Accelerated Complex

Generation on U400M and acceleration on U400 ${}^6\text{He}$ $t_{1/2}=800$ msec

Process	Time, sec		Efficiency	
	Project	Test	Project	Test
Σ_1 -difussion from carbon catcher (1 μ)	50×10^{-3}	50×10^{-3}	1	1
Σ_2 -transport to ion source (1 m x Ø 0,1 m)	20×10^{-3}	20×10^{-3}	1	1
Σ_3 -ionization 1+ and separation	1×10^{-3}	$(50 \div 130) \times 10^{-3}$	0,5	0,1
Σ_4 -transport ${}^6\text{He}$ 1+ (120 m length)	2×10^{-4}	2×10^{-4}	0,8	0,23
Σ_5 -acceleration capture	0	0	0,5	0,4
Σ_6 -acceleration	50×10^{-6}	50×10^{-6}	1	0,8
Σ_{Σ}	70×10^{-3}	$(120 \div 200) \times 10^{-3}$	15×10^{-2}	$0,736 \times 10^{-2}$

$$\frac{\sum \Sigma_{project}}{\sum \Sigma_{test}} = 20$$

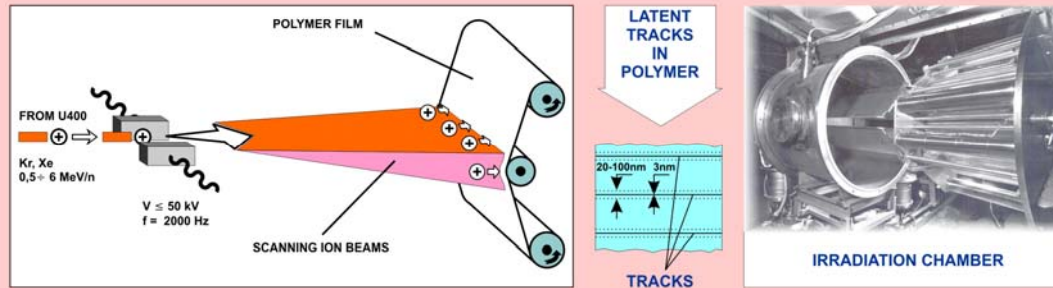
Track membranes and applied research



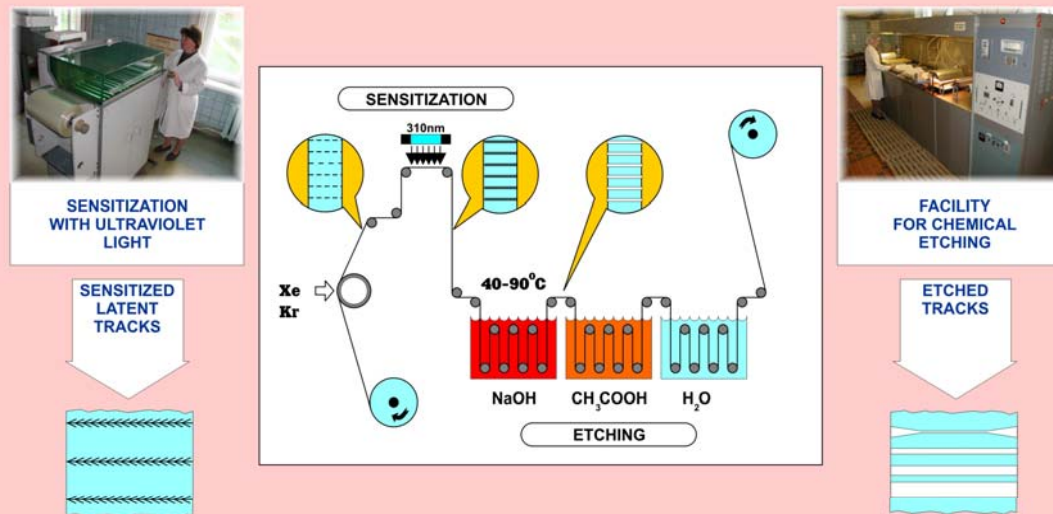
Flerov Laboratory of Nuclear Reactions

Track membrane production technology

I. IRRADIATION WITH ACCELERATED HEAVY IONS



II. SENSITIZATION AND CHEMICAL ETCHING

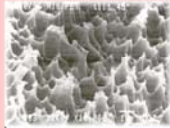


FLEROV LABORATORY OF NUCLEAR REACTIONS
JOINT INSTITUTE FOR NUCLEAR RESEARCH

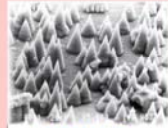
Track membrane production technology

TRACK-ETCH + ELECTROPLATING TECHNOLOGY

II. MICRO- AND **NANO**STRUCTURED SURFACES



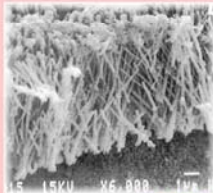
MODIFIED SURFACES



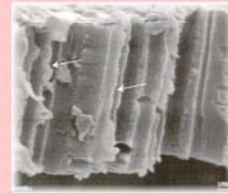
METALLIC NEEDLES



ALUMINUM FRACTAL STRUCTURES



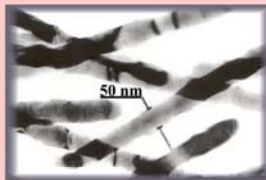
ARRAYS OF NANOWIRES



COPPER MICROTUBES

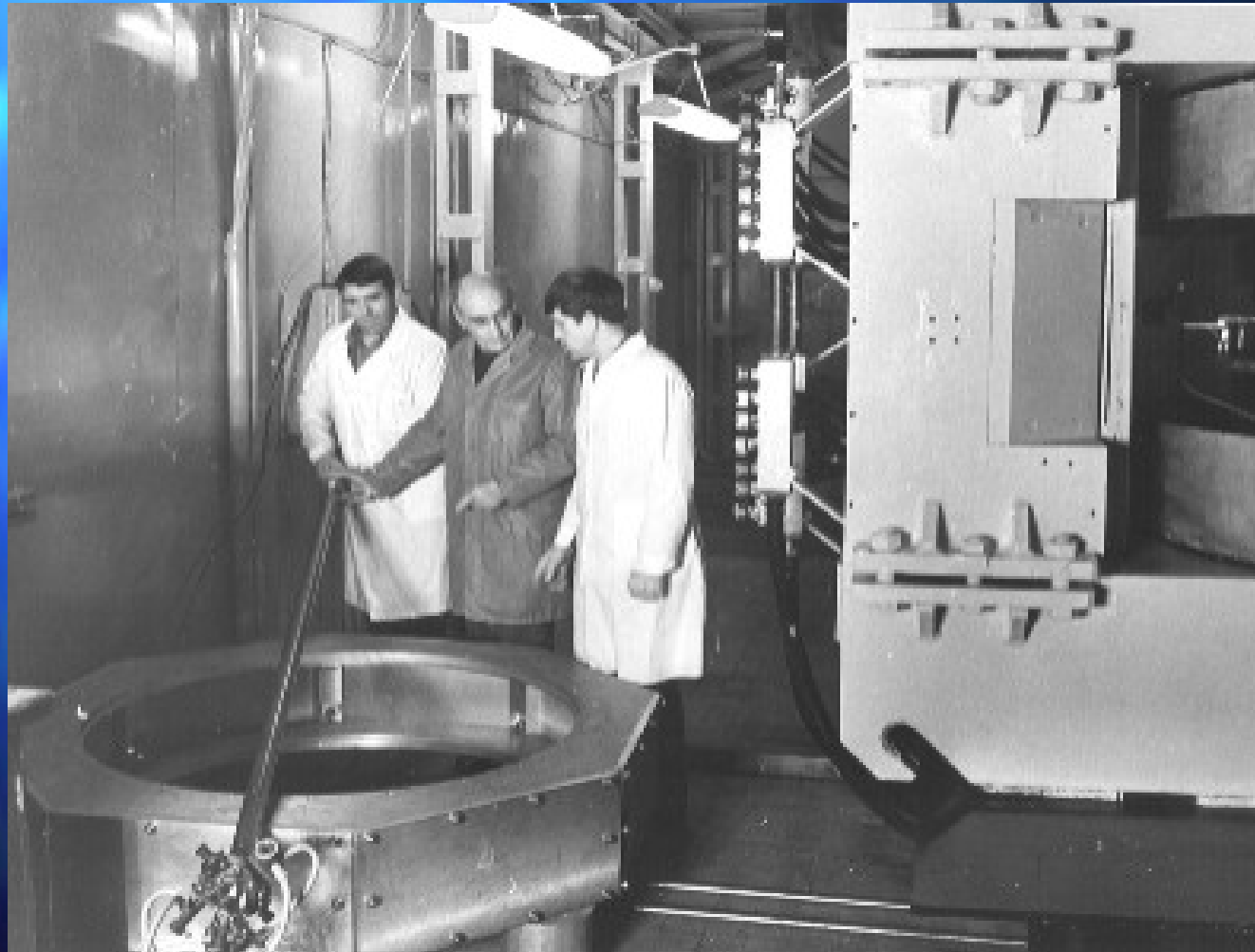


PROFILES OF COPPER **NANO**WIRES

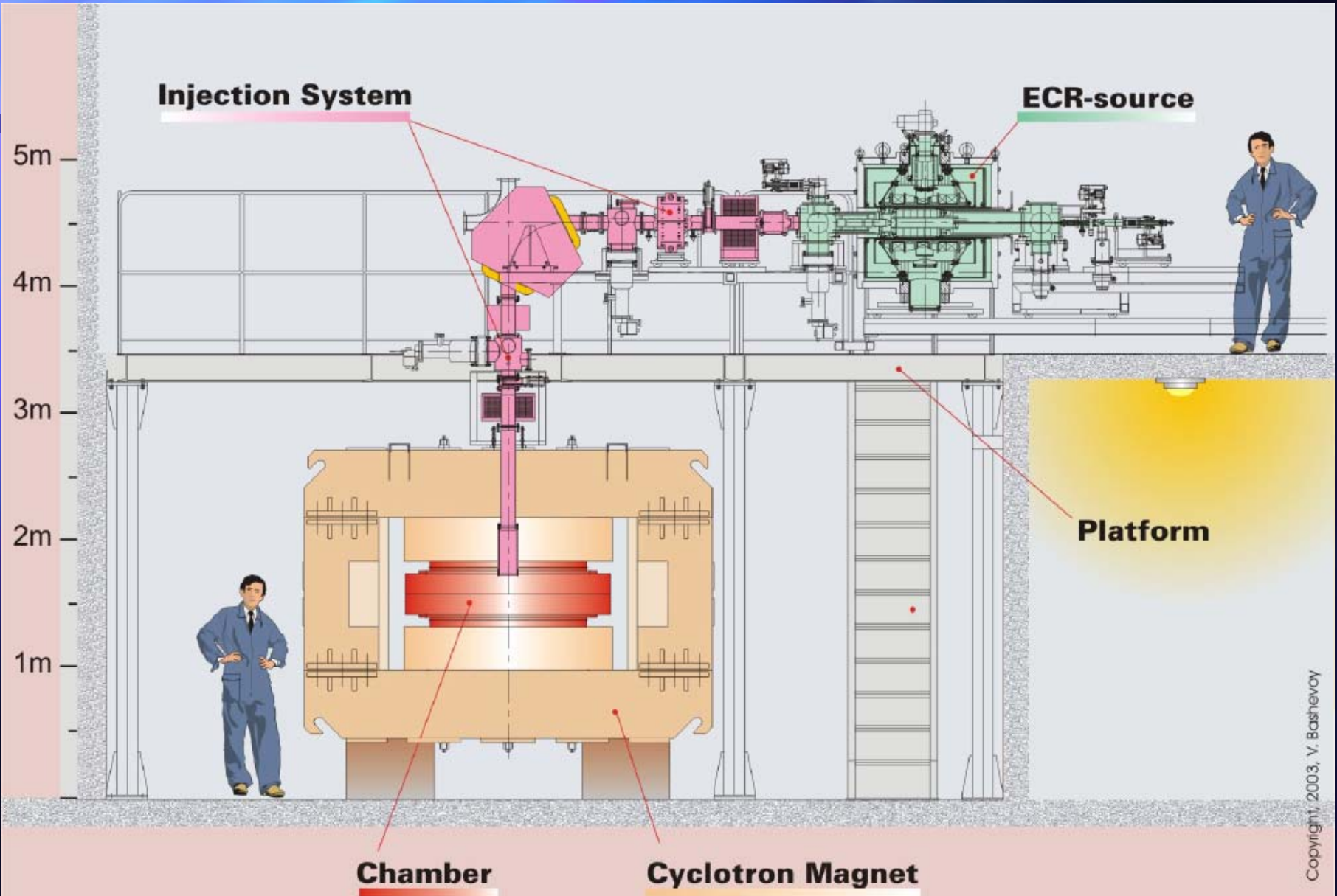


IMPLANTING CYCLOTRON IC-100

History pages 1985

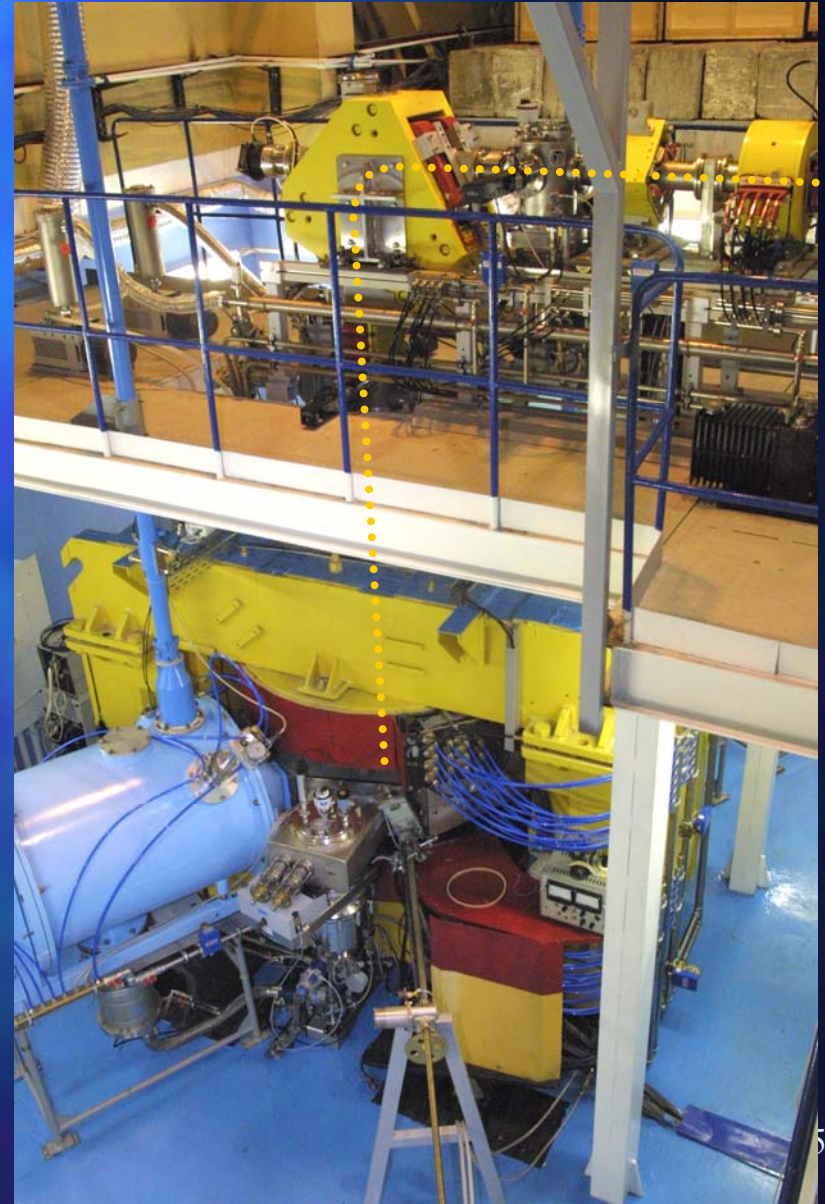


IC-100 Cyclotron (2002-2003)



IC-100 CYCLOTRON

Axial Injection System



Intensity of the accelerated and extracted ion beams (IC-100 cyclotron, February 2007).

Element	Ion	A/Z	F _{HF} MHz	Target beam current in the experiments	Maximum beam current
Neon	²² Ne ⁺⁴	5.5	20.160	0.7 μA	
Argon	⁴⁰ Ar ⁺⁷	5.714	20.200	2.5 μA	
Iron	⁵⁶ Fe ⁺¹⁰	5.6	20.240	0.5 μA	
Krypton	⁸⁶ Kr ⁺¹⁵	5.733	20.200	3.5 μA	3.5 μA
Iodine	¹²⁷ I ⁺²²	5.773	20.200	0.25 μA	
Xenon	¹³² Xe ⁺²³	5.739	20.180	3.7 μA	3.7 μA
Xenon	¹³² Xe ⁺²⁴	5.5	20.180	0.6 μA	
Tungsten	¹⁸² W ⁺³²	5.6875	20.142	0.015 μA	0.015 μA
Tungsten	¹⁸⁴ W ⁺³¹	5.9355	20.142	0.035 μA	0.035 μA
Tungsten	¹⁸⁴ W ⁺³²	5.75	20.142	0.017 μA	0.017 μA

Flerov Laboratory of Nuclear Reactions

NEW ACCELERATOR PROJECTS

DC-72 CYCLOTRON

multi-purpose cyclotron for Cyclotron Centre of Slovak Republic (CC SR) in Bratislava (Slovakia) (delivery stage)

The main field of DC-72 cyclotron application:

■ Nuclear medicine:

- Production of short lived radioisotopes for PET and SPECT diagnostic - ^{123}I , ^{81}Rb , ^{201}Tl in (p, xn) reactions
- Production α -emitters (^{211}At in (α, xn) reactions) for radiotherapy
- Development of Borum Neutron Capture Therapy (BNCT).
- Neutron therapy.
- Eyes proton therapy by 72 Mev proton beam.

■ Investigation at the heavy ion beams

- Production of polymer track membranes
- Surface modification of standard materials
- Nuclear, atomic and solid state research

DC-72 CYCLOTRON

Parameters of Accelerated Ion Beams

Accelerated Ion	Energy, MeV/nucl	Maximal intensity of the extracted beams	
		(μA)	(pps)
H⁻	72 - 36	50	$3 \cdot 10^{14}$
²H¹⁺	30 - 15	100	$6 \cdot 10^{14}$
D⁻	30 - 15	50	$3 \cdot 10^{14}$
³He¹⁺	14 - 7	50	$1,5 \cdot 10^{14}$
⁴He¹⁺	8,6 - 4,3	50	$1,5 \cdot 10^{14}$
⁷Li¹⁺	2,8 - <2	3	$6 \cdot 10^{12}$
¹²C³⁺	8,6-4,3	20	$2 \cdot 10^{13}$
¹⁴N³⁺	6,2 - 3,1	20	$1,7 \cdot 10^{13}$
¹⁶O⁴⁺	8,6 - 4,3	20	$1,5 \cdot 10^{13}$
²⁰Ne⁵⁺	8,6 - 4,3	20	$1,2 \cdot 10^{13}$
⁴⁰Ar⁸⁺	5,6 - <2	10	$3 \cdot 10^{12}$
⁸⁴Kr¹²⁺	2,8 - <2	3	$7 \cdot 10^{11}$
¹²⁹Xe¹⁸⁺	2,7 - <2	1	$1,6 \cdot 10^{11}$

DC-72 CYCLOTRON

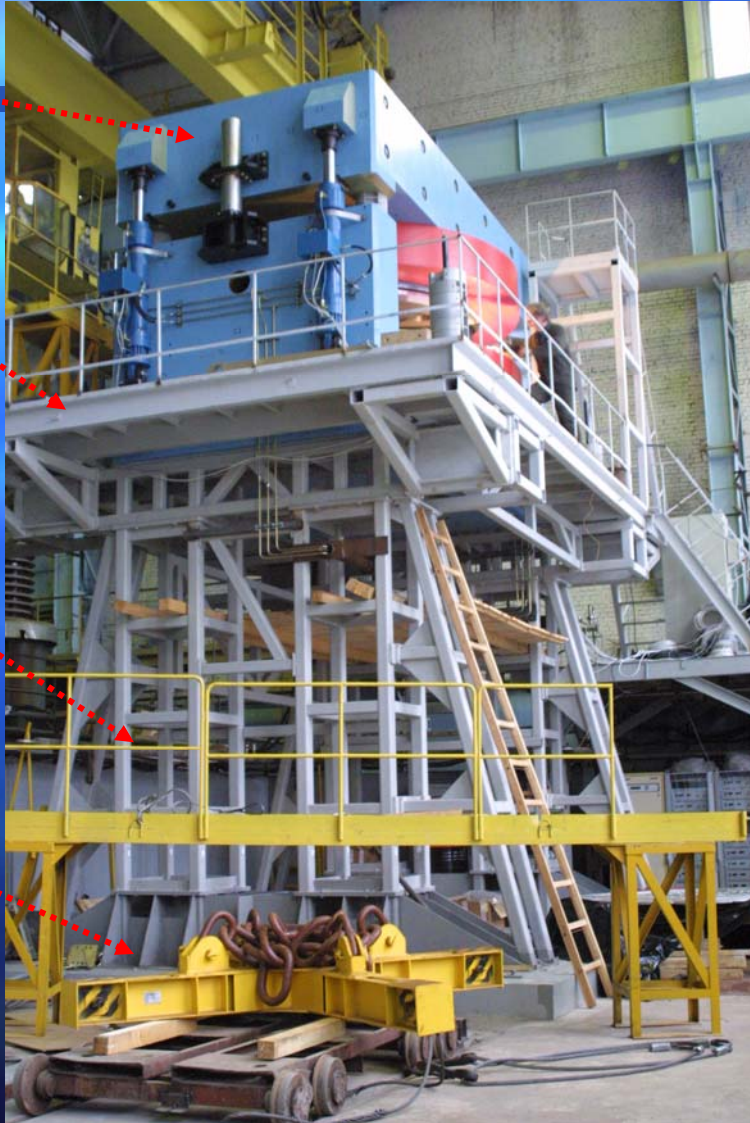
Underside View of Magnet

Electromagnet

Test Bench

Support





Stand



DC-60 CYCLOTRON

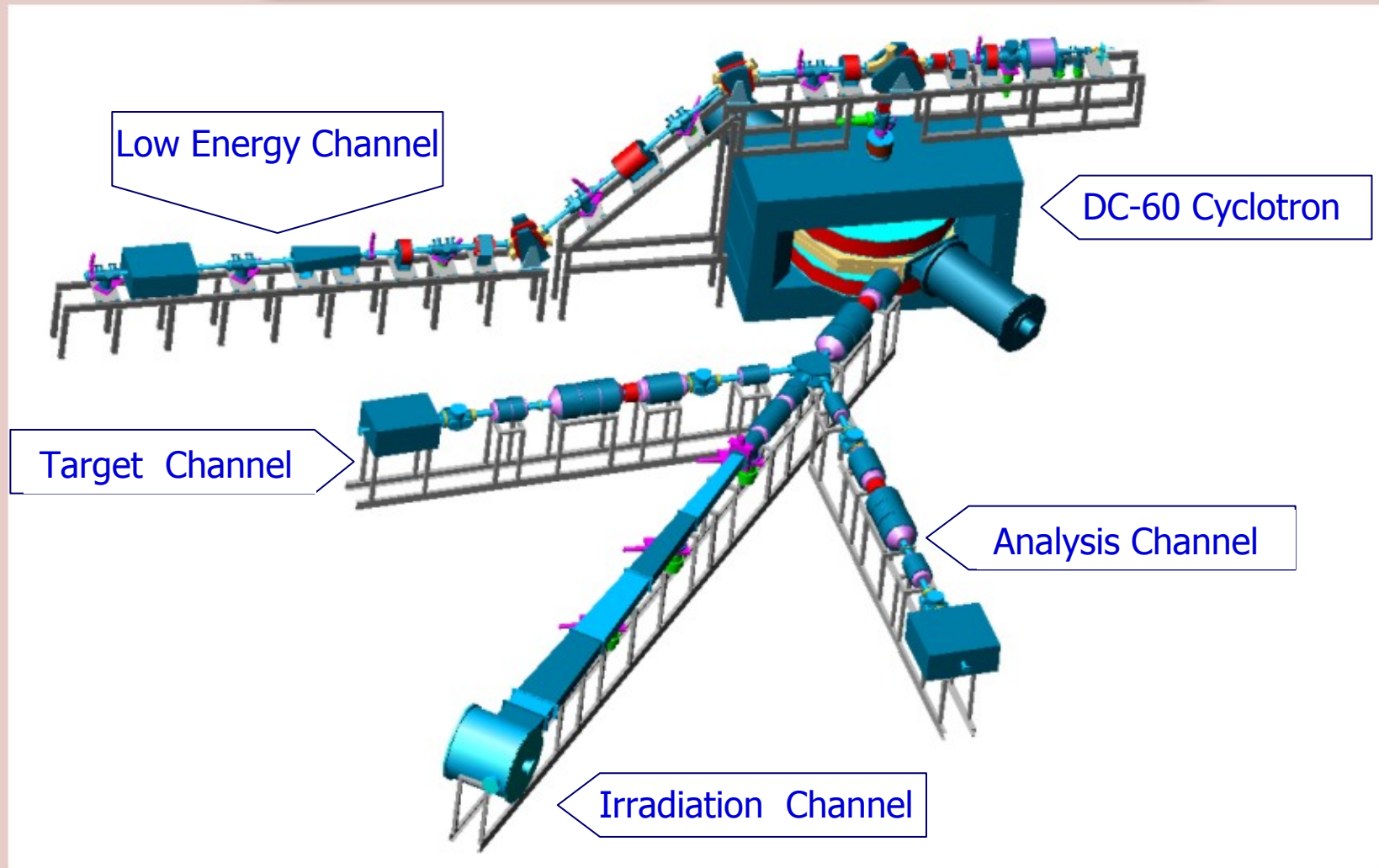
created by FLNR for Research Center of State University in Astana, Kazakhstan

MAIN OBJECTIFS

-  **PRODUCTION OF TRACK MEMBRANS WITH SPECIAL PROPERTIES**
-  **CREATION OF MICRO- AND NANOSRUCTURES**
-  **SURFACE MODIFICATION OF STANDARD MATERIALS, CREATION OF NEW MATERIAL WITH REQUIRED PROPERTIES**
-  **EDUCATION OF STUDENTS**

DC-60 CYCLOTRON: MAIN VIEW

Flerov laboratory of nuclear reactions



DC-60 CYCLOTRON

MAIN ACCELERATED ION BEAM PARAMETERS

Ions	Li ÷ Xe
Mass to charge ratio A/Z	6 ÷ 12
Accelerated ion energy	0.35 ÷ 1.7 MeV/nucleon
Energy spread	2 %
Discrete ion energy change	Due to A/Z ratio
Smooth energy variation with respect to nominal one	-25 % / +25% Due to magnetic field variation

DC-60 CYCLOTRON

LOW ENERGY ION BEAM PARAMETERS

Ions	He ÷ Xe
Mass to charge ratio (A/Z)	2 ÷ 20
Ion energy from ECR source	10 ÷ 20 keV/charge
Energy spread	0.1 %
Discrete ion energy change	Due to change of A/Z
Smooth ion energy variation	Due to extracted potential variation in ECR source

DC-60 CYCLOTRON



DC-60 CYCLOTRON



CYCLOTRON CENTRE BUILDING

DC-350 CYCLOTRON

project designed for scientific centre in Almaty, Kazakhstan

MAIN FIELDS OF PHYSICAL RESEARCHES AT DC-350 ION BEAMS

▶ Fundamental investigations

- Synthesis and study properties of superheavy elements
- Radiochemistry laboratory for identification and study of chemical properties of the synthesized elements

▶ Applied researches

- Track membranes and their application
- Modification of materials surface
- Ion-implantation nanotechnology

DC-350 CYCLOTRON

ACCELERATED ION BEAMS PARAMETERS

Ions	Li ÷ U
Mass to charge ratio (A/Z)	3 ÷ 6
Ion energy	3 ÷ 12 MeV/nucl
Energy spread	$\pm (1 \div 5) \cdot 10^{-3}$
Discrete ion energy change	due to ion charge change (A/Z)
Smooth ion energy variation from nominal	40% due to magnetic field variation
Beam emittance	20π mm mrad
Maximum beam intensity	3×10^{13} pps
Maximum beam power	~ 2 kW

DC-350 CYCLOTRON

Maximal beam intensity of rare isotopes

at present (U-400)

48Ca – from 1,0 to 1,5 μA

50Ti – from 0,8 to 1,6 μA

54Cr – from 1,0 to 1,25 μA

58Fe – from 0,8 to 1,0 μA

64Ni – from 0,6 to 0,8 μA

DC-350 accelerator complex^{*}

48Ca – from 2 to 5 μA

50Ti – from 2 to 3 μA

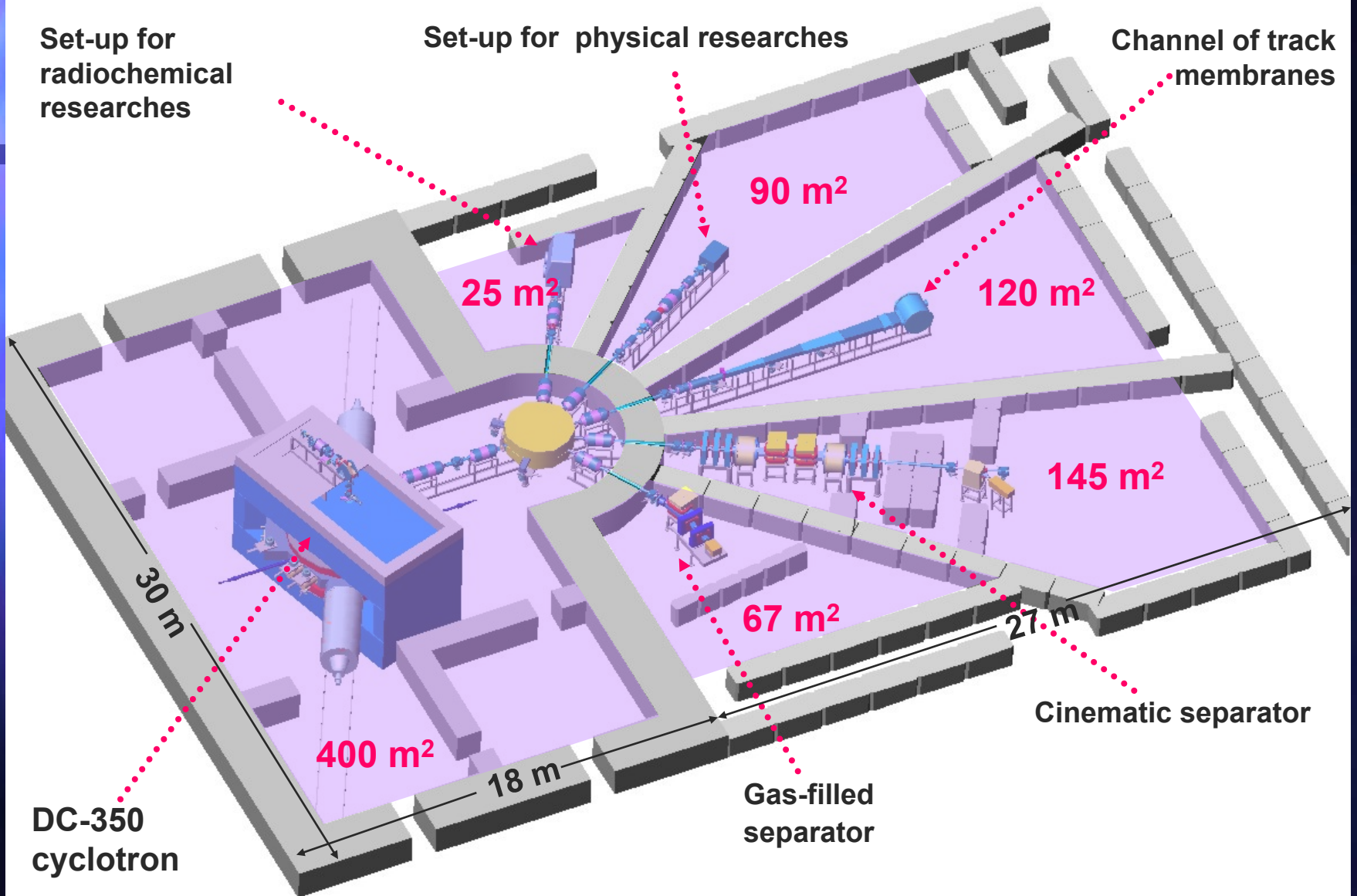
54Cr – from 2 to 3 μA

58Fe – from 2 to 3 μA

64Ni – from 2 to 3 μA

^{*} Ion energy of accelerated beams - 4,5÷5,5 MeV/nucleon

DC-350 CYCLOTRON



FLEROV LABORATORY of NUCLEAR REACTIONS

ACCELERATOR COMPLEXES OF THE LABORATORY



U400



U400M



U200



Microtron
MT-25

NEW ACCELERATOR COMPLEXES



DRIBs



DC-40



DC-72



DC-60