DEVELOPMENT OF EMBEDDED EPICS ON F3RP61-2L

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Background

- So many Yokogawa FA-M3 PLCs
 - In KEKB used over 10 years, showed high reliability
 - In J-PARC also many for Linac/RCS/MR
 - In other institutes
 - RIKEN-RIBF
 - KURRI FFAG
 by Tanigaki-san
 - Shanghai SSRF
 - and so on ..

A rack for J-PARC PPS

F3RP61-2L (e-RT3 2.0/Linux)



- Available from Yokogawa since Sept. 2008 as a product name "e-RT3 2.0/Linux"
- CPU: MPC8347E (PowerPC), 533MHz
- OS: Linux (kernel 2.6.24.3)
- DDR2 SDRAM: 128MB + user SRAM 4MB
 I/F
 - Ethernet: 100BASE-TX (2ch)
 - RS-232C, IEEE1394a
 - CF ...
- RAS support
- <u>http://www.yokogawa.co.jp/rtos/rtos-index-ja.htm</u> (Japanese)
- Beta release version by Yokogawa in Feb. 2008
 - Discussion between KEK and Yokogawa before Sept.
- "Embedded EPICS" with this module why not ?

EPICS on e-RT3 2.0/Linux

Yokogawa provided us :

- ELDK (Embedded Linux Development Kit)
 - Cross compiling environment for target (e-RT3)
 - Need a Linux PC RedHat or CentOS or Scientific Linux
- BSP (C libraries) for I/O modules of FA-M3
- We did :
 - Install ELDK into a Linux PC
 - Modify Makefile of EPICS Base (to include e-RT3)
 - Make process succeeded without changing any part
 - Implement EPICS device/driver supports by wrapping over BSP

EPICS on e-RT3 2.0/Linux

Wrapping over BSP is like this

static long write_bo(boRecord *pbo)

F3RP61_BO_DPVT *dpvt = (F3RP61_BO_DPVT *) pbo->dpvt; M3IO_ACCESS_RELAY_POINT *poutrlyp = &dpvt->outrlyp; poutrlyp->data = (unsigned short) pbo->rval;

if (ioctl(f3rp61_fd, M3IO_WRITE_OUTRELAY_POINT, poutrlyp) < 0) {
 errlogPrintf("devBoF3RP61: ioctl failed [%d]\n", errno);
 return (-1);</pre>

```
.
```

pbo->udf=FALSE;

return (0);

}

 easy for those who have some experience of EPICS

EPICS on e-RT3 2.0/Linux

What happened ?

- After "Make" process of EPICS Base

- EPICS IOC-core with Soft Record, EPICS Sequencer run stably over a couple of days
- After code developing with BSP
 - I/O modules (AD/DA, DI/DO) become accessible

An e-RT3 running EPICS I/O modules



PCaPAC 2008 in Ljubljana

Two Styles with e-RT3

Style (a)



- Similar to the relationship between VME-CPU and VME I/O modules
- No Ladder programming
- Can use highly reliable I/O modules

Style (b)



- Keep original style with Sequence CPU
 - Ladder in Sequence CPU
 - e-RT3 works as an EPICS IOC

- suitable when high reliability is needed

Application at Accelerators

EPICS CA protocol

J-PARC MR

- Still under construction toward 1st beam acceleration (3GeV to 30 GeV) on Dec. 2008
- Will use 8 e-RT3 modules with style (a), mostly for power supplies Septum magnet control
 - Cost / Time effective solution for us

with e-RT3 (in test)



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Power supply

"The Japan Corporation"

- Collaboration between academic institutes and companies has worked very well
 - KEK RIKEN Yokogawa SHI MESS



Demonstration at a meeting in Japan

(Aug. 2008)





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Summary

- "Embedded EPICS" on F3RP61-2L (e-RT3 2.0/Linux) is very successful
- With e-RT3, we can use PLC I/O modules in "VME-like" style without Ladder and a separated IOC.
- e-RT3 modules will be used in controls of power supplies in J-PARC MR

microIOCs by COSYLAB have contributed J-PARC MR commissioning