

TIME

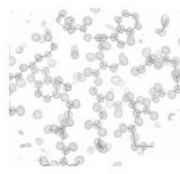
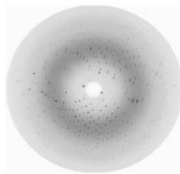
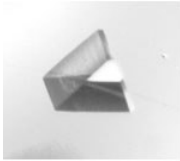
EMBL Beamline control at Petra III

Uwe Ristau

PCaPAC 2008

Petra III Instrumentation EMBL-Hamburg

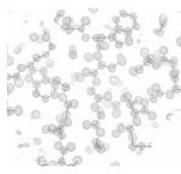
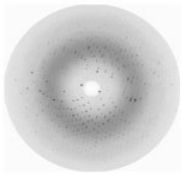
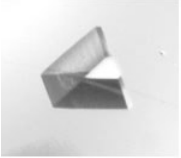
Content



TINE

- Introduction
- TINE @ EMBL
- Control Concept for Petra III
- Control Electronic
- Beckhoff TwinCAT/EterCAT

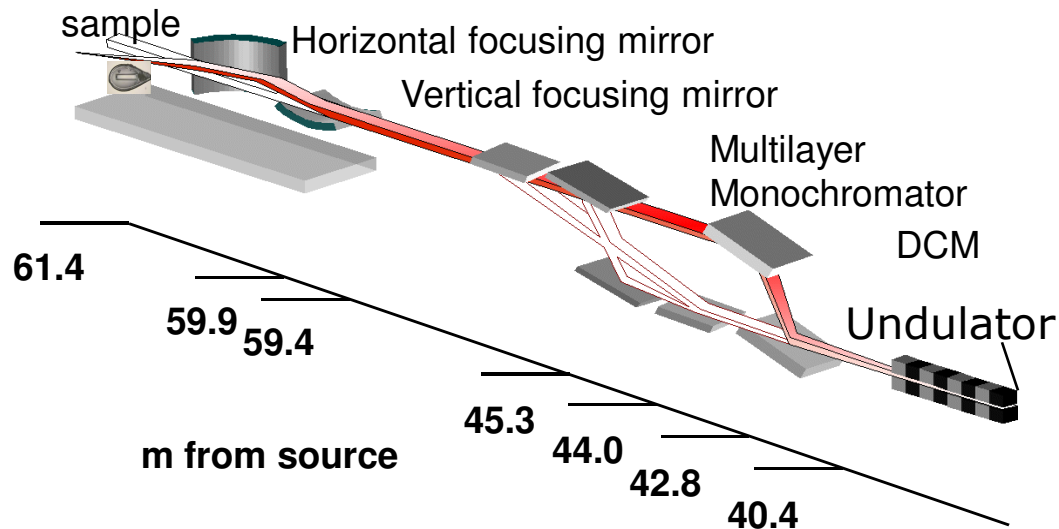
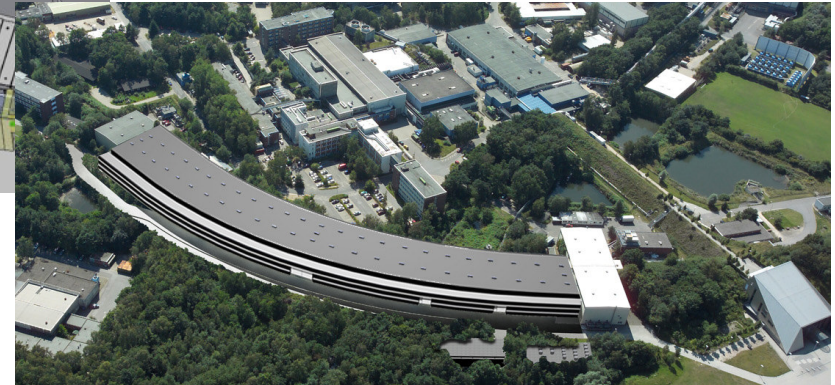
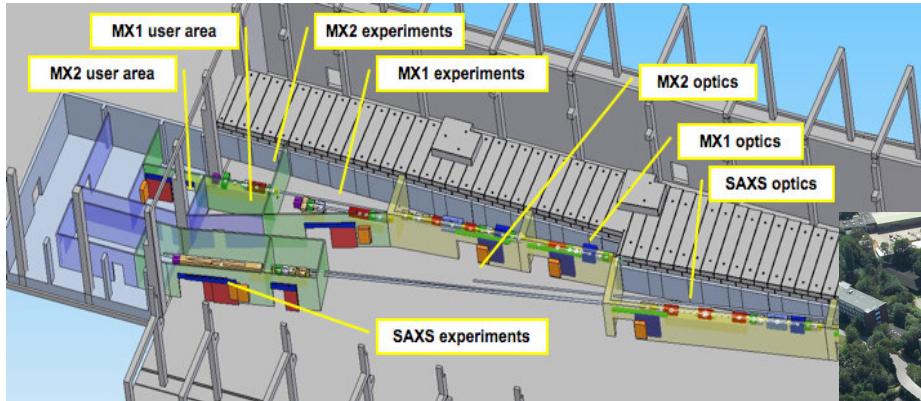
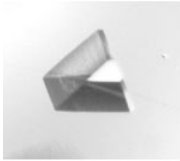
Introduction



TIME

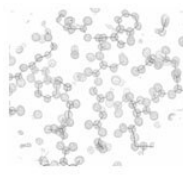
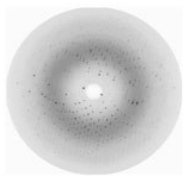
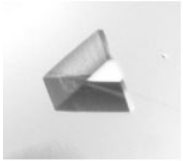
- The European Molecular Biology Laboratory EMBL-Hamburg will build and operate an integrated infrastructure for life science applications at PETRA III / DESY.
- Beside others the centre comprises two Beamlines for Macromolecular X-ray crystallography (MX1, MX2) and one for Small Angle X-ray Scattering (BioSAXS).
- The EMBL operates currently 6 Beamlines at the DORISIII/DESY synchrotron

EMBL



BIOSAXS Beamline
first experiment 4/2010

TINE @ EMBL



TINE

- TINE was first installed at the DESY/DORIS III Beamline BW7B in 2006. Since then the Beamline control module BCM, the experiment control and a robotic sample changer are controlled by TINE. Presented at the PCAPAC 2006.

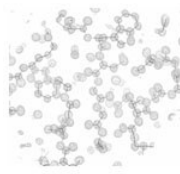
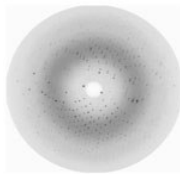
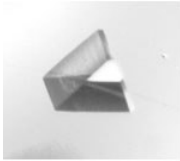
- Now TINE is integrated at the Doris Beamline for small angle scattering X33 and at the MX Beamlines BW7A and BW7B.

- Since the beginning of 2008 BW7A and BW7B became test Beamlines for the new Petra III project of the EMBL. At the moment the first applications with the Petra III control concept are implemented at this Beamlines.

TINE
Stand alone
Installation

```
ens      11.07.08 18:46  ON  ON  0.0  3  0 "tine Equipment Name Server"
blmarch  11.07.08 18:46  ON  ON  0.0  3  0 "march server"
blhistory 11.07.08 18:46  ON  ON  0.0  3  0 "march history server"
timeserv 11.07.08 18:46  ON  ON  0.0  3  0 "tine time server"
dorisgate 11.07.08 18:46  ON  ON  0.0  1  0 "doris beam gateway"
blglobals 11.07.08 18:46  ON  ON  0.0  5  0 "embl globals server"
blstats  11.07.08 18:46  ON  ON  0.0  3  0 "bw7b statistics server"
gens     11.07.08 18:46  ON  ON  0.0  3  0 "tine Group Equipment Name Se
rver"
cas      11.07.08 18:46  ON  ON  0.0  3  0 "Central Alarm server"
clog     11.07.08 18:46  ON  ON  0.0  3  0 "Central Logging server"
blpmarch 11.07.08 18:46  ON  ON  0.0  3  0 "post-mortem archive server"
fecadmin@tinesrv1:~/autoproc-1.0>
```

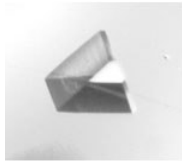
Why TINE



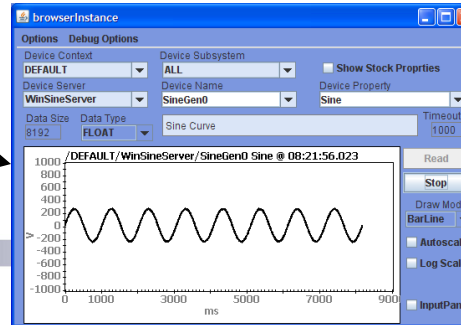
TINE

- Very good support of MCS
- TINE unique features:
 - Different transport protocols: UDP,TCP/IP....
 - Multicast Video server in UDP
 - Labview server API
 - WinCE support
 - Data types like <str,dbl,dbl>
 -

TINE additional tools



TINE Instant Client



TINE JAVA COMA TOOL



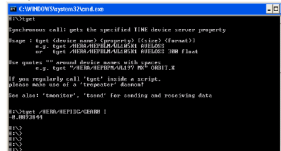
TINE Video (Multicasting + Scheduling)

RUNTIME

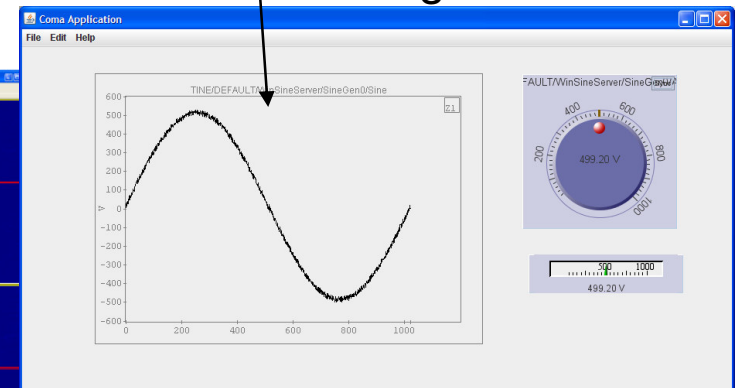
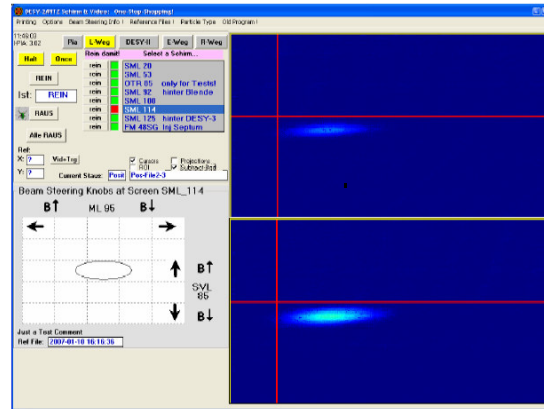
Client generation!

TINE command-line tools

- `tservers` (queries the ENS for registered servers)
- `tdevlist` (queries a server for its devices)
- `tproplist` (queries a server for its properties)
- `tinfo` (queries a server for property information)
- `tget` (synchronous read-only call to server)
- `tsetd` (synchronous write/read call to server)
- `tmonitor` (asynchronous read-only poll to server)
- `thistory` (queries the archive server)



With 'tget' in tcl scripts
PLEASE use a tmeRepeater !



Secure Web access

Common device interface

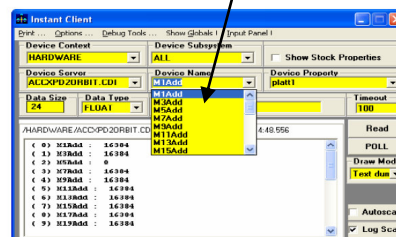


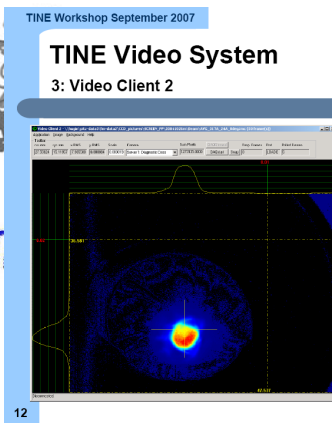
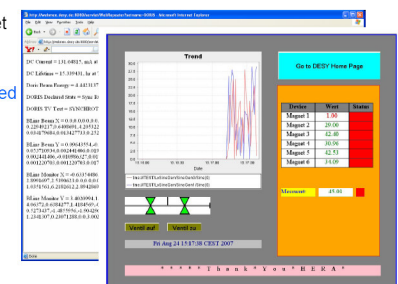
Plate Devices:

“abcd.xyz”

factored into
Property Query
precedent List =>

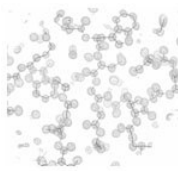
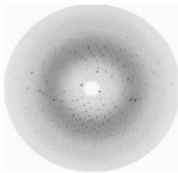
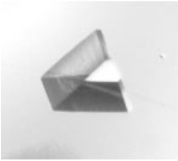
TINE Web Applications

- TINE Client Servlet
- PHP Interface (Daresbury)
- Web2C (**Web-based controls client**)
 - Thin Ajax Client



- main client-side tool
- data taking
- live monitoring
- image analysis
- image correlation

Platforms for PetralII



TIME

- WIN
- Linux
- MAC
- WinCE

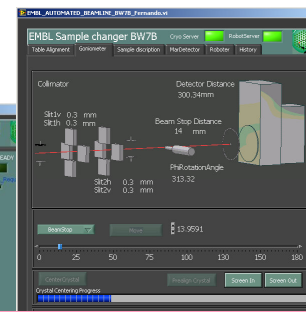
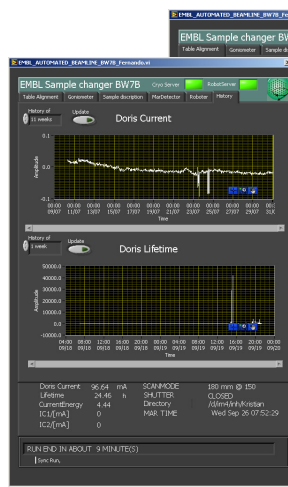
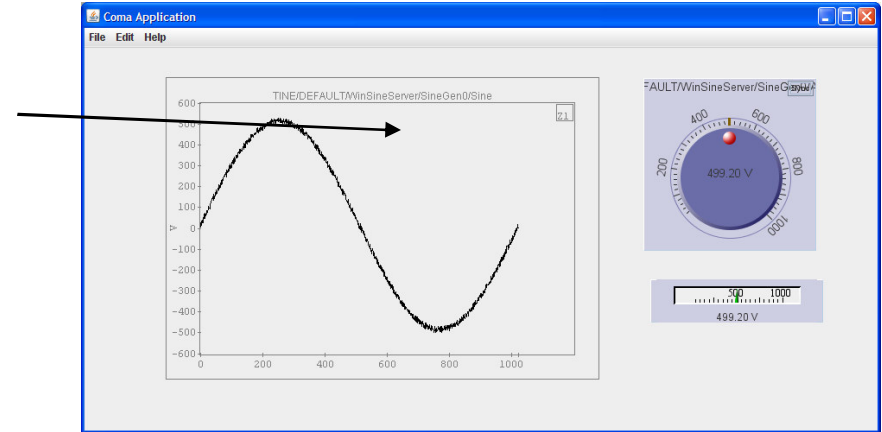
Talk by Andres Pazos

Server Programming tools

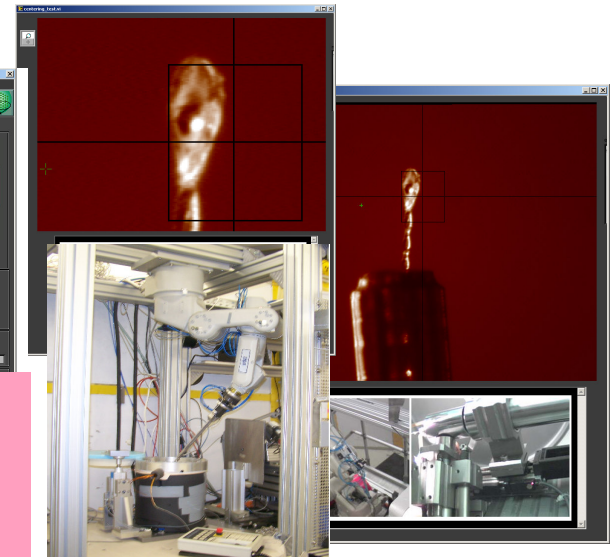
- C++ for server integration
- LabView device server
- CDI Tine Common device interface for hardware access
- Java hardware independent servers

Client Programming tools

- TINE COMA-> client generation in runtime!
- Labview TINE API for Win/Linux/MAC
- TINE ACOP Java Win/Linux/MAC
- Web2C /Web service/Ajax



POSTER robotic sample changer control



LabView and standard devices

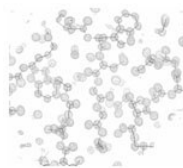
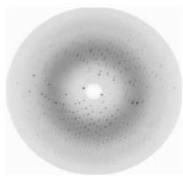
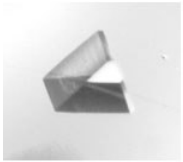
- Device control software for many standard devices like oscilloscopes (Tektronics, HP, LeCryo, etc..) ,function generators, multimeter (Fluke, Agilent, Keithley,...)



Spectrum analyzer are available for LabView as download at www.ni.com.



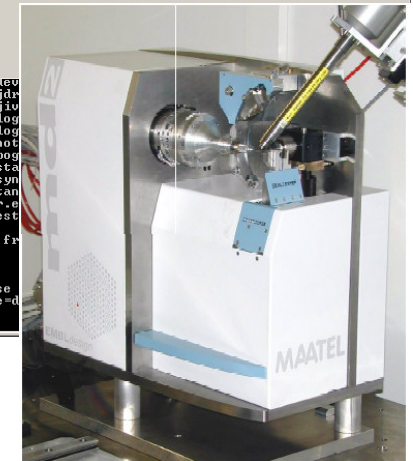
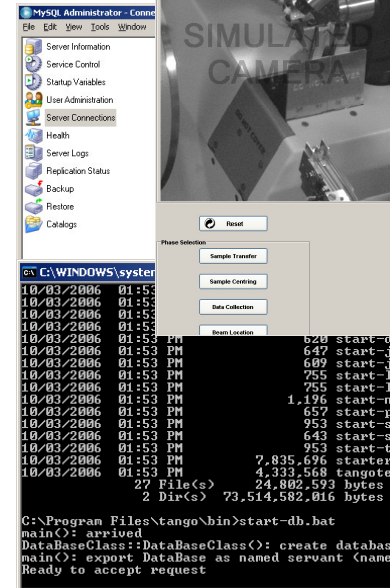
It is quick to create a TINE device server device driver is available



TINE



-

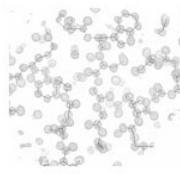
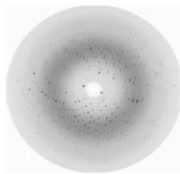
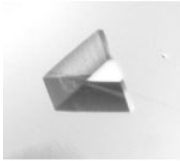


translation

TINE Client

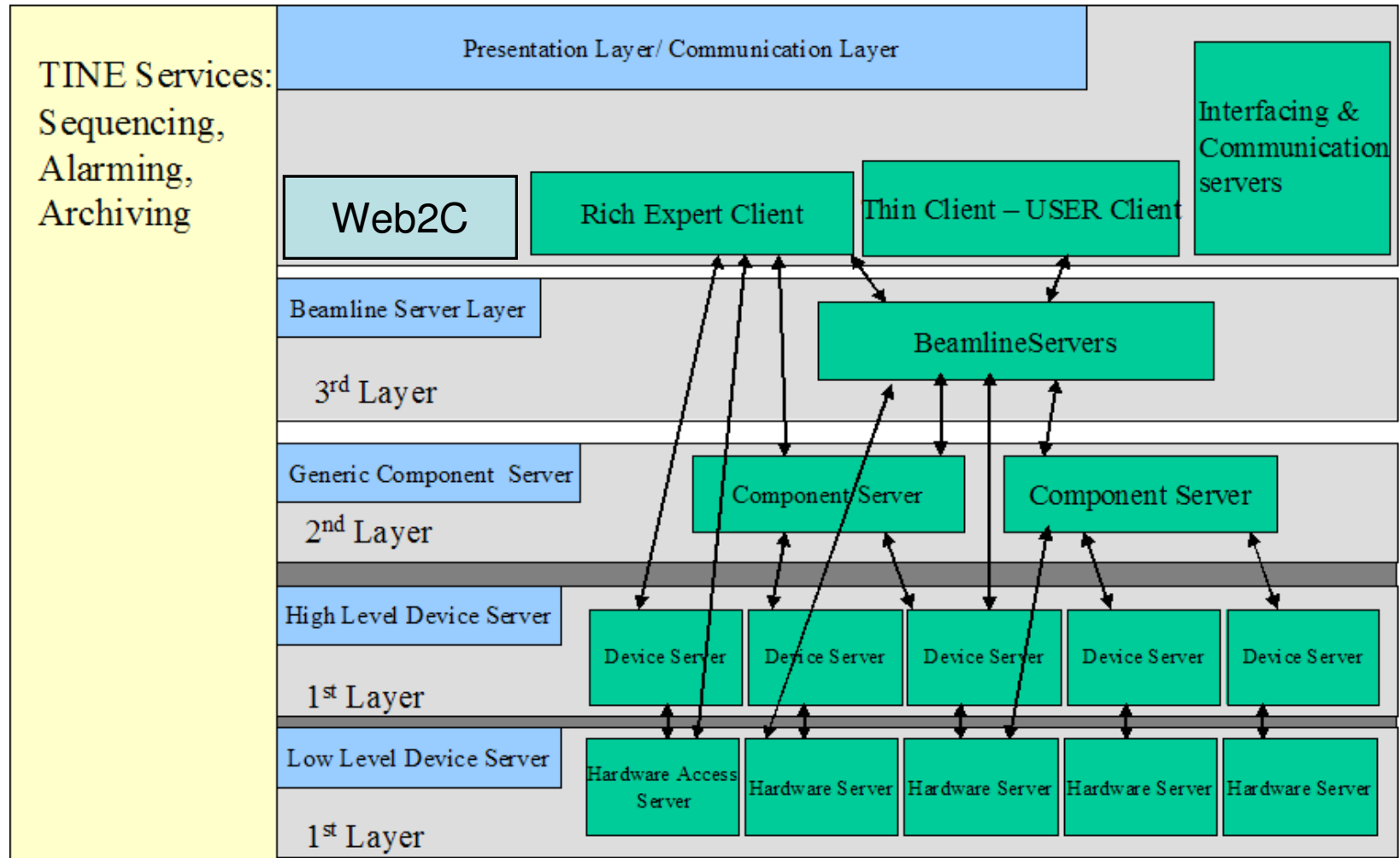
PCaPAC08: EMBL Beamline control at PetralIII

EMBL Control Software Concept

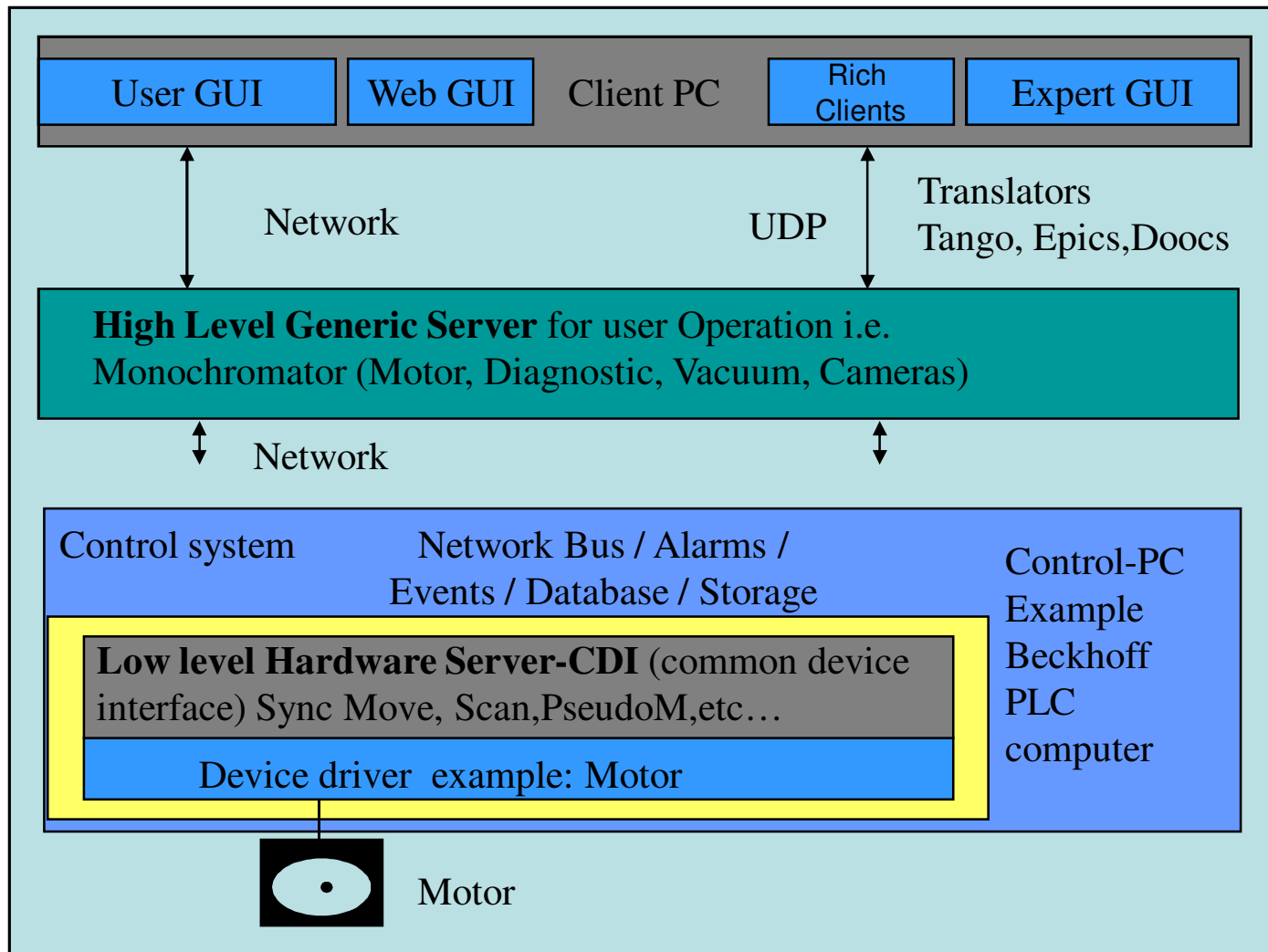


TiME

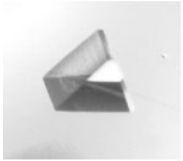
TiNE Services:
Sequencing,
Alarming,
Archiving



Example Server Hierarchy



Beamline Software



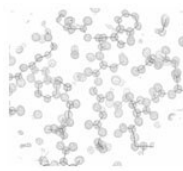
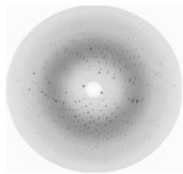
- Beamline Server

- Feedback
- Alignment
- User Database
- Data processing
-



- Component Server

- Monochromator
- Mirror
- Collimator
- Sample Changer
- Diffractometer
-

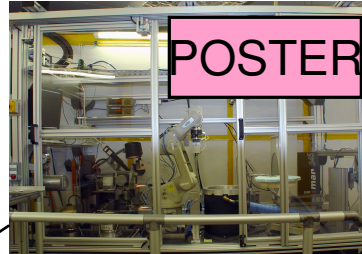


- Device Server

- Beckhoff
- Goniometer
- Centering
- Video



TIME



- Generic Detector server

- MAR 333
- Pilatus
- MAR 555
- MAR 165
-

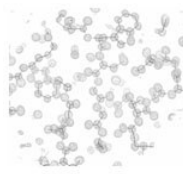
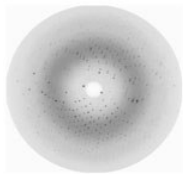
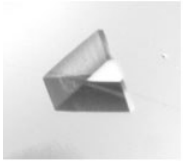
- Generic Motor server

- Beckhoff
- Delta Tau

- DAQ

- TwinCAT EterCAT
- NI PXI/FPGA
- Tektronix Scope

Software Modules for the PETRA3 Beamline control



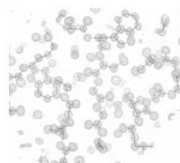
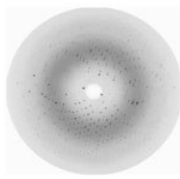
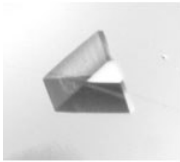
TIME

- Generic motor server
 - Beckhoff/TwinCAT motor control and DAQ
 - Delta Tau PMAC
 - Aerotech
 - Attocube
 - PXI/NI
- Generic Detector server
 - Pilatus
 - MAR333, MAR555
 - MAR 345, MAR165
- Endstation software
 - SC3 Tine device server
 - MD2 Tine device server
 - Goniometer server
- General Beamline tools
 - Scope
 - Function generator
 - ...
- Oracle data base connectivity
 - User/Experiment info
- Data processing
 - eDNA connectivity
 -
- Experiment Web access
 - ISPY_B connectivity
- GUI Framework
 - Bliss Framework/ MX-Cube
 - BLUE ICE
 - EMBL-HH LabView Framework

- To be created
- existing

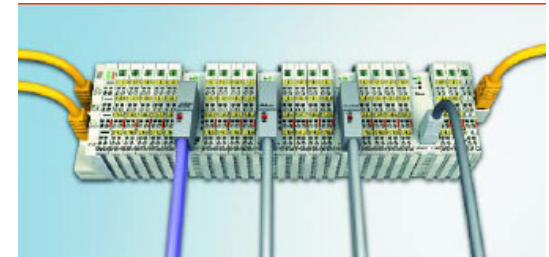
In evaluation

TwinCAT/EterCAT specifications



TIME

- Ethernet based real time software PLC with cycle times down to 50 us
- Clock synchronization of connected I/O hardware by 1 us precision.
- Connected via CAT5 Ethernet cable and ordinary network switches
- Industrial standard, high reliability, Computer without rotating parts (fans, hard disks, etc)
- Cheap, fast delivery, long live products supported for many years
- Easy interfacing to other Fieldbus systems (CAN, S5, SerCos, Profibus Gateways available)
- Counter, DIO, AIO, Stepper motor controller, DC-motor control all in one system available
- NC numeric motor control of TinCAT noperates servo motors, stepper motors, dc motors,....
- DIO XFC (extreme fast controls) modules of Beckhoff timing to 100ns. Incremental timing with 10ns steps possible,
- Analog input up to 200kHz (15 bit, 0.5% precision)
- 24 bit AI available- Prototyp Beckhoff – in test at the EMBL
- EterCAT open protocol EMBL-Hamburg member www.EterCAT.org



Ethernet based real time software PLC -> TwinCAT
www.Beckhoff.com

K-Bus only

EterCAT: Open Protocol

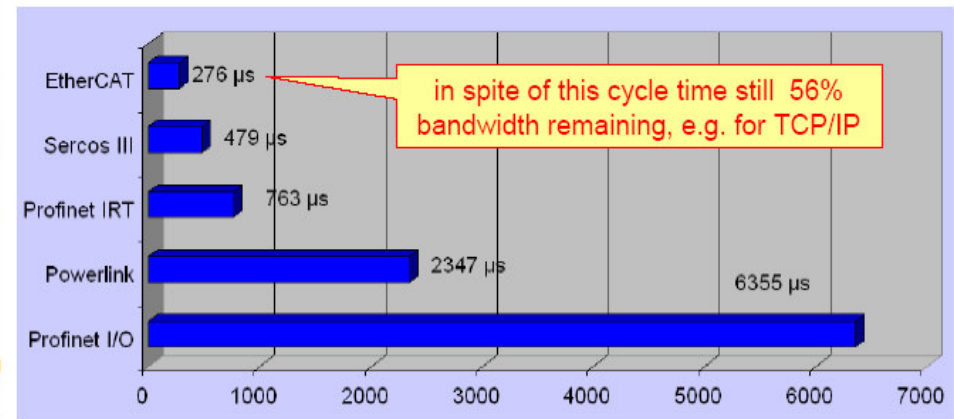


EtherCAT Technology Group Members (9/2006)

EtherCAT Performance Example



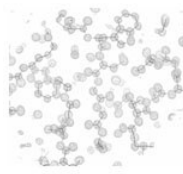
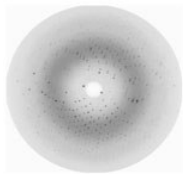
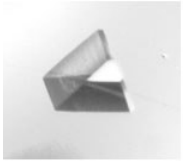
- 40 Axis (each 20 Byte Input- and Output-Data)
- 50 I/O Station with a total of 560 EtherCAT Bus Terminals
- 2000 Digital + 200 Analog I/O, Bus Length 500 m
- Performance EtherCAT: **Cycle Time 276µs** at 44% Bus Load, Telegram Length 122µs
- For comparison:
Profinet IRT 763 µs, Powerlink V2 2347µs*, Profinet RT 6355 µs



TIME

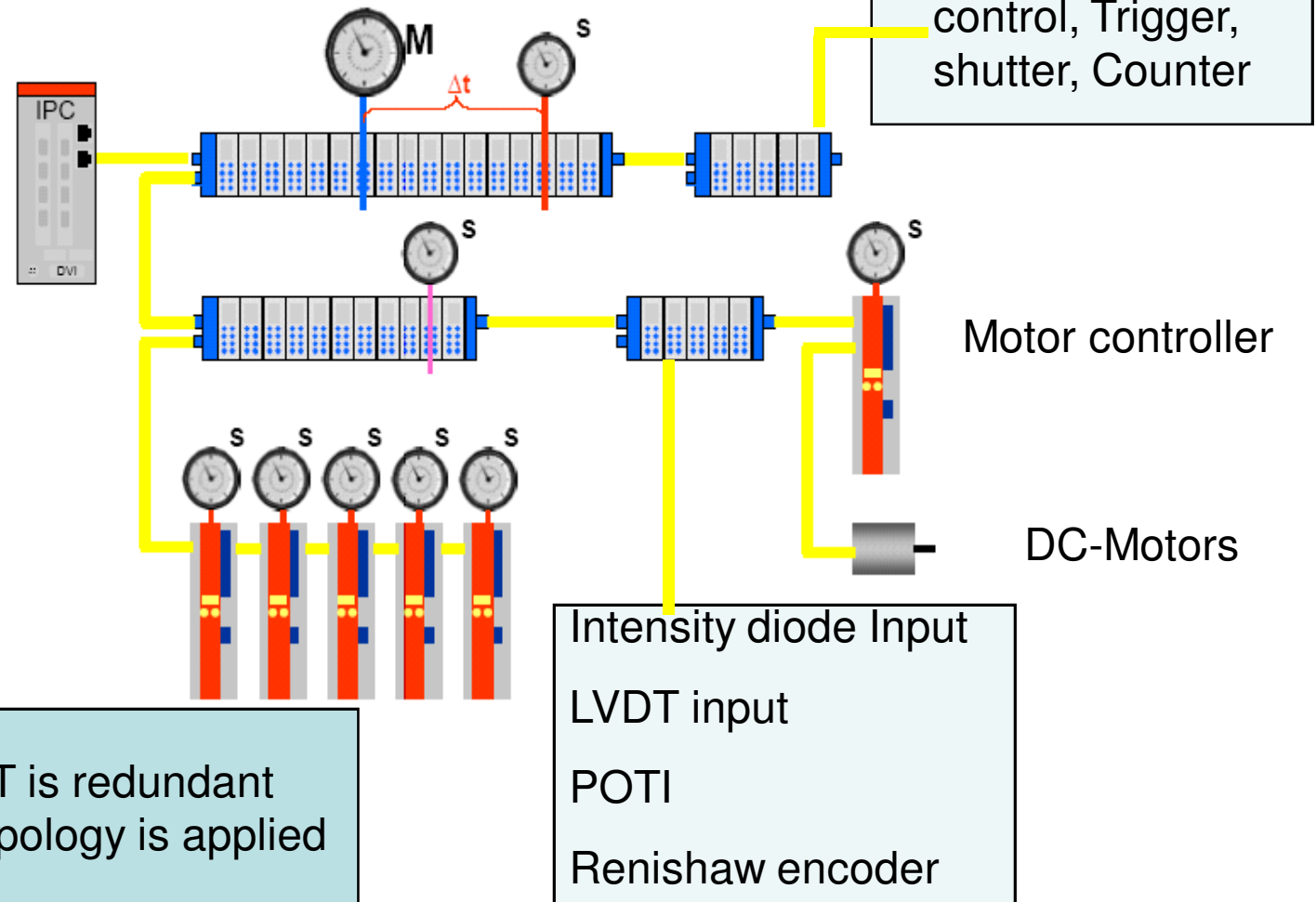
There is a bunch of hardware of 3rd parity vendors for EterCAT available.

The synchronization problem

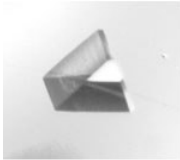


TIME

Precise Synchronization ($\ll 1 \mu\text{s}$!) by exact adjustment of distributed clocks



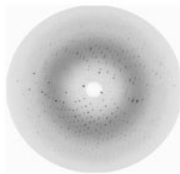
TwinCAT system manager



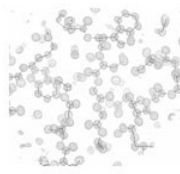
- Manages the hardware connected



- Links hardware inputs and outputs with the PLC variables



- Updates cyclic the variables offered by the hardware connected to TwinCAT



Hardware connected

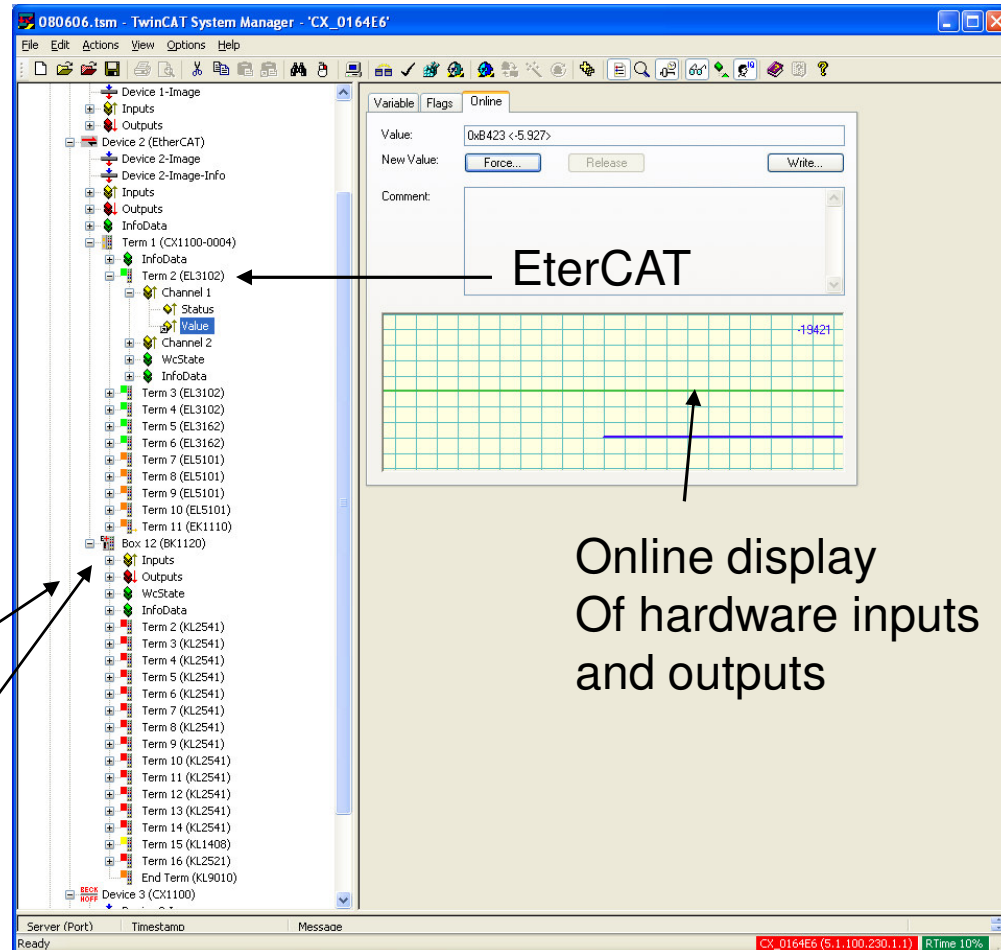


K-Bus

Features:

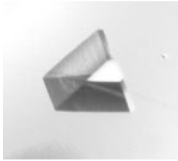
- Disable hardware for test option
- Simulate hardware option

TIME



Online display
Of hardware inputs
and outputs

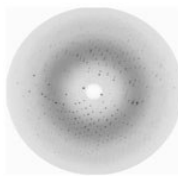
TwinCAT PLC Cycle time etc



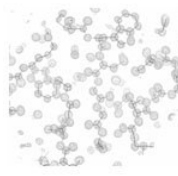
The TwinCAT PLC runs cyclic. During a PLC cycle by EtherCAT or K-bus Connected variables are read or set. Additionally the PLC user program or function blocks are executed. The shortest cycle times are 50µs for EtherCAT and 10ms for the K-bus.



Advantage of PLC programming:
STRUCTURED TEXT.



Up to 4 tasks per PLC
Up to 3 PLC's per
TwinCAT installation



Monitoring of cycle times etc.



Communication with
CDI via the ADS
protocol

TIME

TwinCAT PLC Control - Motor.pro* - [Global_Variables]

File Edit Project Insert Extras Online Window Help

Resources

- Global Variables
 - Global_Variables
 - Konstanten
 - Variable_Configuration
- library PlcSystem.lib 19.7.0
 - library STANDARD.LIB 5.6
- Alarm configuration
- Library Manager
- Log
- PLC Configuration
- Sampling Trace
- Task configuration
- Watch- and Recipe Manager
- Workspace

0004 AnalogOutValReg (%QB102)

0005 KL5101ReadReg (%B200)

0006 KL5101WriteReg (%QB200)

0007 Status

0008 MotStepPos

0009 EncoderPos

0010 inCmdAlle

0011 selMotor1 = 1

0012 selMotor2 = 1

0013 selEncoder1 = 2

0014 selEncoder2 = 1

0015 selAnalog1 = 9

0016 selAnalog2 = 1

0017 KL5101CounterAny

0018 IstPosAny1

0019 IstPosAny2

0020 AnalogValueAny1

0021 AnalogValueAny2

0022 EncValueAny1

0023 EncValueAny2

0024 Motor

0025 SystemInfo (%MB32768)

0026 runTimeNo = 1

0027 projectName = 'Motor'

0028 numberOfTasks = 1

0029 onlineChangeCount = 82

0030 bootDataFlags = 16

0031 systemStateFlags = 200

0032 SystemTaskInfoArr (%MB32832)

0033 SystemTaskInfoArr[1]

0034 active = TRUE

0035 taskName = 'Standard'

0036 firstCycle = FALSE

0037 cycleTimeExceeded = FALSE

0038 cycleTime = 100000

0039 lastExecTime = 76

0040 priority = 25

0041 cycleCount = 7204780

0042 SystemTaskInfoArr[2]

0043 SystemTaskInfoArr[3]

0044 SystemTaskInfoArr[4]

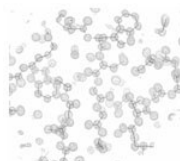
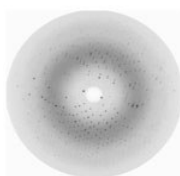
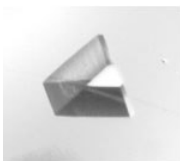
0045

Target: CX 0164E6 (5.1.100.230.1.1) Run Time: 1 ONLINE SIM RUN BP FORCE OV READ

Direct monitoring of variables which are linked in the System Manager to hardware inputs and outputs

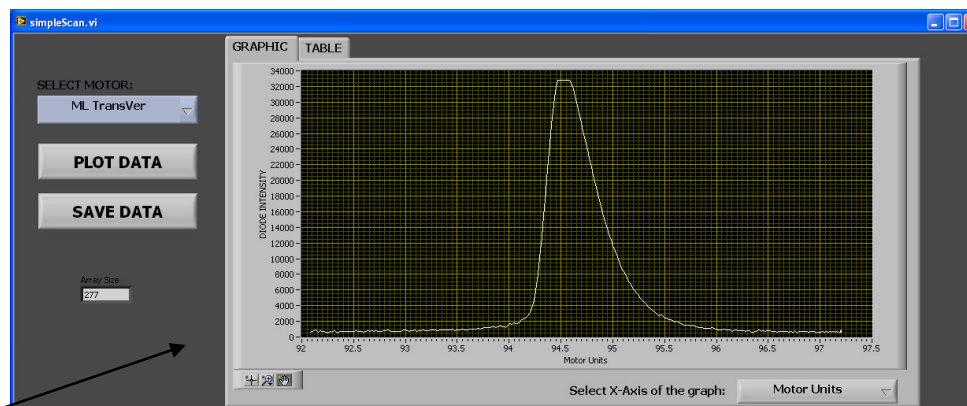
Cycle time X100ns.

EMBL/DESY CDI/TwinCAT PLC library features



TIME

- Synchronous move of n-motors
- Continuous motor scans
- Motor step scan
- Initialization of the connected hardware (server)



The start of a 'On The Fly' scan is proceeded by selection of the axis to scan and performing a move.

Multilayer project @ BW7A (S.Fiedler)

POSTER BY A.PAZOS

Vessel, motor, encoder (Renishaw, LVDT),
substrates etc.

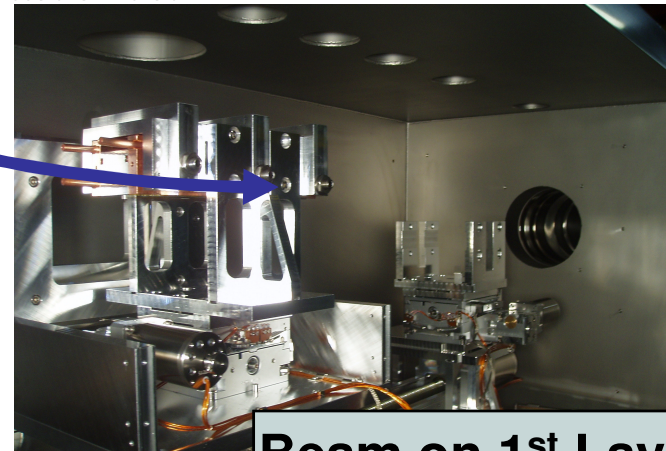
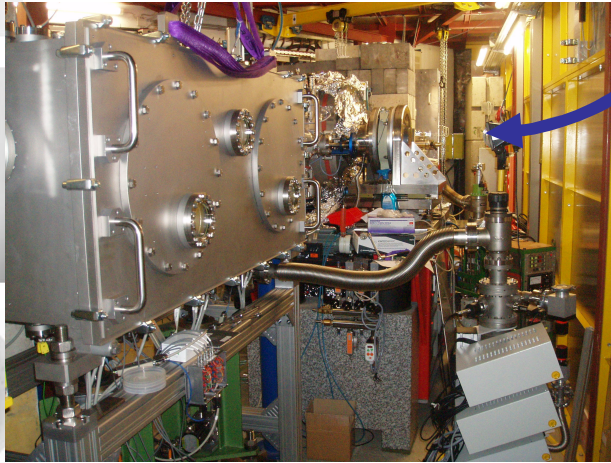
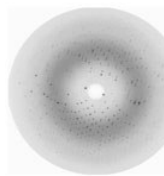
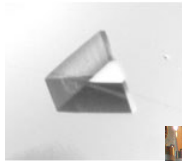
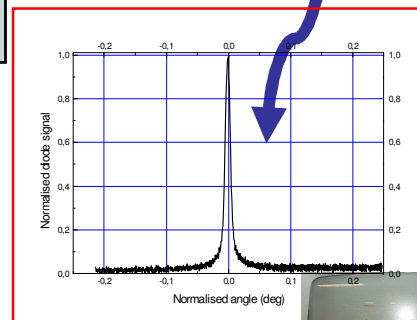
Motors
Counter
AIO,DIO
VIDEO

Beam on 1st Layer

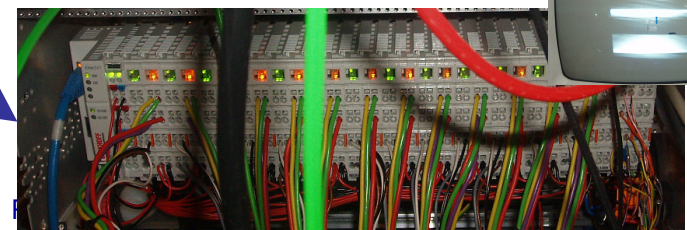
Beckhoff
CX-1020

WIN-CE 2GHz, 1GB Computer
TINE, MotorServer, CDI

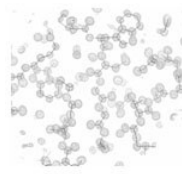
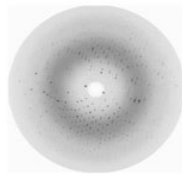
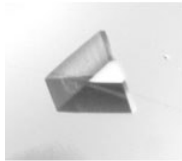
backside



TINE

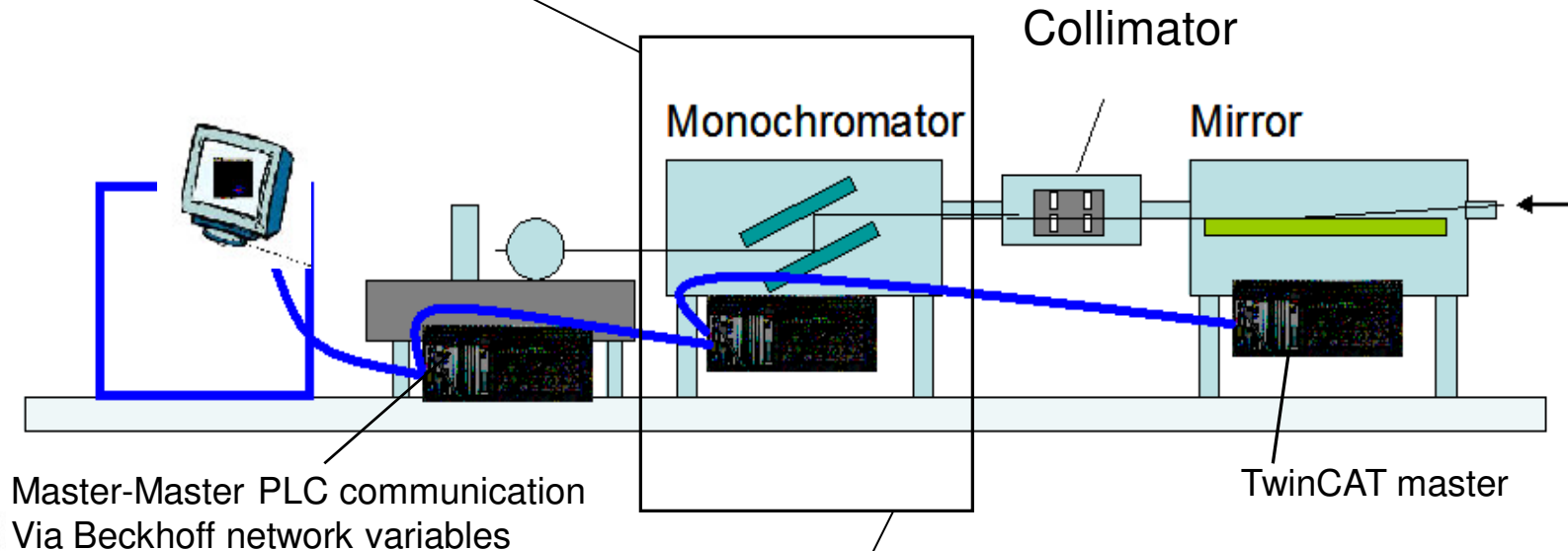


ELECTRONIC DISTRIBUTION



TINE

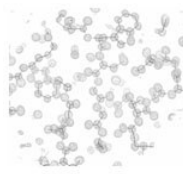
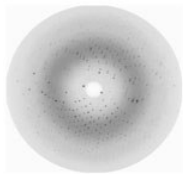
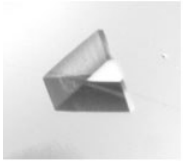
Commissioning: all in one !



- PLC COMPUTERS ARE THE Beckhoff CX-1020, CX-1030 or BC9010

- Operating system is WinCE or WinXP embedded
- TINE
- CDI common device interface
- Component server
- Client
- Video server and other servers can run here

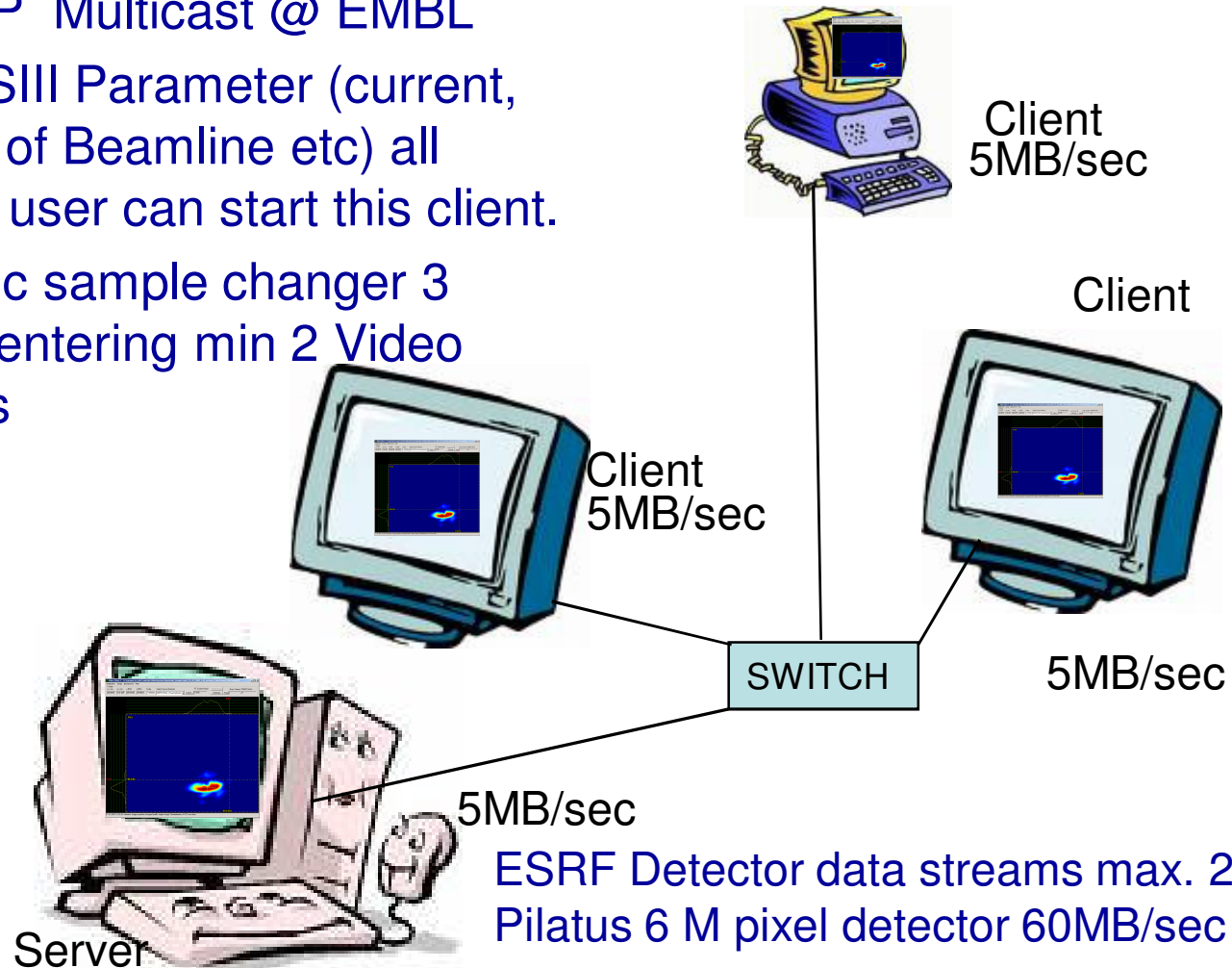
MULTICAST for large file transport with TINE



TINE

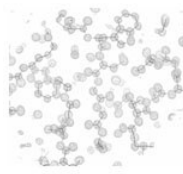
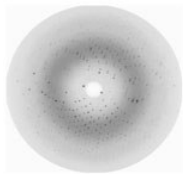
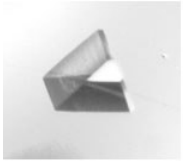
TINE UDP Multicast @ EMBL

- DORISIII Parameter (current, status of Beamline etc) all EMBL user can start this client.
- Robotic sample changer 3 click centering min 2 Video Clients



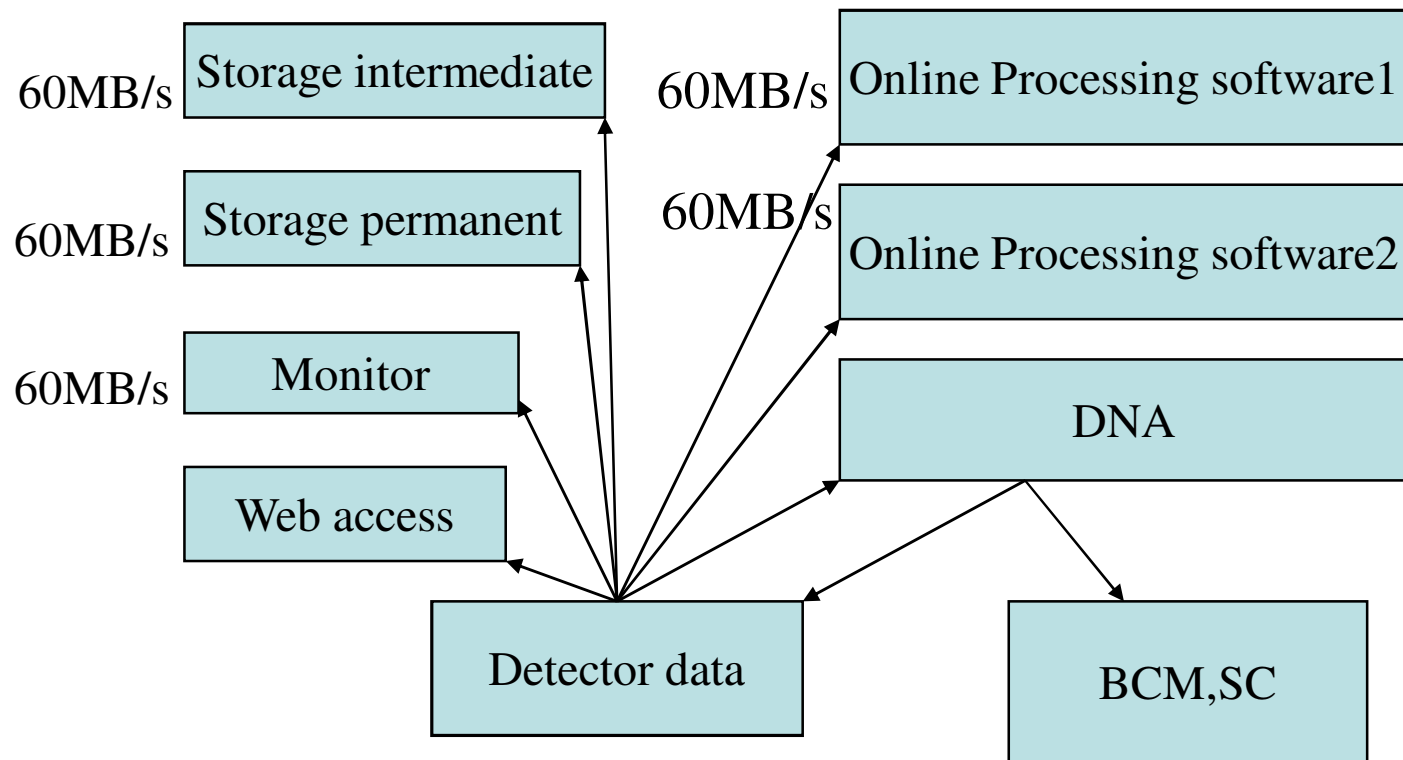
ESRF Detector data streams max. 200MB/s
Pilatus 6 M pixel detector 60MB/sec

Experimental data transported by the control system



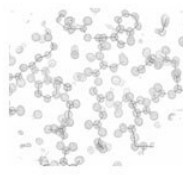
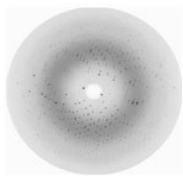
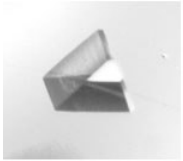
TIME

***SLS&GKSS: display and redundant storage of experiment data acquired by the Pilatus pixel detector**
-> 10 GBE network and TINE UDP Multicast??

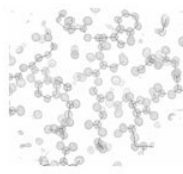
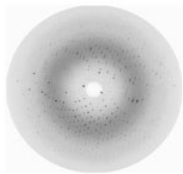
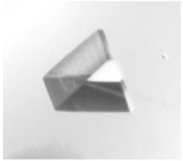


Acknowledgement

- Stefan Fiedler Group Leader
- Andres Pazos Software Engineer
- Mario Di Castro Electronic Engineer
- Lifu Gao Automation Engineer
- Fernando Ridoutt Physicist
- Daniel Franke X33



TIME



- THANK YOU