# ACCELERATING CAVITIES FOR AN 800 MEV SOC* 

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#### Abstract

Summary The minimum required energy gain per turn for the $800-\mathrm{MeV}$ Separated Orbit Cyclotron increases by a factor of about five from the injection radius to maximum orbit radius. Ordinary rectangular cavities operating in the TM ${ }_{110}$ mode can be used to provide the accelerating voltage; however, the cavity length is then about twice the distance between the inner and outer orbits ( $\sim 18 \mathrm{ft}$ ). This length, and the rf power loss, can be reduced by shaping the cavity to excite in addition the $\mathrm{TM}_{210}$ and TM310 modes. Inclusion of these higher order modes shifts the maximum voltage from the midpoint of the cavity out toward the end, resulting in a shorter cavity and lower losses. The performance of a $1 / 4-$ scale model of the "shaped rectangular cavity" was found to agree quite well with theory. "Wedge-shaped" cavities were also investigated. In this cavity, which is a sector of a cylinder, the length of the accelerating gap increases with machine radius. The upper and lower boundaries of either type of cavity can be shaped to excite higher order modes.


## Introduction

One of the distinguishing features of a separated orbit cyclotron (SOC) is, as the name implies, the relatively large distance between adjacent orbits of the particles. The orbits may be separated by placing the particles in a three-dimensional spiral path ${ }^{1}$; however, with sufficient acceleration per turn the orbits may remain in a plane. For an $800-\mathrm{MeV}$ machine the latter approach appears to be more economical. A conceptual model of such a machine is shown in Fig. 1.

For a plane SOC the basic specifications for the accclerating system can be determined from the machine diameter, the injected and maximum kinetic energies of the particles ( $T_{i}$ and $T_{o}$ ), and the minimum allowable spacing $(\Delta r)$ between adjacent orbits. The operating frequency of the cavities may be determined from $\omega_{r f}=n \omega_{p}$, where $n$ is an integer and $\omega_{p}$ is the angular velocity of the particles. Since $\omega_{p}=v_{p} / r=\beta c / r$, then $\omega_{\mathrm{rf}}=\mathrm{n} \beta \mathrm{c} / \mathrm{r}$ or $\lambda=2 \pi \mathrm{r} /(\mathrm{n} \beta)$. In practice the

[^0]operating wavelength $\lambda$ and $n$ are selected to produce a maximum orbit radius $r_{o}$ nearly equal to the desired value at maximum energy. In other words, $r_{0}=n \beta_{0} \lambda /(2 \pi)$. The injection radius is then $r_{i}=n \beta_{i} \lambda /(2 \pi)$. The required energy gain per turn may be determined from $\Delta T \approx(\Delta r)(T)\left[2+\left(T / E_{o}\right)\left(3+T / E_{o}\right)\right] / r$, if $\Delta \mathrm{r} \ll \mathrm{r}$. Then the minimum cavity gap voltage is $V_{\min }=\Delta T /\left(\mathrm{m} F \cos \varphi_{\mathrm{S}}\right)$, where $\mathrm{m}=$ number of accelerating gaps per turn, $F=$ transit time factor and $\varphi_{\mathrm{s}}=$ phase-stable angle. A curve of $V_{\text {min }}$ as a function of radius is shown in Fig. 2 for a typical case. Here the minimum voltage increases by a factor of almost five between injection and maximum energy, and the radial distance ( $r_{o}-r_{i}$ ) over which a specified voltage must be maintained is 210 in . or $0.875 \lambda$. The actual voltage developed by the cavities as a function of radius may have any shape, provided it is always greater than the minimum value.

Several types of cavities appear to be useful in SOC's. These may be divided into two general groups--coaxial cavities and TM cavities in which the rf magnetic field is transverse to the direction of particle motion. Coaxial cavities operating strictly in the TEM mode would, of course, provide an accelerating voltage constant with radius. The distance between gap centers must be at least $\beta \lambda / 2$, however. At the higher energies this distance, combined with the large radial extent of the cavity, makes the coaxial system unattractive. Since this paper is concerned primarily with an accelerating system for a machine having a maximum energy of 800 MeV and an injected energy of 200 to 350 MeV , the coaxial system will not be considered further.

## Rectangular Cavities

The simplest cavity which could be used in an $800-\mathrm{MeV}$ SOC appears to be a rectangular cavity operating in the $\mathrm{TM}_{110}$ mode. The electric ficld in such a cavity is given by $E_{z}=E_{m} \sin (\pi x / \ell)(\cos$ by) where
$\mathrm{b}=(2 \pi / \lambda)\left[1-(\lambda / 2 \ell)^{2}\right]^{\frac{1}{2}}$, and $\ell=$ cavity length in the radial direction. The gap voltage (where the gap coincides with $y=0$ ) is then
$V_{g}=V_{m} \sin (\pi x / l)$, with $V_{m}=-g E_{m}$. To provide the required $\Delta r$ at $r_{i}$ and $r_{o}$
$V_{m} \sin (\pi a / \ell)=V_{i}$,
$V_{m} \sin \left[\pi\left(a+r_{o}-r_{i}\right) / \ell\right]=V_{o}$,
$V_{m}^{\text {or }}=V_{i}^{2}+\left[\frac{V_{o}-V_{i} \cos \pi\left(r_{o}-r_{i}\right) / \ell}{\sin \pi\left(r_{o}-r_{i}\right) / \ell}\right]^{2}$,
where $V_{i}$ and $V_{o}$ are the required gap voltages at $r_{i}$ and $r_{o}$. Since cavity power loss is a func tion of both $V_{m}$ and $\ell$, there is an optimum length for the cavity. In general the optimum length is such that $r_{0}$ coincides with a point on the gap somewhat greater than $2 / 2$, in other words $V_{m}>V_{o}$.

If other $\mathrm{TM}_{\mathrm{n} 10}$ modes are excited in a cavity it is possible to produce a non-sinusoidal gap voltage as a function of distance along the gap. Consider the following field expansion.
$E_{z}(x, y)=\sum_{n=1}^{p} C_{n} \sin (n \pi x / \ell) \cos b_{n} y$,
where $b_{n}=(2 \pi / \lambda) \sqrt{1-(n \lambda / 2 \ell)^{2}}$. Given an unlimited number of terms in this expansion, the gap voltage can be shaped to any desired function of $x$. In a cavity of finite length this result cannot be achieved since the $y$ boundary of the cavity $y_{0}$ will exist only if the $C_{n}$ 's fall within a limited range. It is obvious from the definition of $b_{n}$ that $\cos b_{n} y$ will become cosh $b_{n} y$ for terms with $n>2 \ell / \lambda$. If $y_{0}$ is to be finite under this condition then $C_{n}$ must be very small compared with $C_{1}$; therefore, such terms can have very little effect on the shape of the gap voltage.

For an $800-\mathrm{MeV}$ SOC the distance between the inner and orbits will be about 0.7 to $1.0 \lambda$ if $\lambda=240 \mathrm{in}$. , and the cavity length may be assumed to be about $1.5 \lambda$. Under this assumption about three terms could be included in the field expansions. Where the cavity dimensions are defined in terms of wavelength, $X=x / \ell$, $Y=2 y / \lambda, L=2 \ell / \lambda$, and $B_{n}=b_{n} \lambda / 2$ the cavity fields can be written as

$$
\begin{aligned}
& E_{z}=\sum_{n=1}^{p} C_{n 1} \sin n \pi X \cos B_{n 1} Y, \\
& H_{x}=-(j / \pi \eta) \sum_{n=1}^{p} C_{n} B_{n} \sin n \pi X \sin B_{n} Y, \\
& H_{Y}=-(j / L \eta) \sum_{n=1}^{p} n_{n} C_{n} \cos n \pi X \cos B_{n} Y .
\end{aligned}
$$

In designing cavities to produce these fields, the coefficients $C_{n}$ and the length $\ell$ are selected to give a gap voltage which will meet the minimum energy gain requirements. The boundary $Y_{0}(X)$ and the power loss may then be computed. A plot of $Y_{o}(X)$ and $E_{g}(X)$ for a typical case (for a three-term expansion) is shown in Fig. 3. A computer program was written to perform the rather lengthy computation of pertinent parameters.

The power loss in the walls ( $z=$ constant) of either the simple or the "shaped" rectangular cavity is a function of the electric field in the cavity but the power loss in the perimeter (top, bottom, and ends) is a function of electric field and gap length. For a fixed azimutal caviょy space in an SOC it can be shown that there is an optimum number of cavities for minimum total power loss in the machine. The rf power loss in all cavities may be expressed as
$P_{T}=\left(\frac{K_{o} \theta}{m G \sin (\theta / m)}\right)^{2}\left(m p_{W}+G p_{p}\right)$
where $K_{o}=(\Delta T)_{o} / \cos \omega_{s}, m=$ total number of cavities, $G=$ total azimutal distance available for cavities, $\theta / m=\pi G / m \beta_{o} \lambda=$ transit time angle at $r_{o}, P_{w}=$ power loss in cavity walls for unit electric field at $r_{o}$, and $p_{p}=$ power loss per unit gap length in perimeter of cavity for unit electric field at $r_{0^{*}}$. This equation is plotted in Fig. 4, along with the power loss per cavity $P_{L}$, and the transit time factors $F_{i}$ and $F_{o}$ for $K_{0}=30 \mathrm{MeV}, T_{i}=200 \mathrm{MeV}, T_{o}=800 \mathrm{MeV}$, $G=1200 \mathrm{in} ., p_{\mathrm{w}}^{\mathrm{i}}=1.39 \times 10^{-4}$ and $p_{p}=2.04 \times 10^{-6}$. The values of $p_{w}$ and $p_{p}$ are those calculated for the cavity of Fig. 3 .

## Tapered-Gap Cavities

Since the magnets in an SOC are approximately sectorial in shape, the space available for cavities increases with machine radius. The gap length of rectangular cavities is fixed by the space available at $r_{i}$. If the gap length is increased with machine radius the cavity volume can be increased, with a possible reduction in power loss. The electric field in tapered gap cavities can be expressed as
$E(\rho, y)=\sum_{\varphi=1}^{p} C_{n} Z_{1}\left(a_{n} \rho\right) \cos b_{n} y$,
where
$Z_{1}\left(a_{n} \rho\right)=J_{1}\left(a_{n} \rho\right)-\frac{J_{1}\left(a_{n} \rho_{2}\right)}{N_{1}\left(a_{n} \rho_{2}\right)} N_{1}\left(a_{n} p\right)$,
$b_{n}=(2 \pi / \lambda) \sqrt{1-\left(a_{n} \lambda / 2 \pi\right)^{2}}$.

The $y$ has been used in place of the conventional $z$, and $p$ is the radial coordinate whose origin may or may not coincide with the machine center. If the ends of the cavity are located at $\rho_{1}$ and $\rho_{2}$ then the " $n_{n}$ 's" may be determined from
$J_{1}\left(U_{n}\right)-\frac{J_{1}\left(k U_{n}\right)}{N_{1}\left(k U_{n}\right)} N_{1}\left(U_{n}\right)=0$,
where $U_{n}=a_{n} \rho_{1}$, and $k=\rho_{2} / \rho_{1}$. Roots of this equation are easily obtained by a computer
routine since $U_{n}(k-1) \approx n \pi$. As was the case with rectangular cavities, the number of terms which can be practically included in the field expansion is about $2\left(\rho_{2}-\rho_{1}\right) / \lambda$. The field equations are simplified somewhat if the following substitutions are made: $R=2 \rho / \lambda$, $A_{n}=a_{n} \lambda^{/ 2}, Y=2 y / \lambda$, and $B_{n}=b_{n} \lambda^{/ 2}$. Then

$$
E_{\omega}=\sum_{n=1}^{p} C_{n} Z_{1}\left(A_{n} R\right) \cos B_{n} Y
$$

$H_{R}=(j / \pi \eta) \sum_{n=1}^{p} C_{n} B_{n} Z_{1}\left(A_{n} R\right) \sin B_{n} Y$,
p
$H_{Y}=(j / \pi \eta) \sum_{n=1} C_{n} A_{n} Z_{o}\left(A_{n} R\right) \cos B_{n} Y$,
$V_{g}=-\left(R_{\theta_{0}} \lambda / 2\right) \sum_{n=1}^{p} C_{n} Z_{1}\left(A_{n} R\right)$,
where $Z_{0}\left(A_{n} R\right)=J_{o}\left(A_{n} R\right)-\frac{J_{1}\left(A_{n} R_{2}\right)}{N_{1}\left(A_{n} R_{2}\right)} N_{o}\left(A_{n} R\right)$,
and $\Omega_{0}=$ angle between cavity walls. Again, the coefficients $C_{n}$ and the cavity length $\rho_{2}-\rho_{1}$ can be chosen to produce an acceptable gap voltage. $Y_{0}(R)$ and power loss may then be calculated with a computer routine. Curves of $Y_{o}(R), E_{g}(R)$, and the normalized gap voltage, $V_{g}(R)$, are shown in Fig. 5 for a typical case.

The total rf power loss in an SOC using tapered gap cavities may be expressed as
$P_{T}=\left[\frac{K_{o} \theta_{0}}{m_{\psi} p_{0} \sin \left(\theta_{0} / m\right)}\right]^{2}\left(\mathrm{mp}_{\mathrm{w}}+\psi \mathrm{p}_{\rho}\right)$,
where $\psi=m_{\omega_{\theta}}=$ total angle available for cavities, $\theta_{0} / m=\left(\pi \rho_{0} \psi\right) /\left(\mathrm{m} \beta_{\circ} \lambda\right)=$ transit time angle, and $p_{\varphi}=$ power loss per radian in cavity perimeter for unit electric field at $\rho_{0}$. The optimum number of cavities $\mathrm{m}_{\mathrm{b}}$ may be determined from the equation
$\tan \left(\theta_{o} / m_{b}\right)=\left(2 \theta_{o} / m_{b}\right) \frac{1+\psi p_{6} / m_{b} p_{w}}{1+2_{\psi} p_{o} / m_{b} p_{w}}$.
Comparison of Cavity Types
To compare the three types of cavities which have been considered, the following SOC parameters are assumed: $\lambda=240 \mathrm{in} ., \mathrm{T}_{\mathrm{i}}=$ $200 \mathrm{MeV}, \mathrm{T}_{\mathrm{o}}=800 \mathrm{MeV}, \mathrm{n}=\omega_{\mathrm{rf}} / \omega_{\mathrm{p}}=20, \Delta \mathrm{r}=$ 4.5 in., $G=990$ in., and $\psi=2.287$ radians. Then $\beta_{i}=0.5662, \beta_{o}=0.8418, r_{i}=\left(n \beta_{i} \lambda\right) /(2 \pi)=$ $433 \mathrm{in} ., \mathbf{r}_{\mathrm{o}}=643 \mathrm{in} .,(\Delta \mathrm{T})_{\mathrm{i}} \approx 5.58 \mathrm{MeV}$, $(\Delta T)_{0} \approx 29.6 \mathrm{MeV}$, and $\mathrm{V}_{\mathrm{i}} \mathrm{F}_{\mathrm{i}} / \mathrm{V}_{\mathrm{o}} \mathrm{F}_{\mathrm{o}}{ }^{2}$ $(\Delta T)_{i} /(\Delta T)_{0} \approx 0.1886$. If $F_{i} / F_{0} \approx 0.9$ for
rectangular cavities, then $\mathrm{V}_{\mathrm{i}} / \mathrm{V}_{\mathrm{o}} \geq 0.21$. Where $\mathrm{F}_{\mathrm{i}} / \mathrm{F}_{\mathrm{O}}=1$ for the tapered gap cavity, $\mathrm{V}_{\mathrm{i}} / \mathrm{V}_{\mathrm{o}}{ }^{2}$ 0.1886 . If $r_{o}$ coincides with $X=0.68$ in the shaped cavity of Fig. 3 then $r_{i}$ would correspond to $X=0.68-2\left(r_{o}-r_{i}\right) /(3.1 \lambda)$, or $X=0.116$ and $V_{i} / V_{o}=0.258$. The cavity then provides the required $\Delta r$ when the maximum voltage is properly adjusted. By the same reasoning it can be shown that the tapered gap cavity of Fig. 5 also provides the required $\Delta r$.

Table I provides a comparison of the three cavity types for the assumed machine. The length given for the simple rectangular cavity

## TABLE I - Comparison of Cavities

| Type* | Number | Radial <br> Length <br> (in.) | Max. <br> Height <br> (in.) | Total <br> RF <br> Power Loss <br> (MW) |
| :--- | :--- | :--- | :--- | :--- |
| R | 18 | 408 | 125.5 | 9 |
| S | 18 | 372 | 151 | 6.93 |
| T | 24 | 372 | 149.5 | 5.06 |

*R-simple rectangular, S-shaped rectangular, T-tapered gap.
is nearly optimum. For each case the number of cavities is optimized.

## Experimental

A one-quarter scale model of the shaped rectangular cavity, shown in Fig. 6, was used to check theory, fabrication tolerances, and tuning methods. Computed and measured characteristics of the model are given in Table II.

## TABLE II - Model Cavity Parameters

|  | Resonant <br> Frequency <br> $(\mathrm{Mc} / \mathrm{s})$ | $Q$ | Effective <br> Shunt <br> Resistancc* <br> $(\mathrm{M} \Omega)$ |
| :--- | :---: | :--- | :--- |
| Calc. | 196.83 | 22,000 | 0.922 |
| Meas. | 197.49 | 21,000 | 0.81 |
| *Re $_{\text {e }}=\left(\mathrm{V}_{\mathrm{g} \text { max }}\right)^{2 /\left(2 \mathrm{P}_{\mathrm{L}}\right)}$ |  |  |  |

The effective shunt resistance $R_{e}$ and the relative gap field were measured by perturbation techniques. The measured values are for the cavity as received from the fabricator. Fig. 7 provides a comparison between measured values and theoretical values of the relative electric field along the accelerating gap of this cavity. The first "higher-order mode" observed in the model occurred at a frequency of $220 \mathrm{Mc} / \mathrm{s}$.

## Conclusion

Shaping of SOC cavities to produce a nonsinusoidal variation of voltage with machine radius can significantly reduce rf power requirements for machines spanning a wide energy range. The advantage of shaped cavities disappears, however, as the energy range is decreased. For example, preliminary calcula-
tions indicate that cavity shaping would be uneconomical in a 350 to 800 MeV machine.

## Reference

1. F. M. Russell, Nucl. Instr. and Meth. 23, 229 (1963).


Fig. 1 - Conceptual Model of an SOC


Fig. 2 - Minimum Accelerating Voltage as a Function of Radius


Fig. 3 - Height and Gap Field for a Shaped Rectangular Cavity


Fig. 4-RF Power Loss vs Number of Cavities for a Typical SOC


Fig. 5 - Height, Gap Field, and Voltage for a Tapered-Gap Cavity


Fig. 6 - Scale Model Cavity


Fig. 7 - Measured Field in Gap of Model Cavity


[^0]:    *Research sponsored by the U.S. Atomic Energy Commission under contract with Union Carbide Corporation.

