

Compensation of the Crossing Angle with Crab Cavities at KEKB

First time in the world!

T. Abe, K. Akai, M. Akemoto, A. Akiyama, M. Arinaga, K. Ebihara, K. Egawa, A. Enomoto, J. Flanagan, S. Fukuda, H. Fukuma, Y. Funakoshi, K. Furukawa, T. Furuya, K. Hara, T. Higo, S. Hiramatsu, H. Hisamatsu, H. Honma, T. Honma, K. Hosoyama, T. Ieiri, N. Iida, H. Ikeda, M. Ikeda, S. Inagaki, S. Isagawa, H. Ishii, A. Kabe, E. Kadokura, T. Kageyama, K. Kakihara, E. Kako, S. Kamada, T. Kamitani, K. Kanazawa, H. Katagiri, S. Kato, T. Kawamoto, S. Kazakov, M. Kikuchi, E. Kikutani, K. Kitagawa, H. Koiso, Y. Kojima, I. Komada, T. Kubo, K. Kudo, N. Kudo, K. Marutsuka, M. Masuzawa, S. Matsumoto, T. Matsumoto, S. Michizono, K. Mikawa, T. Mimashi, S. Mitsunobu, K. Mori, A. Morita, Y. Morita, H. Nakai, H. Nakajima, T. T. Nakamura, H. Nakanishi, K. Nakanishi, K. Nakao, S. Ninomiya, Y. Ogawa, K. Ohmi, S. Ohsawa, Y. Ohsawa, Y. Ohnishi, N. Ohuchi, K. Oide, M. Ono, T. Ozaki, K. Saito, H. Sakai, Y. Sakamoto, M. Sato, M. Satoh, K. Shibata, T. Shidara, M. Shirai, A. Shirakawa, T. Sueno, M. Suetake, Y. Suetsugu, R. Sugahara, T. Sugimura, T. Suwada, O. Tajima, S. Takano, S. Takasaki, T. Takenaka, Y. Takeuchi, M. Tawada, M. Tejima, M. Tobiyama, N. Tokuda, S. Uehara, S. Uno, Y. Yamamoto, Y. Yano, K. Yokoyama, Ma. Yoshida, Mi. Yoshida, S. Yoshimoto, K. Yoshino,

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PAC07, 25 June 2007, MOZAK101

Speaker: K. Oide

Nikko

Mt. Tsukuba

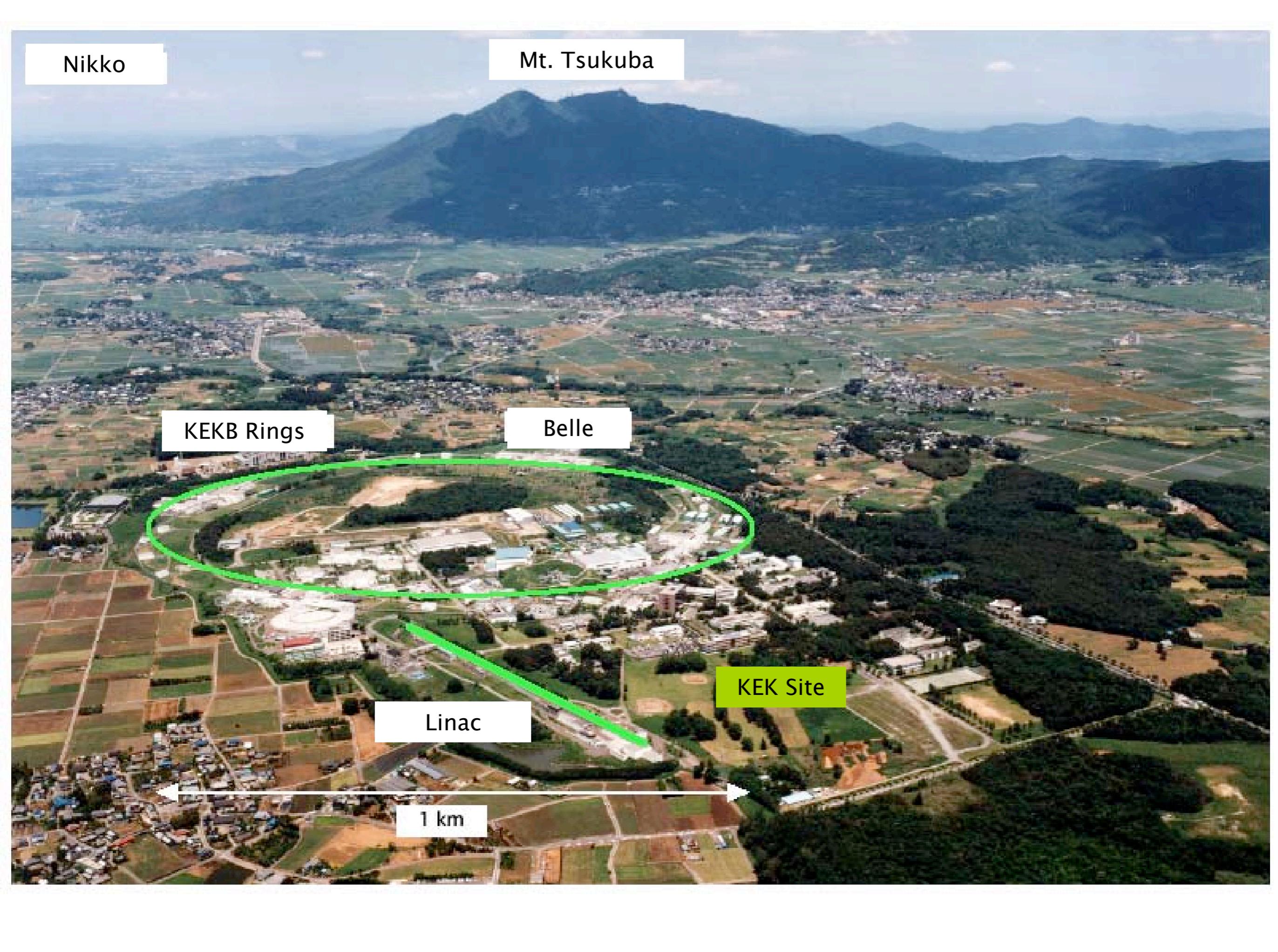
KEKB Rings

Belle

KEK Site

Linac

1 km



Luminosity of KEKB Oct. 1999 - Dec. 2006

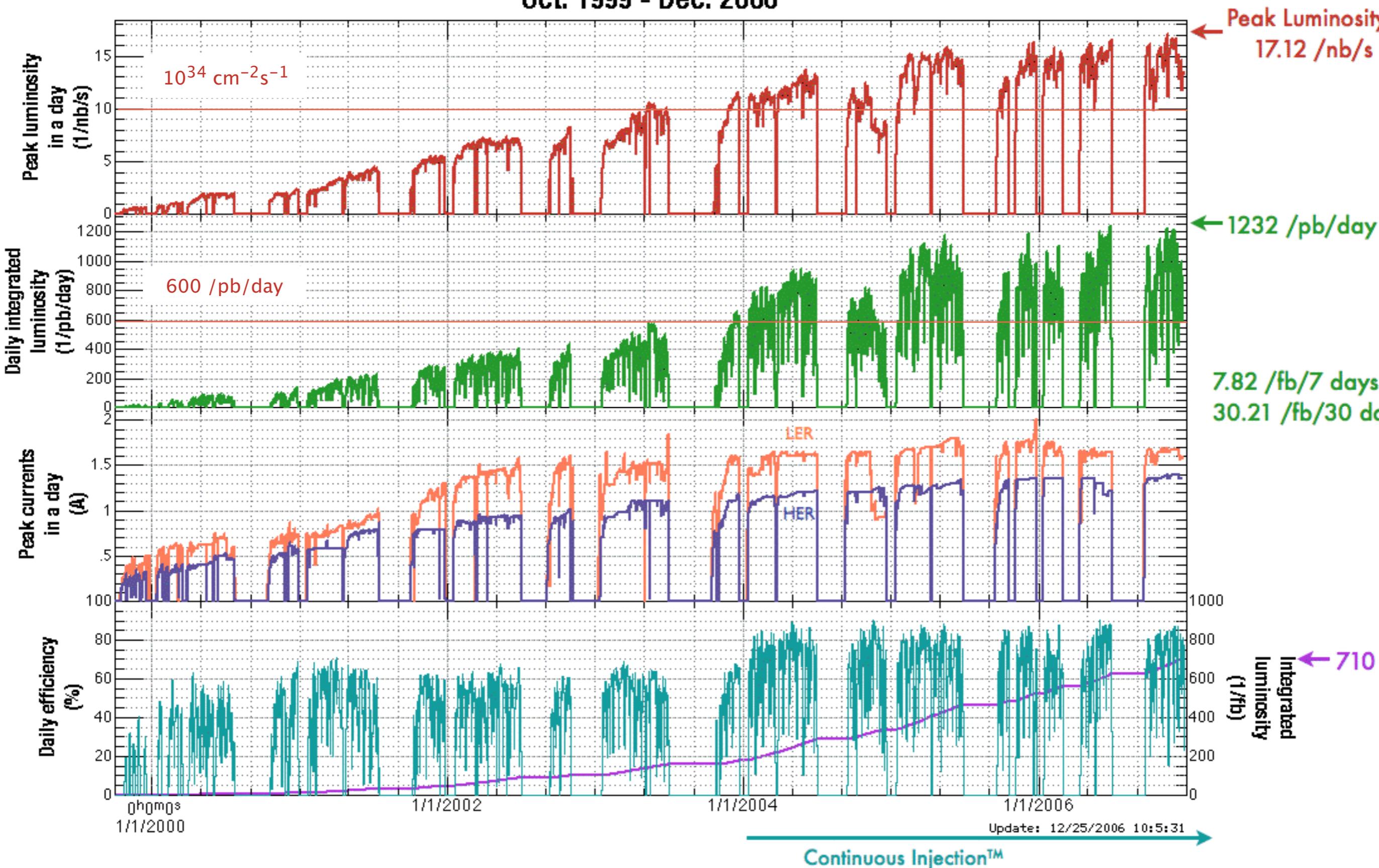


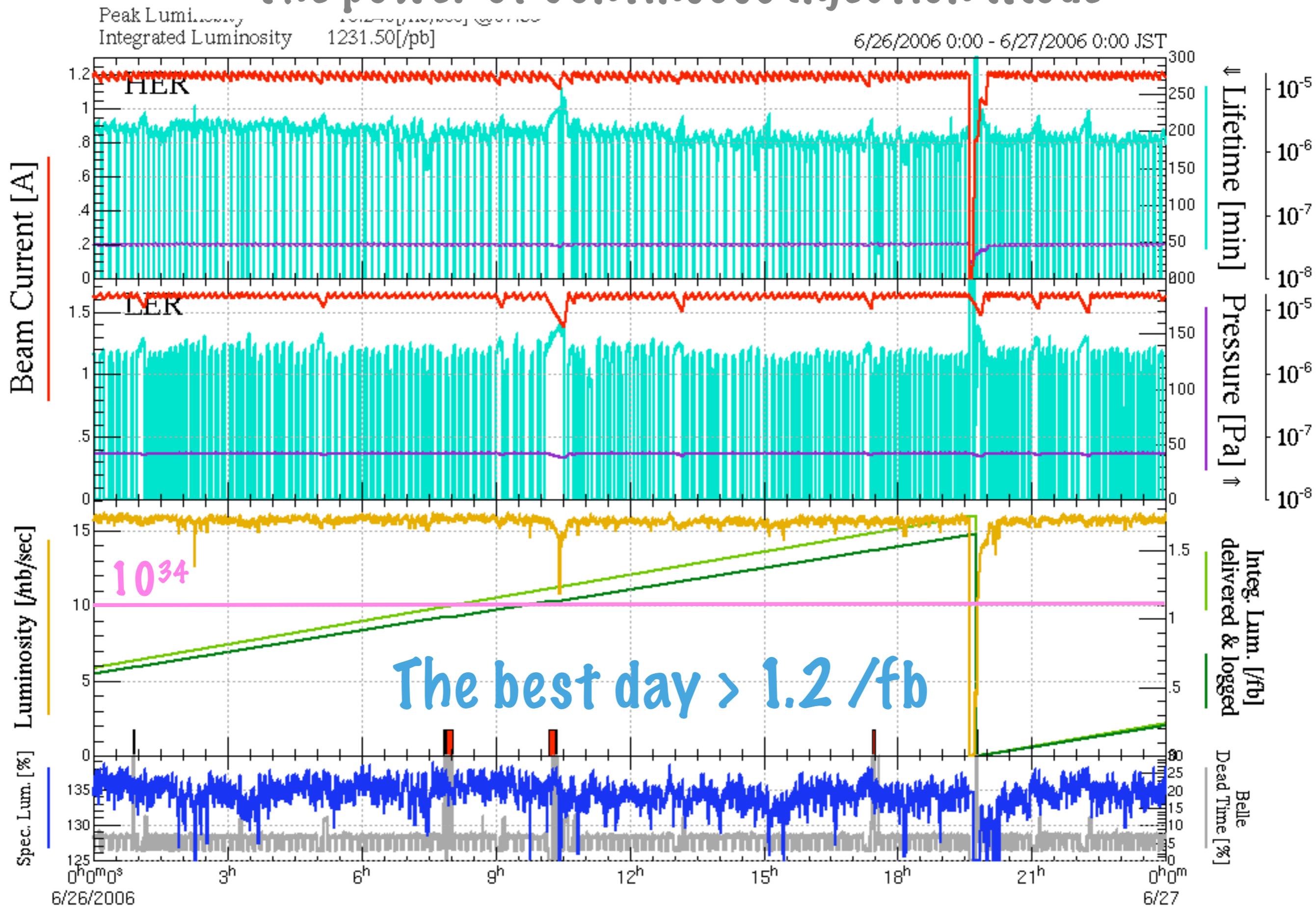
Table 1: Machine parameters of KEKB

Date	11/15/2006		Design		
	LER	HER	LER	HER	
Current	1.65	1.33	2.6	1.1	A
Bunches/ring	1389		5000		
Bunch current	1.19	0.96	0.52	0.22	mA
Bunch spacing	1.8–2.4		0.6		m
Emittance ϵ_x	18	24	18	18	nm
β_x^*	59	56	33	33	cm
β_y^*	0.65	0.59	1.0	1.0	cm
Hor. size @ IP	103	116	77	77	μm
Ver. size @ IP	1.9	1.9	1.9	1.9	μm
Beam-beam ξ_x	0.115	0.075	.039	.039	
Beam-beam ξ_y	0.101	0.056	.052	.052	
Bunch length	7	6	4	4	mm
Luminosity	17.12		10		/nb/s
$\int\text{Lum.}/\text{day}$	1232		~ 600		/pb
$\int\text{Lum.}/7\text{ days}$	7.82		–		/fb
$\int\text{Lum.}/30\text{ days}$	30.21		–		/fb

70% higher than the design

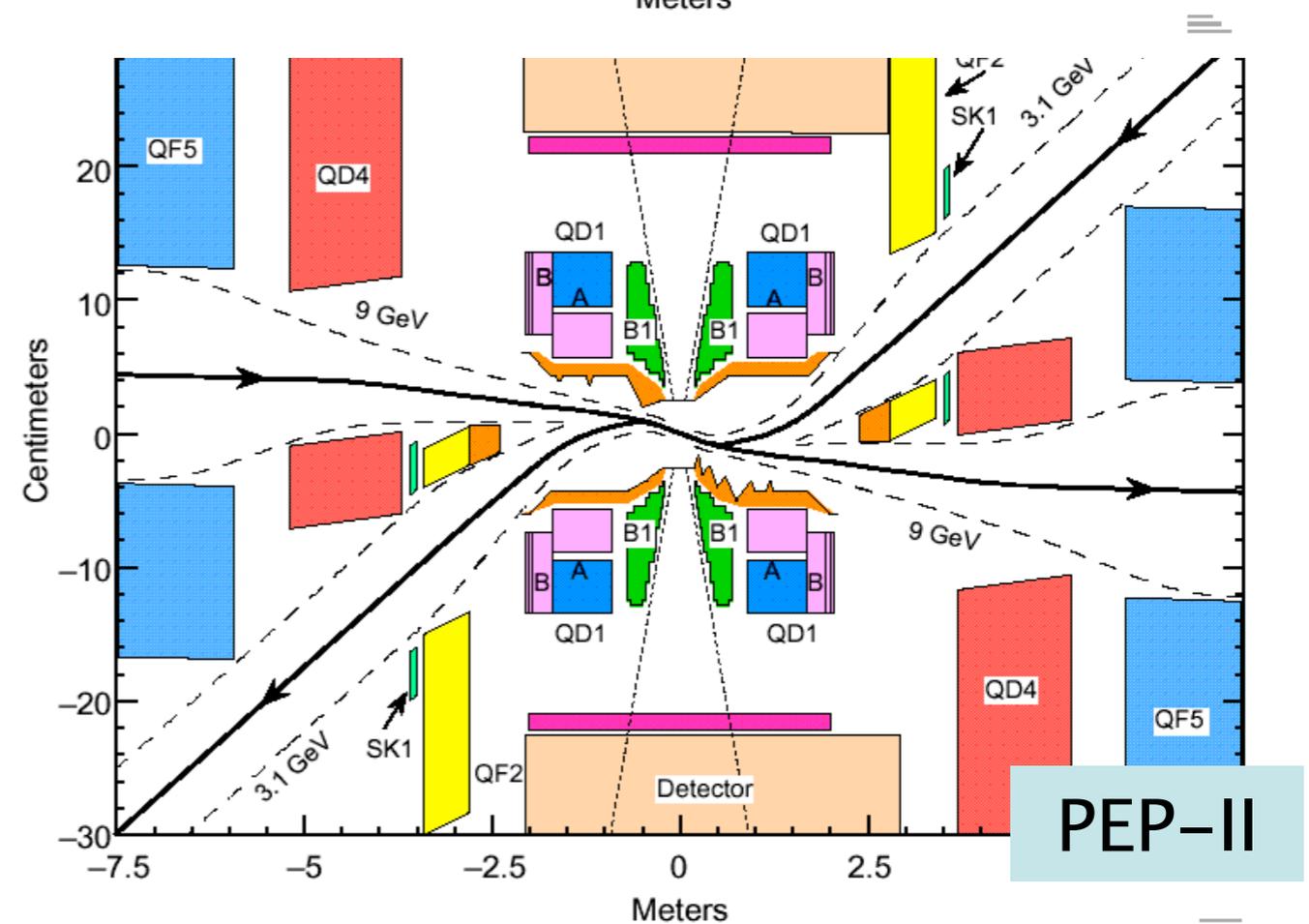
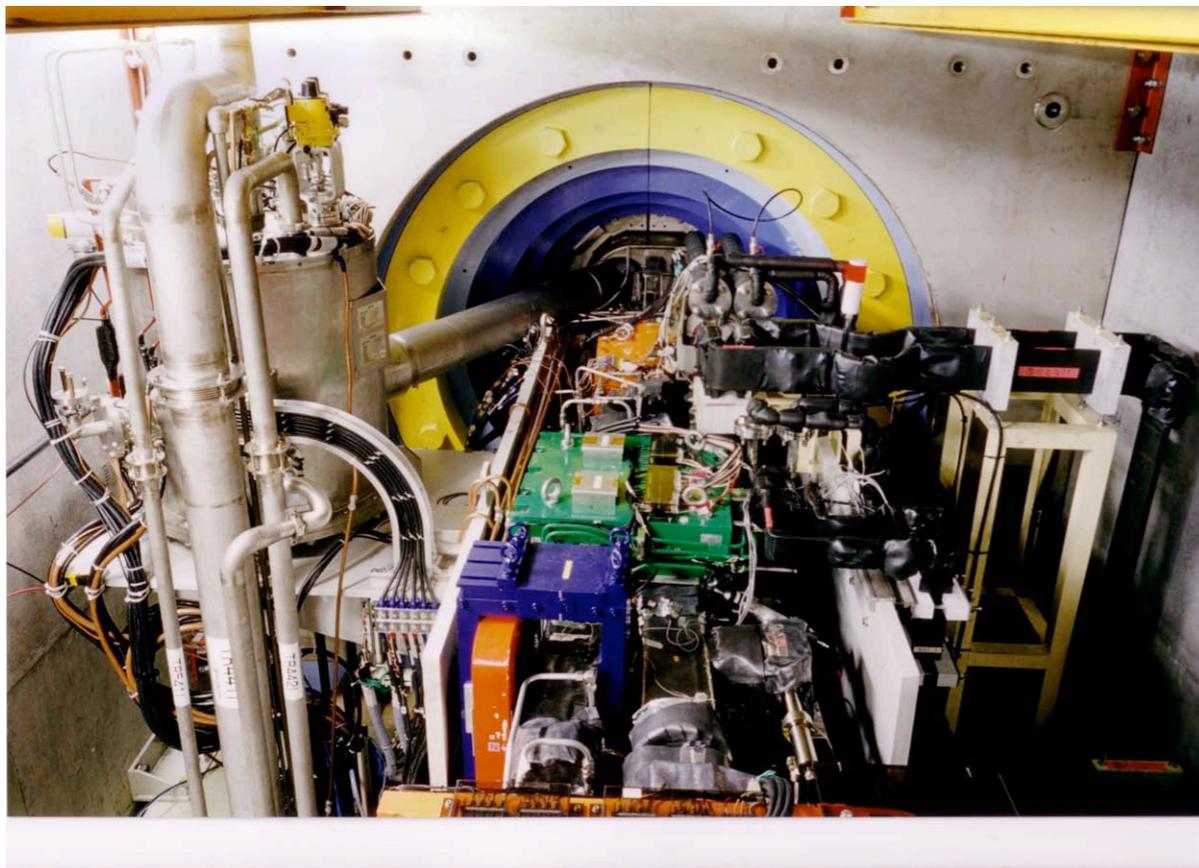
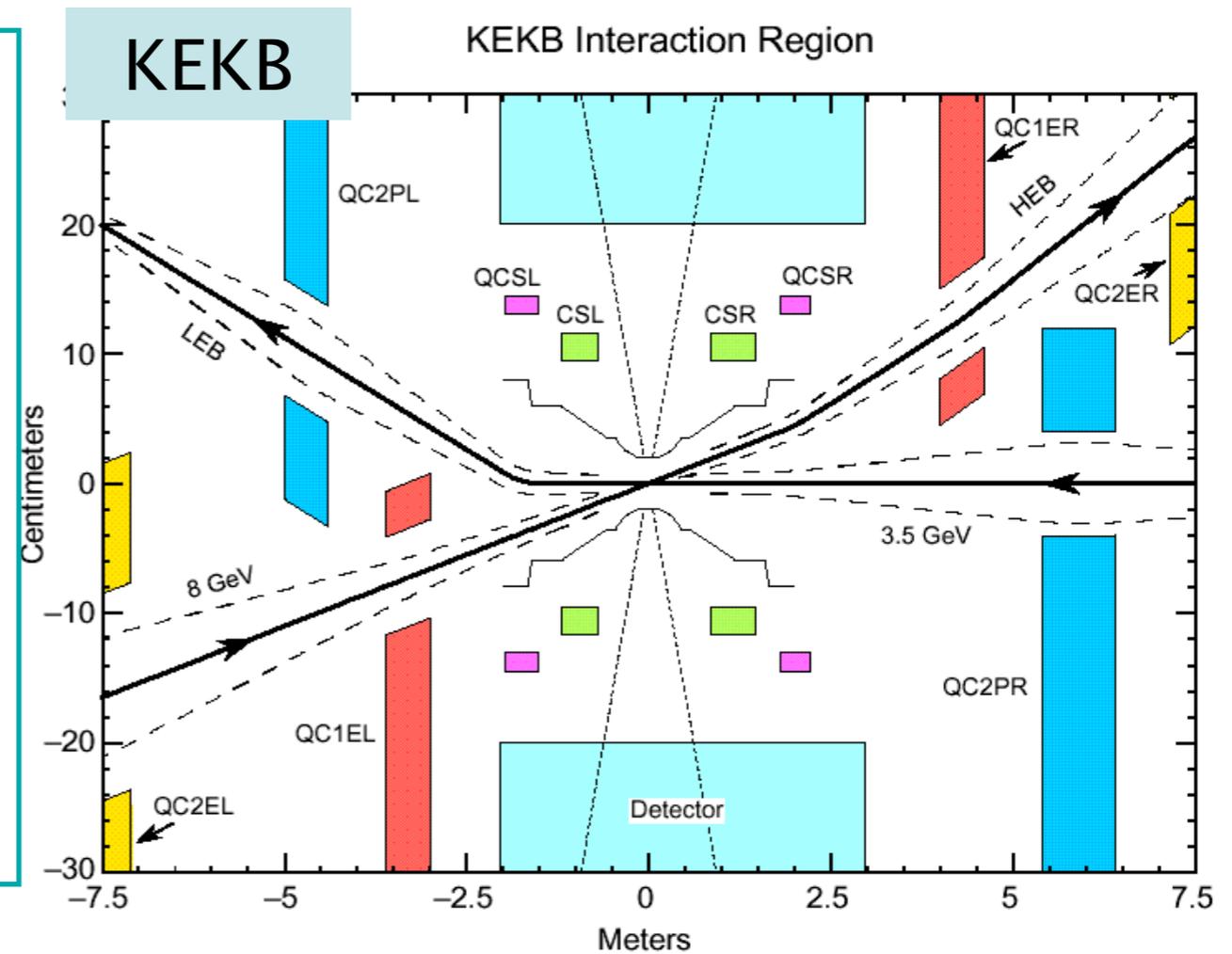
doubled the design

The power of Continuous Injection Mode



KEKB has 22 mrad horizontal crossing angle at the IP:

- Easier beam separation
- Simpler design around the IP.
- Less number of components.
- Less synchrotron radiation.
- Less luminosity-dependent background.
- Space for compensation solenoid, etc.

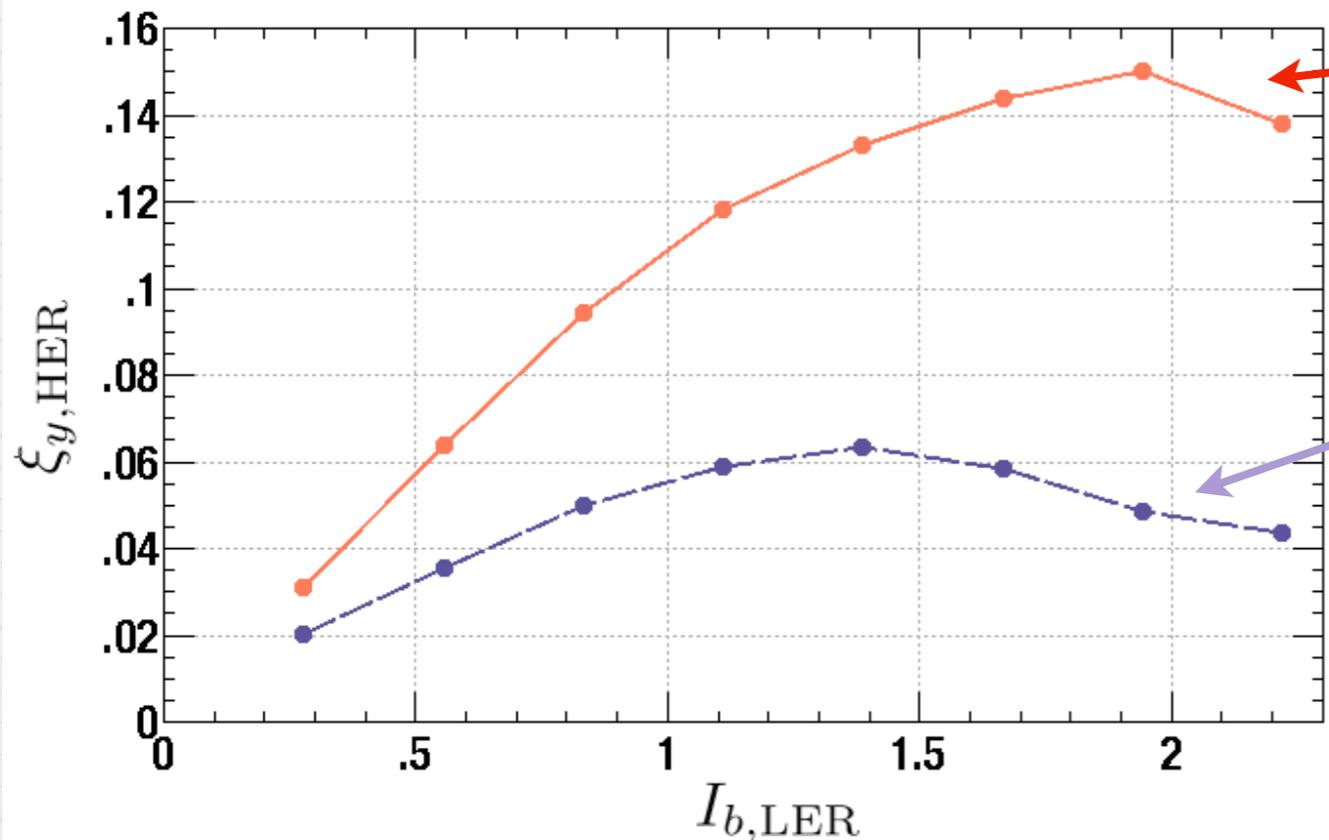


PEP-II

Crab Crossing @ KEKB

- Crab Crossing can boot the beam-beam parameter higher than 0.15 !

K. Ohmi

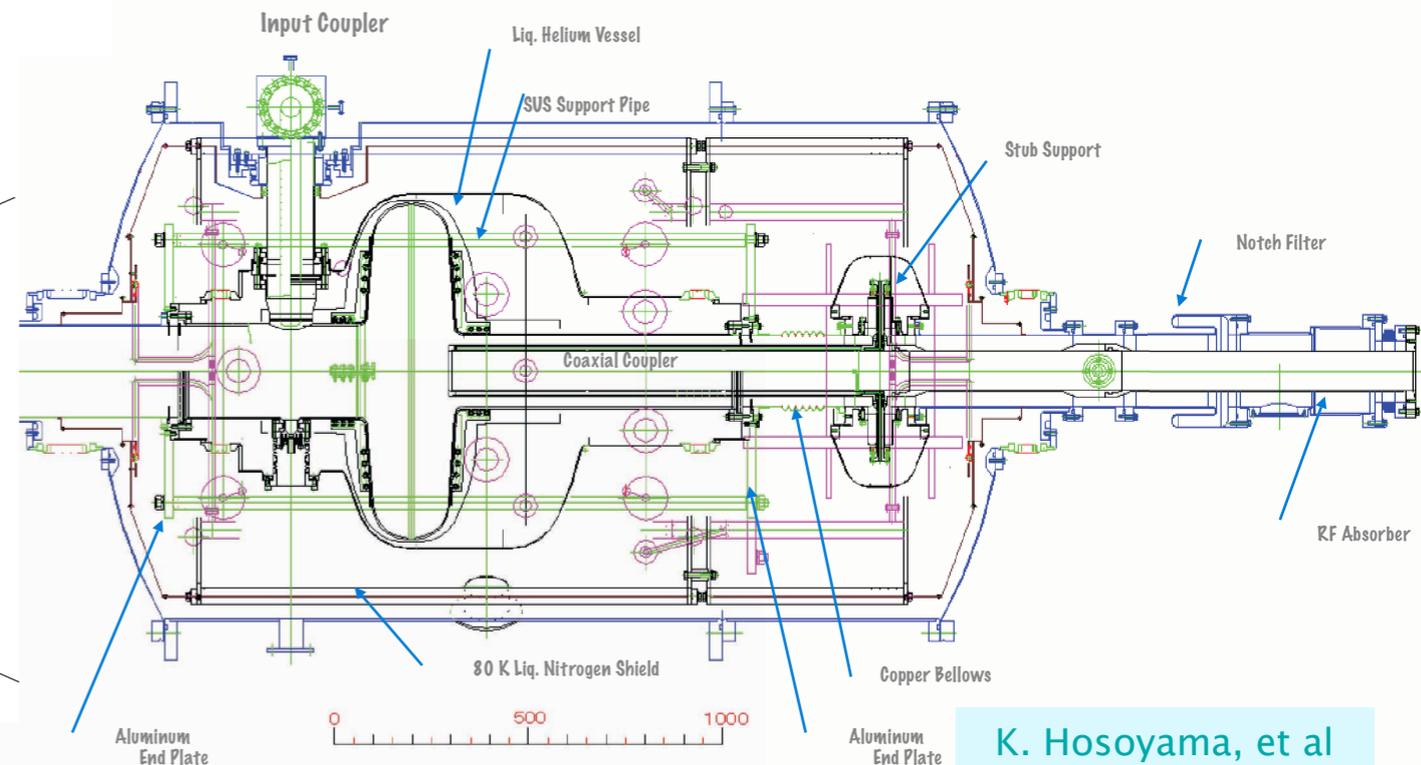
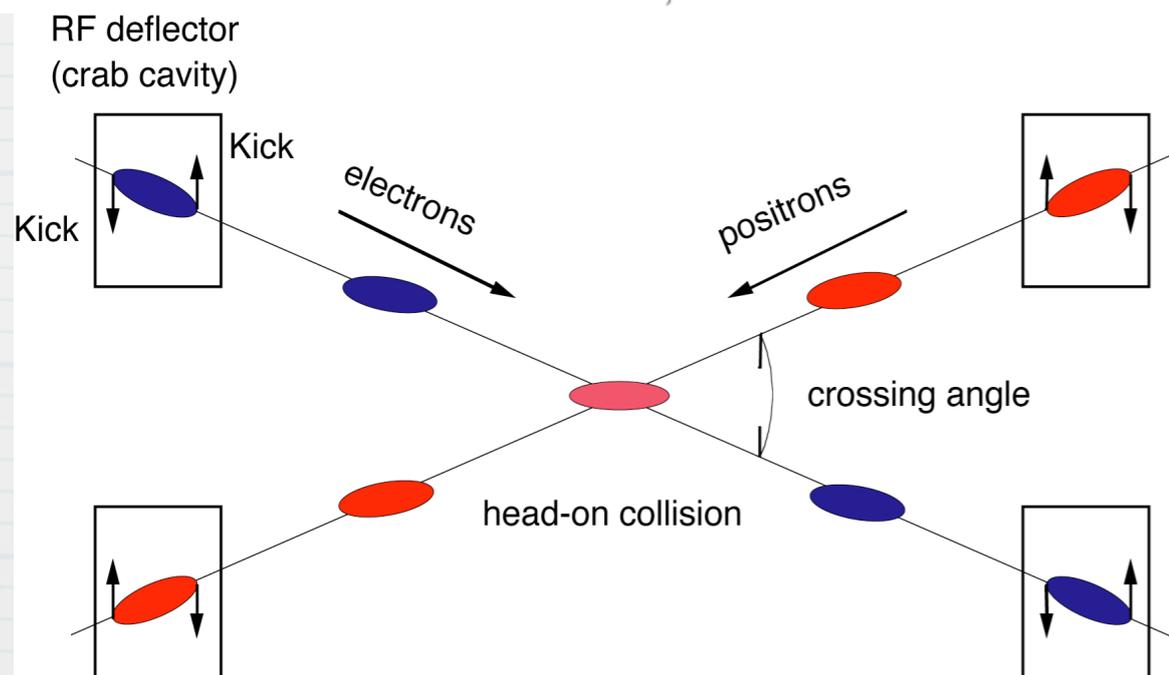


Head-on (crab)

(Strong-strong simulation)

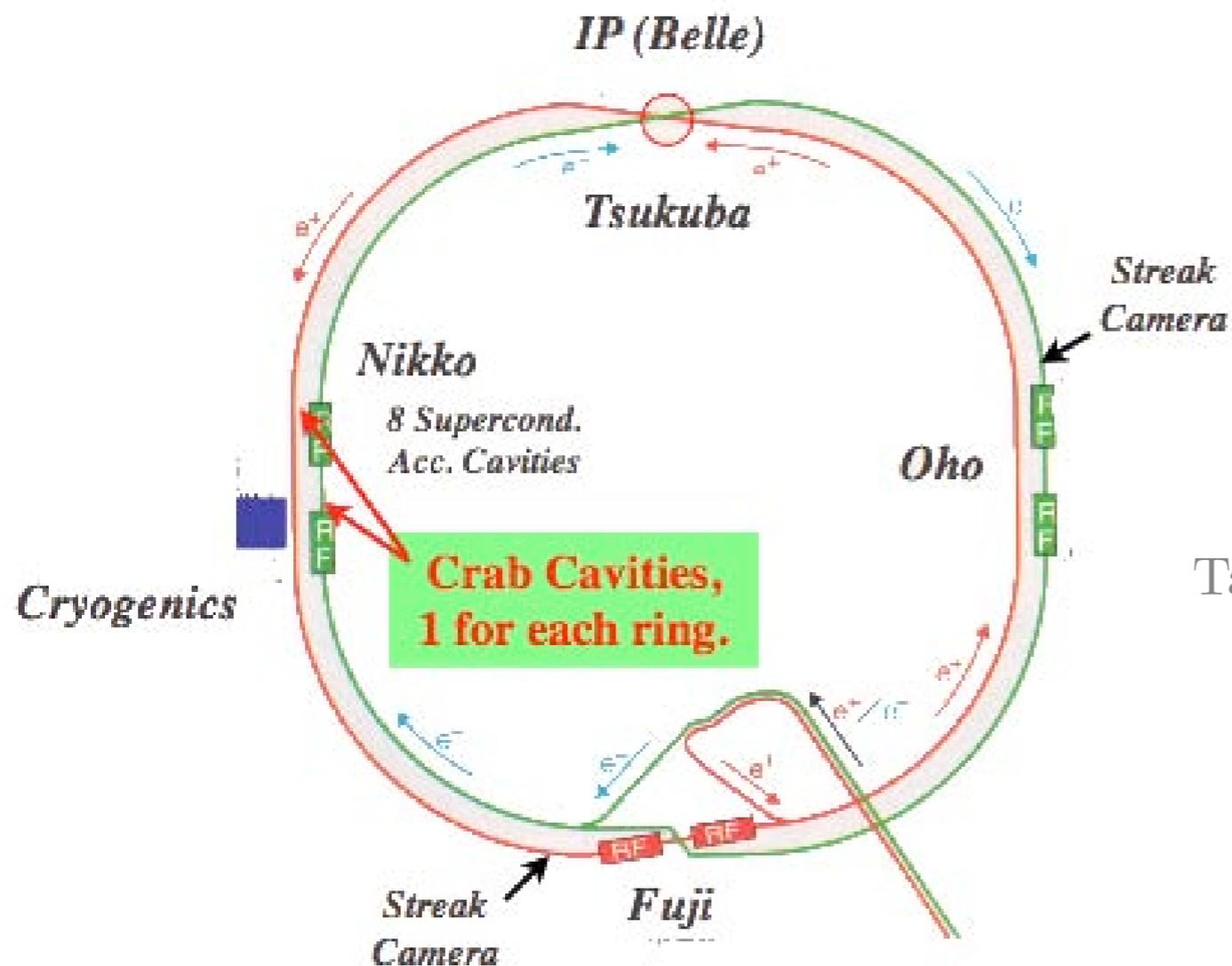
Crossing angle 22 mrad

- Crab cavities were successfully produced and beam study has started in Feb. 2007.



K. Hosoyama, et al

Single Crab Cavity Scheme



- Beam tilts all around the ring.
- z -dependent horizontal closed orbit.
- tilt at the IP:

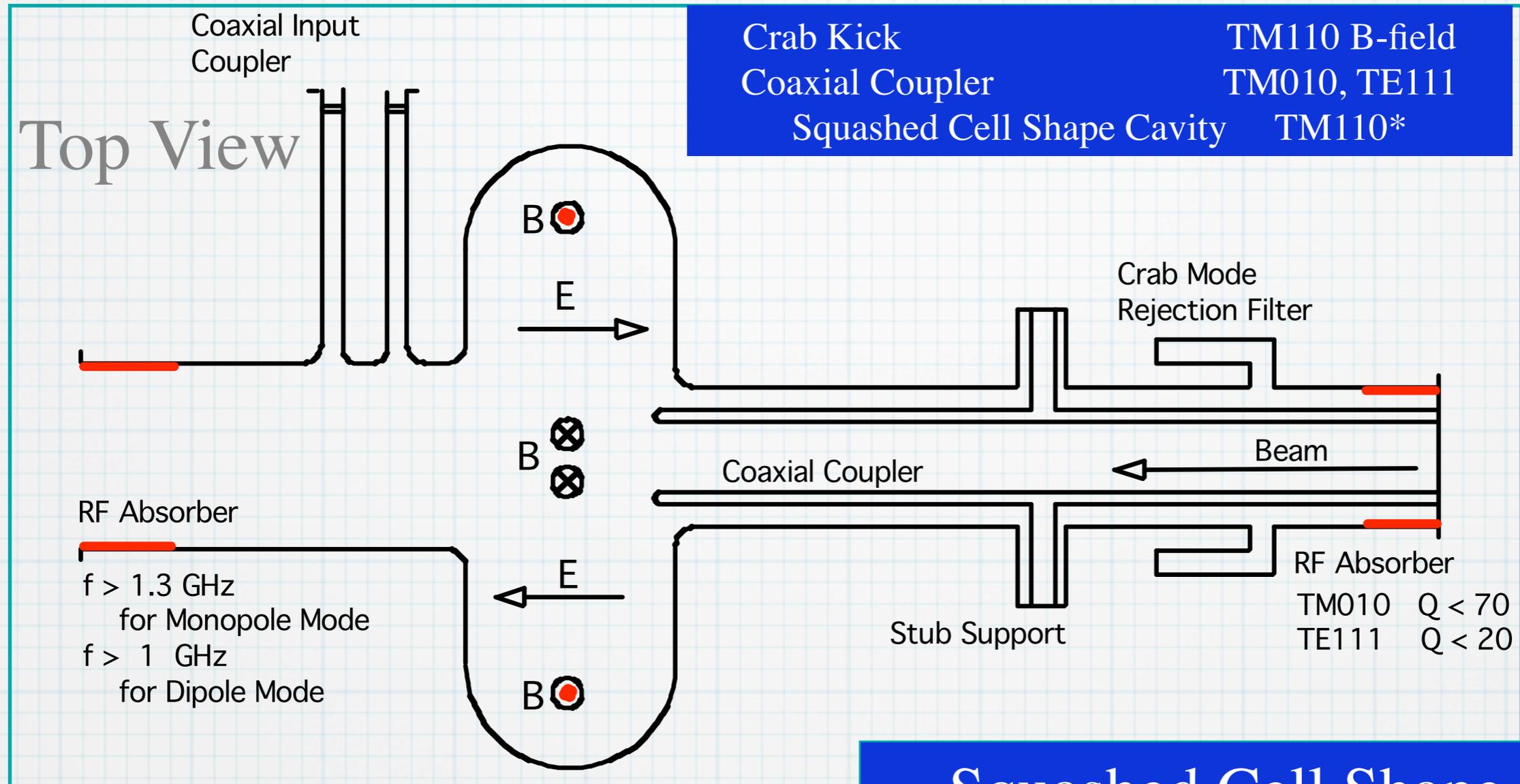
$$\frac{\theta_x}{2} = \frac{\sqrt{\beta_x^C \beta_x^*} \cos(\psi_x^C - \mu_x/2) V_C \omega_{\text{rf}}}{2 \sin(\mu_x/2) E_C}$$

Table 1: Typical parameters for the crab crossing.

Ring	LER	HER	
θ_x	22		mrad
β_x^*	80	80	cm
β_x^C	73	162	m
$\mu_x/2\pi$	0.505	0.511	
$\psi_x^C/2\pi$	~ 0.25	~ 0.25	
V_C	0.95	1.45	V
$\omega_{\text{rf}}/2\pi$	509		MHz

- * 1 crab cavity per ring.
- * saves the cost of the cavity and cryogenics.
- * avoids synchrotron radiation hitting the cavity.

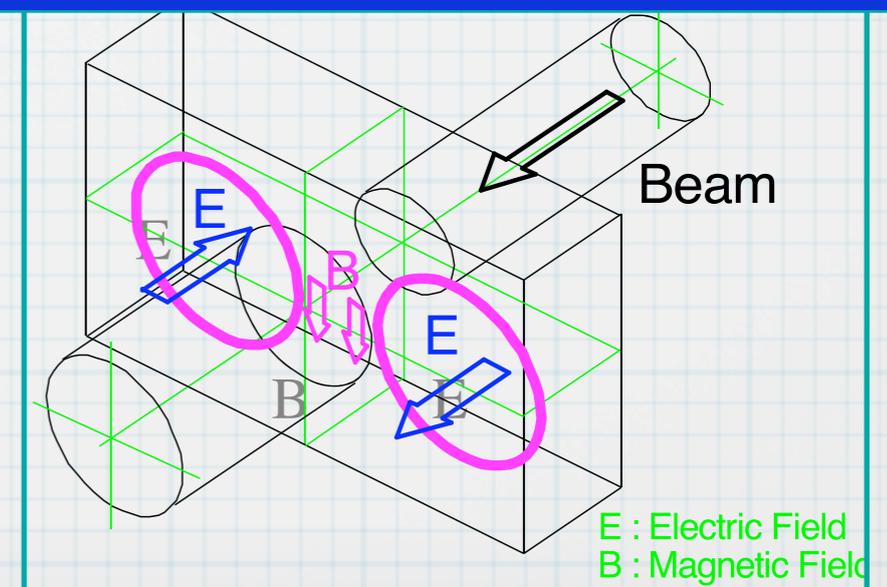
Concept of the KEKB Crab Cavity



Squashed Cell Shape Cavity

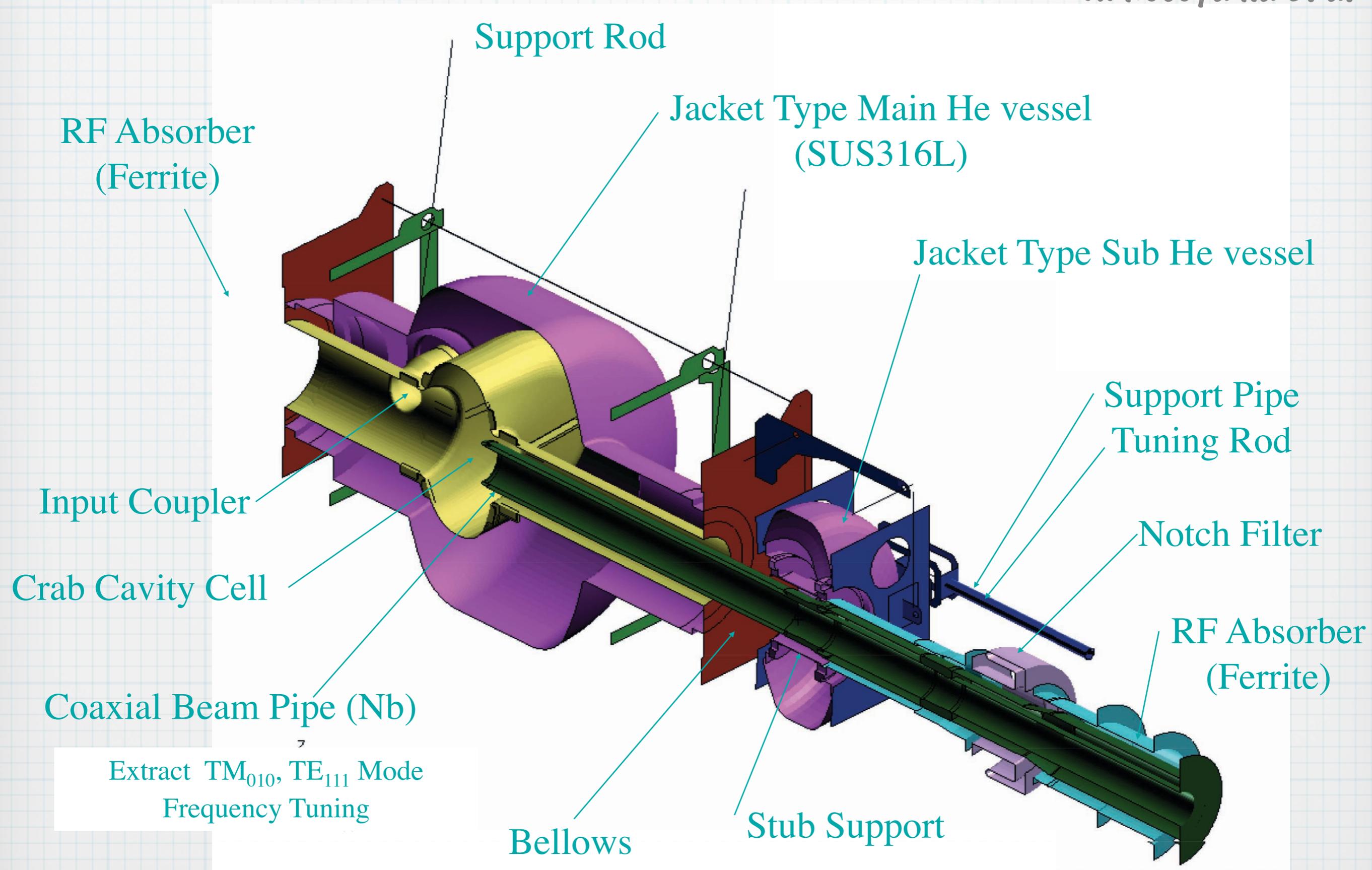
➔ The squashed cell shape cavity scheme was studied extensively by K. Akai at Cornell in 1991 and 1992 for CESR-B under KEK-Cornell collaboration.

We adopted this design as “base design”!



Crab Cavity & Coaxial Coupler in Cryomodule

K. Hosoyama et al



Forming and Barrel Polishing



Forming of 4 Half-Cells for Crab Cavity for LER and HER

Feb. 14, 2005 at Mitsubishi Heavy Industries, LTD. Kobe

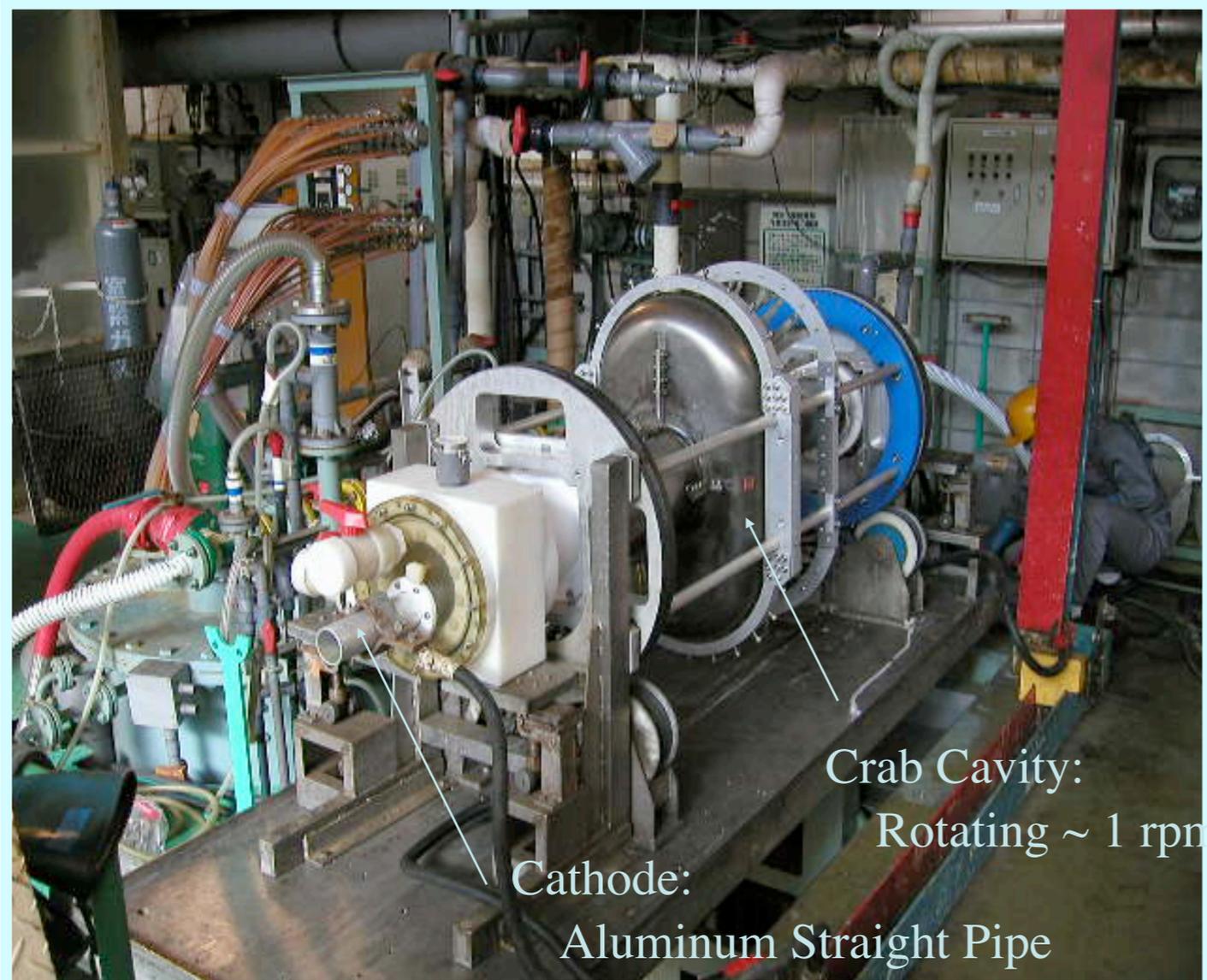


Barrel Polishing

Polishing Time 312 Hr

Nov. 11, 2005 at KEK

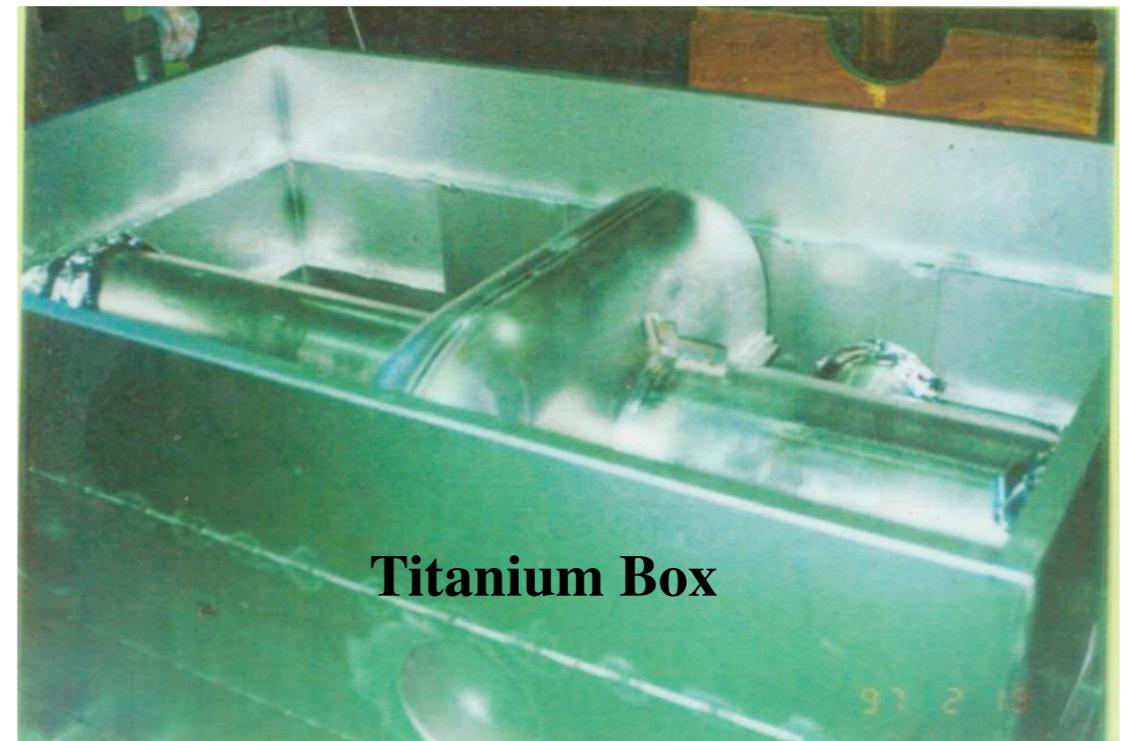
Electro Polishing & Annealing



Electro Polishing at Nomura Plating Ltd.

EP 1 ~ 100 μm

EP 2 ~ 5 μm



Annealing at 700°C for 3 hours
at Kinzoku Giken Ltd.

High Pressure Rinsing and Assembling for RF Cold Test



Set Flanges of Beam Pipes and Ports
in Class 100 Clean Room



High Pressure Water Rinsing
by 80 bar Ultra-Pure water

Rotation & Up-Down Motion

Alignment of Coaxial Coupler



Decide the axis of the coaxial coupler set in the cryostat by using transit.

Align the axis of the coaxial coupler which will be connected to the coaxial coupler of cryostat side.



Move to Test Stand for Cool-down & High Power Test

April 26, 2006 1st

Oct. 16, 2006 2nd

Mt. Tsukuba

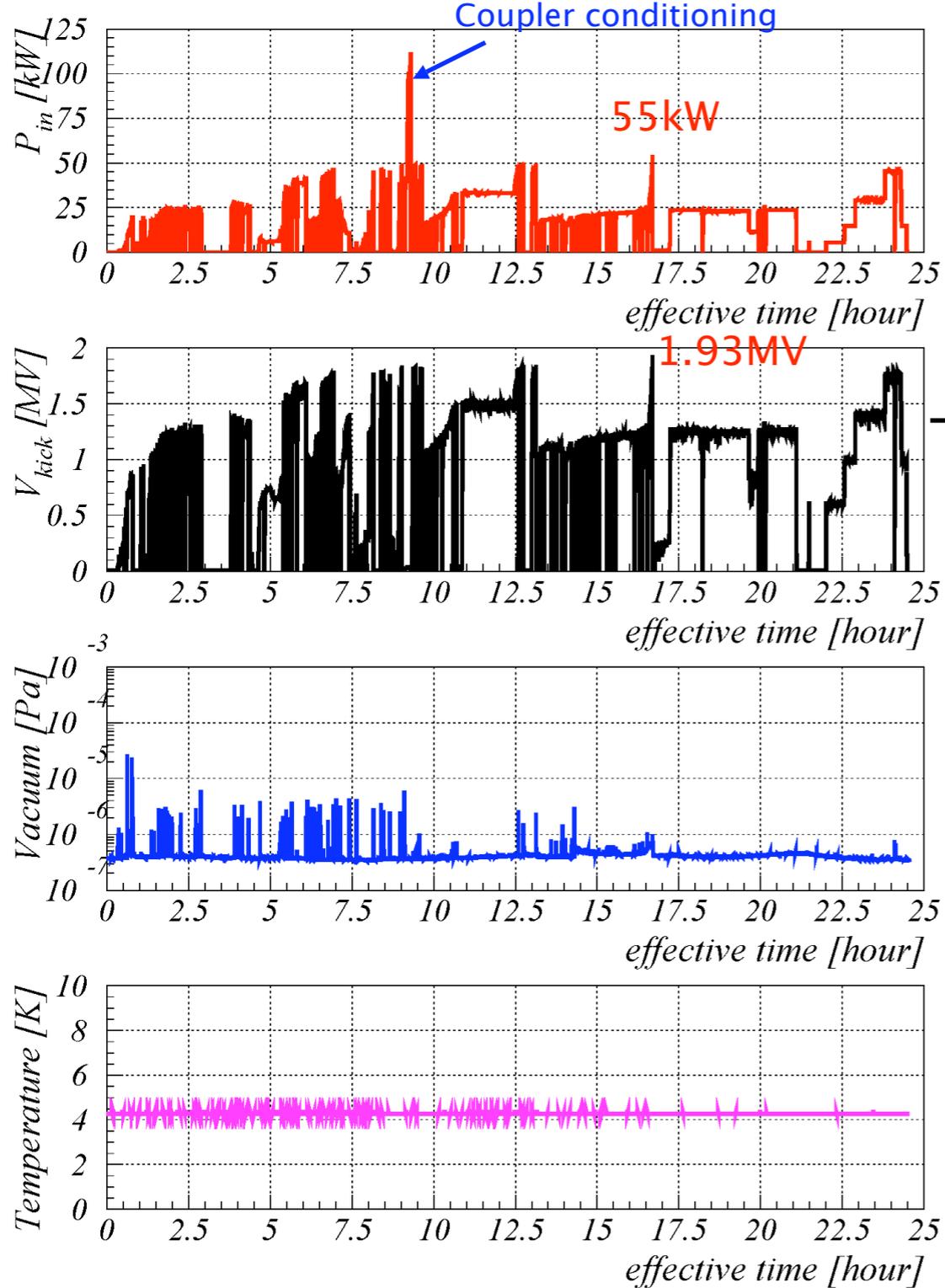


RF Conditioning in Horizontal Tests

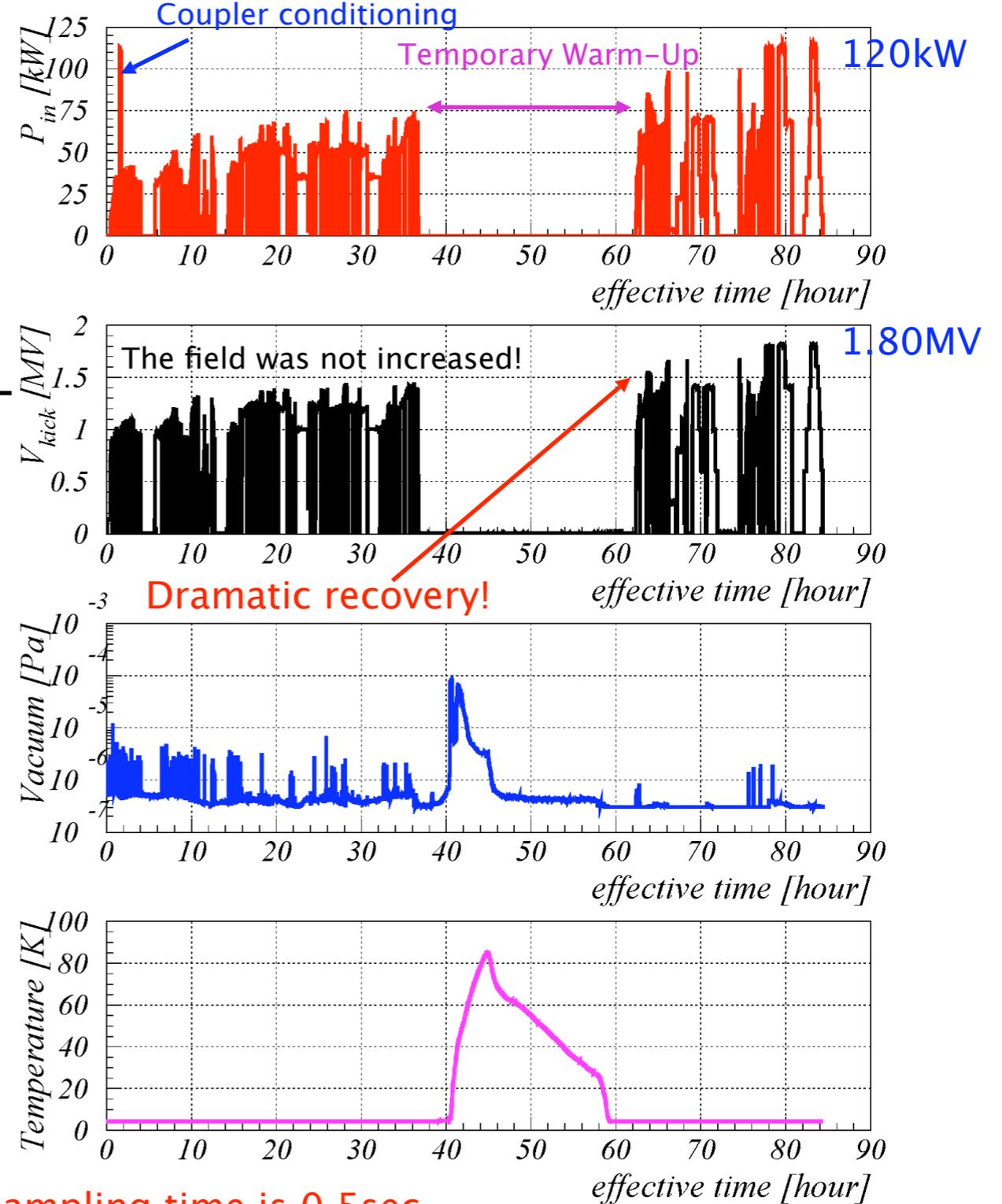
LER

HER

Conditioning Status for LER Crab Cavity



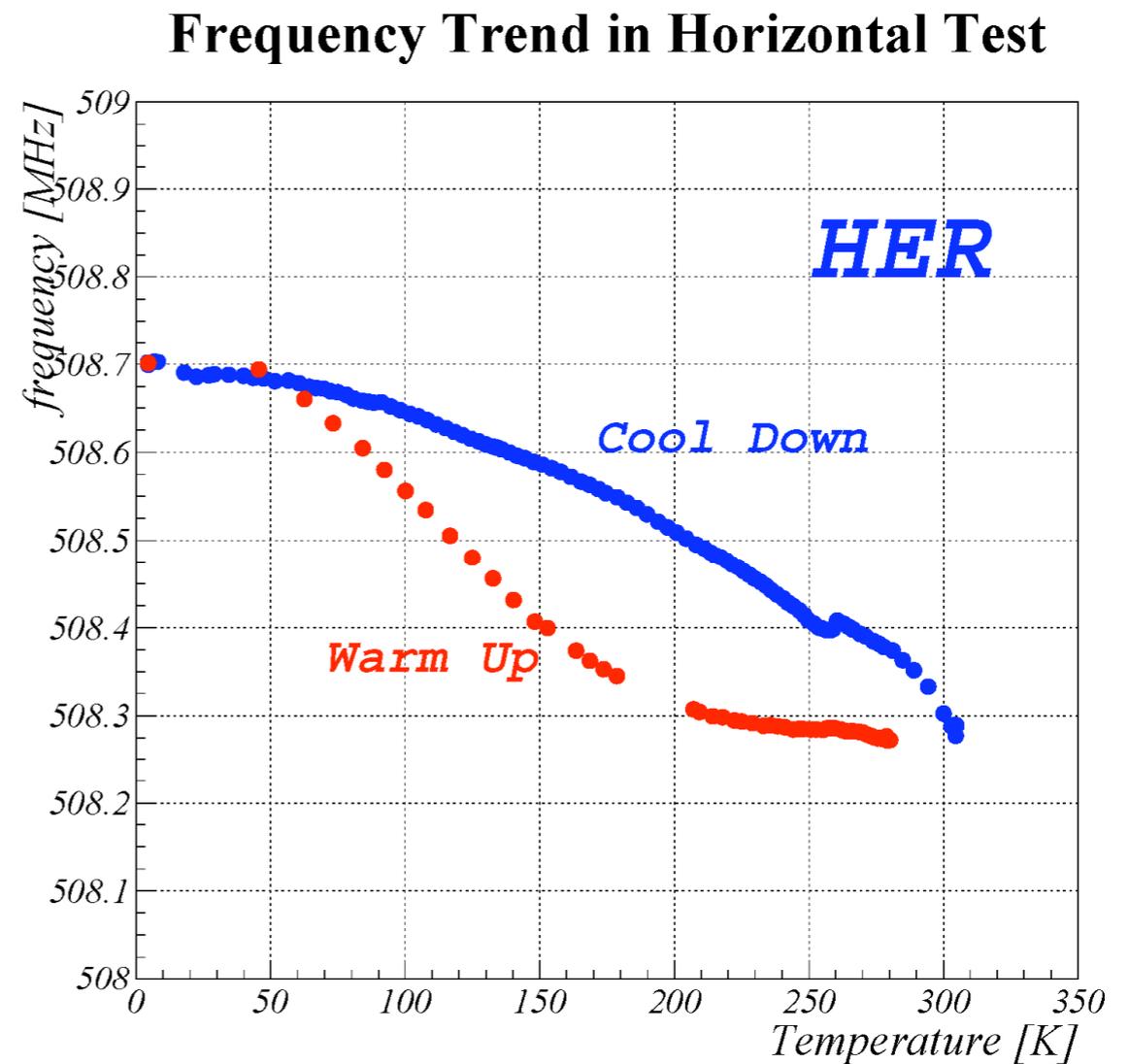
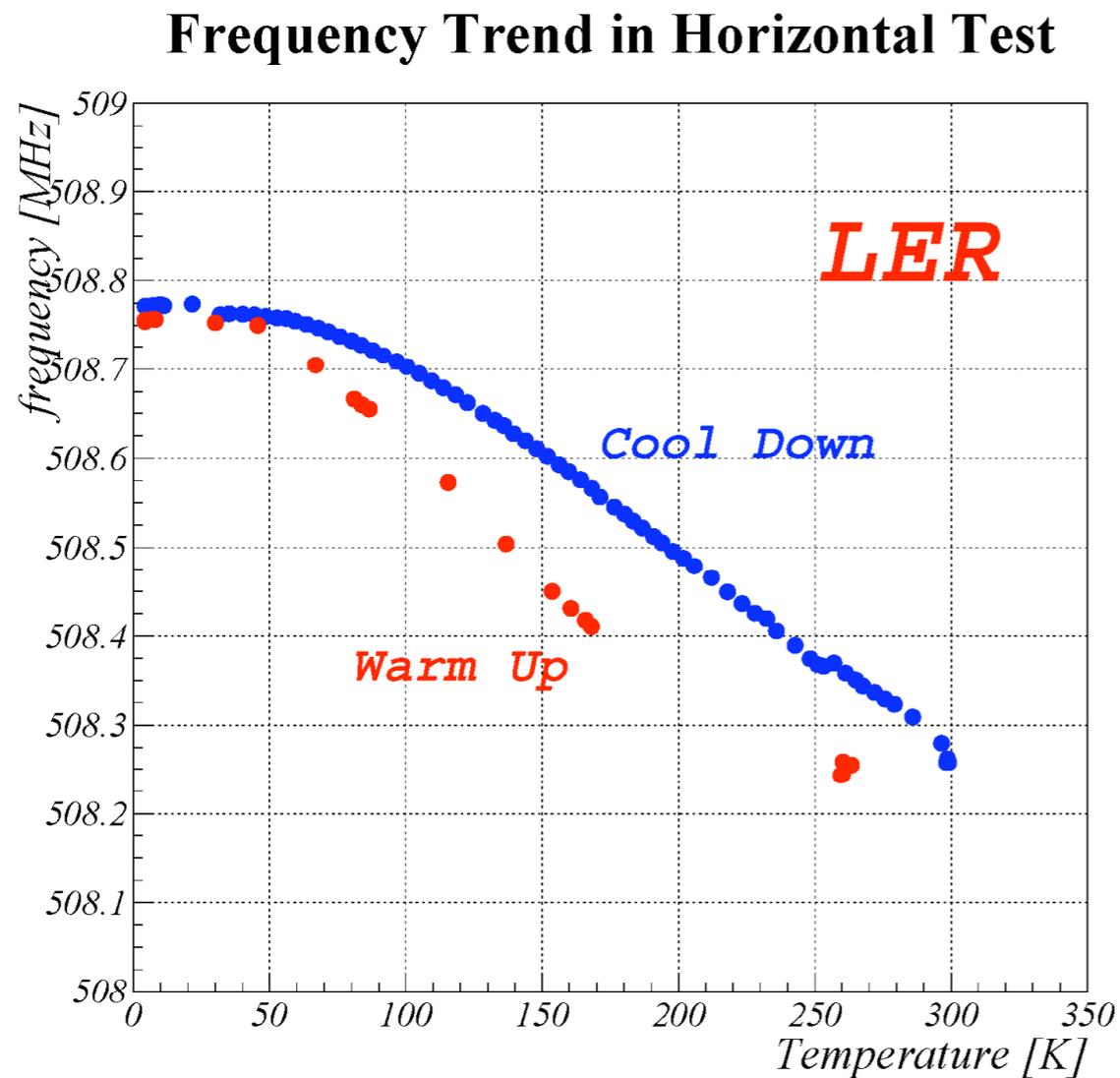
Conditioning Status for HER Crab Cavity



The sampling time is 0.5sec.

Frequency Trend in Horizontal Test

These figures show the results from the low power measurement by Network Analyzer.

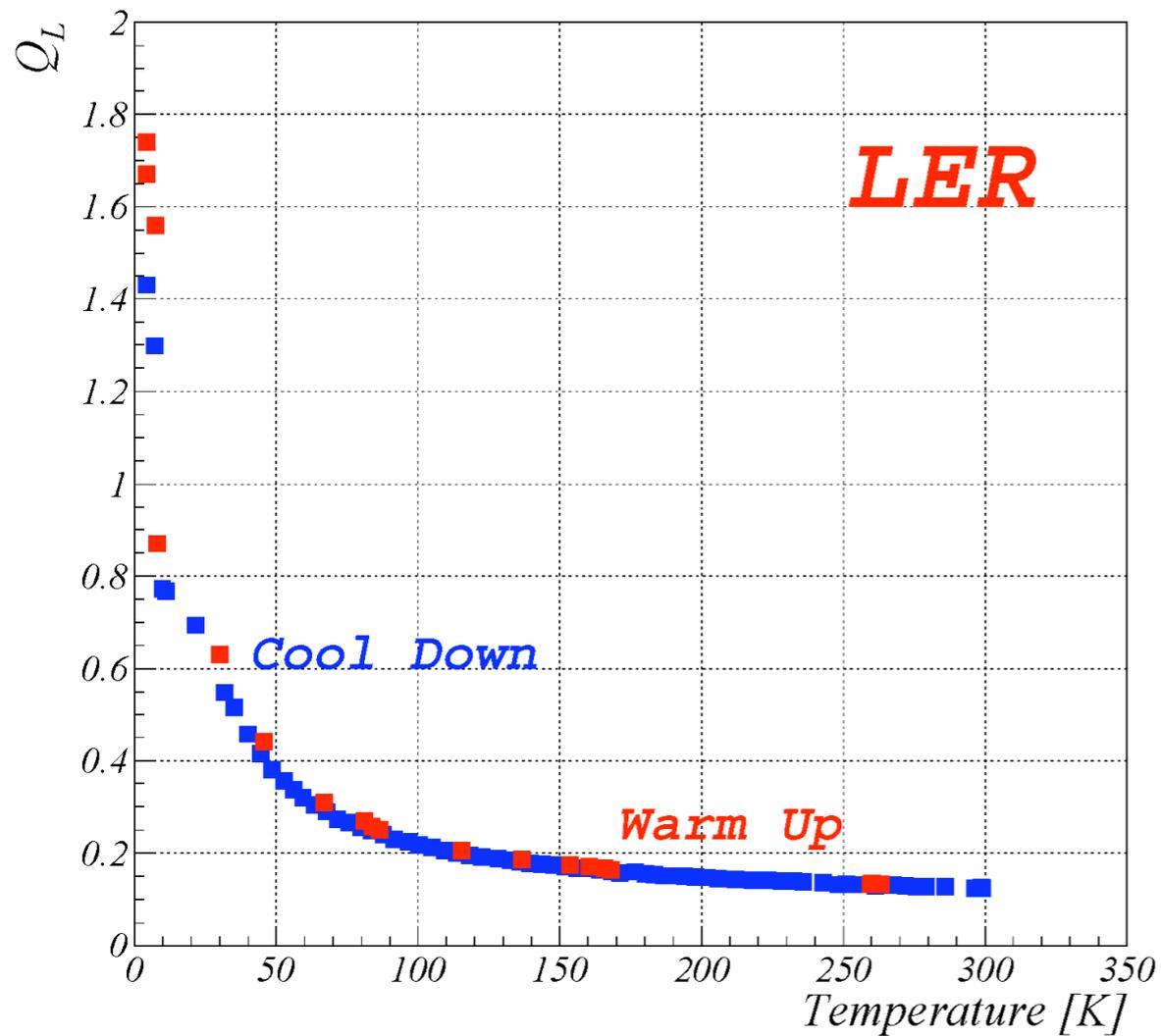


The cool-down were temporarily stopped due to the mode change for the refrigerator around 250K.

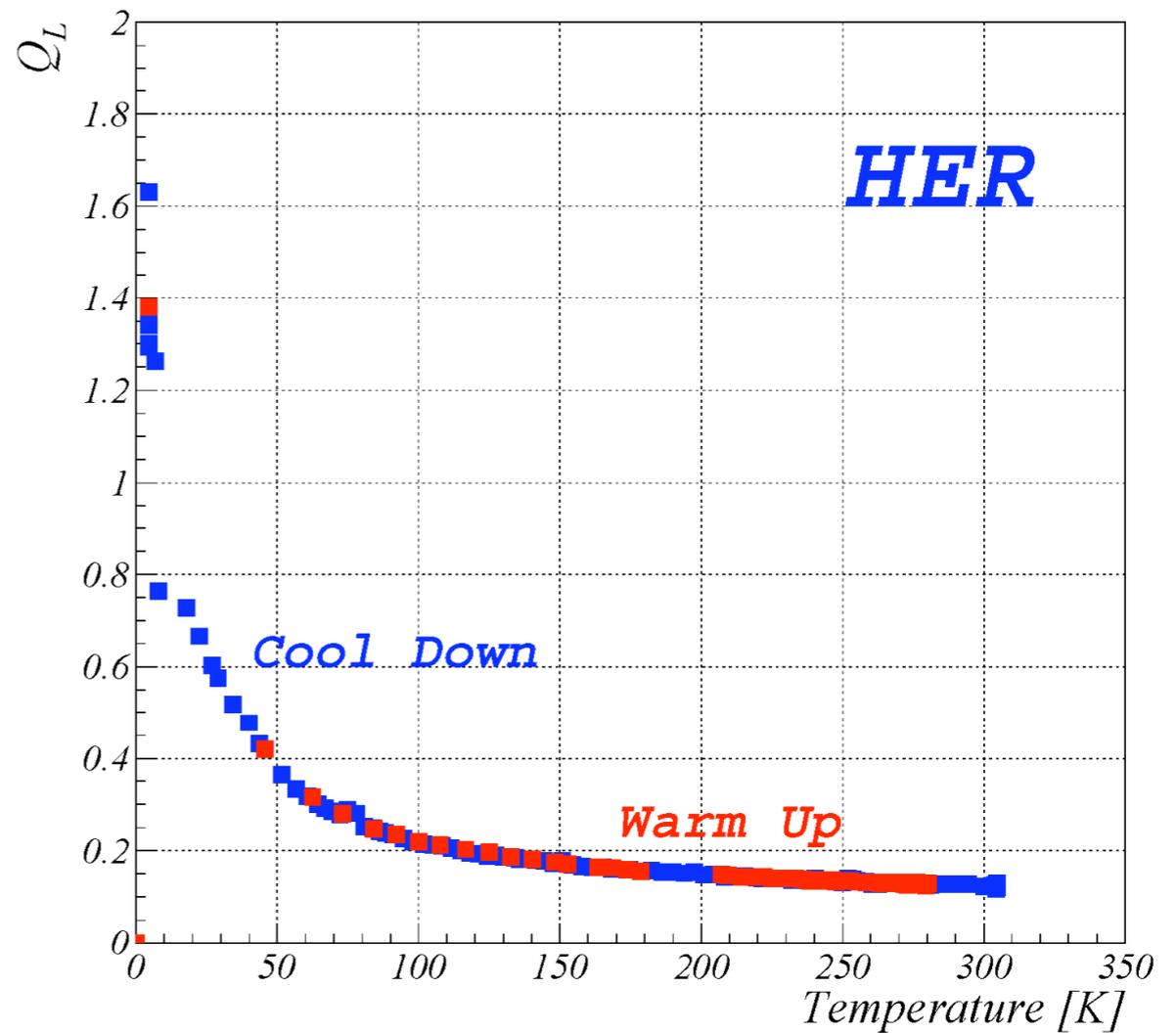
Q_L Trend in Horizontal Test

These figures show the results from the low power measurement by Network Analyzer.

$\times 10^5$ Loaded Q Trend in Horizontal Test

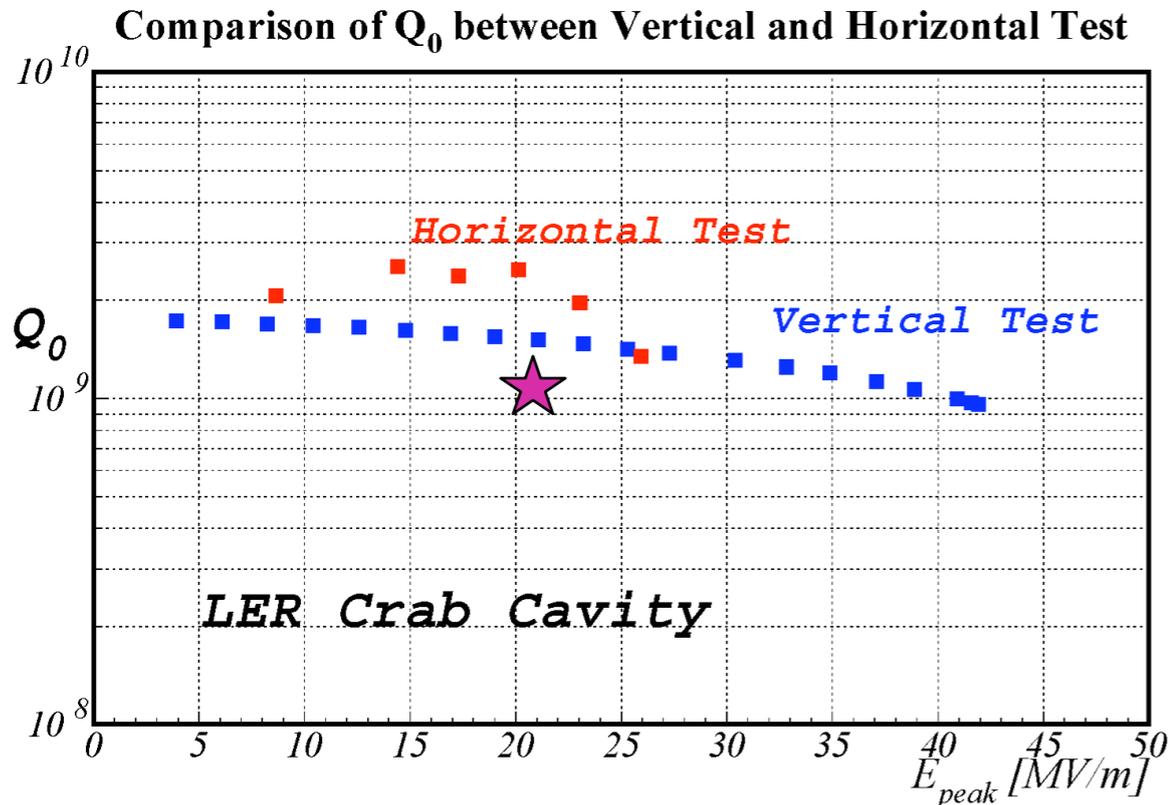


$\times 10^5$ Loaded Q Trend in Horizontal Test

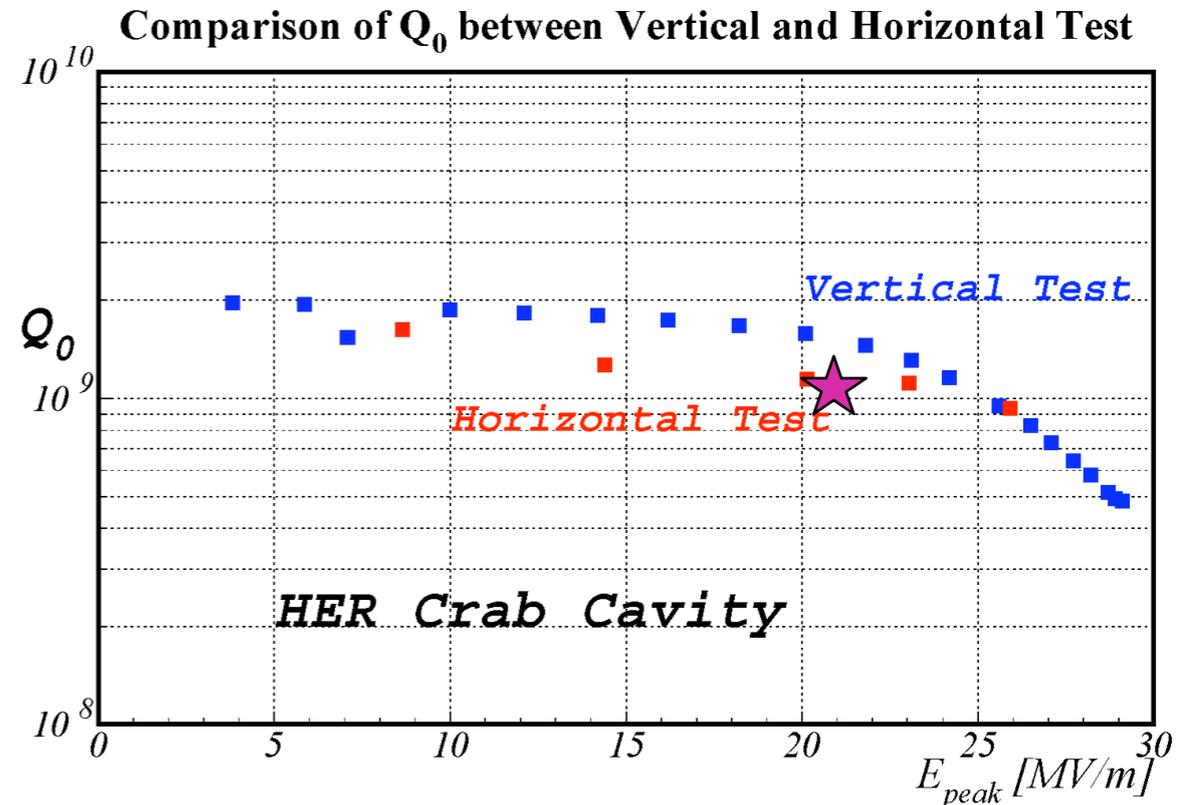


Q_0 vs. E_{sp} Curve

These figures show the comparison of Q_0 vs. E_{sp} curve between Vertical and Horizontal Test for the both Crab Cavities.



LER Crab Cavity

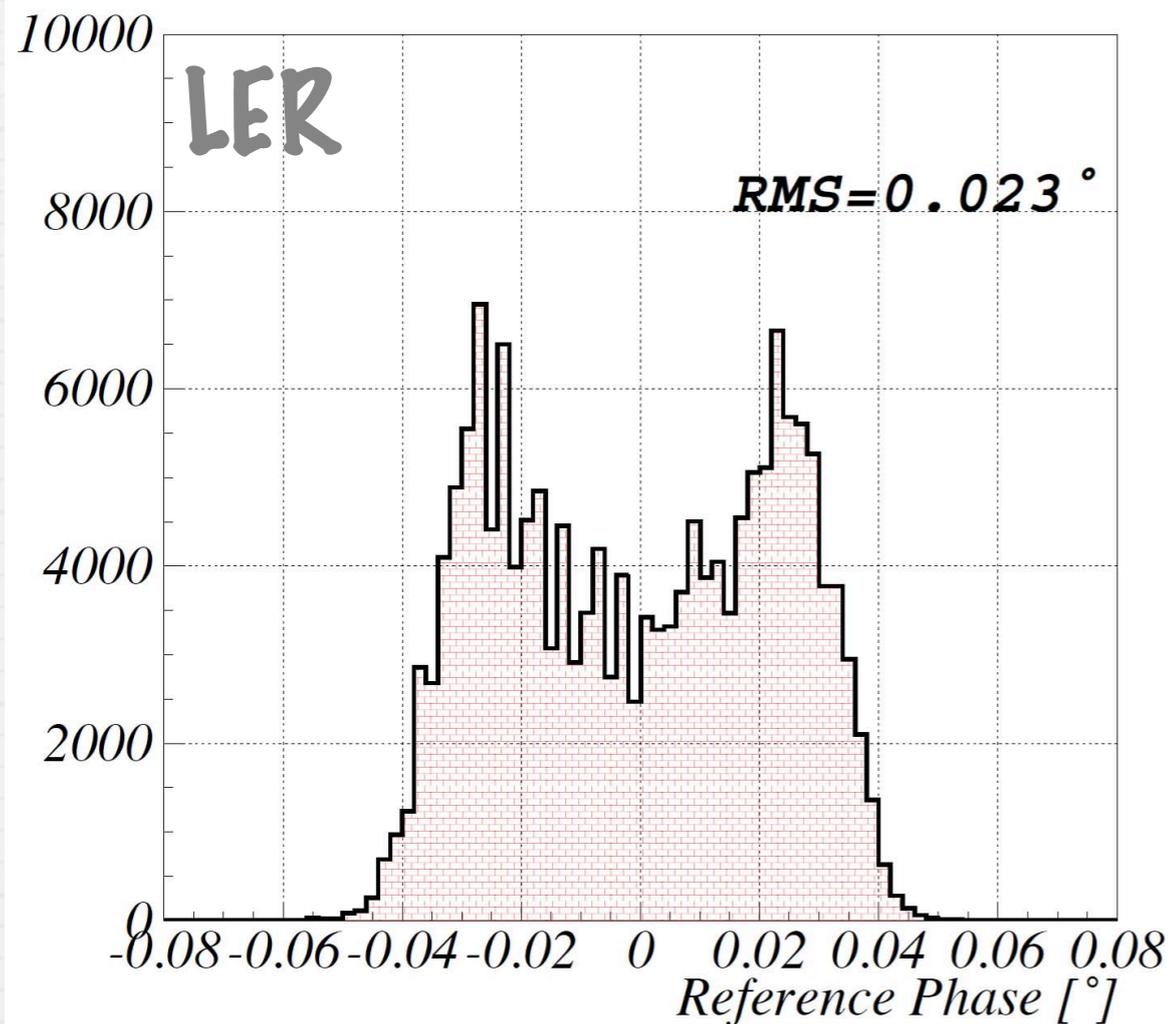


HER Crab Cavity

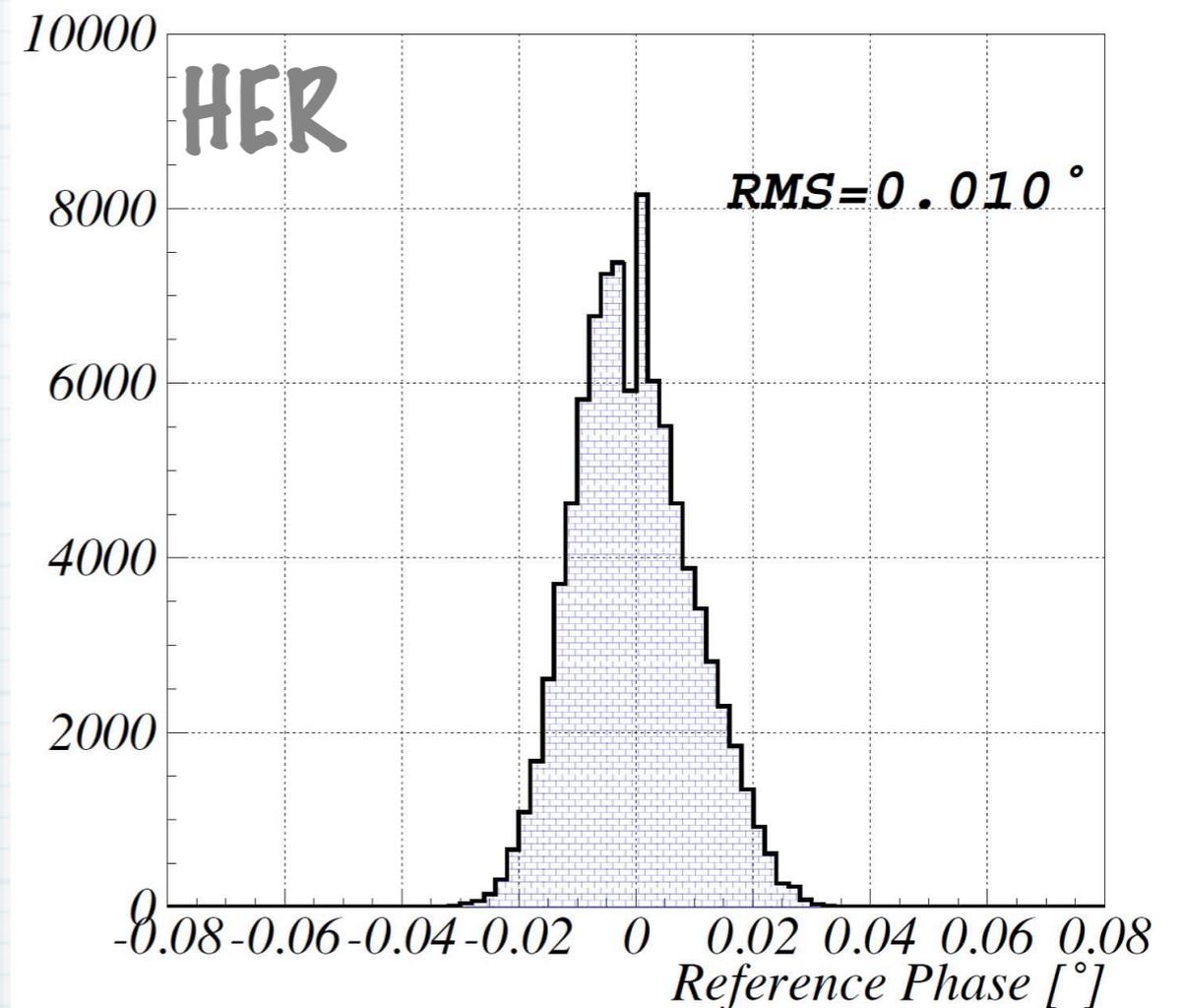
★ shows the target value in the operation.

RF Phase Stability

Phase in Beam Commissioning for LER Crab Cavity

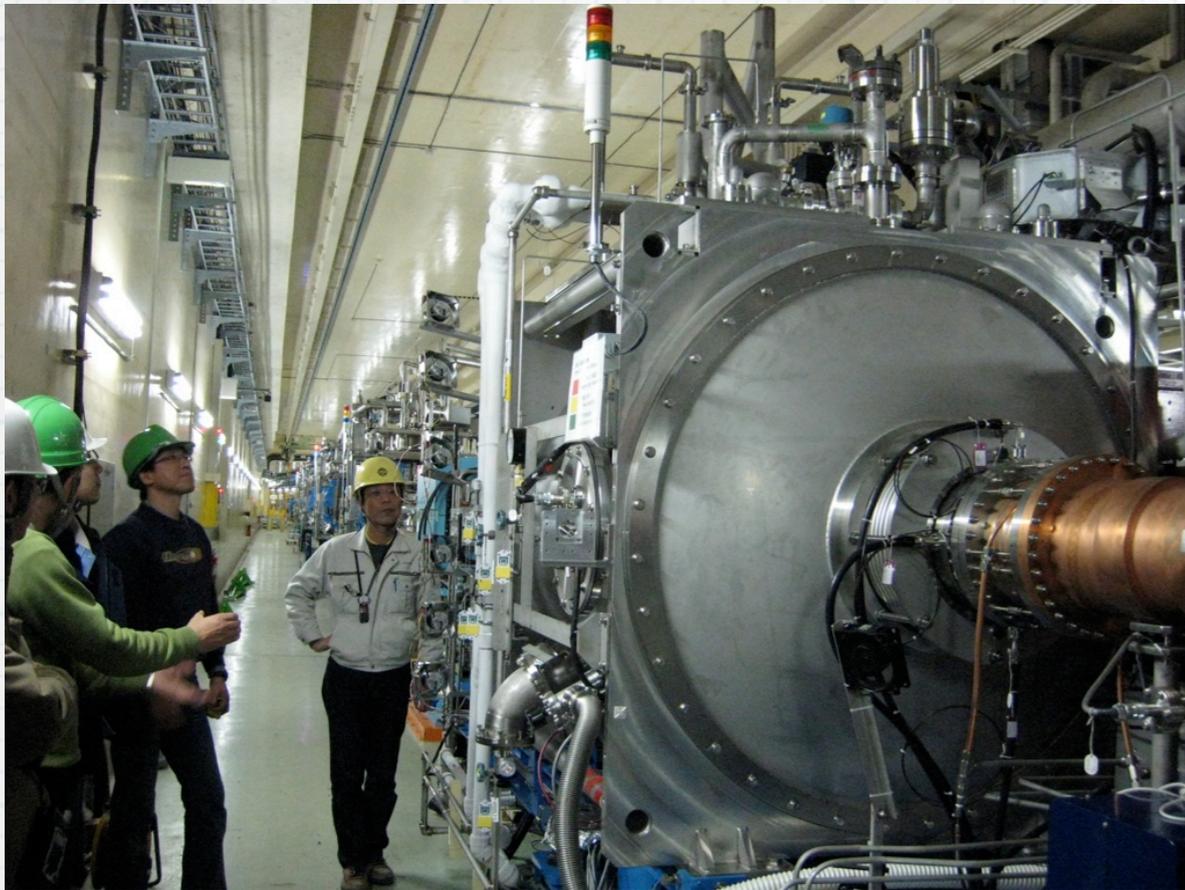


Phase in Beam Commissioning for HER Crab Cavity



- * Phase stability of the crab mode was better than the requirement with the rf feedback.
- * Slow stability below 1 Hz is shown above.
- * Independent measurement by a spectrum analyzer shows better than 0.01 deg for $f > 2$ kHz, 0.1 deg for $2 \text{ Hz} < f < 2 \text{ kHz}$.
- * Backlash or friction exists in the coaxial tuner for the LER.

Finally two crab cavity was installed in KEKB,
one for each ring in January 2007.



HER (e^- , 8 GeV)



LER (e^+ , 3.5 GeV)

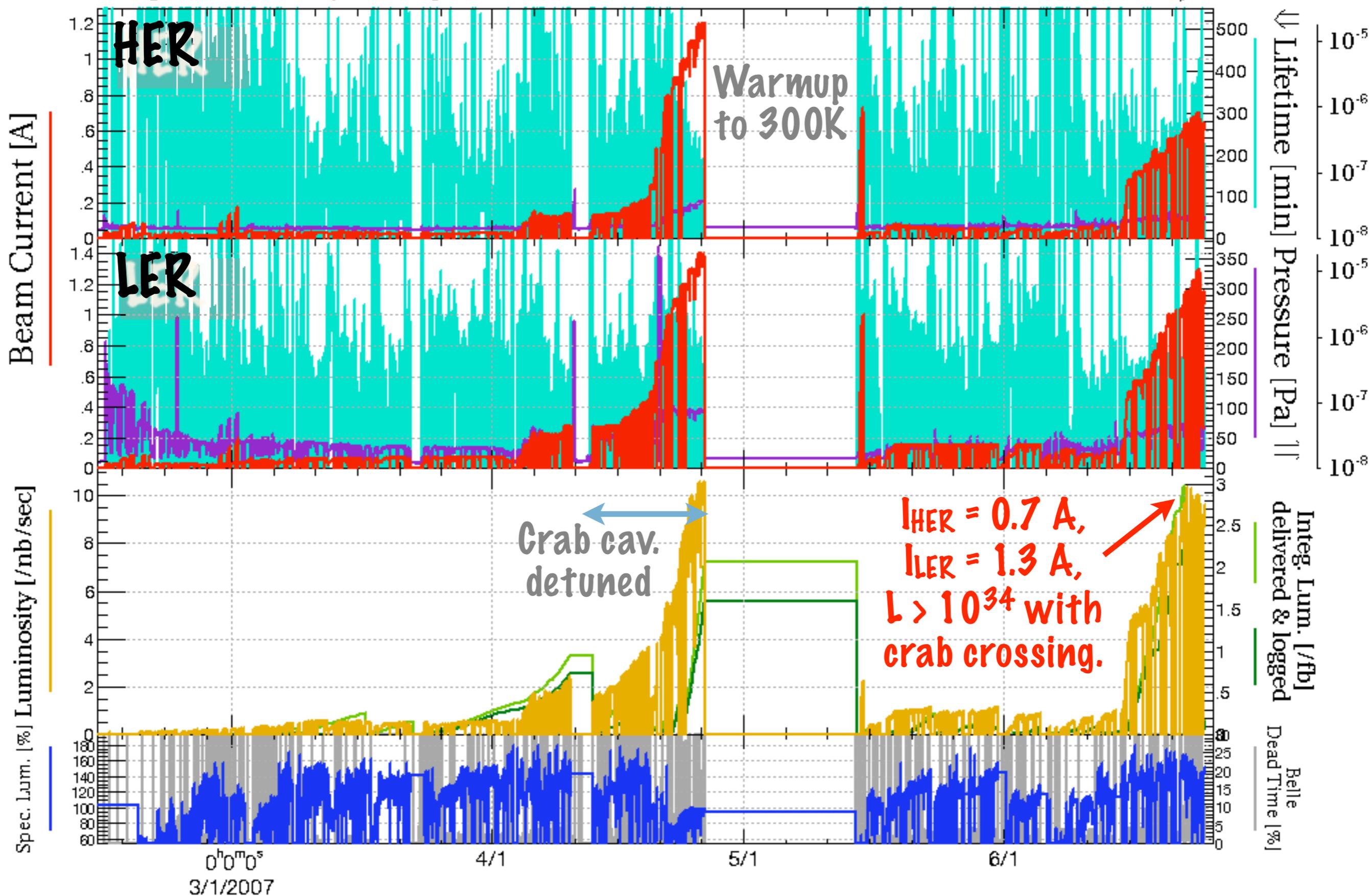
Crab Crossing Started at KEKB

First time in the world!

- ★ A number of checks have confirmed the effective head-on collision:
 - streak camera
 - crab-phase scan
 - sign change and scan of crab voltage
 - horizontal beam-beam kick
 - vertical crabbing
- ★ The highest vertical beam-beam tune-shift parameter is about 0.088 so far, which is higher than the geometrical gain due to head-on by 15%.
- ★ Due to the low-current operation with longer bunch spacing (98 ns), the effect from electron cloud has been negligible.
- ★ There are a few issues are speculated for the reason why the luminosity is lower than the prediction, but not yet confirmed.

Peak Luminosity 10.615[/nb/sec] @04/26 08:07
Integrated Luminosity 723.70[/pb]

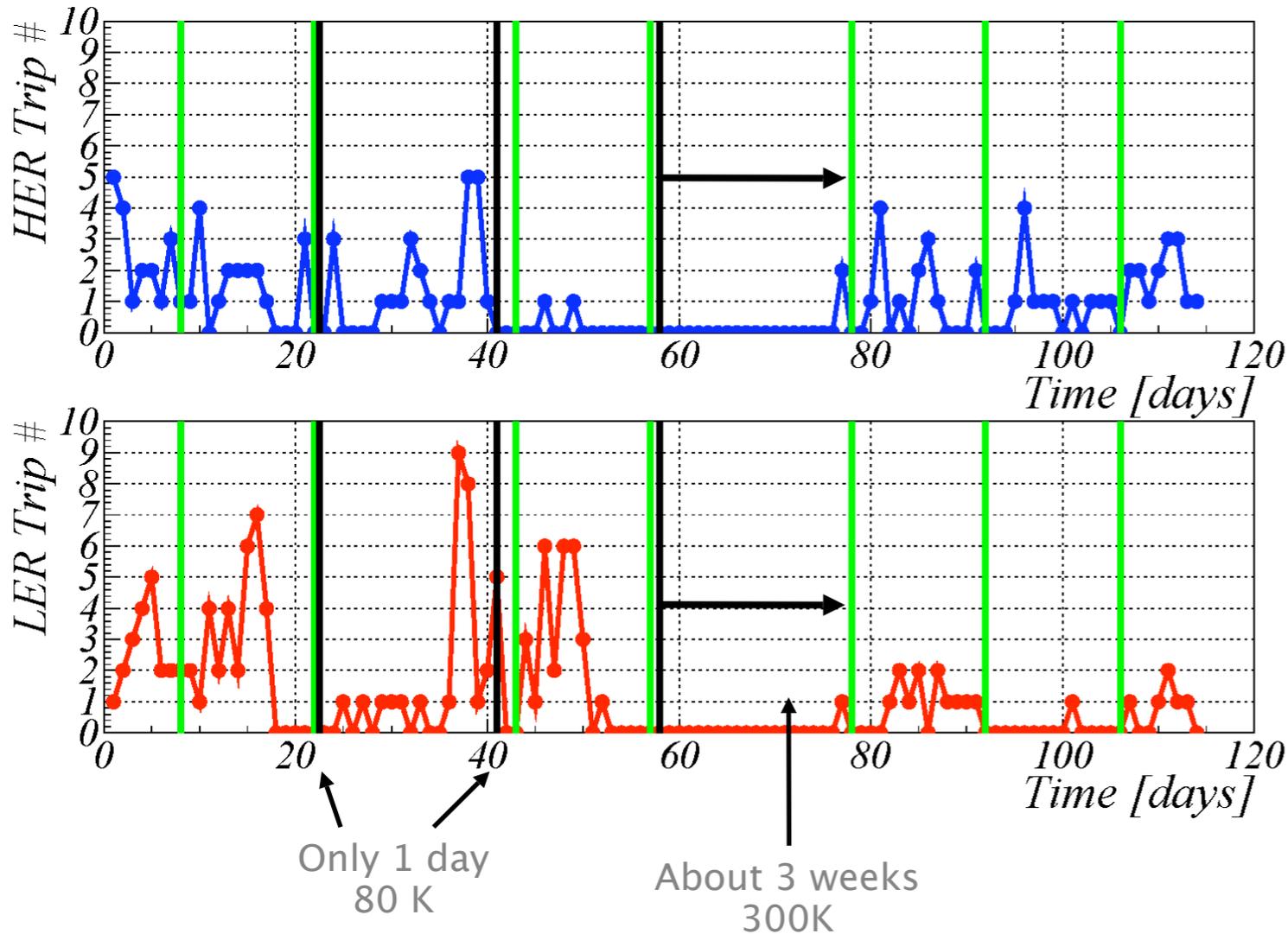
2/13/2007 0:00 - 6/26/2007 0:00 JST



Number of trips per cavity per ring.

From March/1 to June/22 (114days)

Trip Statistics in Commissioning for HER & LER Crab Cavity



Green line shows the maintenance day.
Black line shows the warm-up period.

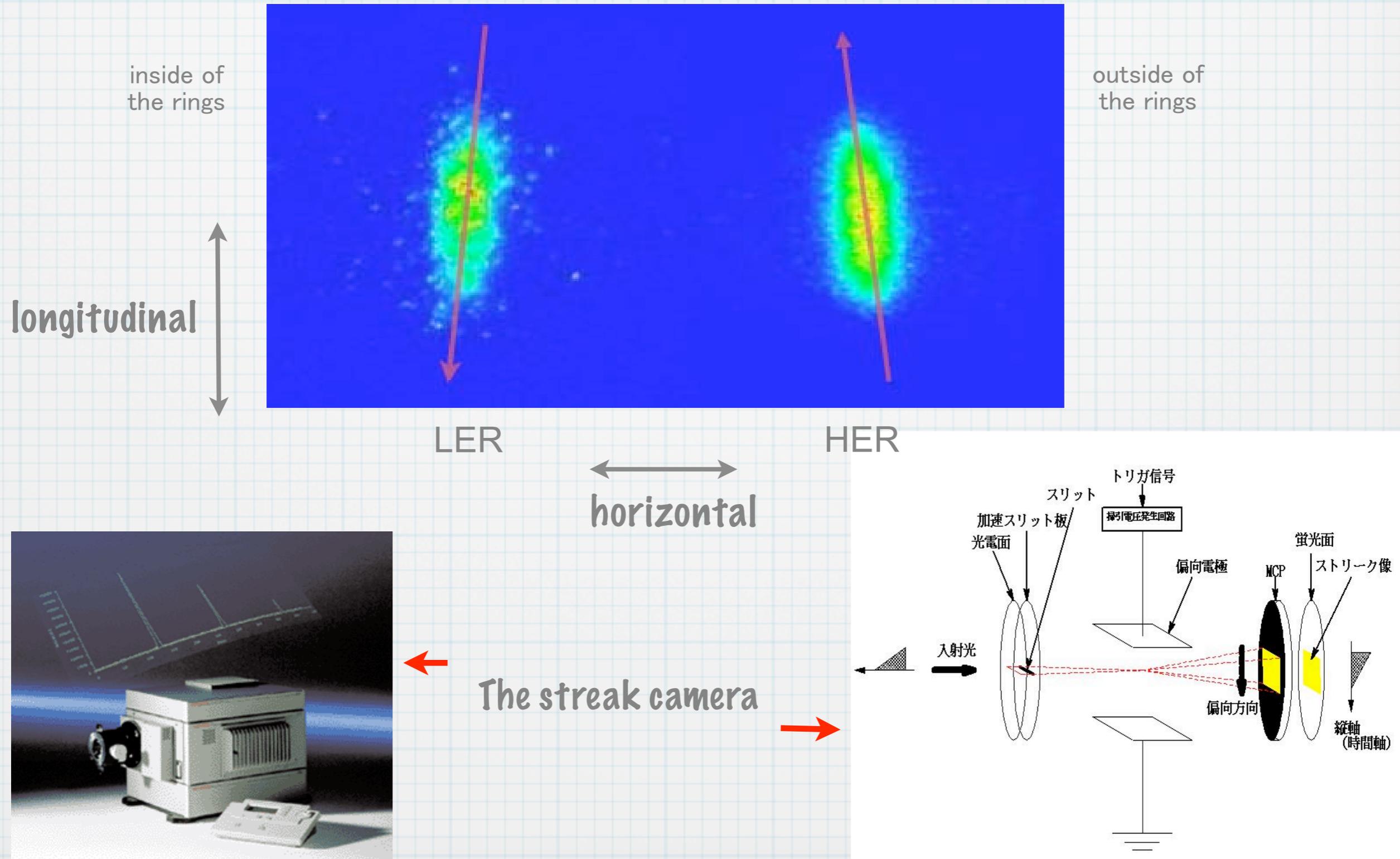
Trip Statistics

	LER	HER
March	58	43
April	55	21
May	13	16
June	7	27
Total	133	107

Y. Yamamoto

Beams has indeed tilted!

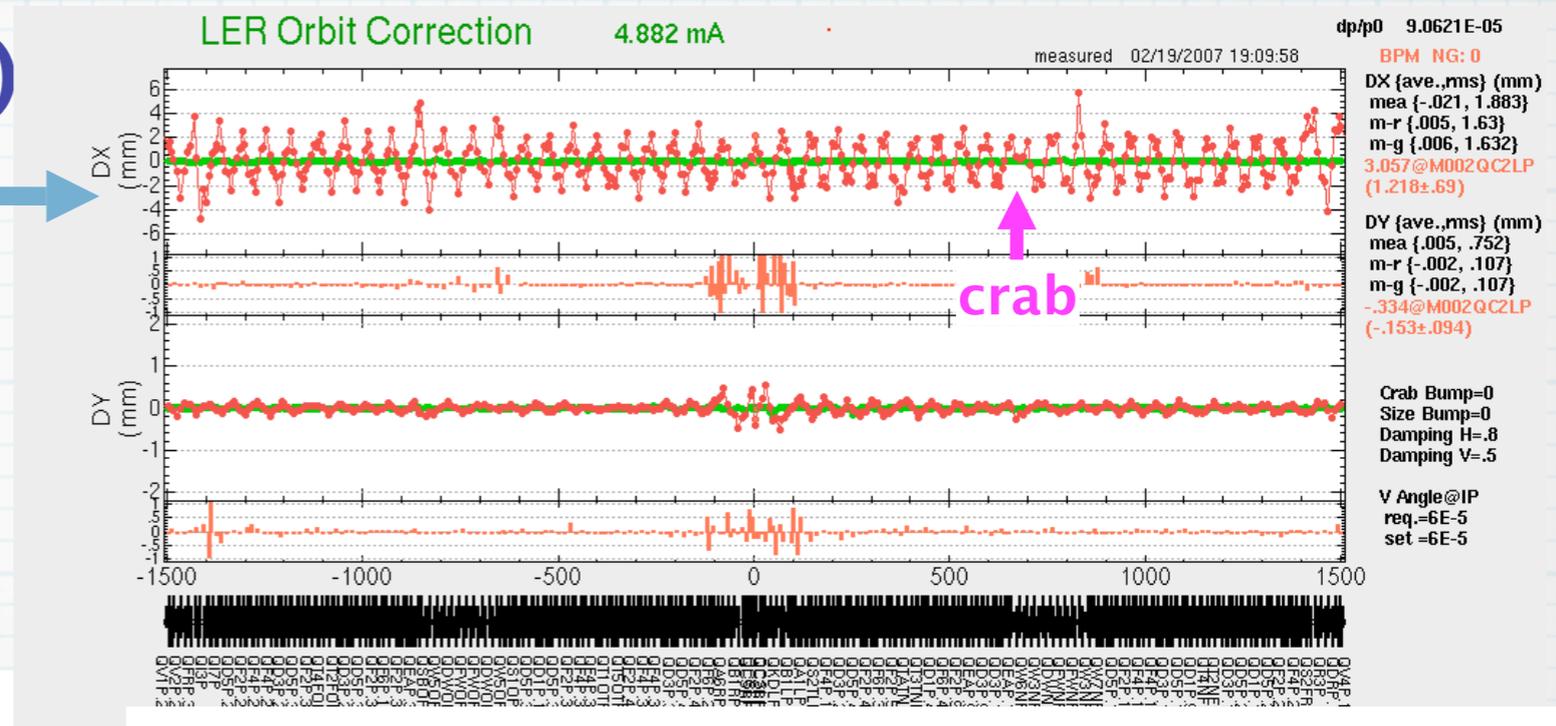
- Observation with Streak Cameras (H. Ikeda et al, FRPMN035)



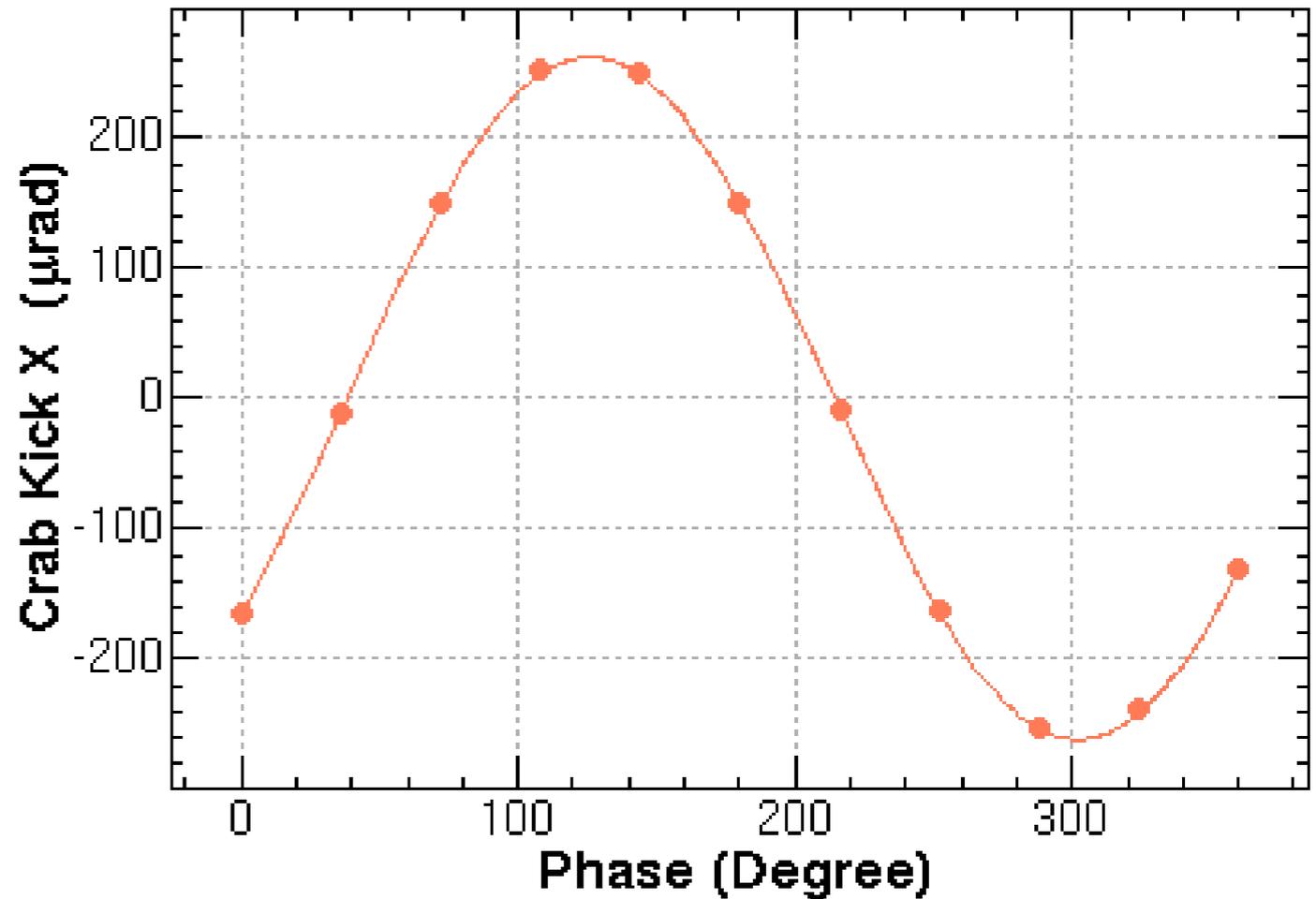
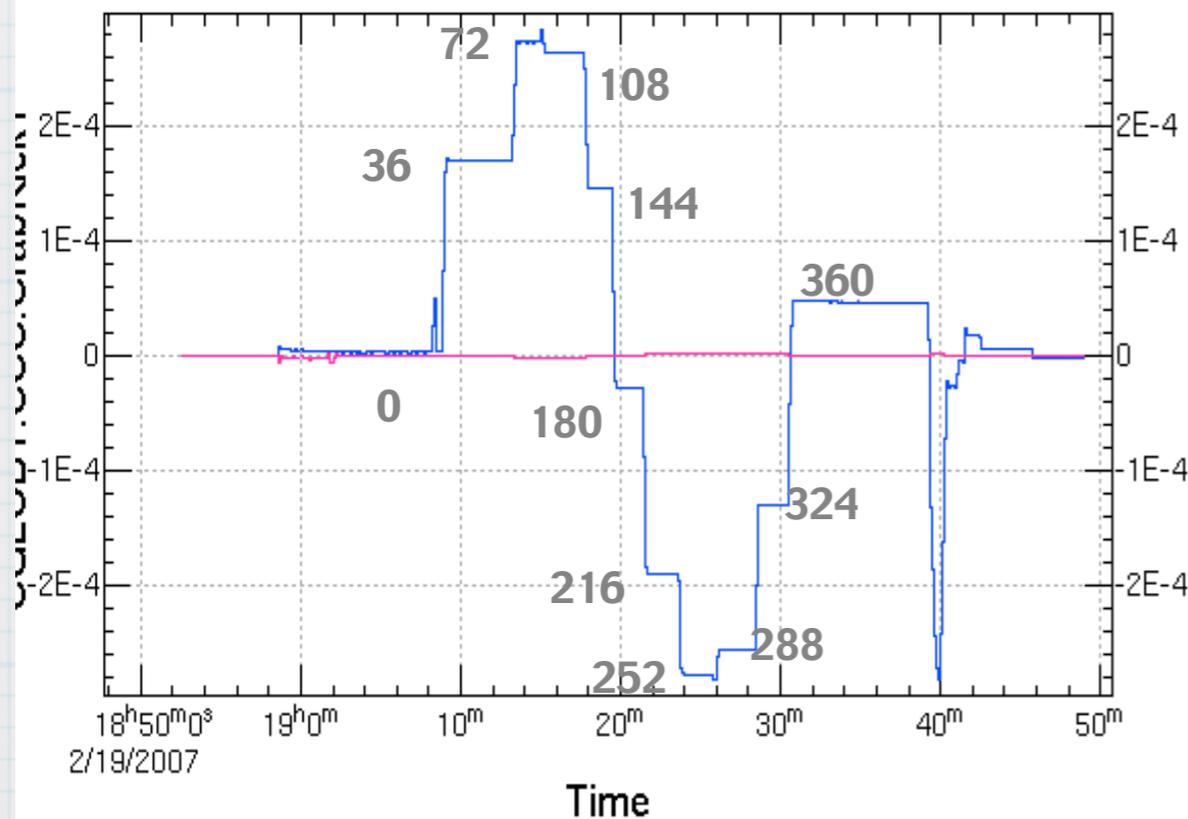
Crab Phase Scan (LER)

Horizontal orbit by crab kick

H. Koiso et al, TUPAN045



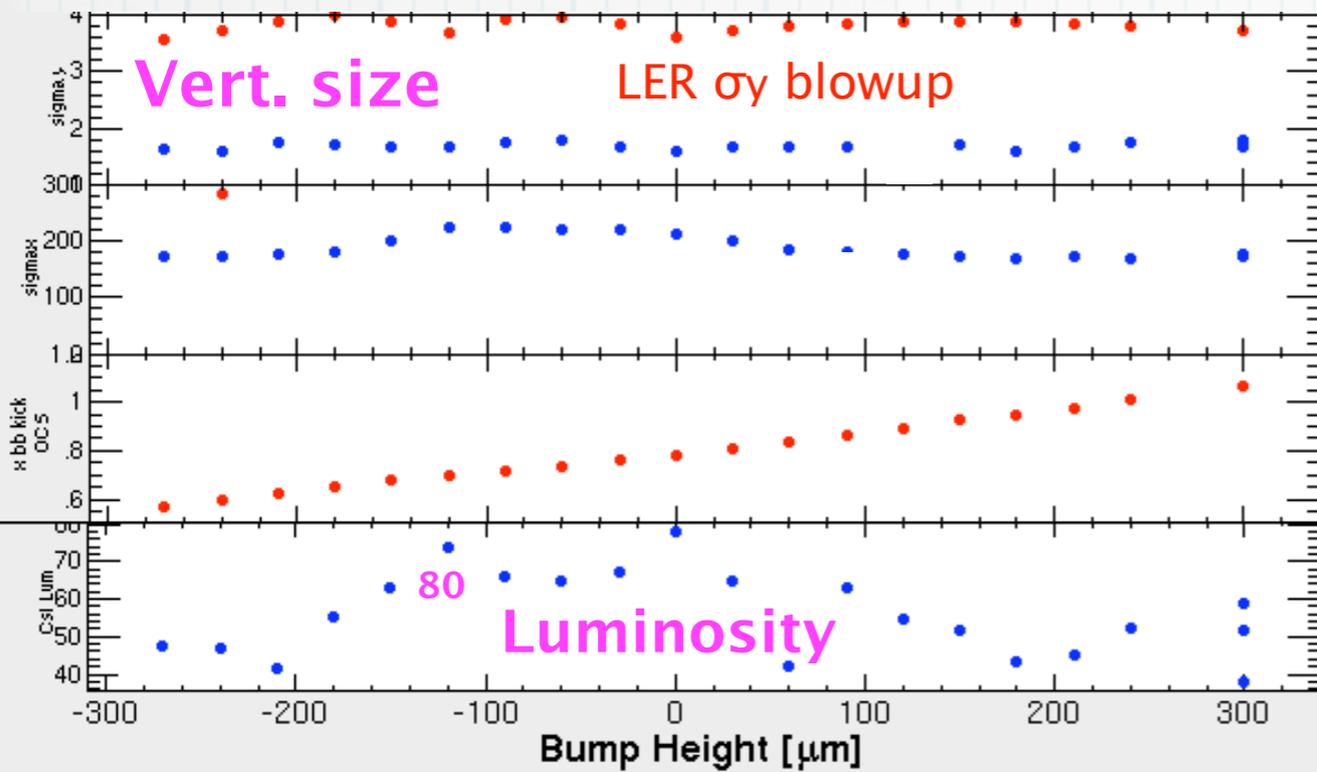
Horizontal kick by crab cavity (rad)
(Estimated by orbit fit)



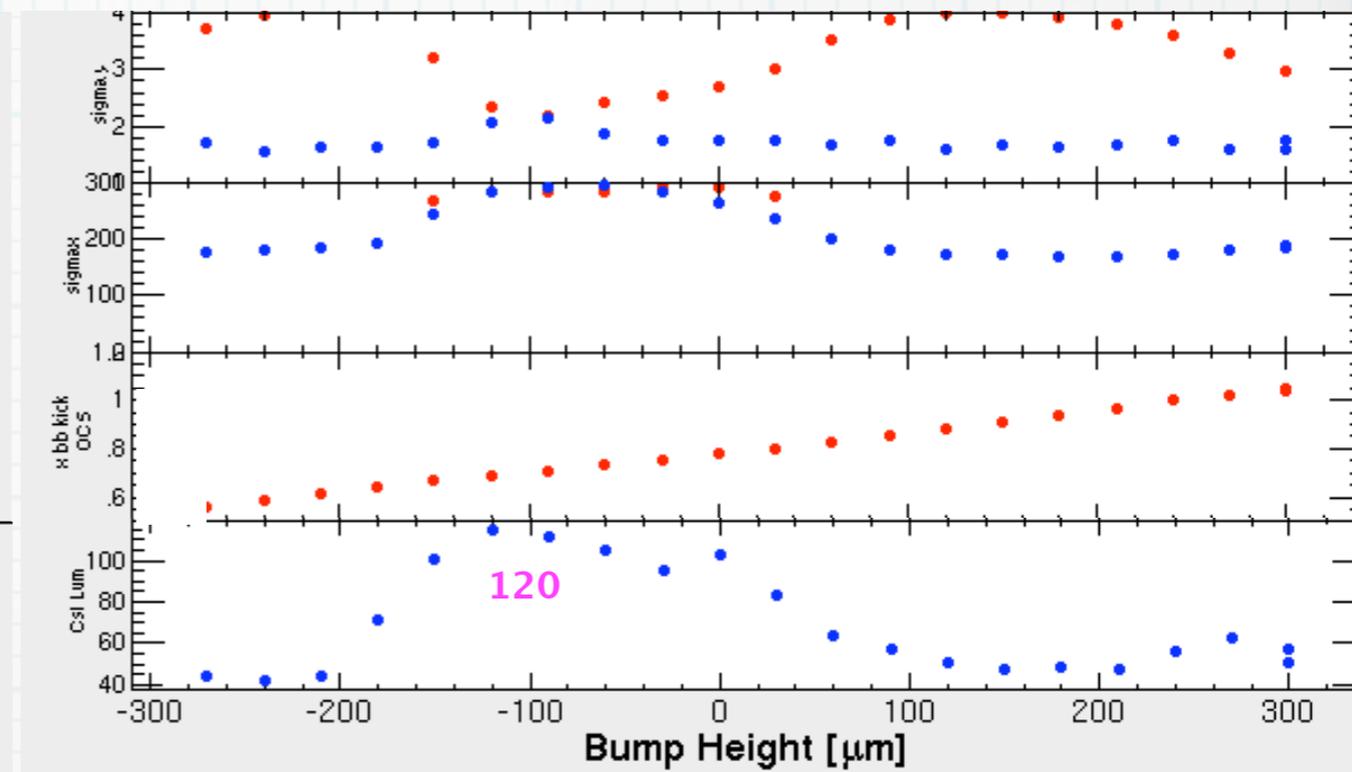
V_{crab} set:1.0MV, estimated: 0.987MV
agree to each other very well.

Sign Change in the Crab Angle

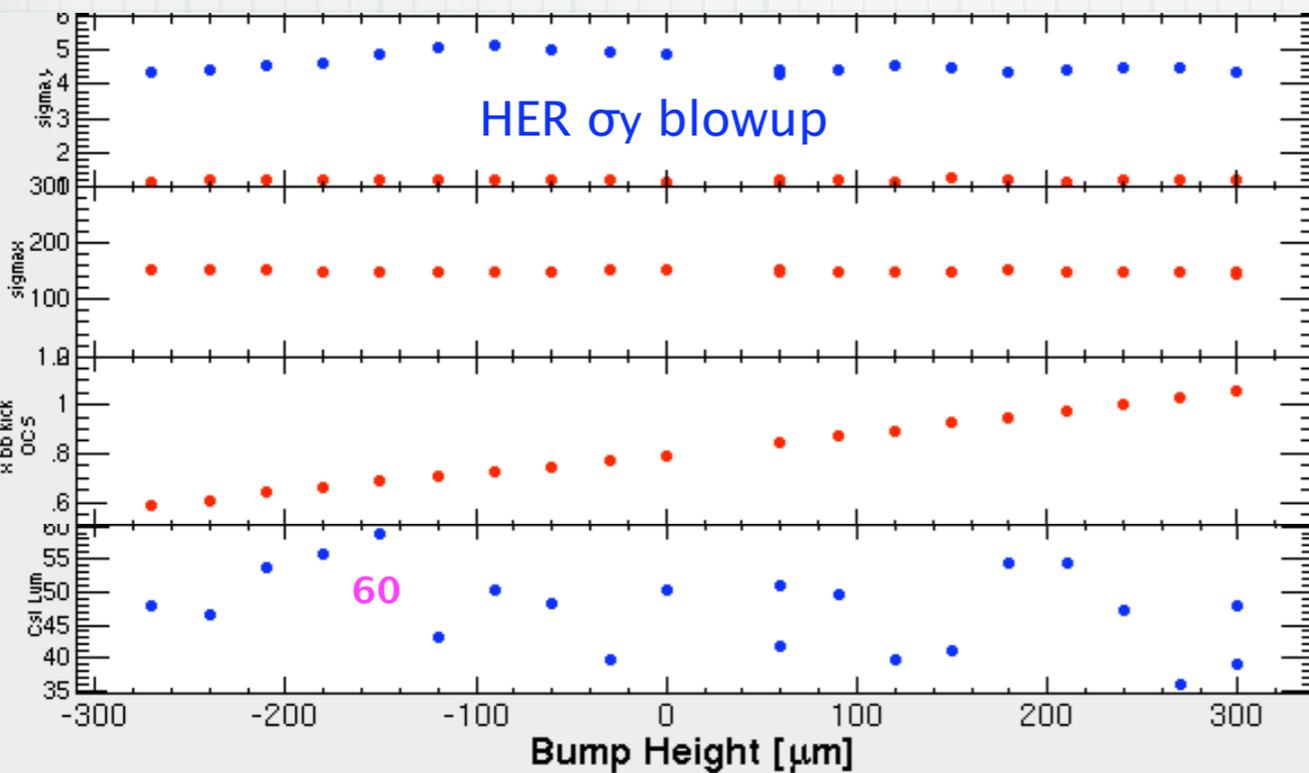
H. Koiso



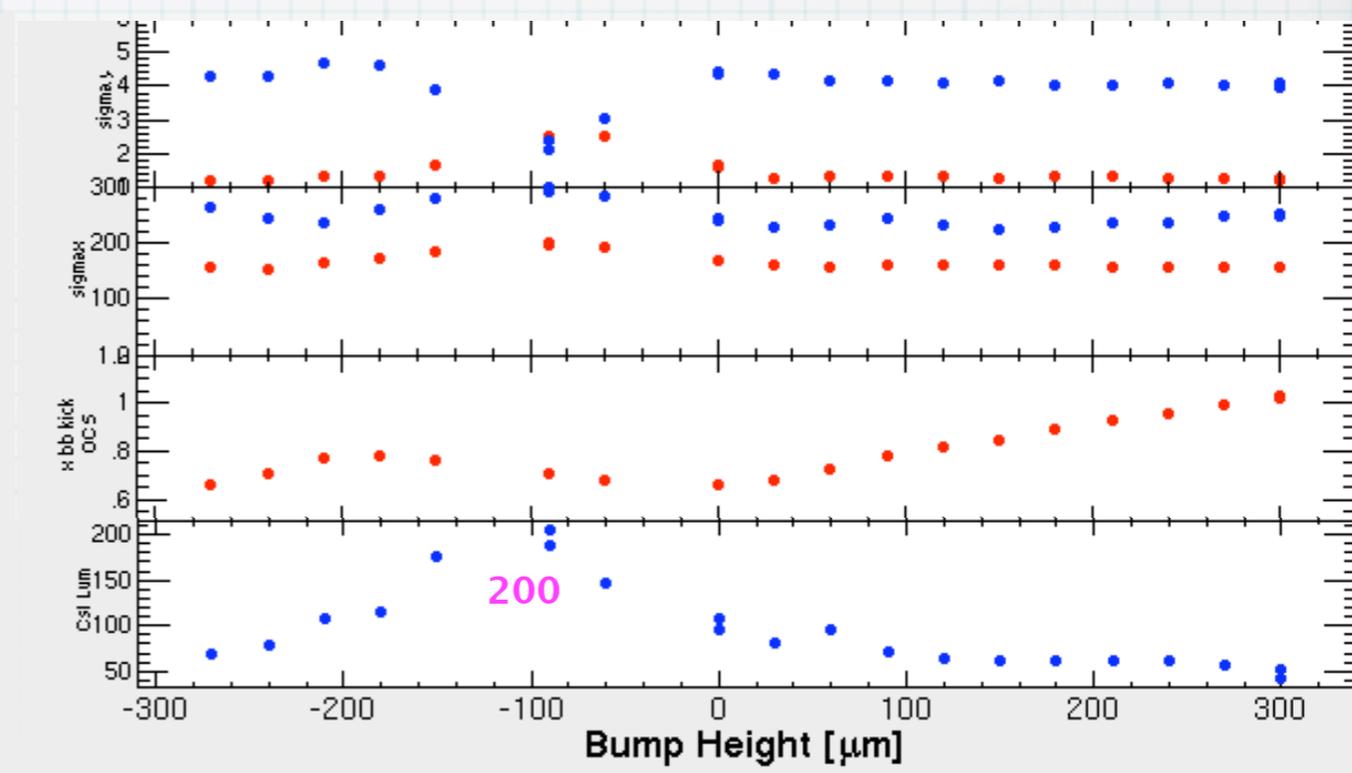
Reversed LER crab angle  

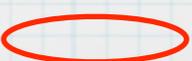


Reversed LER & HER  



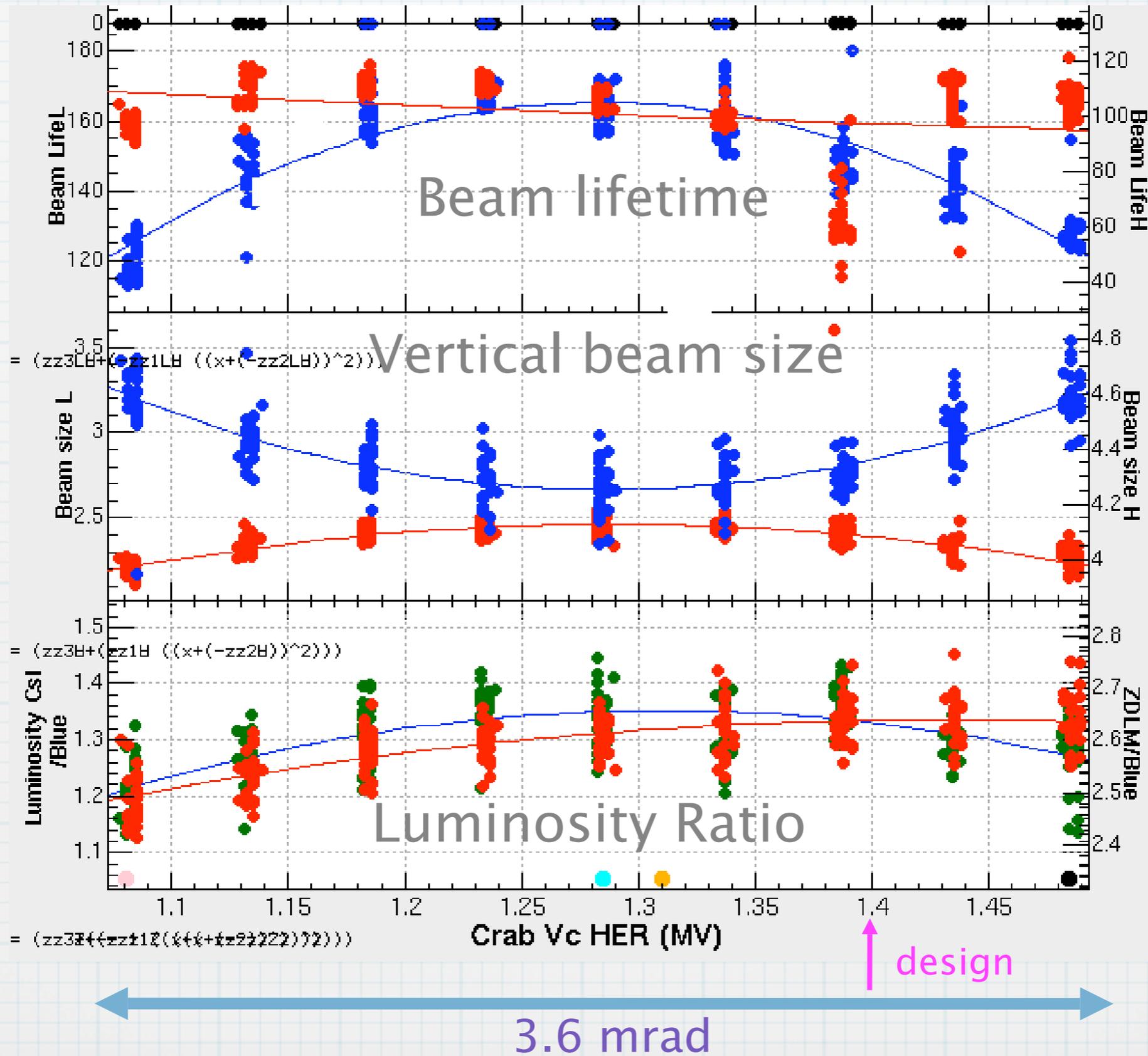
Reversed HER  



Both correct  

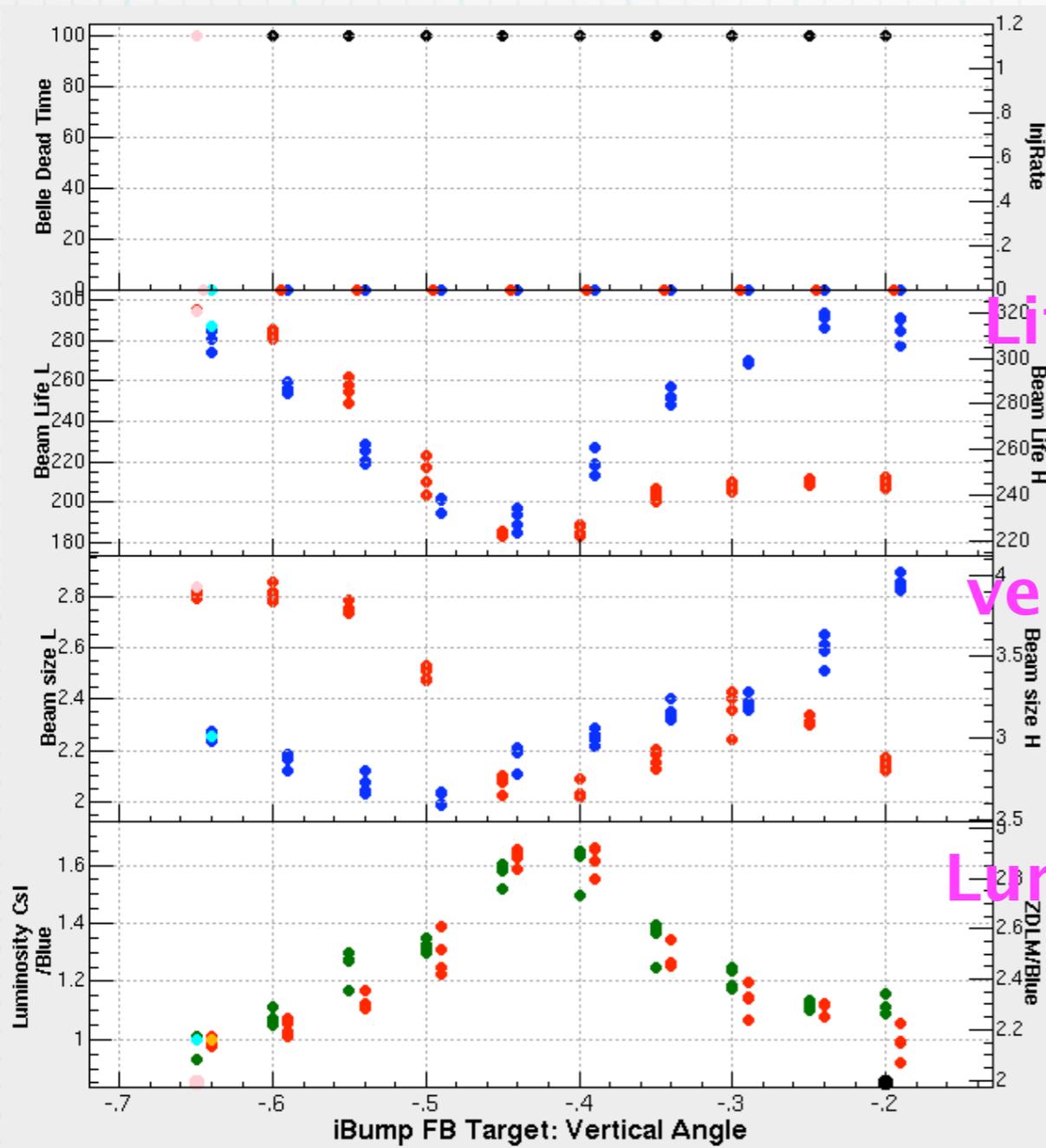
V_{crab} Scan (HER)

H. Koiso

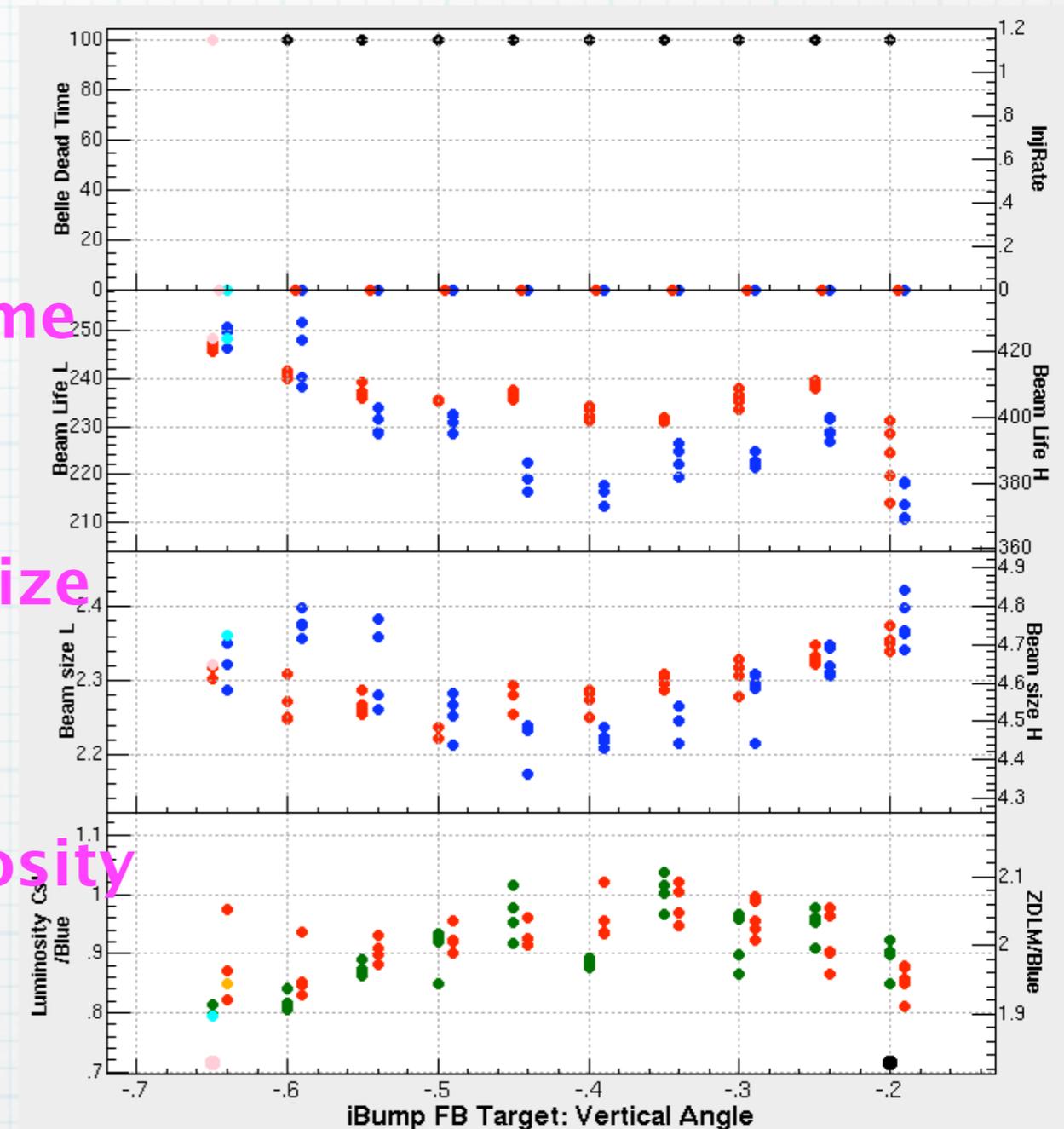


Vertical Crabbing ?

H. Koiso



asymmetric



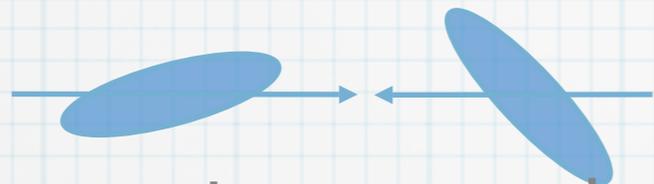
more symmetric

Vertical size dependence on the vertical crossing angle should be symmetric around the vertical head-on collision.

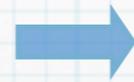
How to find out the vertical head-on condition

H. Koiso

Adjust “R1” at the IP of one ring while fixing another to find out the head-on condition.



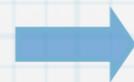
asymmetric: cannot become head-on by vertical angle.



symmetric: can become head-on by the vertical angle



Vertical angle scan



X-y coupling at the crab can affect the vertical crabbing also.

Specific Luminosity

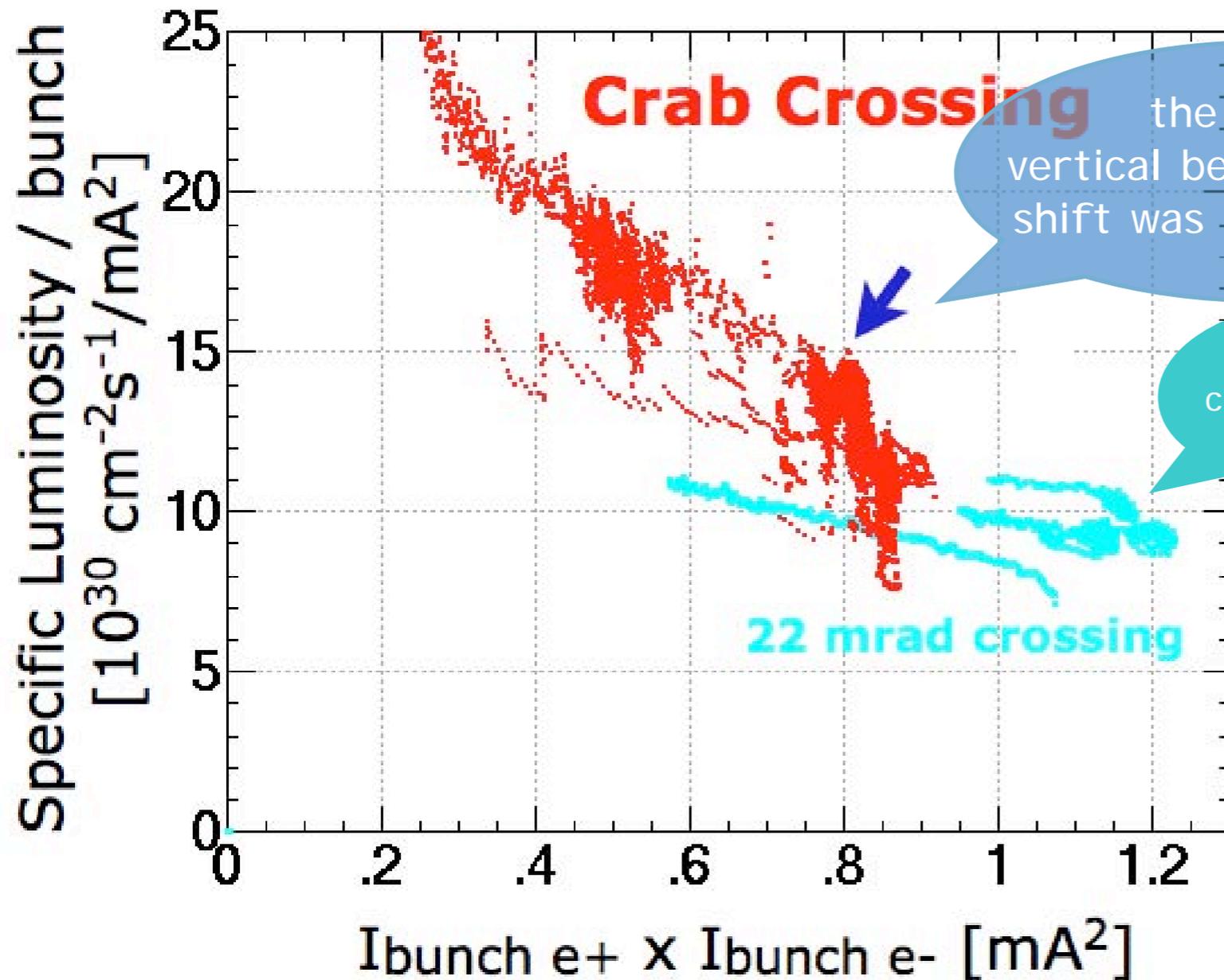


Table 1: Typical parameters for the crab crossing.

	LER	HER	
β_x^*	80	84	cm
β_y^*	0.59	0.65	cm
σ_z	~ 8	~ 6	mm
Current	60.9	33.3	mA
Bunches	50		
σ_x^*	120	140	μm
σ_y^*	1.3	1.3	μm
ξ_x	0.115	0.111	
ξ_y	0.108	0.088	
Luminosity	5.9		$10^{32} \text{cm}^{-2} \text{s}^{-1}$

- ★ A number of measurements indicate effective head-on collision.
- ★ The vertical tune shift became higher than 0.088. Before crab, it was 0.055.
- ★ The specific luminosity / bunch was improved by about 15% more than the geometric gain.
- ★ Need more time to achieve the goal (X2 specific luminosity).

Issue 1: Too many tuning knobs?

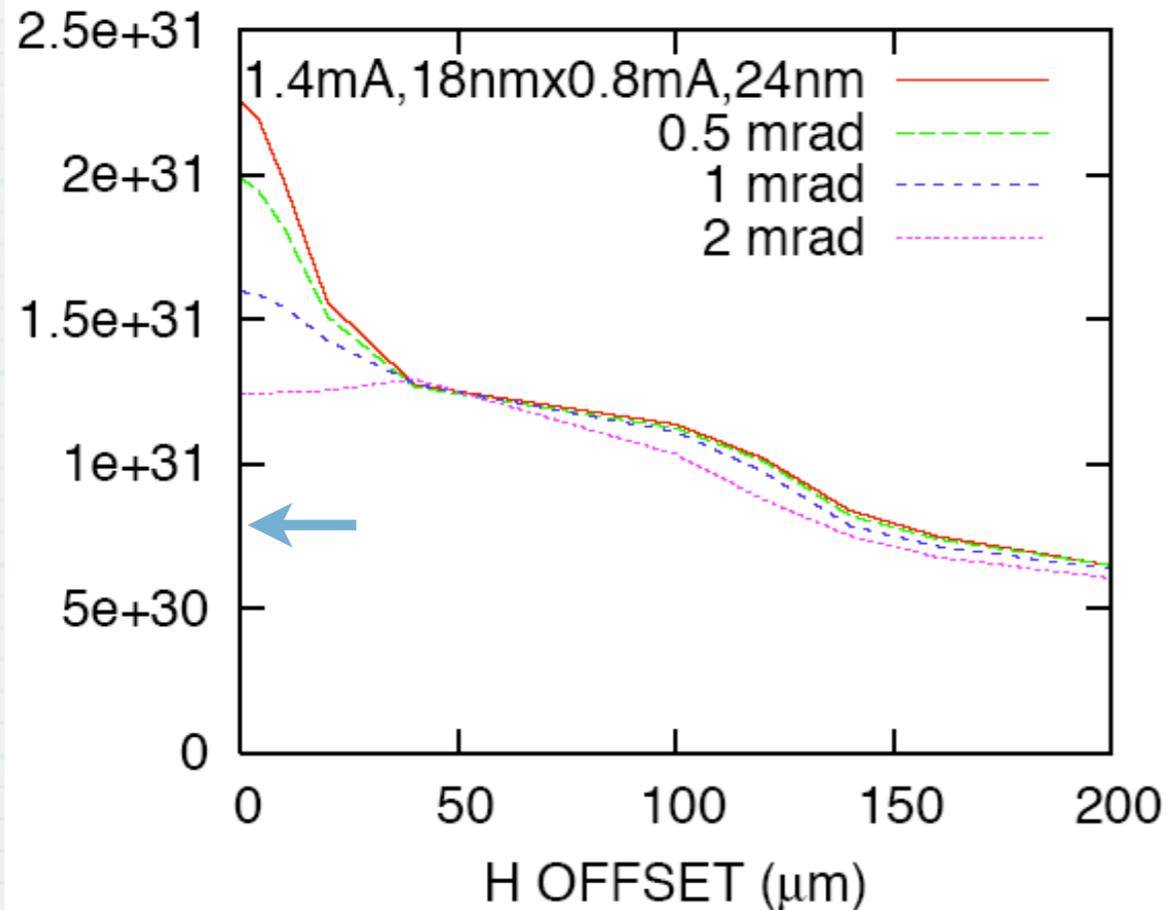
Table 3: Tuning knobs for the crab crossing and their observables. Many depend only on the beam size σ_y at the synchrotron radiation monitor (SRM), besides the luminosity \mathcal{L} .

Knob	Observable	frequency: every	
Relative beam offset IP	Beam-beam kick measured by BPMs around the IP	1 sec	2
Relative beam angle IP	BPMs around the IP	1 sec	2
Global closed orbit	All ~ 450 BPMs	15 sec	-
Beam offset at crab cavities[11]	BPMs around the crab cavity	1 sec	2
Betatron tunes	tunes of non-colliding pilot bunches	~ 20 sec	4
Relative rf phase	center of gravity of the vertex	10 min.	1
Global couplig, dispersion, beta-beat	orbit response to kicks & rf frequency	~ 14 days	-
LER to HER crab voltage ratio	response in the hor. beam-beam kick. vs. crab rf phase	~ 7 days	1
Rf phase of crab cavity	hor. kick vs. crab voltage response	~ 7 days	2
Vertical waist position	\mathcal{L} and σ_y at the SRM	~ 1 day	2
Local x-y couplings and dispersions at IP	\mathcal{L} and σ_y at the SRM	~ 1 day each	16
Sextupole settings	\mathcal{L} and lifetime	~ 3 days	106
X-y coupling parameter at the crab cavities	\mathcal{L} and σ_y at the SRM	~ 3 days	4
Crab kick voltage	\mathcal{L} and σ_y at the SRM	~ 7 days	2

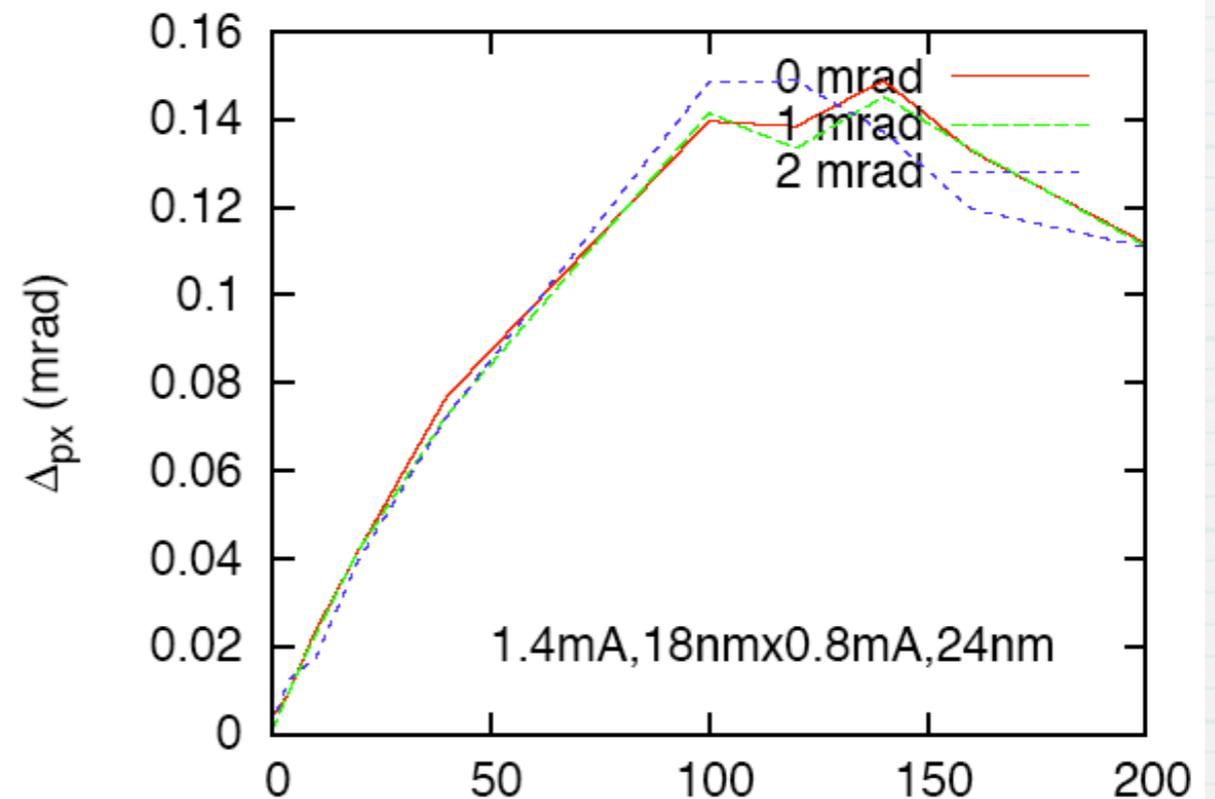
- Many knobs are determined by scans only on the luminosity, beam sizes, and the lifetime.
- Scan is slow, each takes about 30 minutes.
- Question in the multi-dimensional nonlinear optimization.

An example: the Horizontal Offset and the crossing angle at the IP

- Luminosity



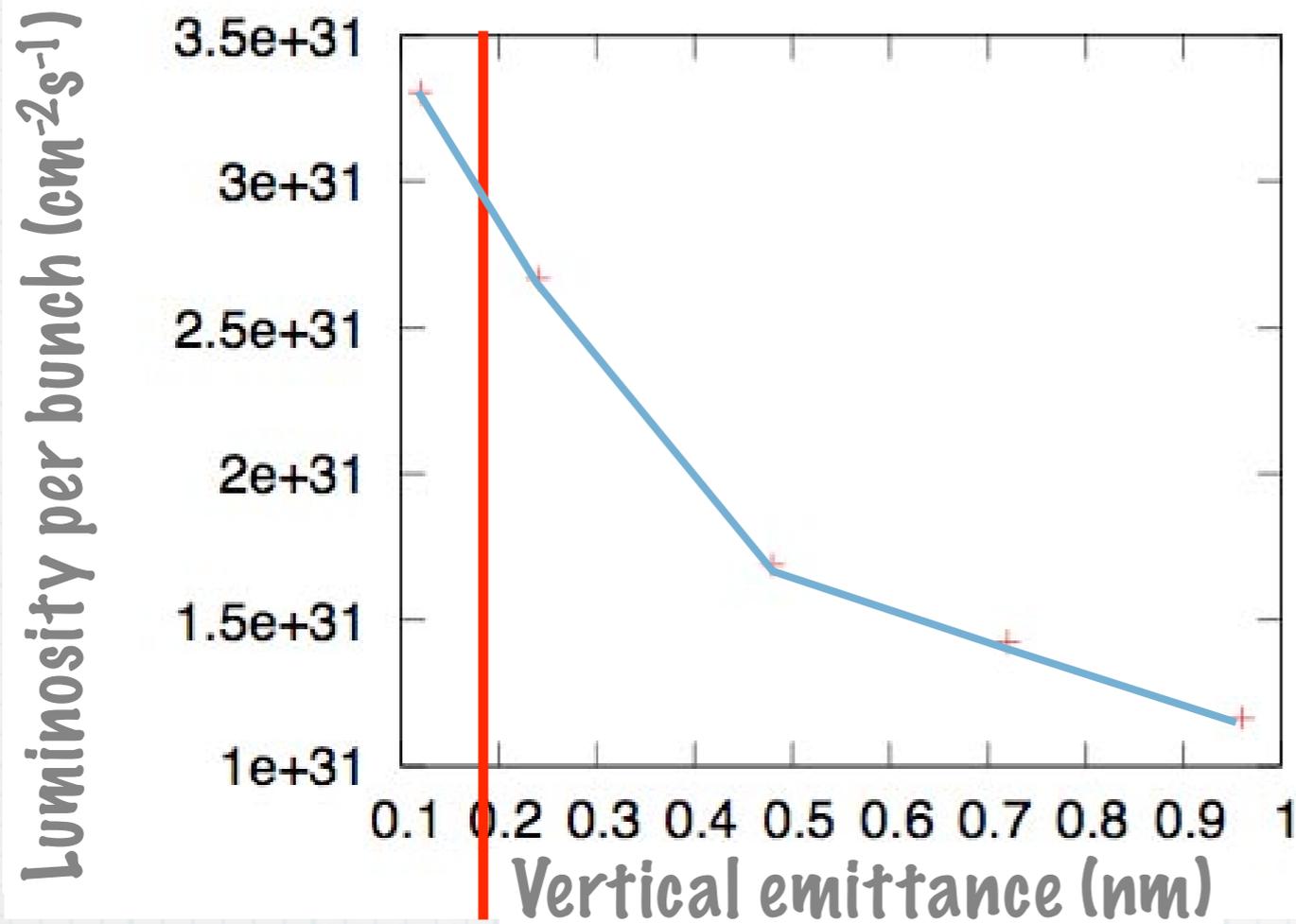
beam-beam kick



K. Ohmi

- Luminosity degrades by a small error in any one of the collision parameters. The horizontal offset of two beams and the crossing angle at the IP are such an example.
- Horizontal offset must be much less than 25 μm , and the crossing angle less than 1.5 mrad to see the effect of crab crossing.
- There are more than 20 of such parameters. If one of them is largely off, the optima of other parameters cannot be found.

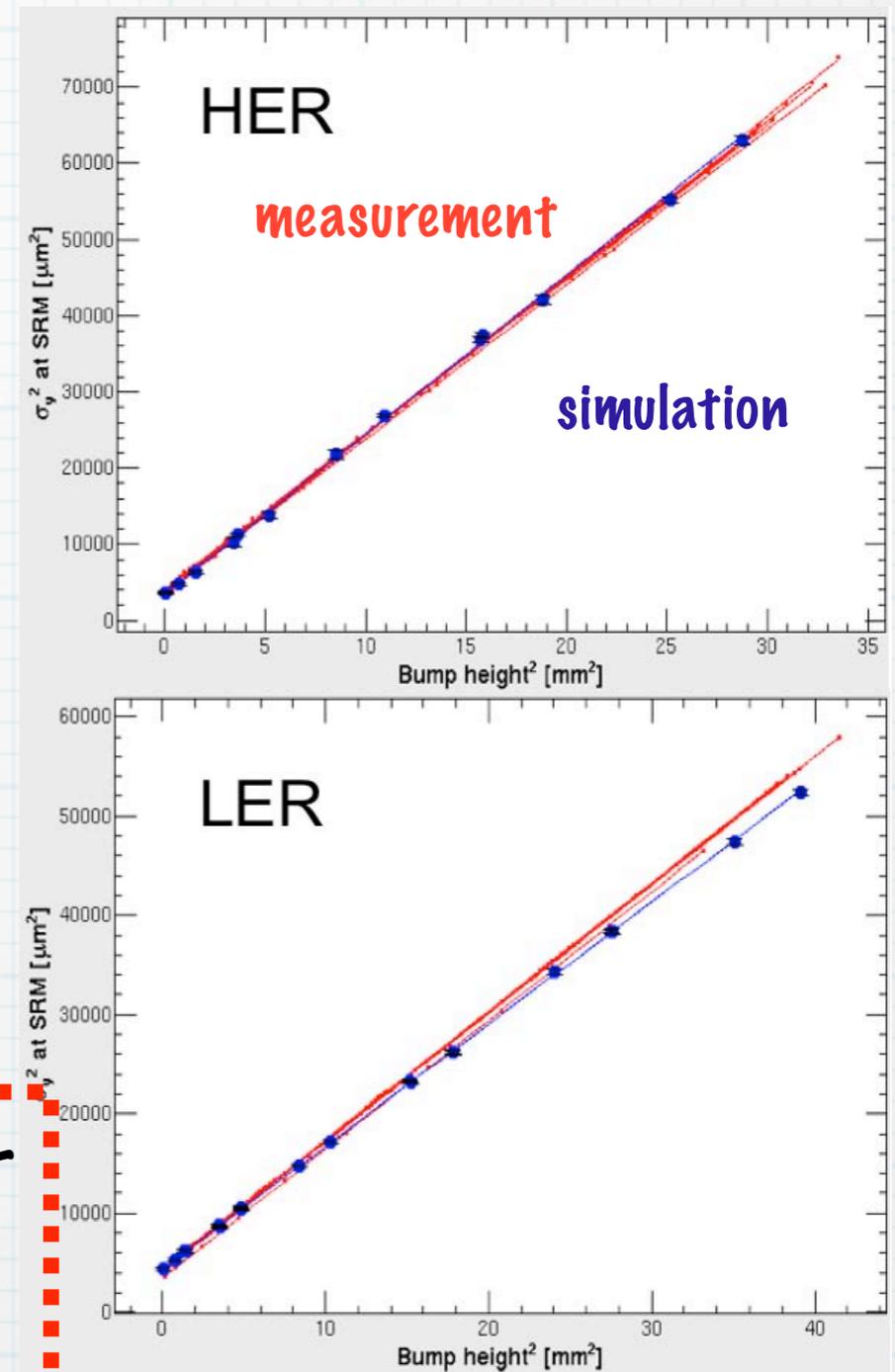
Issue 2: Vertical emittance small enough?



K. Ohmi

1%

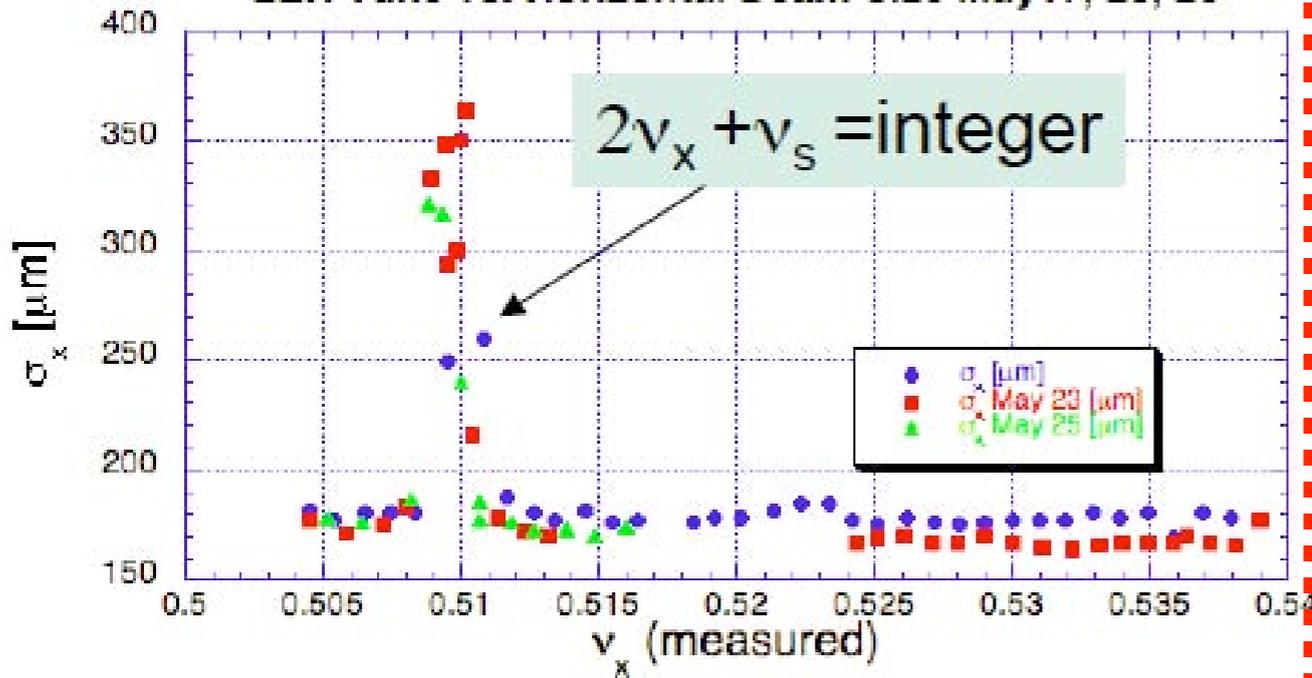
- According to the simulation, the vertical single-beam emittance must be less than 1% to achieve the high luminosity(above).
- Recent calibration of the size monitor with "iSize" bump orbit shows the emittance ratio was 1.4%/1.2% for LER/HER (right).



N. Iida et al, TUPAN042

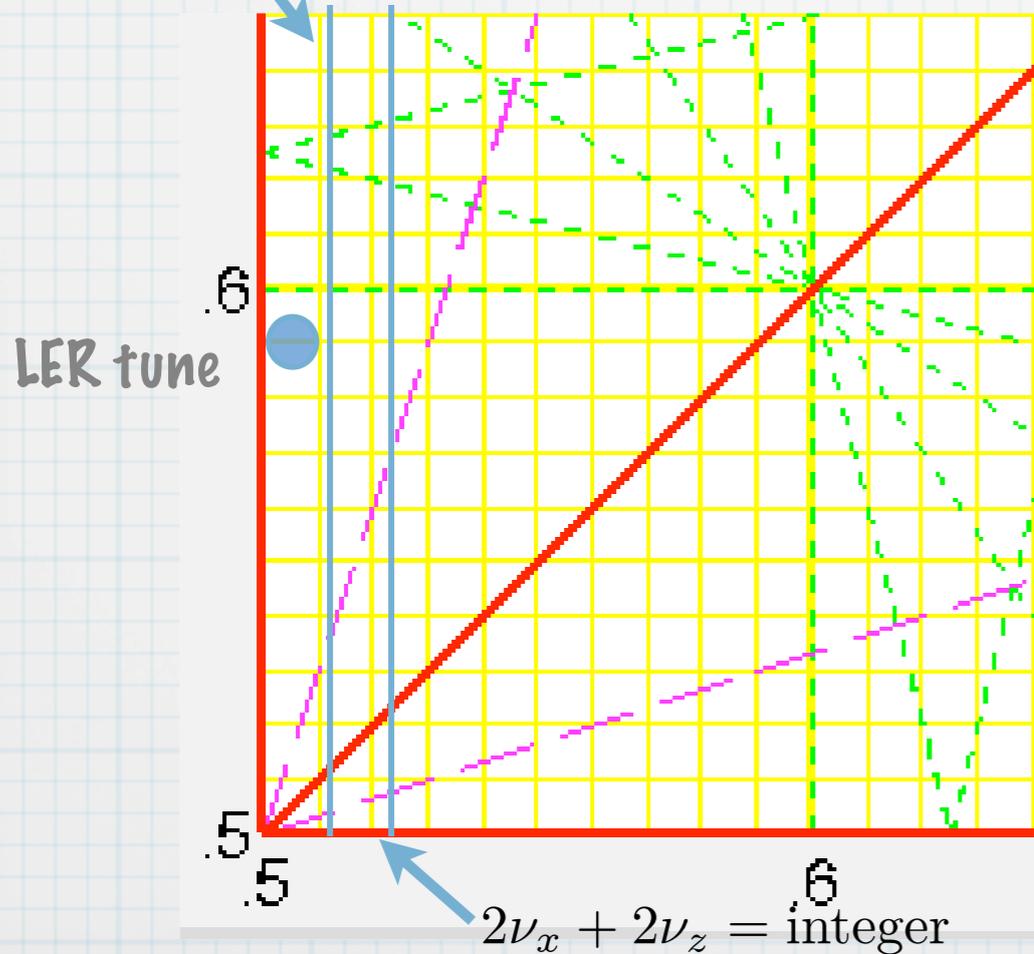
Issue 3: Synchrotron-betatron resonance

LER Tune vs. Horizontal Beam Size May17, 23, 25

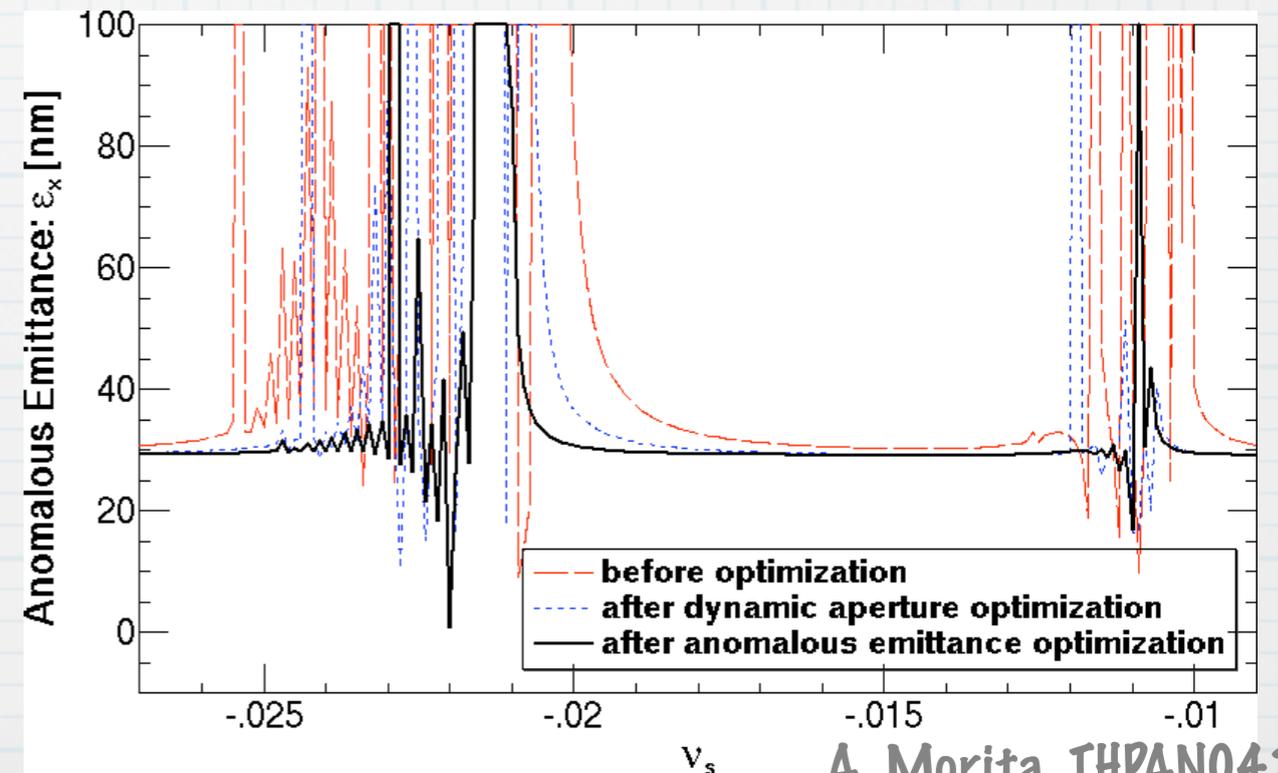


$2\nu_x + \nu_z = \text{integer}$

Y. Funakoshi, TUPAN041



- The horizontal tune is set nearby the half integer resonance and its synchrotron sidebands.
- At the resonance, the single beam beam sizes blowup(left).
- This effect can be calculated by “anomalous emittance” effect.
- The blowup depends on the sextupole setting (below).



A. Morita, THPAN042

More Issues

- The LER solenoid was turned off to make the optics closer to the model, but no clear effect was seen on collision.
- A negative momentum compaction lattice was tried to mitigate the synchrotron-betatron resonances, but a microwave single-bunch instability was seen in the LER for $I_b > 0.6$ mA, so it was given up.
- The dynamic emittance blowup due to beam-beam effect, and its dilution to the vertical, is not a problem if the x-y coupling at the IP is corrected.

Summary

- **The crab cavities were successfully produced and installed at KEKB.**
- **No serious problem has been seen for the crab cavities in the beam operation since Feb. 2007.**
- **Single crab cavity scheme is working fine.**
- **Effective head-on collision was achieved.**
- **The crab crossing gave specific luminosity higher than the geometrical gain.**
- **No clear reason was confirmed why the luminosity did not reach the predicted value.**
- **Needs more time to reach the high luminosity predicted by simulations.**