

## SC CYCLOTRON AND RIB FACILITIES IN KOLKATA

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### Abstract

Two advanced accelerator facilities are under construction at this centre, essentially, for basic nuclear physics experiments. Construction of the  $K_{\text{bend}}=520$  superconducting cyclotron for accelerating heavy ion beams is nearing completion. The main magnet was recently energized in the cyclotron vault. The excitation current is gradually being raised to reach the design value. Most of the major components/systems are being fabricated at various locations. We plan to start assembly of the cyclotron in the last quarter of 2005. Experimental facilities are also under design and construction by the user groups.

The Radioactive Ion Beam (RIB) facility will use the existing  $K=130$  room temperature cyclotron as the primary beam source and will be housed in a large experimental area. The major components of this facility consist of a target system, on-line ECRIS “charge breeder”, a low beta RFQ and an IH linac. Several components of this complex facility have been developed or fabricated. The development work on the others is going on. The design energy at the end of three linac tanks is about 400 keV/nucleon, to be achieved around the end of 2006.

### INTRODUCTION

The  $K=130$  cyclotron at the Centre has been delivering light heavy ion beams up to  $\sim 15$  MeV/nucleon. Two ECR sources have been installed to produce the heavy ions – one, primarily, for gaseous ion and the other for both gaseous as well as solid ions. The superconducting cyclotron under construction is expected to deliver up to  $\sim 80$  MeV/nucleon with  $K_{\text{roc}}=160$ . The basic design features are similar to the cyclotrons operating at Michigan State University and Texas A&M University in USA [1,2,3]. This jump in energy is expected to satisfy the experimental nuclear physics community as a whole.



Figure 1: Cyclotron magnet with cryostat installed in it.

Energetic RIB projectiles have been the other requirement of this community. The RIB facility under development is R&D intensive. We have decided to build first all building blocks and to carry out, simultaneously, thick target R&D and release measurements using the existing ISOL facility utilizing the beams from  $K=130$  cyclotron. The design of the facility and some recent results are presented in this paper. Future expansion for further upgradation of energy has also been planned.

### STATUS OF THE SUPERCONDUCTING CYCLOTRON SYSTEMS

#### Main Magnet Frame

The 80 tonne frame was fabricated in five major parts. The composition of the magnet iron has been made from same heat of steel to get near uniformity of chemical composition, physical homogeneity and grain size. The magnet frame assembly has been installed in the new cyclotron building (fig. 1).

#### Superconducting Coil

Winding of the main superconducting coil on the bobbin made from SS316L was completed in September 2003 as per specification. The coil winding was done in-house using an automatic winding set up developed based on our conceptual design by a reputed vendor. Strict quality control was enforced during coil winding. Nb-Ti multifilamentary composite superconducting cable ( $I_c = 1030$  A at 5.5 Tesla and 4.2K), consisting of 500 filaments of 40 micron diameter embedded in copper matrix was used. The parameters of the coils are given in the Table 1.

Table 1: Parameters of the coil

$\alpha$ coil	No. of turns/coil	1084
	Total Length (km)	5.7
	ID and OD (mm)	1521 and 1793
	Inductance (H)	13.8
$\beta$ coil	No. of turns/coil	2234
	Length (km)	11.7
	ID and OD (mm)	1521 and 1793
	Inductance (H)	27.6

#### Cryostat

The cryostat was assembled in the cyclotron building and placed on the magnet structure. Cryogenic instrumentation such as LHe level sensors, temperature sensors, strain gauges etc. have been installed inside the LHe chamber. This chamber has been insulated with multilayer insulation and LN2 cooled radiation shield assembled around it. The current leads, refrigeration lines and vent lines have also been welded to the LHe chamber

and insulated. Finally, the whole insulated assembly has been welded inside the iron vacuum chamber (coil tank) as shown in the fig. 2. After the final assembly, helium leak test was performed.



Figure 2: Coil tank without median plane inserts.

### Cryogen Delivery System

The cryogen delivery system supplies cryogens, i.e., liquid helium and liquid nitrogen, to the main magnet cryostat and the cryopanel used for evacuating the acceleration chamber. The vacuum jacketed and liquid nitrogen shielded transfer lines have already been fabricated, tested and installed in the cyclotron building. At this time only the part of the system that supplies cryogens to the cryostat has been installed. Various sensors for this cryogenic system, viz., temperature, level, pressure, strain, vacuum and their measuring units were tested thoroughly. The system is PLC controlled.

### Cooldown and Energization of the Main Coil[4]

The main coil was cooled down to 4.5K temperature after minimizing moisture contents in the liquid helium chamber to below 10 ppm level. The cooldown time, starting from room temperature, was about 3 weeks without cooling of the liquid nitrogen shield. This shield was, eventually, cooled after fixing air leaks in the current lead and vent port bellows. Subsequently, the coil was energized in a systematic manner, gradually, upto 550 A in both  $\alpha$  and  $\beta$  coils, at the time of writing this paper. Elaborate procedures to adjust the tension on radial support links were developed and followed during cooldown (fig. 3) and energization (fig. 4) of the coil. Details are described in another paper at this conference[4].

### Radiofrequency System

The RF system has frequency range from 9 to 27 MHz and the maximum attainable dee voltage about 100 kV. RF cavity components such as panels, movable shorts, contact fingers, drive mechanisms etc. have already been fabricated/purchased. Other major components such as the inner and outer conductors, dee shells, liners etc. are under fabrication. Major electronics components like power tubes, amplifiers, diagnostic equipment etc. are

available at VECC. The PCBs for various circuits have been designed and getting fabricated.

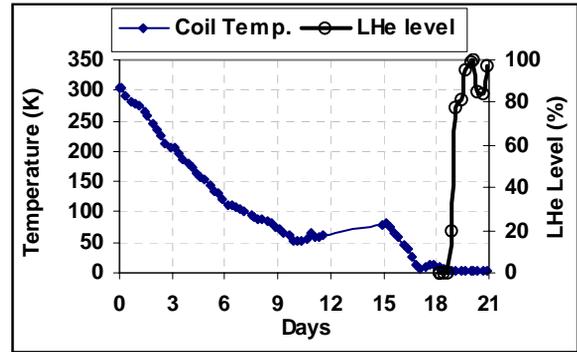


Figure 3: Coil temperature and LHe level without liquid nitrogen shield cooling.

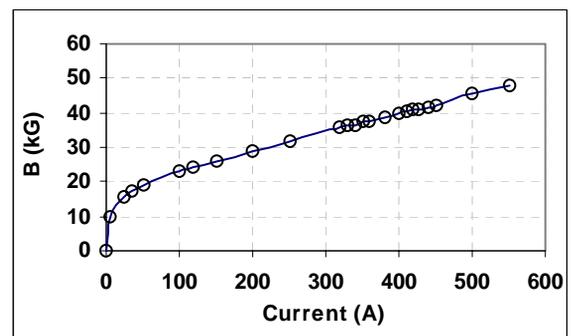


Figure 4: Magnetic field at 13" radius in hill region.

### Trim Coils

All the 78 trim coils, made of water-cooled copper conductor, have been wound. Trials of vacuum impregnation with epoxy resin have been made. The trim coils will be mounted on the pole tips after first part of the field magnetic measurements and then vacuum impregnation will be done with epoxy resin.

### Magnetic Field Measurement System

The magnetic field measurement set up has been installed in the magnet. Trial runs are being made to debug the systems. Extensive measurement of magnetic field and its harmonics has been planned to evaluate the errors and its correction. Accelerator physicists have developed codes for processing and analysing the measured field data. In order to correct for the field imperfections and to find out the operational parameters of the cyclotron for efficient beam acceleration and extraction, the orbit tracking codes, developed at MSU and VECC, will be used.

### Ion Source, Injection and Central Region

In addition to the 14.5 GHz ECR ion source already operating at VECC, an indigenously designed ECR ion source (14.5 GHz) is being assembled. Elements of the injection beam line are under construction. In the beginning, the cyclotron will be operated in 1<sup>st</sup> harmonic mode. The maximum possible dee voltage will be used to minimize the orbital path length. The accelerating



fig. 8) to test the release of isotopes from the composite target, experimentally. The target was tested for release efficiency with 140 MeV  $^{16}\text{O}$  beam. The release of  $^{38}\text{K}$  was monitored and close to 100% efficiency was observed [5].

### The “Two-Ion-Source” Charge Breeder

In order to produce high charge states of RI ions with good enough efficiency the vacuum inside the on-line ECR ion-source needs to be kept  $\sim 10^{-7}$  torr. This cannot be achieved if the ECRIS is kept in close vicinity of the thick target due to the residual gas pressure. Moreover, the permanent magnets of the ECRIS may undergo radiation damage in the hostile environment close to target. The possible solution is what is called a “two-ion source” charge breeder consisting of two ion-sources in tandem; a  $1^+$  thick-target integrated ion-source coupled to an  $n^+$  ECRIS. This concept has been successfully tested at Grenoble for  $n^+$  production of Ar, Rb, Zn, Pb and other elements.

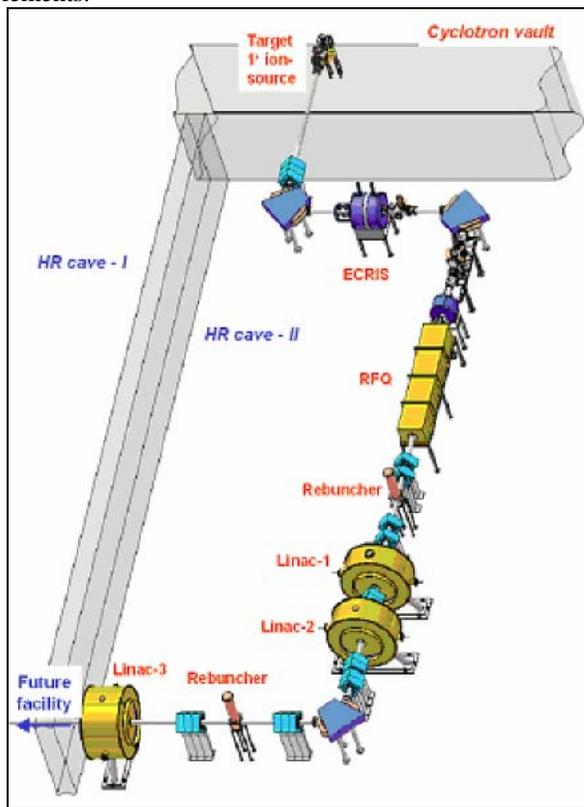


Figure 7: RIB Facility Layout.

The *charge breeder* for the VEC RIB[6] facility consists of a surface ionization source coupled to a 6.4 GHz on-line ECRIS. The  $1^+$  ions from the first ion-source are decelerated to about 20-50 eV and focused into the ECRIS plasma so that they can be efficiently trapped and further ionised to charge state  $q > 1^+$ . A scheme for stepwise and gradual deceleration consisting of a multi-electrode decelerator and a tuning electrode placed outside the ECRIS plasma chamber ensures soft landing of the  $1^+$  beam.

He-jet technique offers an alternative means of transferring short-lived radioactive atoms produced in the target chamber to the ECRIS. The first and second chambers shown in fig 9 represent the skimmer-1 and skimmer-2, respectively, which ensures proper vacuum level of about  $1 \times 10^{-6}$  torr in the ECR plasma chamber. The small opening inside the chambers and pressure distribution decide the divergence of the activity at the ECR plasma position and also the transport efficiency.

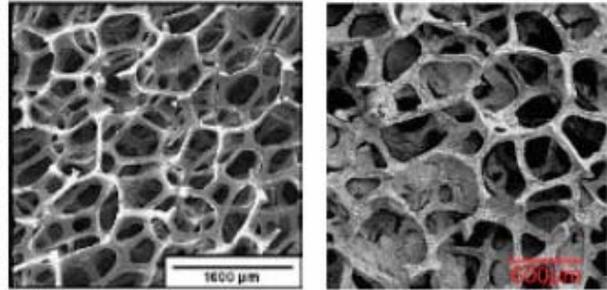


Figure 8(a) RVCF (b) RVCF coated with  $\text{Al}_2\text{O}_3$  Powder.

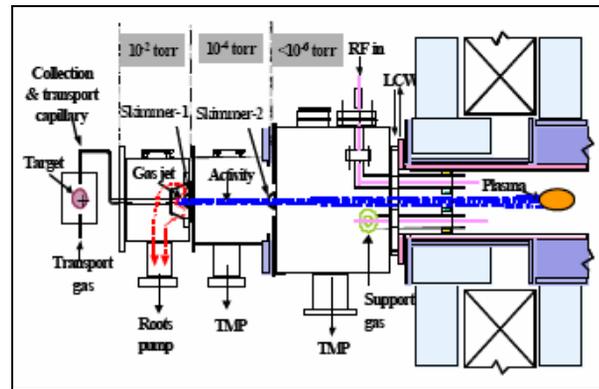


Figure 9: He Jet two stage skimmer.

The ECR-RFQ beam line transport the 1 keV/nucleon beam extracted from ECR and matches with the acceptance of RFQ. The basic design consists of a separation stage followed by matching section. The separation stage is designed for dispersion of 1.94 cm/%.

### The Heavy Ion “RFQ” Post Accelerator

For the VECC-RIB project a four-rod type RFQ linac has been designed [7] for an input beam energy of 1.0 keV/nucleon and  $q/A \geq 1/16$ . The output energy will be  $\approx 86$  keV/nucleon for a 3.2 m long, 35 MHz structure. The 3d-co-ordinates of the vanes have been calculated using the program CUT3d. The process of surfacing, modelling as well as ball cutter profile and tool path generation for the vanes is done using CATIA. A typical vane profile is shown in figure 10.



Figure 10: Vane profile of RFQ.

A half-scale cold model with un-modulated vanes has been fabricated to carry out RF structure studies. The Q & Rp values obtained were both more than 50% of the MAFIA estimates. The resonance frequency was measured to be about 4% higher than the MAFIA estimate.

### The RFQ to LINAC Beamline

An output beam of about 85.5 keV/nucleon from the RFQ would be injected into the 35 MHz IH-Linac (fig. 11) for acceleration to about 158 keV/nucleon in the first tank. The RFQ to Linac beamline is designed to match the emittance of the beam at the exit of RFQ with the acceptance of the Linac. The design of the transverse optics is done by using two sets of quadrupole doublets. The longitudinal focusing is achieved with the help of a 4-gap re-buncher operating at 35 MHz.

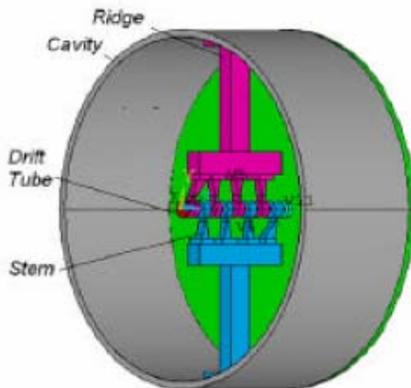


Figure 11: Schematic diagram of IH-LINAC tank.

The design of the first three LINAC tanks has been frozen and the fabrication of cold model for the Linac first tank has been completed. The cavity and the end covers were made out of aluminum. The drift tubes and ridges were also made out of aluminium. The measured and calculated frequency values match reasonably well whereas the measured Q-values are in the range of 35-45% of the calculated values. Two main causes of lower Q-values are surface imperfections of the inner components (drift tubes and ridges) and use of casting technique and imperfect joints in our cold model.

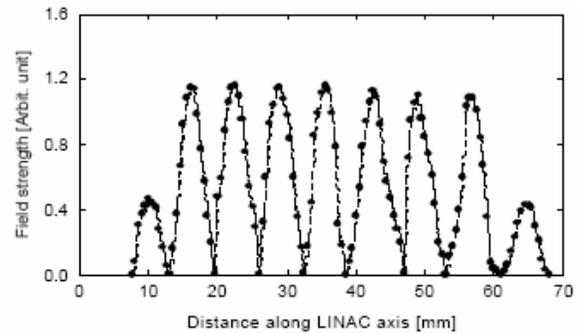


Figure 12: Axial field pattern in the cold model of the first linac cavity

The axial component of the RF electric field was measured using bead perturbation technique using an insulating teflon spherical ball. The arrangement allowed us to measure frequency deviation at a step of 5 mm. Results of this measurement shows reasonably uniform field strength pattern in all the gaps shown in Figure 6.

### ACKNOWLEDGEMENTS

Construction of the superconducting cyclotron and RIB facilities is dedicated teamwork of several scientists, engineers and administrative staff of VECC. We are grateful to all of them for their contribution.

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