

MAGNET CONFIGURATION IN CRYOSTAT

Figures 3 and 4 show the cross sections of the magnet-cryostats in the horizontal plane. The QCS magnets are designed to locate the closest position to the IP under the spatial constraints as mentioned above. In order to get this QCS position, the ES magnet is divided into two parts. One is placed in front of the QCS magnet, and the other is overlaid on the QCS magnet. The QCS centers are not on the Belle axis, and the positions for QCSR and QCSL are $(x,y,z)=(9.3, -0.2, 1163.3)$ and $(21.2, -0.1, -969.4)$, respectively. The ES axes are coincident with the Belle detector axis.

The cross section of QCSR-ESR cryostat at the QCSR magnet center is shown in Fig. 5. Inside of the ESR magnet, the QCSR magnet is installed. The QCSR center is shifted from the ESR center by 9.3 mm horizontally and -0.2 mm vertically. In the QCSR bore, the beam envelopes are depicted. The LER beam is designed to pass through the QCSR center.

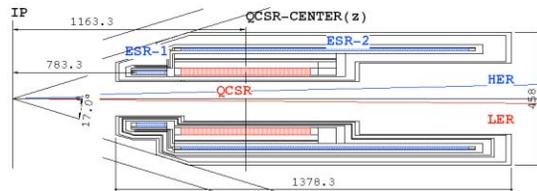


Figure 3: QCSR-ESR cryostat in the horizontal plane.

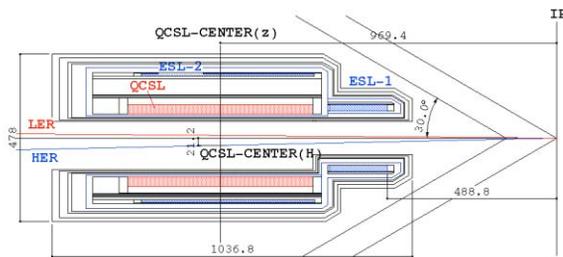


Figure 4: QCSL-ESL cryostat in the horizontal plane.

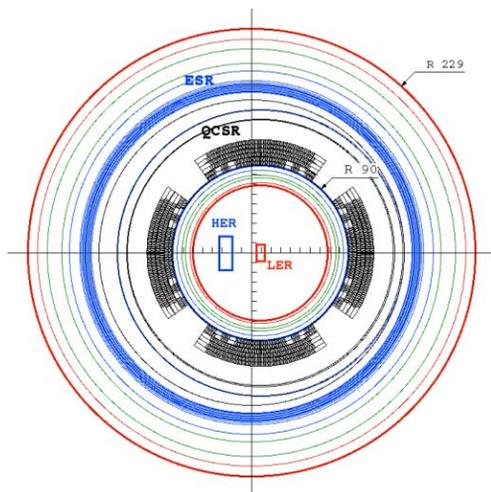


Figure 5: Cross section of QCSR cryostat.

FINAL FOCUS QUADRUPOLE

Design Parameters of QCS Magnets

The QCS magnet consists of 6 layer coils with an innermost radius of 90 mm. The design field gradient is 40.124 T/m. The QCSR and QCSL magnets have the same cross section, but the effective lengths are 0.299 m and 0.357 m, respectively. The magnet parameters are listed in Table 2.

The QCS magnets are operated, being combined with the ES solenoids under the magnetic field of the Belle solenoid. The maximum field on the QCS coil is calculated with the 3-D model. Without the Belle detector solenoid field of 1.5 T, the maximum fields of QCSR and QCSL are 5.97 T and 5.26 T with the ES fields, respectively. With the Belle field, which has the opposite direction to the ES field on the Belle axis, the maximum fields are decreased to 4.99 T and 4.77 T. The operating points defined by the ratio of the operating current to the critical current, I_{op}/I_c , are 75.1 % and 74.2 % for the QCSR and QCSL, respectively. For these operating conditions, the maximum temperatures at quench for the QCS magnets were calculated, and they were confirmed to be less than 60 K.

The superconducting cable for the QCS magnet is the NbTi keystone cable. The nominal size and keystone angle of the bare cable are 1.0 mm \times 3.9 mm and 0.72 degree. The parameters of this cable are listed in Table 3.

Table 2: Design parameters of the QCS magnet

| | QCSR | QCSL |
|--|--------|--------|
| Field Gradient, G , T/m | 40.124 | 40.124 |
| Effective Length, L , m | 0.299 | 0.357 |
| Operating Current, I_{op} , A | 1186.7 | 1186.7 |
| Max. field with Belle & ES, T | 4.99 | 4.77 |
| Max. field with ES, T | 5.97 | 5.26 |
| I_{op}/I_c with Belle & ES @4.7 K, % | 75.1 | 74.2 |
| I_{op}/I_c with ES @4.7K, % | 83.6 | 77.1 |
| Inductance, mH | 69.98 | 83.55 |
| Stored Energy, kJ | 49.3 | 58.8 |

Table 3: Parameters of the NbTi cable for QCS magnet

| | |
|-------------------------------------|--------|
| Cable thickness in the mid-part, mm | 1.00 |
| Cable width, mm | 3.90 |
| Keystone angle, degree | 0.72 |
| Critical current @4.2 K and 5 T, A | 2850.0 |
| Cu/NbTi | 1.8 |
| Strand diameter, mm | 0.55 |
| Number of strands in the cable | 14 |
| Filament diameter, mm | 0.01 |

Field Quality of QCS Magnets

The QCSR and QCSL magnets have the short magnet straight section of 170.0 mm and 228.3 mm, respectively, in addition to the large inner diameter of 180 mm. Due to these magnet geometries, there is no region of the flat field profile along the magnet axis. In Fig. 6, the b_2 , b_6 and b_{10} profiles along the magnet axis are shown. The multipole components on the reference radius of 50 mm are normalized by the quadrupole field at the magnet

center. In the coil ends, large allowed multipoles of b_6 and b_{10} are calculated at local position. However, these integral components along the magnet axis are reduced to be less than one of 10^4 compared to the quadrupole component by tuning the configuration of the coil ends. The calculation results are summarized in Table 4 with the multipole fields calculated by the 2-D cross section shown in Fig. 5. These profiles are used in the analysis of beam optics for studying the dynamic aperture.

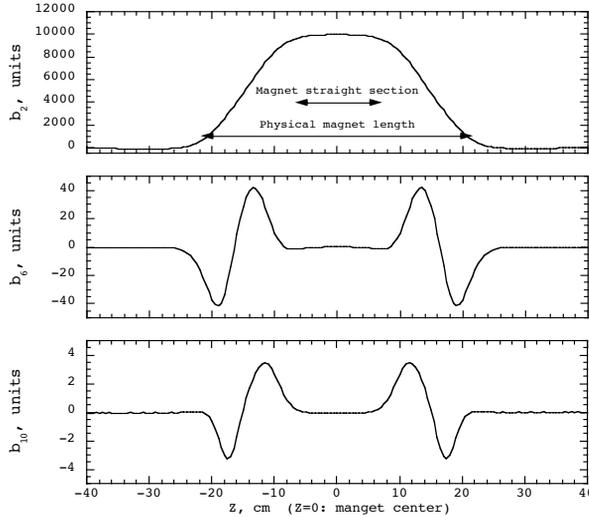


Figure 6: b_2 , b_6 and b_{10} profile of QCSR.

Table 4: Integral multipole fields of the QCS at $R=50$ mm

| | QCSR units | QCSL units | 2-D cross section, units |
|----------|---------------|---------------|-----------------------------|
| b_6 | -0.04 | -0.02 | 0.12 |
| b_{10} | 0.46 | 0.38 | -0.04 |
| b_{14} | 0.02 | 0.04 | 0.12 |

COMPENSATION SOLENOID

The compensation solenoid, ES, has the function of cancelling out the influence of the Belle solenoid field on both beams. The cancellation is required on each side of the IP because the x-y coupling of the beam at the IP induced by the solenoid field may lead to unwanted beam-beam blow-up. Therefore, on each side of the IP, the integral solenoid field of the ES magnets along the Belle axis is designed to be the same absolute value as that of the Belle solenoid, but with the opposite sign.

The design parameters of the ES magnets are listed in Table 5. The ESR-1 and ESL-1 generate the higher field than the ESR-2 and ESL-2, respectively. The ESR-2 and ESL-2 magnets have strong interference with the Belle magnetic field near the end cap iron yoke. The electro-magnetic forces of 2.2×10^4 N and 3.8×10^4 N act on the ESR-2 and ESL-2 magnets, respectively. For the reduction of the EMF, the ratio of the solenoid fields between the ES-1 and the ES-2 is tuned. The maximum field of ESL-1 with QCS-L is 5.83 T without the Belle solenoid field, and the ratio of I_{op}/I_c at 4.7 K is estimated to be 92.4 %. Since the ESL magnets are operated with

the Belle field, the maximum field and the I_{op}/I_c are decreased to 4.33 T and 80.0 %, respectively.

Figure 7 shows the B_z profiles of the Belle solenoid plus the ES magnets with open circles. The profile shown by the blue line corresponds to the Belle solenoid field.

Table 5: Design parameters of the ES magnets

| | ESR1 | ESR2 | ESL1 | ESL2 |
|--|-------|-------|-------|-------|
| Inner Dia., mm | 164.6 | 330.0 | 154.0 | 354.0 |
| Outer Dia., mm | 191.0 | 347.6 | 189.2 | 367.2 |
| Coil Length, mm | 100 | 1000 | 166 | 500 |
| I_{op} , A | 647.2 | 647.2 | 656.2 | 656.2 |
| Max. field with QCS, T | 4.26 | 3.64 | 5.83 | 2.65 |
| Max. field with Belle & QCS, T | 2.76 | 2.61 | 4.33 | 2.39 |
| I_{op}/I_c with QCS @4.7 K, % | 75.3 | 70.0 | 92.4 | 61.0 |
| I_{op}/I_c with Belle & QCS @4.7K, % | 62.8 | 59.9 | 80.0 | 55.6 |

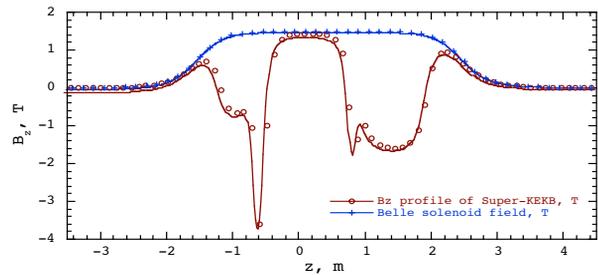


Figure 7: B_z profiles on the Belle axis.

CONCLUSION

The superconducting final focus quadrupoles, QCS, and the compensation solenoids, ES, are required for the IR of Super-KEKB, and these magnets were studied intensely.

(1) From the beam analysis and the magnet design work, the ES is divided into two parts in the single cryostat for placing the QCS at the closest position to the IP.

(2) The QCS consists of six layer coils with the inner most radius of 90 mm. The design field gradient is 40.124 T/m, and the ratios of I_{op}/I_c are 75.1 % and 74.2 % for the QCSR and QCSL, respectively. There exist sufficient operating margins.

(3) The ES has strong interference with the Belle field. The electro-magnetic forces of 2.2×10^4 N and 3.8×10^4 N act on the ESR and ESL, respectively. The design of the mechanical support becomes important.

REFERENCES

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