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High Gradient PM Technology for Ultra-High Brightness Rings

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| The European Synchrotron

OUTLINE

I. Introduction

II. State of the art

III. High gradient quadrupoles R&D topics

V. Perspectives

INTRODUCTION – LOW EMITTANCE RINGS

High brightness lightsource rings

- MAX-IV, 3 GeV, 330 pm·rad
being commissioned in Sweden
- ESRF-EBS, 6 GeV, 135 pm·rad
Installation planned in 2019 in France
- Sirius, 3 GeV, 280 pm·rad
Being constructed in Brazil
- APS-U, 6 GeV, 70 pm·rad
Installation in 2022/2023 in USA
- Spring8 upgrade under study

Other low emittance rings

- Damping rings under study, e.g. CLIC

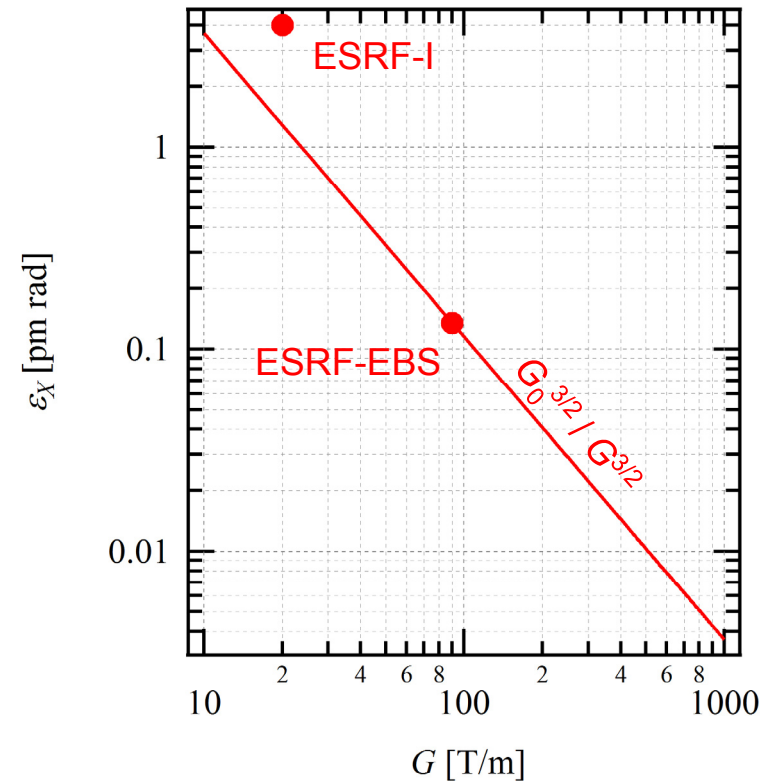


The ESRF lightsource, Grenoble, France

INTRODUCTION – LOW EMITTANCE RINGS

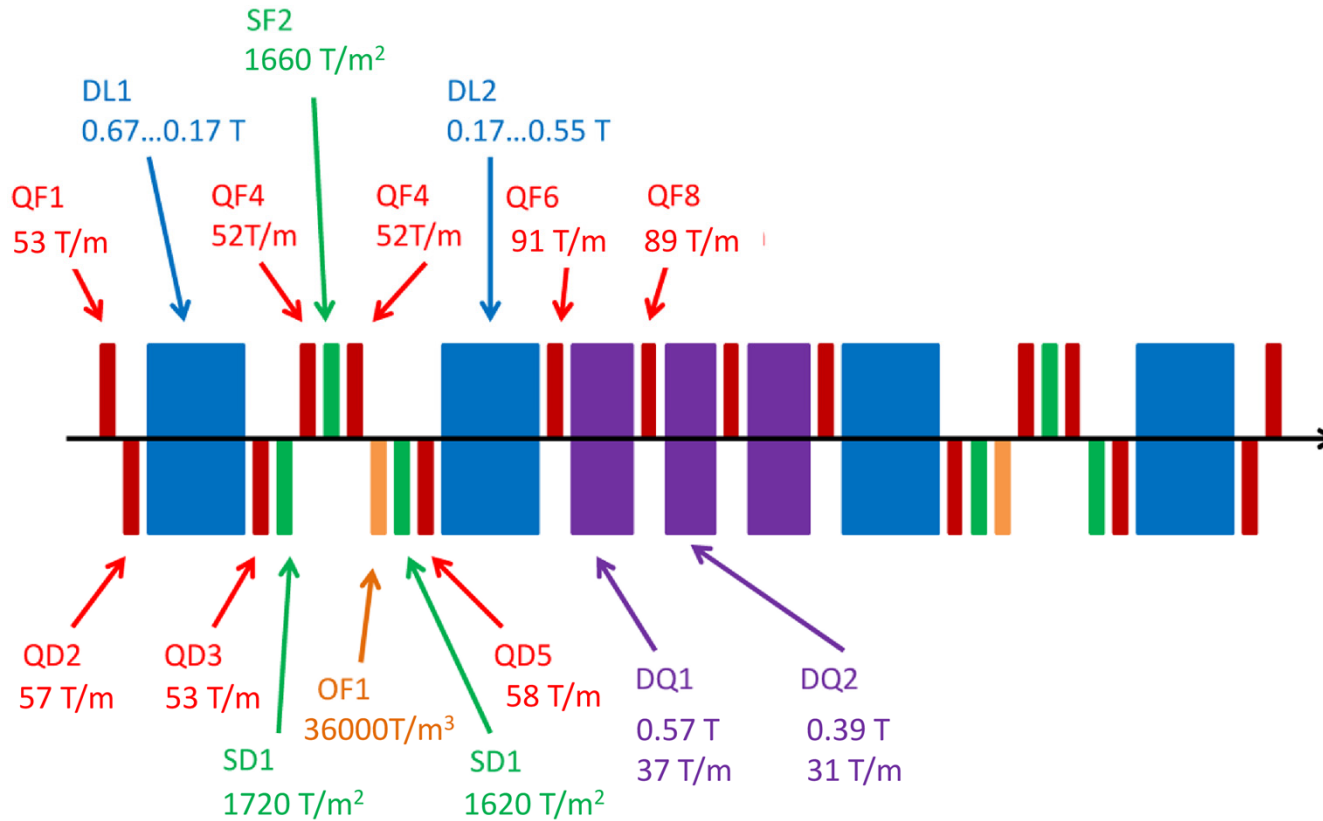
High brightness lightsource rings

- Increased number of dipoles
- 7 bends at MAX-IV, ESRF-EBS and APS-U
- Minimum β_x in dipoles
- Emittance $\propto 1/(N \text{ Dipoles})^3$ and Gradients $\propto (N \text{ Dipoles})^2$



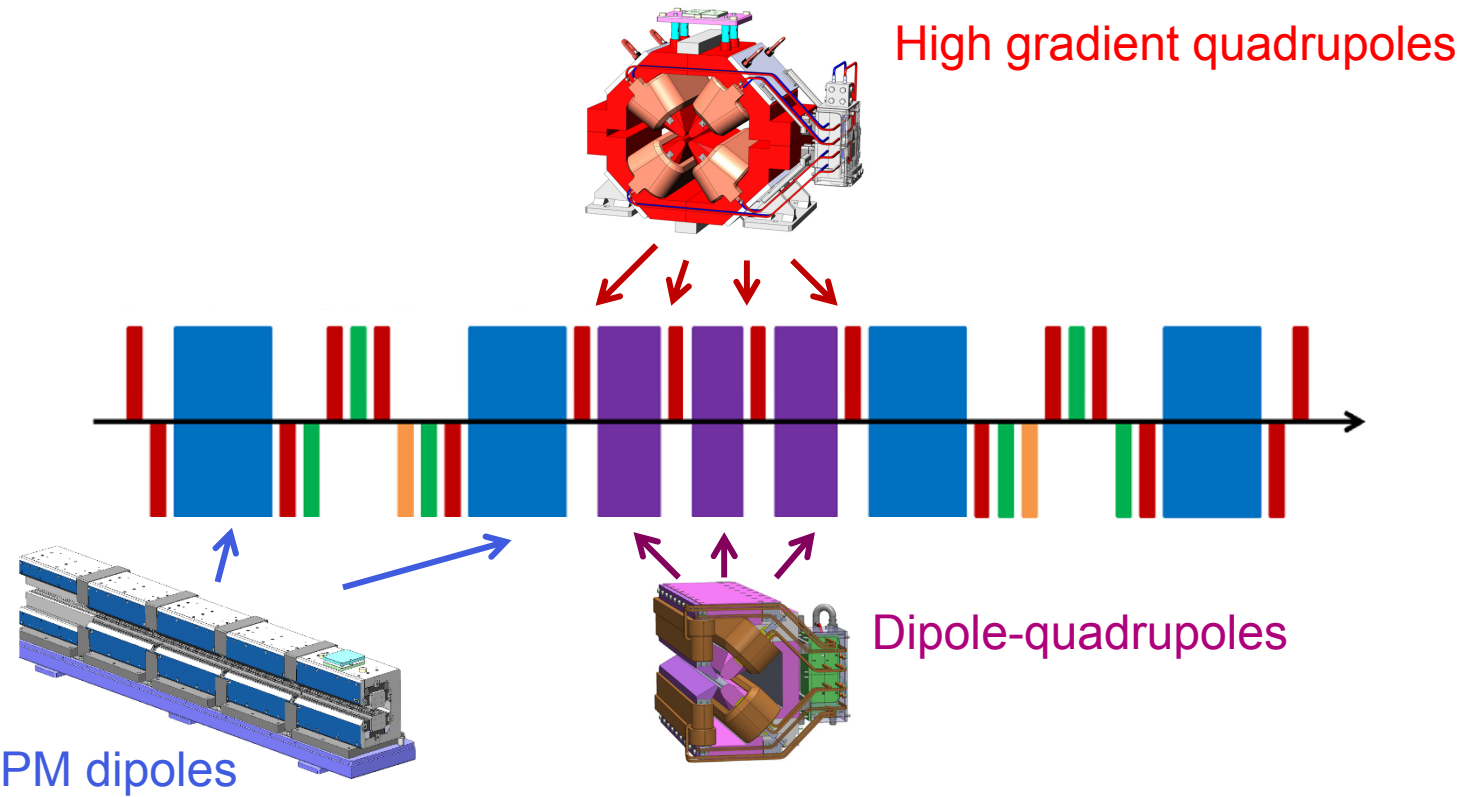
INTRODUCTION – THE ESRF-EBS MAGNETS

One cell of the ESRF-EBS storage ring magnets



INTRODUCTION – THE ESRF-EBS MAGNETS

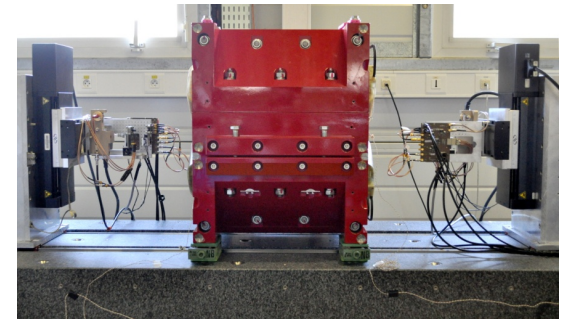
One cell of the ESRF-EBS storage ring



INTRODUCTION – THE ESRF-EBS MAGNETS

High gradient quadrupoles of the ESRF-EBS

- Limited time for R&D
- Development of PM quadrupoles not compatible with the project timescale
- Gradients < 100 T/m was an initial lattice design constraint
- Gradient ~ 90 T/m @ 12.5 mm radius obtained on a prototype, at reasonable power consumption, with soft iron poles [LeBec 16]



Measurement of a resistive high gradient quadrupole prototype

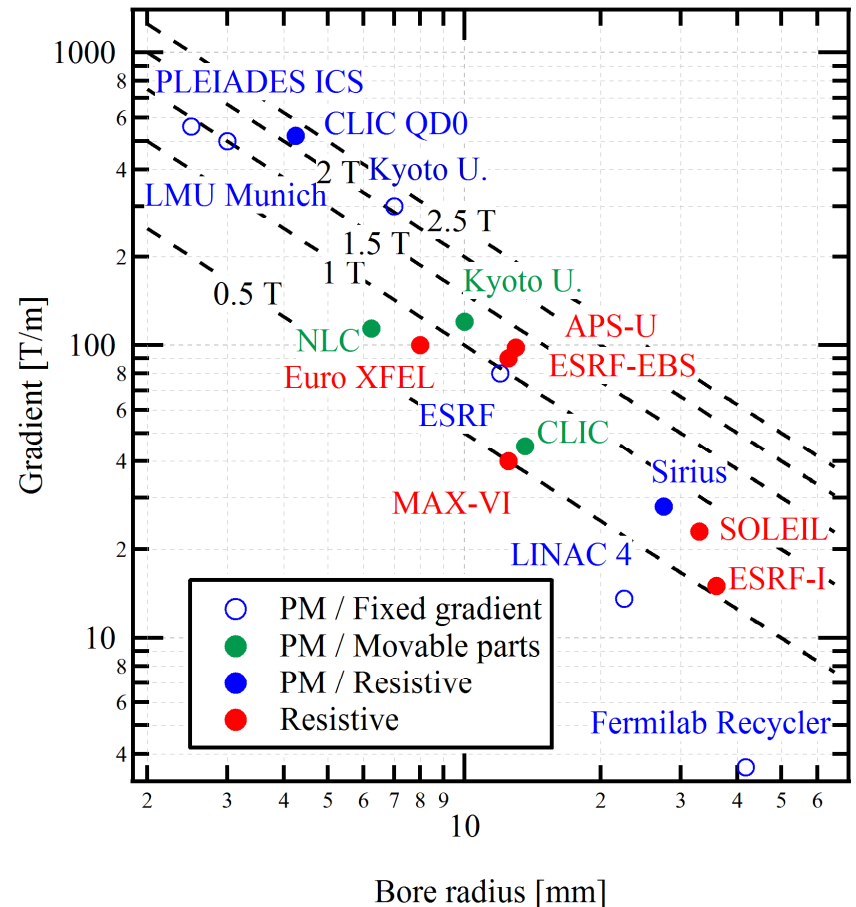
STATE OF THE ART

High Gradient quads

- $G \approx 100$ T/m (resistive)
- $G > 500$ T/m (PM quads, hybrid)

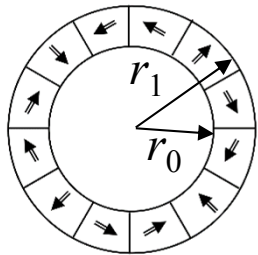
High Field High Gradient quads

- High $G r_0$ product
- $1.1\text{T} < G r_0 < 1.3$ T at ESRF-EBS and APS-U
- $G r_0 \approx 2.2$ T for CLIC QD0



STATE OF THE ART

Fixed gradient PMQ Halbach magnets



$$G = 2 \frac{B_R}{r_0} \left(1 - \frac{r_0}{r_1} \right) K$$

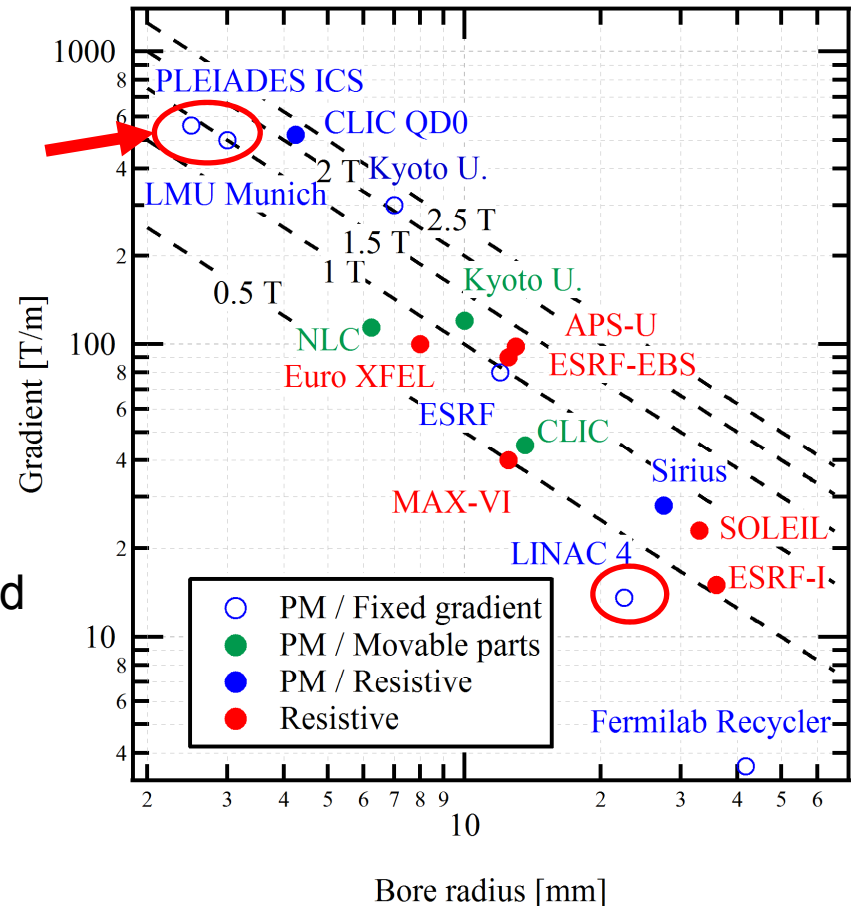
High gradient quads

$G > 500$ T/m and $G r_0 \approx 1.5$ T reached

Limitations

Gradient tunability, homogeneity

[Halbach 80, Lim 05, Becker 09]



STATE OF THE ART

Fixed gradient PMQ
 Iron dominated magnets

Improved homogeneity

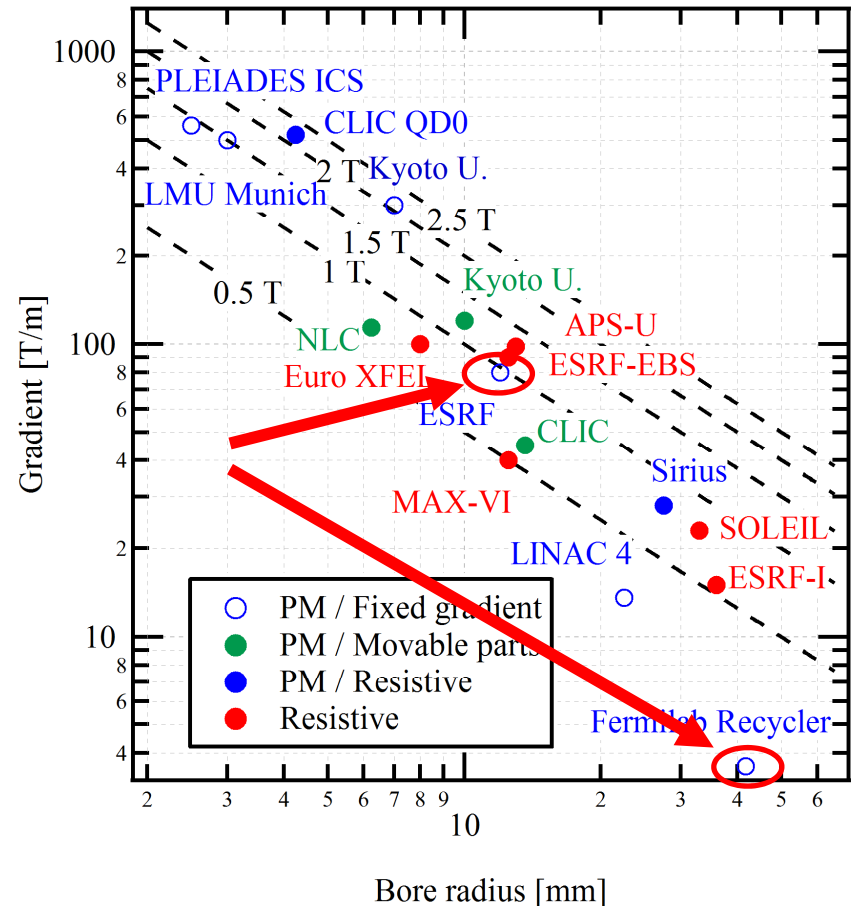
Moderate gradient and field

$G \approx 80$ T/m and $G r_0 \approx 1$ T reached

Limitations

Lower gradient and field

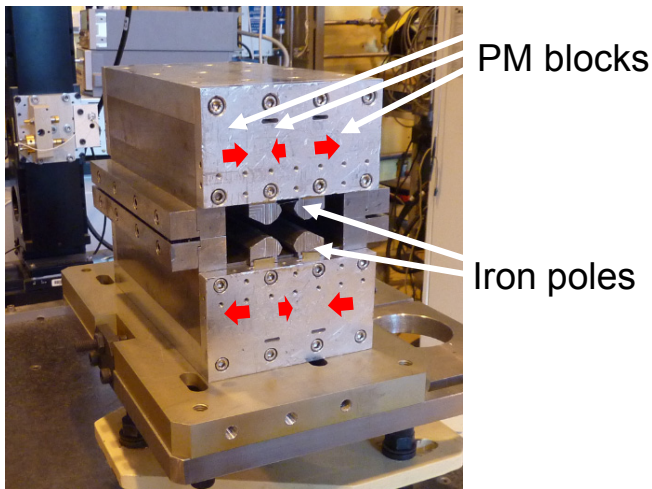
[N'gotta 15, Fermilab 96]



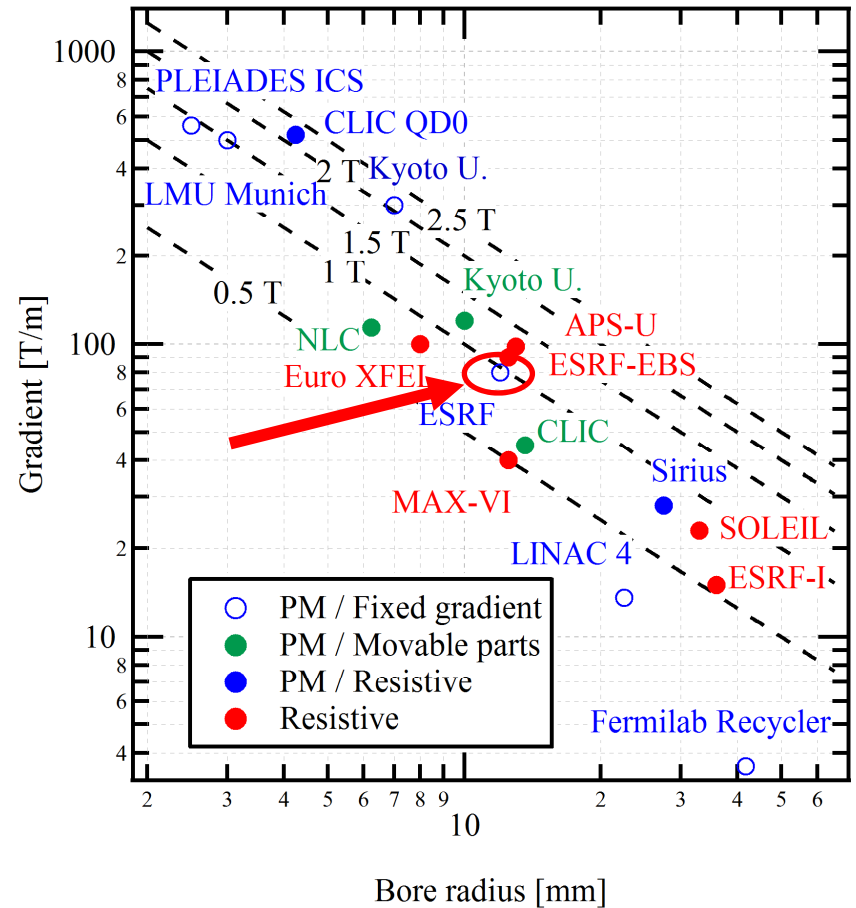
STATE OF THE ART

Fixed gradient PMQ Iron dominated magnets

$G \approx 80 \text{ T/m}$, $r_0=12 \text{ mm}$
 $\Delta G/G \approx 10^{-3}$ at $\pm r_0/2$



(Courtesy P. N'gotta [N'gotta 15])



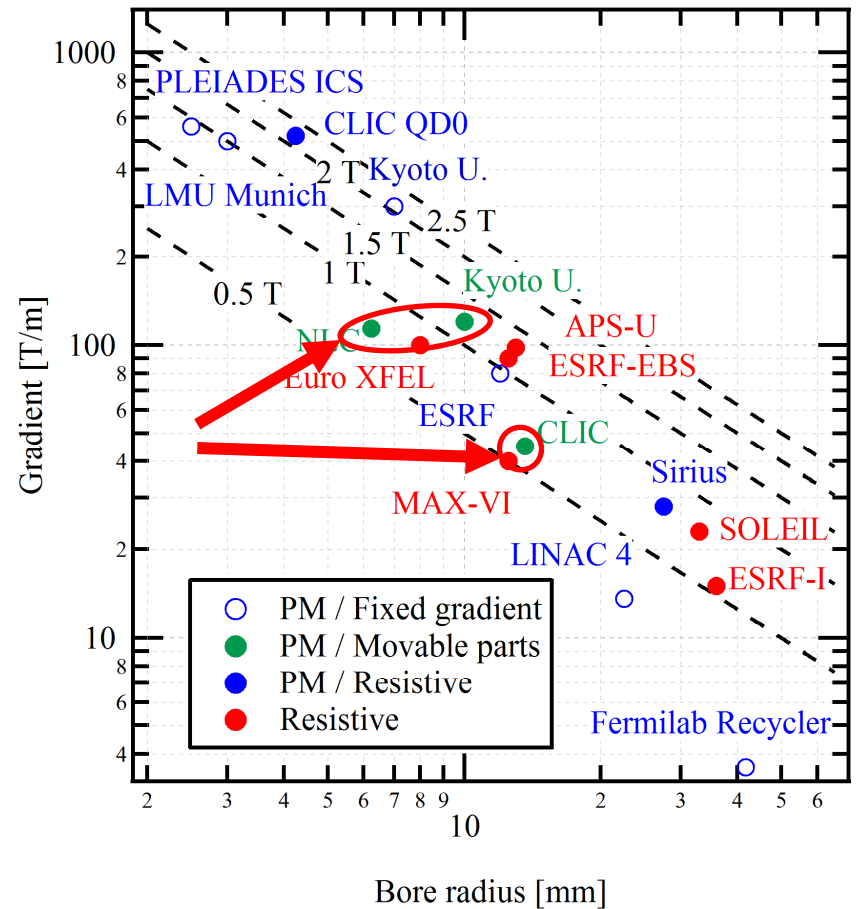
STATE OF THE ART

Tunable PMQ
Movable parts

Gradients up to 120 T/m

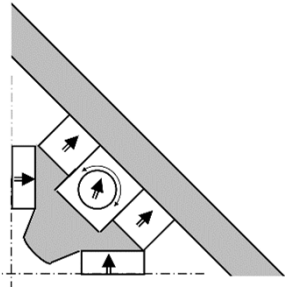
Moderate field (can probably be increased)

[Volk 01, Iwashita 06,
Bondarchuk 06, Shepherd 14]

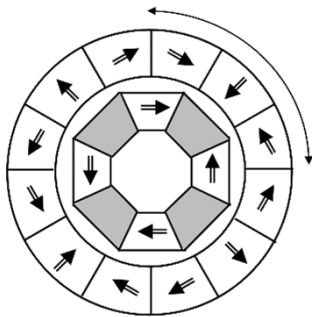


STATE OF THE ART

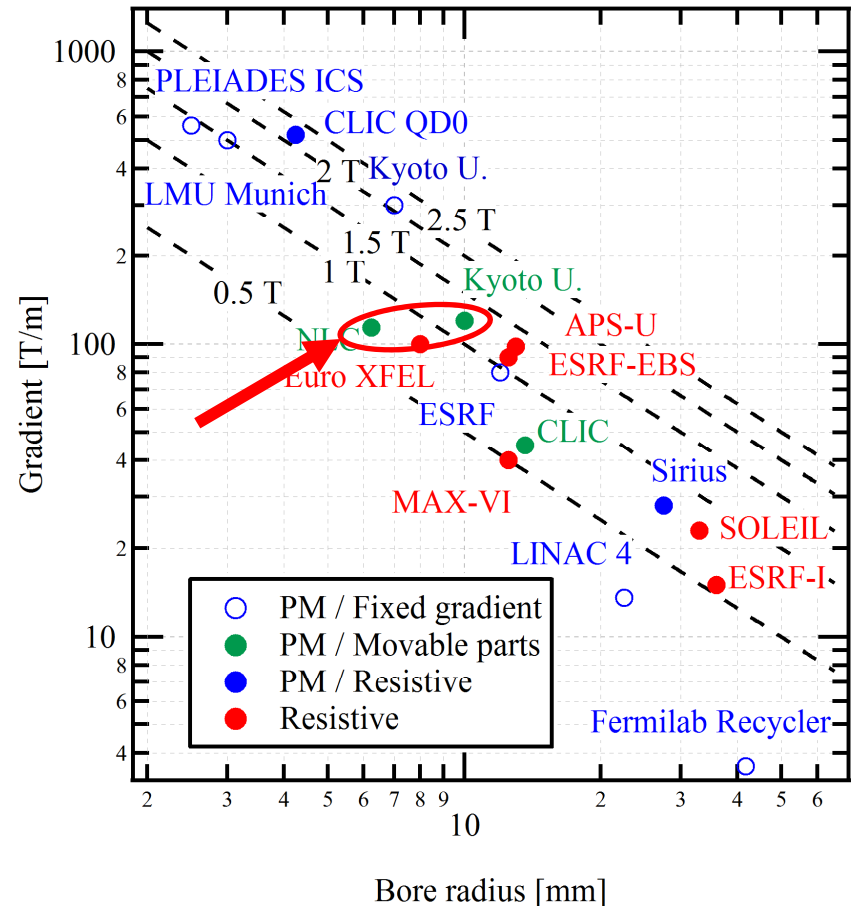
Tunable PMQ Movable parts



Rotated PM rods
 $89 \text{ T/m} < G < 115 \text{ T/m}$
 Centre shift $\pm 20 \mu\text{m}$
 [Volk 01]

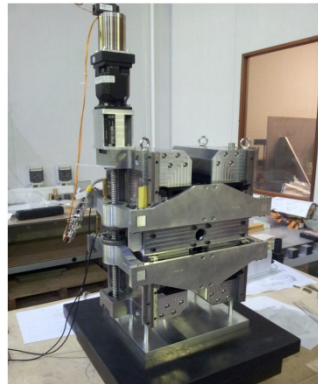
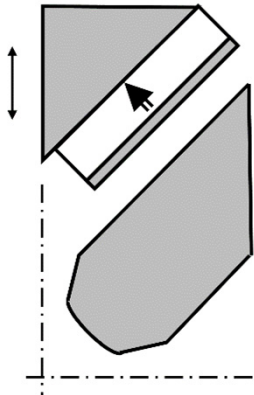


Rotation of outer magnets
 $17 \text{ T/m} < G < 120 \text{ T/m}$
 Centre shift $\pm 10 \mu\text{m}$
 [Iwashita 06]



STATE OF THE ART

Tunable PMQ Movable parts



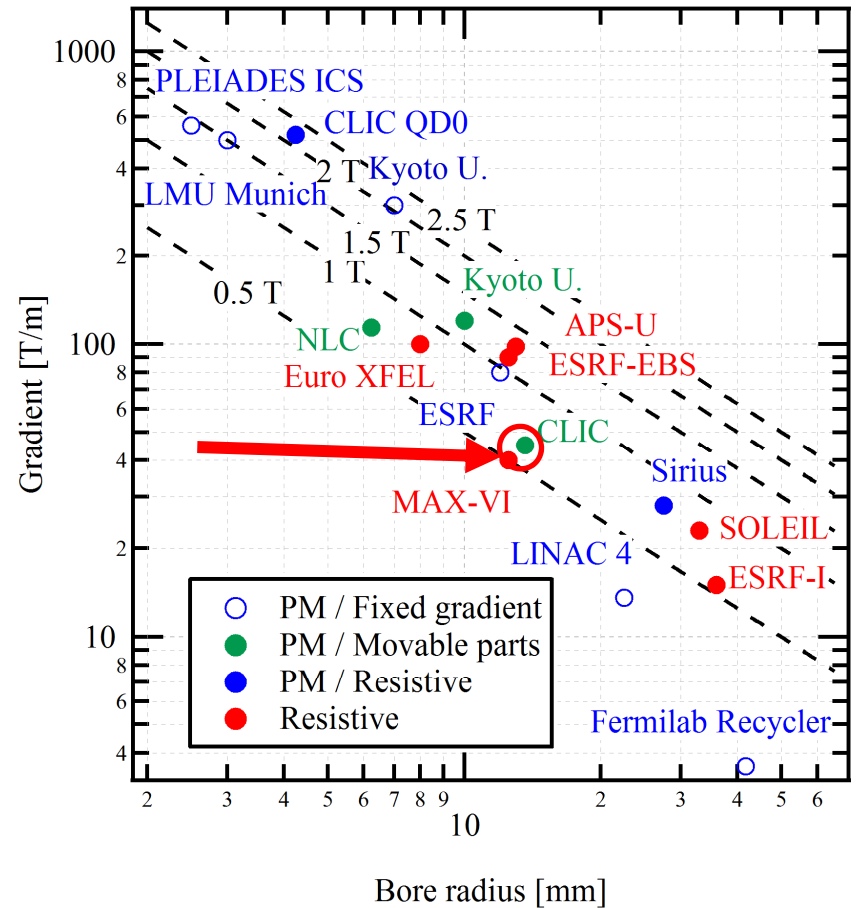
(Courtesy B. Shepherd)

Displacement of PM blocks and upper yoke

$3 \text{ T/m} < G < 44 \text{ T/m}$

Centre shift $\pm 50 \mu\text{m}$

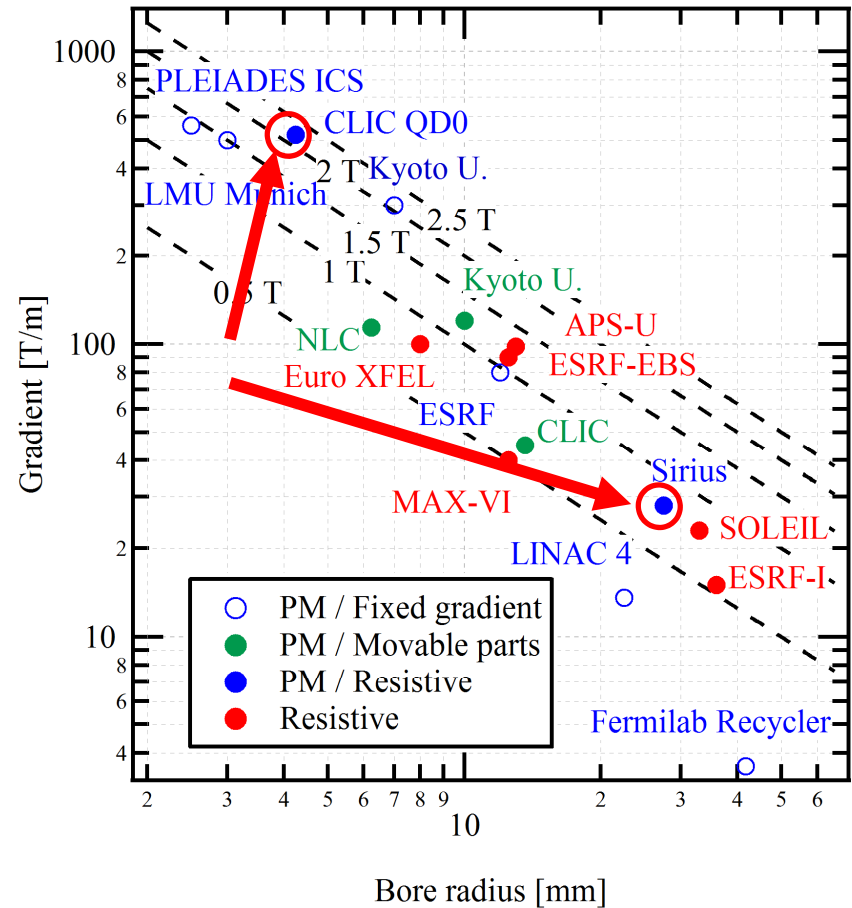
[Shephred 14]



STATE OF THE ART

Tunable PMQ PM / Resistive hybrid magnets

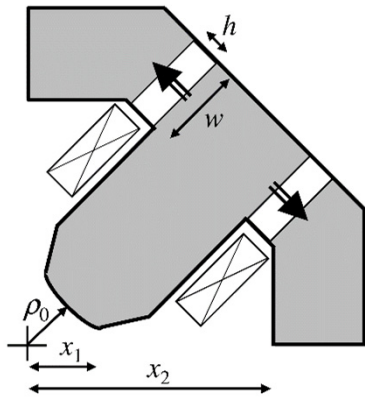
[Modena 12, Tosin 12]



STATE OF THE ART

Tunable PMQ PM / Resistive hybrid magnets

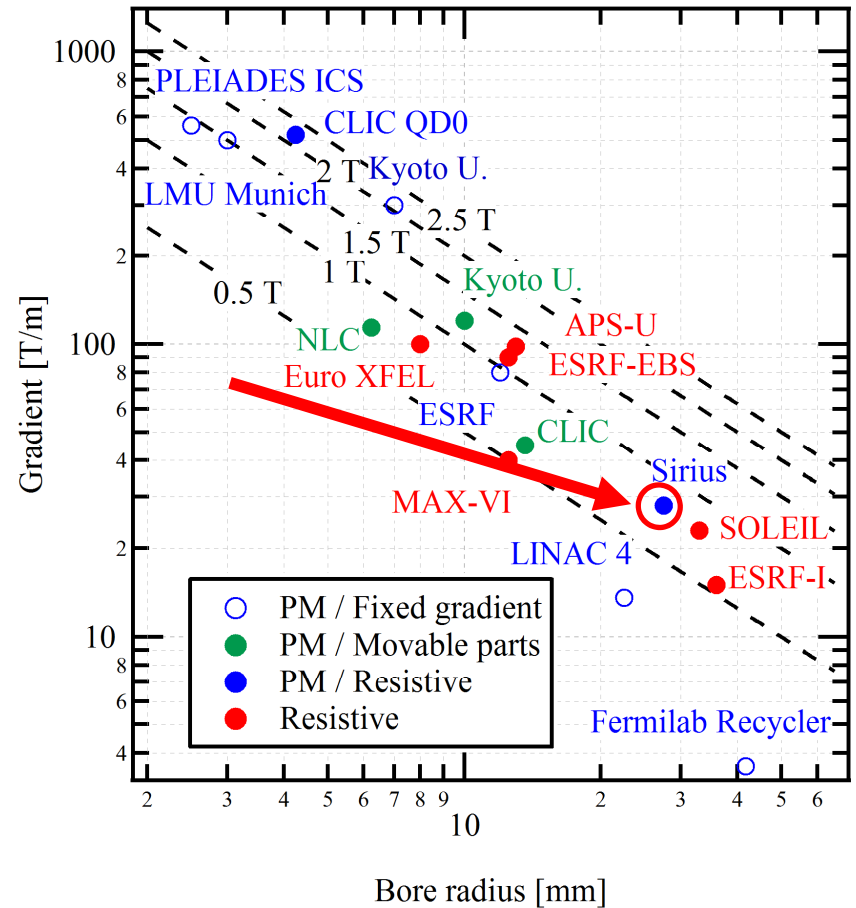
Iron dominated magnet



$G \approx 28 \text{ T/m}$

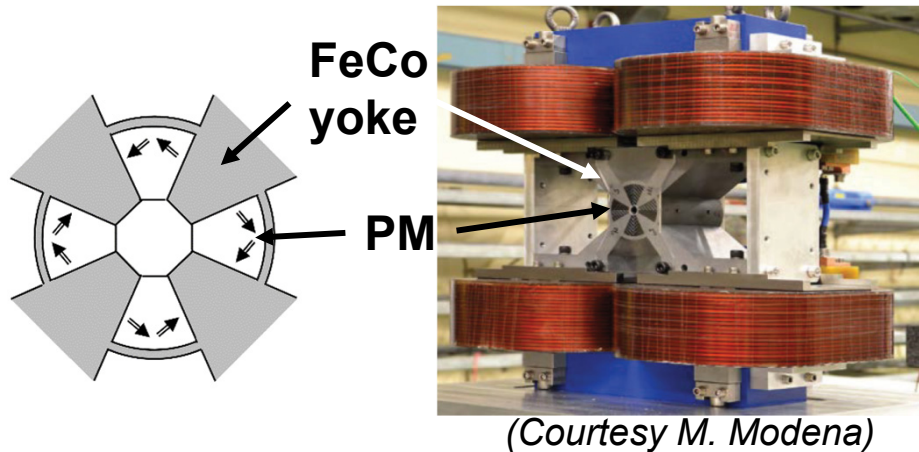
Tuning 70–100%

[Tosin 12]



STATE OF THE ART

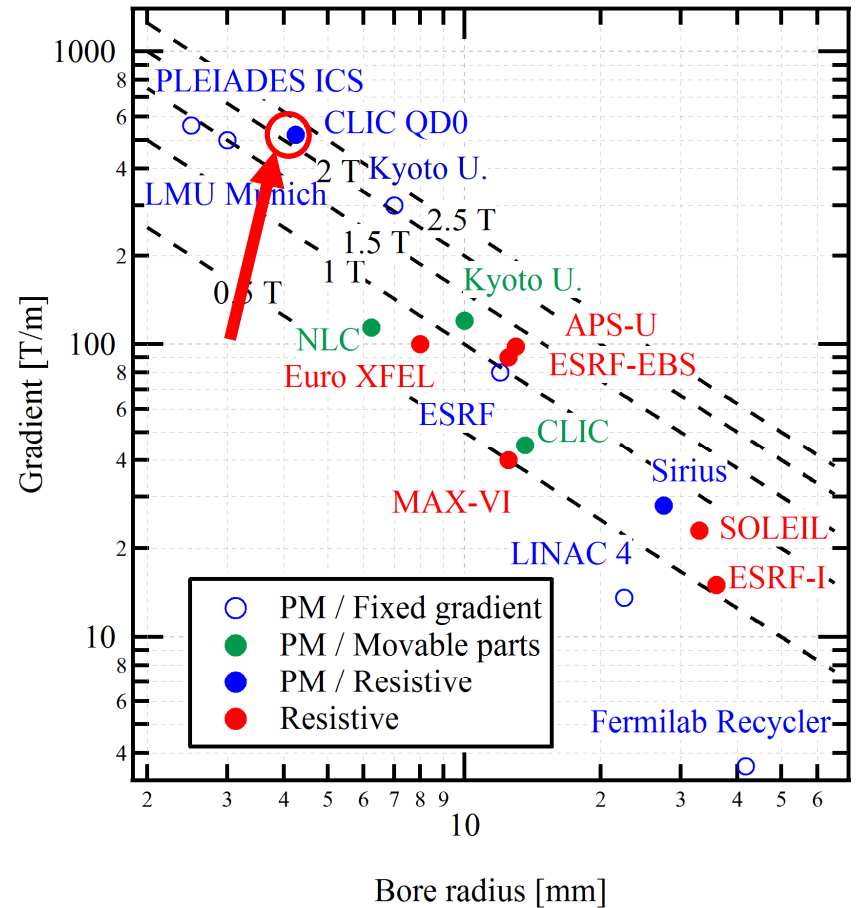
Tunable PMQ PM / Resistive hybrid magnets



$G \approx 520 \text{ T/m}$ and $r_0 = 4.12 \text{ mm}$

Tuning 30–100%

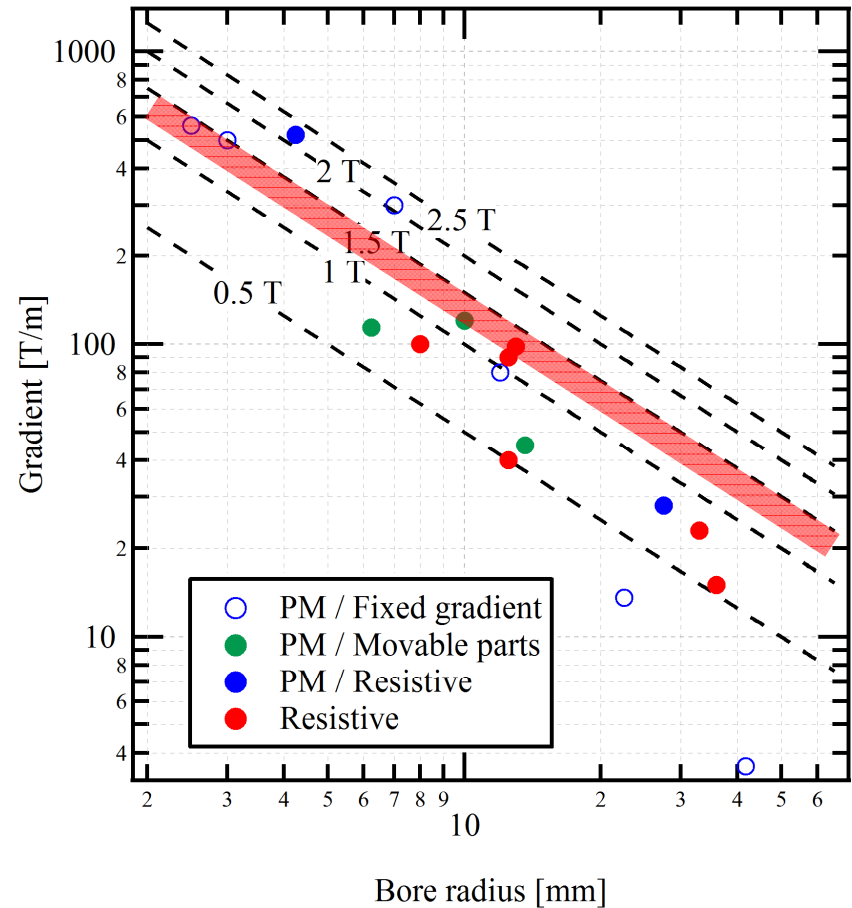
[Modena 12]



HIGH GRADIENT QUADRUPOLES – GRADIENT AND APERTURE

Gradient, aperture and field

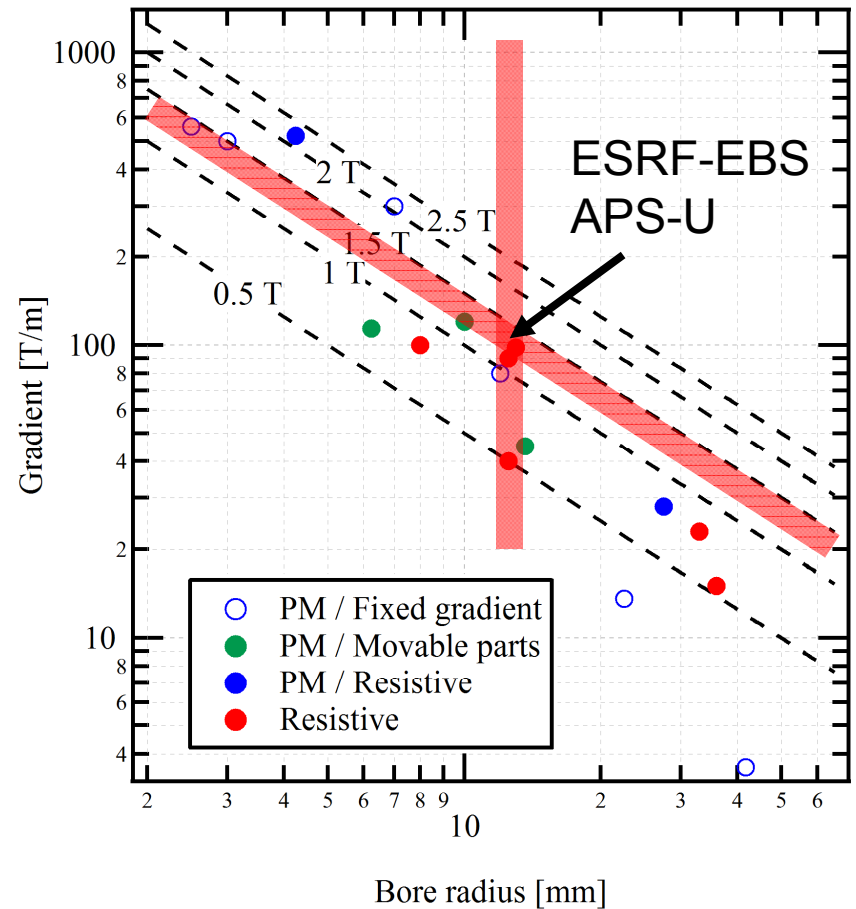
- Fields $G r_0 < 1.5$ T may be reached with resistive magnets with FeCo poles



HIGH GRADIENT QUADRUPOLES – GRADIENT AND APERTURE

Gradient, aperture and field

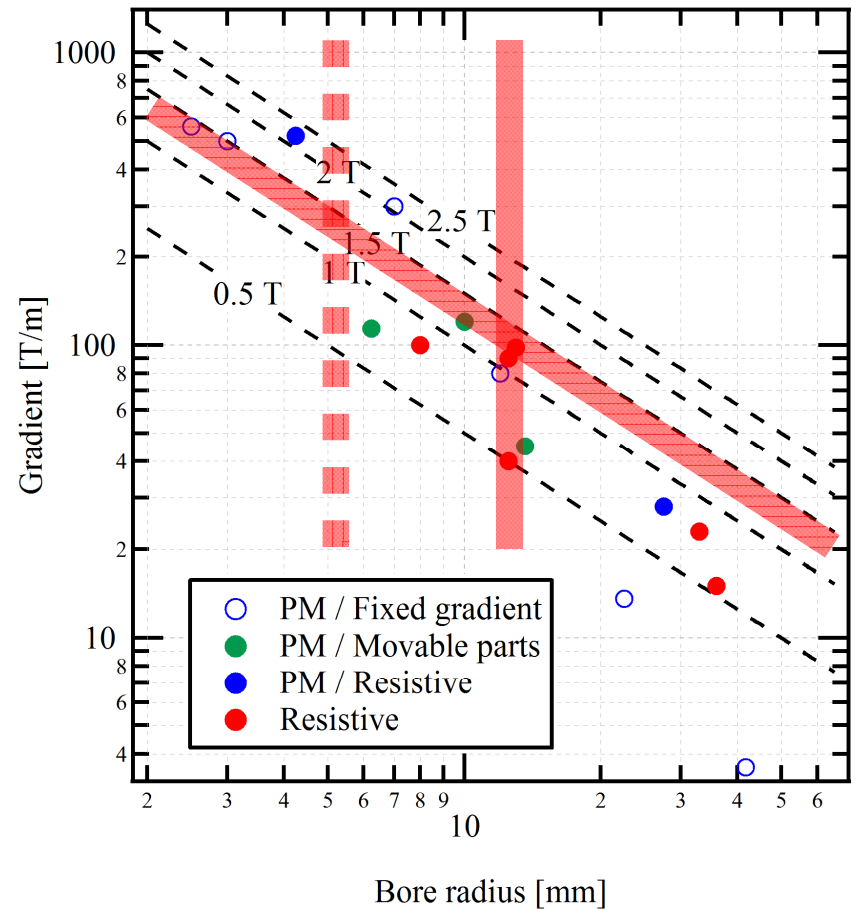
- Fields $G r_0 < 1.5$ T may be reached with resistive magnets with FeCo poles
- 12.5–13 mm radius for ESRF-EBS and APS-U high gradient magnets



HIGH GRADIENT QUADRUPOLES – GRADIENT AND APERTURE

Gradient, aperture and field

- Fields $G r_0 < 1.5$ T may be reached with resistive magnets with FeCo poles
- 12.5–13 mm radius for ESRF-EBS and APS-U high gradient magnets
- Minimum aperture not clearly defined



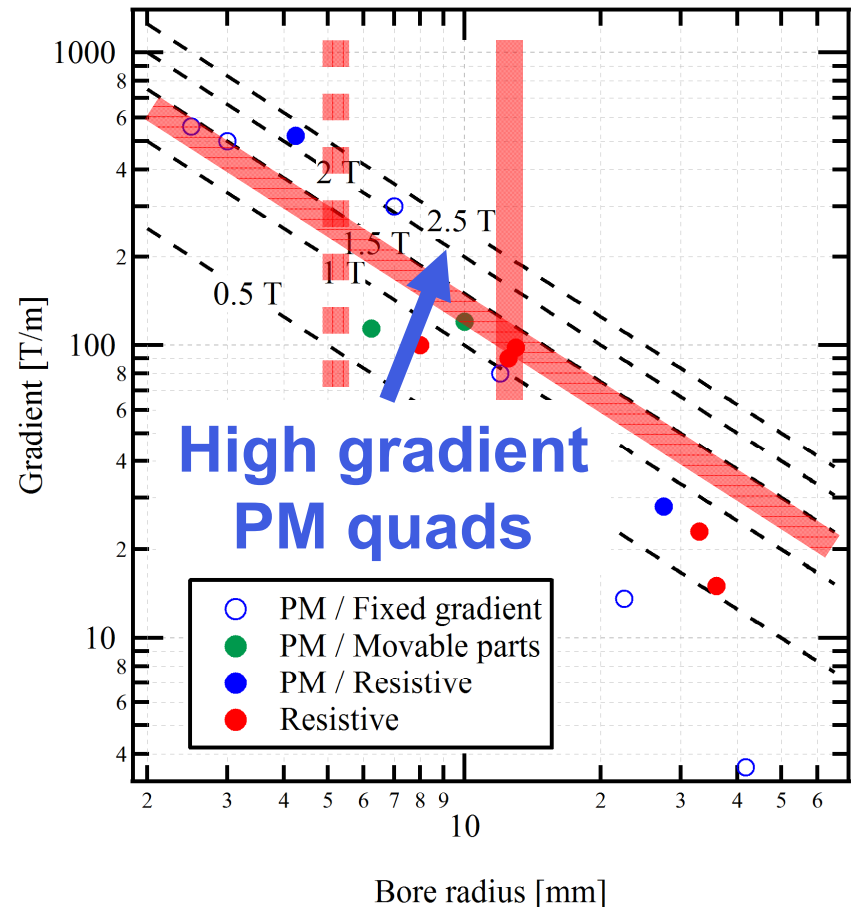
HIGH GRADIENT QUADRUPOLES – GRADIENT AND APERTURE

Gradient, aperture and field

- $G r_0 > 1.5 \text{ T}$
- $5 \text{ mm} < r_0 < 10 \text{ mm}$
- $G \geq 200 \text{ T/m}$ seems achievable with PM quads

(Does not mean that lower gradient PM quads have no interest!

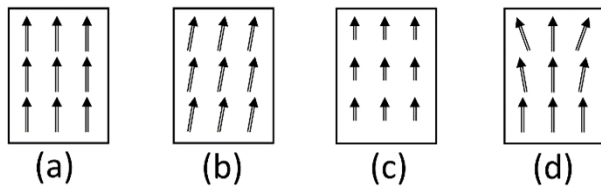
Moderate gradient PM quads are compact, low/zero power and reliable)



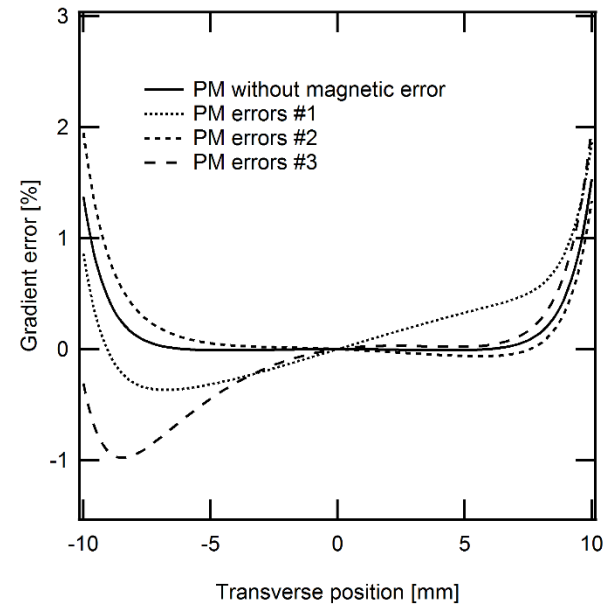
HIGH GRADIENT QUADRUPOLES – HOMOGENEITY

PM blocks flaws

- Magnetization axis and strength errors
- Magnetization inhomogeneities



Typical PM errors



Gradient of a Halbach type magnet with $\sigma_M = 0.01 M$, $\sigma_{Axis} = 0.8^\circ$, $\sigma_{Pos} = 35 \mu\text{m}$, and 15 mm inner radius.

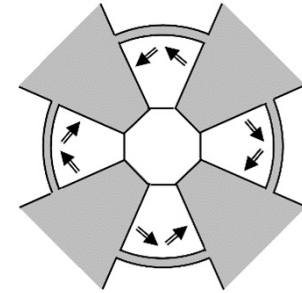
HIGH GRADIENT QUADRUPOLES – HOMOGENEITY

PM blocks flaws

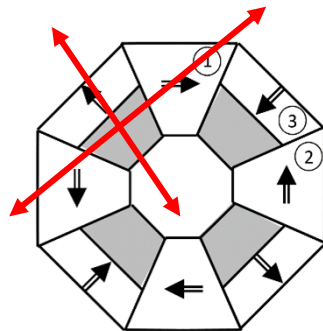
- Magnetization axis and strength errors
- Magnetization inhomogeneities

Position of the poles

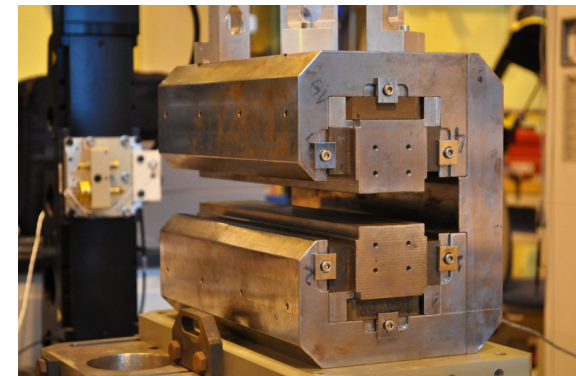
- Poles are independent to each other



Four poles as a single part
[Modena 15]



Pole displacements



Positioning of dipole poles at
the ESRF

HIGH GRADIENT QUADRUPOLES – HOMOGENEITY

PM blocks flaws

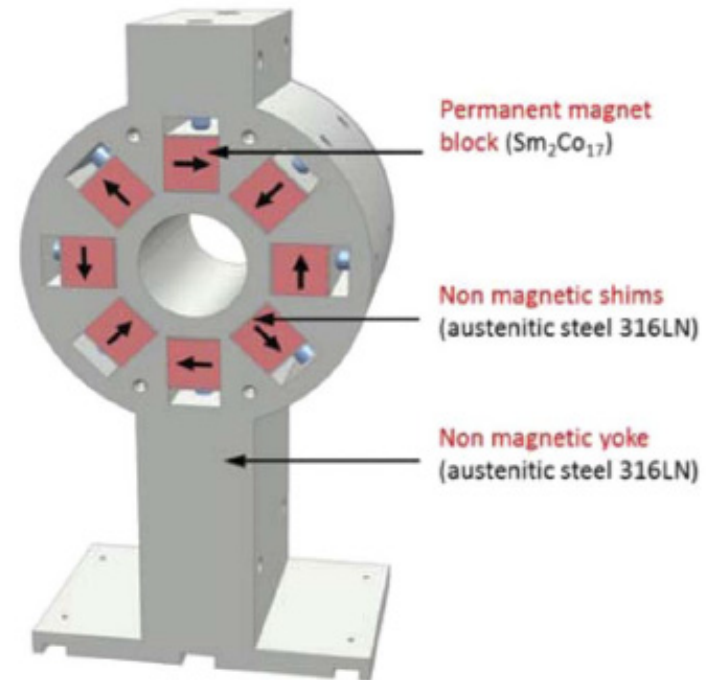
- Magnetization axis and strength
- Magnetization inhomogeneities

Position of the poles

- Poles are independent to each other

Gradient shimming

- Pole/magnet displacements



Magnet displacements

(Courtesy P. Thonet, [Thonet 16])

[Becker 09, Thonet 16]

HIGH GRADIENT QUADRUPOLES – HOMOGENEITY

PM blocks flaws

- Magnetization axis and strength
- Magnetization inhomogeneities

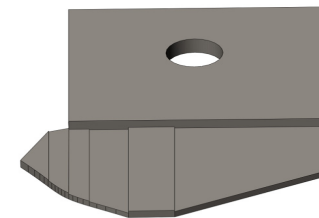
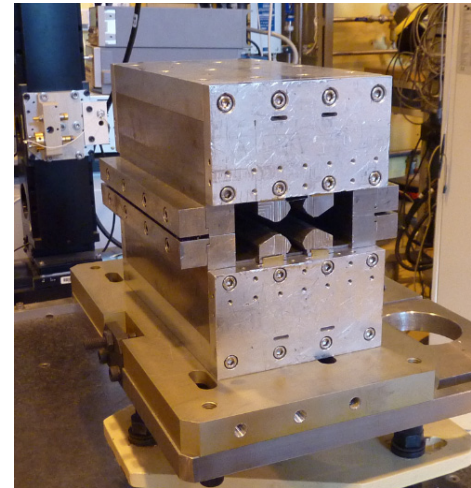
Position of the poles

- Poles are independent to each other

Gradient shimming

- Pole/magnet displacements
- Iron parts, machining, etc.

[N'gotta 15]



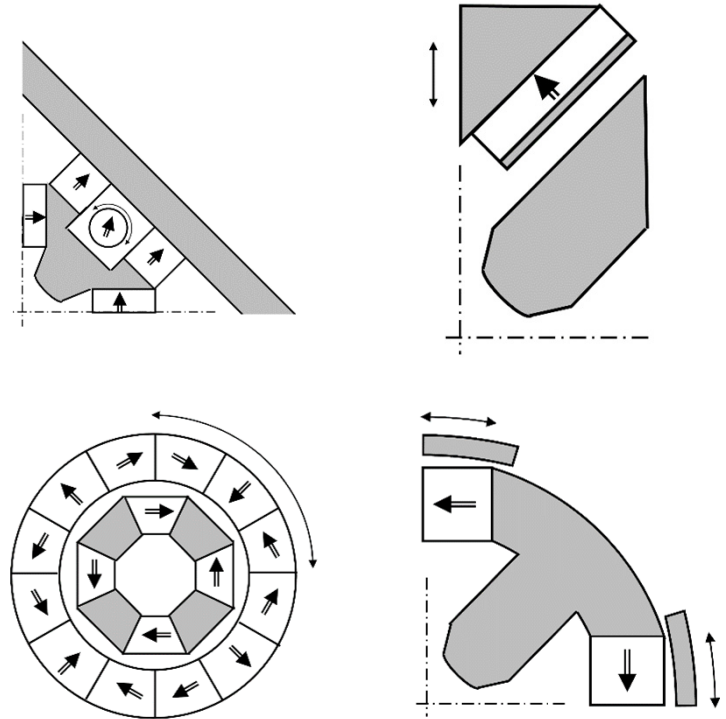
Machined iron shim
(Courtesy P. N'gotta, [N'gotta 15])

HIGH GRADIENT QUADRUPOLES – TUNING THE GRADIENT

Gradient tuning

Mechanical tuners

- Wide tuning range, almost 0–100%
- Almost zero power consumption
- Centre shift observed ($\pm 10 \mu\text{m}$ to $\pm 50 \mu\text{m}$, depending on the design)
- Reliability of encoders, drivers, etc.?
- PMQs are compact, but this may not be the case for mechanical tuners
- Developments are still in progress



Mechanical tuners [Volk 01, Shepherd 14, Iwashita 06, Bundarchuk 06]

HIGH GRADIENT QUADRUPOLES – TUNING THE GRADIENT

Gradient tuning

Trimming coils

At optimal magnet dimensions:

$$G = G_{PM} + \mu_0 NI / r_0^2 \quad (1)$$

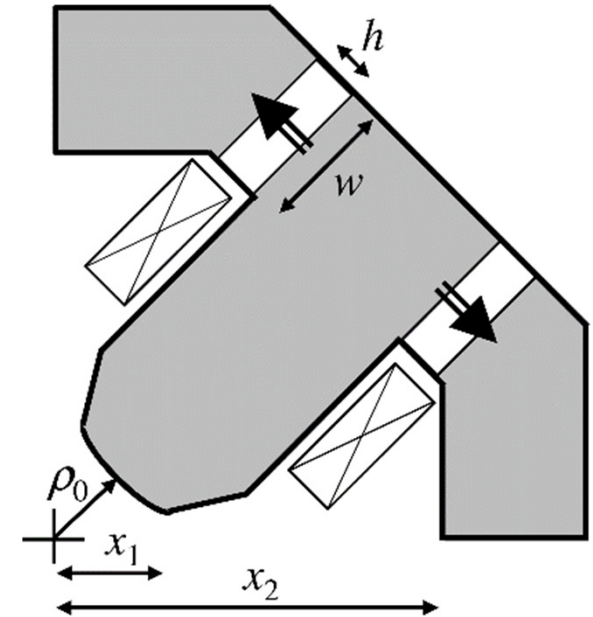
→ Current efficiency divided by 2!

(Not valid for saturated magnets, which is the case of high gradient PMQ)

Suitable for small tuning ranges

±5% obtained with ±10% of the current without PM

(1) see proceedings



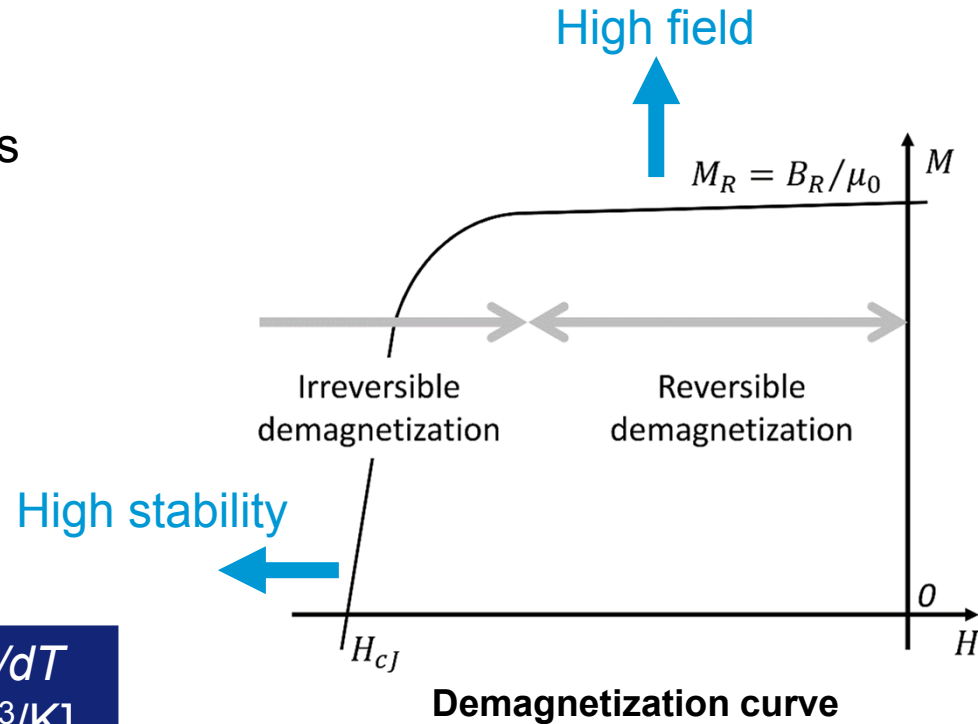
Hybrid quadrupole [Tosin 12]

HIGH GRADIENT QUADRUPOLES – PM MATERIALS

Warm PM materials

- Rare-Earth / transition metal alloys
- $\text{Nd}_2\text{Fe}_{14}\text{B}$ and $\text{Sm}_2\text{Co}_{17}$
- Higher energy product for NdFeB
- Higher resistance to radiation damage for SmCo

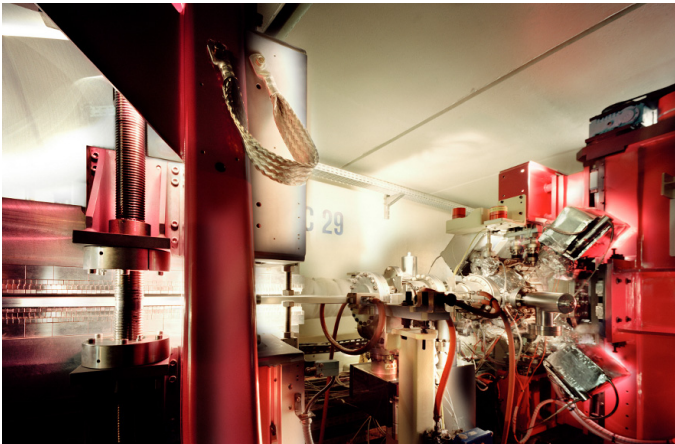
Material	B_R [T]	H_{cJ} [MA/m]	dB_R/dT [$10^{-3}/\text{K}$]
$\text{Sm}_2\text{Co}_{17}$	1.05–1.15	0.8–2.1	–0.3
$\text{Nd}_2\text{Fe}_{14}\text{B}$	1.08–1.43	0.8–3	–1



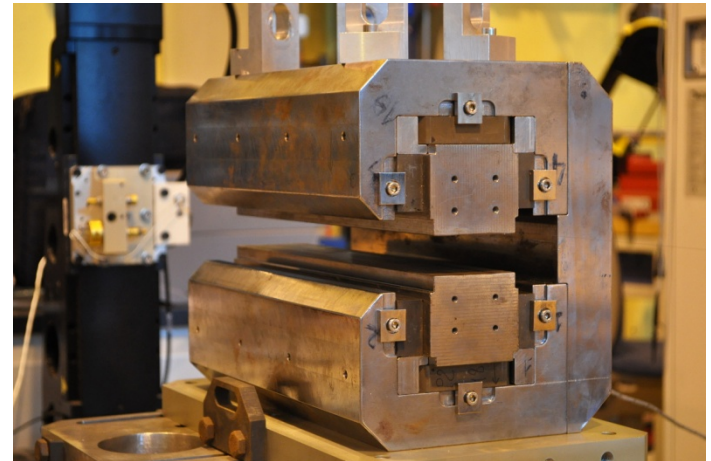
HIGH GRADIENT QUADRUPOLES – PM MATERIALS

Warm PM materials at the ESRF

- NdFeB used in in-air insertion devices
- SmCo used in most in-vacuum undulators
- SmCo+thermal compensation used in the EBS dipoles



Insertion Devices at the ESRF
(*Courtesy P. Ginter/ESRF*)



PM dipole module

HIGH GRADIENT QUADRUPOLES – PM MATERIALS

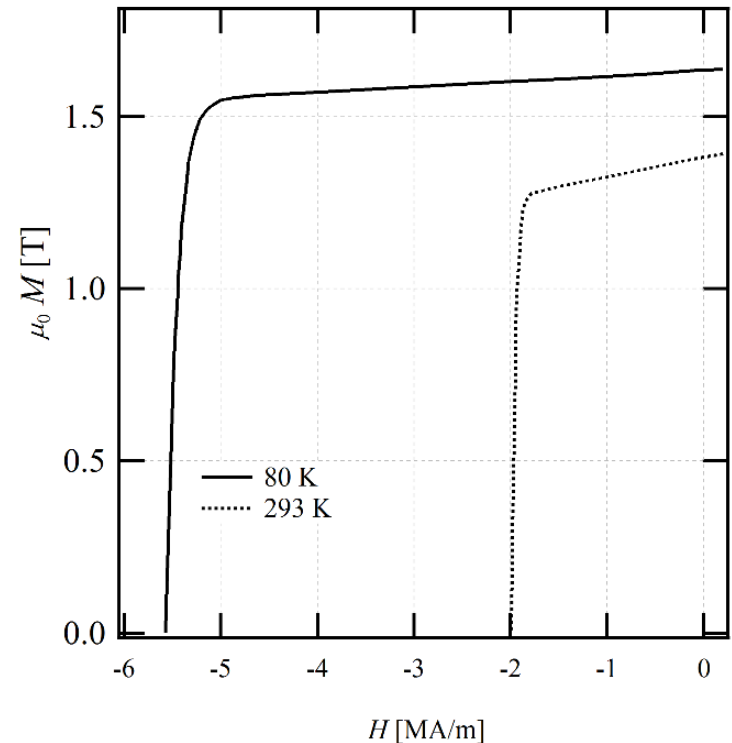
Cold PM materials

- NdFeB properties improved at low temperature
- Spin Reorientation Transition at 135 K
→ Optimal temperature $\approx 150\text{K}$
- Pr/NdFeB alloys can be used at 80K
- $B_R \approx 1.6\text{ T}$ at 80 K
- $H_{cJ} \approx -5.6\text{ MA/m}$ ($\mu_0 H_{cJ} \approx 7\text{ T}$) at 80 K
- H_{cJ} at 300 K sufficient to avoid demagnetization during assembly

High field, high resistance to radiation damage

[Hara 04]

G. LeBec, High Gradient PM Technology for Ultra-High Brightness Rings, NAPAC2016, October 2016, Chicago, USA.



M(H) curve of a $\text{Pr}(0.8)_2\text{Nd}(0.2)_2\text{Fe}_{14}\text{B}$ alloy

HIGH GRADIENT QUADRUPOLES – PM MATERIALS

Cold PM materials

- Cryogenic PM Undulators (CPMUs) installed in a few light sources
- 3 CPMUs at the ESRF: 2 NdFeB + 1 Pr/NdFeB

Characteristics of the last CPMU installed

- 2 m long
- Operated at 80 K
- 5 mm gap
- 15 mm period
- 1 T magnetic field

HIGH GRADIENT QUADRUPOLES – PM MATERIALS

Towards Cryogenic PM quadrupoles?

For Halbach type magnets:

- $G r_0 \approx 1.5 \text{ T}$ ($B_R = 1.1 \text{ T NdFeB @ 300 K}$) $\rightarrow G r_0 \approx 2 \text{ T}$ (Pr/NdFeB @ 80 K)
- $G \approx 250 \text{ T/m}$ if $r_0 = 8 \text{ mm}$ (Pr/NdFeB @ 80 K)

Challenges

- Vacuum & cryogenics
- Field quality and shimming at low temperature
- Measurement & alignment
- Gradient tuning

PERSPECTIVES

High gradient high field quadrupoles

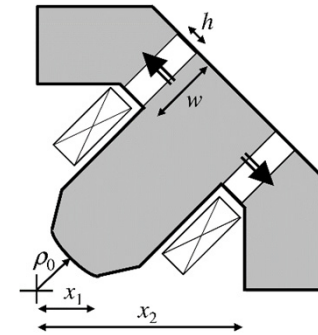
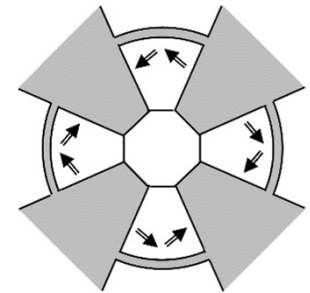
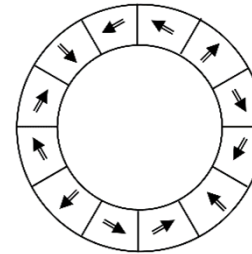
- Gradient $G \geq 200$ T/m seems achievable at radius $r_0 > 1.5/G$

Gradient homogeneity

- Development of shimming methods
- Should be compatible with series production

Gradient tuning

- Trimming coils seems suitable for lightsource applications with reduced tuning range
- Strongly non linear devices due at high gradients and fields

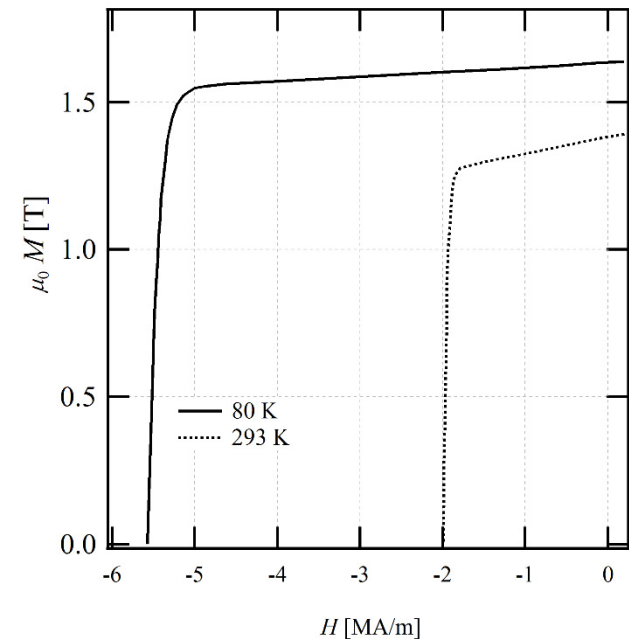


Cryogenic PM Quadrupoles

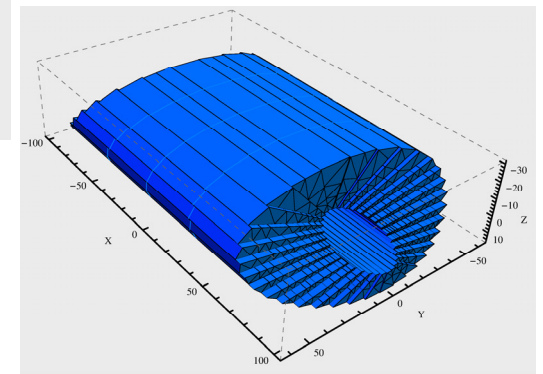
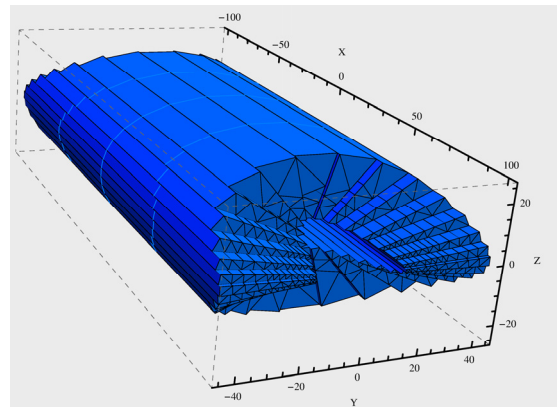
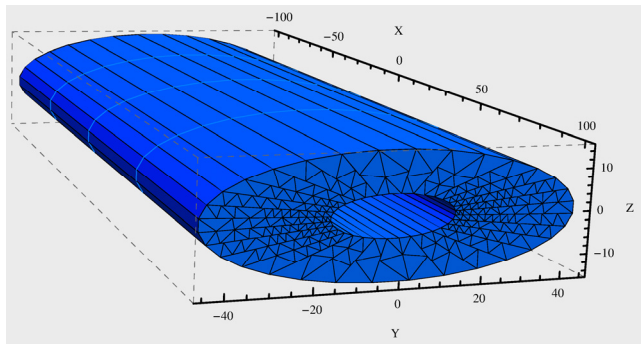
- Higher remanent field
- Higher resistance to radiation damage
- Technologically challenging

Shape optimization

- New PMQ shapes?
- Topologic optimization applied to PMQ

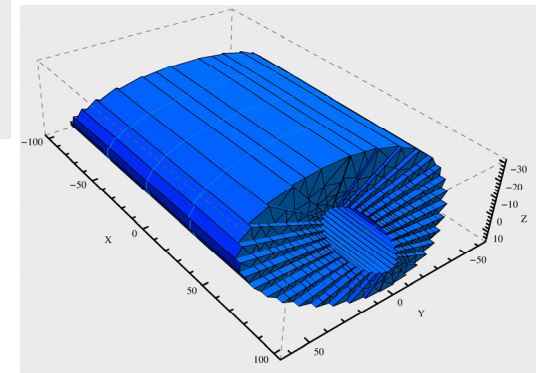
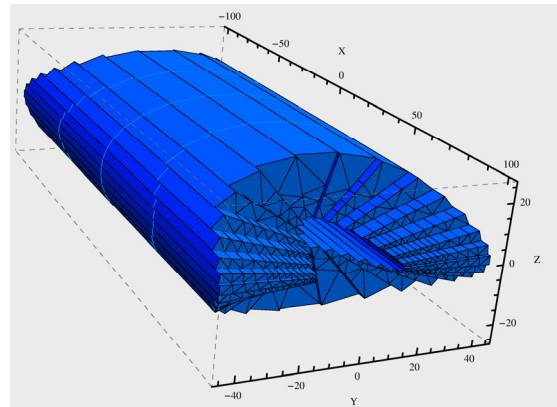
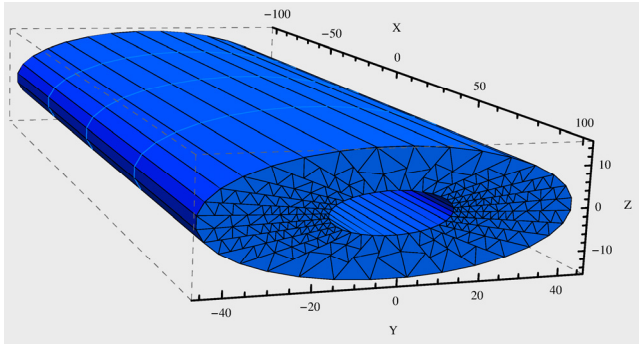


THANK YOU FOR YOUR ATTENTION



All these magnets are good quadrupoles

THANK YOU FOR YOUR ATTENTION



All these magnets are good quadrupoles
at least in simulations...

REFERENCES

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