

Upgrade of European XFEL beam shutters for full beam operation

Martin Dommach
European XFEL

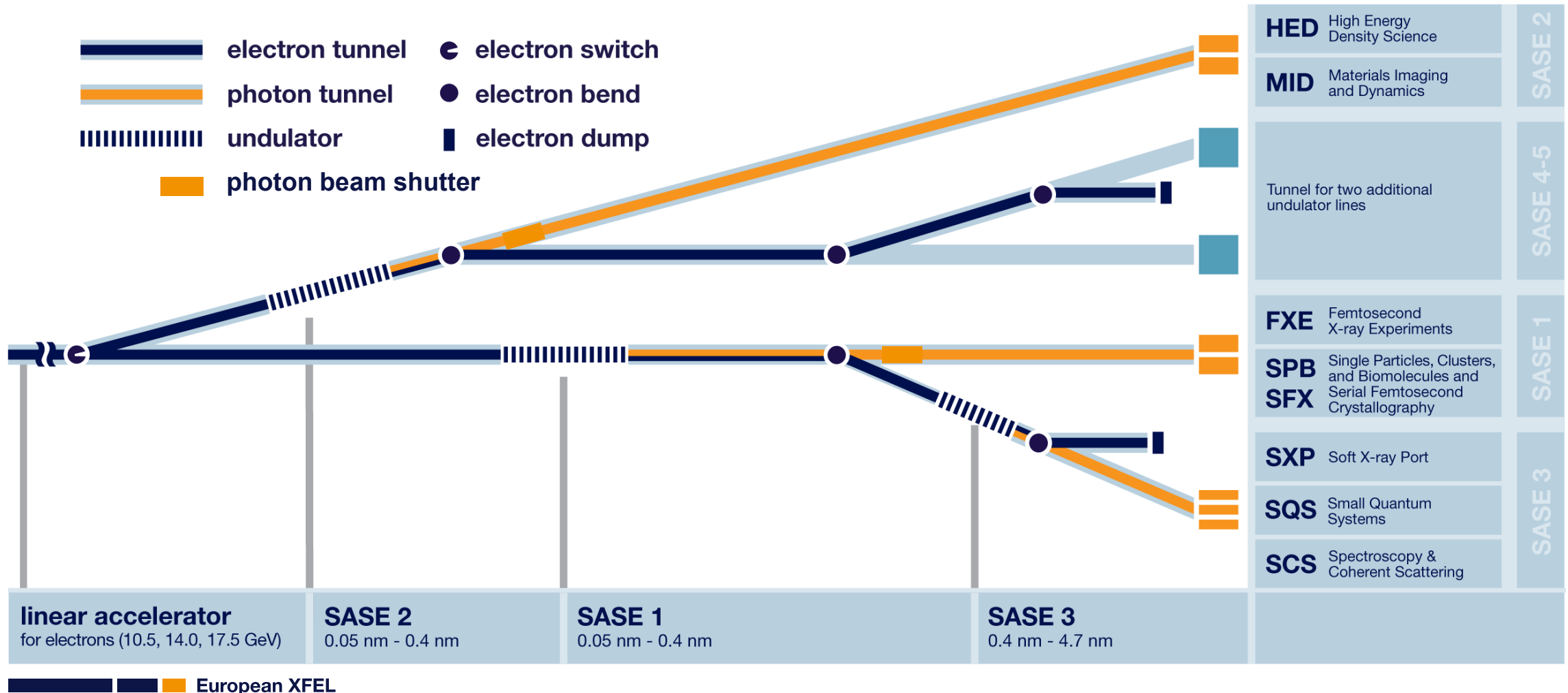
Beijing, November 7th 2023



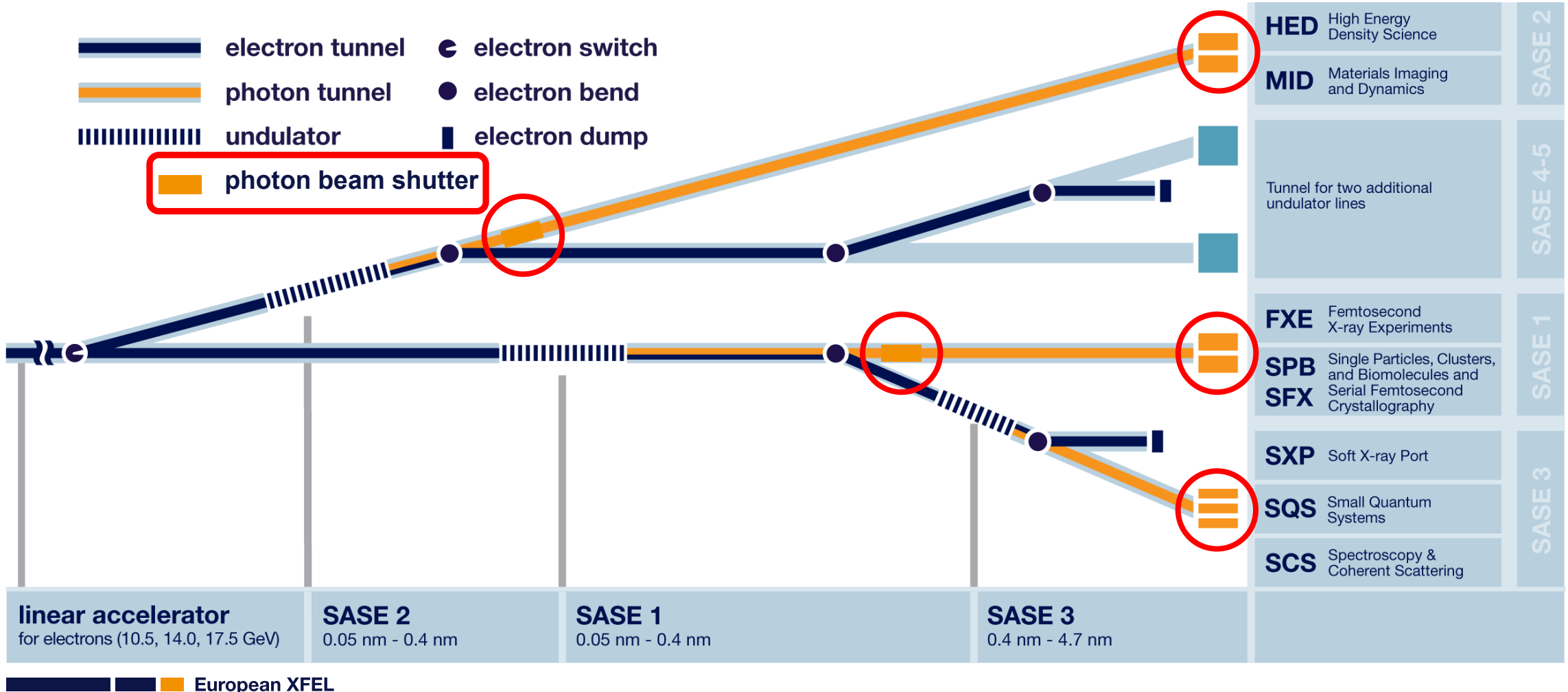
Outline

- Overview European XFEL and SASE2 beamline
- Previous frontend design
- Material tests
- New frontend design
- Burn-through detection
- Conclusion

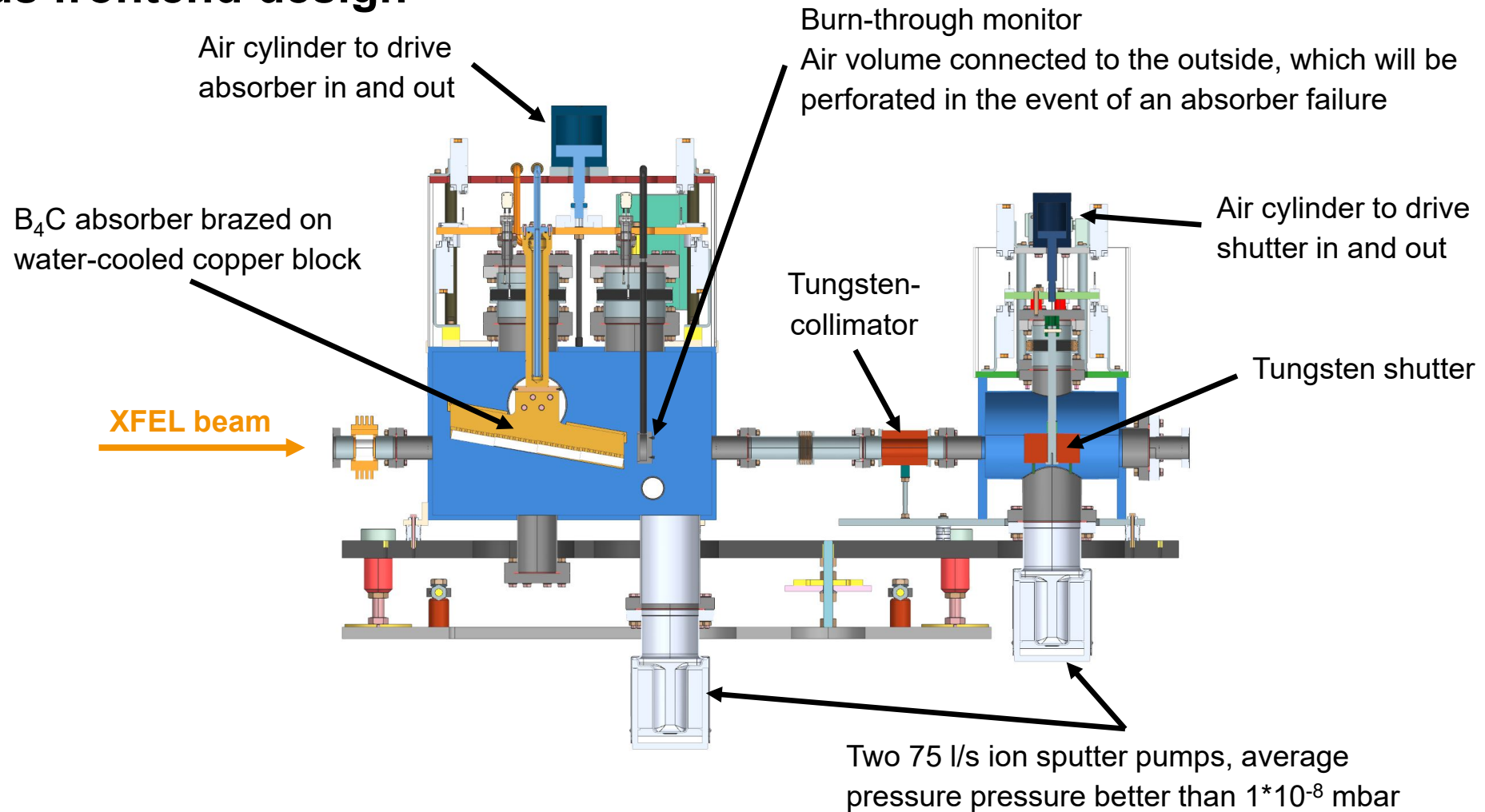
European XFEL beamline layout and experiment stations



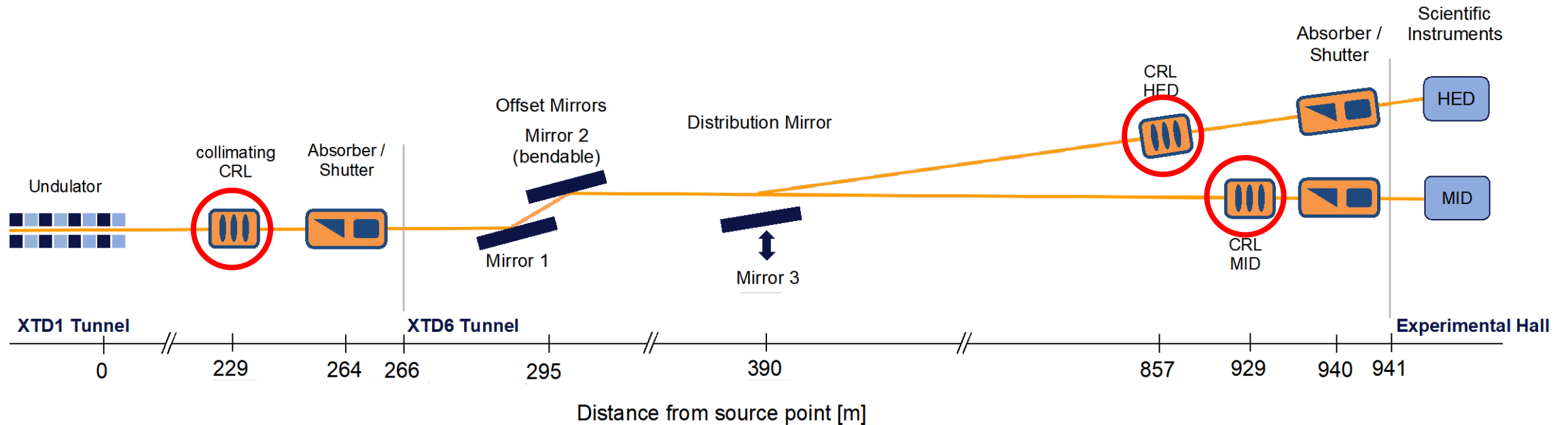
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Previous frontend design

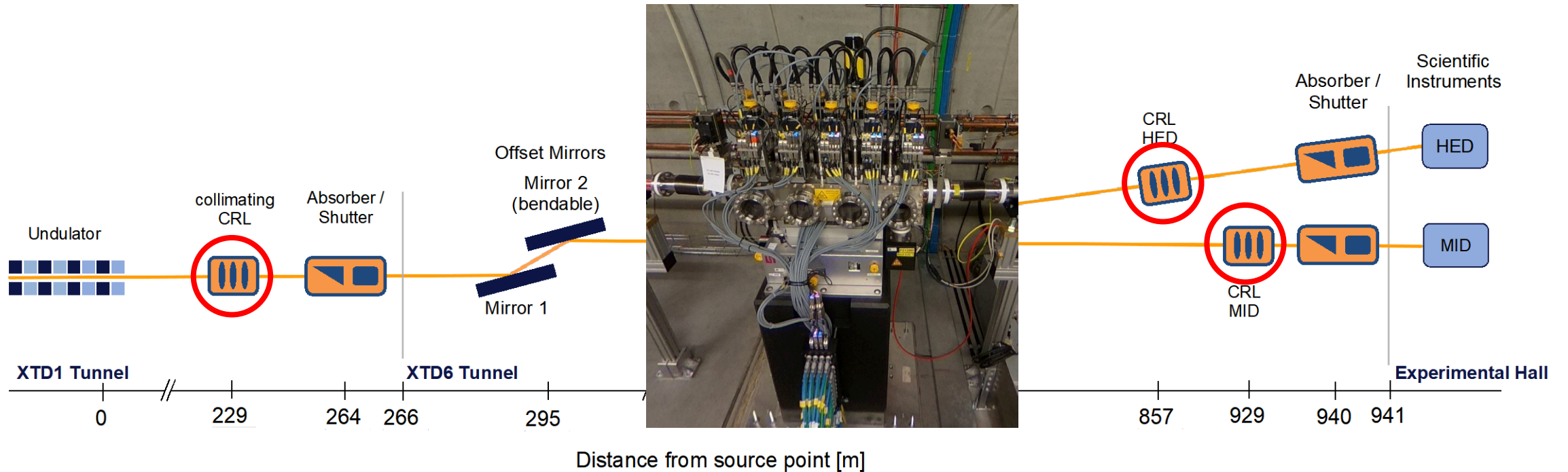


Overview SASE2 beamline



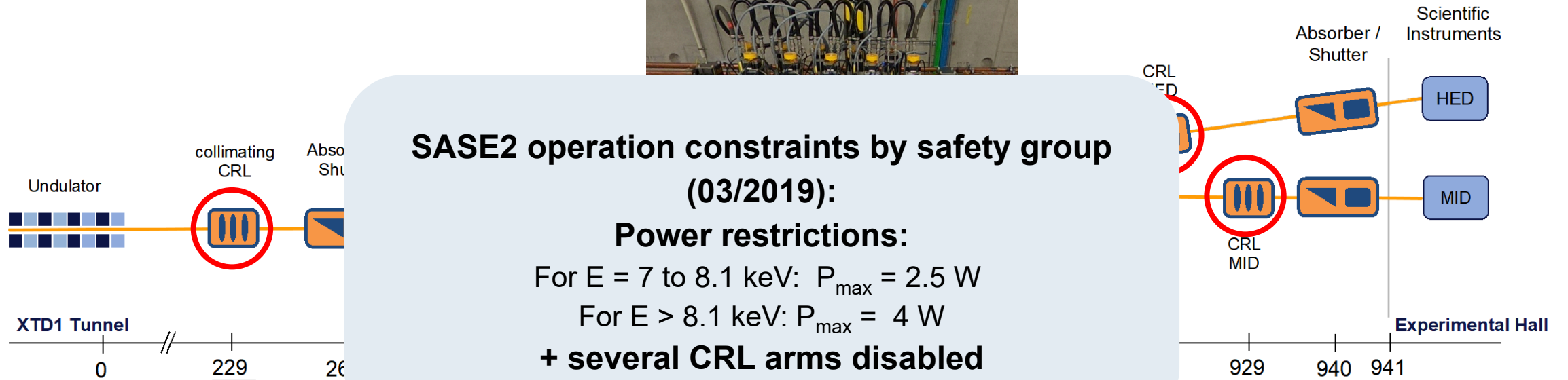
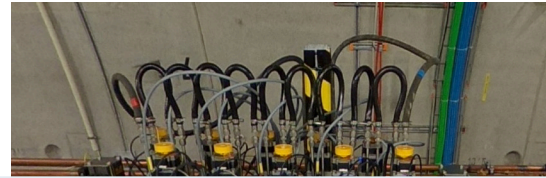
- Problem: Focussing on beamshutters using XTD6 CRLs is possible
- Collimation of the beam with XTD1 CRL necessary due to ultra long beamline
 - Change of wavelength will result in focussing!
- Beam might damage the shutter if focus position is incorrect
- CRL need to be driven out of the beam to close shutter and access experimental hutch

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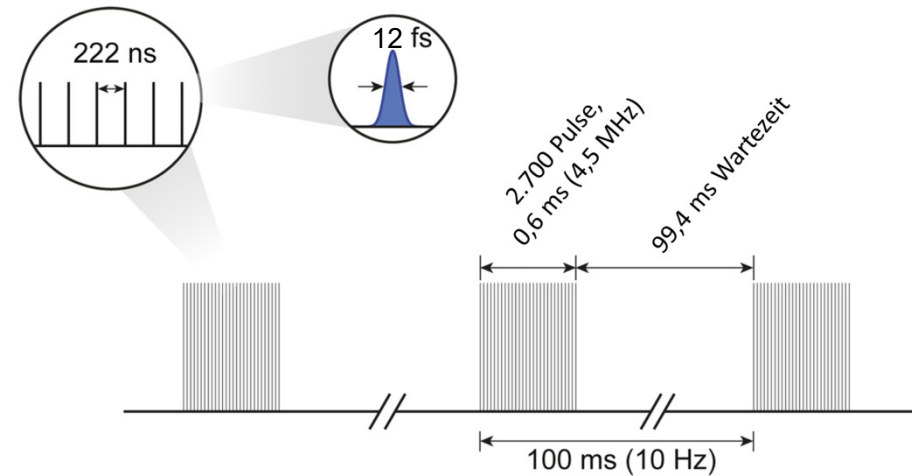


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European XFEL key parameters

Superconducting LINAC, 10 Hz		
Length	km	2.1
max. Electron Energy	GeV	17.5
FEL beam		
Pulses per second	1/s	27.000
Photon Energy	keV	0.3 ... 24
max. Pulse Energy	mJ	3.6 ... 11
Pulse Duration	fs	< 100
max. Photons/Pulse		10^{12}
min. Focus \emptyset	μm	< 1

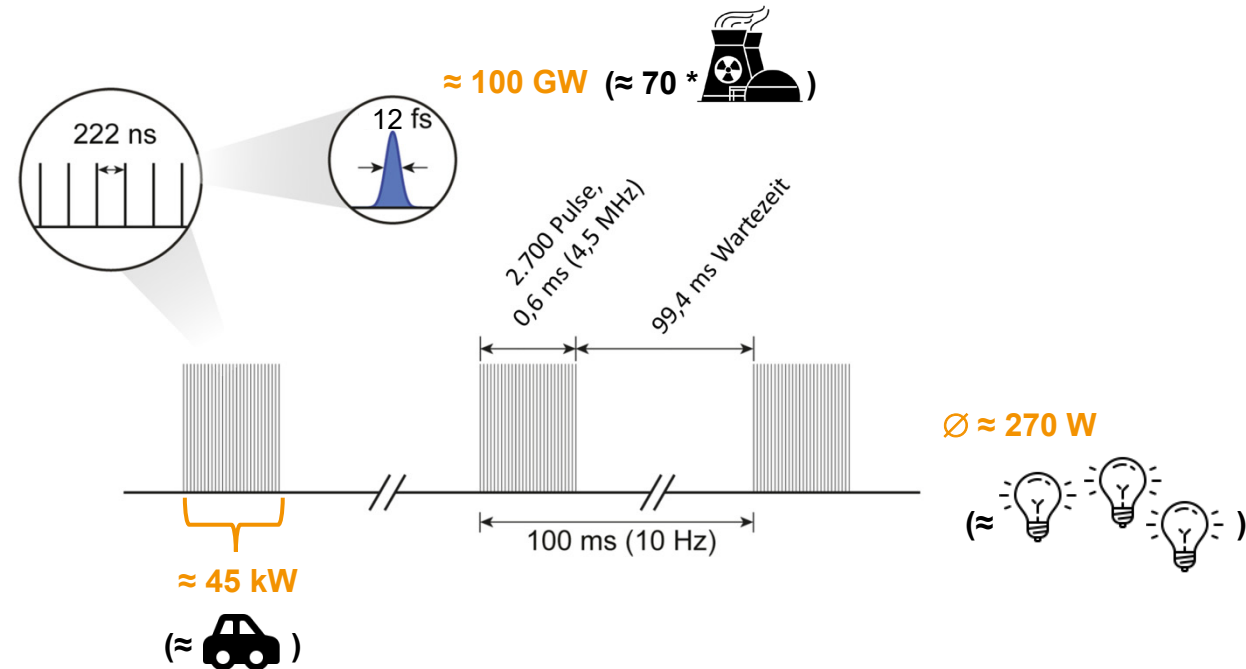
Photon Beam Pulse Pattern



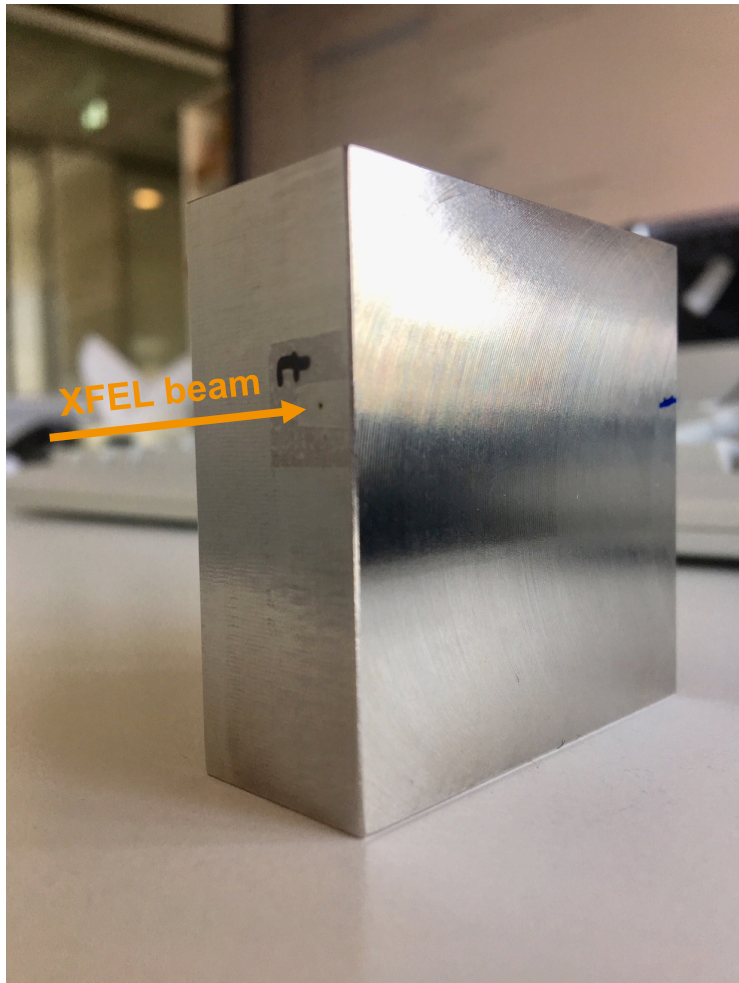
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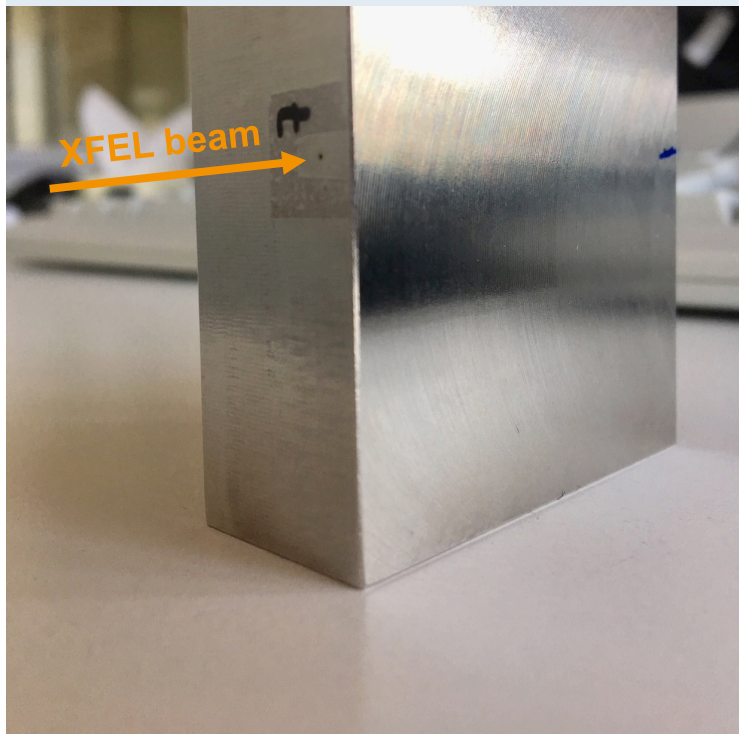


Material tests with focussed beam



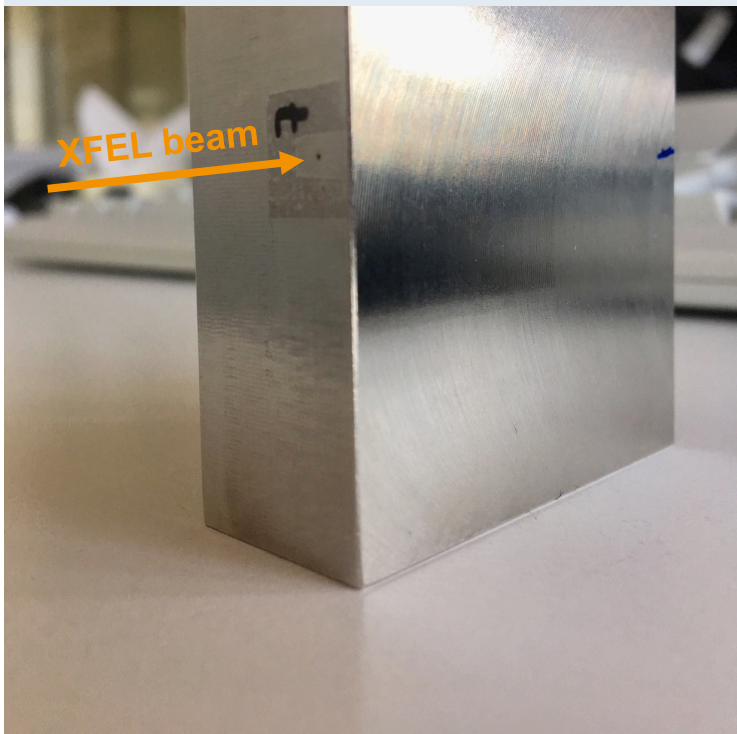
Material tests with focussed beam

**Drilling through 50 mm of
steel @ SASE1:**



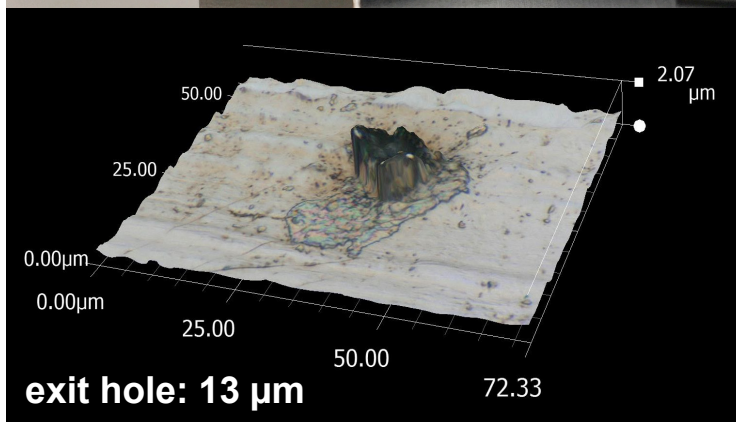
Material tests with focussed beam

**Drilling through 50 mm of
steel @ SASE1:
26 seconds**



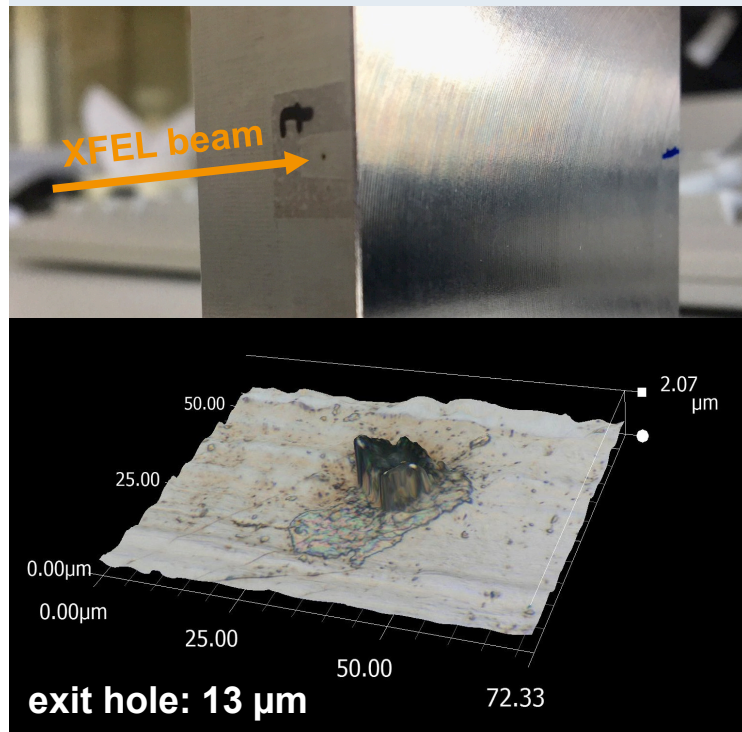
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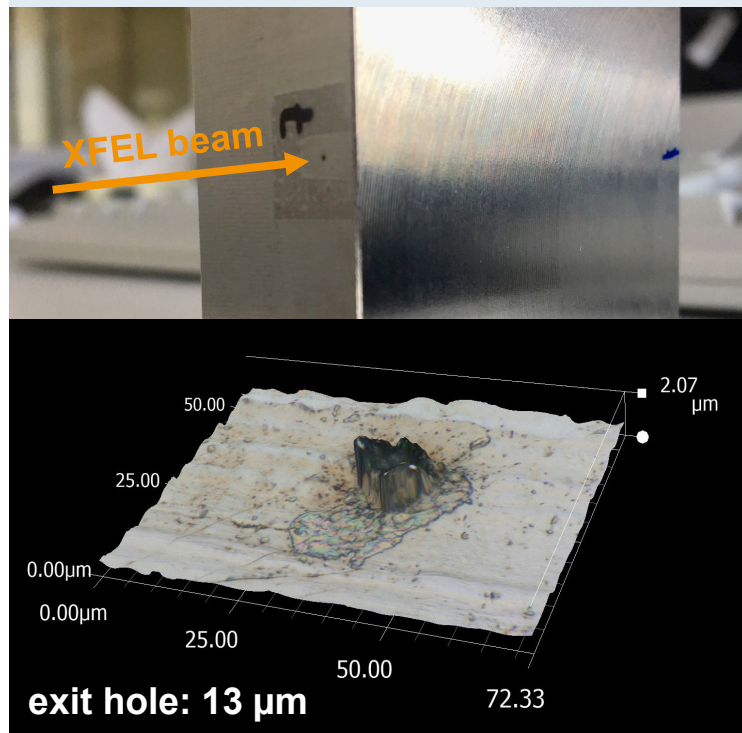
**Drilling through 50 mm of
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**Drilling through 50 mm of
copper @ SASE1:**

Material tests with focussed beam

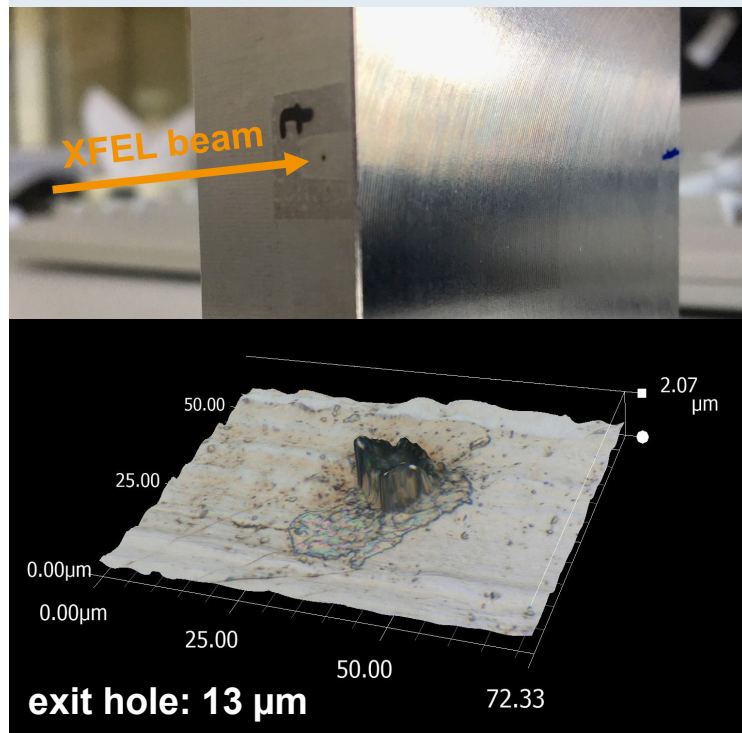
**Drilling through 50 mm of
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26 seconds**



**Drilling through 50 mm of
copper @ SASE1:
3 seconds**

Material tests with focussed beam

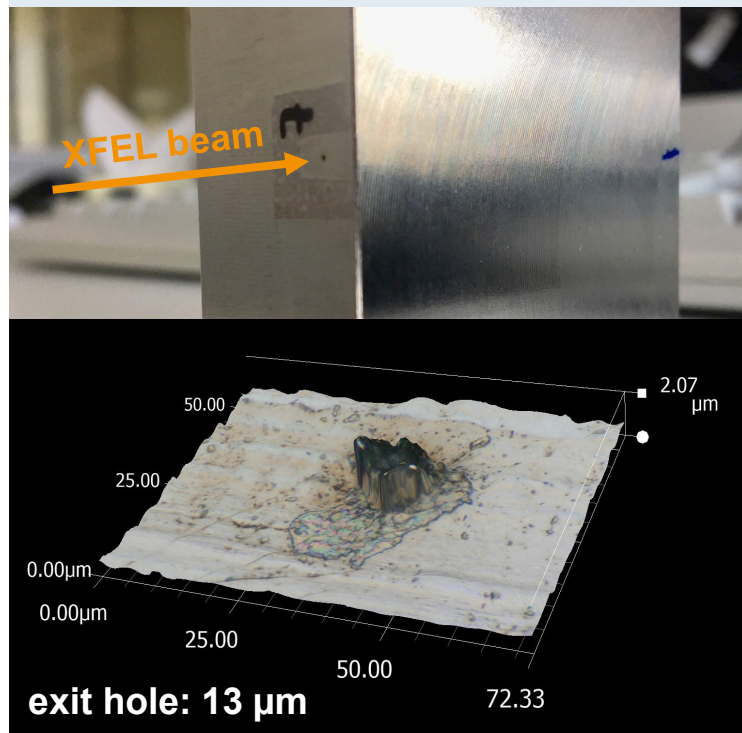
**Drilling through 50 mm of steel @ SASE1:
26 seconds**



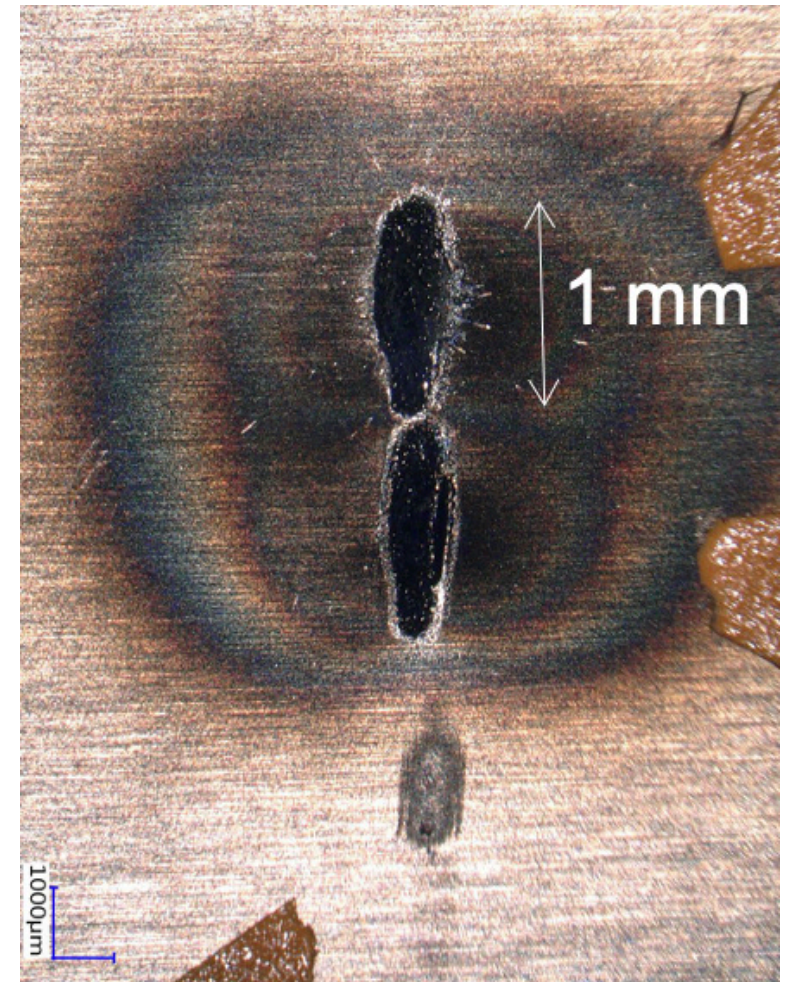
**Drilling through 50 mm of copper @ SASE1:
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Material tests with focussed beam

**Drilling through 50 mm of steel @ SASE1:
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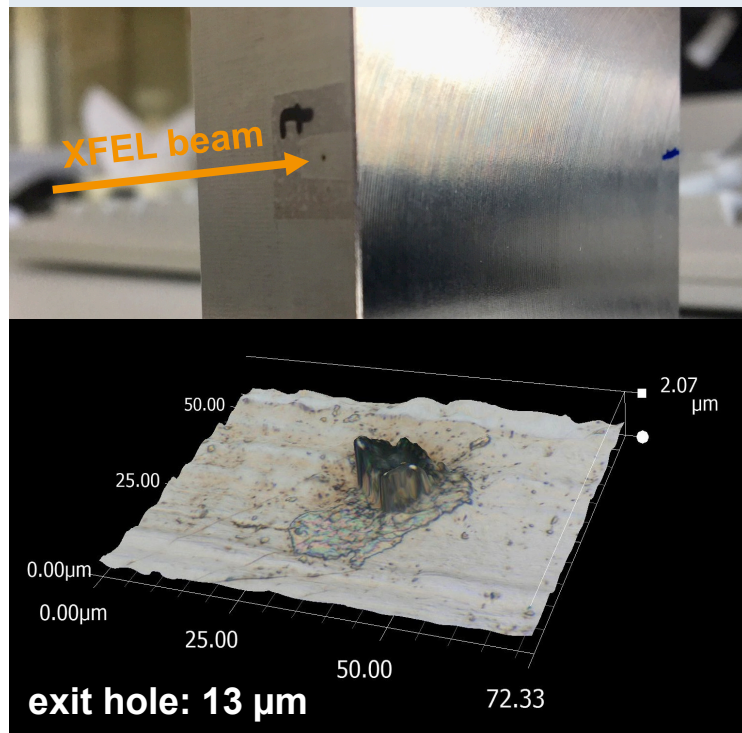


**Drilling through 50 mm of copper @ SASE1:
3 seconds**

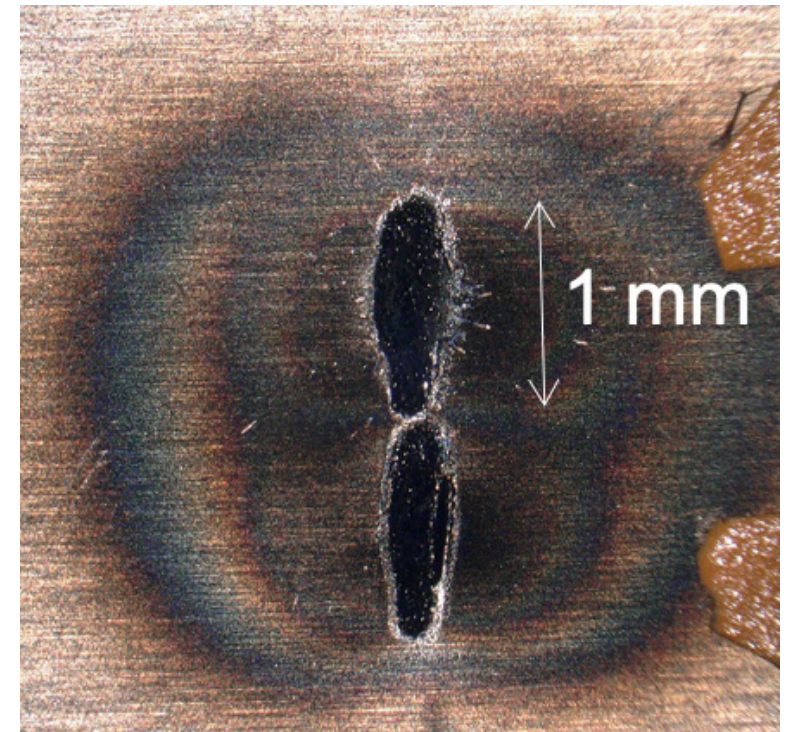


Material tests with focussed beam

**Drilling through 50 mm of steel @ SASE1:
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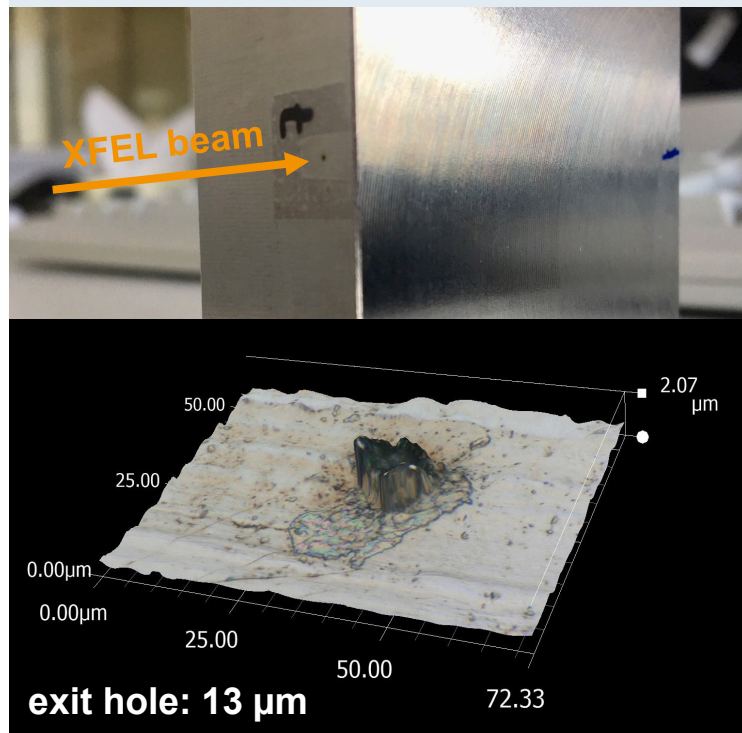
**Drilling through 50 mm of copper @ SASE1:
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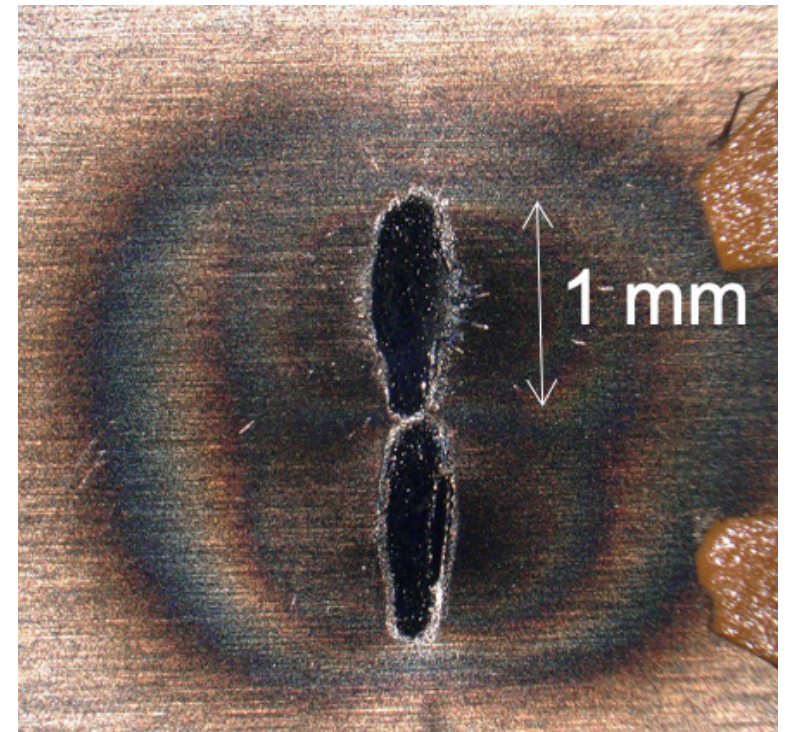
Drilling through 4 mm of B₄C @ SASE3:

Material tests with focussed beam

**Drilling through 50 mm of steel @ SASE1:
26 seconds**



**Drilling through 50 mm of copper @ SASE1:
3 seconds**

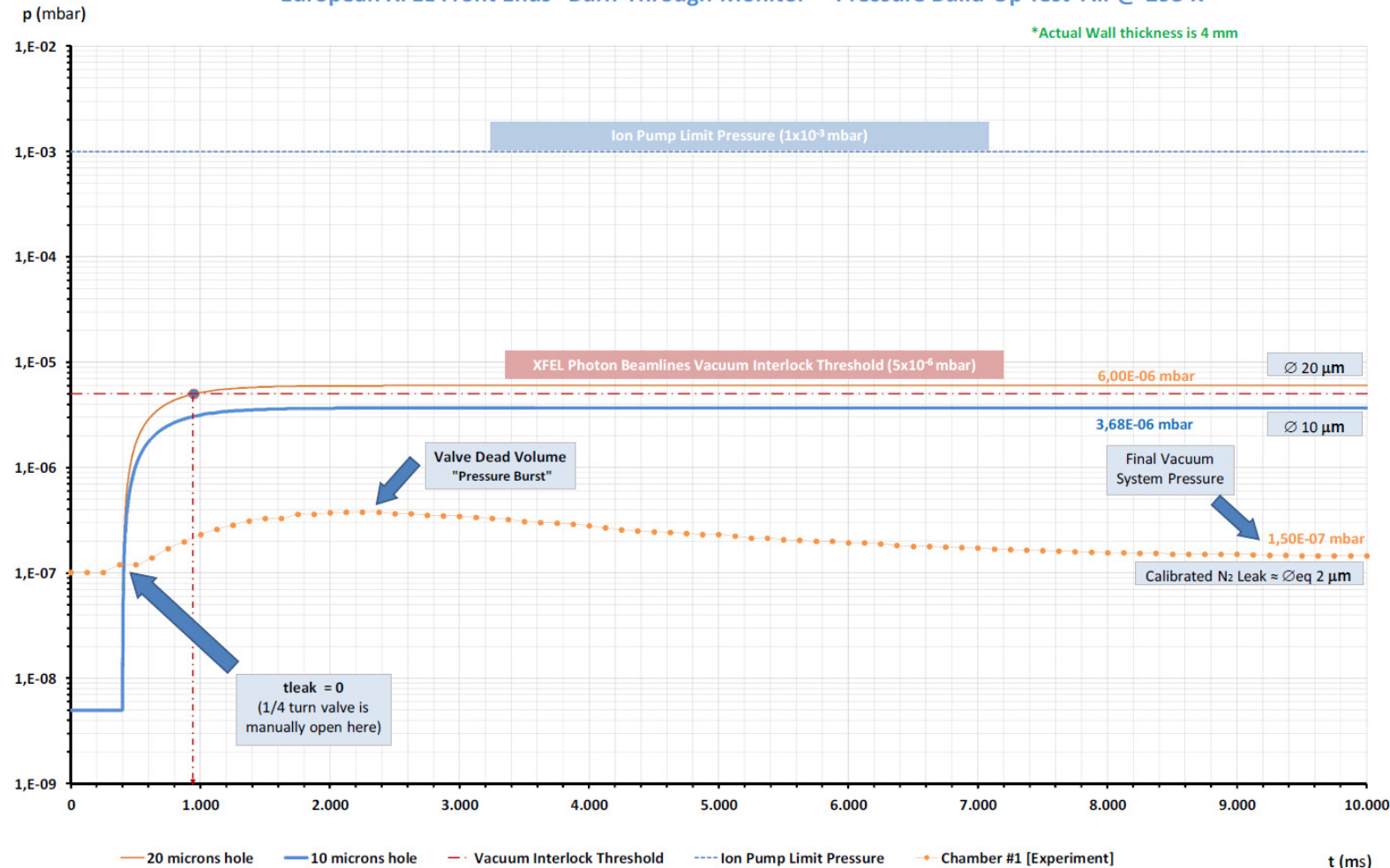


**Drilling through 4 mm of B₄C @ SASE3:
10 minutes**

Consequences on the burn through monitor design

- Simulations show that the passive burn-through-monitors will not work with holes smaller than 20 μm because such a vacuum leak would be too small to trigger the valves to close and to revoke beam permission.
- Setting a lower threshold for the vacuum interlock would not work reliably.

European XFEL Front Ends "Burn-Through Monitor*" Pressure Build-Up Test Air @ 293 K



Conclusions from material tests

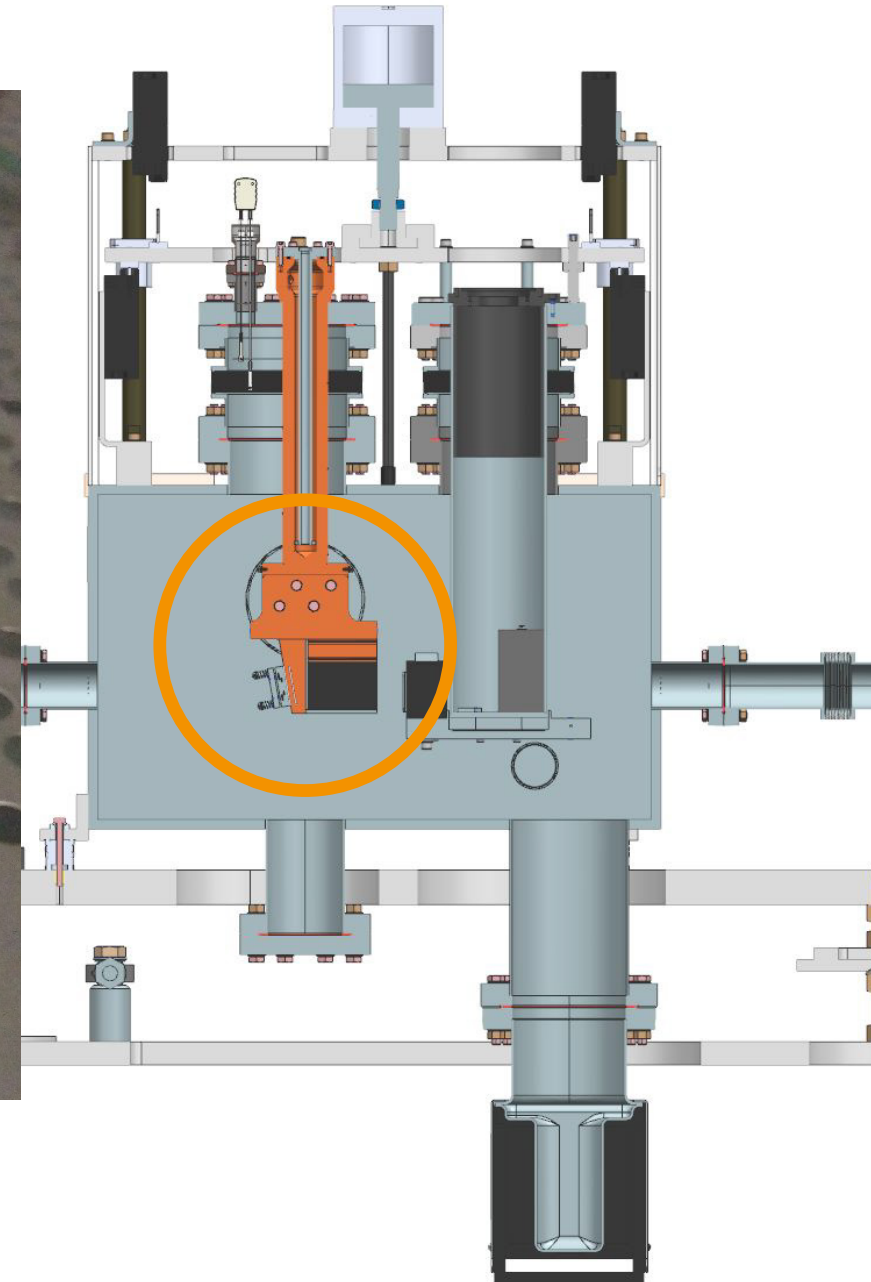
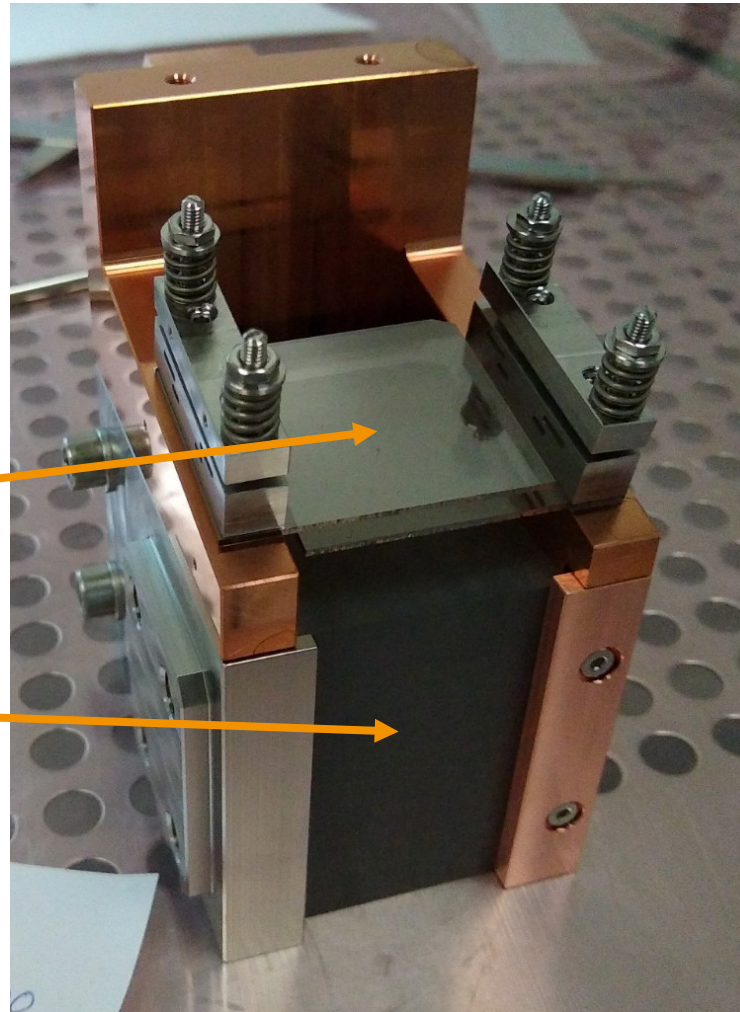
- One can drill with X-rays 50 mm (possibly more) deep holes into copper and steel with a diameter of about 20 μm
- The passive burn-through-monitor will not work reliably with holes smaller than 20 μm because the vacuum leak would be too small
- The boron carbide (B_4C) absorber needs some protection
- A new frontend design is needed to lift the operation constrains

New frontend design

■ Tungsten shutter remains as it is
(not shown here)

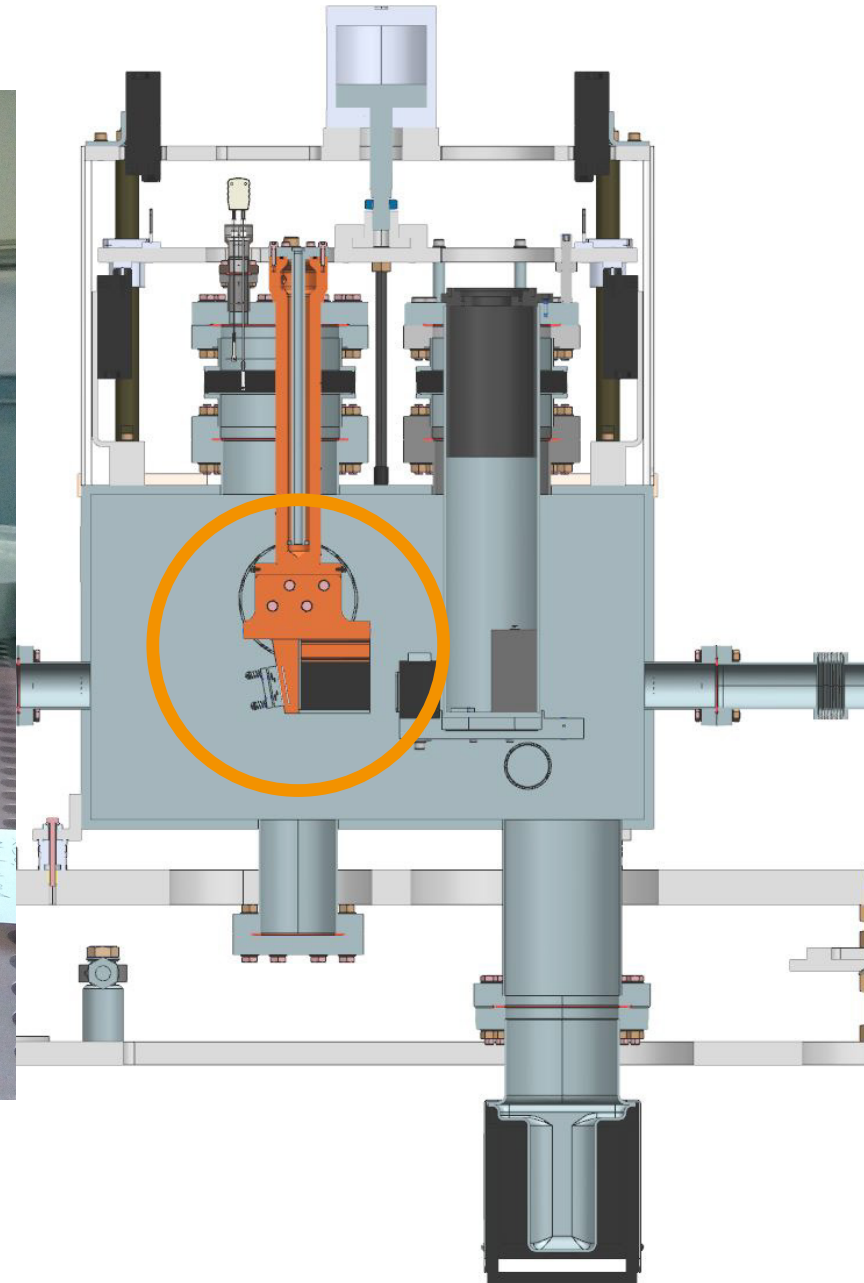
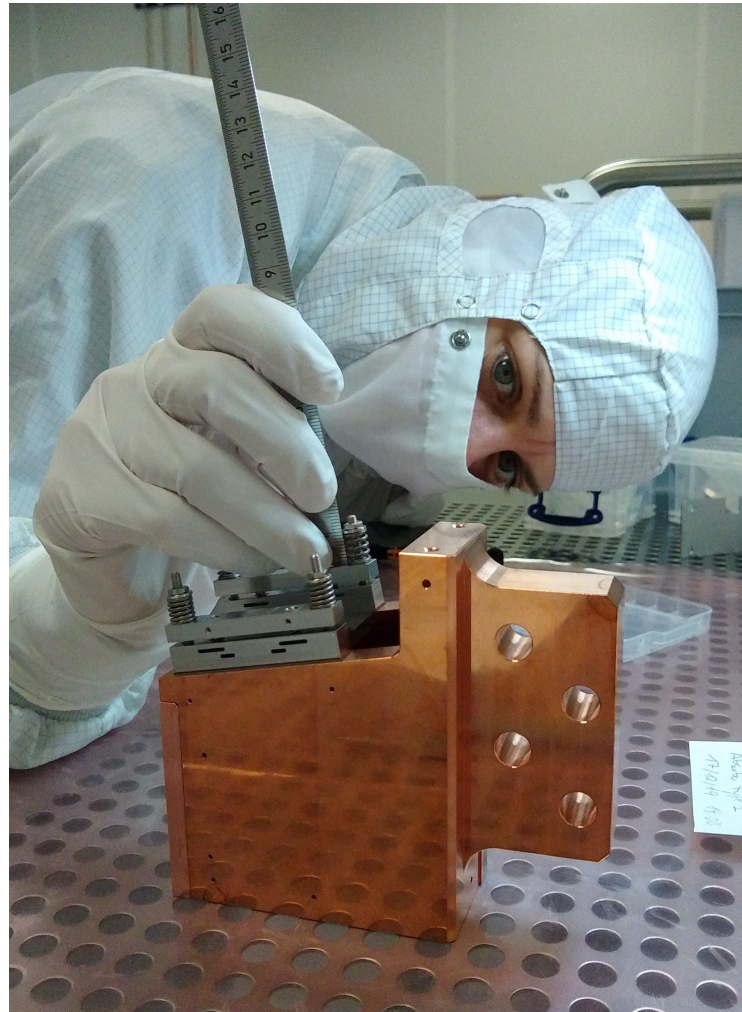
■ **New absorber:**

- 2 CVD diamond plates
 - ▶ 2 mm thick
 - ▶ Each clamped from one side
- 60 mm B₄C block

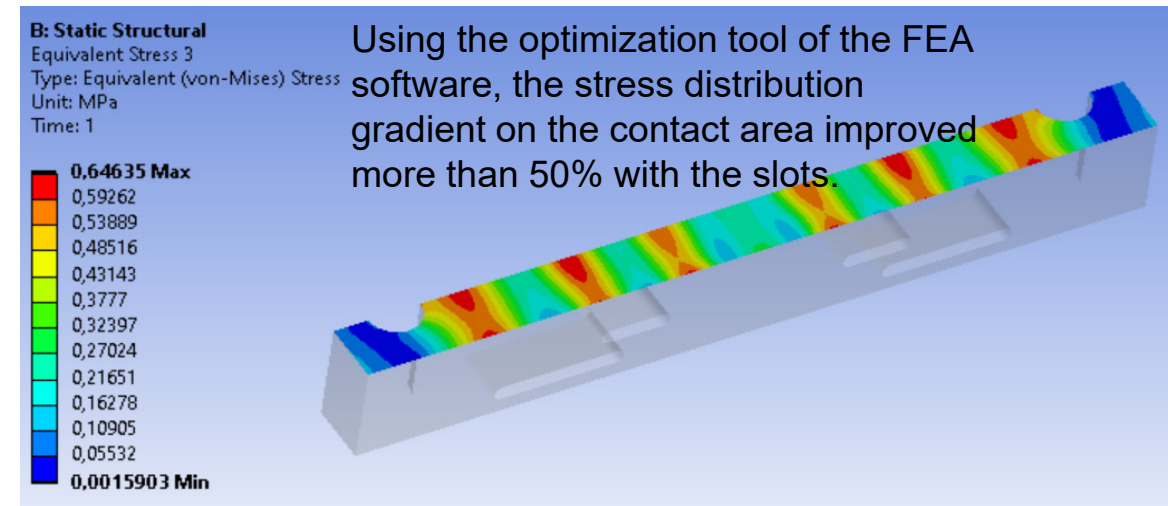
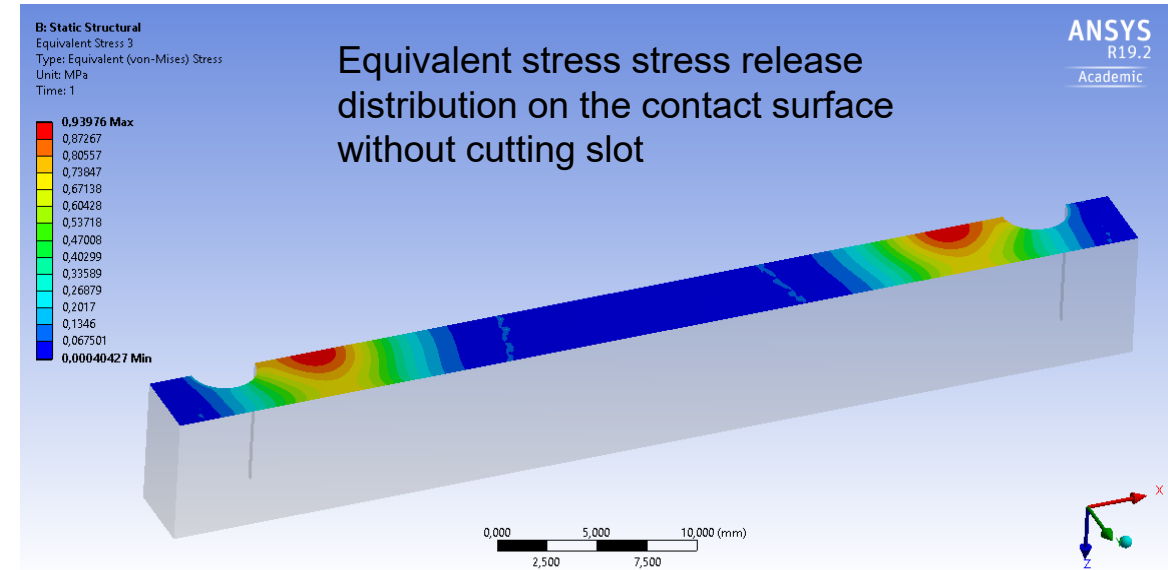
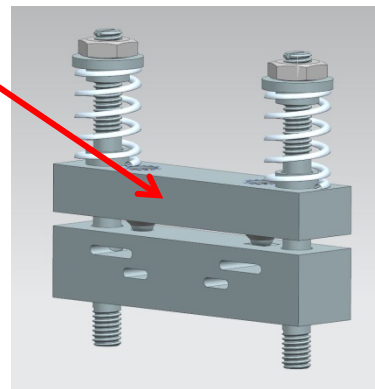
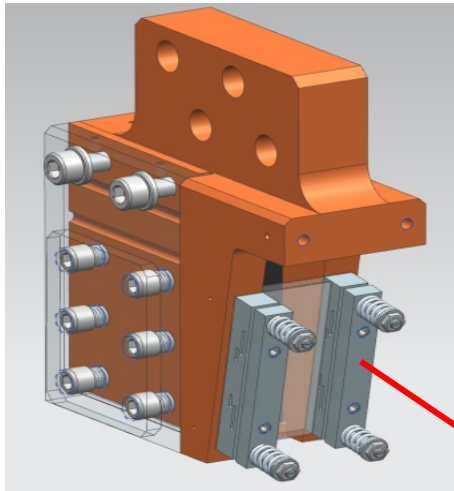


New frontend design

- Tungsten shutter remains as it is (not shown here)
- New absorber:
 - 2 CVD diamond plates
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 - 60 mm B₄C block
 - Water cooled



Clamping mechanism for diamond plates



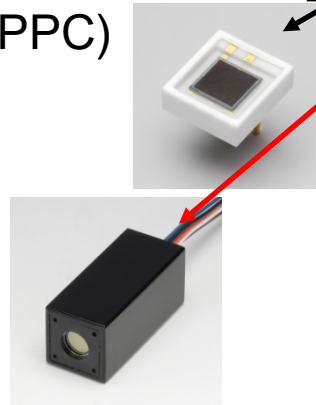
Fan Yang, EuXFEL Mechanical Engineering group

Fluorescence from XFEL beam in air (@SASE3: $E = 2.66$ keV)

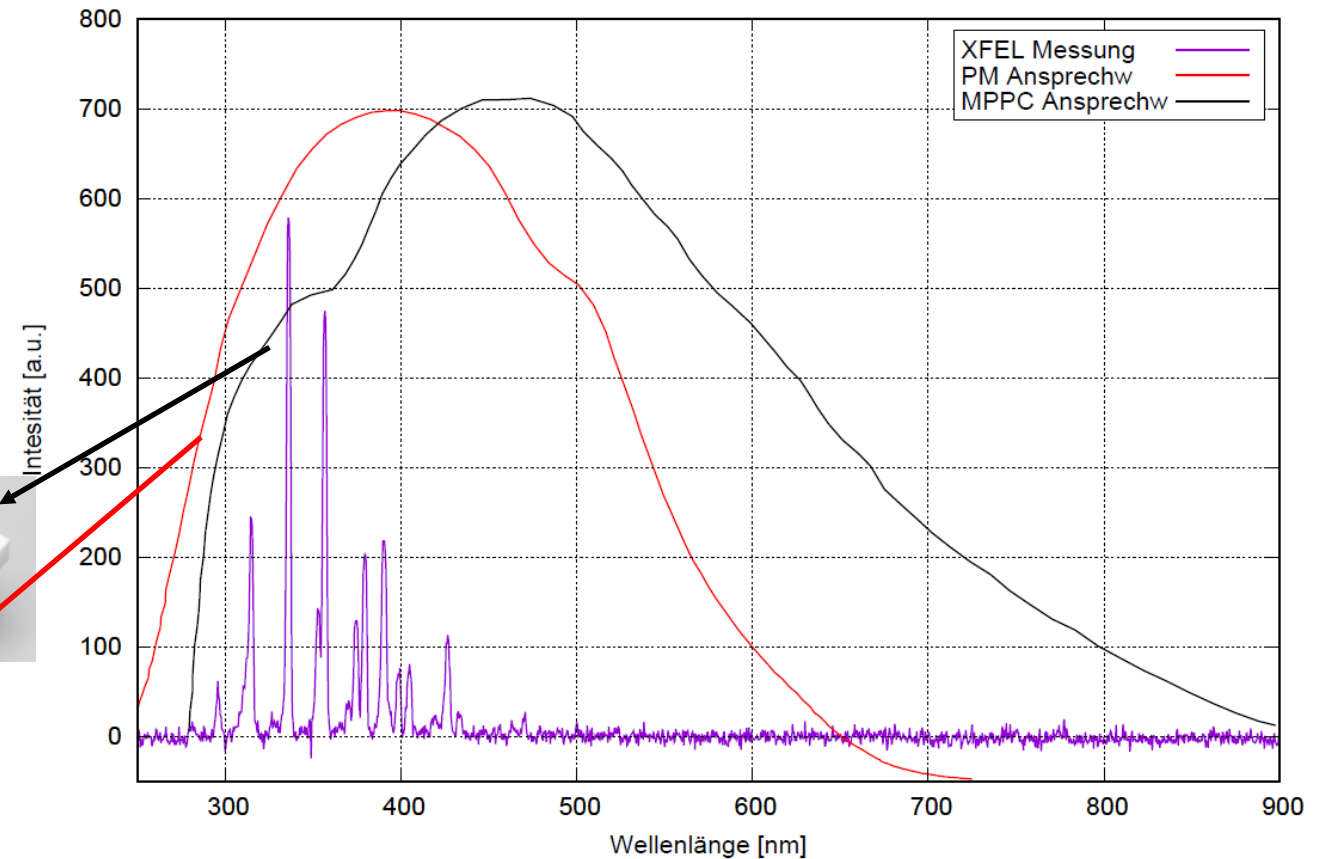


Fluorescence from XFEL beam

- We measured fluorescence spectra of the beam (purple line)
 - Intensity maxima are in the UV and blue range between 270 nm and 430 nm
- Two sensors were selected to detect the light:
 - Multi Pixel Photon Counter (MPPC)
 - ▶ Hamamatsu S13360-50CS
 - Photomultiplier (PM)
 - ▶ Hamamatsu H11901-110



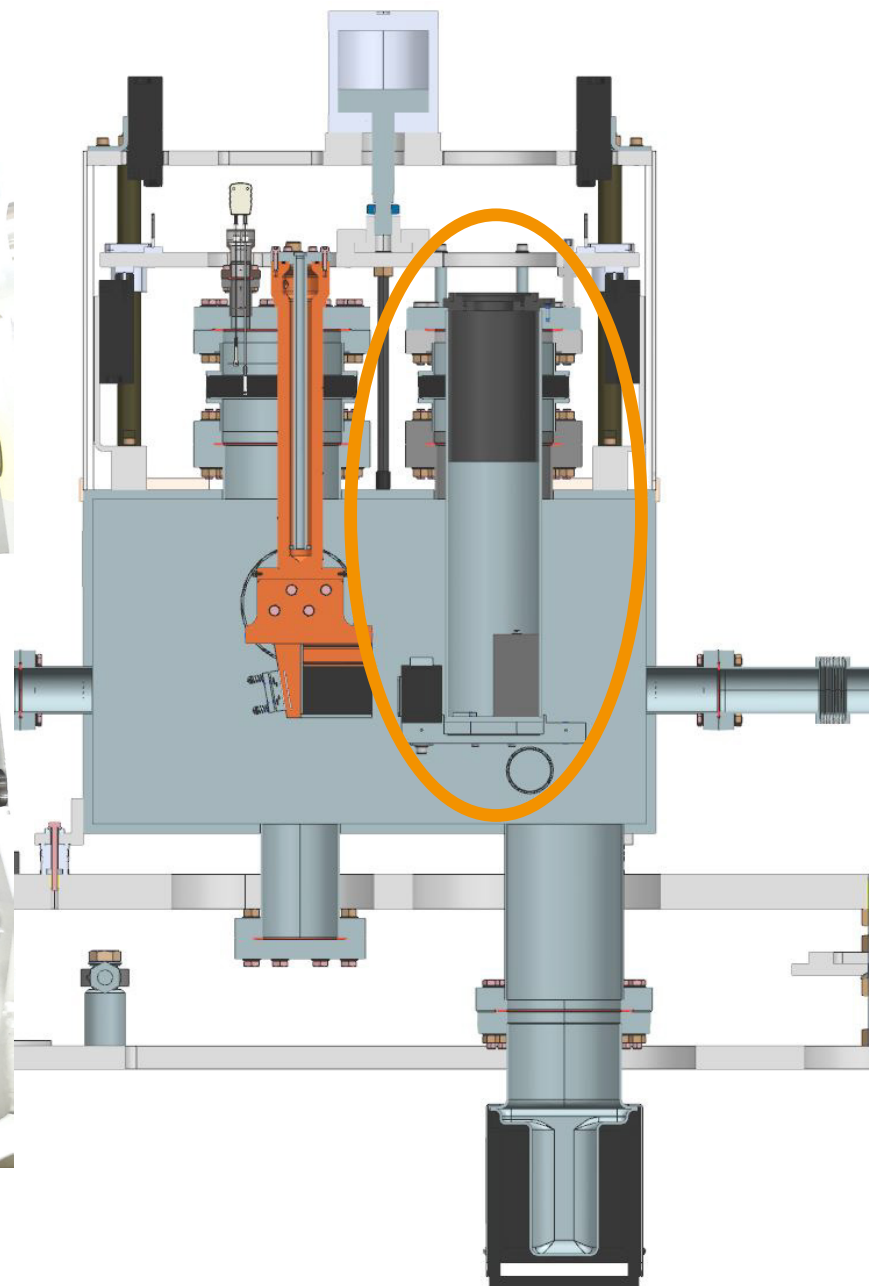
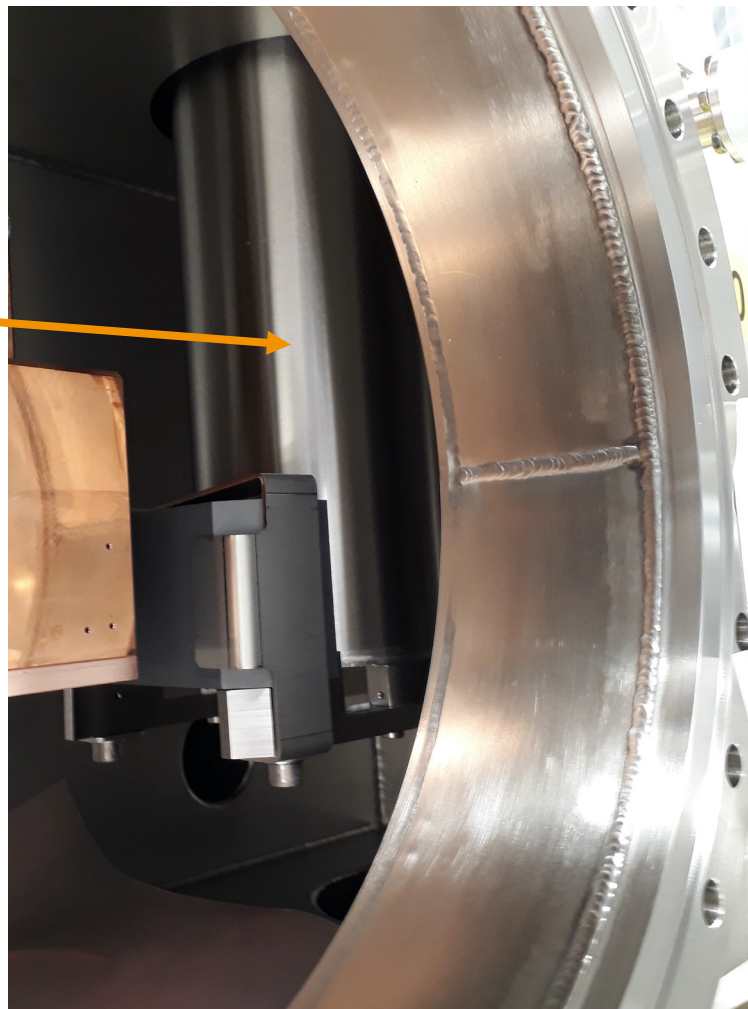
Fluorezenzspektrum bei 6.1 keV, 100 Pulse überlagert mit PM- und MPPC-Ansprechwahrscheinlichkeit



New frontend design (2)

■ New burn-through system:

■ Pipe insert

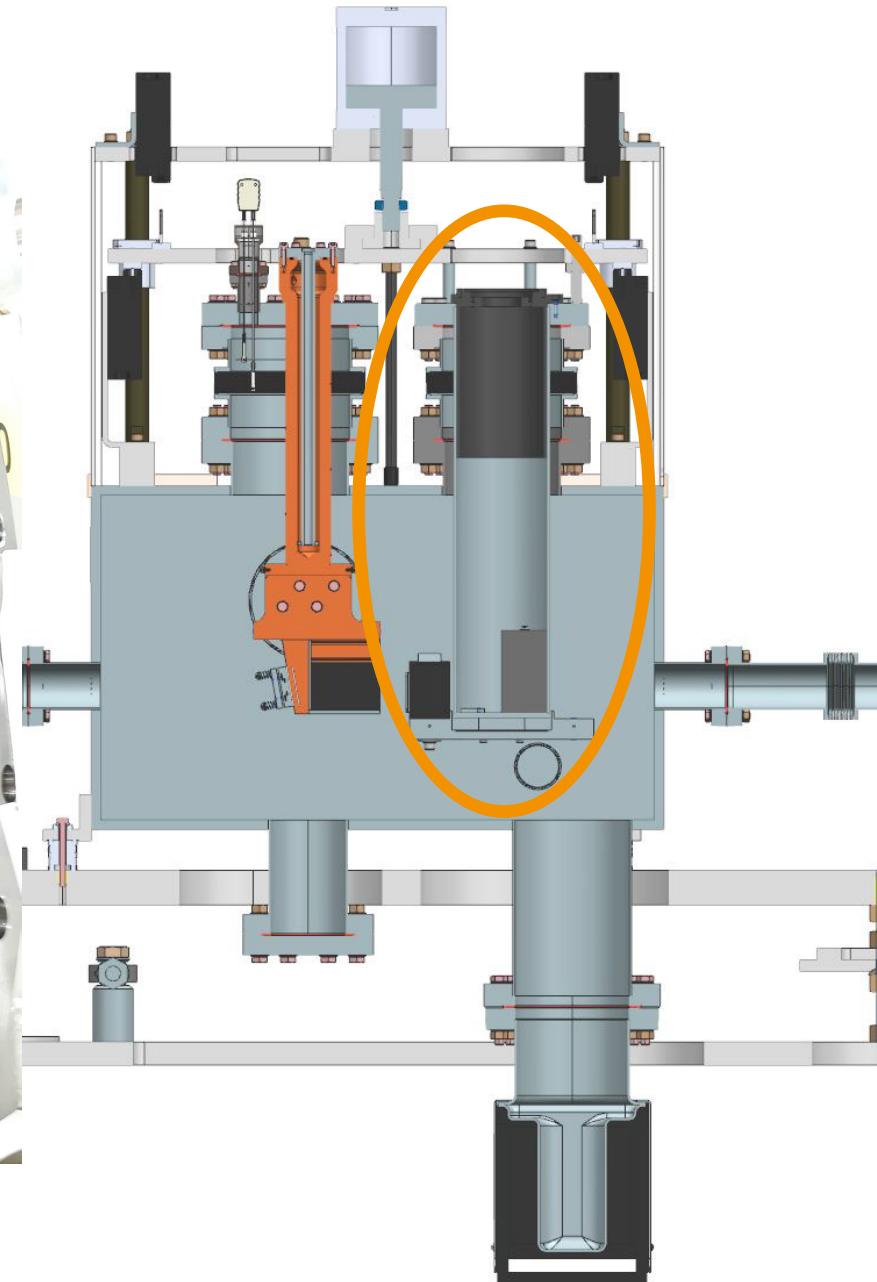
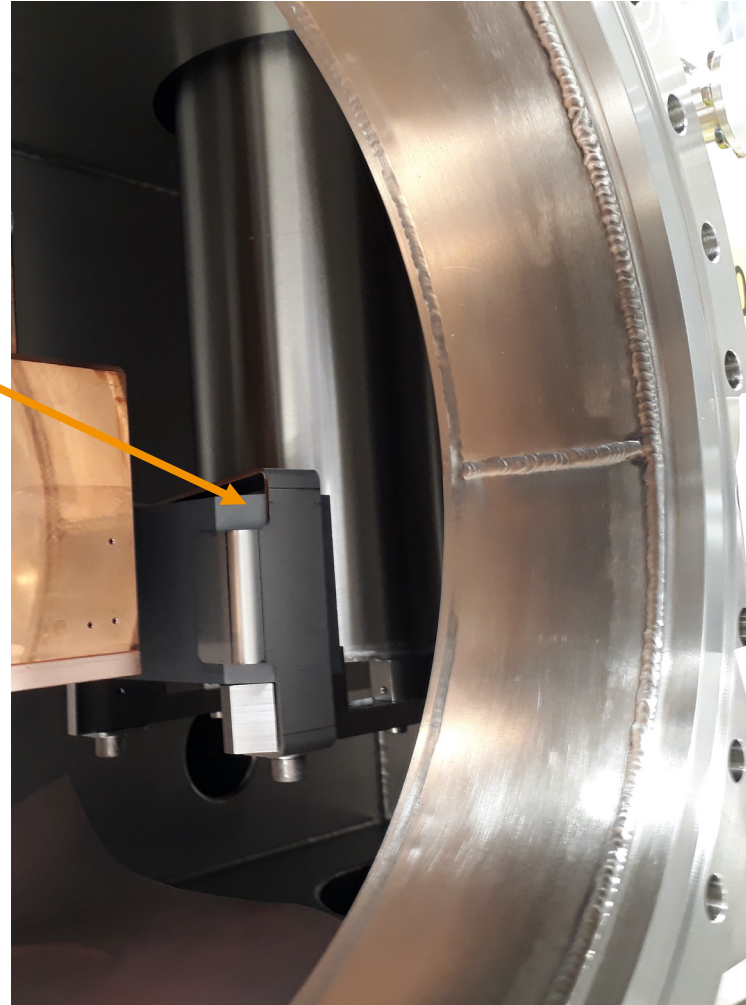


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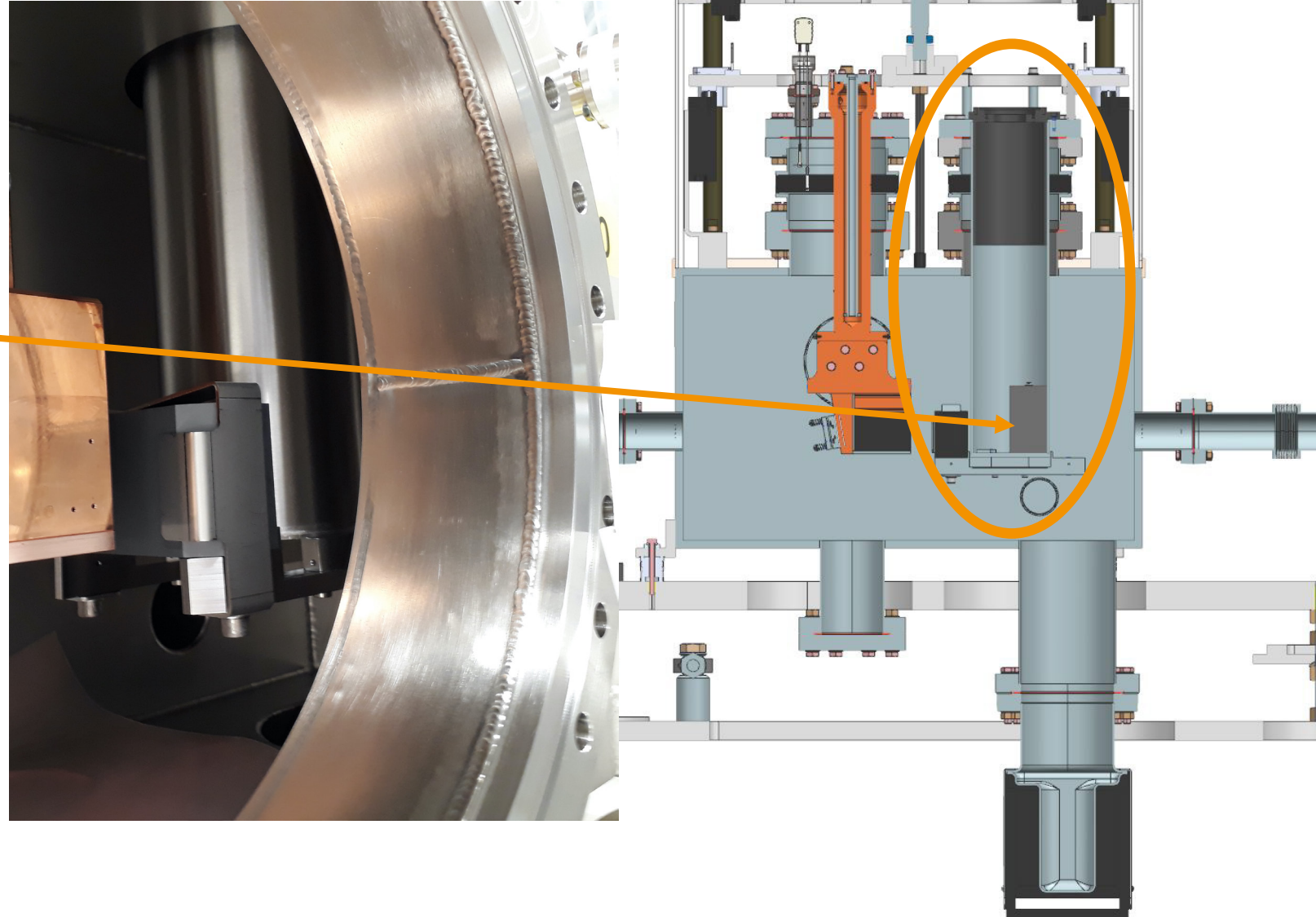
■ B₄C block 35 mm (in vacuum)



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■ New burn-through system:

- Pipe insert
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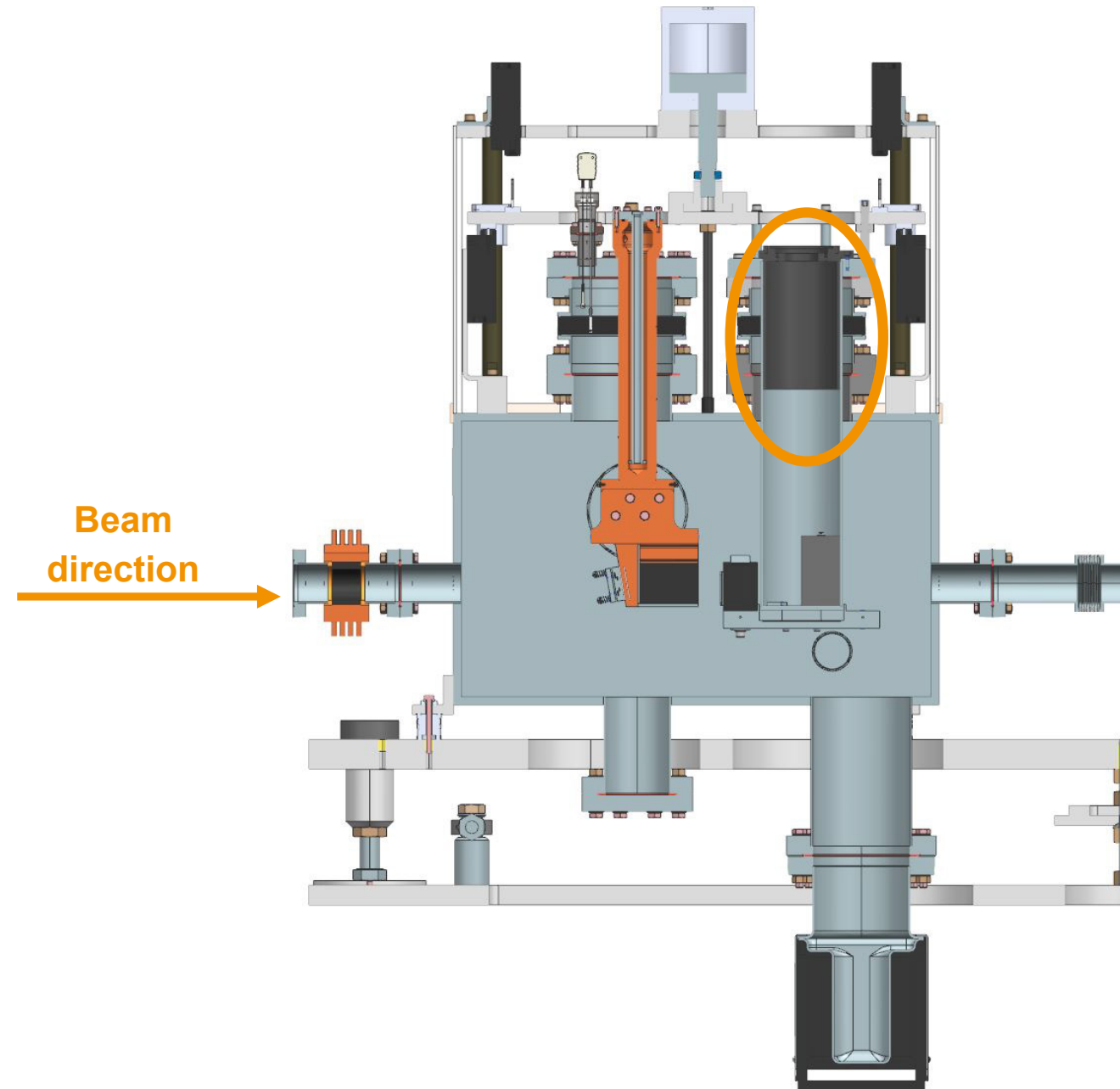


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■ New burn-through detectors by DESY D3:



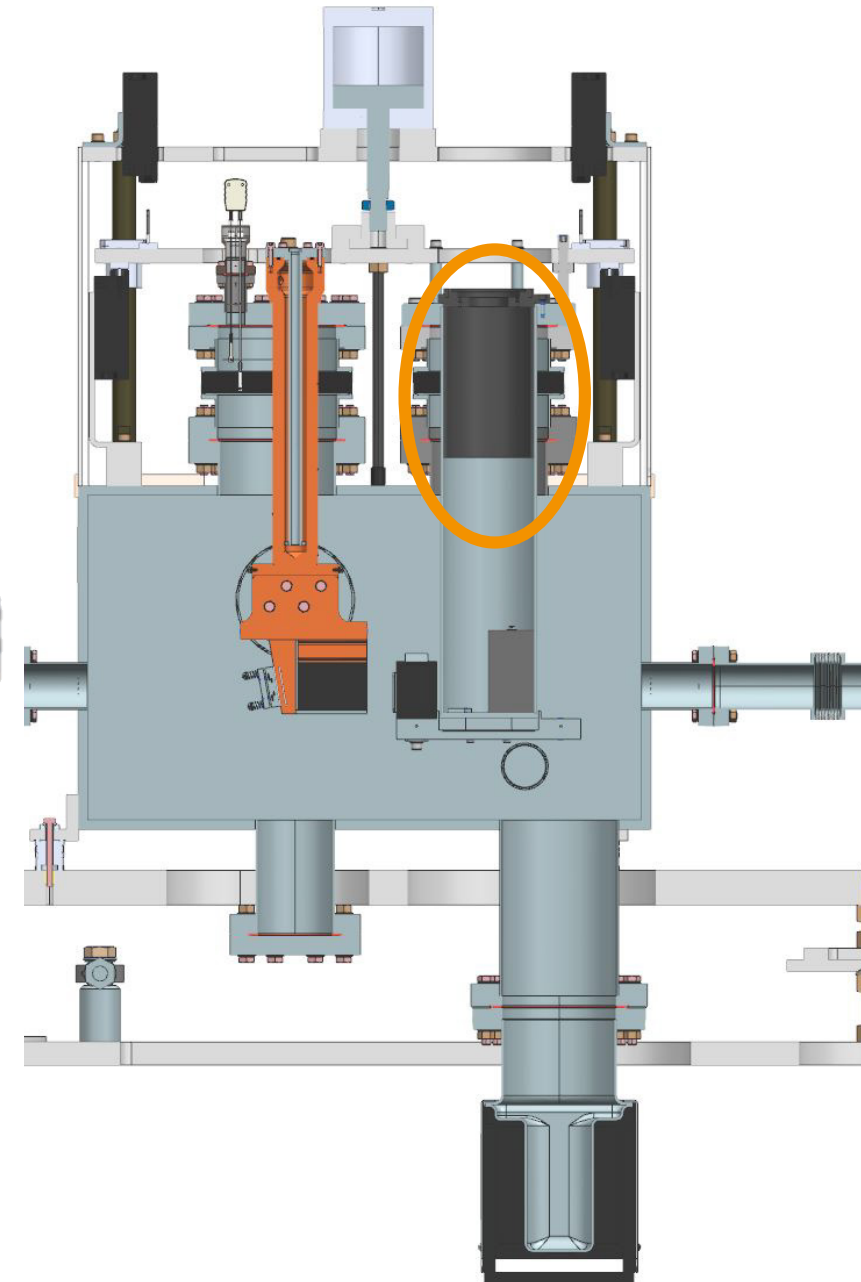
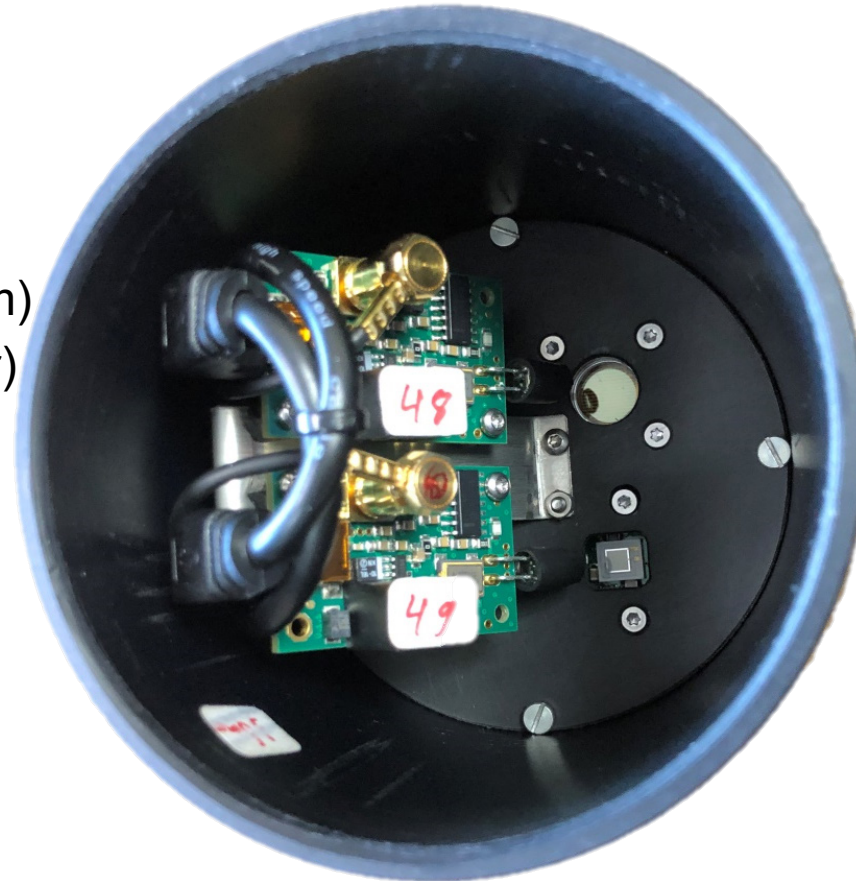
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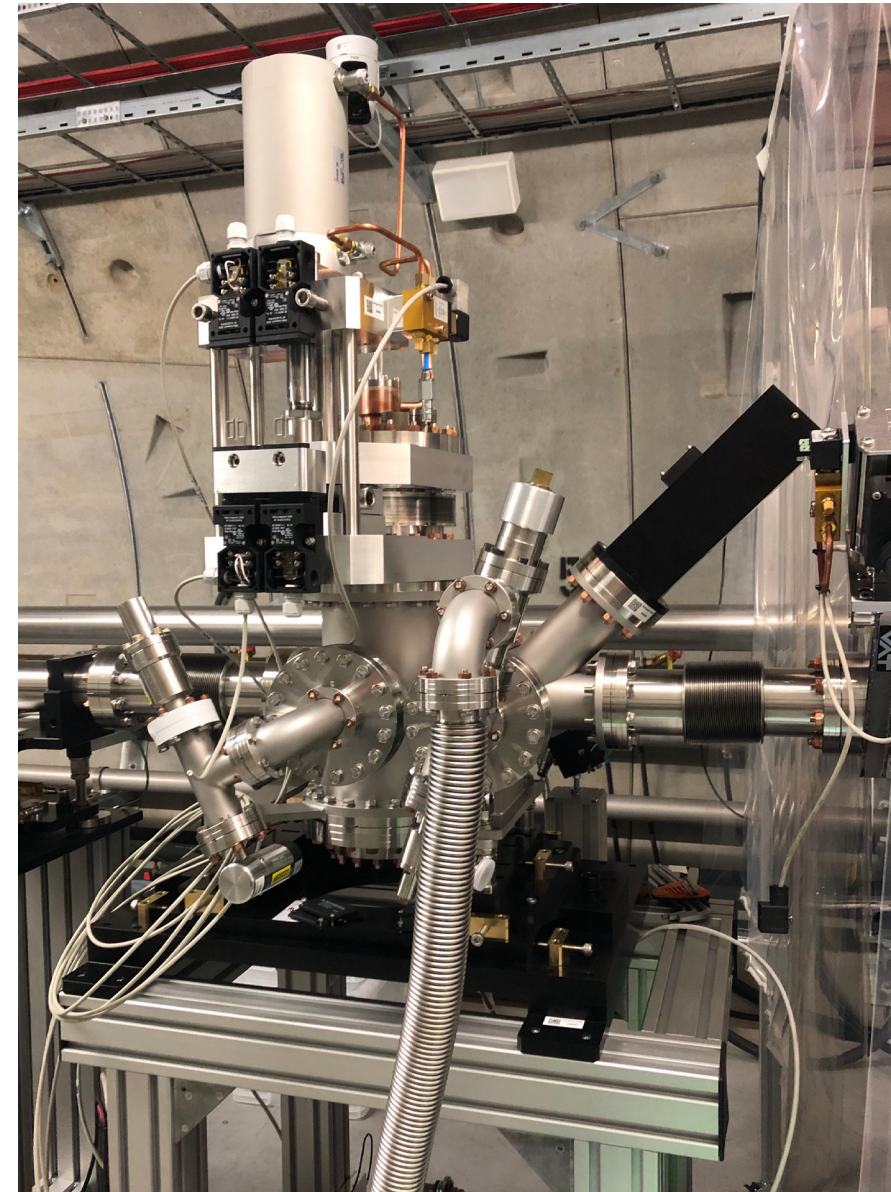
■ New burn-through detectors by DESY D3:

- Redundancy
- Build-in LEDs for repetitive self-test



Pre absorber installation

- Closed to focussing elements in the tunnels
- Similar design to absorber at frontend
- It does not serve personal safety
 - No burn through monitor
 - No Tungsten shutter
 - It protects safety equipement



Summary (after 3.5 years of operation)

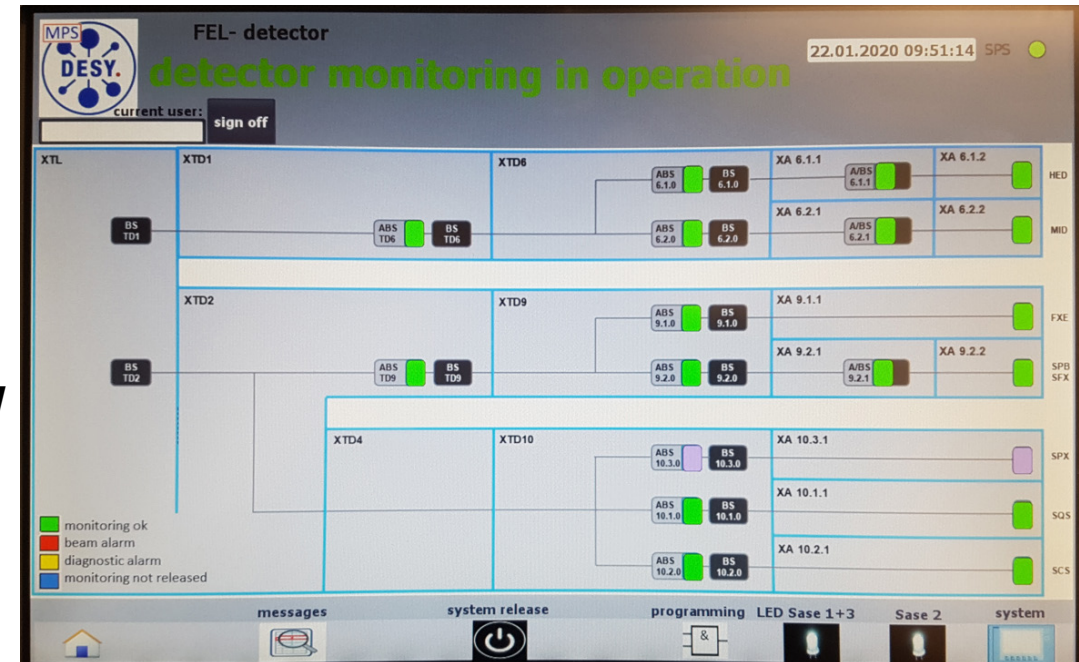
- 12 absorbers have been modified during one winter maintenance period
- 4 pre-absorber have been installed nearby CRL systems to ensure safe operation of the shutters



Installation in XS2 shaft building

Summary (after 3.5 years of operation)

- 12 absorbers have been modified during one winter maintenance period
- 4 pre-absorber have been installed nearby CRL systems to ensure safe operation of the shutters
- **Good news: No burn through yet!**
- Operation constrains on CRLs were lifted, all focussing options available
 - Only remaining constrain for beamline operation:
The maximum photon beam power may not exceed 40 W



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XFEL beam can drill through (almost) every solid material!

Acknowledgements

■ European XFEL:

■ XRO: I. Frejo-Martin, M. Makita, S. Schmidtchen, A. Trapp, M. Vannoni,

■ ME: M. Di Felice, D. La Civita, N. Kohlstrunk, M. Planas, F. Yang,

■ VAC: J. Eidam, D. Finze, B. Hübner, F. Meyn, M. Neumann, J. Ohnesorge, M. Petrich, B. Rio,
R. Villanueva

■ SRP: E. Boyd

■ DI: H. Sinn

■ DESY:

■ D3: W. Clement, A. Leuschner, S. Zander

■ MPS: A. Ratjen

Thank you for your attention

