



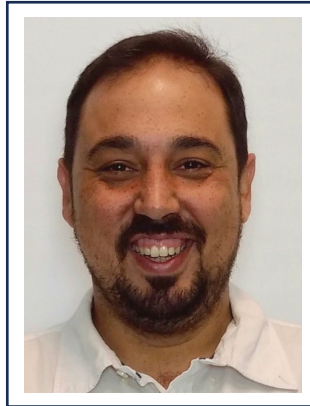
## First Results of a New Hydrostatic Leveling System on Test Procedures at Sirius

---

**W. R. Heinrich** (speaker), G.R.S. Gama, G.J. Montagner, E. Teixeira, S.P. Oliveira, Setup  
Automação, Campinas - Brazil  
R. B. Cardoso, L. R. Leão, S. R. Marques, R. T. Neuenschwander, Sirius  
(LNLS/CNPEM), Campinas - Brazil



CNPEM



**William Heinrich** (speaker)

Director of Engineering and Entrepreneur at SETUP Automation and Process Control, an engineering company focused on innovation for over 27 years.

**At SETUP:** Train its engineering team on areas such as computer vision, advanced mechatronics, instrumentation, data acquisition and software engineering.

## Background

- Bachelor's degree in **Electrical Engineering with emphasis on telecommunications** and Specialization in **Design Thinking** obtained by the **MIT Sloan Management Executive Education Institute – USA;**
- **14 years of professional experience** in applied research in multiple research and development centers;
- **Almost 10 years as an entrepreneur and 23 years as a researcher** in companies and institutes located in “Brazilian Silicon Valley” Campinas, Sao Paulo state, including R&D at Samsung in Brazil and a job as applications engineer at Keysight Technologies;
- Author and co-author of at least **4 patented technologies** in various technological disciplines;
- Lead researcher of **two research projects funded by FAPESP and FINEP**, with resources from the state economic subsidy and the federal government in Brazil.

# SUMMARY

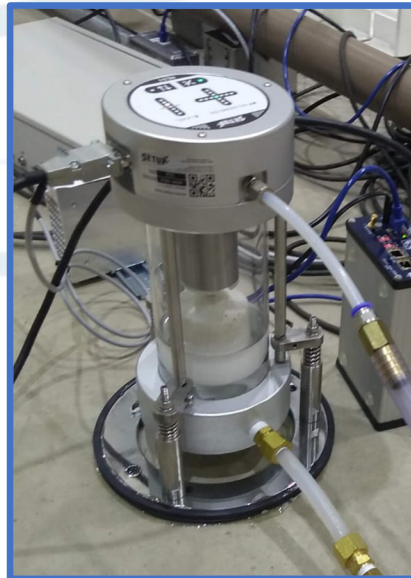
1. INTRODUCTION
2. HLS-SETUP CONFIGURATION
3. EXPERIMENTAL PROCEDURE
4. RESULTS
5. CONCLUSIONS
6. REFERENCES
7. Q&A SESSION

# INTRODUCTION

## Objective:

- Introduce a new Hydrostatic Leveling System (HLS);
  - Pioneering application of the Linear Variable Differential Transformer (LVDT);
  - Detect tidal influences on level variations at the micrometer scale;
  - Resistance to temperature fluctuations and cost-effectiveness;
- Test and structure monitoring at LNLS/CNPEM, from 2020 to 2023.

### HLS-Setup



Ref.: <https://www.setup.com.br/>

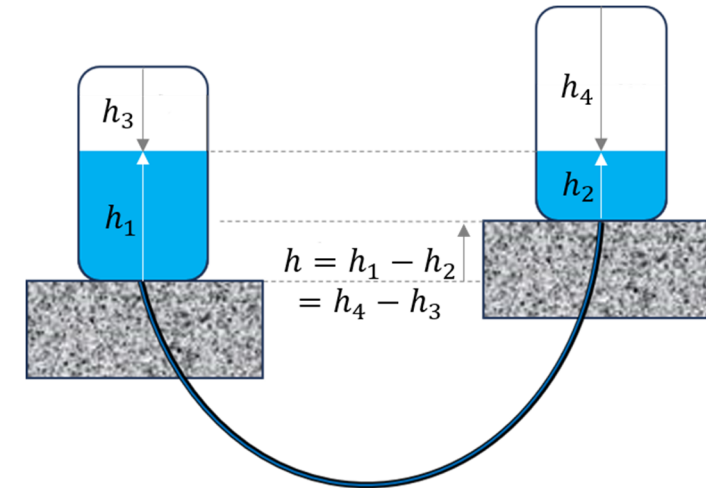
### *Laboratório Nacional de Luz Síncrotron (LNLS/CNPEM) – Campinas, Brazil*



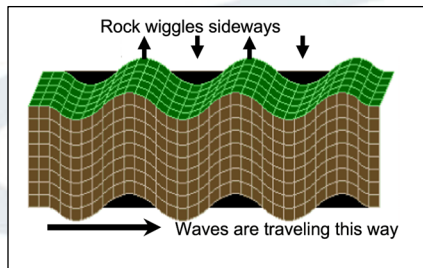
Ref.: <https://www.lnls.cnpem.br/about/>

## Hydrostatic Leveling System (HLS):

Precision measurement and monitoring system designed to detect variations in the levels of structures, typically achieving submicrometric precision and repeatability on the order of microns.



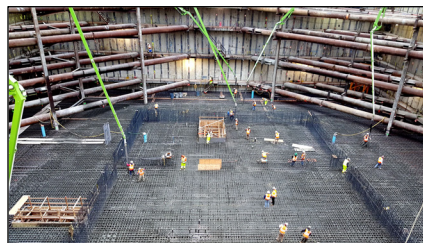
## Applications:



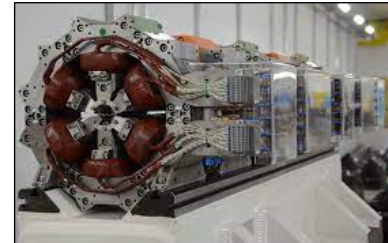
Seismic events



Large reservoirs



Building foundations



Alignment/monitoring of accelerator

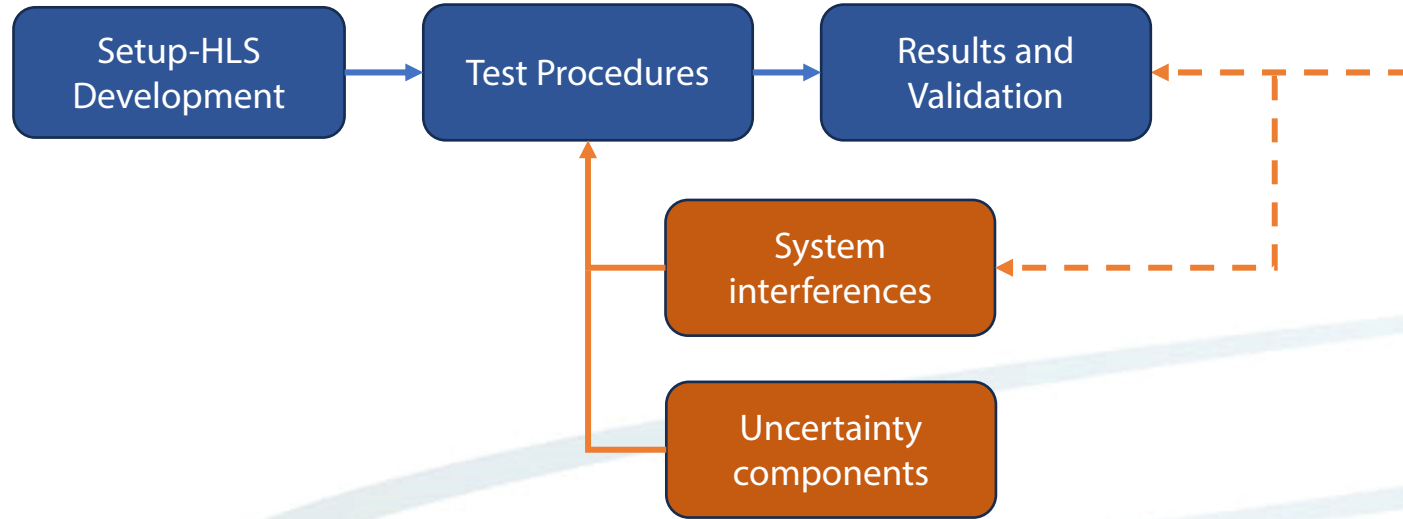
## Technique Principles :

- Fiber optic and interferometric methods (F.O.I)
- Ultrasonic technologies (U.T)
- Capacitance and dielectric measurements (C.D.)
- Mechanical and optical approaches

Features	Main techniques		
	F.O.I.	U.T.	C.D.
Resolution (S.N.)	$10^{-12}$ m	$10^{-5}$ m	$10^{-6}$ m
Fluid dependence	No	Yes	Yes
Temperature influence	Free	+	++
Magnetic field influence	Free	Free	+
Electric field influence	Free	+	+
Air humidity influence	Free	Free	+
Price (x EUR1000/point)	>160.0	>20.0	>8.0

# Introduction

## Device Design:



## Terrestrial Tidal interferences:

- The semidiurnal of terrestrial tide has a typical amplitude of **approximately 0.55 meters** (Petit and Luzum, 2010);
- Perturbations in particle accelerator systems, on the order of **1 millimeter/minute**, as evidenced by measurements conducted in Geneva at the Large Electron-Positron Collider (LEP) (Arnaudon *et al.*, 1995);
- The standard model of electroweak interactions requires precise knowledge of the LEP beam energy with an accuracy of 20 ppm. However, small fluctuations, induced by tidal effects, resulted in a beam energy variation of **approximately 120 ppm** (Arnaudon *et al.*, 1995).

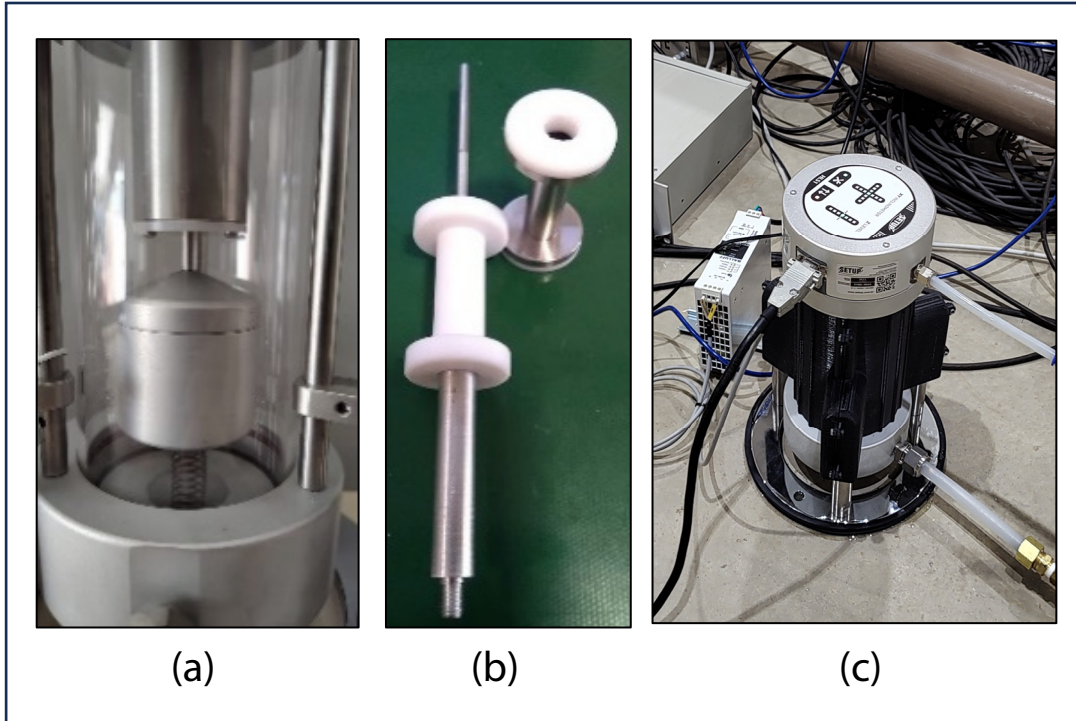
Ref.: <https://moon.nasa.gov/resources/444/tides/>

# HLS-SETUP CONFIGURATION



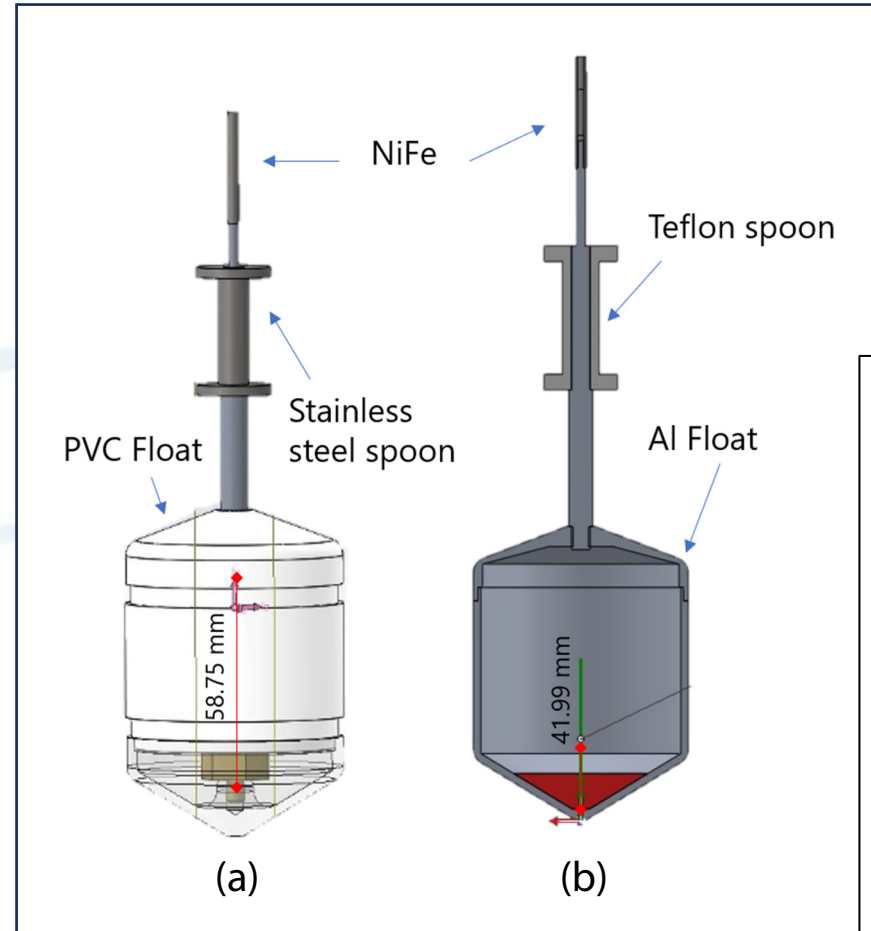
# HLS-Setup Configuration

## Device Concept:

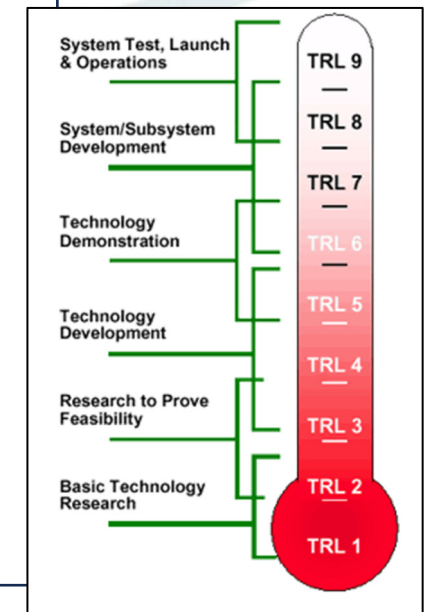


- (a) Setup-HLS without case protection;
- (b) PTFE spool and permalloy core;
- (c) Device on-site.

## Evolution Steps:



Float modification  
from (a) TRL5 to (b) TRL9.

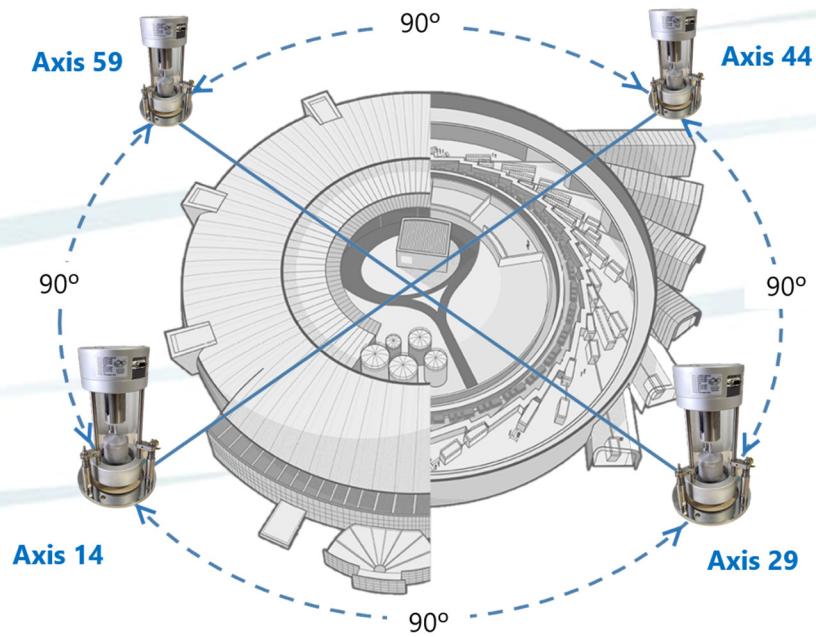


Ref.: <https://ntrs.nasa.gov/api/citations/20170005794/downloads/20170005794.pdf>



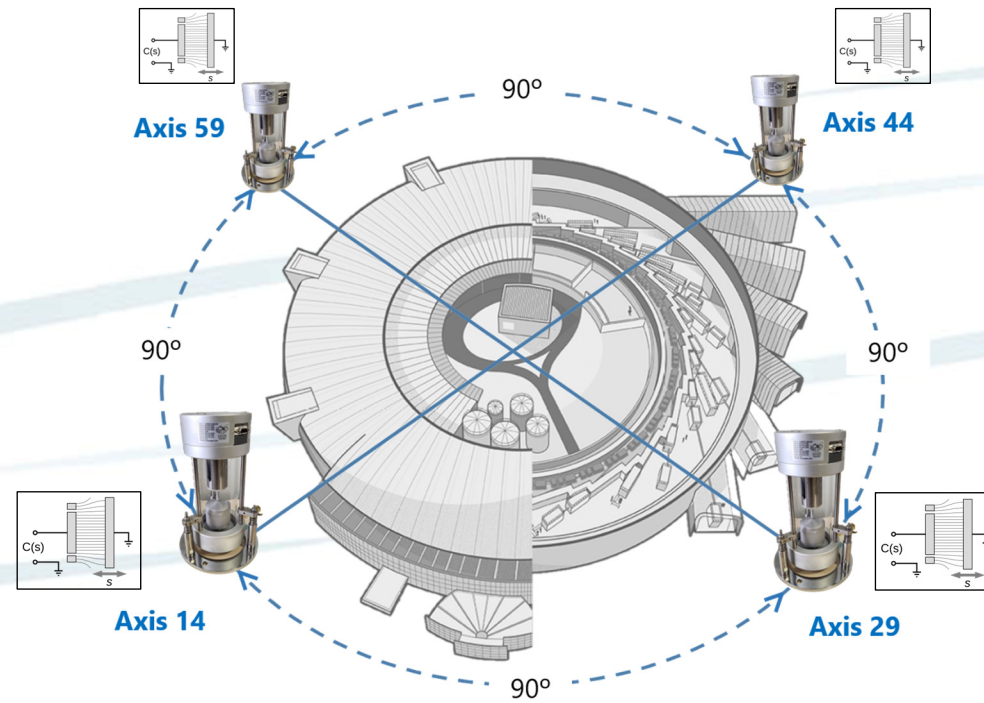
# EXPERIMENTAL PROCEDURE

# Experimental Procedure



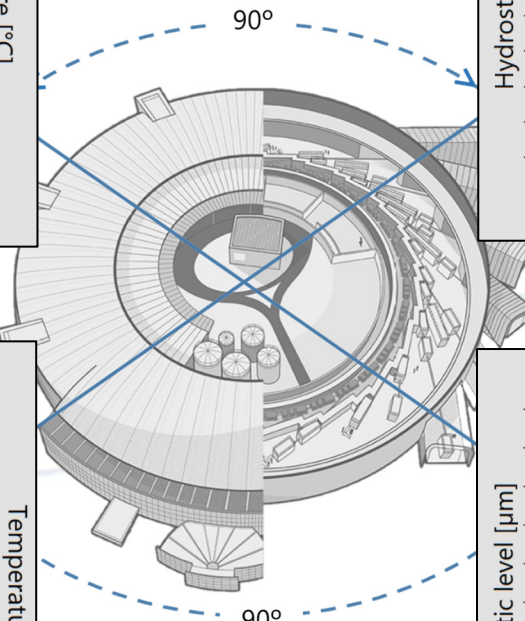
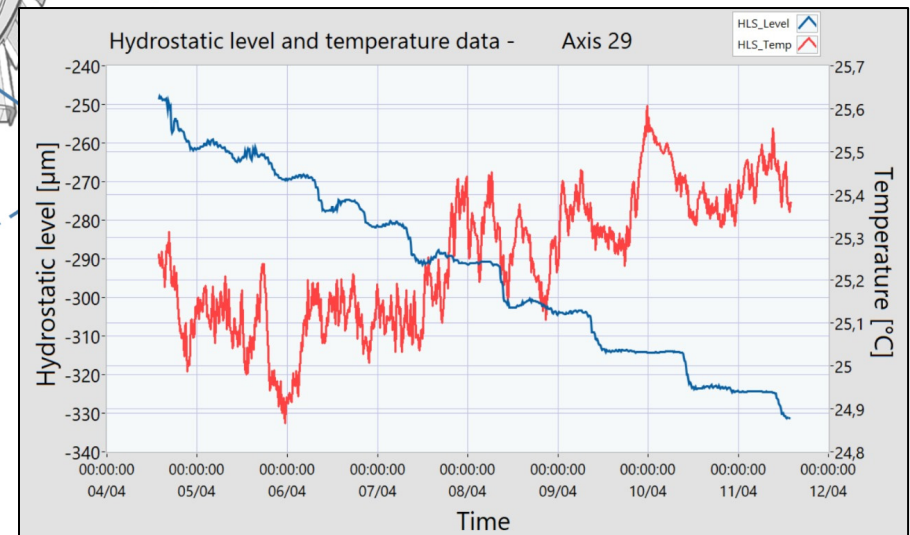
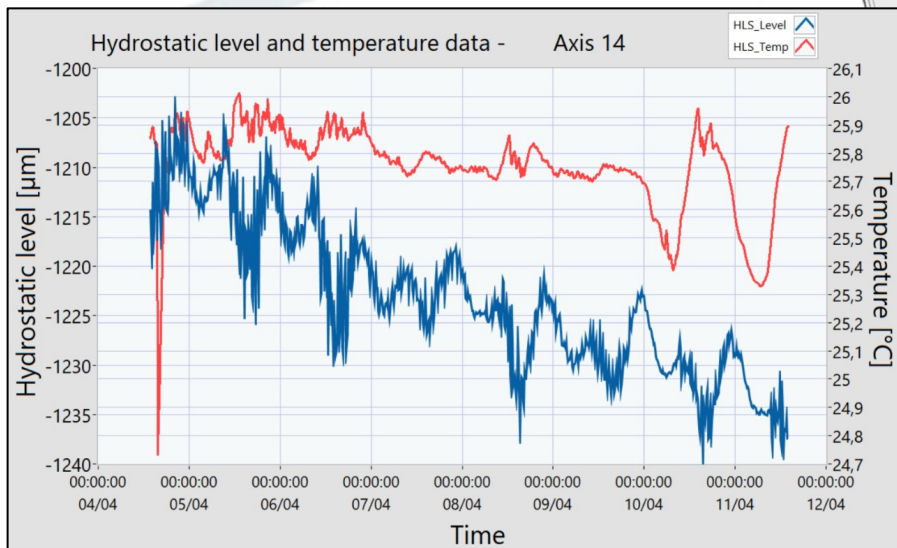
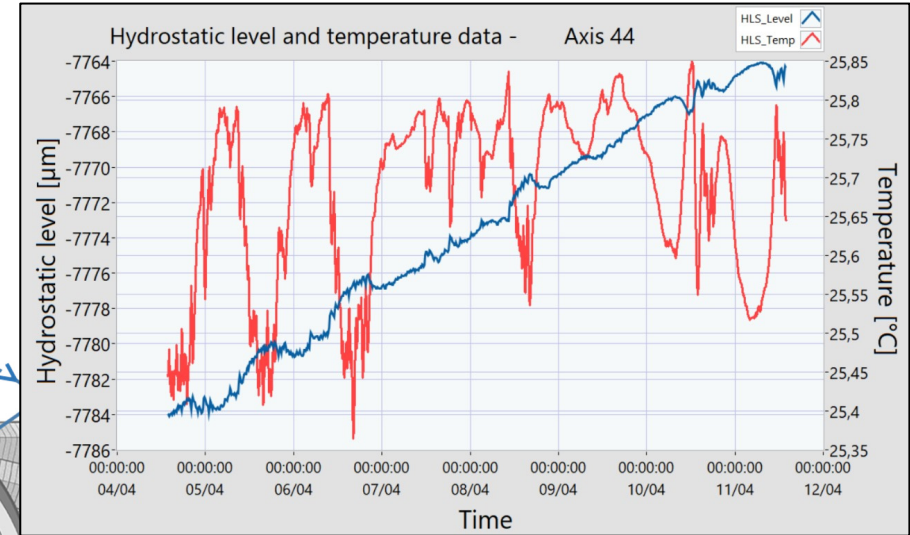
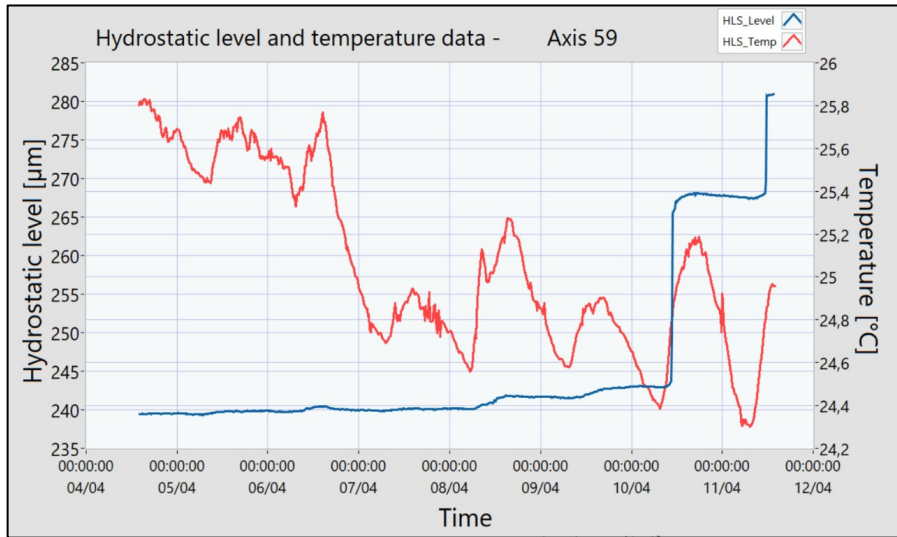
4 HLS-Setup  
(765 seconds)  
4 capacitance-based  
off-the-shelf HLS  
(31 seconds)

# Experimental Procedure



4 HLS-Setup  
(765 seconds)  
4 capacitance-based  
off-the-shelf HLS  
(31 seconds)

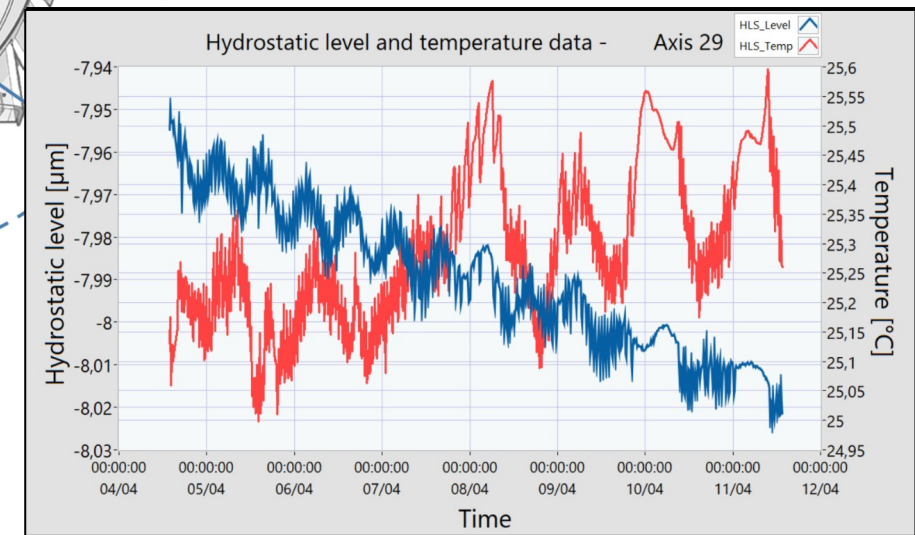
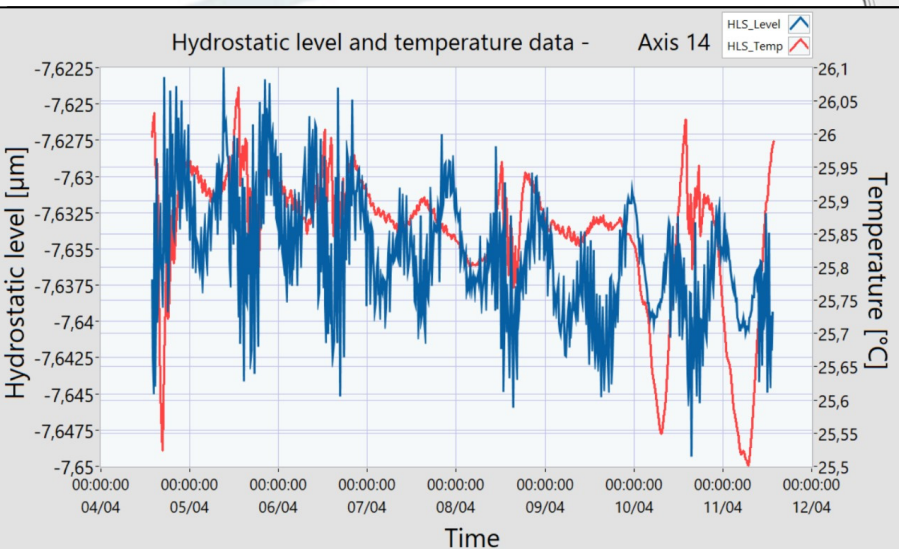
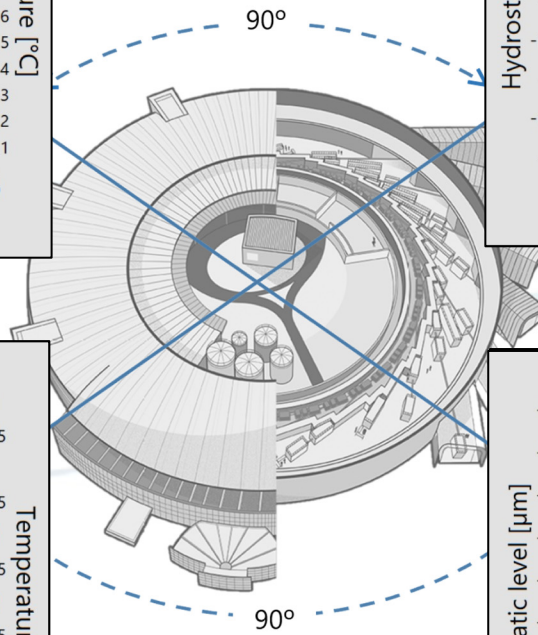
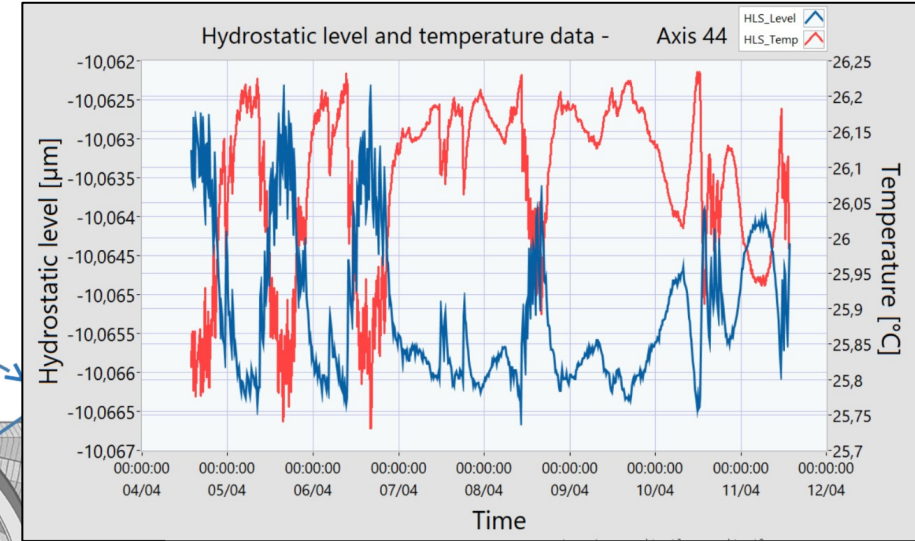
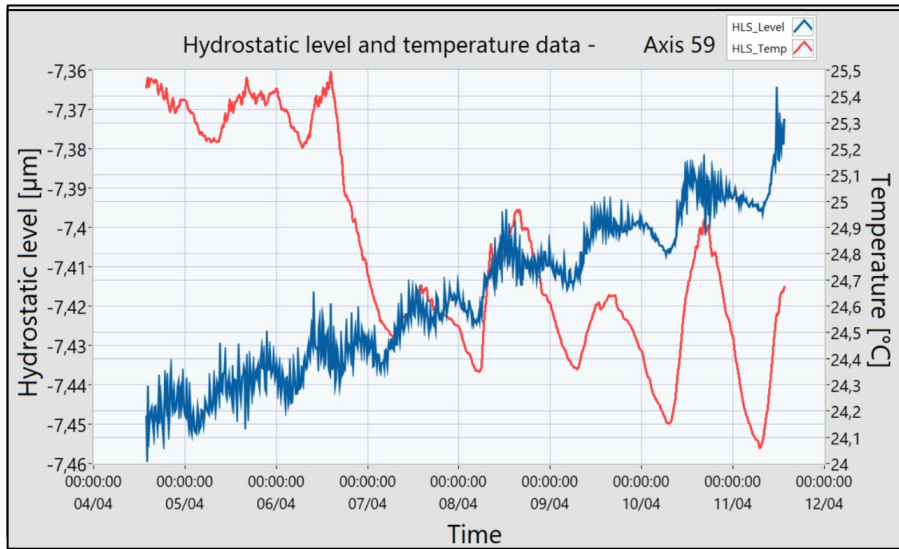
# Experimental Procedure



4 HLS-Setup  
(765 seconds)  
4 capacitance-based  
off-the-shelf HLS  
(31 seconds)



# Experimental Procedure



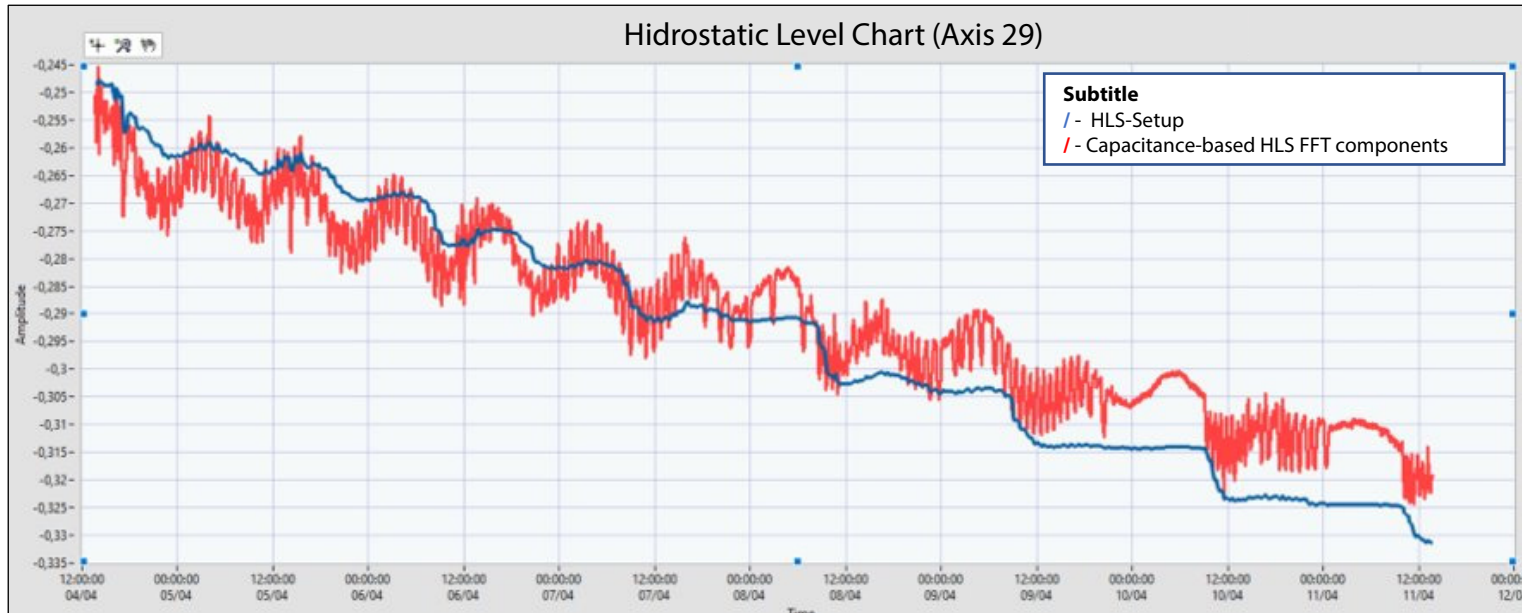
4 HLS-Setup  
(765 seconds)  
4 capacitance-based  
off-the-shelf HLS  
(31 seconds)



# RESULTS

# Results

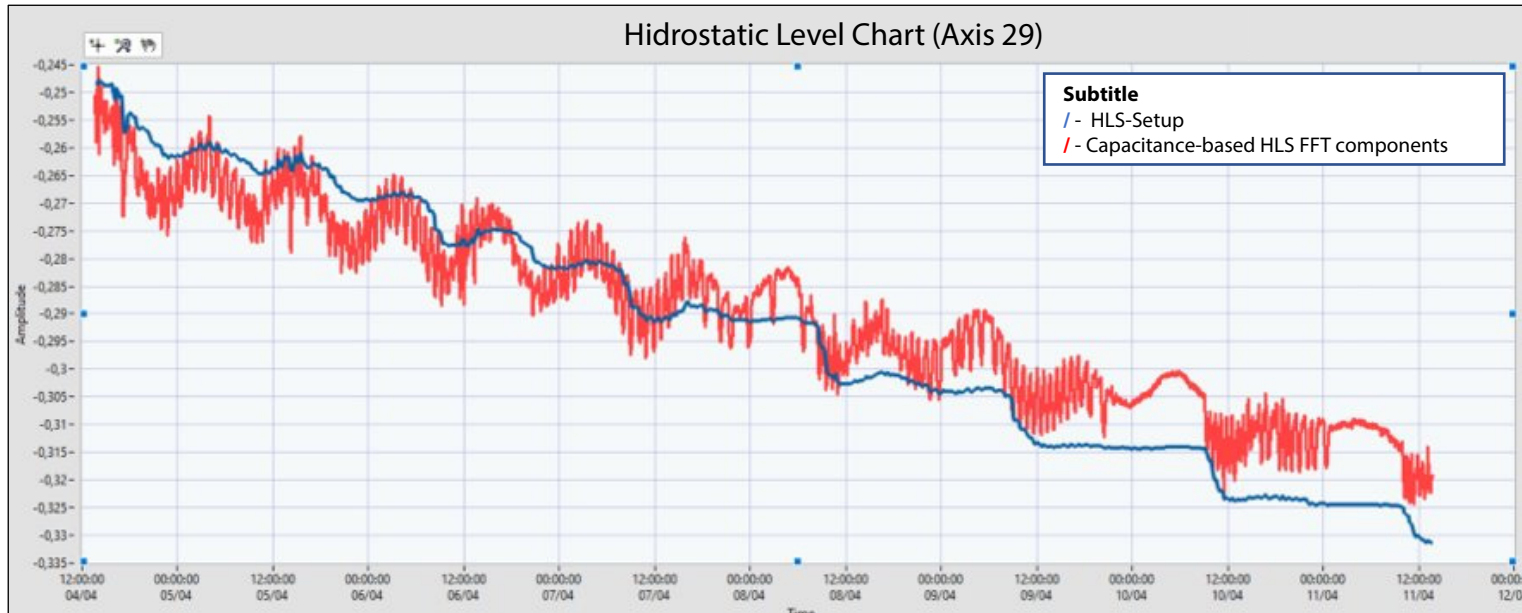
## Device Concept:



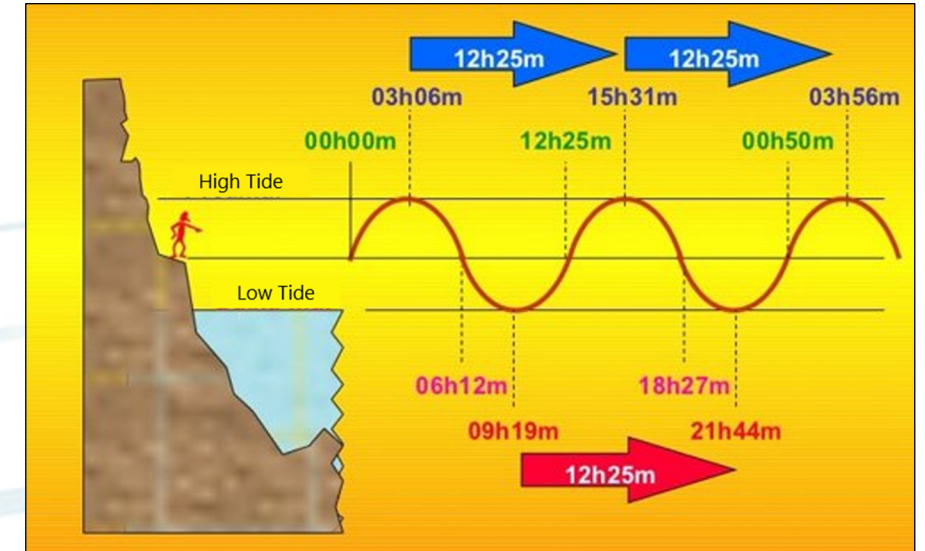


# Results

## Device Concept:



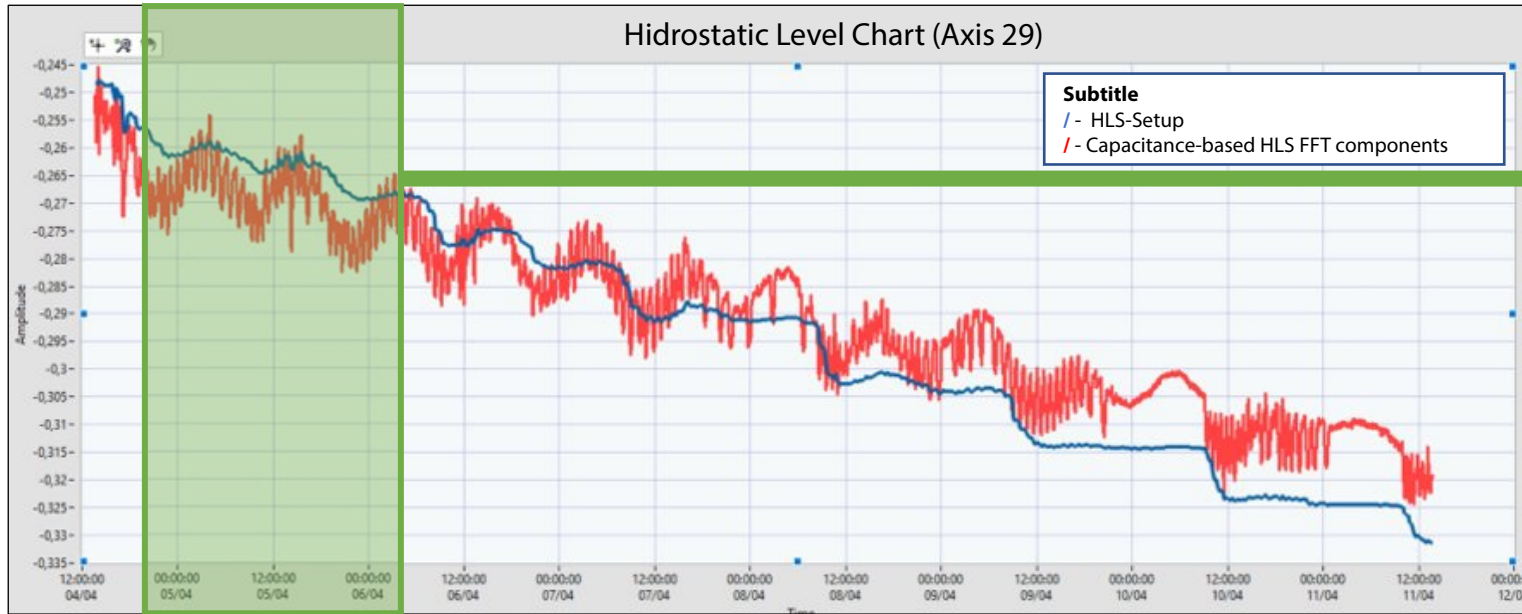
## Time interval between tides:



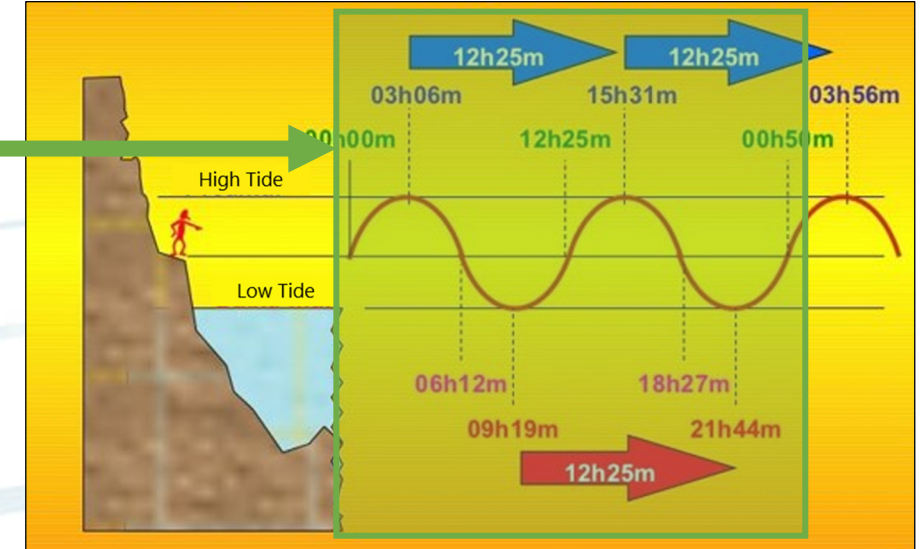
Ref.: <https://www.slideshare.net/ifuspescola/mares-7093902?smtNoRedir=1>

# Results

## Device Concept:

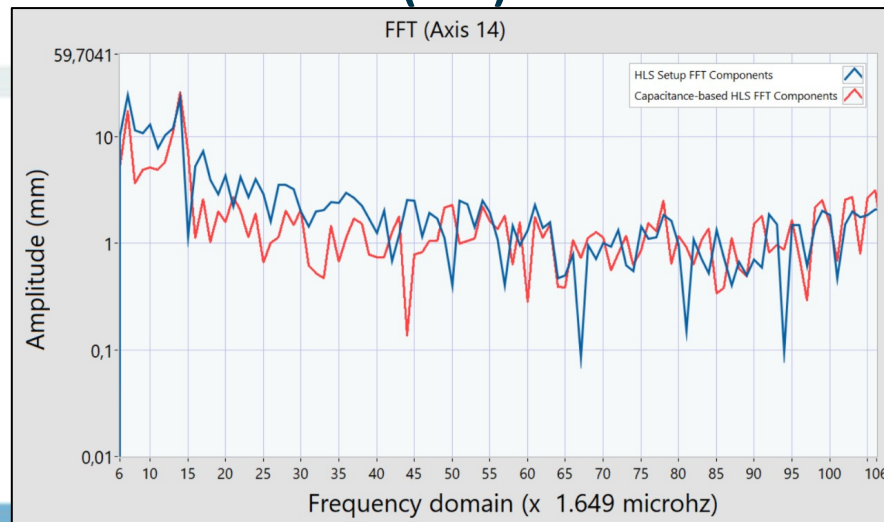


## Time interval between tides:

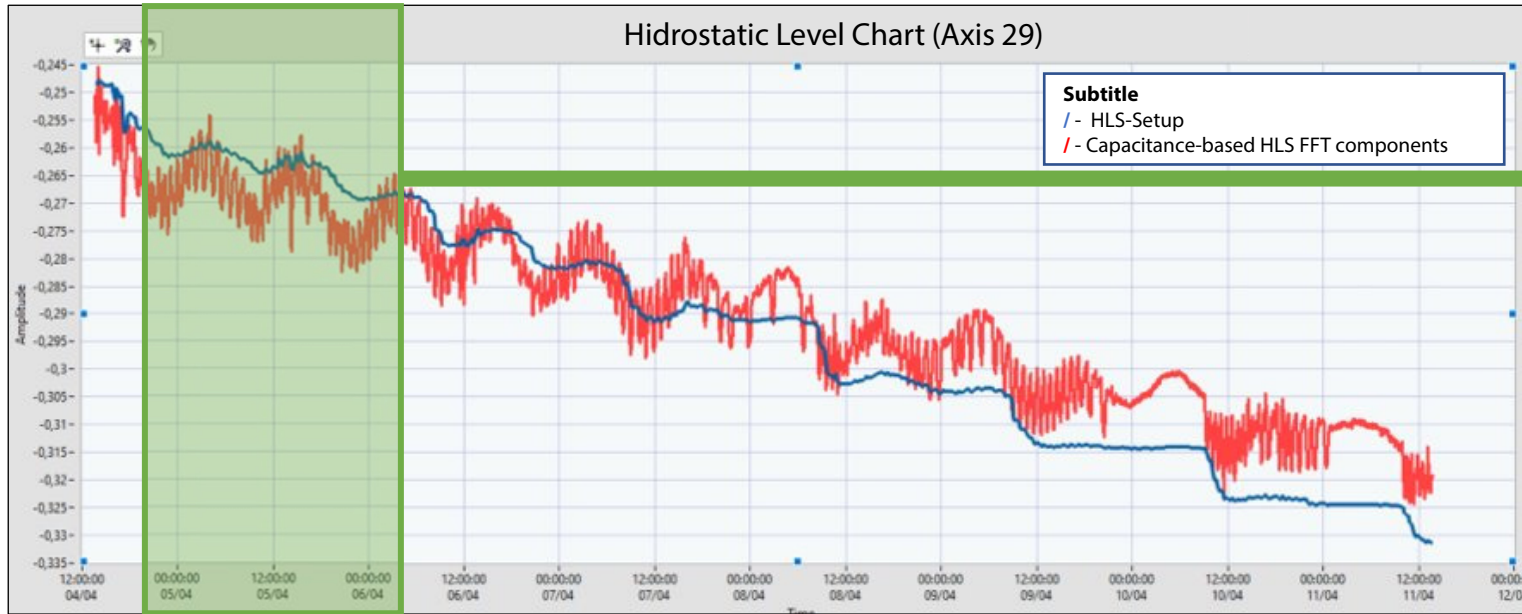


Ref.: <https://www.slideshare.net/ifuspescola/mares-7093902?smtNoRedir=1>

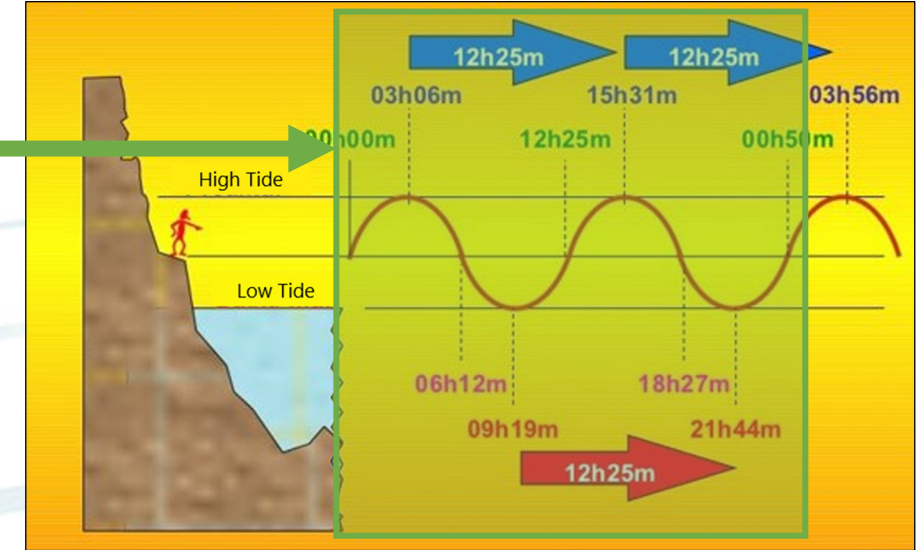
## Fast Fourier Transform (FFT) for hidrostatic level:



## Device Concept:

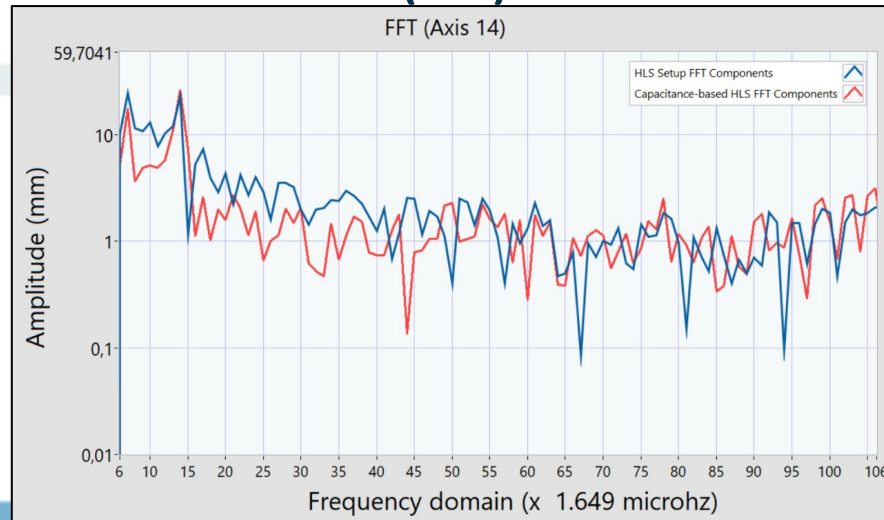


## Time interval between tides:



Ref.: <https://www.slideshare.net/ifuspescola/mares-7093902?smtNoRedir=1>

## Fast Fourier Transform (FFT) for hidrostatic level:



## Main FFT components:

Setup-HLS FFT components		Capacitance-based HLS FFT components	
Period (hours)	Intensity (mm)	Period (hours)	Intensity (mm)
24.06	24.68	24.00	17.39
12.03	22.50	12.00	26.06
16.84	13.10	12.92	10.96
12.96	12.96	11.20	7.20

# Results

## Person Coefficient:

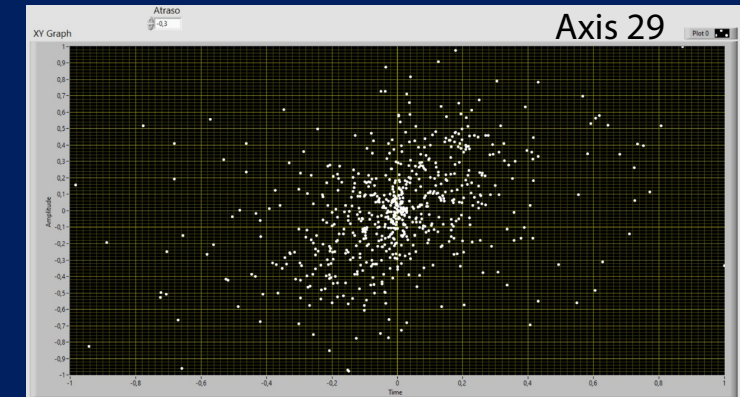
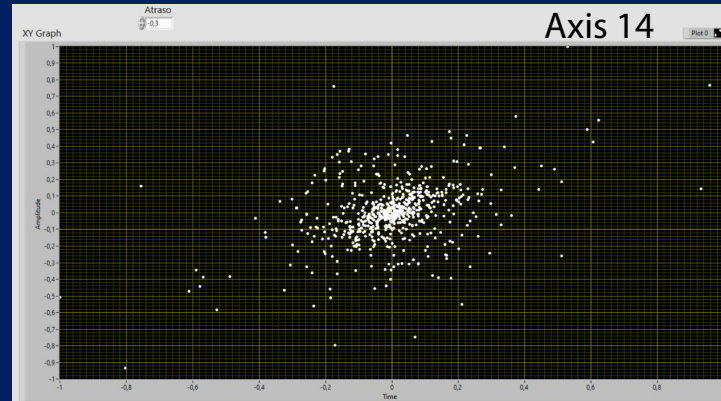
Location on Sirius	Level to Temperature – Pearson Coefficient		
	Setup-HLS <sup>1</sup>	Capacitance-based HLS <sup>1</sup>	Capacitance-based HLS <sup>2</sup>
Axis 14	0.42	0.44	0.63
Axis 29	0.37	0.69	0.84
Axis 44	0.61	0.82	0.91
Axis 59	0.03	0.19	0.45

Data acquisition interval:

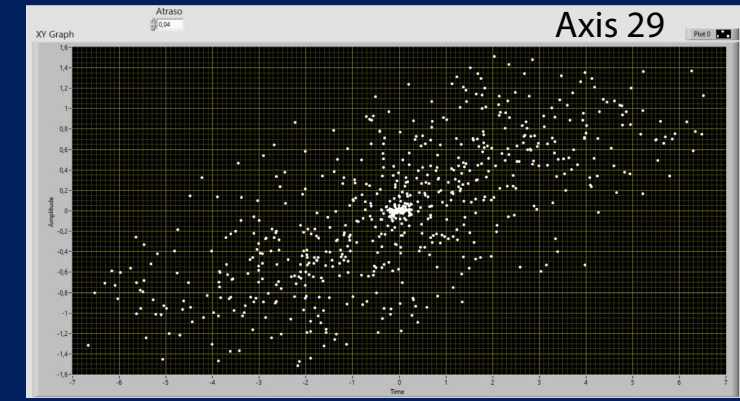
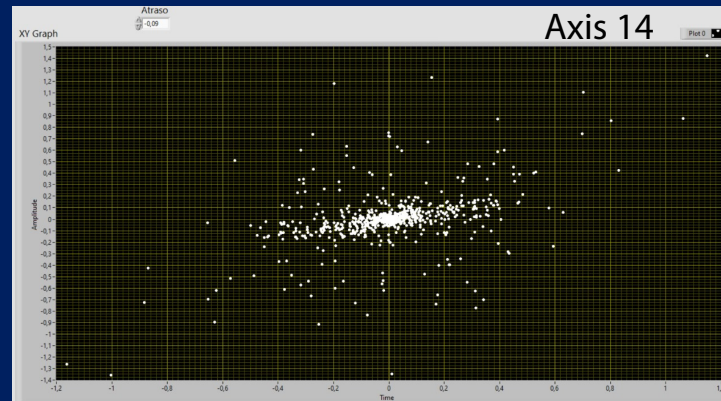
<sup>1</sup> 756 seconds,

<sup>2</sup> 31 seconds

## Setup-HLS<sup>1</sup>



## Capacitance-based HLS<sup>1</sup>



# CONCLUSIONS

## Independent of HLS type:

- Isolate uncertainty components and systems interferences;
- Utilize a periodic system calibration and reliability; analysis for reading repeatability is proposed.

## HLS-Setup Features:

- Measure the effects of tides and building tilt in micrometer range;
- Acrylic transparent coating;
  - Thermal expansion coefficient close to that of water (both  $\sim 68.0 \mu\text{m}/\text{m}^\circ\text{C}$  at  $20.0^\circ\text{C}$ );
- Less depend on temperature fluctuations;
- Calibration relies on the interchangeability of the upper ogive;
- Cost-effectiveness.

## Independent of HLS type:

- Isolate uncertainty components and systems interferences;
- Utilize a periodic system calibration and reliability; analysis for reading repeatability is proposed.

## HLS-Setup Features:

- Measure the effects of tides and building tilt in micrometer range;
- Acrylic transparent coating;
  - Thermal expansion coefficient close to that of water (both  $\sim 68.0 \mu\text{m}/\text{m}^\circ\text{C}$  at  $20.0^\circ\text{C}$ );
- Less depend on temperature fluctuations;
- Calibration relies on the interchangeability of the upper ogive;
- Cost-effectiveness.

## Future works:

- Calibration jig;
- Online calibration System;
- Interference of the electromagnetics field and concrete expansion (Marques, et al., 2022)

Final Report of the NASA Technology Readiness Assessment (TRA) Study Team, <https://ntrs.nasa.gov/api/citations/20170005794/downloads/20170005794.pdf>, accessed on October 16, 2023.

G. Petit and B. Luzum, IERS Conventions 2010 Frankfurt. Publisher of the Federal Office for Cartography and Geodesy, p. 179, 2010. ISBN 3-89888-989-6

L. Arnaudon et al. "Effects of terrestrial tides on the LEP beam energy", *Nuclear Inst. and Methods in Physics Research A*, 357, p.249, 1995, doi: [https://doi.org/10.1016/0168-9002\(94\)01526-0](https://doi.org/10.1016/0168-9002(94)01526-0)

O Laboratório Nacional de Luz Síncrotron – LNLS, <https://www.lnls.cnpem.br/sobre/>, accessed on October 16, 2023.

Marques, S.R., et al., "Improvement on Sirius Beam Stability", *Thirteenth International Particle Accelerator Conference*, 2022. doi: 10.18429/JACoW-IPAC2022-MOPOPT00





Thank you for your time!

*william@setup.com.br*



Manoel Francisco Mendes street, 210 | Jardim Trevo | Campinas - SP | ZIP CODE: 13030-110 | Phone: +55 (19) 2517-8900 |

[www.setup.com.br](http://www.setup.com.br)