



Alejandro Crisol

New BL20 Monochromator Design



Generalitat de Catalunya
**Departament d'Empresa
i Coneixement**

This project is co-funded by the European Regional Development Fund (ERDF) within the Framework of the ERDF Operative Programme of Catalonia 2014-2020



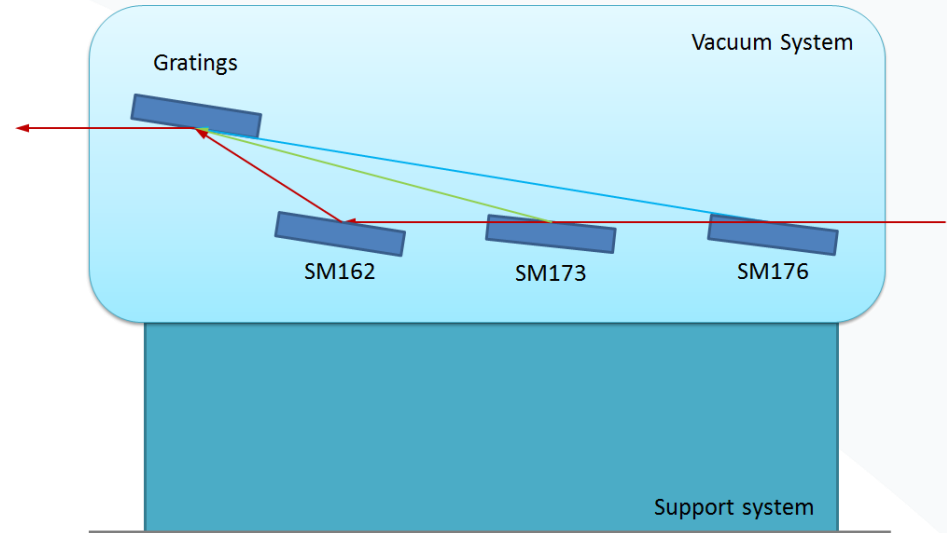
Unió Europea
**Fons Europeu
de Desenvolupament Regional**

1. Requirements & constraints
2. Overall view
3. Grating System
 - Mechanical design, Cooling & Results
4. Mirrors System
 - Mechanical design, Cooling & Results
5. Conclusions
6. Acknowledgments

Specifications

- Monochromator for Soft X-Ray
- Cooling decoupled from mechanics, no double piping.
- Fully removable holders with optics to be adjusted and verified at lab.
- High stability and resolution.
- Vacuum level range 10^{-10} mbar

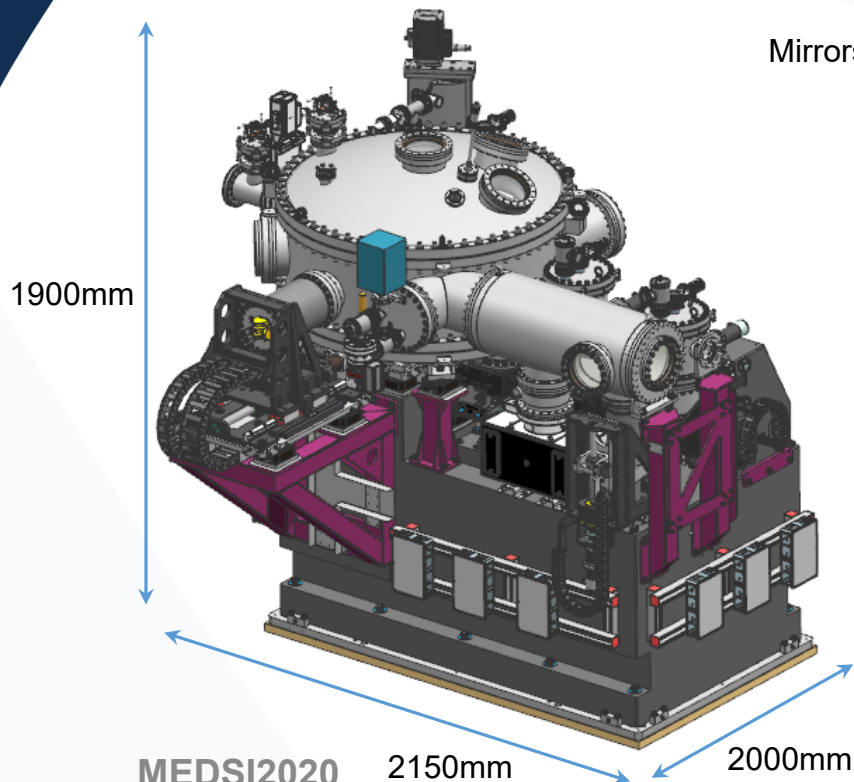
Up to 5 gratings



Geometry: Hettrick-Underwood

Overall view

Main dimensions

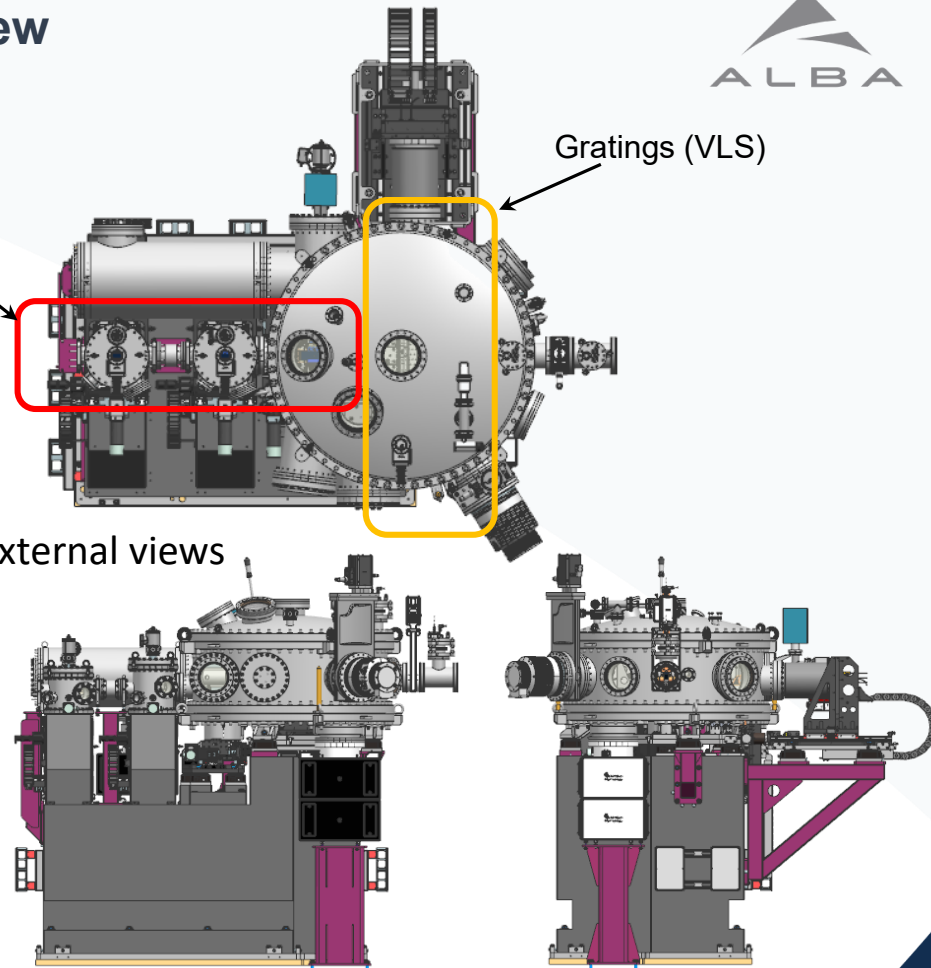


22/07/2021

Mirrors (SM)

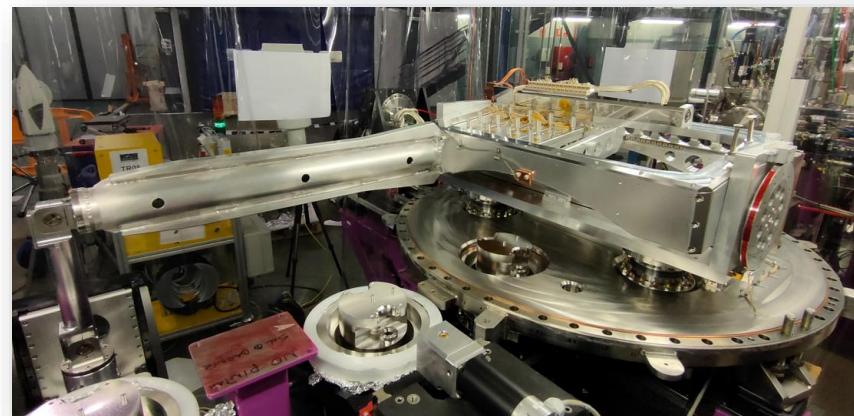
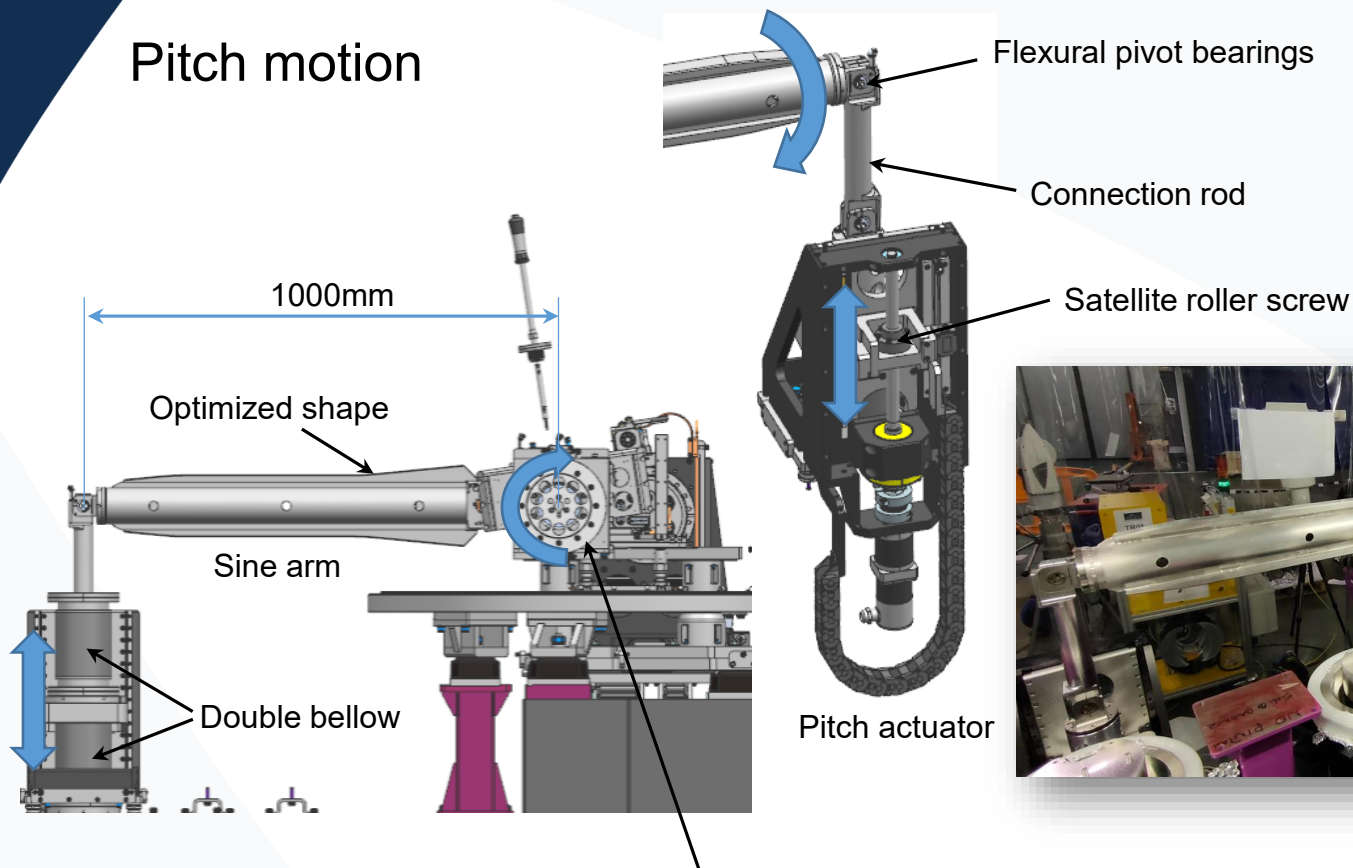
Gratings (VLS)

External views



Gratings system

Pitch motion



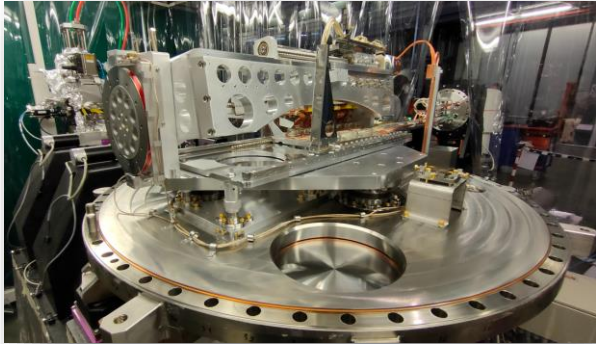
MEDSI2020

22/07/2021

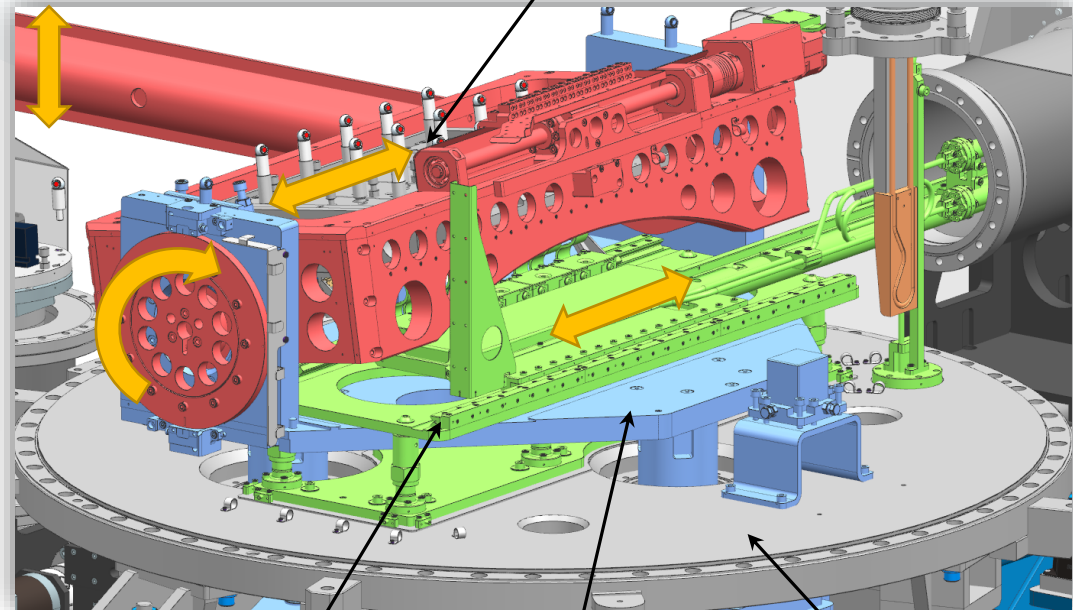
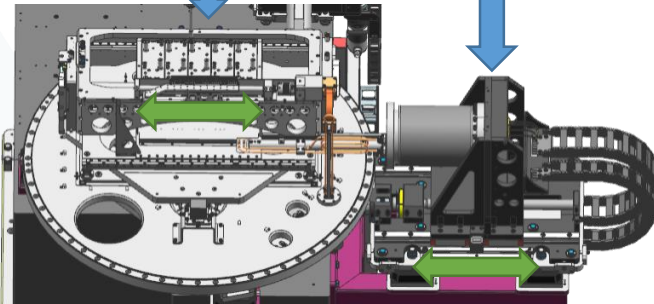
2x Encoders + disc

Gratings system

Exchange motions



Gratings exchange + Services motion



Cooling base

Pitch base

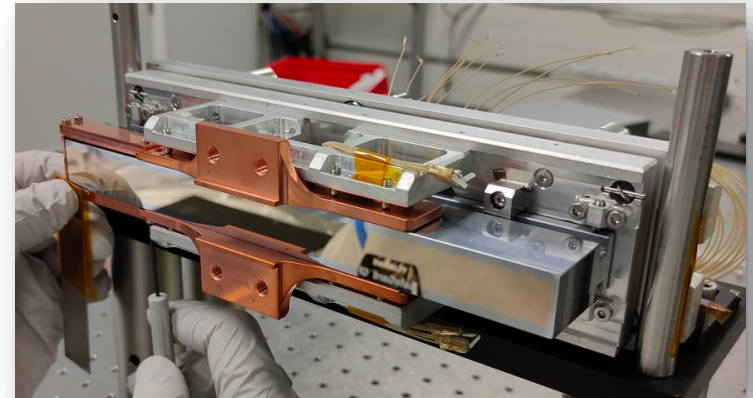
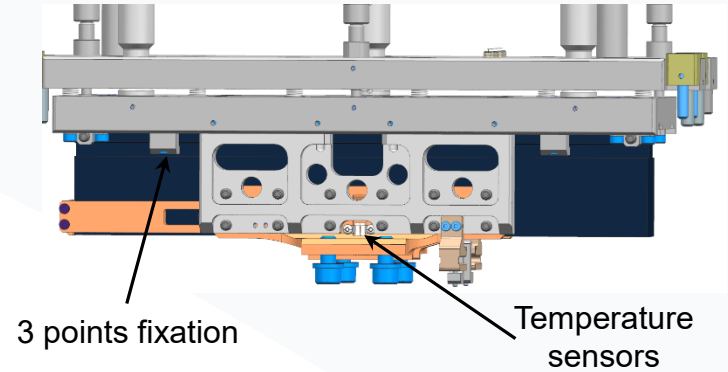
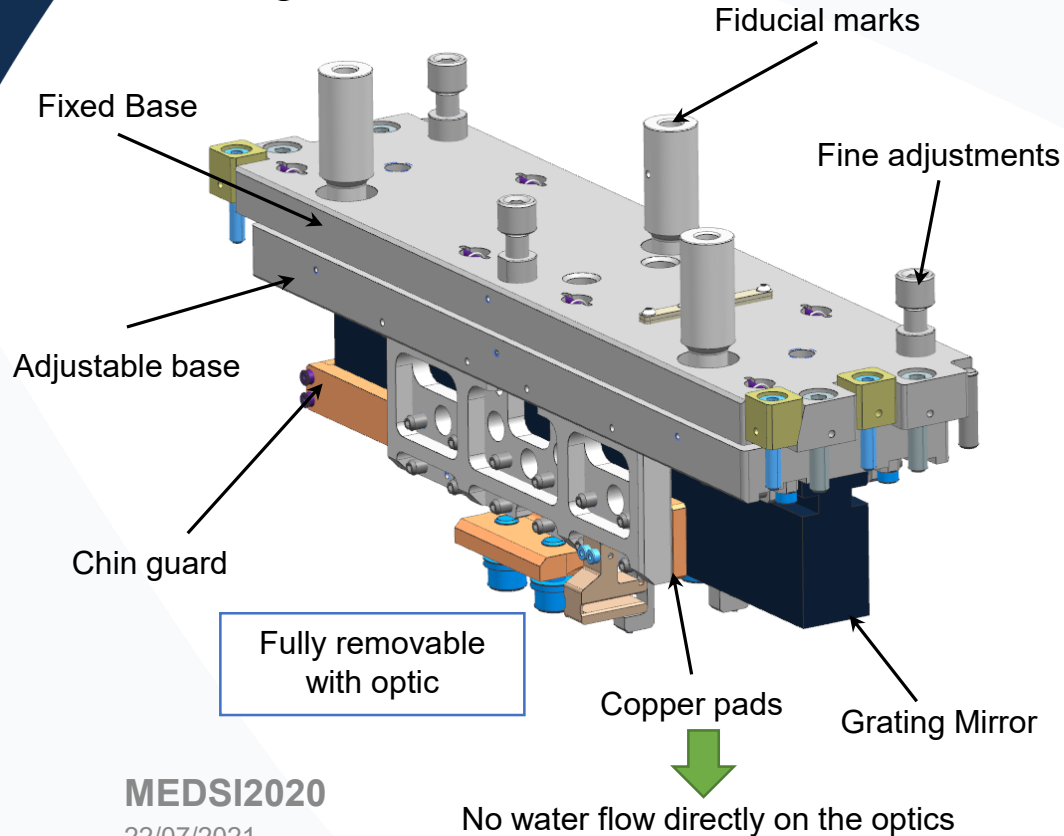
Chamber base

MEDSI2020

22/07/2021

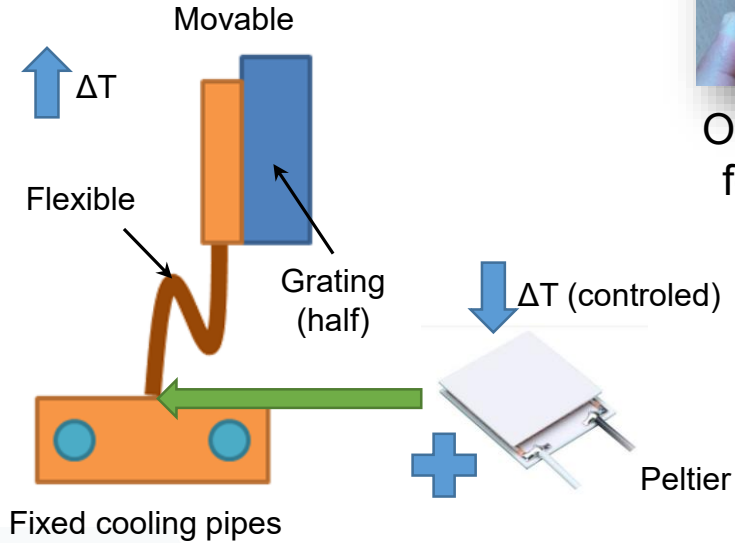
Gratings system

Gratings Holder



Gratings system

Gratings cooling



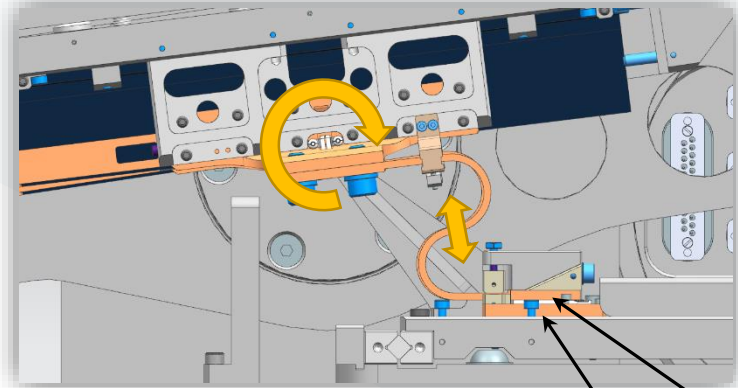
Utility Model: U202131465

MEDSI2020

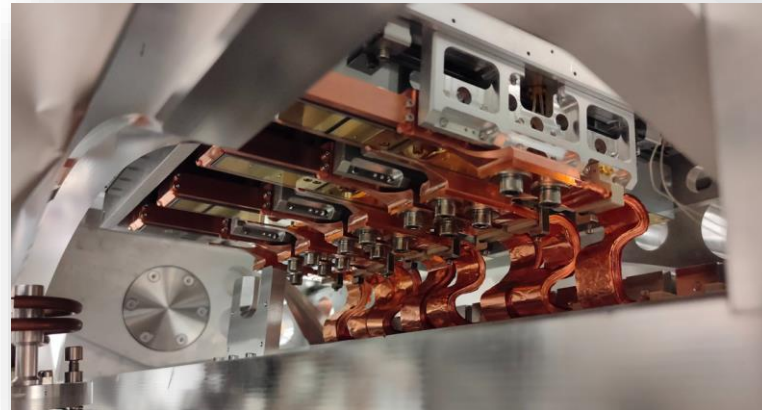
22/07/2021



OHFC multi foils strap



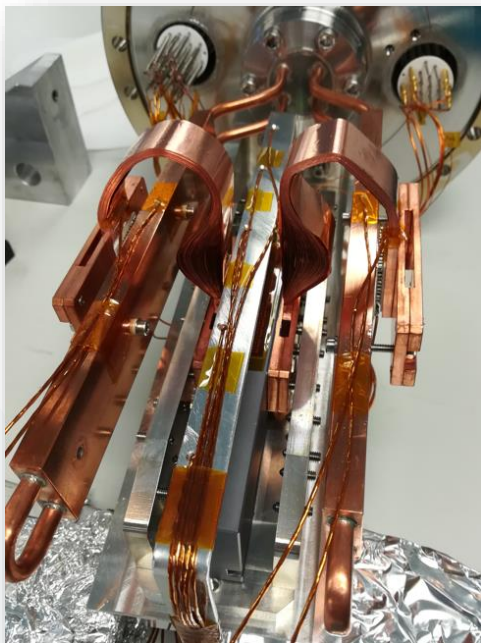
Final assembly



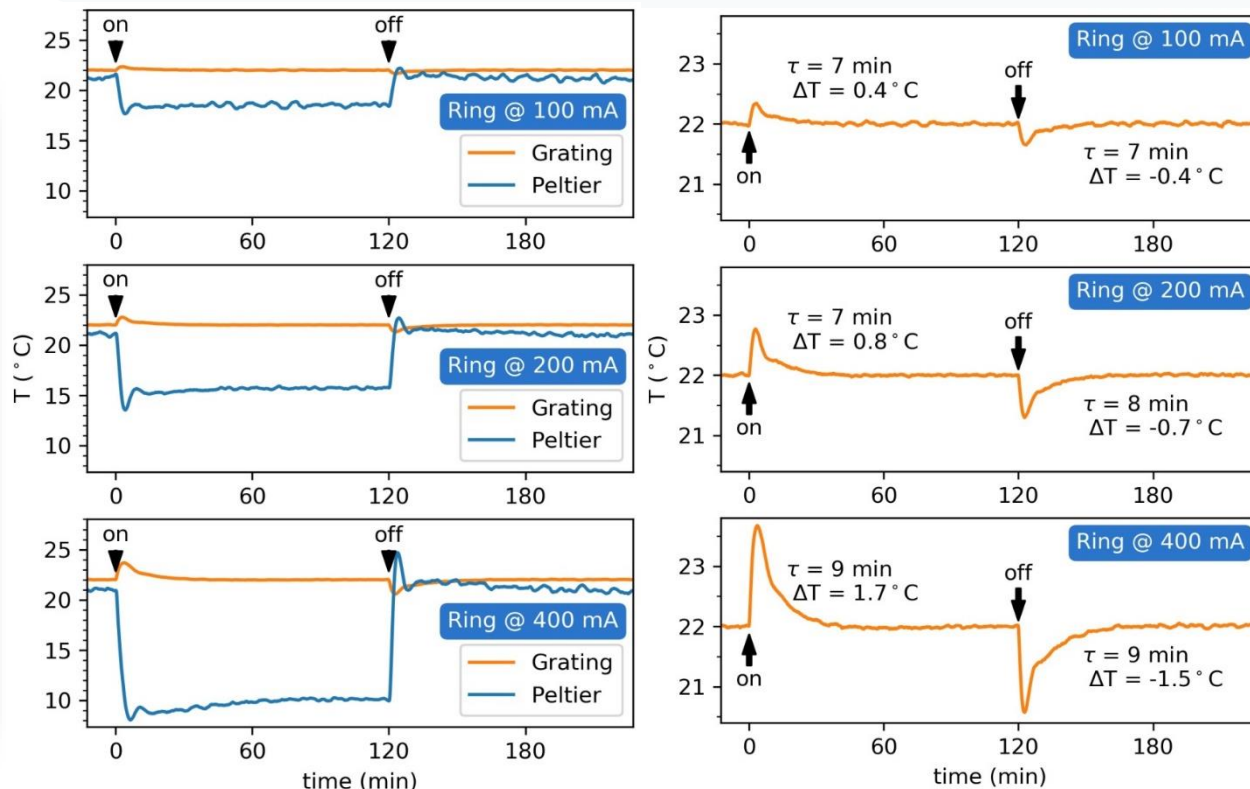
Peltier
Cooling pipes

Gratings system

Gratings cooling

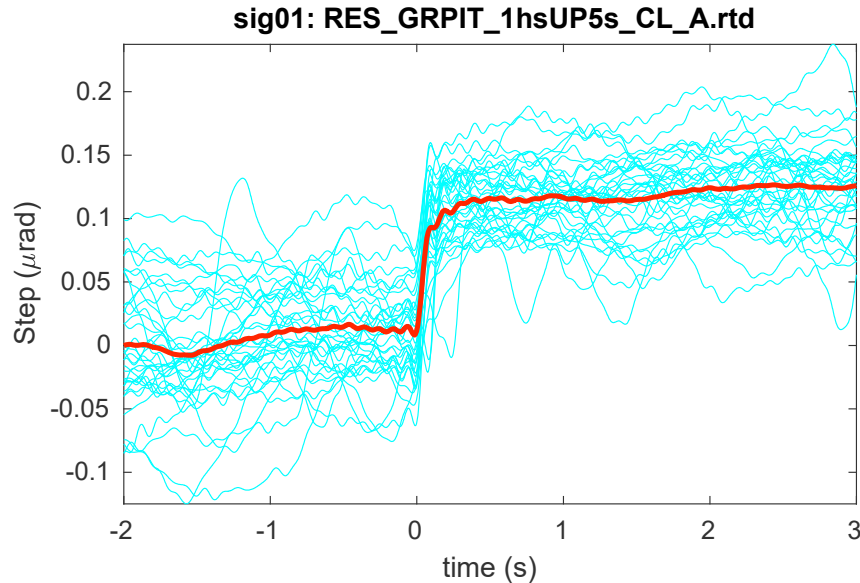


Grating cooling prototype



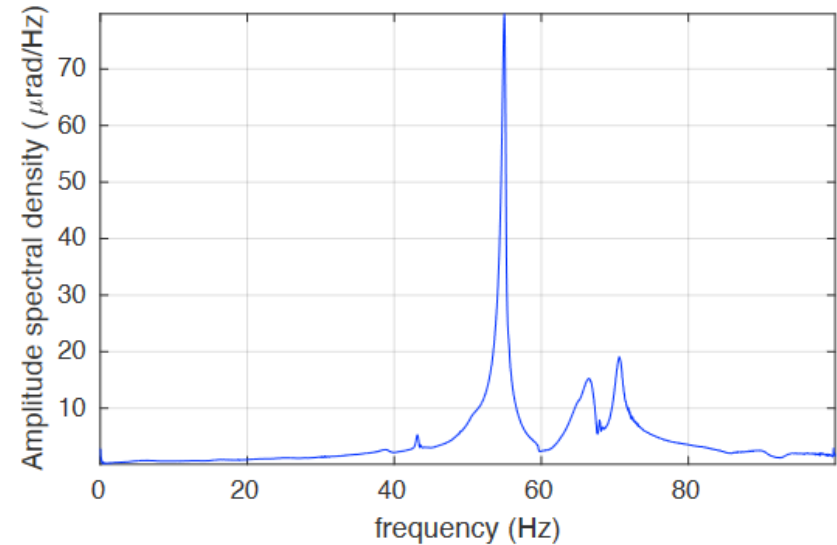
Prototype tests results

Motions, grating pitch



Resolution $< 100\text{ nrad}$
Errors below $\pm 0.8\mu\text{Rad}$

Grating pitch stability



Gratings pitch resonance modes

Performances. Theoretical & measured

Theoretical

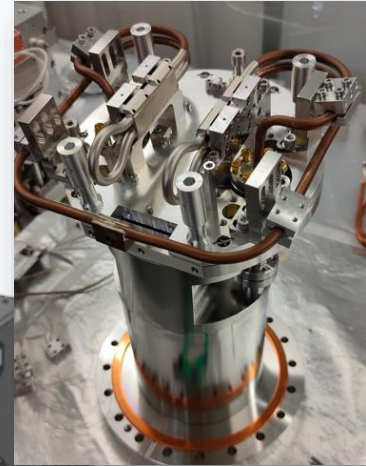
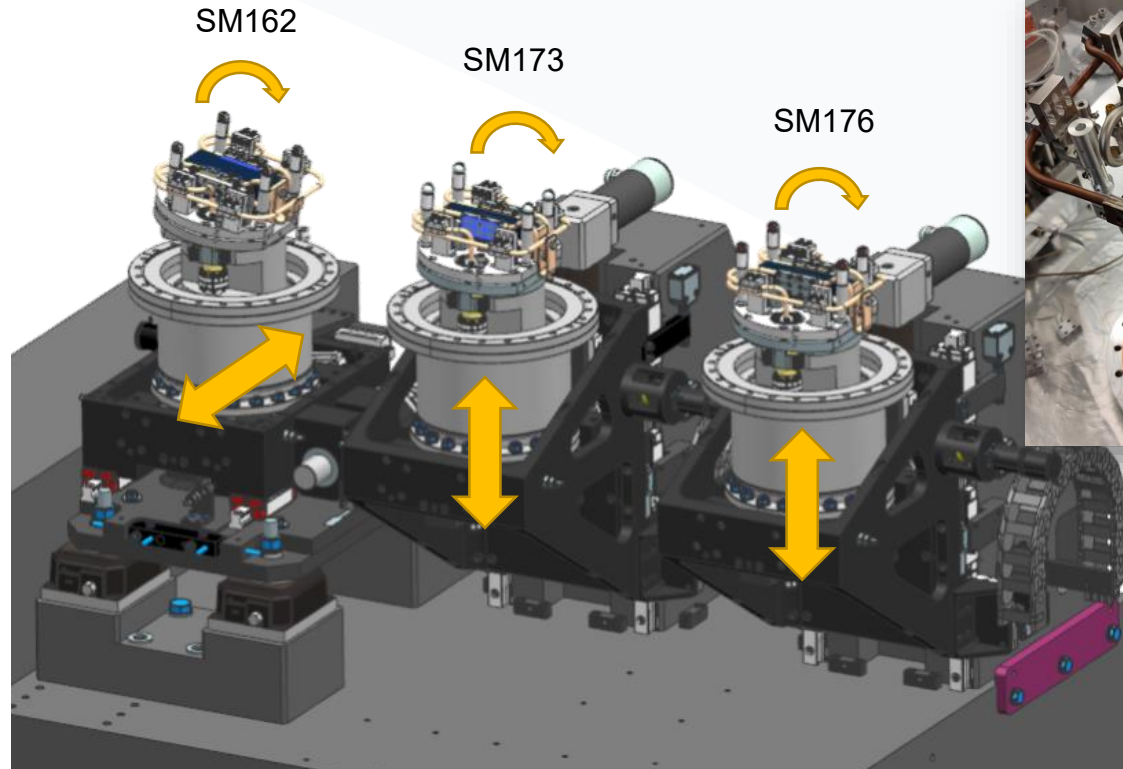
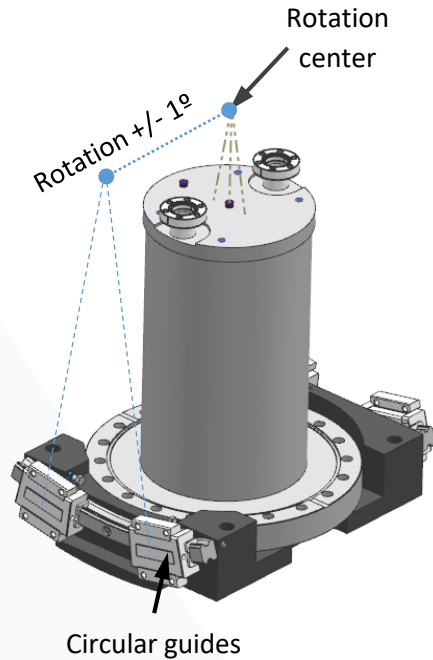
Parameter	Pitch	Exchange
Total range	$\pm 5.5^\circ$	$\pm 150\text{mm}$
Resolution	$0.105\text{ }\mu\text{rad/halfstep}$	$0.155\text{ }\mu\text{m/halfstep}$
1 st resonance mode	67.6Hz	



Measured

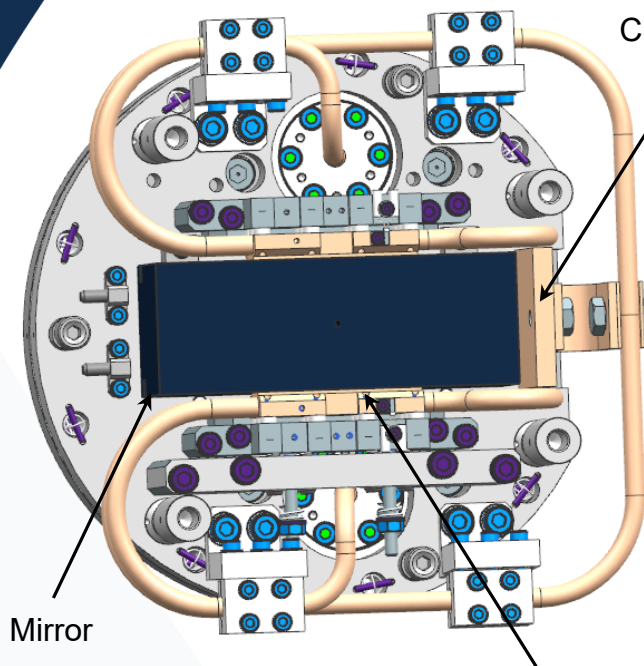
Parameter	Pitch	Exchange
Resolution	$0.085\text{ }\mu\text{rad}/2\text{ halfstep}$	Not measured
Repeatability	$0.77\text{ }\mu\text{rad}$	$23.6\text{ }\mu\text{rad}$
1 st resonance mode	56Hz	

Mirrors motions



Mirrors system

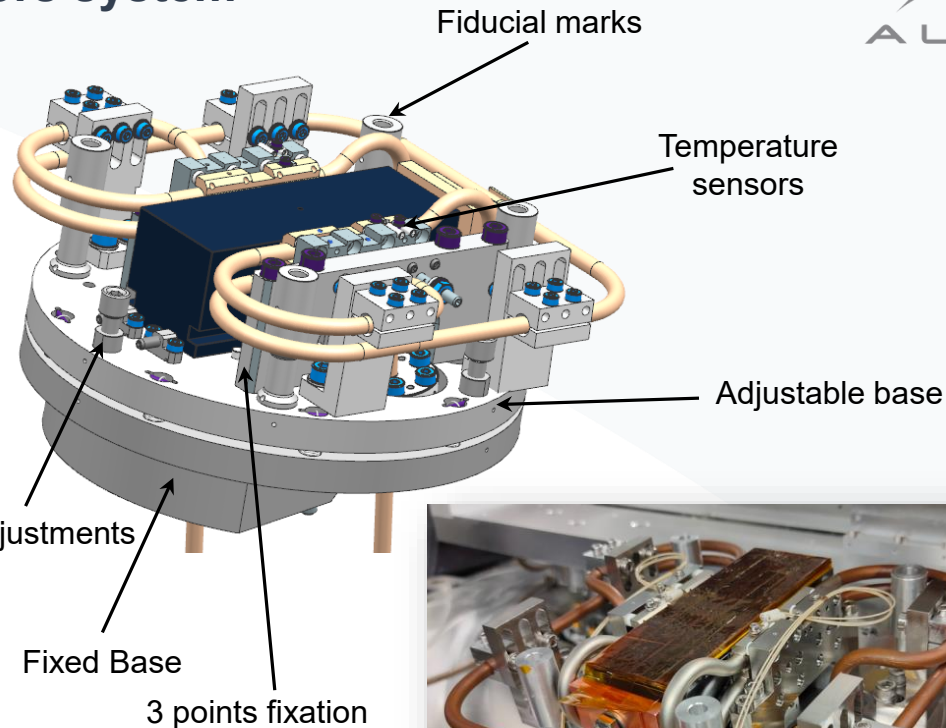
Mirrors Holder



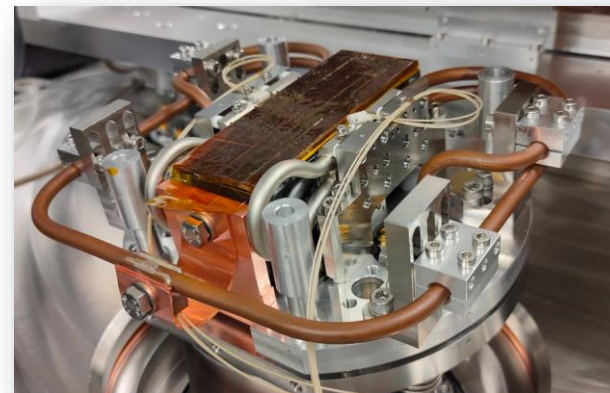
Copper pads



Not rigidly connected
with optics



Fully removable
with optic

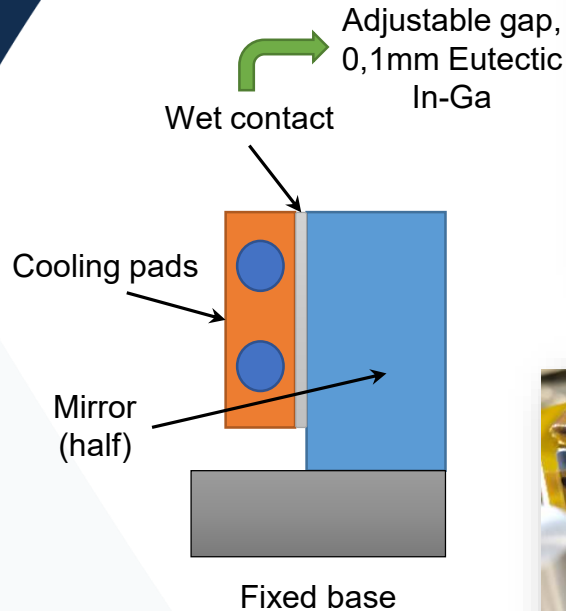


MEDSI2020

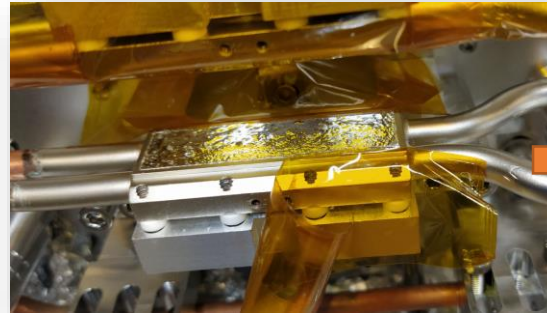
22/07/2021

Mirrors system

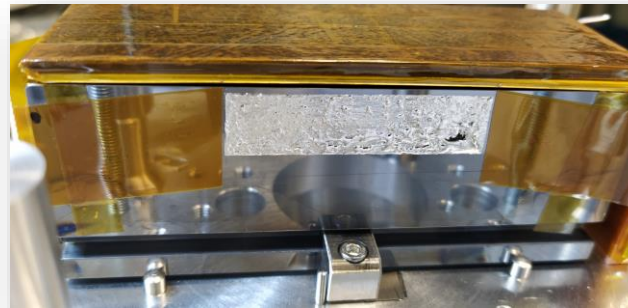
Mirrors cooling



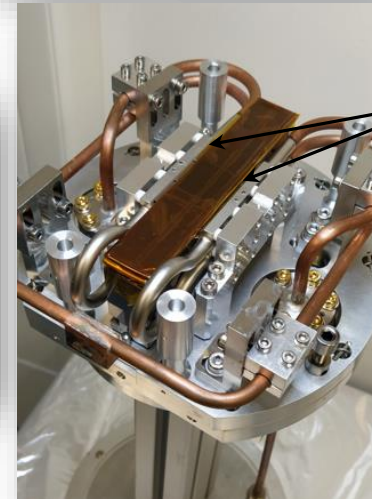
Mirror isolated from
external perturbations



Pads preparation (Ni plated)



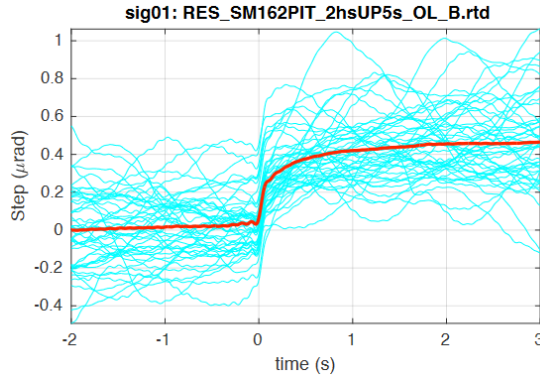
Mirror preparation



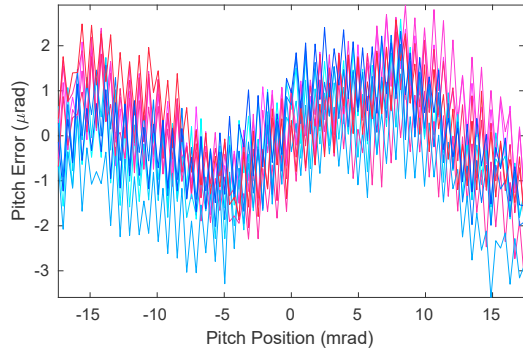
Gap 0,1mm
Eutectic In-Ga

Final assembly
adjusted

Mirrors pitch (SM162)

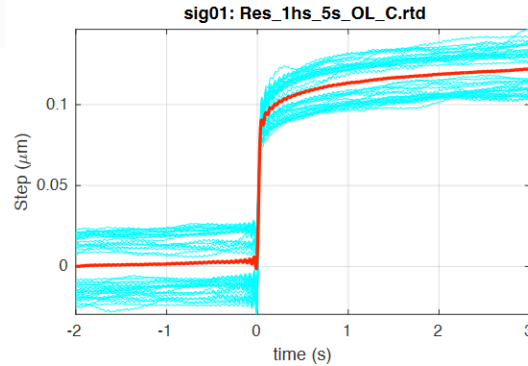


Resolution
 $0,23\mu\text{rad}$

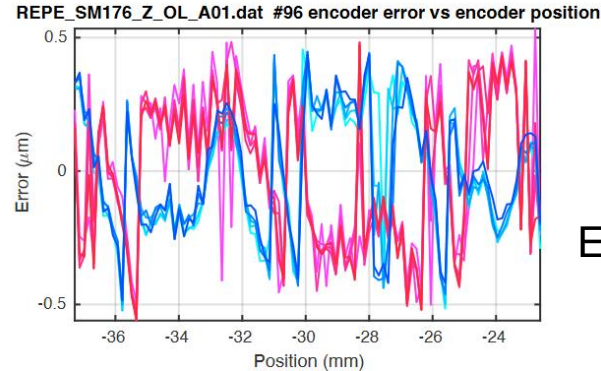


Errors below
 $\pm 2\mu\text{rad}$

Mirrors retraction (SM176)

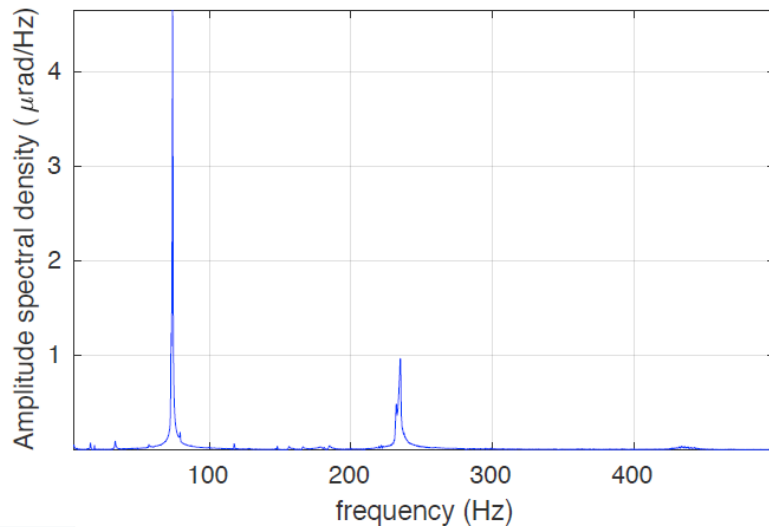


Resolution
 $0,1\mu\text{rad}$

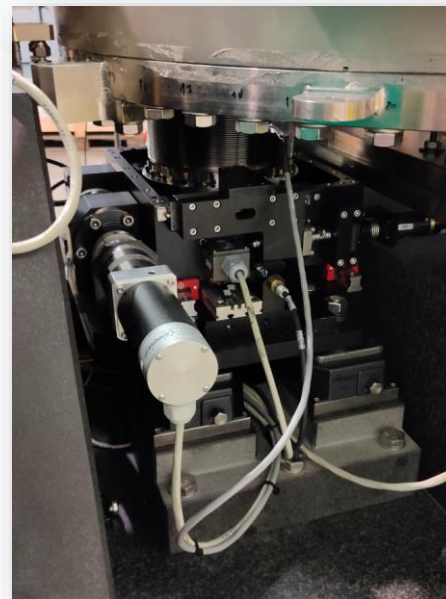


Errors below
 $\pm 2\mu\text{m}$

Stability (SM162)



Mirrors resonance modes



Performances, theoretical & measured

Theoretical

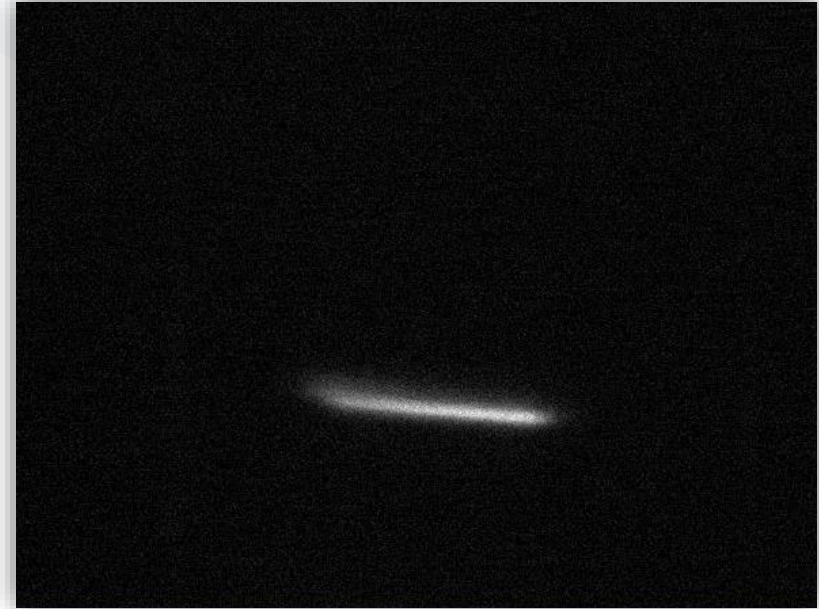
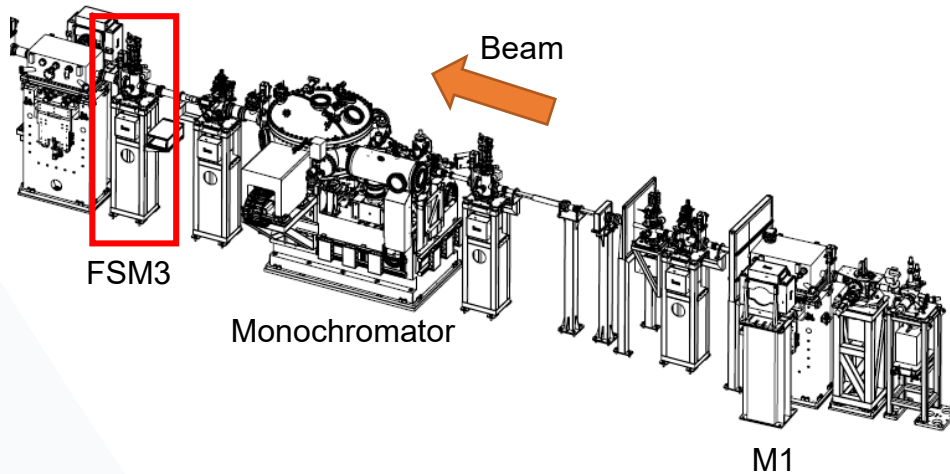
Parameter	Pitch (x3)	Z (x2), X
Total range	$\pm 1\text{deg}$	$+40\text{mm}/\pm 10\text{mm}$
Resolution	$0.2\mu\text{rad}/\text{halfstep}$	$0.125\mu\text{m}/\text{halfstep}$
1st resonance mode	135Hz	



Measured

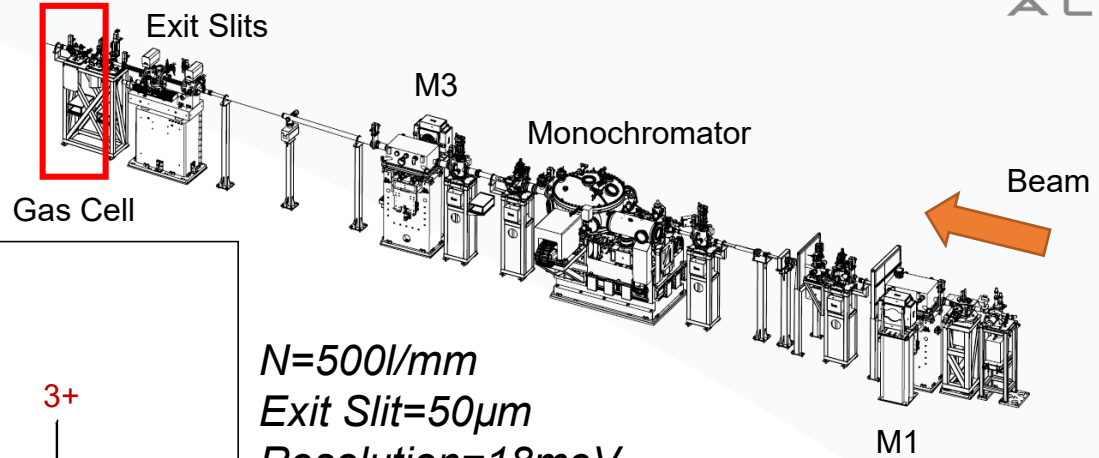
Parameter	Pitch SM162	Z SM176
Resolution	$0.232\mu\text{rad}/2\text{ halfstep}$	$0.998\mu\text{m}/\text{halfstep}$
Repeatability	$1.39\mu\text{rad}$	$0.18\mu\text{m}$
1 st resonance mode	74Hz	

First beam

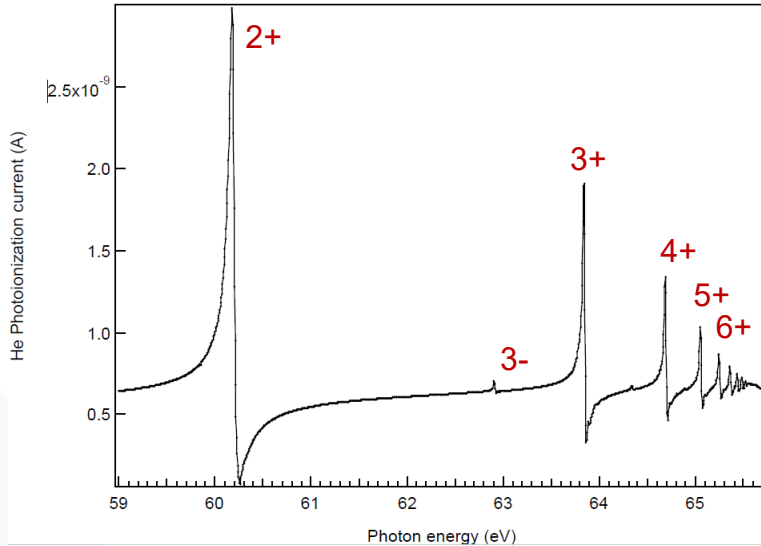


First 0-order of LEG Grating at LOREA FSM3

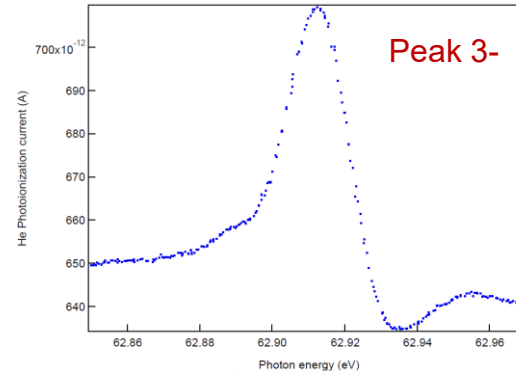
First spectra



$N=500/\text{mm}$
 Exit Slit= $50\mu\text{m}$
 Resolution= 18meV



Helium photoionisation spectra at LUREA Gas Cell



A high performance soft x-ray monochromator has been designed and built at ALBA

- 1) Grating cooling without any water circulating at the grating moving parts, to minimize vibrations and potential vacuum problems.
 - Water circuit (continuous copper tube) is mechanically decoupled from grating pitch mechanism.
 - Peltier cooling allows for high cooling efficiency and active stabilization of gratings temperature.
- 2) High stability mirror system
 - Cooling geometry is fixed and independent of the motions of the mirror.
 - Thermal contact between cooling and mirror is done via a wet interface. It is more efficient than dry interface, and avoids mechanical deformations of the mirror.
- 3) excellent results confirmed by metrology and first commissioning results

Special thanks for the support received of:

Project engineers

Alejandro Crisol

Llibert Ribó

Technical support

Carles Colldelram

Josep Nicolas

BL Scientists

Massimo Tallarida

Federico Bisti

- **Management:** Salvador Ferrer and Joan Casas
- **Technical Office:** Nahikari Gonzalez, Gabriel Peña, Marcos Quispe and Liudmila Nikitina.
- **Mechanical Workshop:** José Ferrer, Karim Maimouni, Jordi Navarro, Paco Trujillo, Raúl Lorenzo and Oscar Borrego
- **LOREA Beamline Staff:** Jordi Prat
- **Electronics Section:** Bernat Molas, Jose Avila, Bern Saló, Cristian Pérez, Sergio Astorga and Xavier Fariña
- **Control Systems:** Fulvio Becherri and Jorge Villanueva
- **Engineering S&A Group:** Marta Llonch and Jon Ladrera
- **Vacuum Group:** Raquel Monge, David Calderón and Lluís Ginés
- **Infrastructure Section:** Núria Martí
- **Optics, Development & Innovation Section:** Igors Sics
- **Health and Safety Group:** María José García and Arnaud Devienne.

Thank you



Questions?

MEDSI2020

22/07/2021