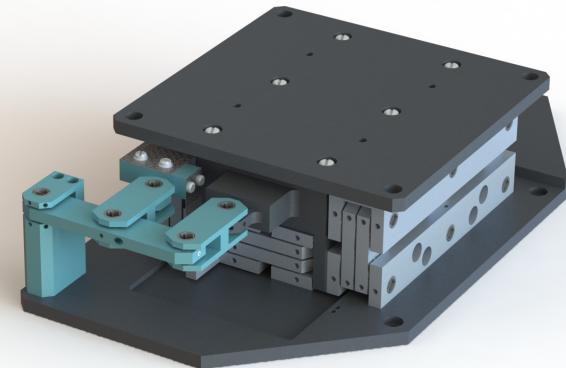


# NANOPOSITIONING SUPPORT LAB,

[HTTPS://WWW.APS.ANL.GOV/NANOPOSITIONING-SUPPORT-LAB](https://www.aps.anl.gov/nanopositioning-support-lab)



# FE MODEL OF A NANOPOSITIONING FLEXURE STAGE FOR DIAGNOSIS OF TRAJECTORY ERRORS



STEVEN KEARNEY AND DEMING SHU

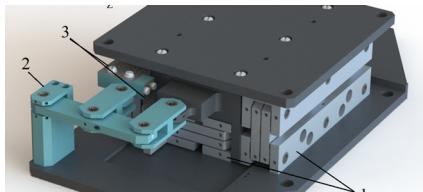
Argonne National Laboratory, Advanced Photon Source, Argonne IL, 60439, U.S.A.

6/27/2018

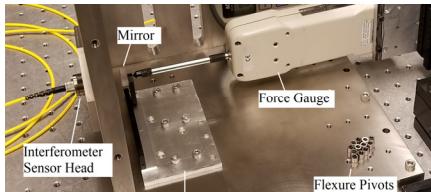
Paris, France – MEDSI 2018



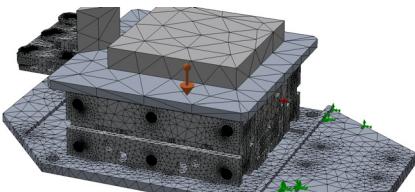
# OUTLINE



- Introduction to the deformation compensated flexure stage design



- Validation of the flexure pivot FE model

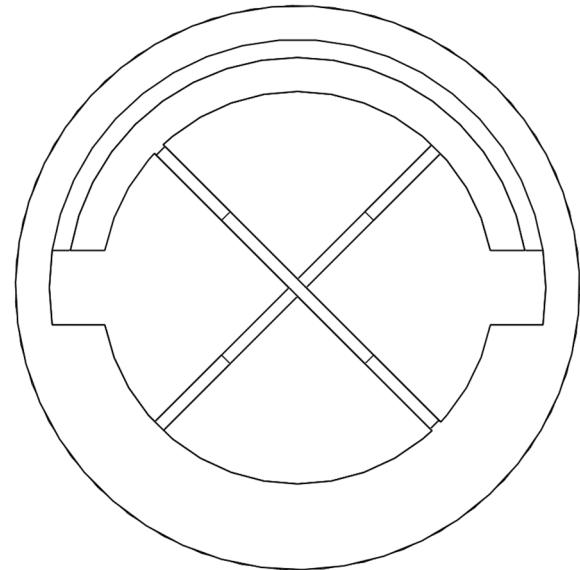
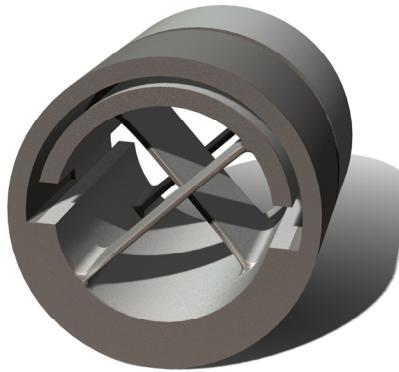


- Results and discussion of complete FE model of stage

# INTRODUCTION TO STAGE DESIGN

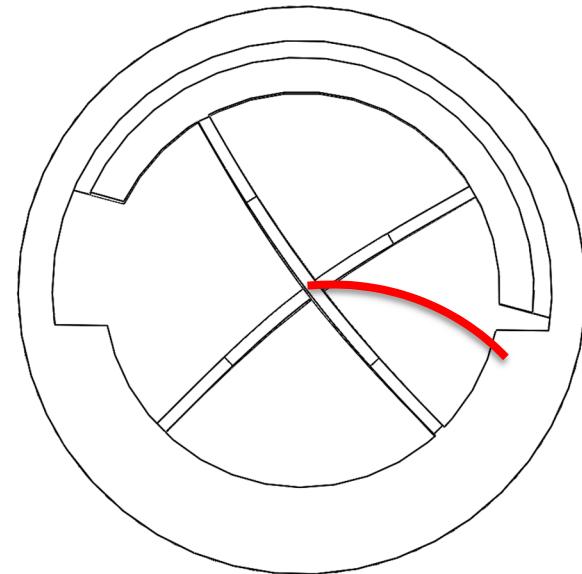
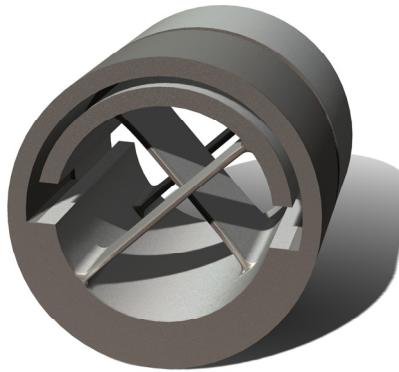
# INTRODUCTION TO STAGE DESIGN

## The Flexure Pivot – Fundamental Element in Design



# INTRODUCTION TO STAGE DESIGN

## The Flexure Pivot – Fundamental Element in Design

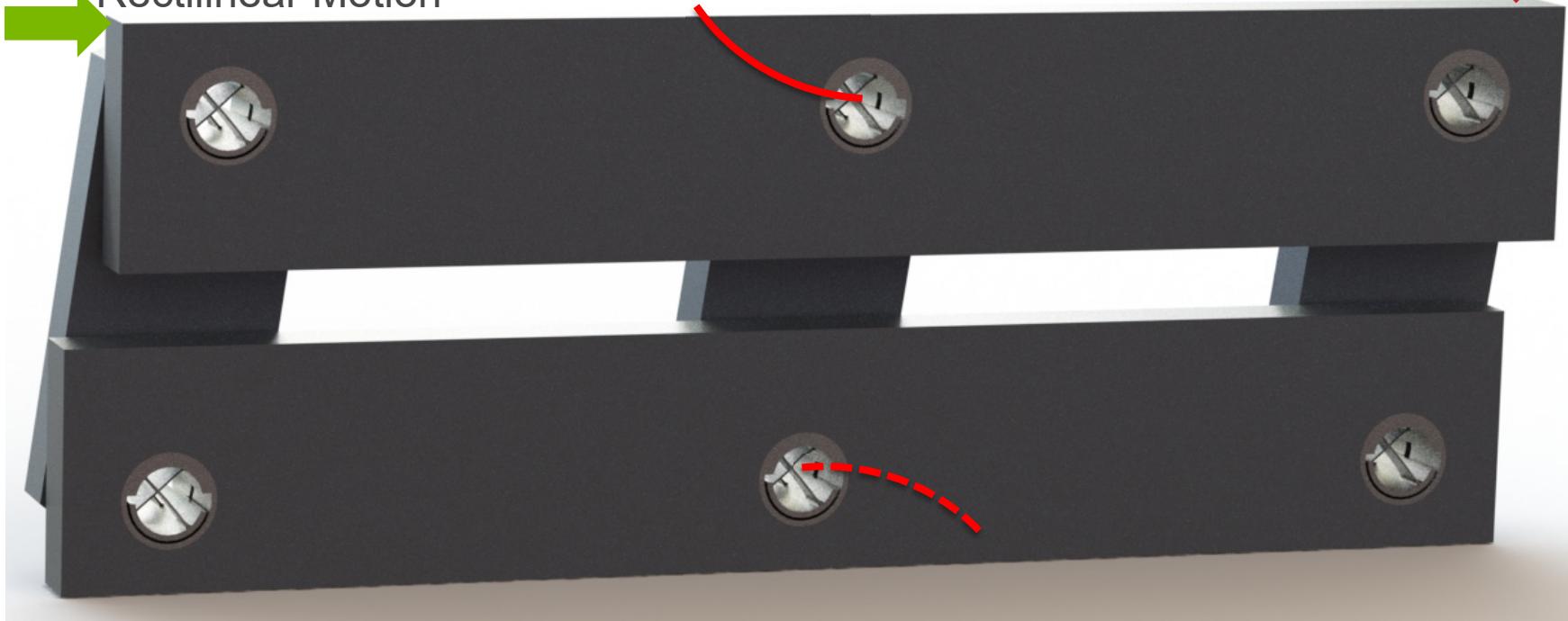


# INTRODUCTION TO STAGE DESIGN

## Deformation Compensated Four-Bar Mechanism

Rectilinear Motion

Parasitic Motion



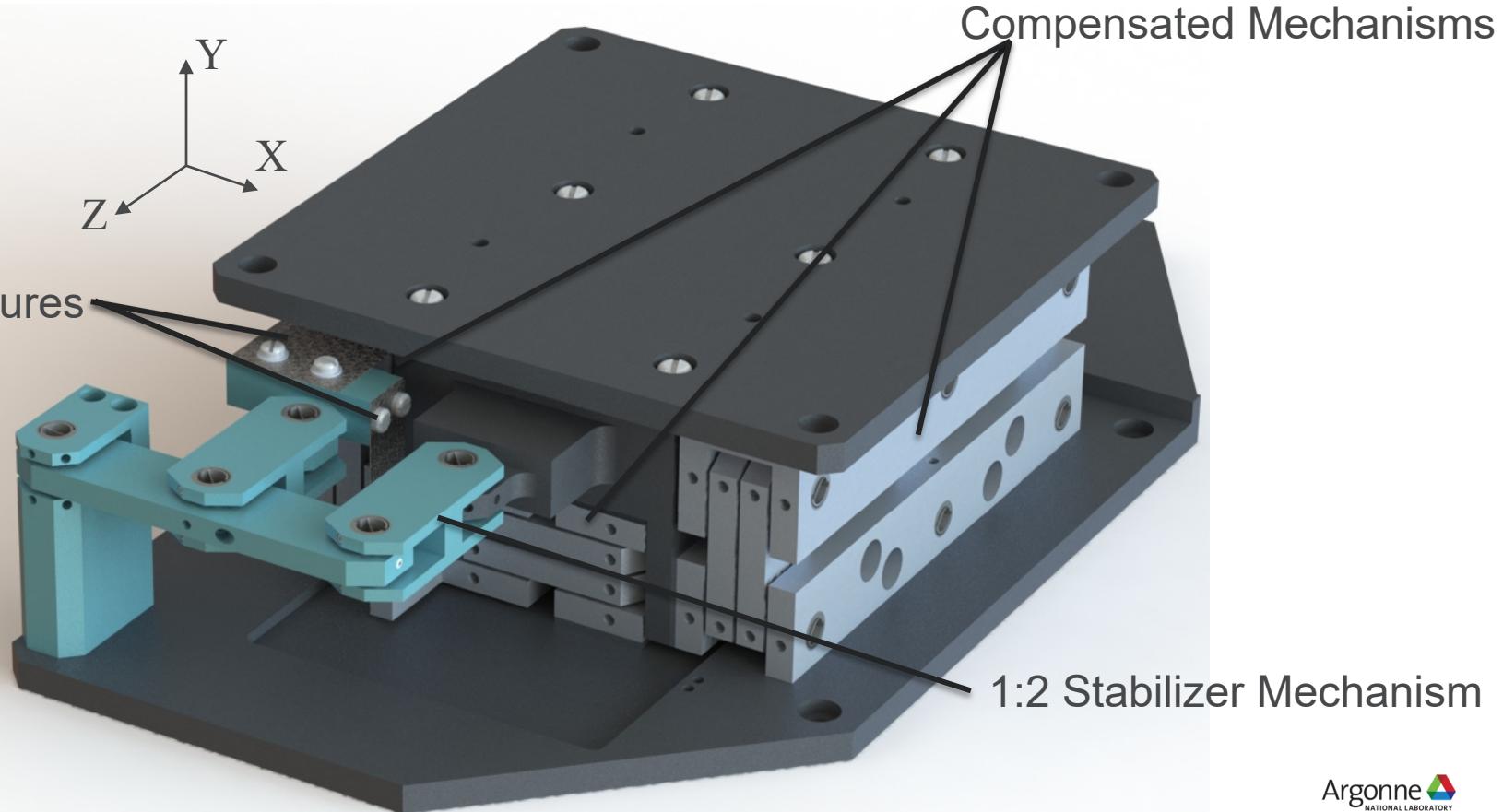
# INTRODUCTION TO STAGE DESIGN

## Double Deformation Compensated Mechanism



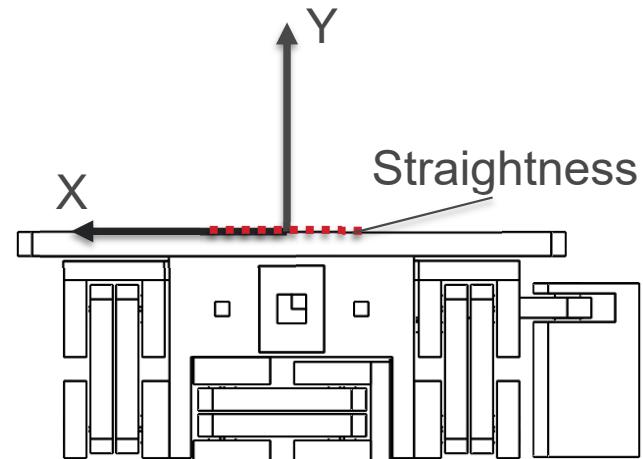
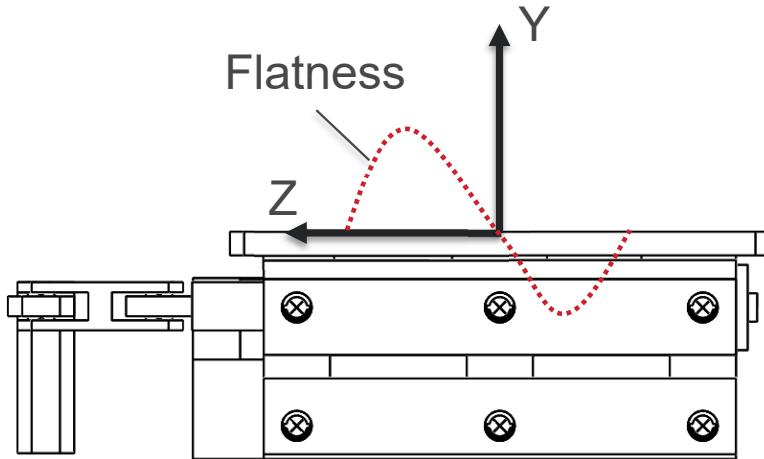
# INTRODUCTION TO STAGE DESIGN

## The Complete Flexure Stage



# INTRODUCTION TO STAGE DESIGN

## Trajectory Errors



Rotation about Z = Roll Error

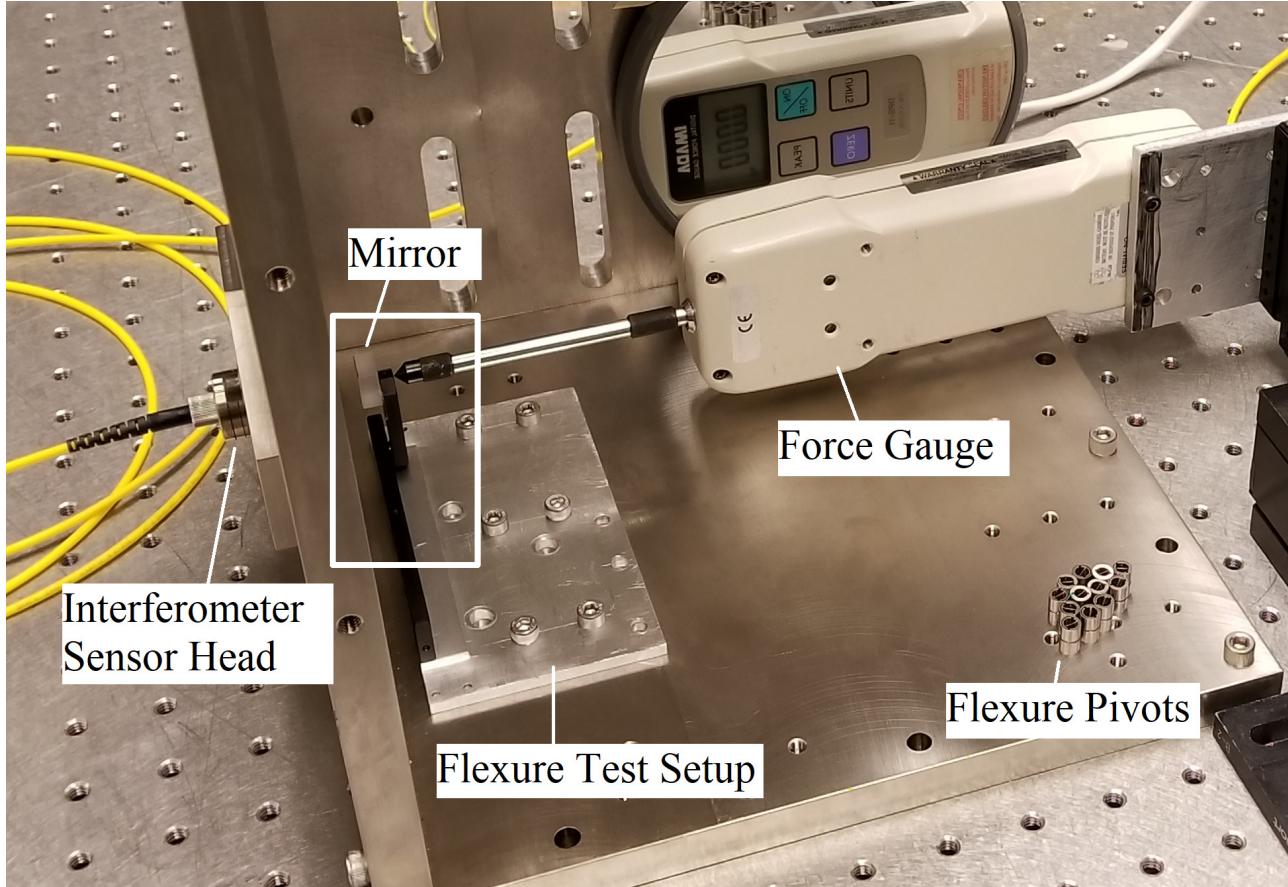
Rotation about Y = Yaw Error

Rotation about X = Pitch Error

# VALIDATION OF FLEXURE PIVOT FE MODEL

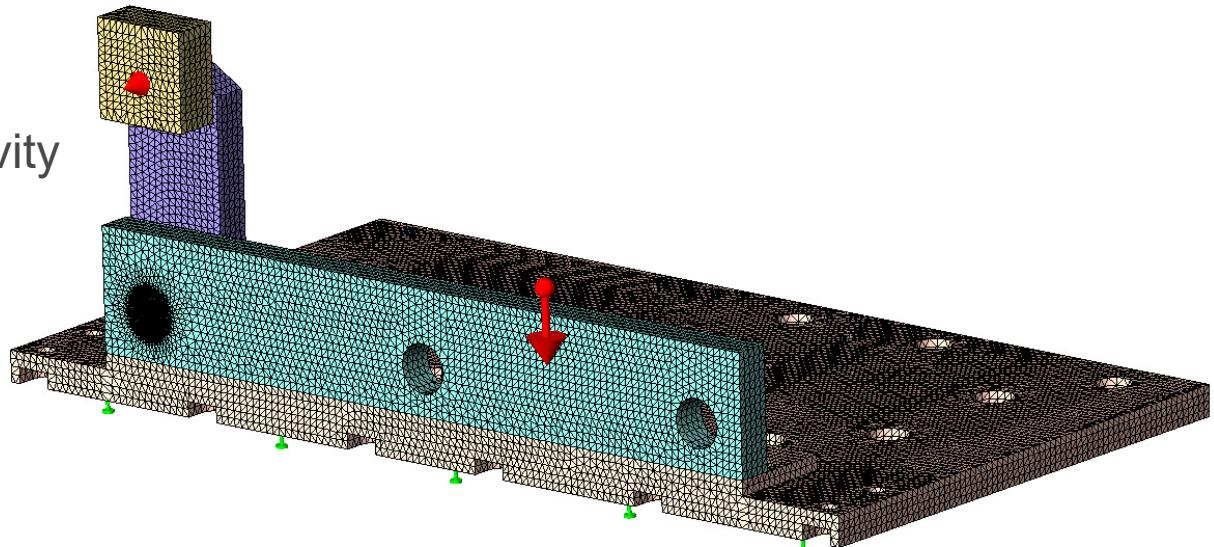
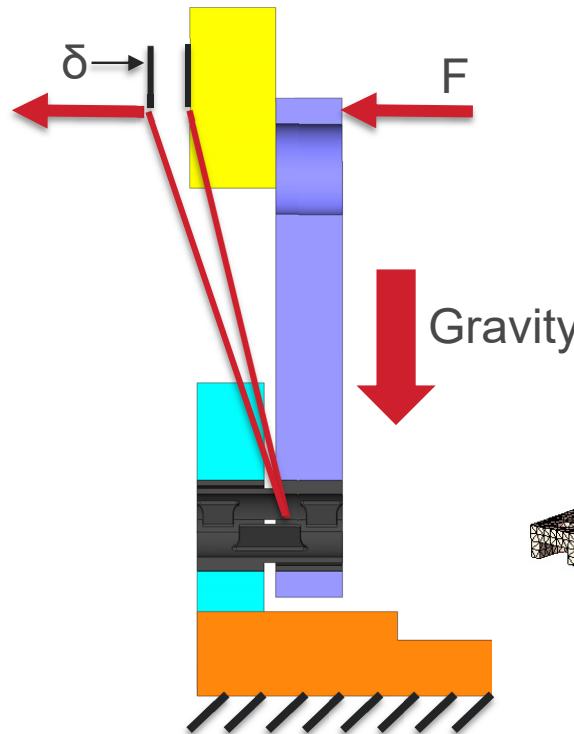
# VALIDATION OF FLEXURE PIVOT FE MODEL

## Experimental Setup



# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Model 1



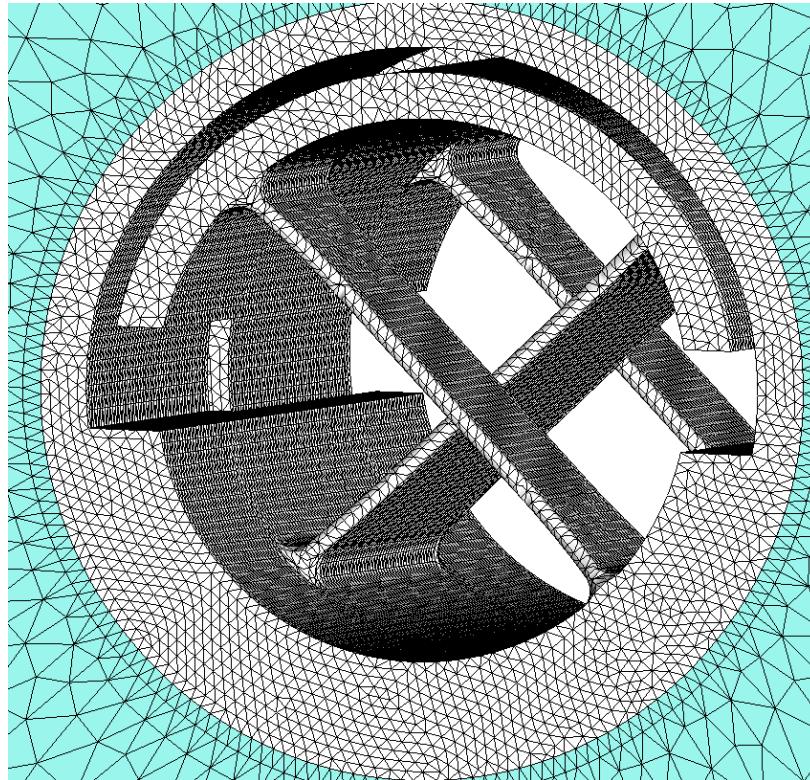
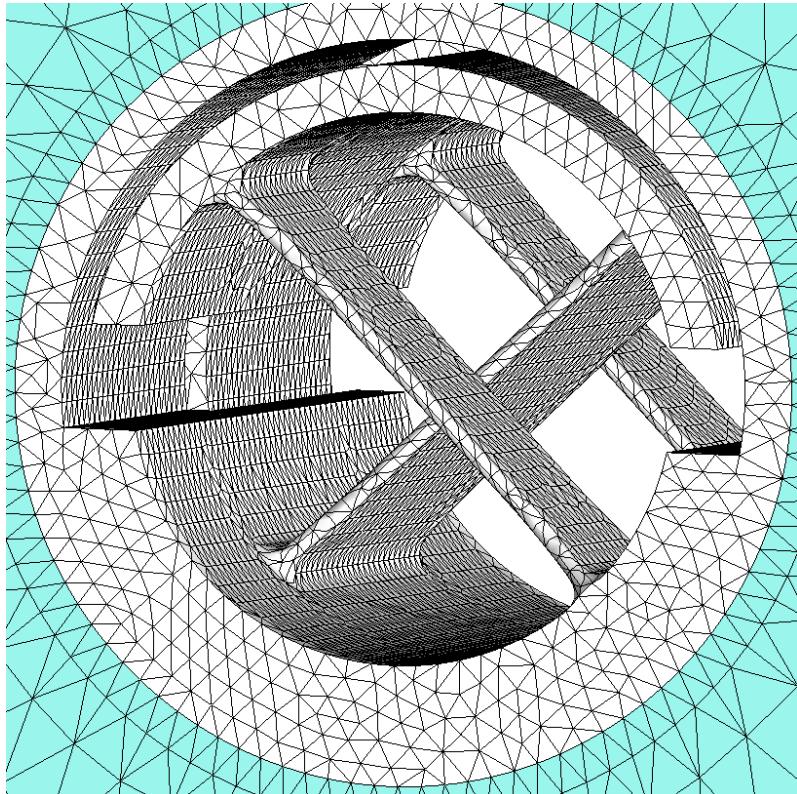
# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Results Model 1

Exp. Results	K (N/ $\mu\text{m}$ )	$\sigma$	COV
Flexure Pivots	0.0317	0.0013	4.0 %
FEA Results	K (N/ $\mu\text{m}$ )	Error	
Model 1	0.0368	16.0%	
Model 2			
Model 3			
Model 4			

# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Model 2



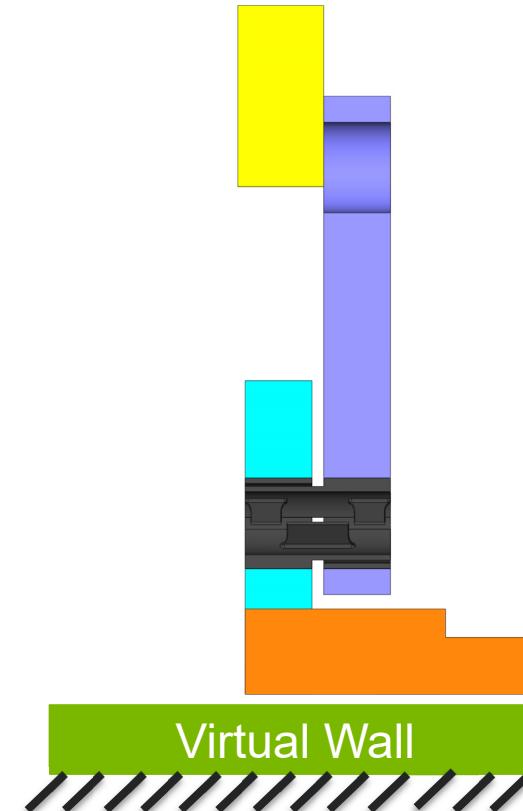
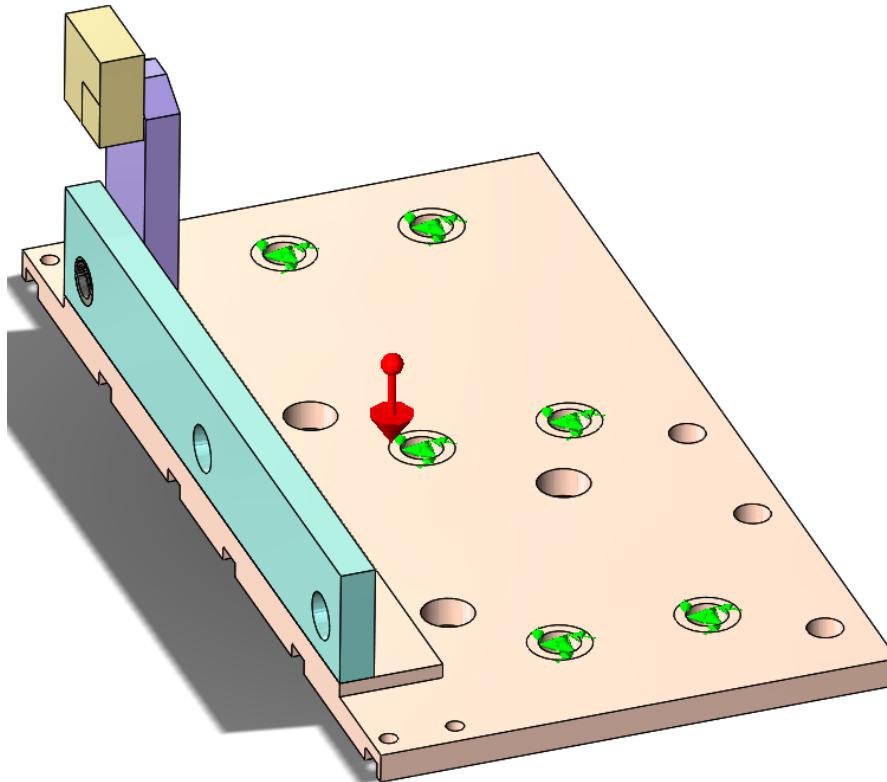
# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Results Model 2

Exp. Results	K (N/ $\mu\text{m}$ )	$\sigma$	COV
Flexure Pivots	0.0317	0.0013	4.0 %
FEA Results	K (N/ $\mu\text{m}$ )	Error	
Model 1	0.0368	16.0%	
Model 2	<b>0.0367</b>	<b>15.8%</b>	
Model 3			
Model 4			

# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Model 3



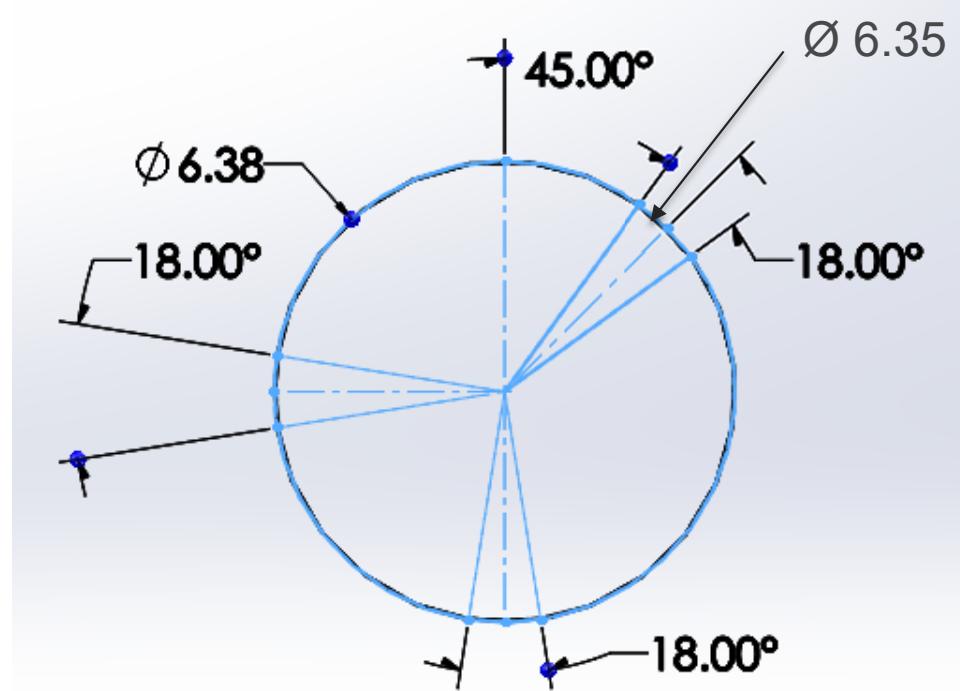
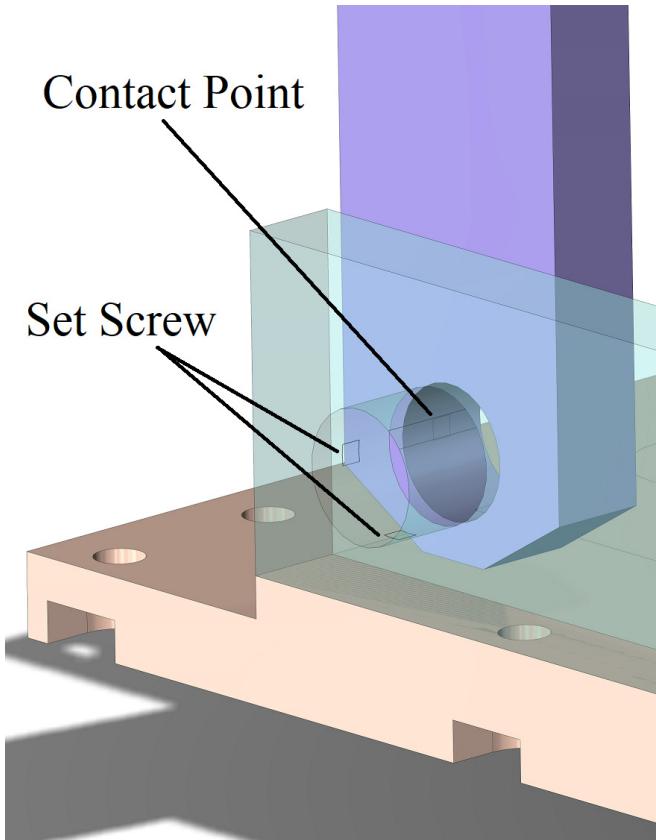
# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Results Model 3

Exp. Results	K (N/ $\mu\text{m}$ )	$\sigma$	COV
Flexure Pivots	0.0317	0.0013	4.0 %
FEA Results	K (N/ $\mu\text{m}$ )	Error	
Model 1	0.0368	16.0%	
Model 2	0.0367	15.8%	
Model 3	0.0365	15.3%	
Model 4			

# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Model 4



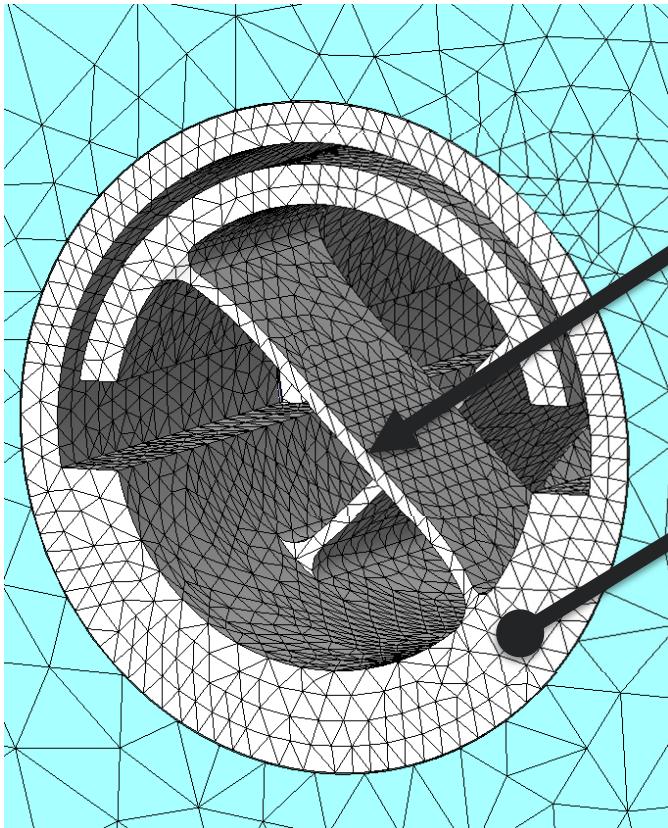
# VALIDATION OF FLEXURE PIVOT FE MODEL

## FEA Results Model 4

Exp. Results	K (N/ $\mu\text{m}$ )	$\sigma$	COV
Flexure Pivots	0.0317	0.0013	4.0 %
FEA Results	K (N/ $\mu\text{m}$ )	Error	
Model 1	0.0368	16.0%	
Model 2	0.0367	15.8%	
Model 3	0.0365	15.3%	
Model 4	0.0309	-2.42%	

# VALIDATION OF FLEXURE PIVOT FE MODEL

## Use Model 4 to Optimize Mesh



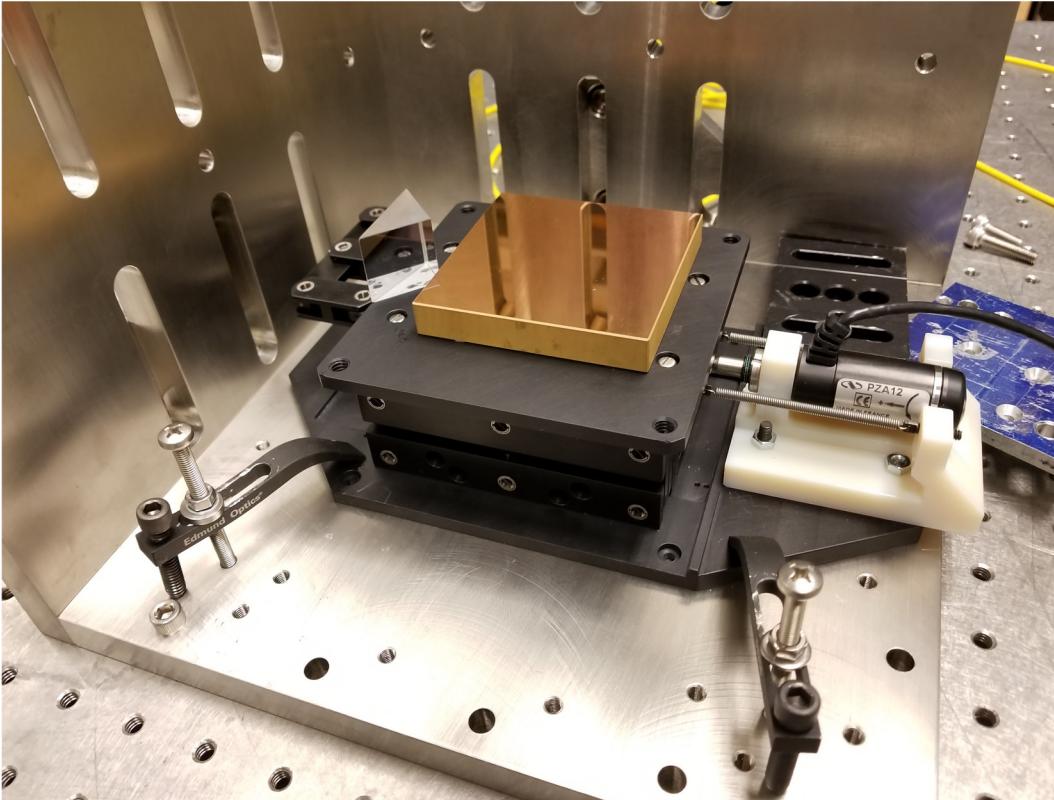
Round on edge removed

Curvature based mesh

# RESULTS AND DISCUSSION OF COMPLETE FE MODEL OF STAGE

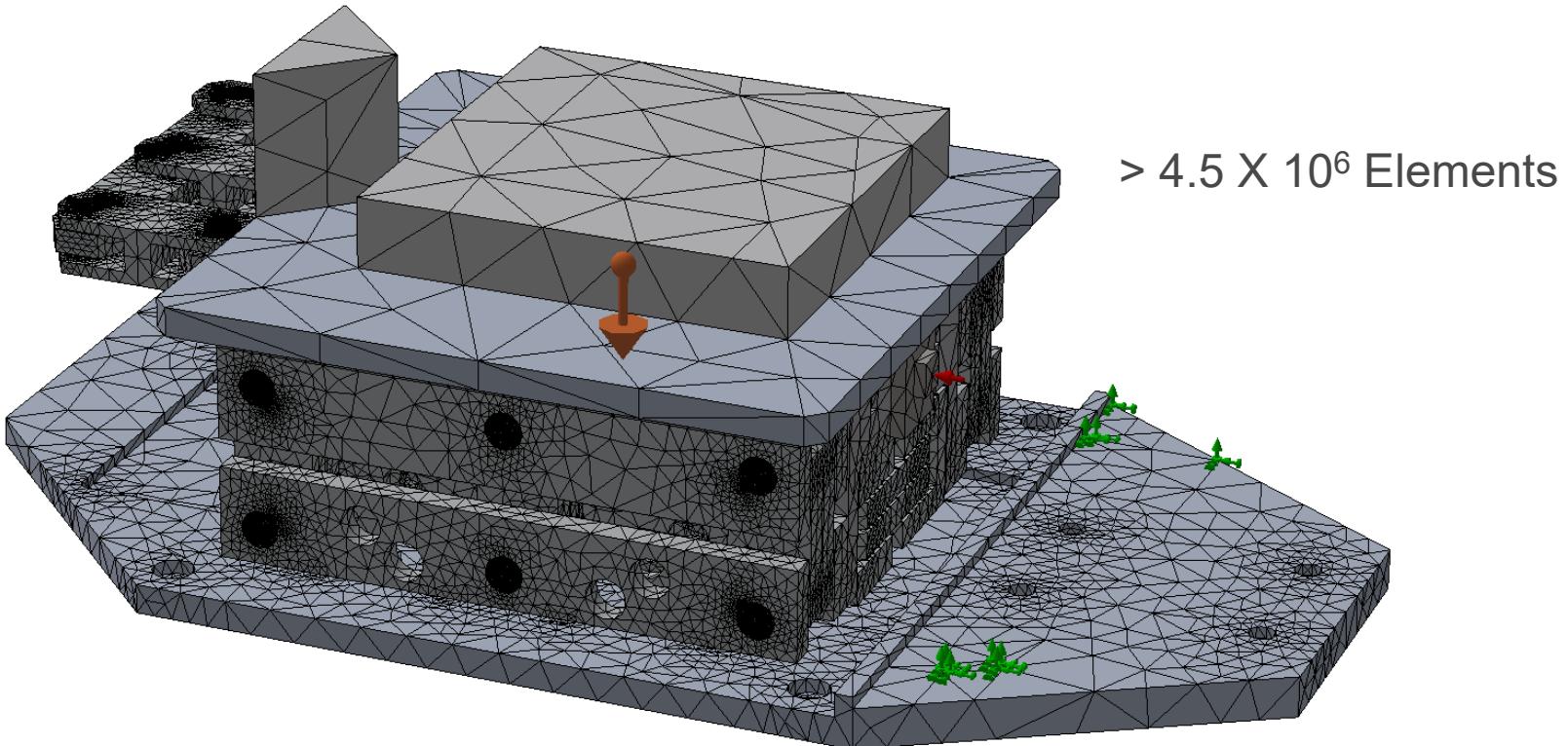
# COMPLETE FE MODEL RESULTS & DISCUSSION

## Experimental Setup



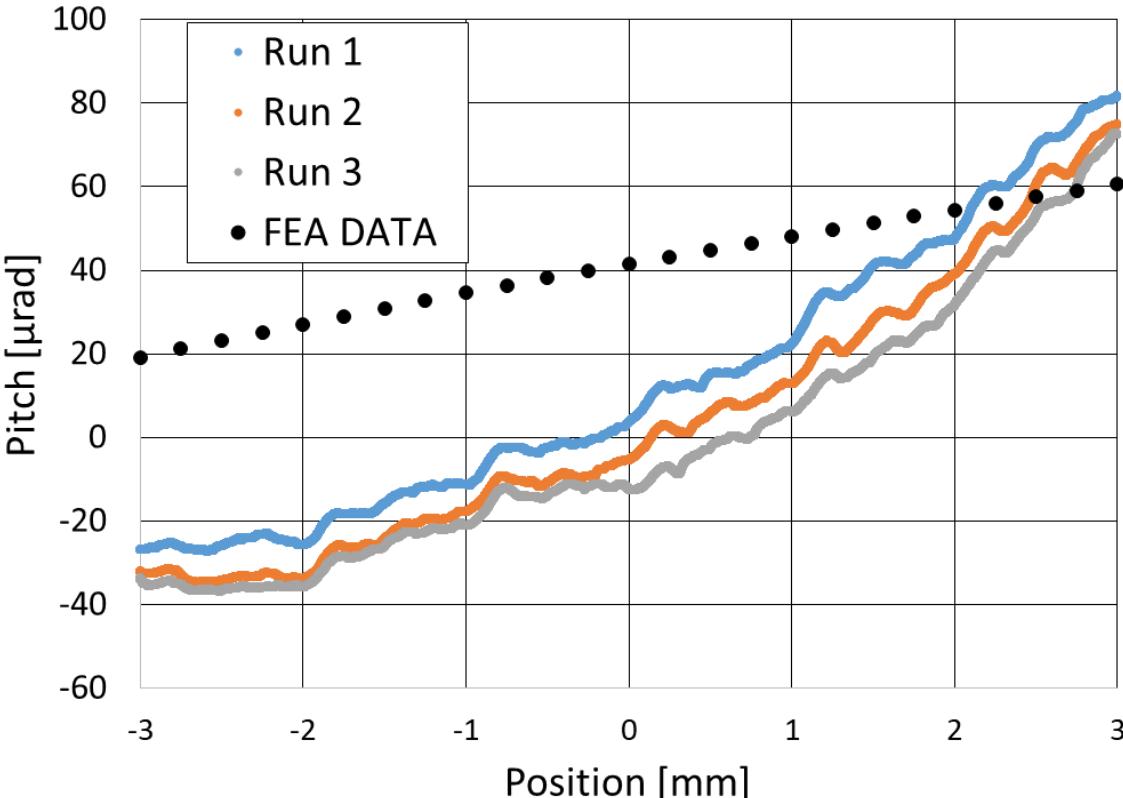
# COMPLETE FE MODEL RESULTS & DISCUSSION

## Complete FE Model



# COMPLETE FE MODEL RESULTS & DISCUSSION

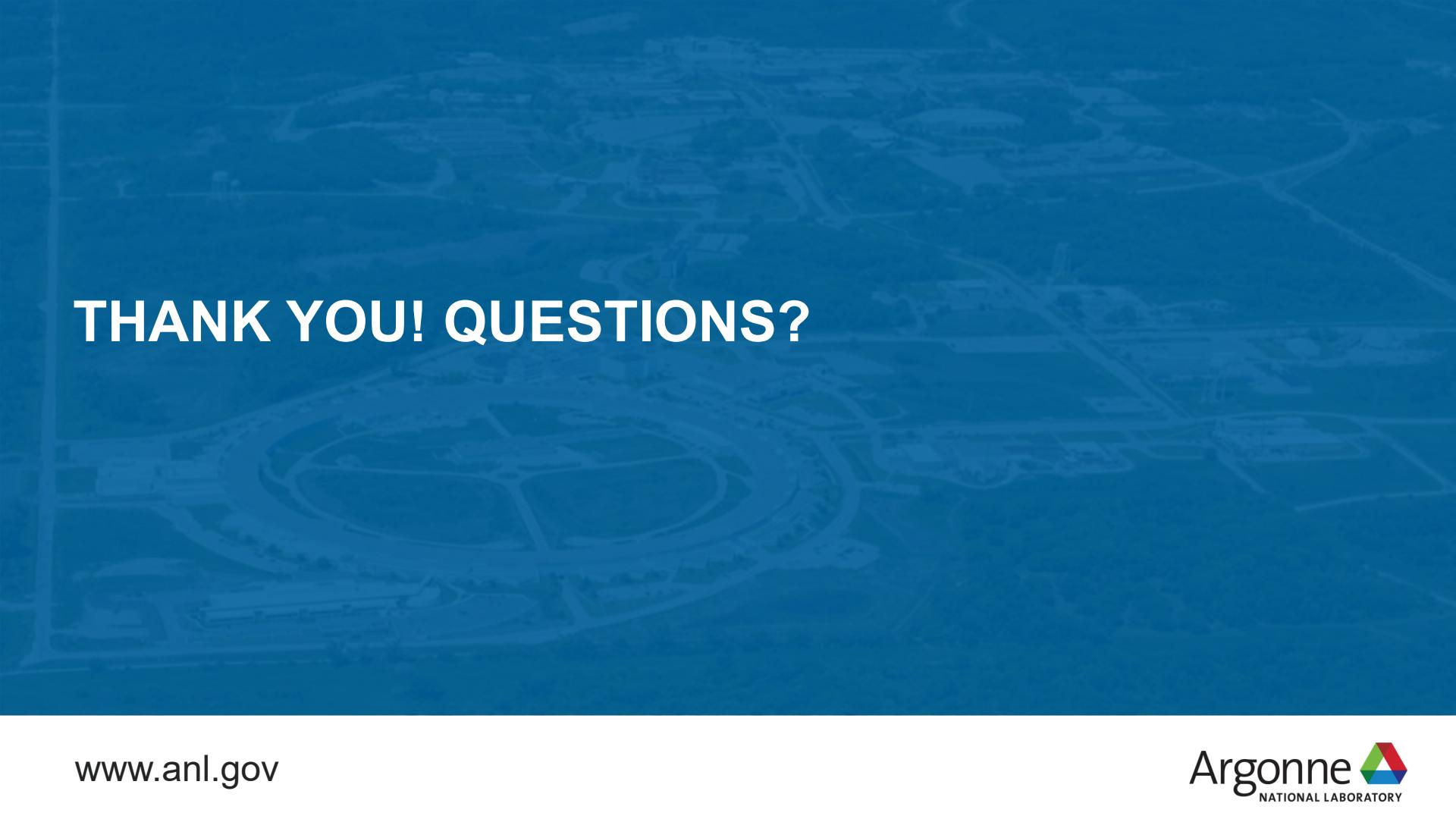
## Results & Discussion



- Theory does not match exp., but both upward trend.
- Exp. results are at least 2<sup>nd</sup> order curves, while theory is 1<sup>st</sup> order.
- Shift in exp. data is from temperature drift in mirror to moving table interface.

# CONCLUSION

- Simulated mounting conditions of flexure pivot are required.
- Complete FE model does not yet match theory
- Future improvements to test in model include:
  - Geometric tolerance from manufacturing
  - Set screw holding torques
  - Set screw tightening order
  - Assembly errors
  - Flexure pivot stiffness variance
  - All component interfaces

The background of the slide is a dark blue-tinted aerial photograph of a large scientific facility, likely the Argonne National Laboratory. The image shows a complex network of white buildings, green lawns, and paved roads, all arranged in a circular or radial pattern around a central area. The overall impression is one of a large, organized industrial or research complex.

# THANK YOU! QUESTIONS?

[www.anl.gov](http://www.anl.gov)

