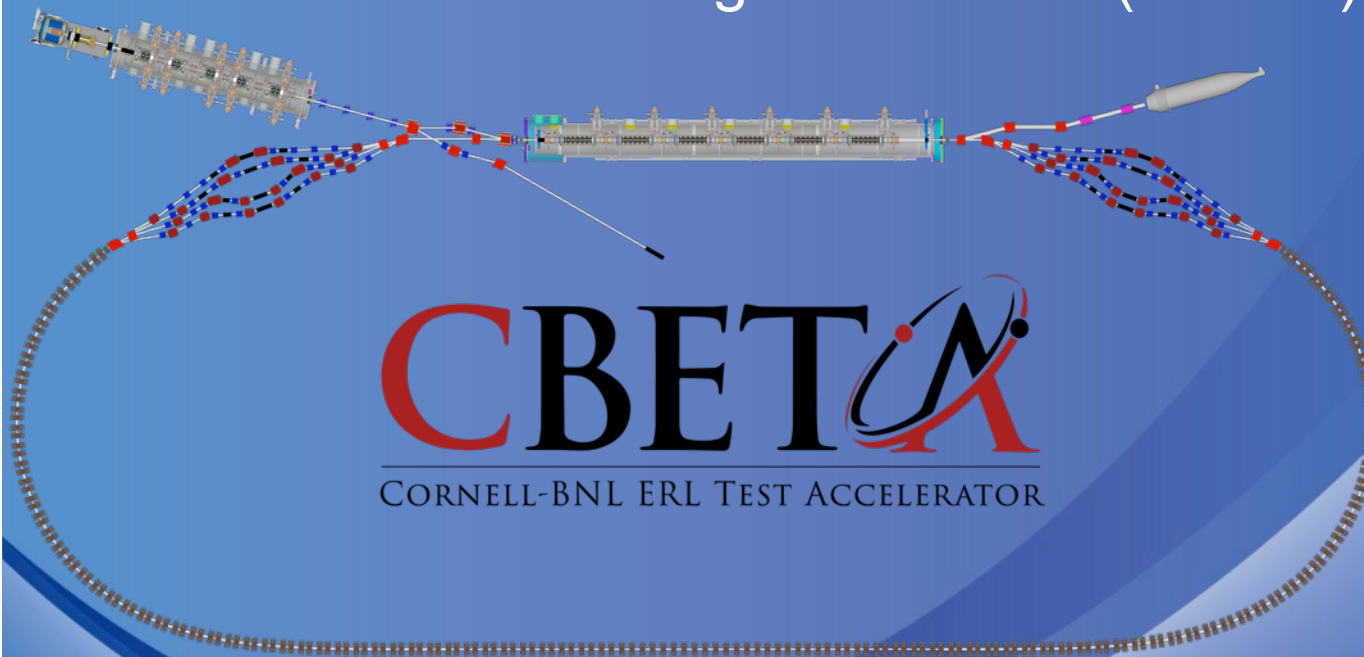


CBETA, the 4-turn ERL with *SRF linacs and permanent magnet beam transport*

LINAC, 27 July 2018

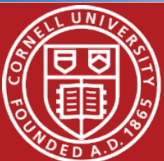
Georg Hoffstaetter (Cornell)



CBETA
CORNELL-BNL ERL TEST ACCELERATOR

BROOKHAVEN
NATIONAL LABORATORY

a passion for discovery



Cornell Laboratory for
Accelerator-based Sciences and
Education (CLASSE)





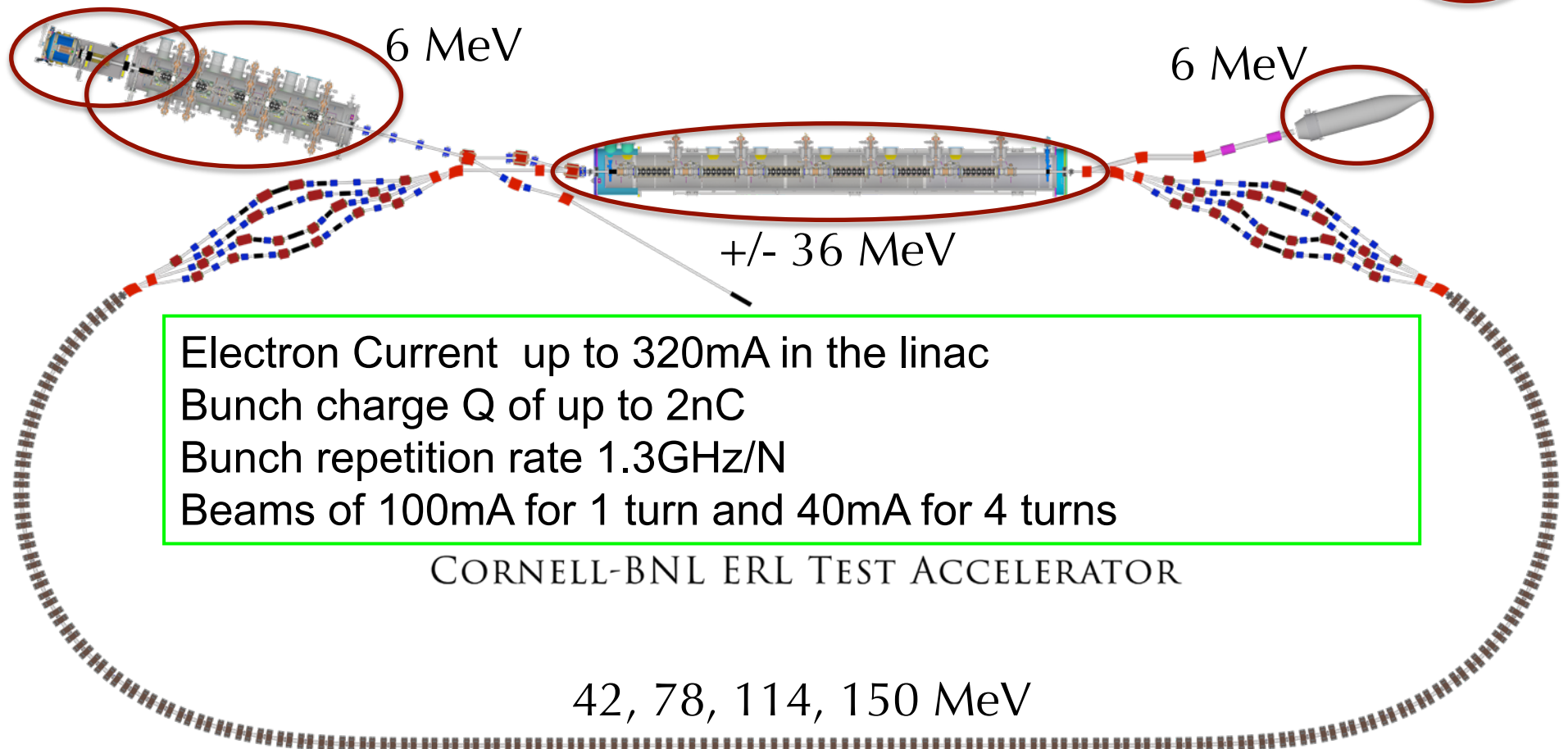
- The accelerator I am presenting has beam parameters of an **Electron Ion Collider (EIC) electron cooler** and provides a prototype for such an instrument.
- It is unique in that it
 - is the first 4-turn SRF ERL
 - has the first FFA loop with large (x4) momentum aperture
 - Has propagation through permanent Halbach magnets
 - has the largest electron beam power in an ERL
- It is being constructed and its main components have been beam-tested.
- It has applications beyond EIC research
- It is build in a Cornell/BNL collaboration and is commissioned in world-wide collaboration



The test ERL in Cornell's hall LOE **CBETA**

- Cornell DC gun
- 100mA, 6MeV SRF injector (ICM)
- 600kW beam dump
- 100mA, 6-cavity SRF CW Linac (MLC)

Existing components at **Cornell**





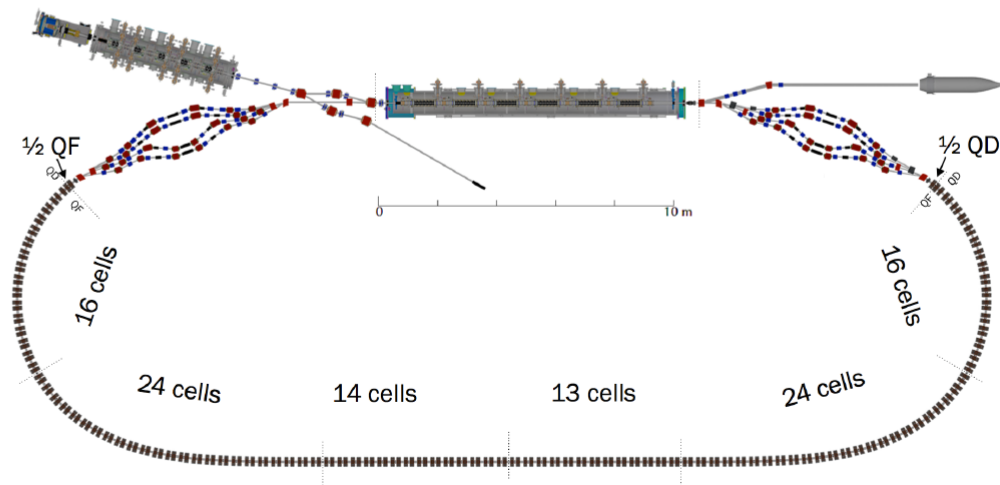
CBETA Design Report

Cornell-BNL ERL Test Accelerator

Principle Investigators: G.H. Hoffstaetter, D. Trbojevic

Editor: C. Mayes

Contributors: N. Banerjee, J. Barley, I. Bazarov, A. Bartnik, J. S. Berg, S. Brooks, D. Burke, J. Crittenden, L. Cultrera, J. Dobbins, D. Douglas, B. Dunham, R. Eichhorn, S. Full, F. Furuta, C. Franck, R. Gallagher, M. Ge, C. Gulliford, B. Heltsley, D. Jusic, R. Kaplan, V. Kostroun, Y. Li, M. Liepe, C. Liu, W. Lou, G. Mahler, F. Méot, R. Michnoff, M. Minty, R. Patterson, S. Peggs, V. Ptitsyn, P. Quigley, T. Roser, D. Sabol, D. Sagan, J. Sears, C. Shore, E. Smith, K. Smolenski, P. Thieberger, S. Trabocchi, J. Tuozzolo, N. Tsoupas, V. Veshcherevich, D. Widger, G. Wang, F. Willeke, W. Xu



June 8, 2017

2005 Start of construction of DC photo-emitter gun; to world record current (75mA)

2012 PD-Design Report on a hard x-ray 5GeV ERL; no construction.

2013 Achieved world record brightness

2014 White paper for CBETA with collaborators at BNL.

2016 2nC bunch charge for EIC

2016 Construction funding by NYS begins.

2017 CBETA Design Report

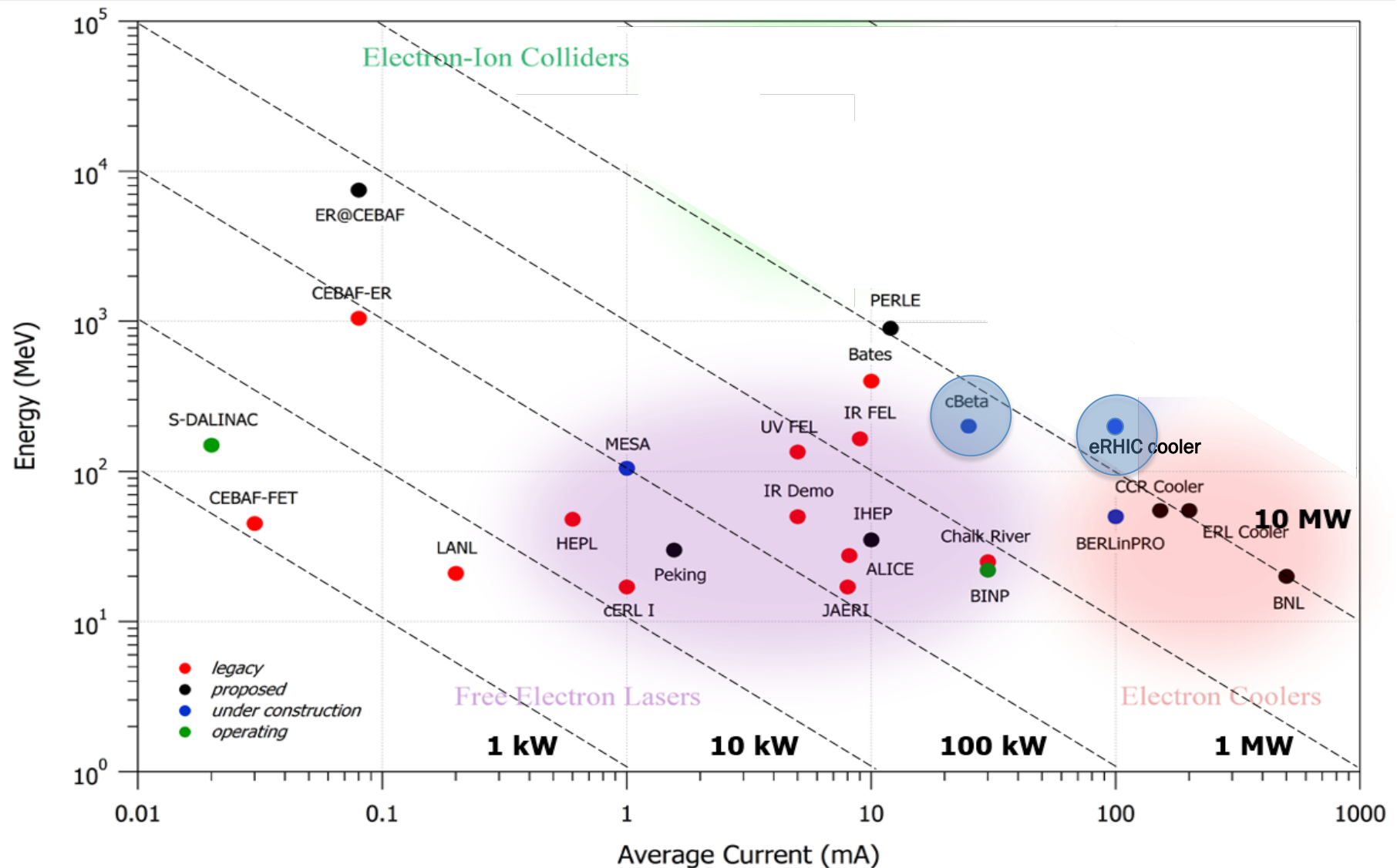
2018 1st beam thorough SRF chain, one separator and one PMA unit.

Starting in 2020, CBETA will be available for R&D on high power beams!

arXiv:1706.04245v1 [physics.acc-ph] 13 Jun 2017



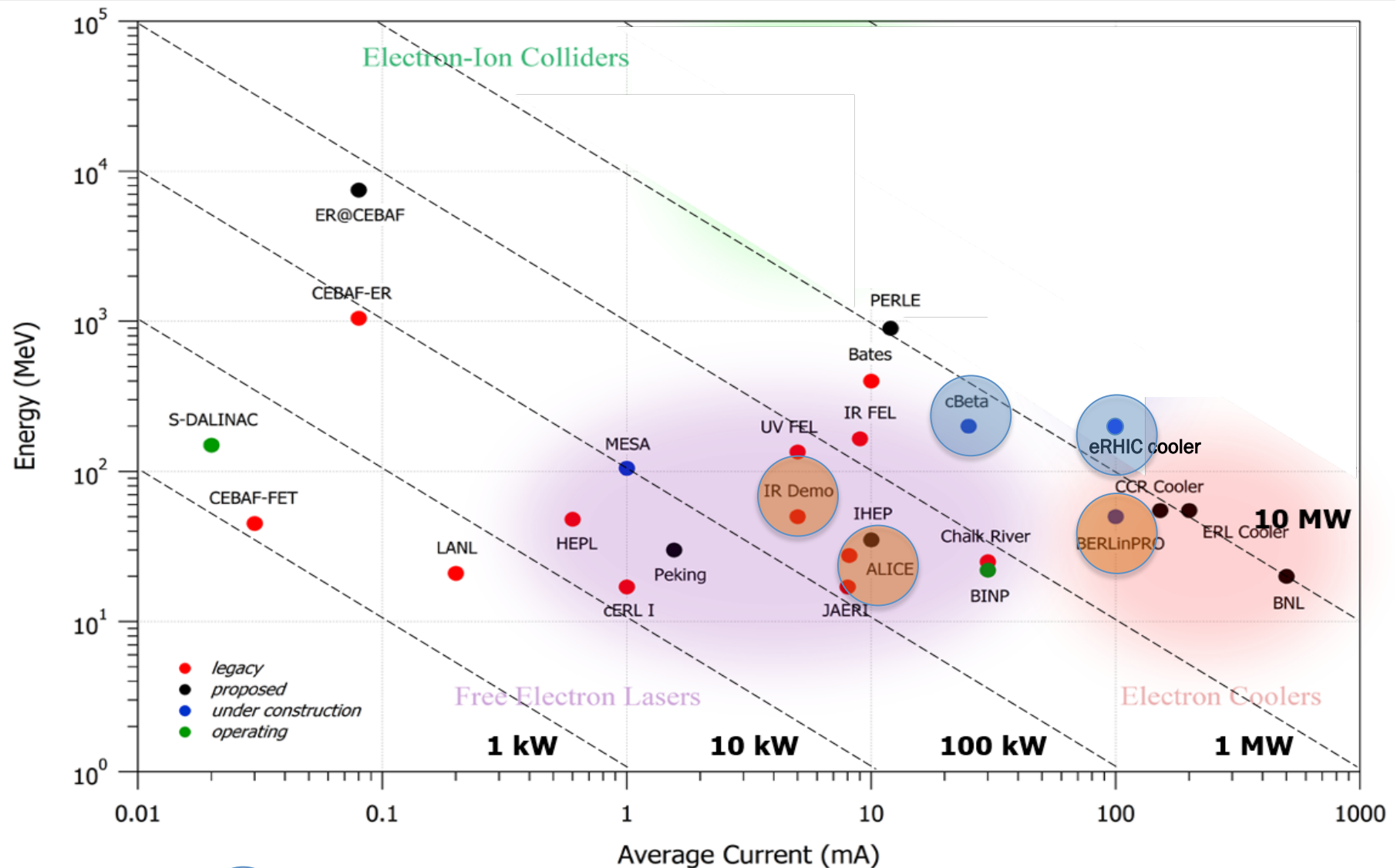
The beam power frontier



- CBETA has 150MeV and up to 40mA: 6MW beampower => Delete black
- eRHIC cooler ERL has 150MeV and up to 100mA: up to 15mW



The beam power frontier



Home projects of collaborators who joint in recent CBETA running



Hall L0E before CBETA



L0E contained approximately 7,000 square feet of Lab and Shop space



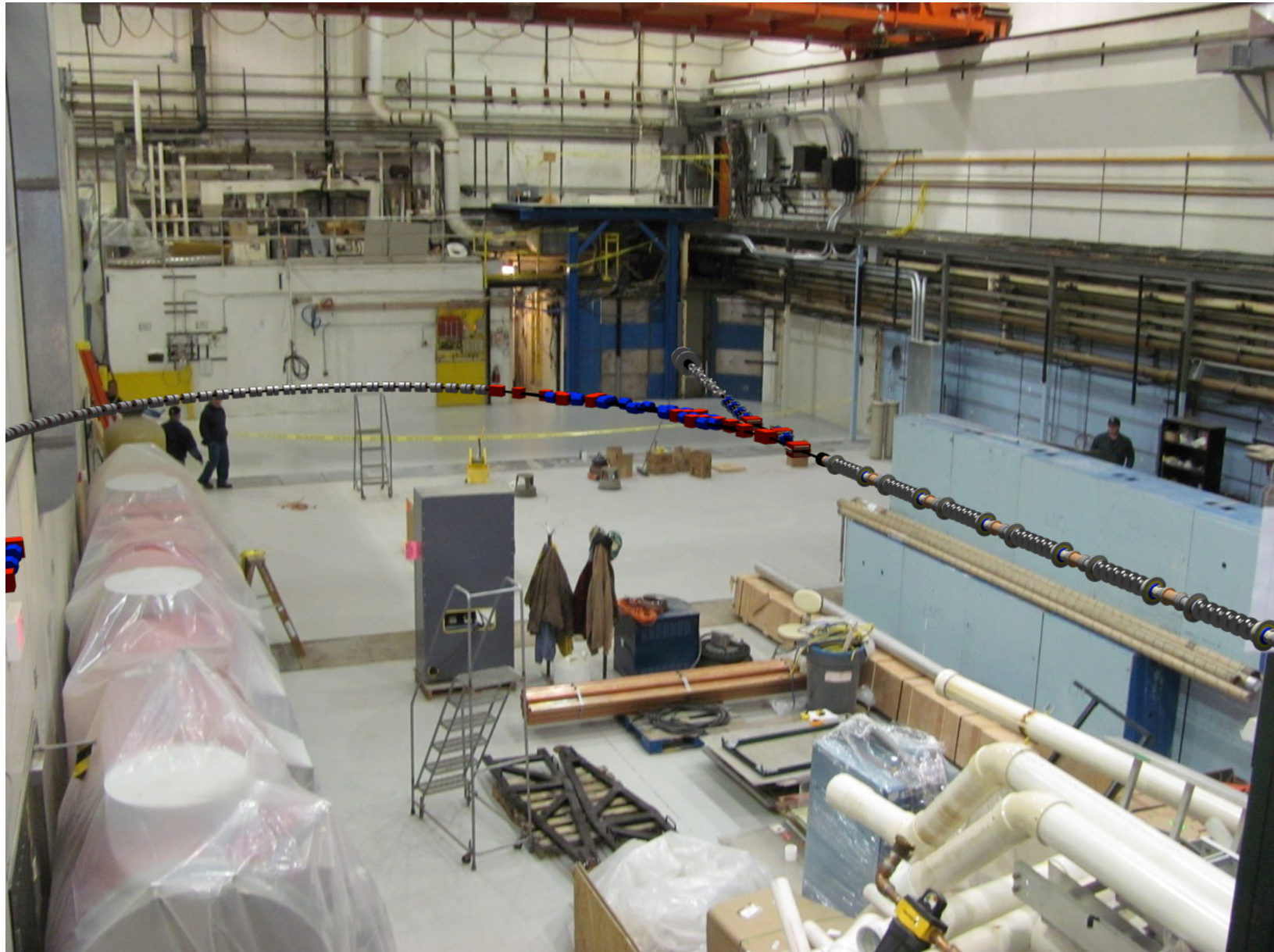


70% of the existing technical-use space was removed for the initial phase



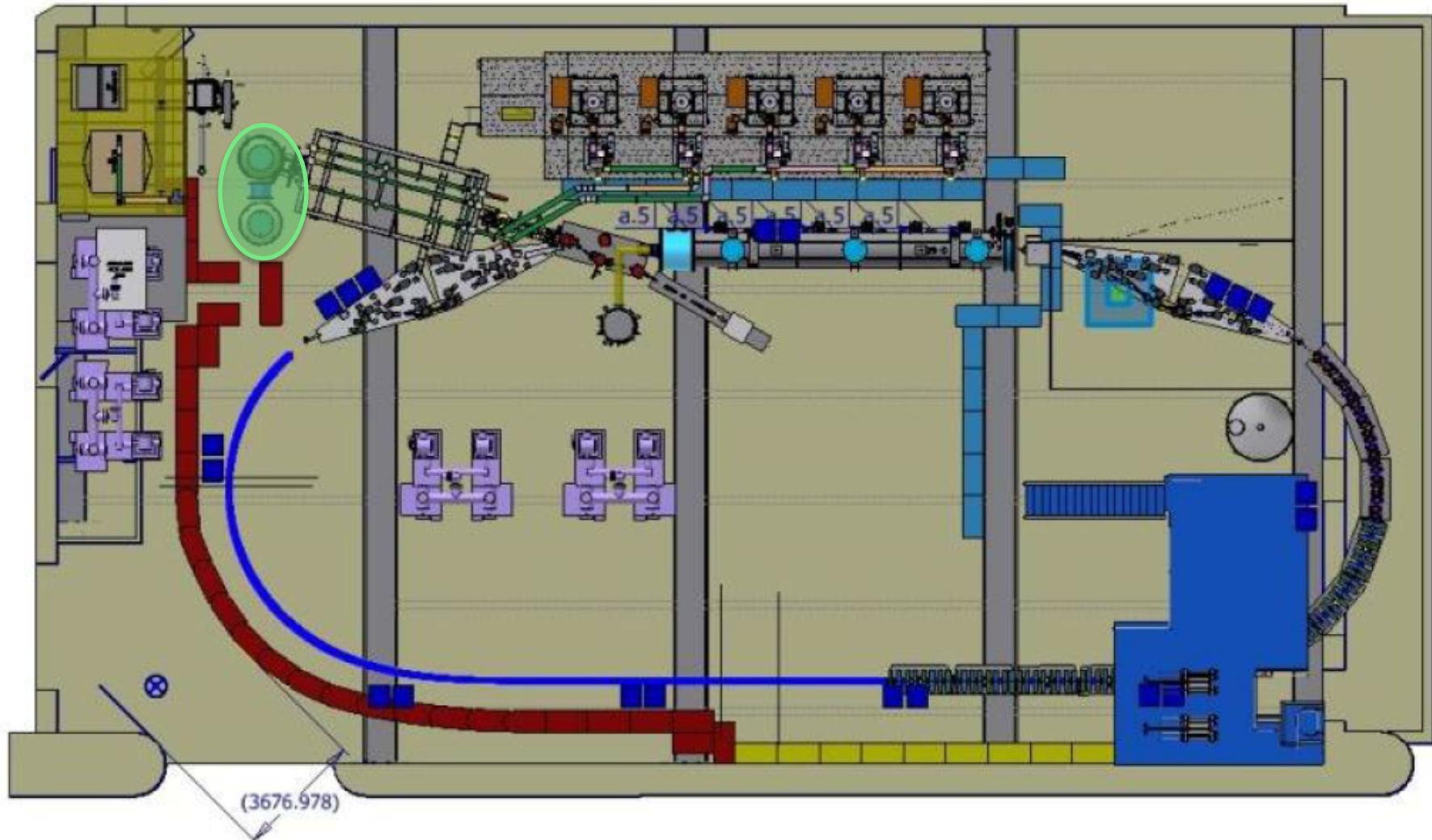


L0E cleaned with CBETA



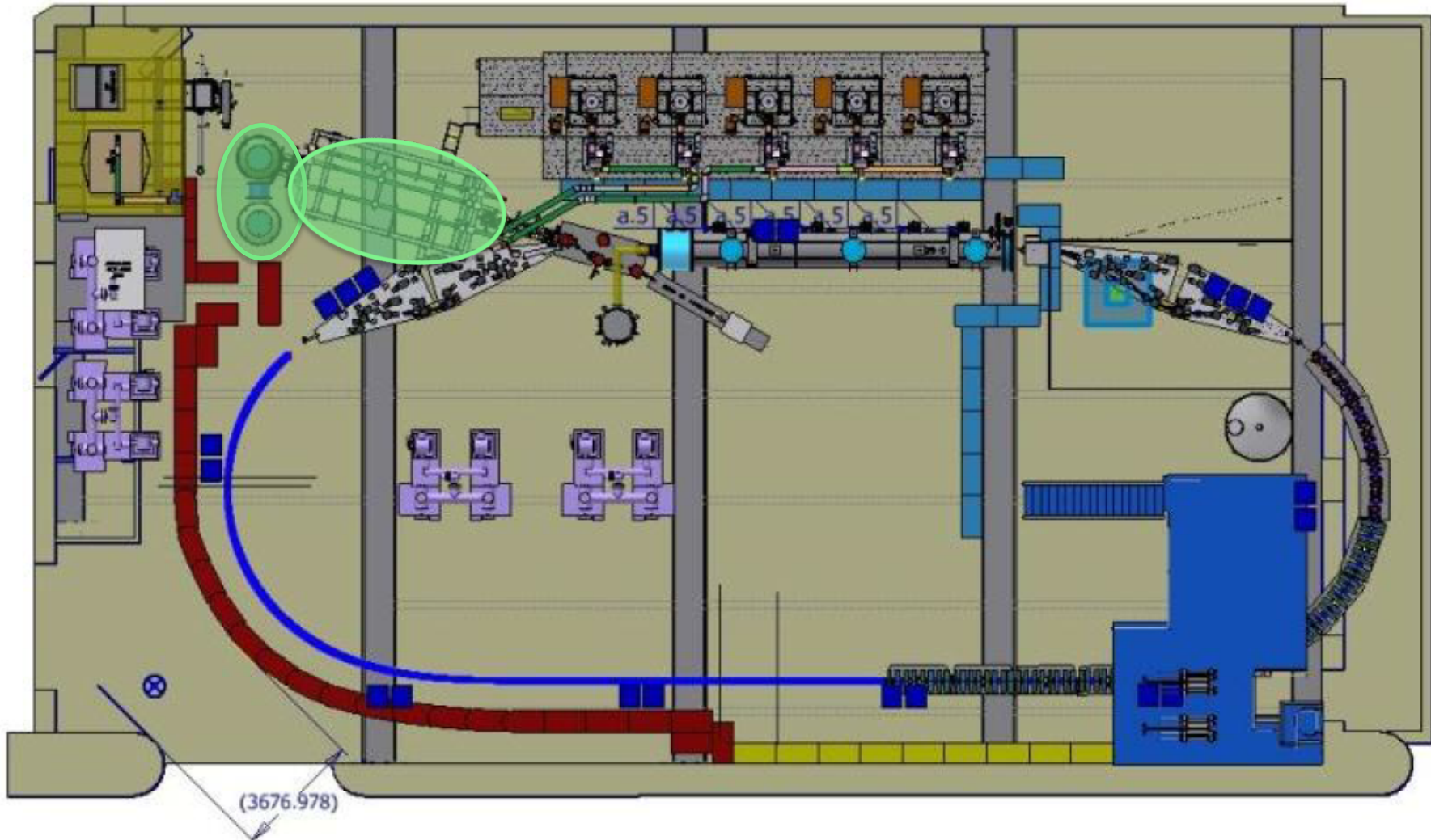


Installed: DC gun



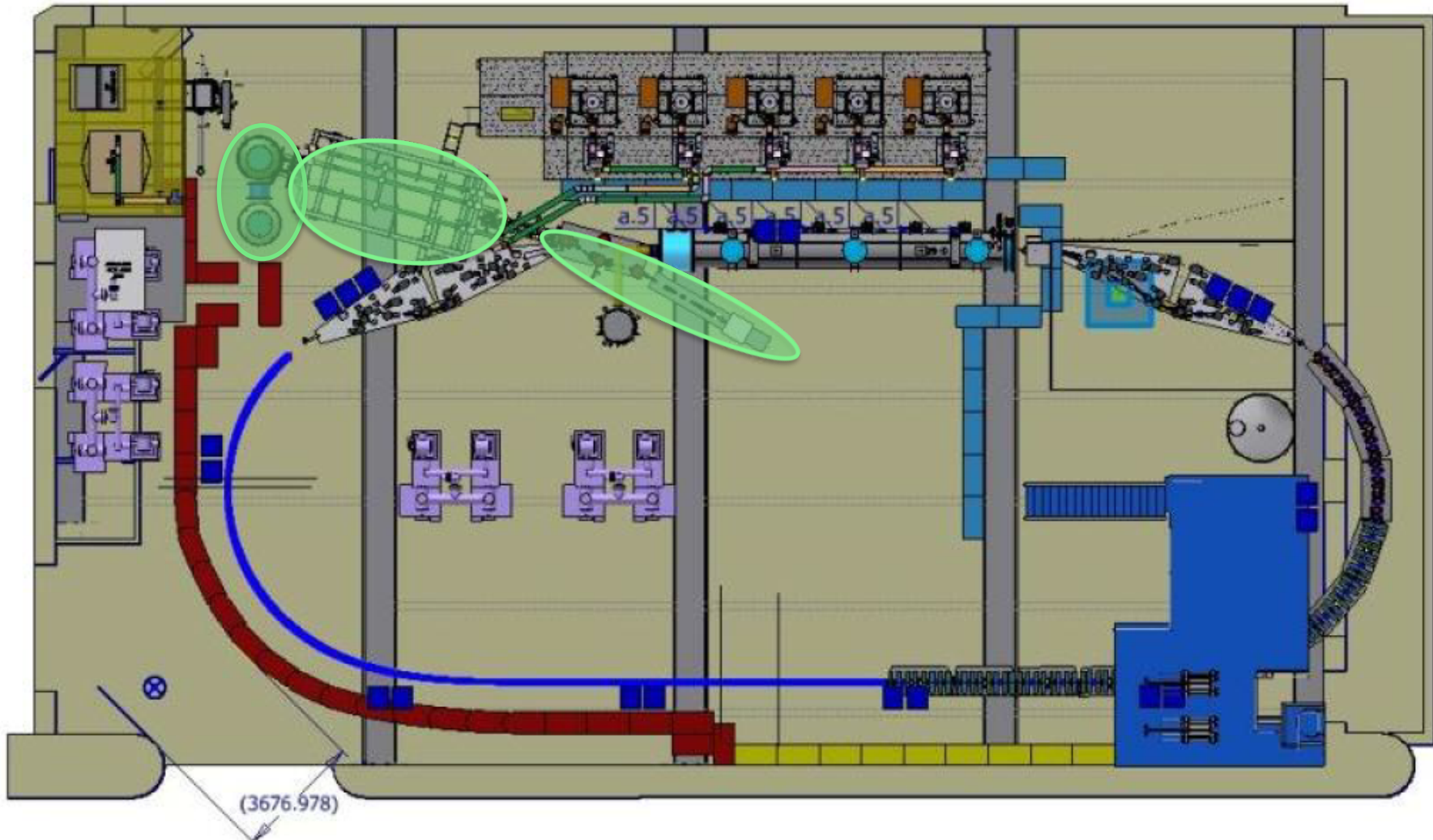


Installed: DC gun, SRF injector





Installed: DC gun, SRF injector, mirror diagnostics line

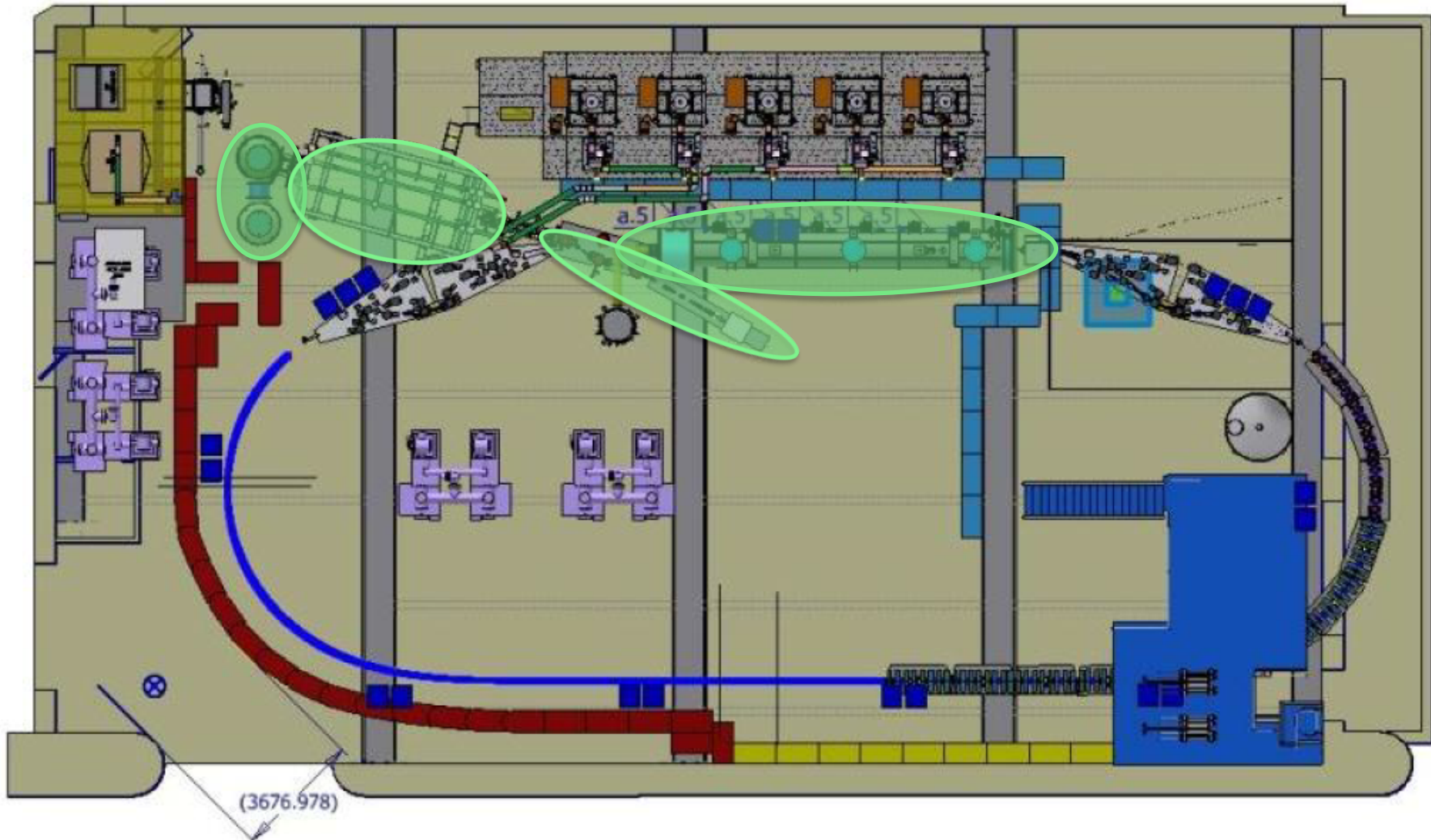




CBETA in its Hall L0E



Installed: DC gun, SRF injector, mirror diagnostics line, ERL cryomodule

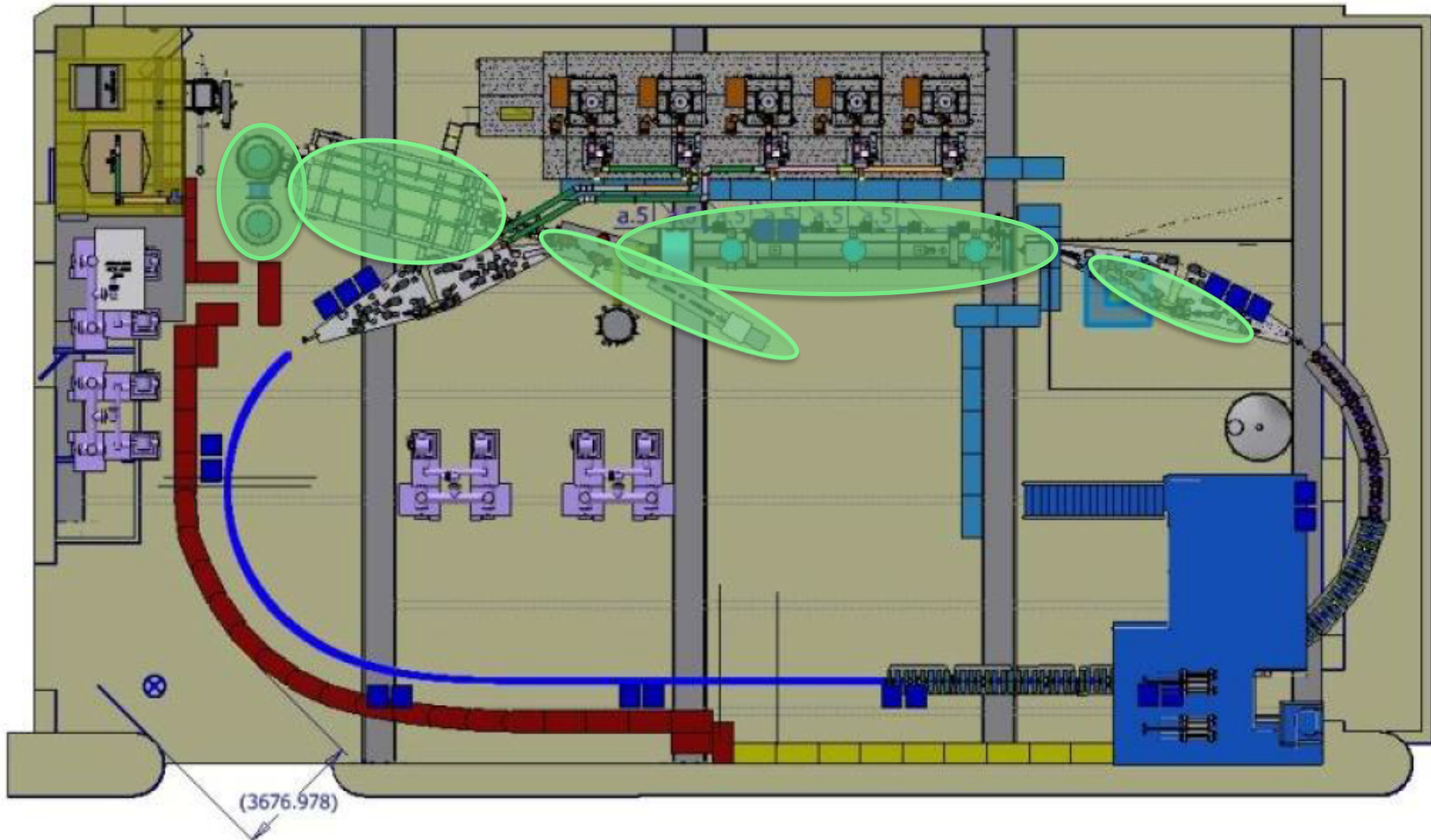




CBETA in its Hall L0E



Installed: DC gun, SRF injector, mirror diagnostics line, ERL cryomodule
1st splitter of 8

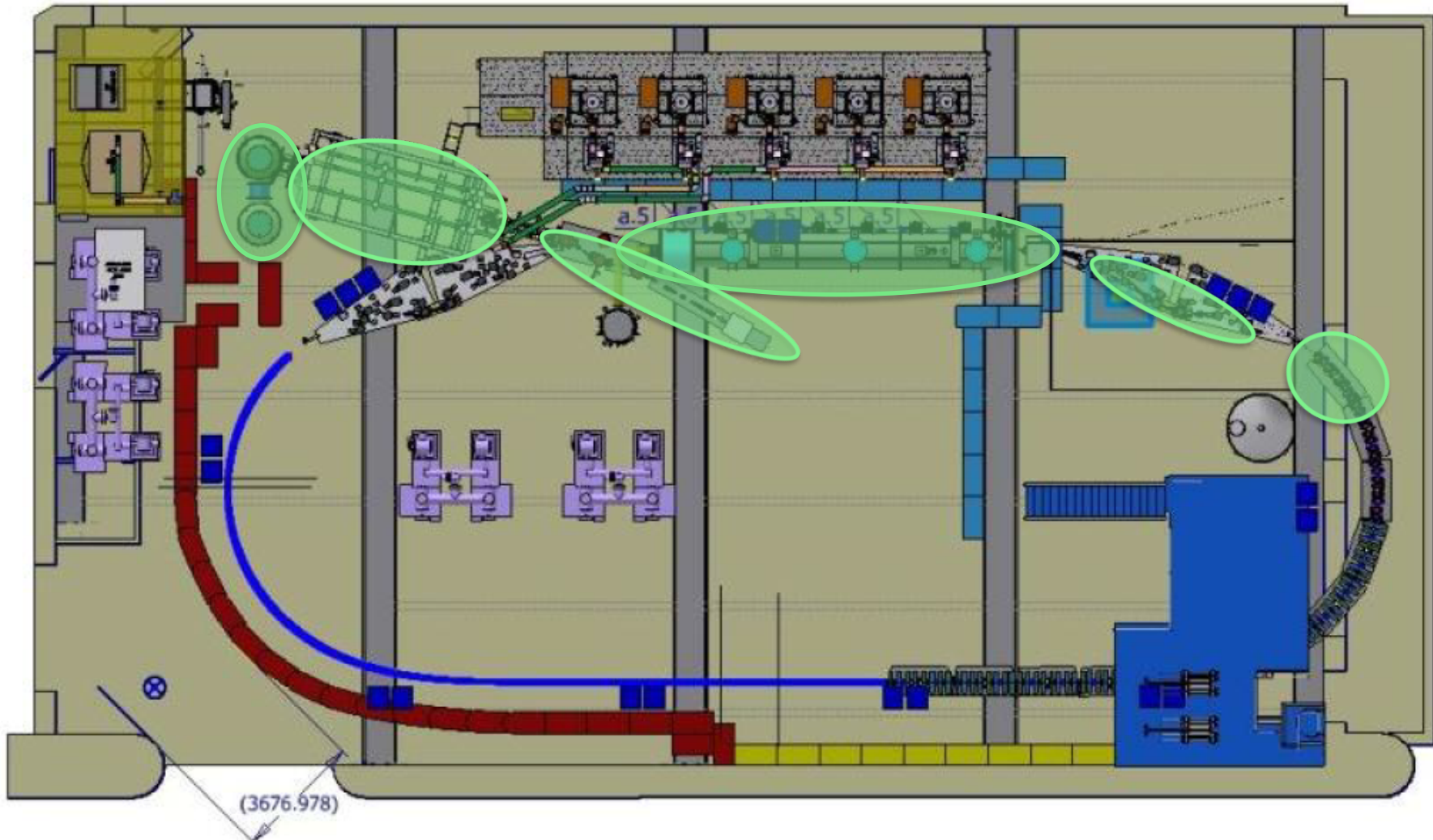


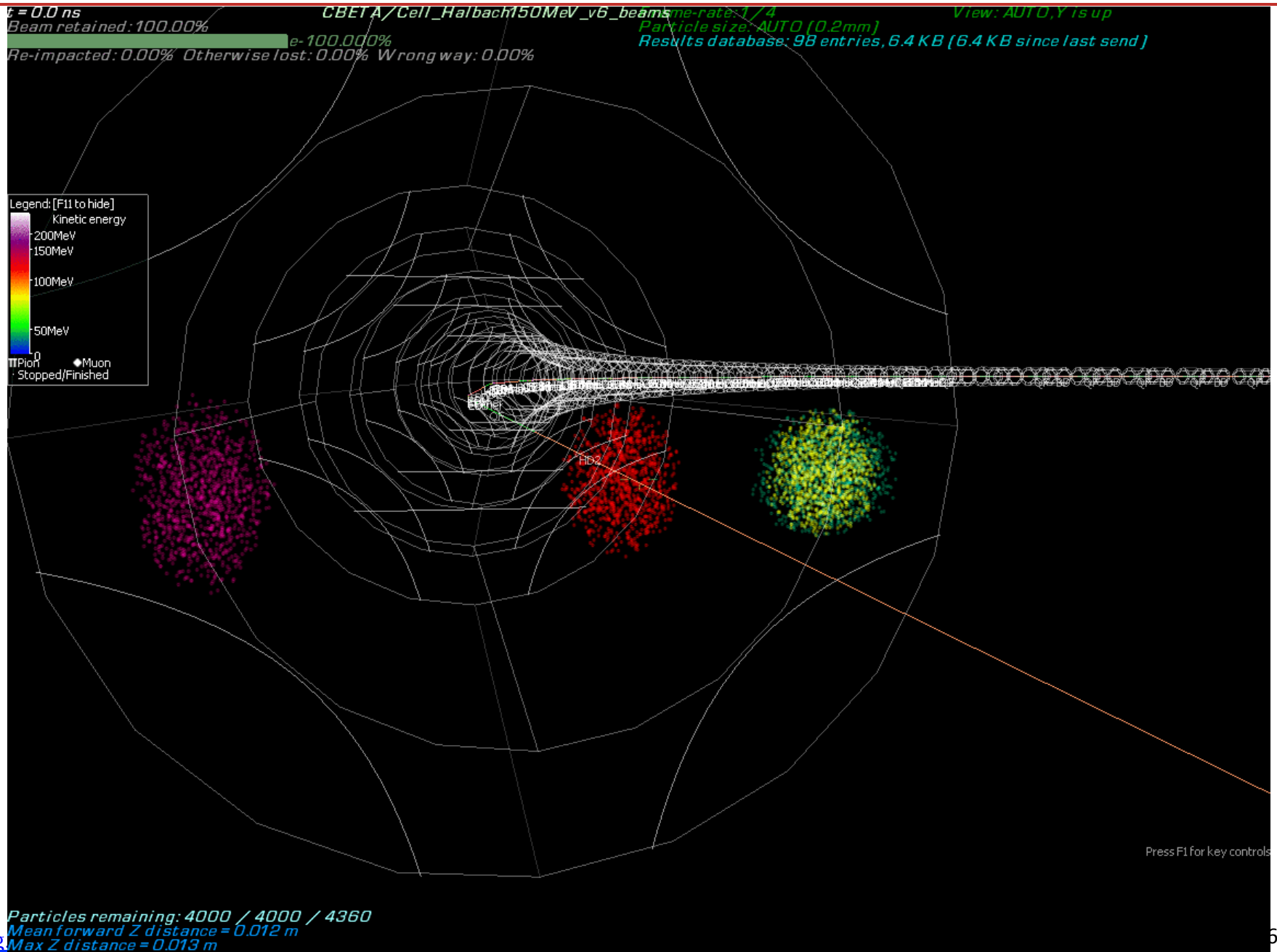


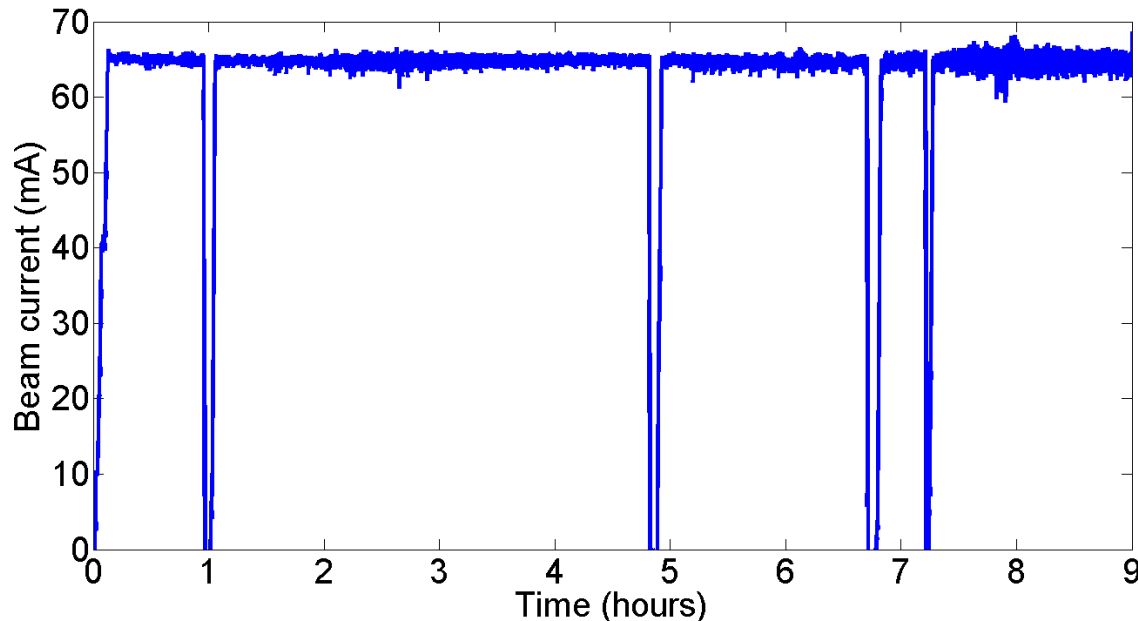
CBETA in its Hall LOE



Installed: DC gun, SRF injector, mirror diagnostics line, ERL cryomodule
1st splitter of 8, 1st Fixed Field Alternating-gradient (FFA) girder of 25.







- Peak current of 75mA (world record)

- NaKSb photocathode
- High rep-rate laser
- DC-Voltage source

Source achievements:

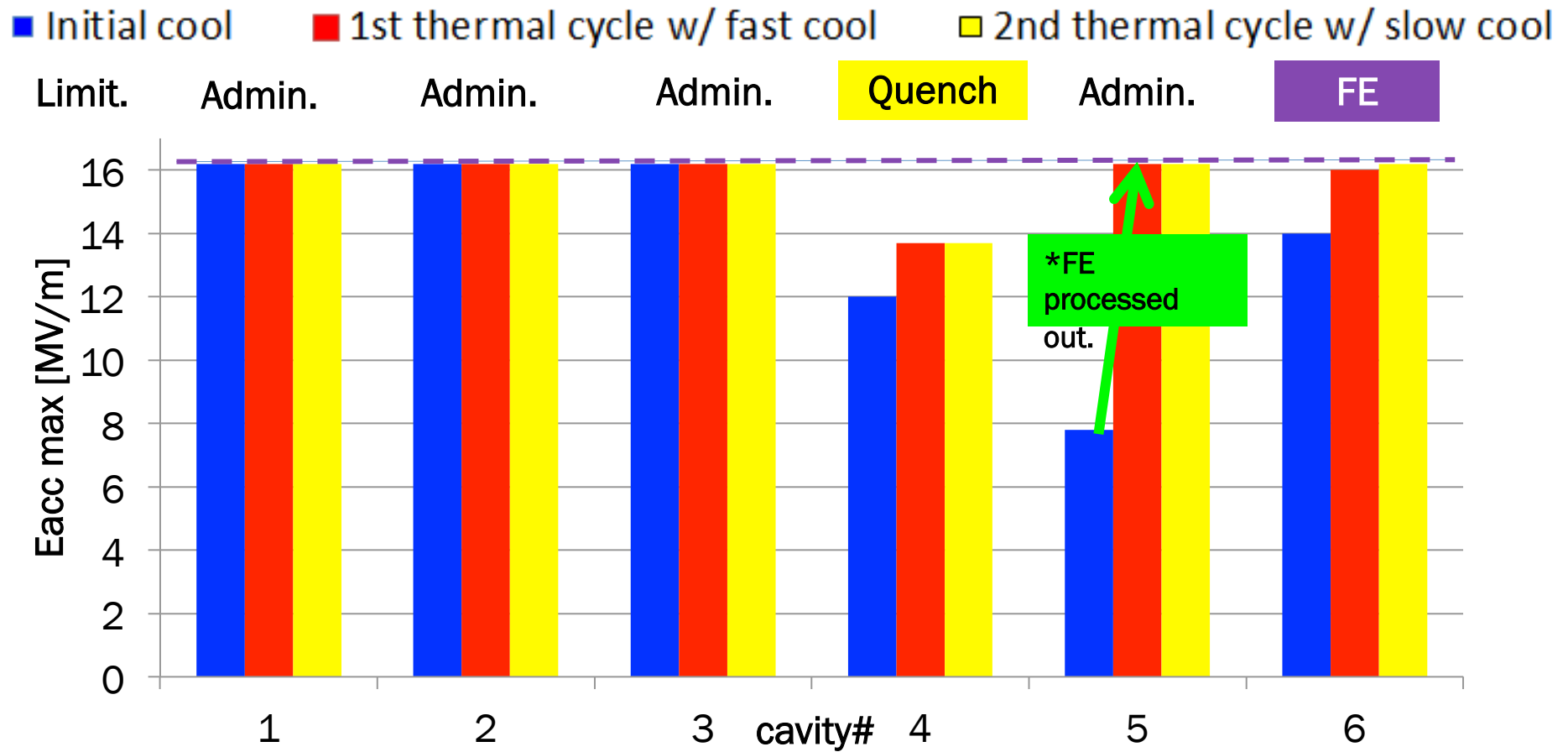
- 2.6 day 1/e lifetime at 65mA
- 8h at 65mA
- With only 5W laser power (20W are available)
- now pushing to 100mA

Simulations accurately reproduce photocathode performance with no free parameters, and suggest strategies for further improvement.

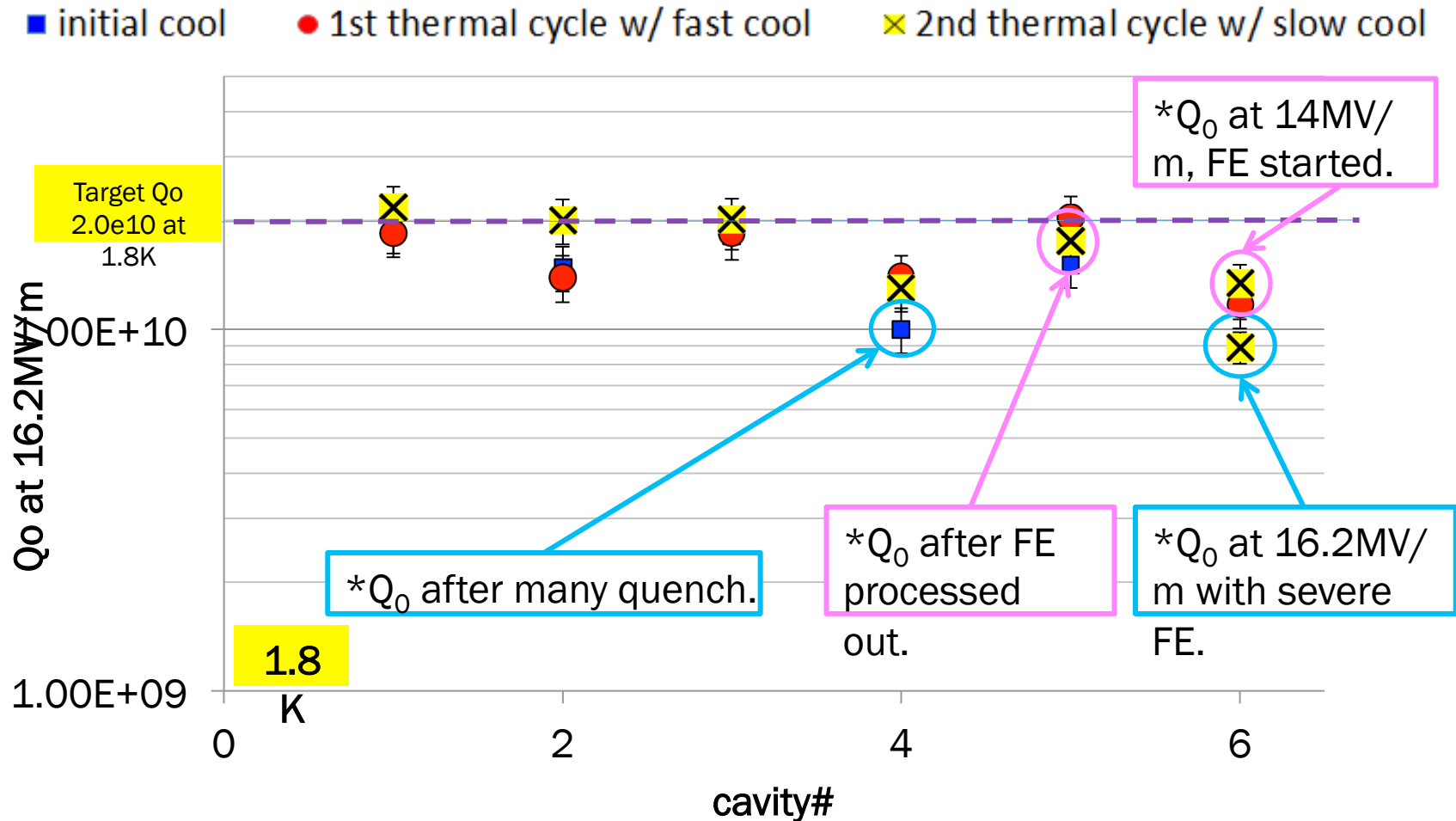
✓ Source current can meet ERL needs



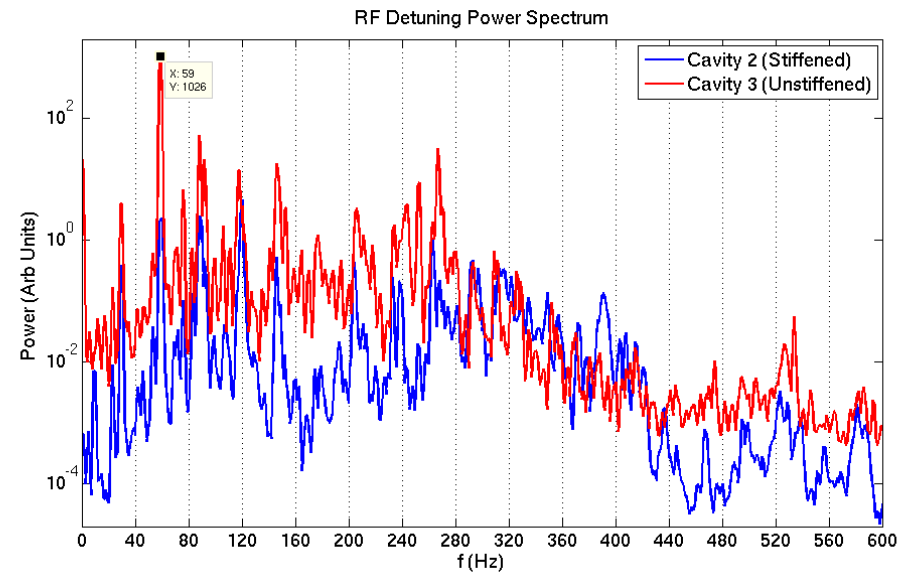
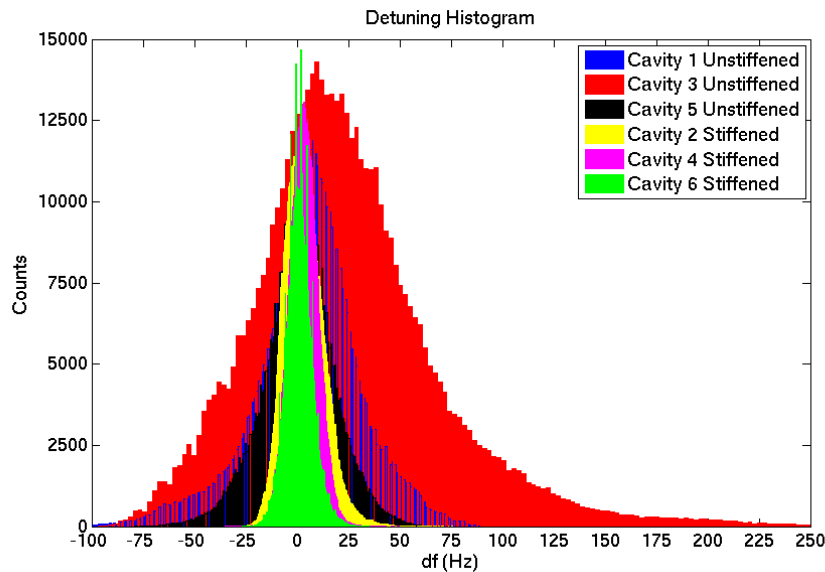
Main linac cryomodule (MLC) achieved accelerating gradients



- 5 of 6 cavities had achieved design gradient of 16.2MV/m at 1.8K in MLC.
- Cavity#4 is limited by quench so far, no detectable radiation during test.
- Enough Voltage for 76MeV per ERL turn (where 36MeV are needed)



- 4 of 6 cavities had achieved design Q_0 of 2.0×10^{10} at 1.8K.
- Q_0 of Cavity#6 had severe FE at 16MV/m.
- Enough cooling for 73MV per ERL turn (where 36MeV are needed)



Preliminary results:

- Stiffened cavities have ~30Hz detuning, Un-stiffened cavities have ~150Hz detuning.
- Design specs are ~20Hz.
- Detuning spectrum showed large peaks at 60 Hz, 120 Hz.
- Enough Voltage for about 50MeV per ERL turn, if microphonics is not reduced (where 36MeV are needed)

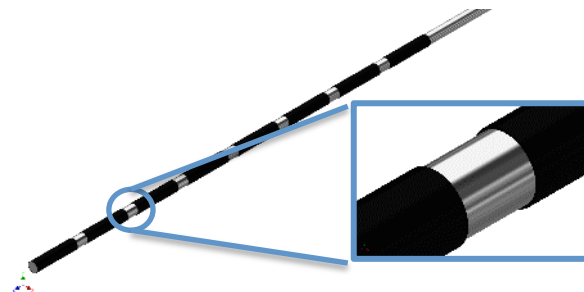


PhD work (Nilanjan Banerjee)
became essential for CBETA operation

1) Specified 70 potential
microphonic sources

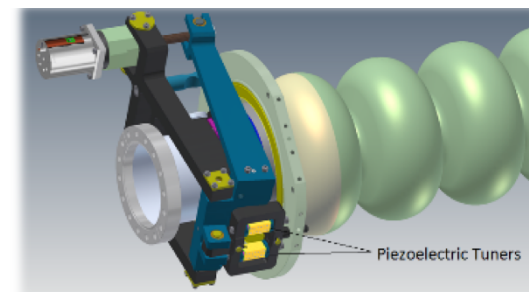


2) Identified thermo-
acoustic sources



Valve Modification

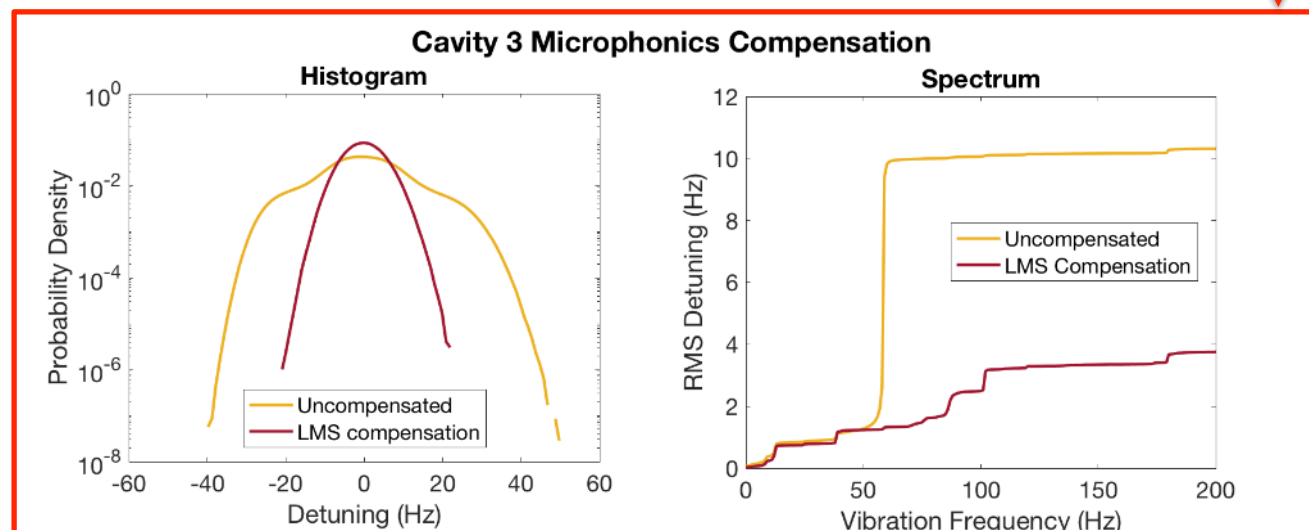
2) Deigned piezo control
software



Active Compensation

LCLS-II needs similar
controls!

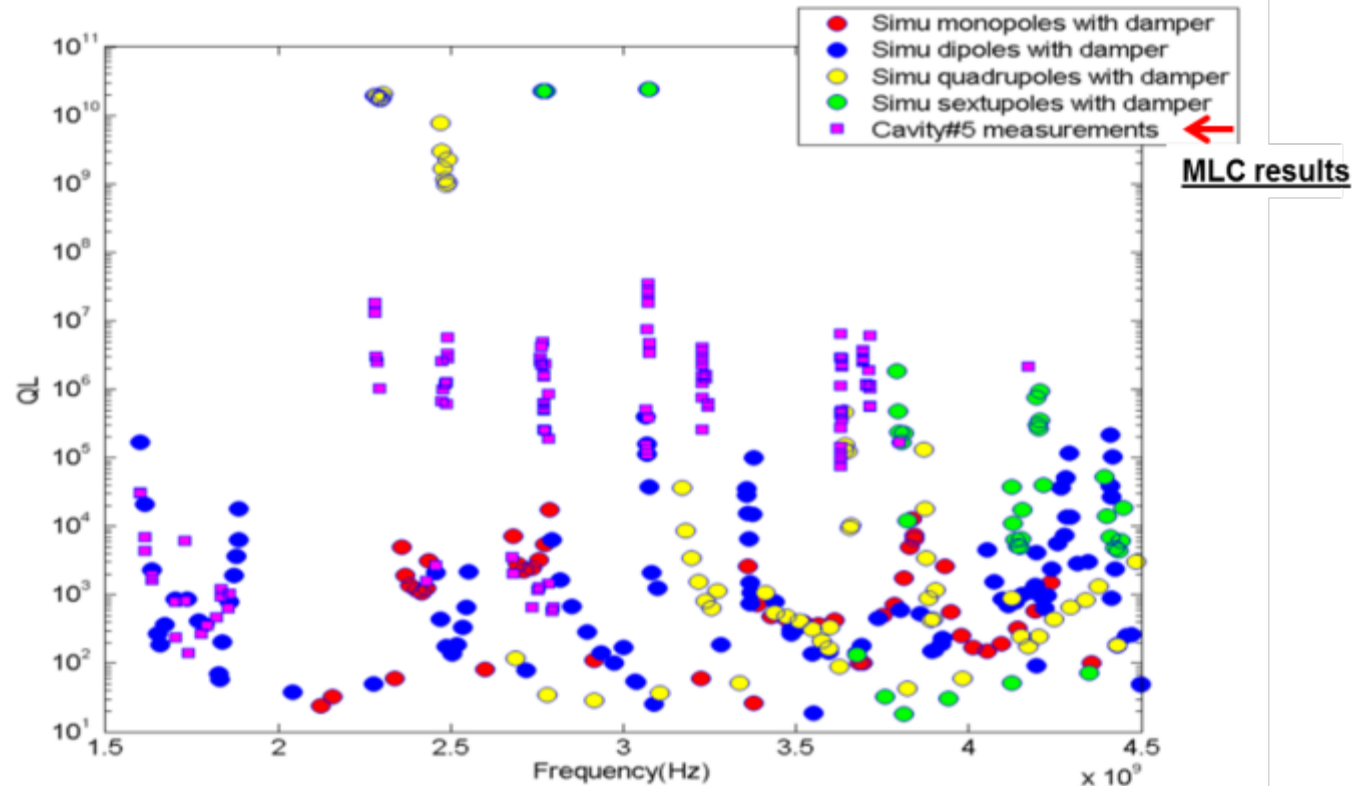
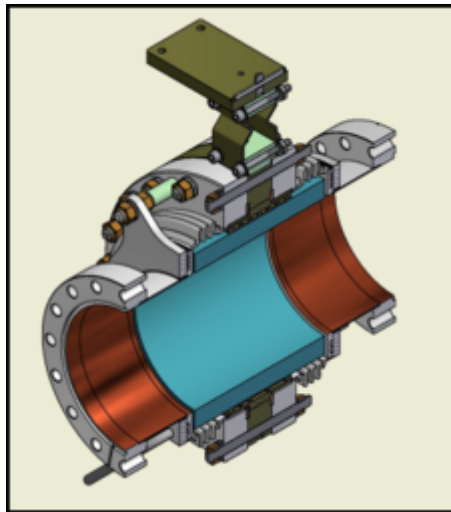
and we are in touch with
LCLS-II teams at FNAL
and JLAB.



Novel microphonics compensation reduces peak detuning by a factor of 2!



Current limits from HOMs



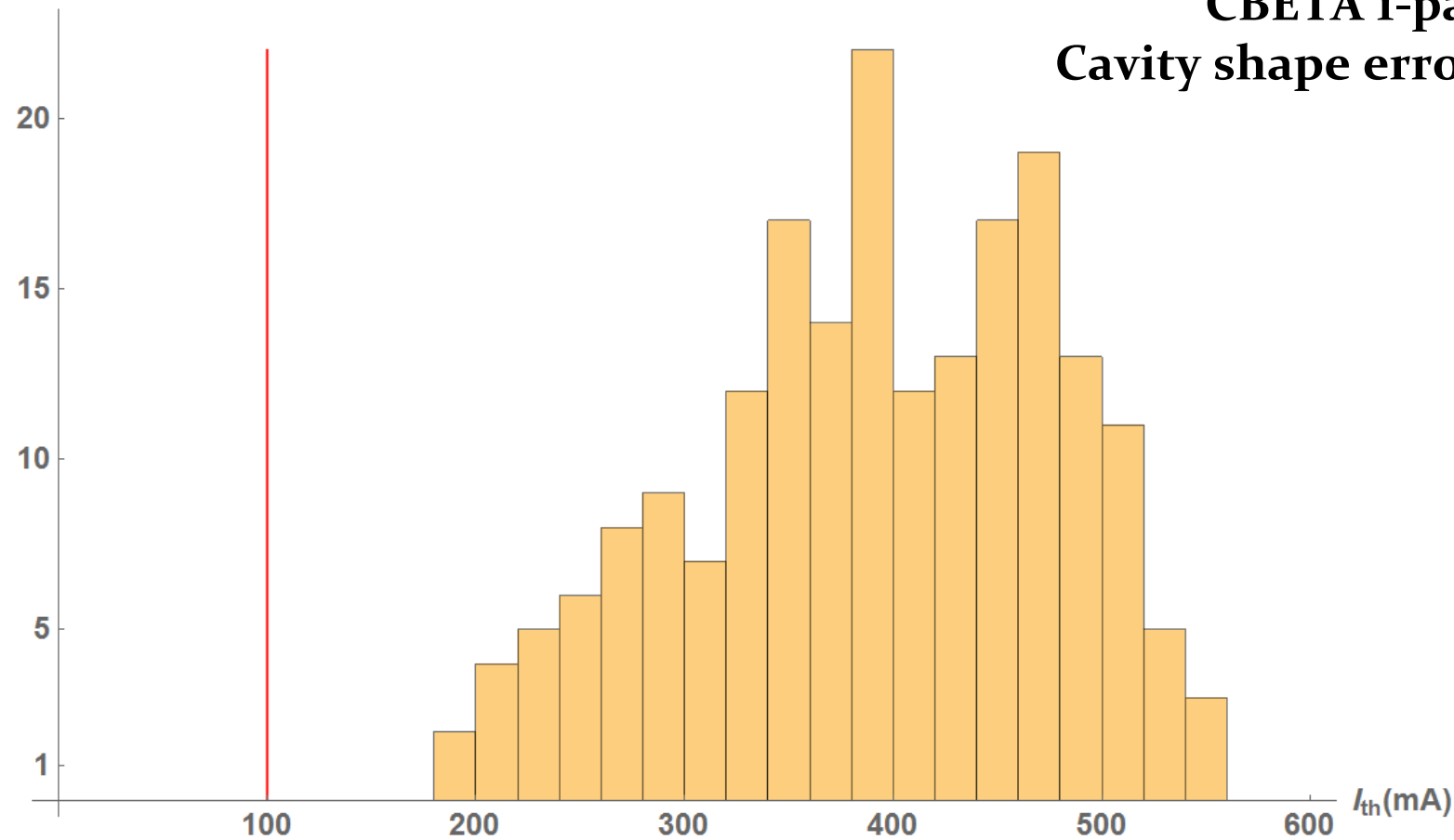
Dipole HOMs on MLC were strongly damped below $Q \sim 10^4$.
Consistent with HTC and simulation results.

HTC results were:

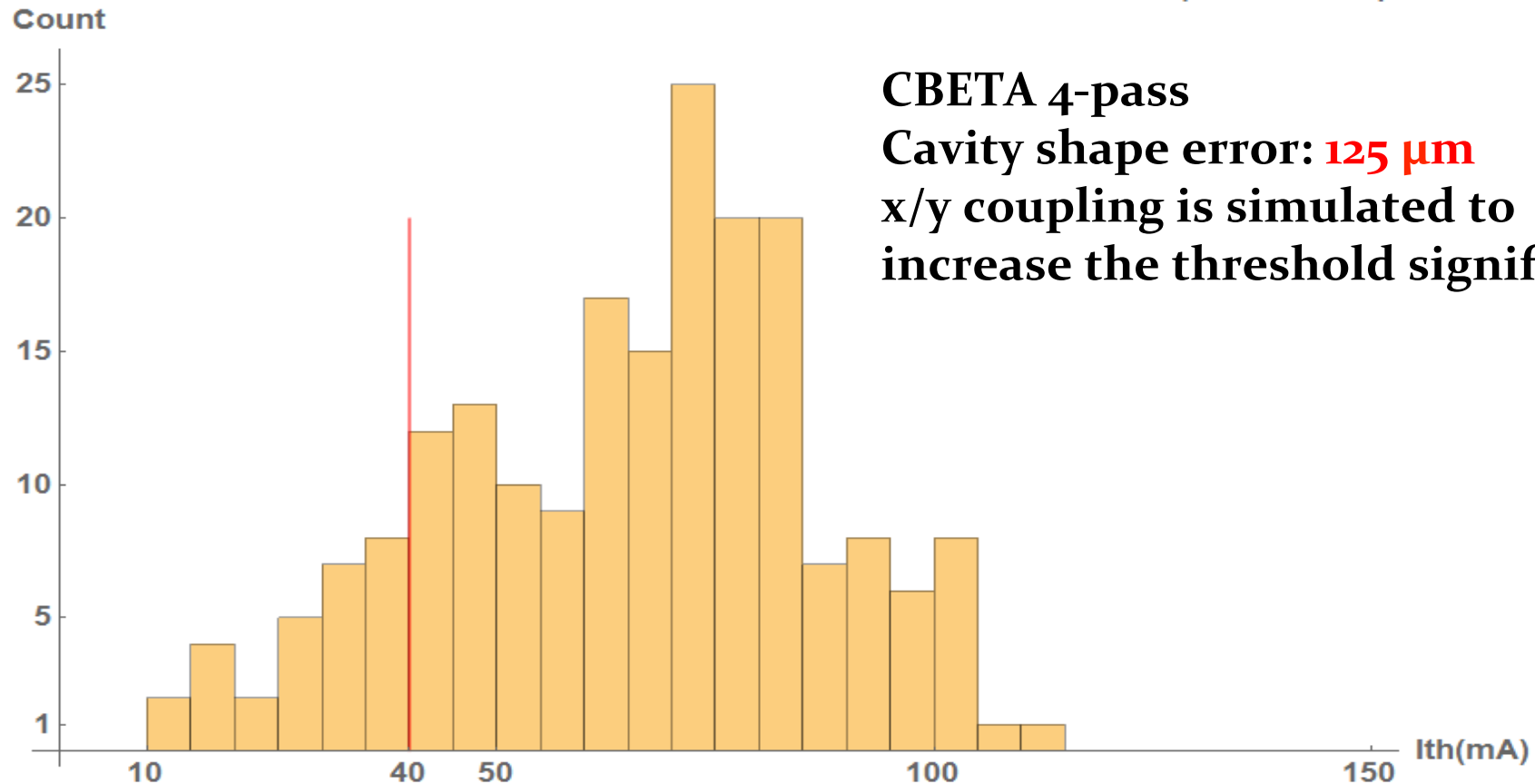
- HOM heating: currents are limited to $< 40\text{mA}$ in CBETA
- BBU no HOM limits BBU to below 100mA in one turn



Count



100% of simulations have $I_{th} > 100\text{mA}$



CBETA 4-pass

Cavity shape error: **125 μm**

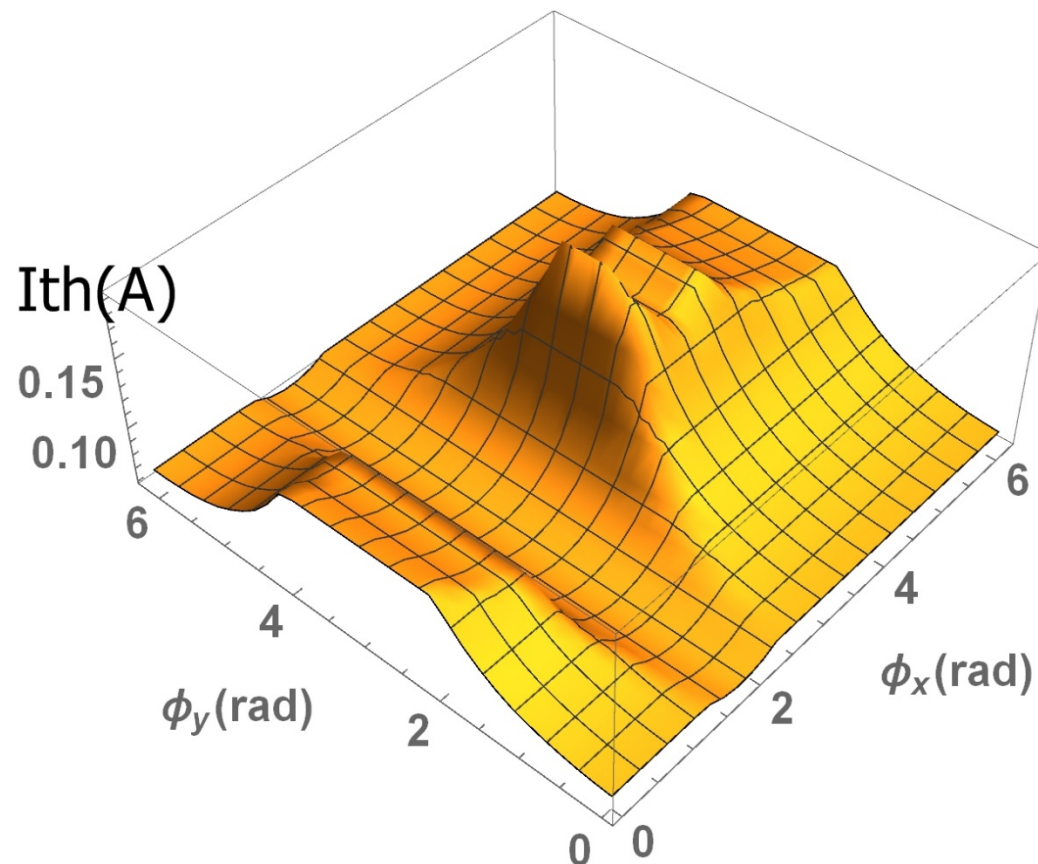
x/y coupling is simulated to
increase the threshold significantly

100% of simulations hav $I_{th} > 100\text{mA}$

86% of simulations hav $I_{th} > 40\text{mA}$

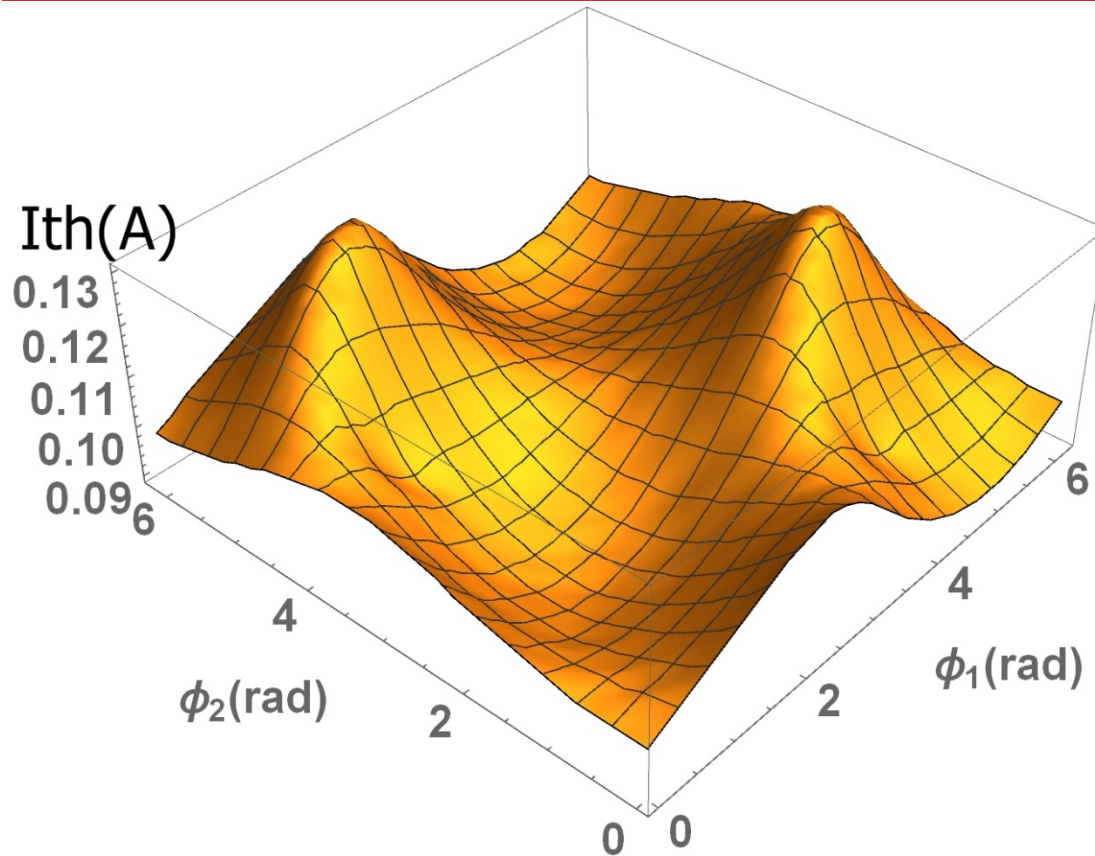


I_{th}



Min = 61 mA
Max = 193 mA
Nominal = 69 mA

I_{th} results can improve



Min = 89 mA
Max = 131 mA
Nominal = 69 mA

I_{th} results can improve

Conclusion: In 1-path ERLs the benefit from coupling and phase optimization can be significant. In multi-turn ERLs this benefit is much diminished.



Cornell Laboratory for
Accelerator-based Sciences
and Education (CLASSE)

12 **proof-of-principle magnets** (6 QF, 6 BD) have been built as part of CBETA R&D.

Iron wire shimming has been done on 3 QFs and 6 BDs with good results.

PoP BD



PoP QF



PoP magnet series

Iron wire shims





Energy gains in cavities

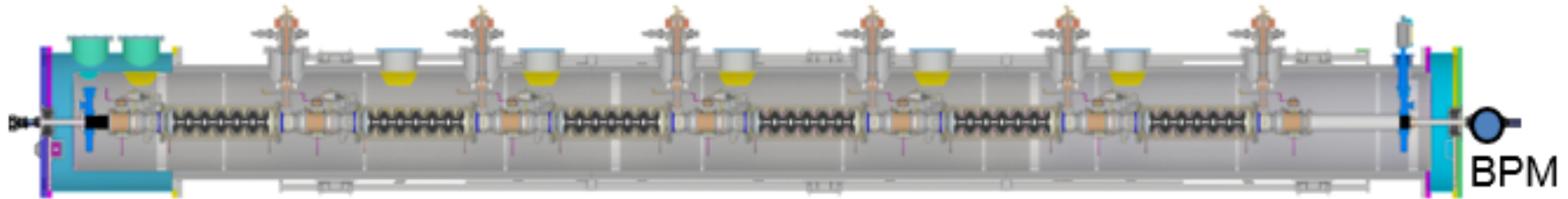


Cavity	Stiffened	Field (MV) Design (Peak)
1	No	6 (9.5)
2	Yes	6 (10)
3	No	6 (7.5)
4	Yes	6 (10)
5	No	6 (8.5)
6	Yes	6 (11.3)

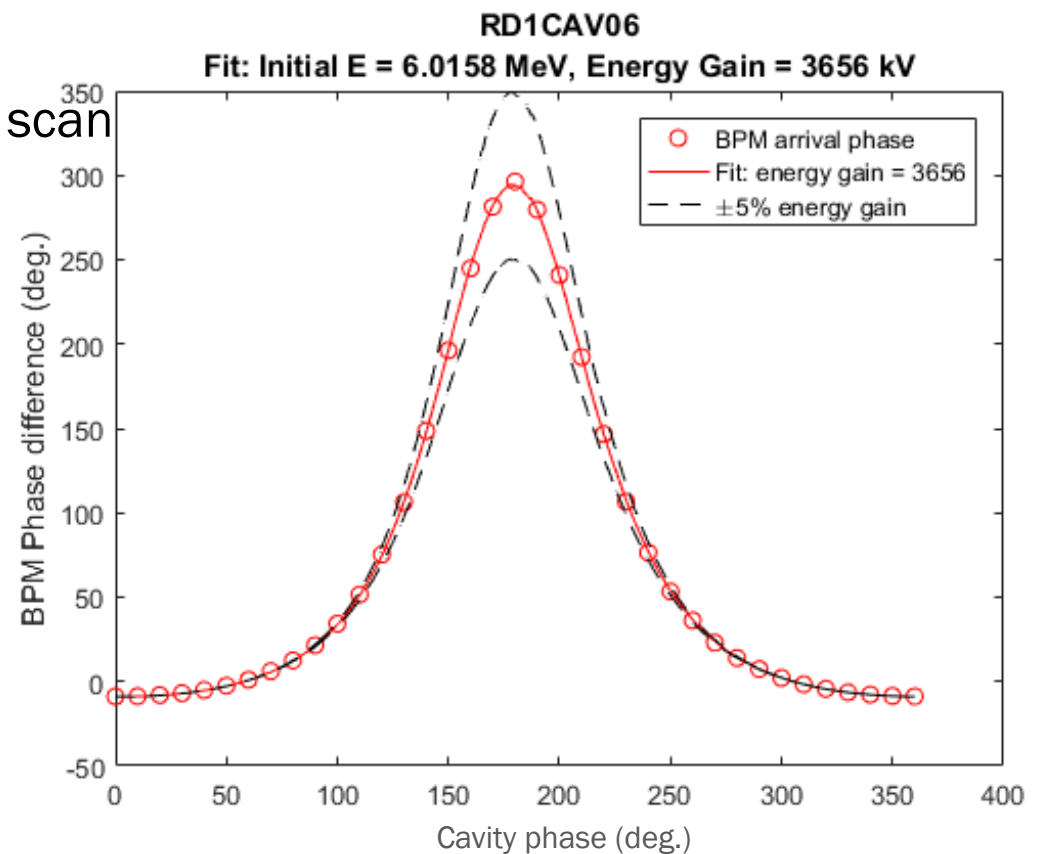
We have reached and exceeded our specifications by ~50 %!



MLC Cavity Calibration



- 1) Beam enters at 6 MeV
- 2) Set cavity to ~few MeV energy gain, scan phase 0-360°
- 3) Measure arrive time (phase) at downstream BPM
- 4) Fit to numerical model
Three fit parameters:
 - Initial energy
 - Cavity energy gain
 - Overall phase





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- 600kW beam dump
- 100mA, 6-cavity SRF CW Linac (MLC)

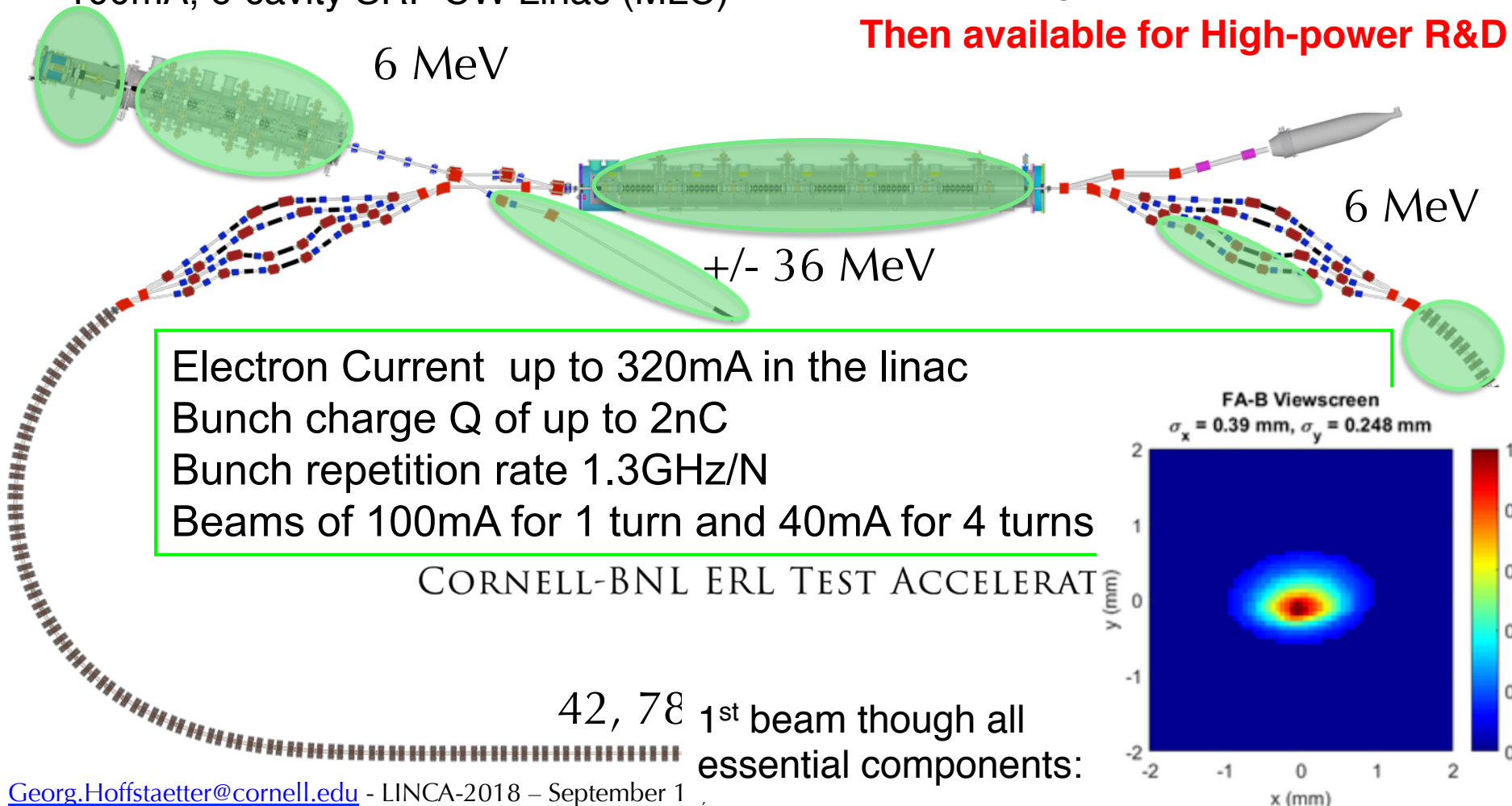
Existing components at **Cornell**

Investment value: \$32M

Return loop closed with

NYS funding: \$25

Then available for High-power R&D





Questions?