Summary of the Argonne Workshop on High Gradient rf

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This talk will:

- Summarize the results presented at the workshop.
- Highlight things not covered at LINAC 2004
- Identify some open issues and questions in the physics of breakdown.

Note that:

- Many of the participants of the workshop are here.
- The workshop reached no collective conclusions.

1, Recent Results



"Oh, if only it were so simple."

Superconducting rf Development

High gradient SCRF requires:

- Materials and fabrication High quality Nb Improved cavity fabrication
- Tools

BCP for E_{acc}~ 30 MV/m E_{peak} 60 MV/m
Electropolishing for E_{acc} = 35-40 MV/m E_{peak} = 70-80 MV/m
Gives improvement on surface /cleaning quality
High pressure rinsing to fight field emission
BUT ! Facility has to be under control /intensive QC necessary

• Sequences and personnel structure Preparation sequences are tested Test set up for assembly

Well trained personnel !!!

• New cavity shape may give more gradient.

NLC Structure Tests

Linac 2004 summarizes this work, ... a year ago the summary was:

- Three generations of X-band structure tests show the need to operate at power levels below damage threshold (60-80 MW at 400 ns) At this limit surface fields vary significantly:
 - •110 MV/m for the 1.8-m Structures
 - •140 MV/m for the H-Series Structures and up to
 - •195 MV/m for the T-Series Structures.
- Have tested a structure with essential NLC/GLC features that basically met 65 MV/m performance requirements (within spec at 60 MV/m).
- Adopted a lower power design for NLC/GLC –building eight for a system test.
- Still do not have basic understanding of source of breakdown or its relation to pulse heating –we encourage fundamental studies of these issues.

Breakdown Experiments

- Breakdown seems to be a mysterious process, with no clear theory that enables understanding of the phenomenon.
- Most of the experimental work is done with complicated structures that make interpretation of the data very hard.
- Used waveguides of copper, gold and SS. Low and high magnetic field.



S. Tantawi

THP67

Single-Cell TW Structure for RF Breakdown Experiments





Plot of electric field amplitude in a single vg/c~0.05, traveling-wave accelerator cell flanked by matching cells.

Electric field snapshot in _ geometry of TM₀₁ launcher with viewport.



Simulated frequency response.



Traveling-wave periodic structure match demonstrated with modematching code by doubling, tripling, and quadrupling center cell.

Experimental assembly: TM₀₁ launchers with matched single TW cell.

Magnetic Fields, Power limits

V. Dolgashev



Field distribution in T53VG3 coupler

NLC/ GLC Surface Studies

S. Harvey

Typical edge damage on the cell side of the Horns



H90VG3 - chemical distribution. Recent data.

H90VG3N (2 strips doubled to approximate 4)



Slip Lines



Image from T53VG3RA

Inclusion did not break down

- No visible particle residue in most craters.
- An overwhelming majority of particles do not break down.
- Large particles (> 50 μ m) catastrophic when they occur.
- Most breakdown events must have unidentified causes.
- Autopsies => clean-room technique is essential to reducing particles that lead to breakdowns.
- Non-native contamination (Mn, Cr) can be added in the last steps of structure preparation





Gradient Limitations

• Looked at breakdown rates and maximum gradients as a function of many parameters.



(Fowler-Nordheim: $E_{eff} = Es * \beta \rightarrow 7 GV/m = 170 * 40$)

• See WE101

CLIC Tests

- The CLIC test facility can do unique measurements.
- The facility is being extended to
- Data show no significant frequency or temperature dependence to breakdown.
- Tungsten vs. molybdenum vs. copper.
- No dependence of breakdown rate on temperature.
- THP34





Dark Current Simulation

V. Ivanov

• Detailed calculations of dark current trajectories, capture, and secondary prod.



Calculating Fields near Corners

Y. Iwashita

- Calculating the magnetic field, (and the enhanced surface current density), is important.
- TUP95





KEK 2856 MHz Cavity Development

S.Yamaguchi

- This work included a detailed study of the effects of high power rinsing.
- Rinsing produced full gradient in 1/2 the time and 1/3 the dark currents.
- During the conditioning period although the β was decreasing and the accelerating field was increasing, the product remained the same, ~6 7 GV/m.
 - independent of treatment.



17 GHz rf Gun Development

M. Shapiro

• Operation of a photo cavity at 17 GHz.





 Up to 200 MV/m peak field achieved (Highest achieved in an RF gun)

Limited by breakdown.

C band structures

S. Fukuda

• This is a large project to increase the energy of the Super KEKB injector



• The structures are operating as required after conditioning for about two months.



Cell Preparation for High Field Stuctures

A systematic study of improvements in the copper surface.

- Diamond turning without kerosene but with N₂
- Chemical etching following SLAC procedure
- Electro-polishing SCC process
- High temperature vacuum baking
- High temperature hydrogen furnace cycle
- Rinsing with pure-water jet irradiation

• SEM view of copper surface exposed to hydrogen or VAC furnace at ~950C.



Open to VAC furnace

Tested to some extent To be studied

T. Higo

VAC furnace with Cu cap

Results with Be and High Magnetic Fields

A. Moretti

- Muon cooling systems will use Be windows and high (0 5 T) magnetic fields.
- The Be was undamaged, but covered with copper splashes.





• Magnetic field results reported in TU204.

Gas Cluster Ion Beams (GCIB)

- Developed by Epion Corp., Billerica Mass.
- This is proven technology.
- Used in the Semiconductor industry.
- Can be used to smooth copper.
- Tests underway with Cornell &SLAC.



Z. Insepov

Dielectric Breakdown

- Dielectric structures are being studied as possible high gradient accelerators.
 - Recent results have been limited by arcing and multipactor., TiN works.



High Pressure Breakdown

R. Johnson

• Muons Inc. has an aggressive experimental program underway (TU203).



201 MHz Cavity Development and Testing

D. Li, M. Popovic

• The Muon Collaboration is setting up a new area to test a low frequency cavity.



2. Modeling of Breakdown



"Careful—it might be a trap!"

Breakdown and Tensile Stress,

- J. Norem, I. Konkashbaev
- All cavities and DC systems seem to breakdown around 6 10 GV/m.
- This is the approximate tensile stress limit for Copper.





Cluster Emission at High Fields

• Surfaces can emit single ions at high fields – at a fairly constant rate.

- Clusters can also be emitted by field emitters these heat efficiently.
- Calculations done at a number of temperatures and fields.



Z. Insepov

High Current Densities

- When high current densities meet obstructions, very high fields can be produced.
- These fields can be seen with a scanning tunneling potentiometer.



Briner et.al. Phys Rev B 54, R5283 ('96)

Breakdown and Plasma Spots

Initiation of Breakdown event:

- 1. A plasma spot is triggered at a field emission site
- 2. The surface area surrounding the plasma spot is heated by the back-bombardment.
- 3. Additional plasma spots can form in the neighborhood of an initial spot,
- 4. The combined heating exceeds the melting point
- 5. A macroscopic plasma 'cloud' then forms over the molten area. capable of emitting several kiloamperes of electrons and ~ten amperes of copper ions.
- Predictions of pulse length, electric field and material dependence.

Metal	Cu	Au	Mo	SS	W	Nb	Ве	Cr	Rh	
$x_{p}^{2}/(x_{p}KT_{m})\times 10^{4}$	1.24	2.96	0.73	0.75	0.84	0.72	0.32	0.55	0.94	

Figure of Merit for Surface Melting

Simulations of Breakdown

V., Dolgashev, G. Werner

Stages of Breakdown TUP56

- 1. Enhanced field emission
- 2. Neutral vapor production Why so much so quickly?
- 3. Evolution of arc Expansion of plasma cloud Formation of starbursts and craters



• Analysis of starbursts caused by V particle (Auger images).





3. Misc. Questions and Comments

Fowler-Nordheim Plots (?)

- The standard way of analyzing field emission data is to use Fowler-Nordheim plots.
- They are non-intuitive.



Barbour, et.al. Phys. Rev., 92, 45 (1953),

Dolan, Phys. Rev., 91, 510, (1953)



Conclusions

- The physics of breakdown is not understood.
- Some of the basic processes may be similar: 30 GHz, 11.4 GHz, 805 MHz, see $\beta E = 6 - 12$ GV/m local fields, superconducting, normal and DC systems affected by field emission, Field Ion Microscopes see sample failures at similar fields
- Huge power densities can be reached in microscopic volumes by high electric field: tensile stress limit / field emission high current densities: local Ohmic heating and E fields
- We need more good data and models.