

Overview of Linear Collider Test Facilities and Results

H. Hayano (KEK)

TTF at DESY

NLCTA at SLAC

ATF&GLCTA at KEK

CTF at CERN

TESLA project

- **1.3GHz superconducting cavity main linac**
- **23.8MV/m(500GeV), 35MV/m(800GeV)**
- **Long & sparse bunch train**
(-> long damping ring)

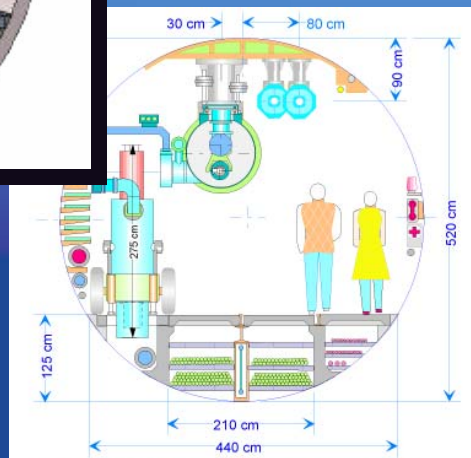
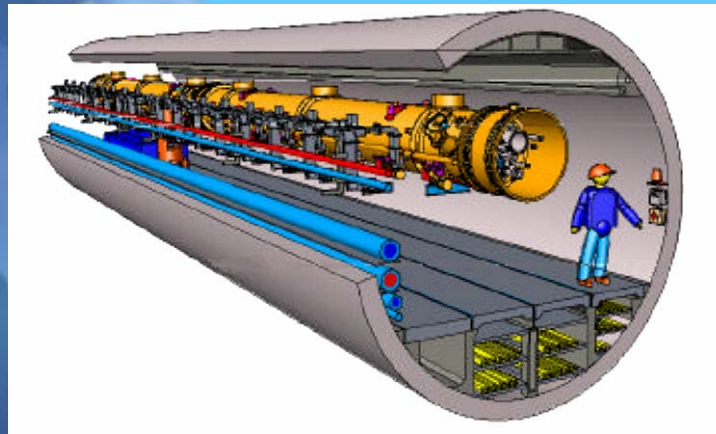
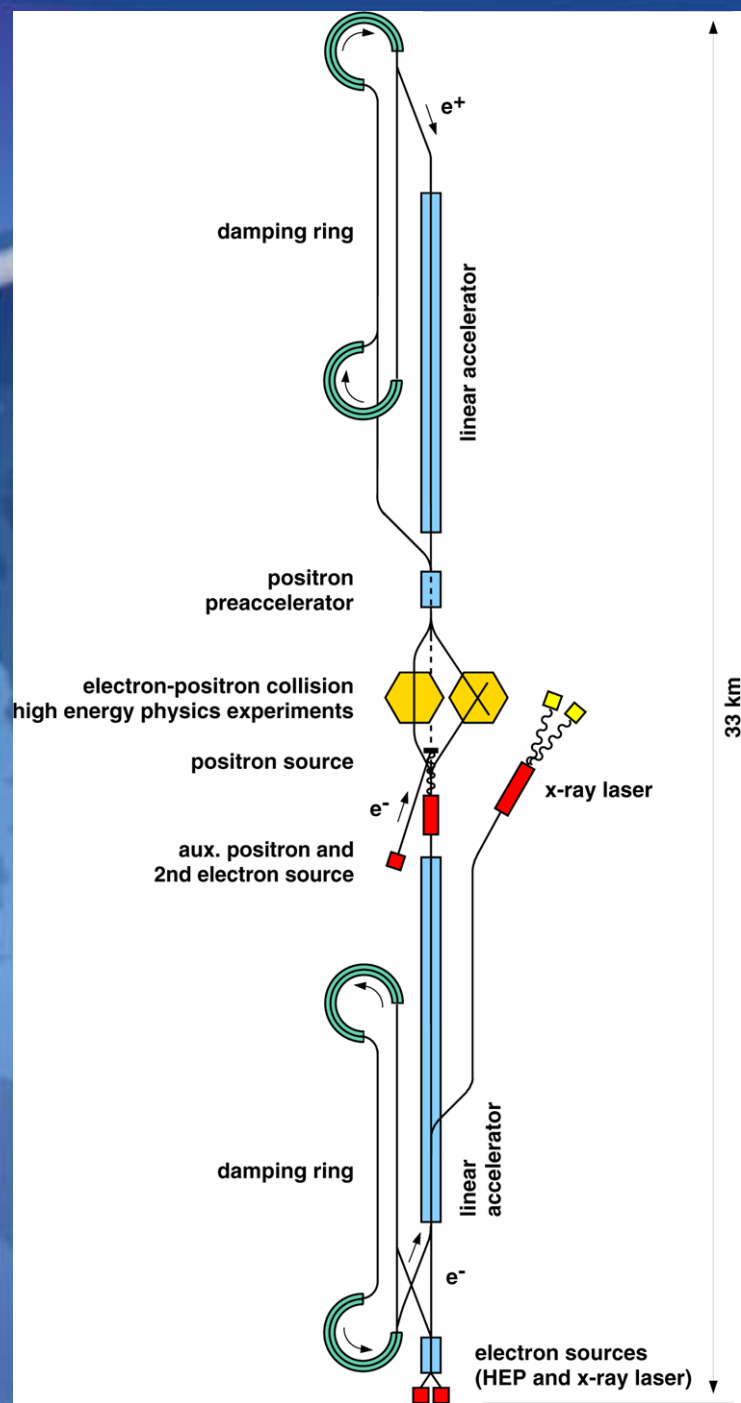
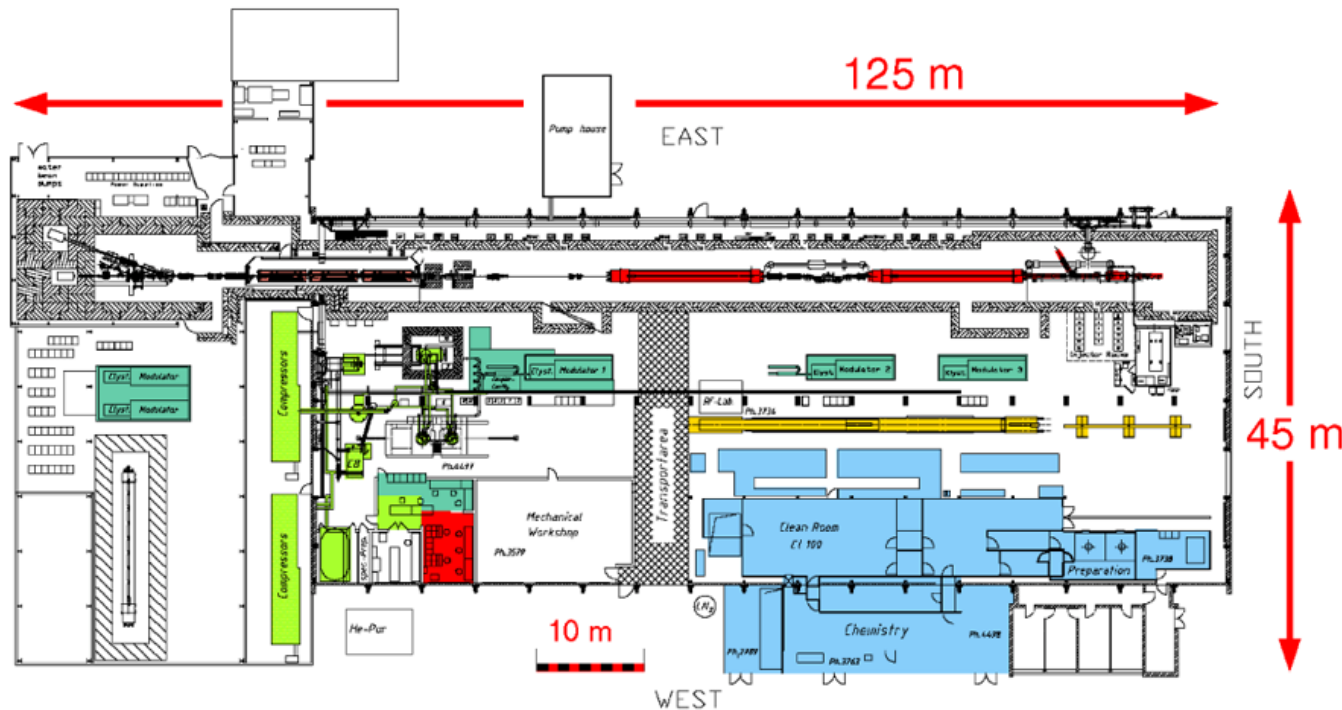


Figure 3. Main LINAC, Damping Ring & Klystron Station

TTF (TESLA Test Facility)

TESLA TEST FACILITY (HALL 3)

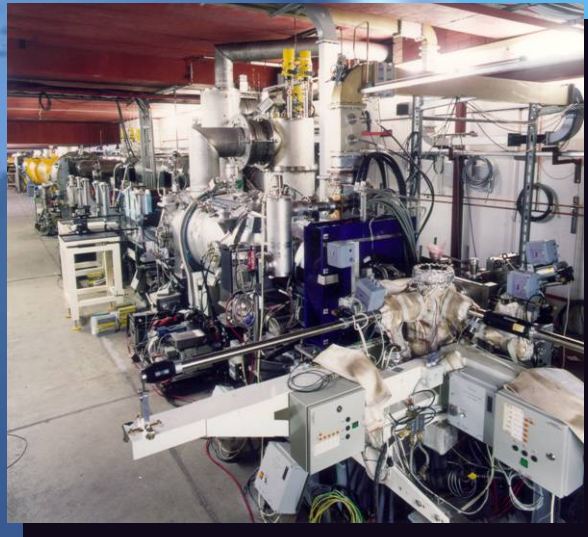
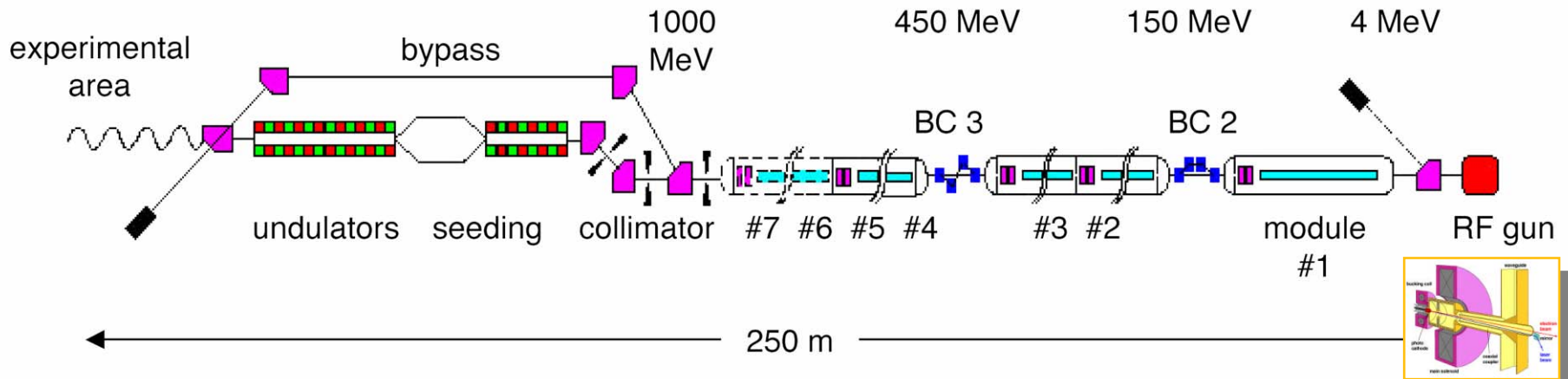


- Cavity Treatment and Assembly
- Cavity Testing (RF System / He Plant)
- Cryomodule Assembly
- TTF Linac and Free Electron Laser

H. Weise / 2001

TTF2 Linac

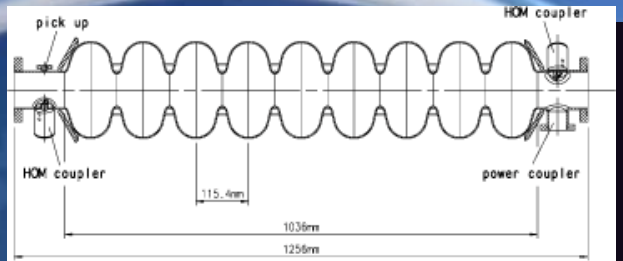
TESLA



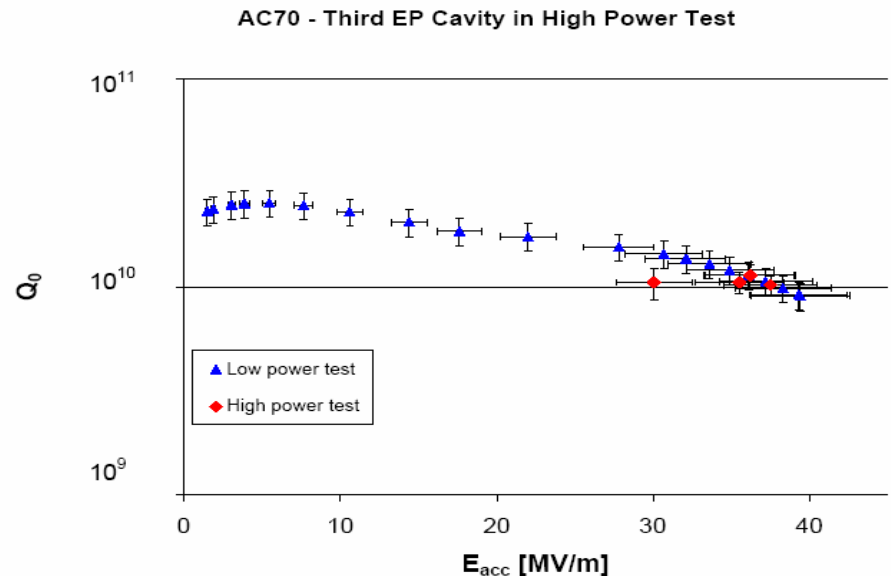
*TESLA like beam by RF gun.
Average 25MV/m.
5 accelerating module(2004)
35MV/m #6 module(2006)
50 μ m by bunch compressor
27m Undulator*

Superconducting Cavity development

TESLA

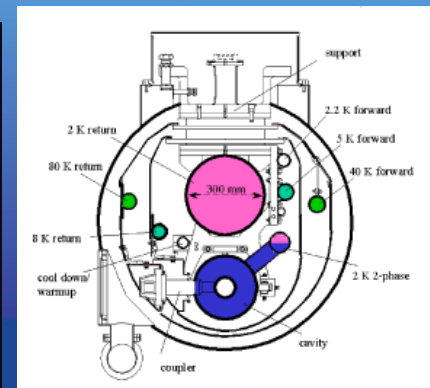
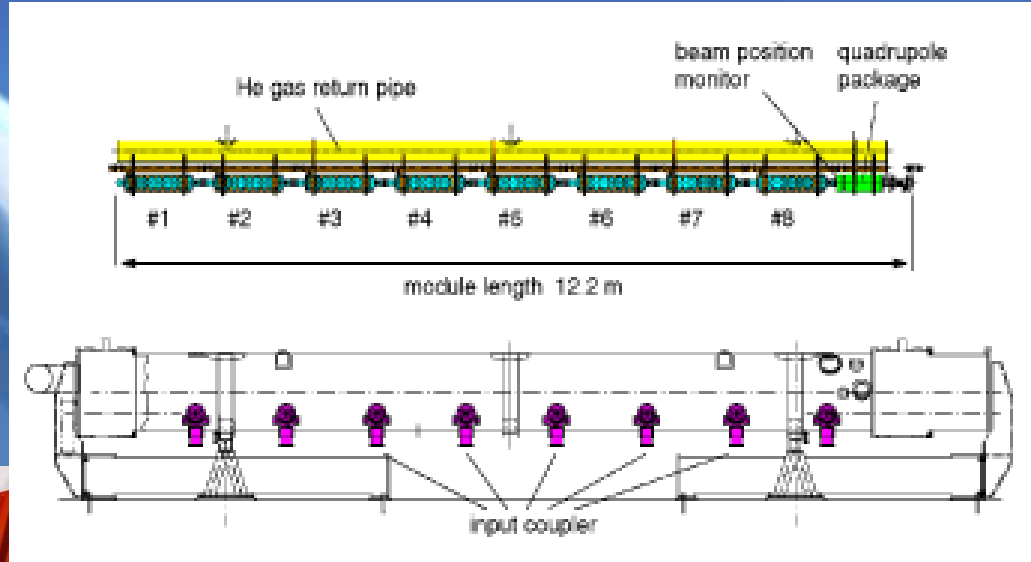


Process of cavity:
form 9-cell from high purity Nb sheet,
800deg annealing,
1400deg heat treat (option),
chemical etching / **electropolishing(EP)**,
High pressure water rinsing.



AC72 35MV/m cavity was installed in ACC1 cryomodule

Cryomodule



8 of 9-cell cavities and Quad, BPM are installed in Cryomodule. Super-structure was also tested.

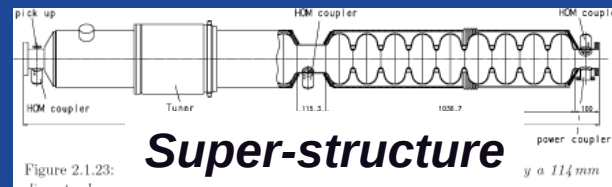


Figure 2.1.23:
diameter beam pipe.

Super-structure

y a 114 mm

6 ~ 30nm SASE-FEL at TTF2



TTF2 Injector (up to BC2) comm.

Jun. 2004

0.8GeV TTF2 commissioning

Aug. 2004

Saturation 30-120 nm

July 2005

Operation with full beam current

Dec. 2005

3rd Harmonic RF & ACC6 installed

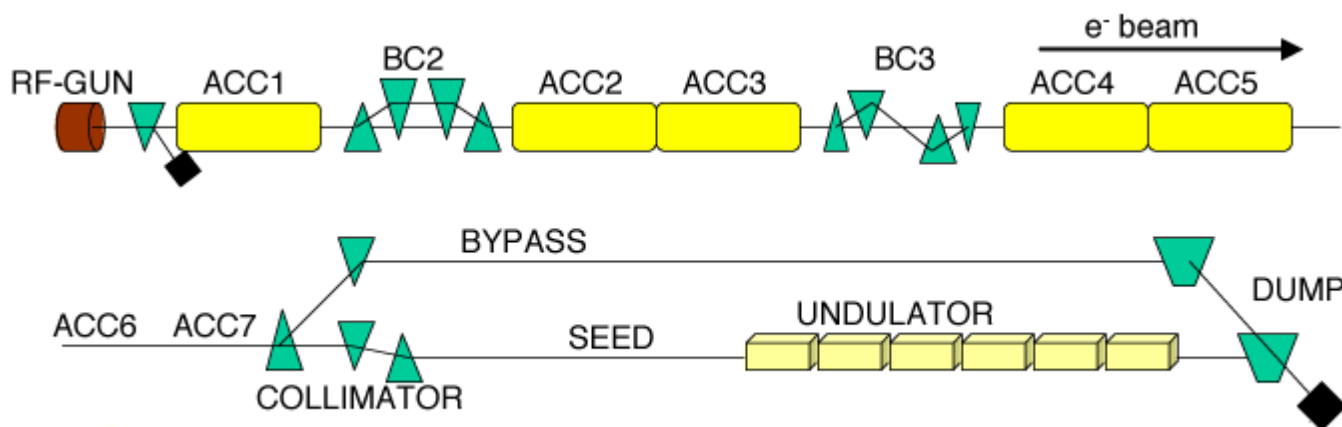
Feb. 2006

1 GeV beam energy

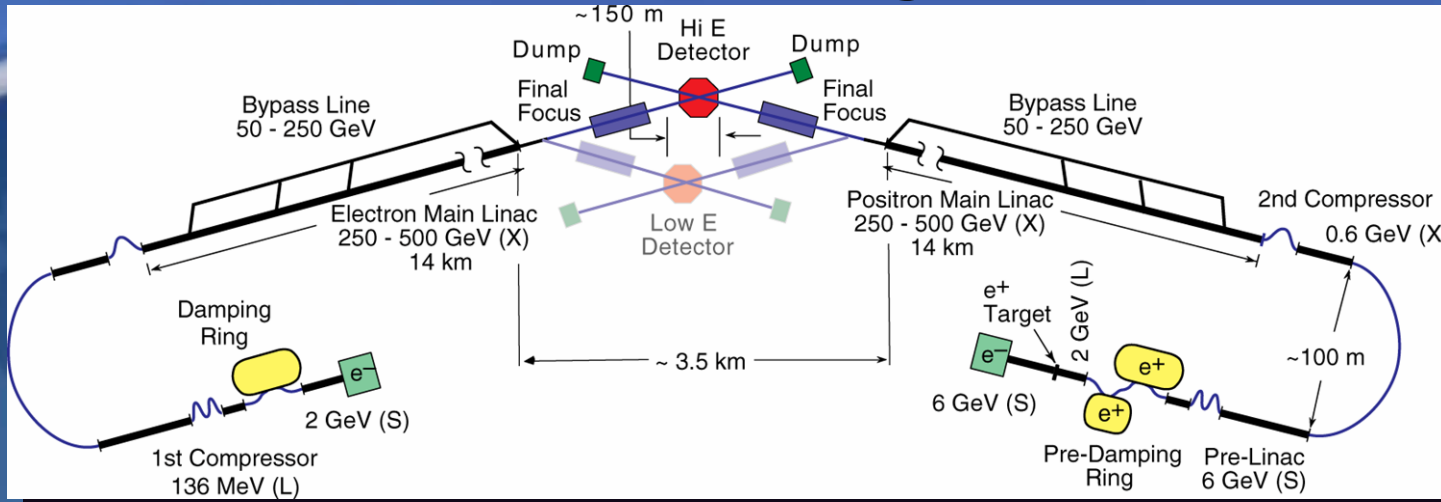
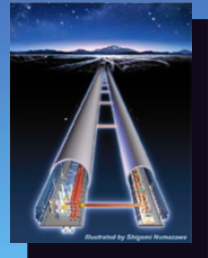
April 2006

Saturation 6 nm

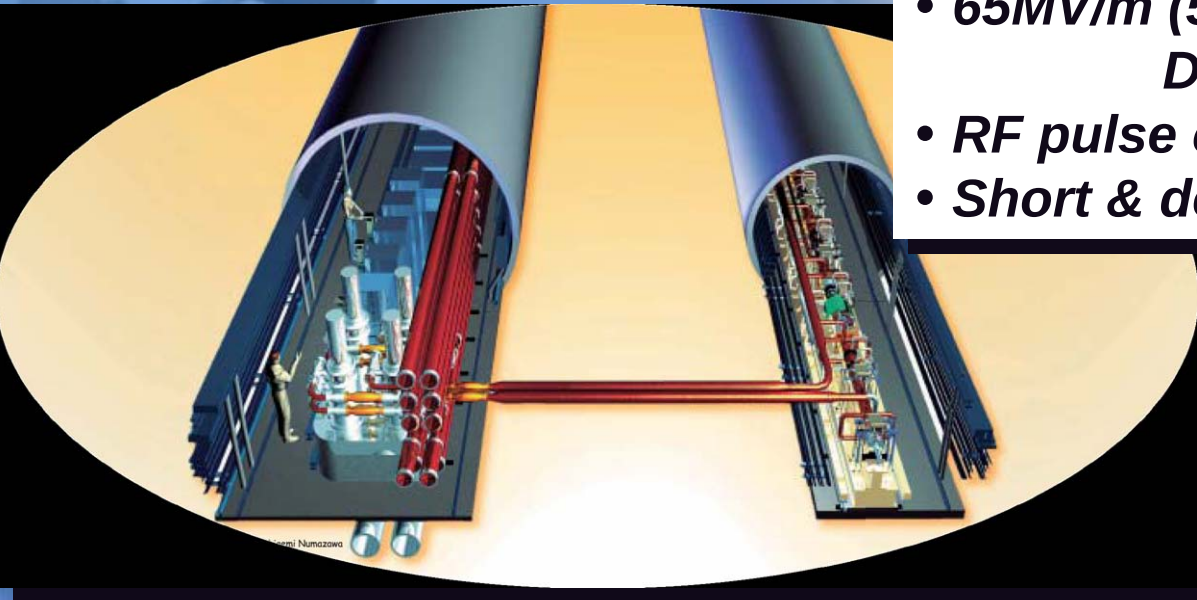
June 2006



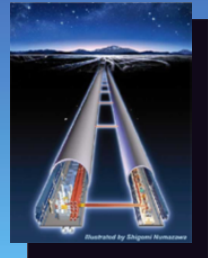
NLC/GLC Project



- **11.4GHz main linac**
- **65MV/m (52MV/m loaded)**
Dumped Detuned Structure
- **RF pulse compression for H.G.**
- **Short & dense bunch train**

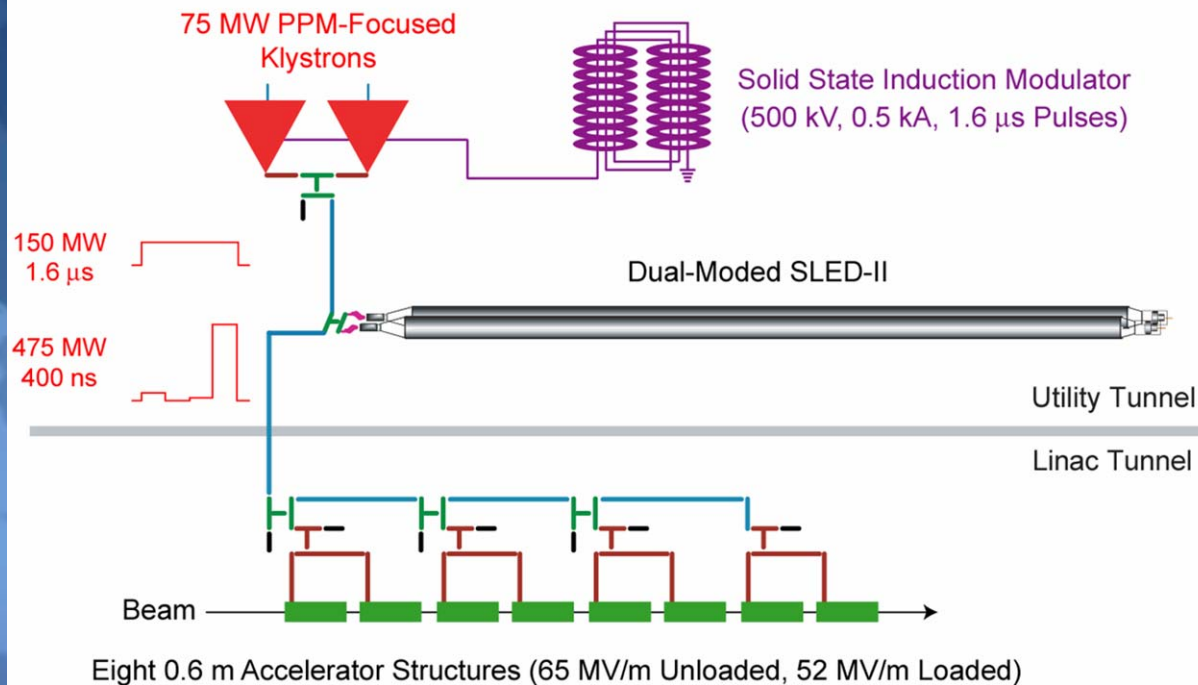


Main Linac Unit



NLC/GLC Linac RF Unit

(One of ~ 2000 at 500 GeV cms, One of ~ 4000 at 1 TeV cms)



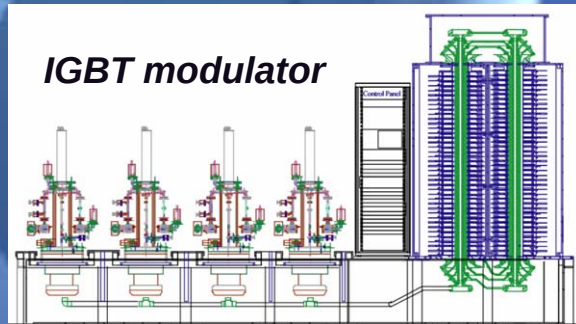
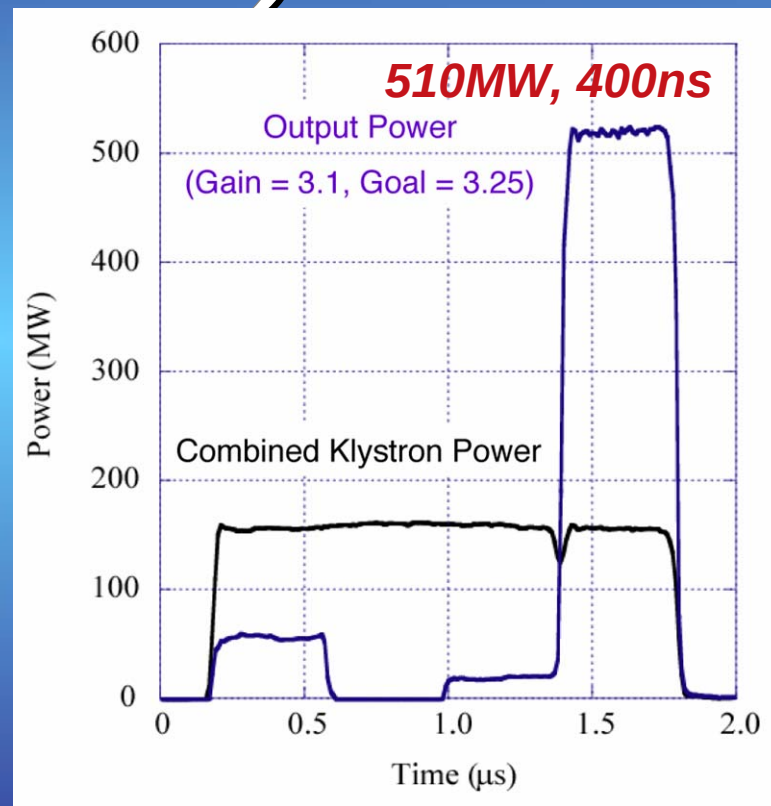
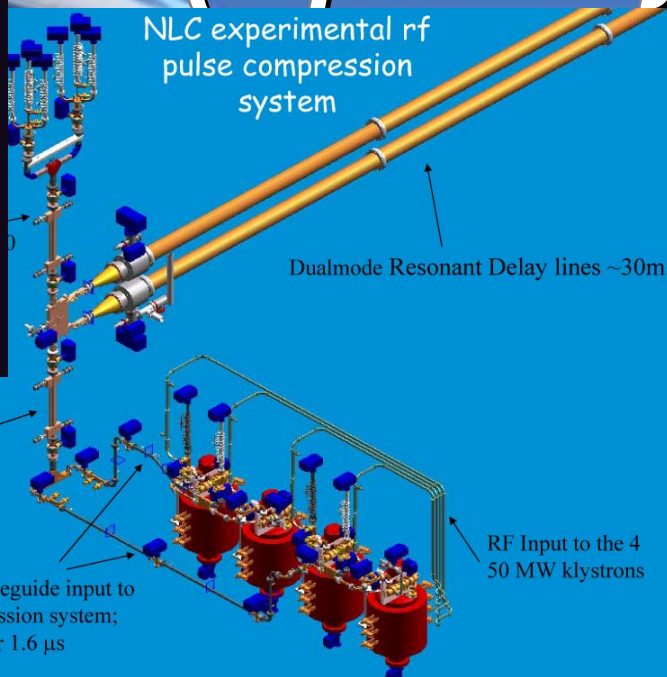
*Periodic Permanent Magnet
focused Klystron*



- **75MW, 1.6μs PPM Klystron**
- **500kV IGBT Modulator**
- **475MW, 400ns RF Pulse compression**
- **65MV/m, 400ns Structure**

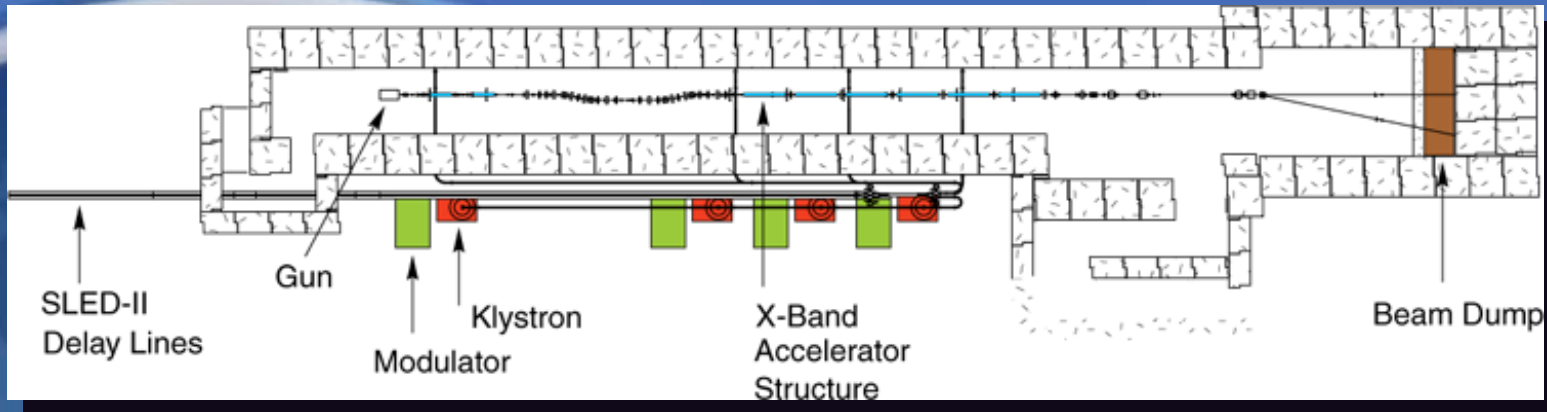
**75MW, 1.6μs, 120Hz
Operational**

RF Power generation (8-pack system)



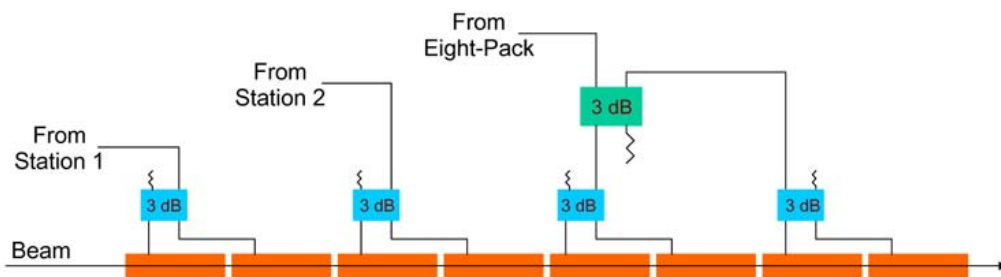
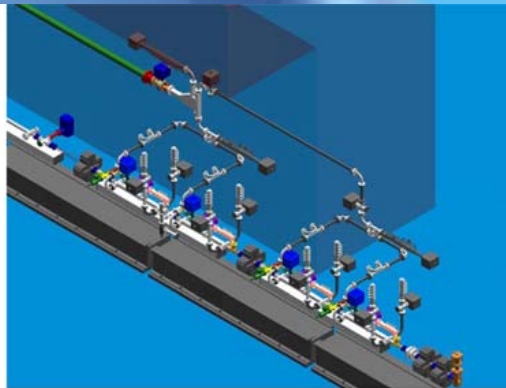
**Four 50MW Solenoid Klystron
run by IGBT modulator,
Dual mode SLED II**

NLCTA (NLC Test Accelerator)



RF Unit Test: Phase II (In Progress)

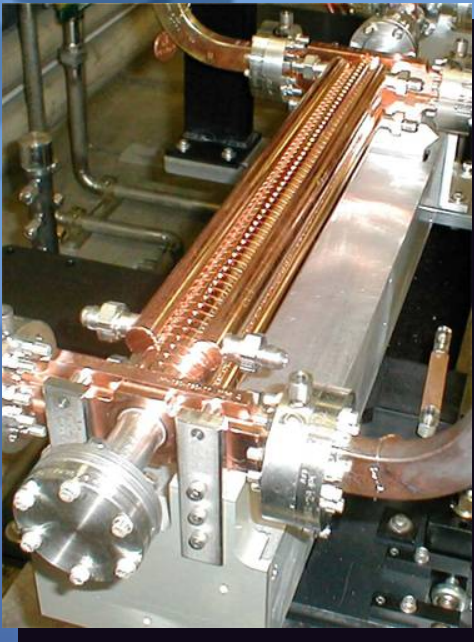
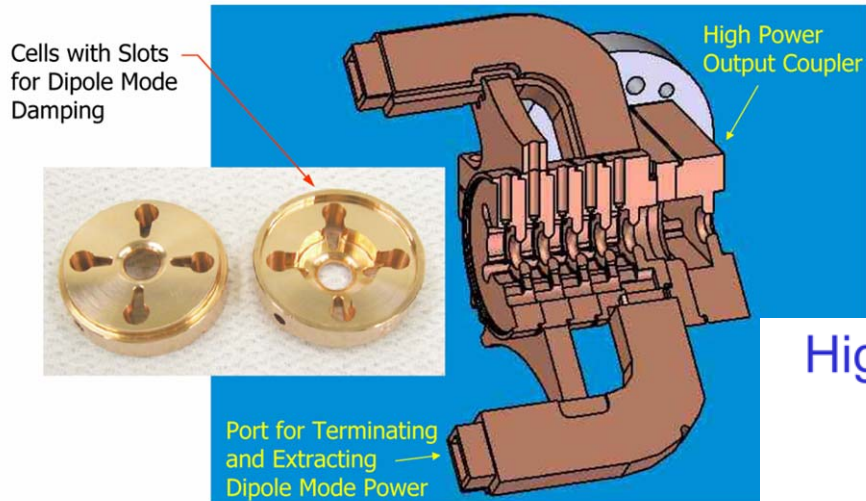
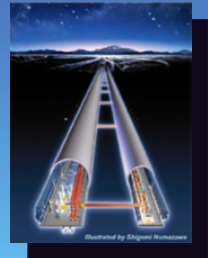
Power Eight Accelerator
Structures in NLCTA
(TRC R2 Requirement)



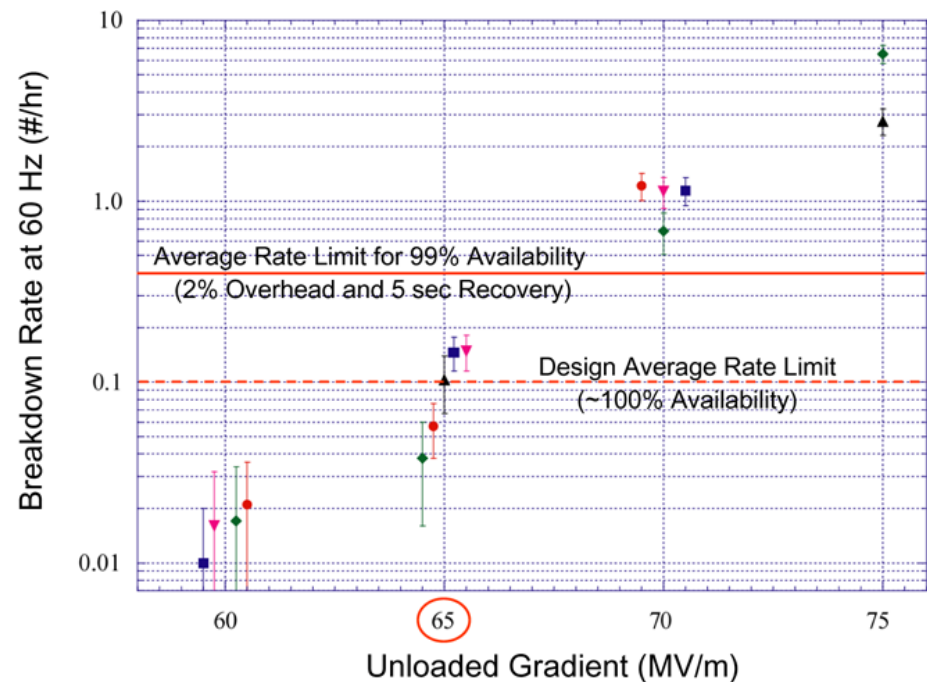
Operate Eight, 60 cm Long Structures at 65 MV/m, 400 ns Pulses

*Beam supply
by DC gun & buncher
2 SLED II RF station
for structure HG test
1 8-pack system
for high power
& for system integration*

X-band Accelerating structure

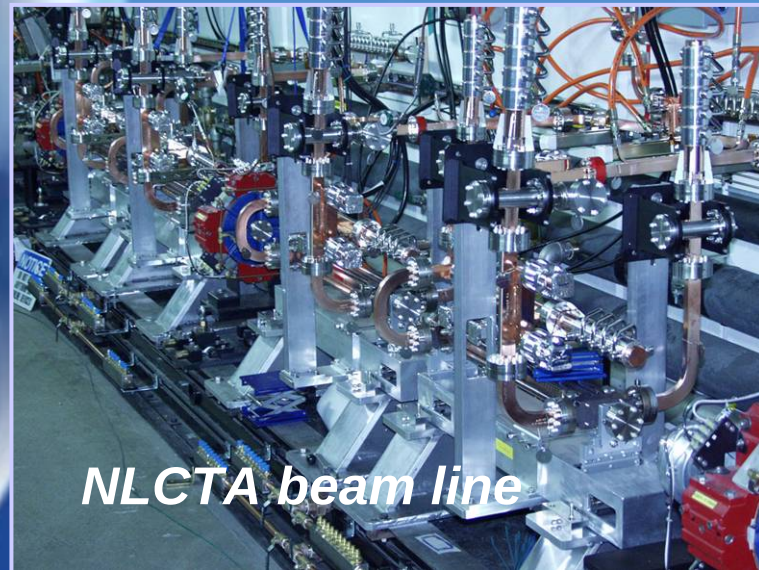
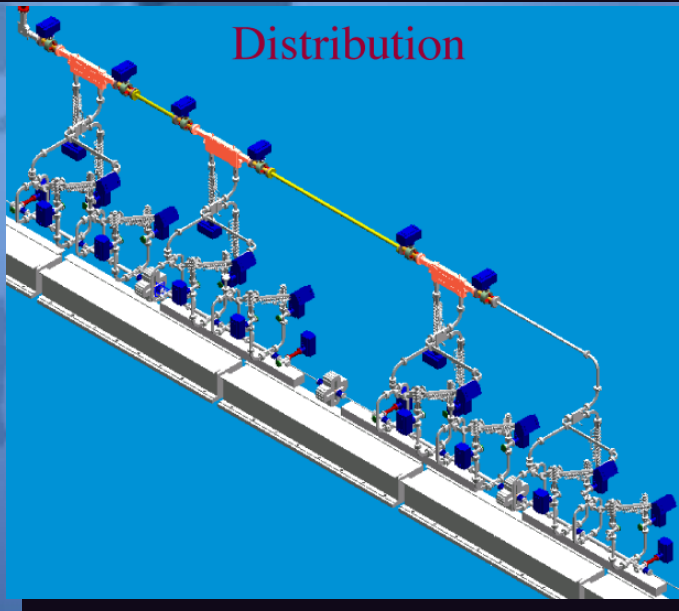
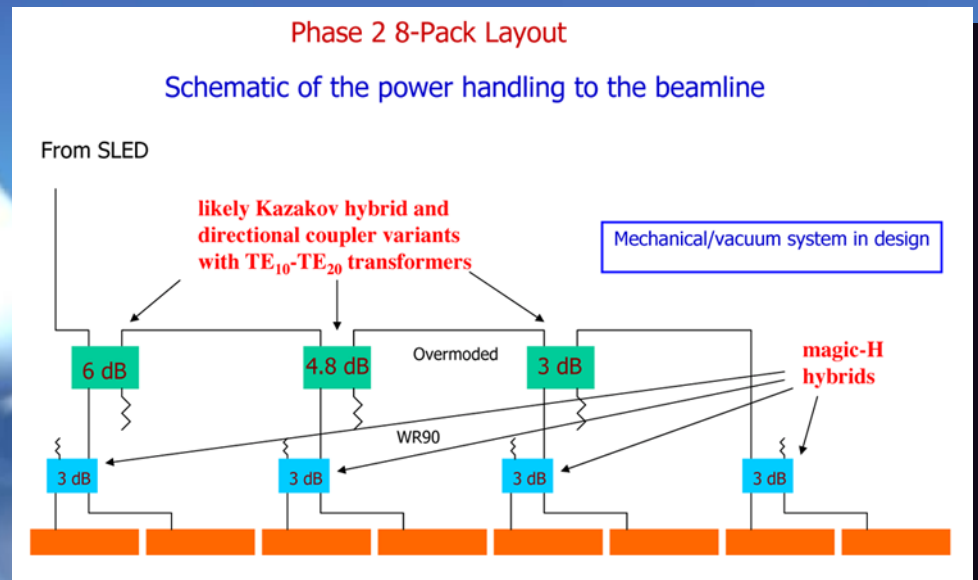
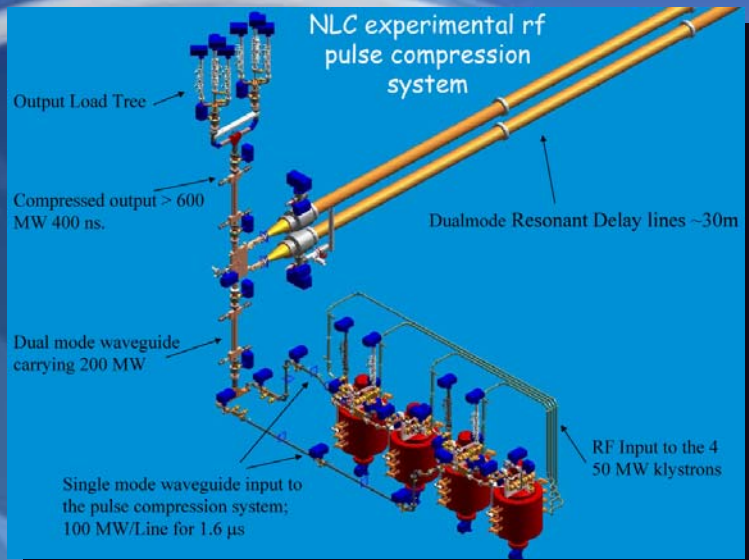


High Gradient Performance of Five Recent NLC/GLC Structures

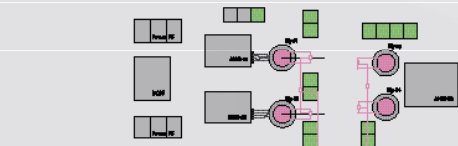


65MV/m : < 0.1 BD/hour at 60Hz

Accelerating unit integration



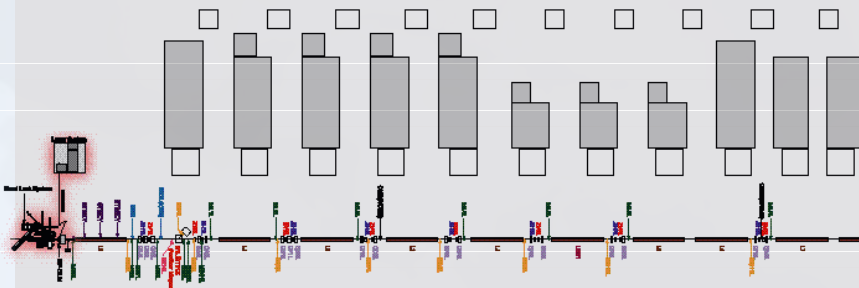
ATF & GLCTA



GLCTA beam line expansion



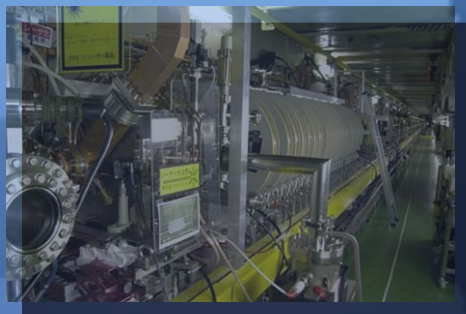
ATF Damping Ring



**Test Facility of
LC low emittance beam**

Half scale DR realization

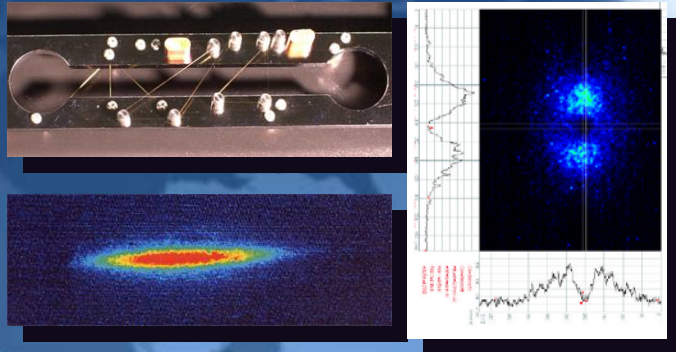
**$E=1.28\text{GeV}$
 $N_e=1\times 10^{10}$ e-/bunch
1 ~ 20 bunches
 $\text{Rep}=1.5\text{Hz}$
 $X\text{ emit}=2.5\text{E-}6$ (at 0 int.)
 $Y\text{ emit}=2.5\text{E-}8$ (at 0 int.)**



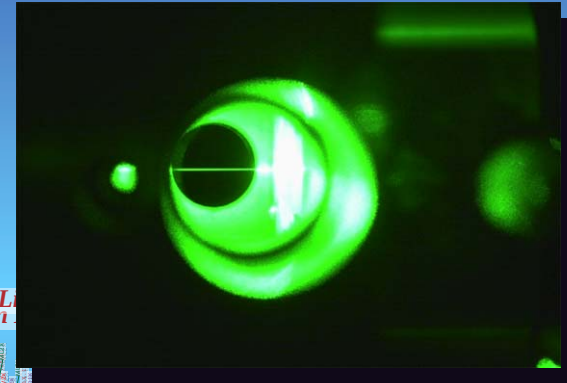
**Multibunch Photo-cathode RF gun,
 Δf -ECS S-band Linac**

ATF emittance monitors

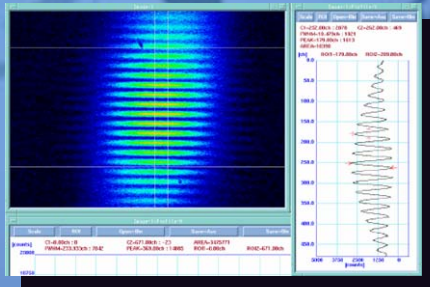
Tungsten Wire Scanner OTR, ODR Monitor



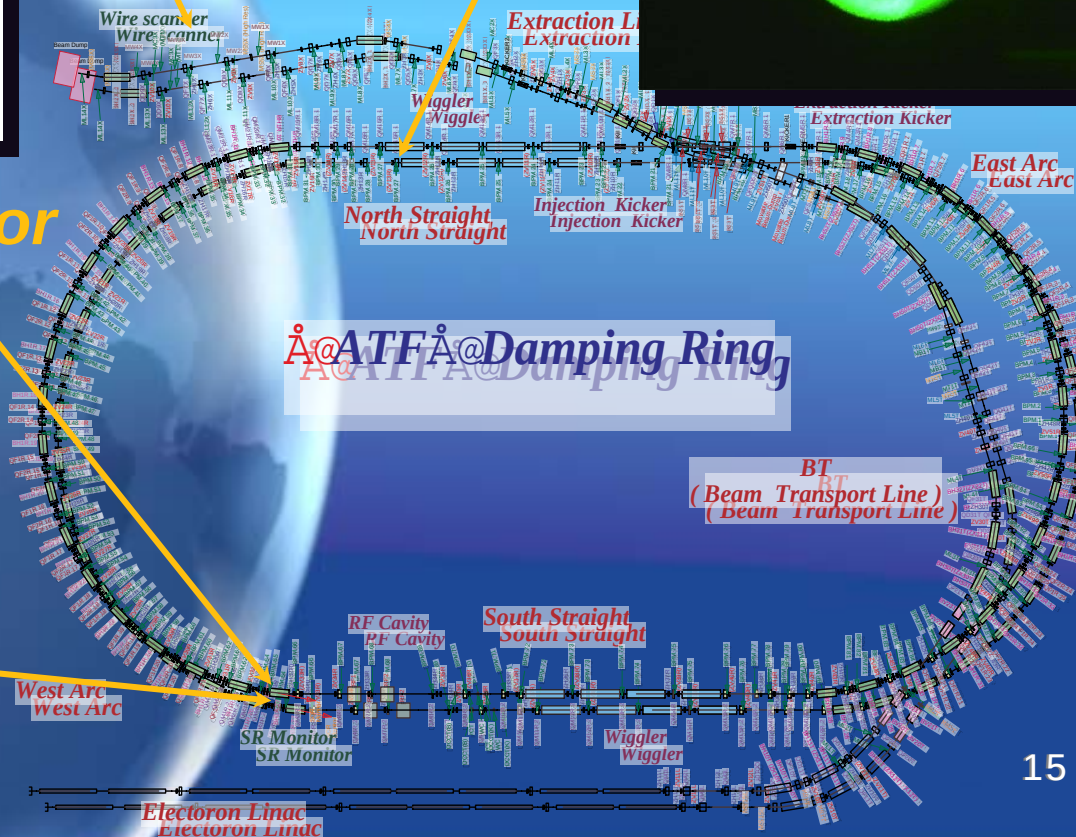
Laser Wire Scanner



SR Interference Monitor

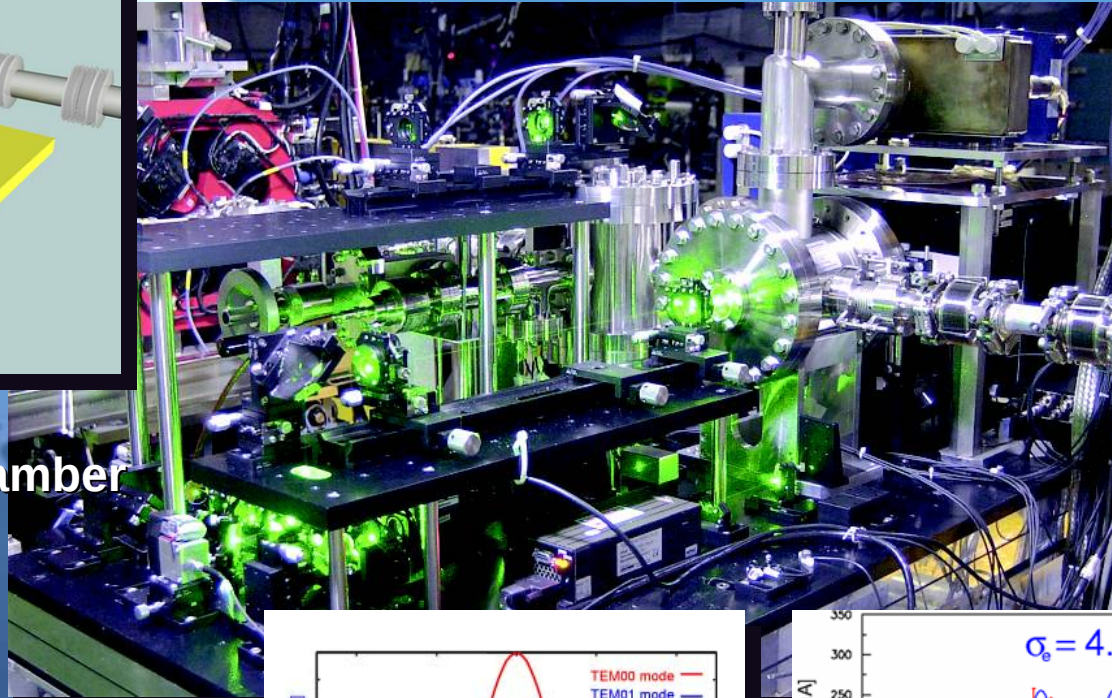
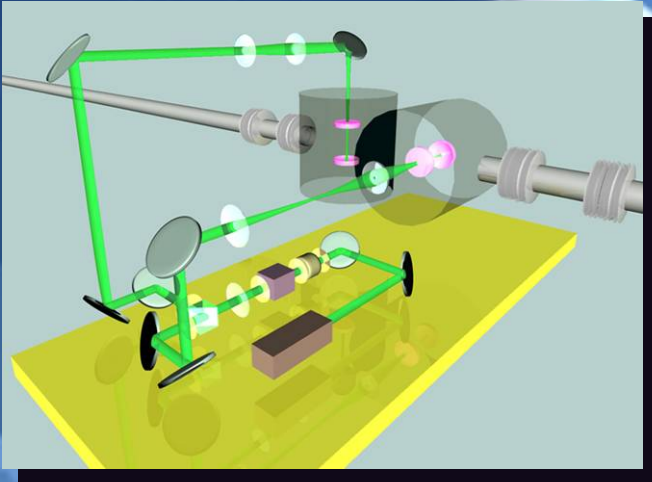


X-ray SR Monitor

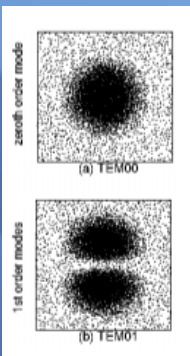


Laser wire scanner in DR

for X & Y scan, for single/multi-bunch

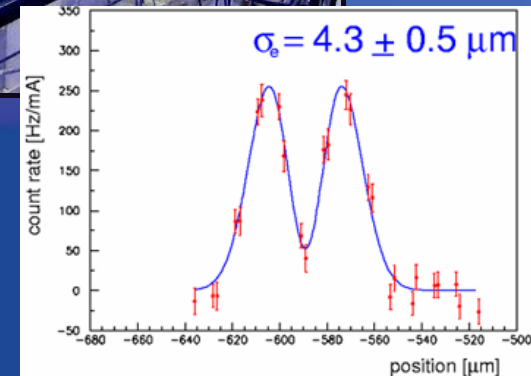
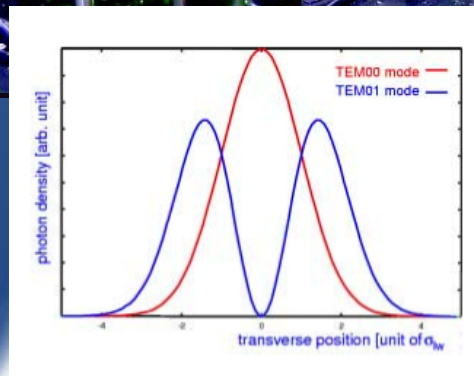


Two optical cavity chamber
For X-wire and Y-wire



TEM00 wire

TEM01 wire

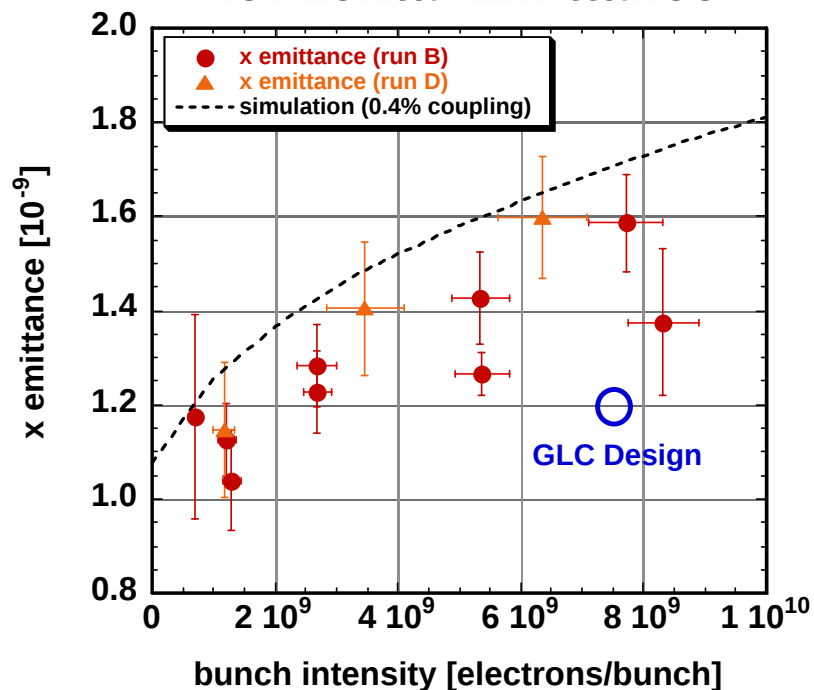


Single bunch Transverse Emittance

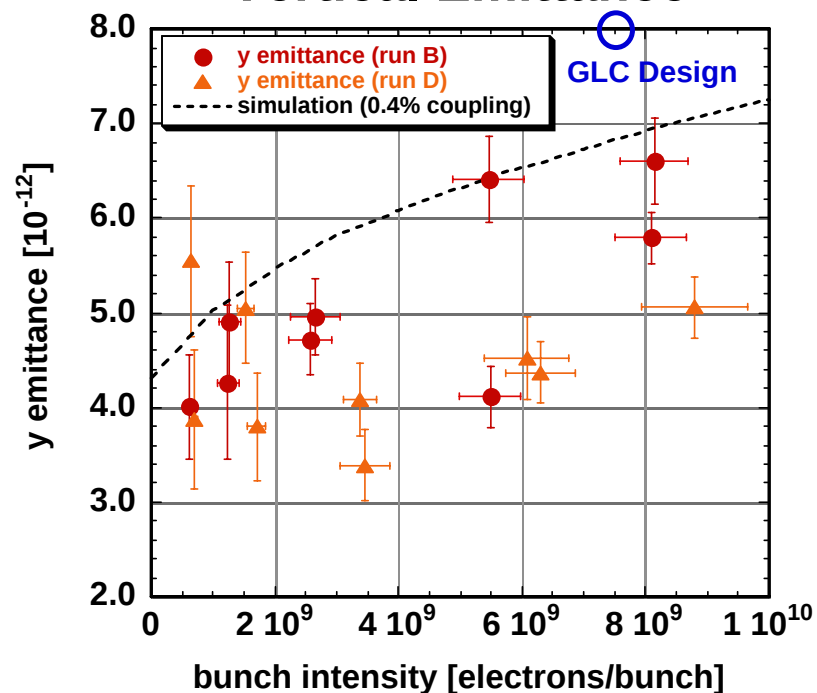


by Laser wire

Horizontal Emittance



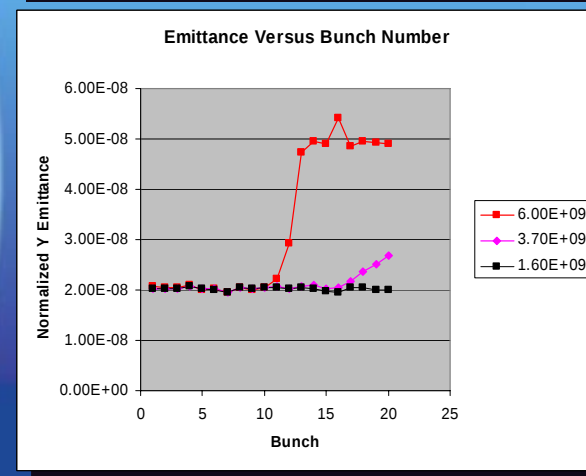
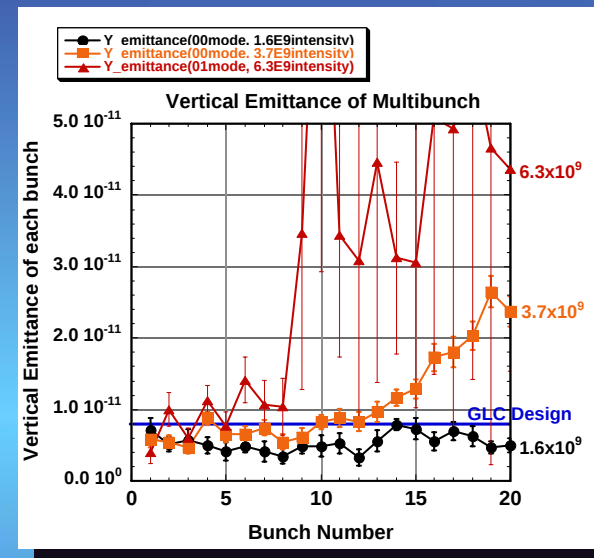
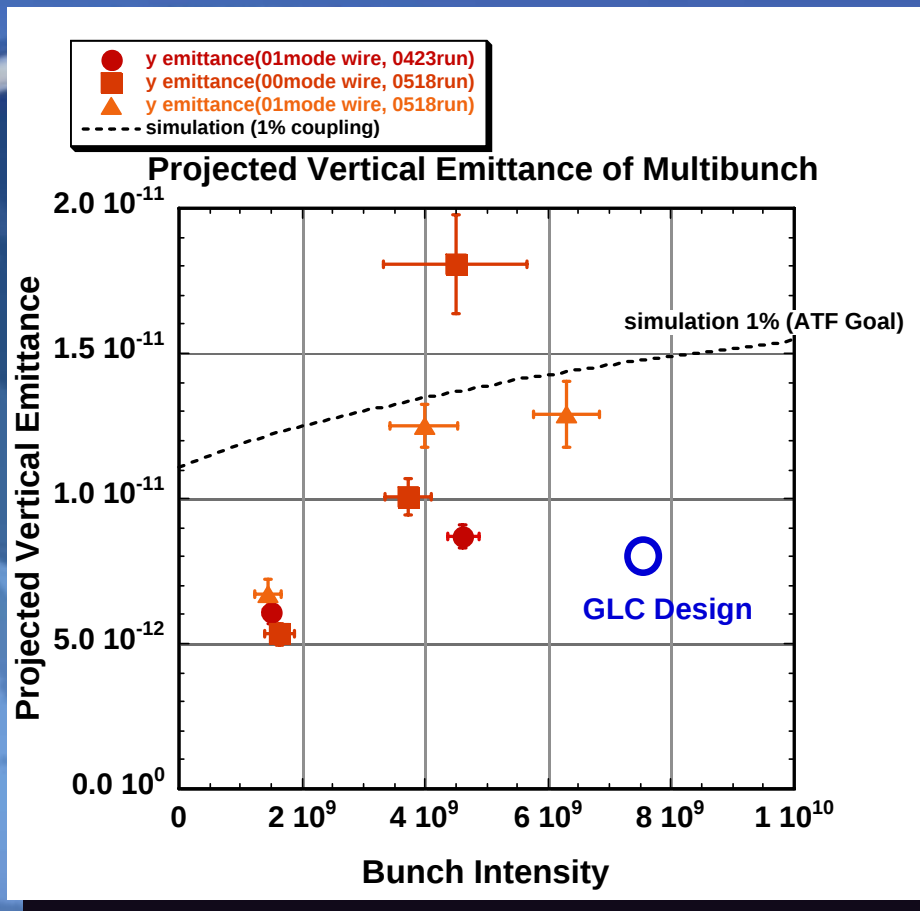
Vertical Emittance



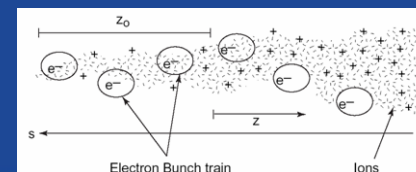
X emittance determined by Ring Design. Measured data points are fit to simulation.

Y emittance = 6.5pm at GLC intensity, is below GLC design.

Multibunch Vertical Emittance

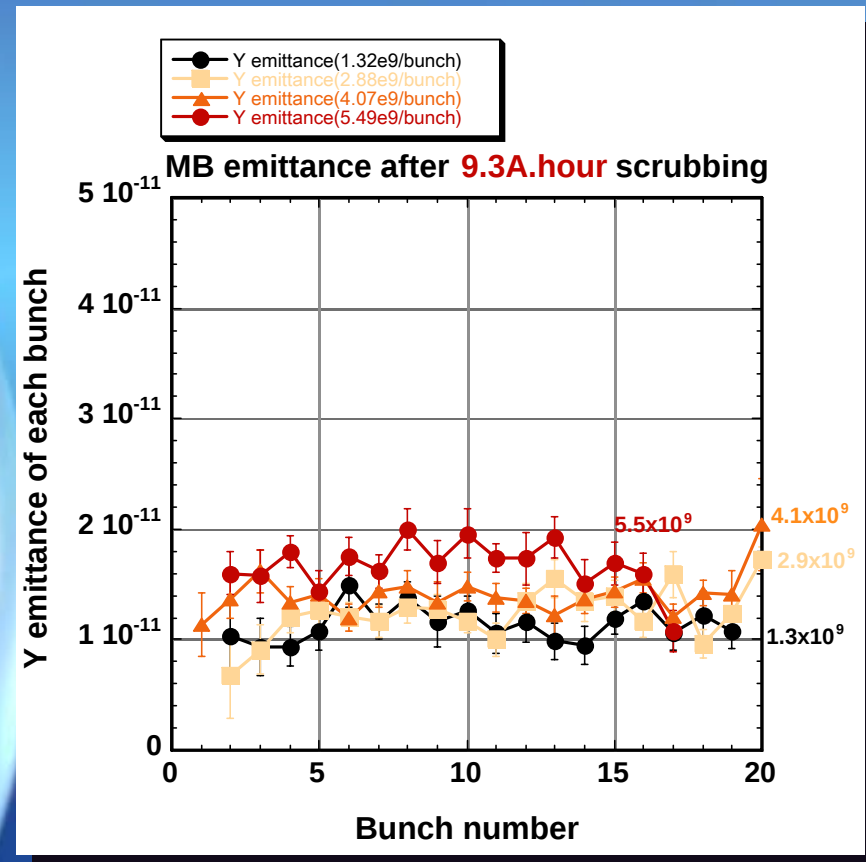
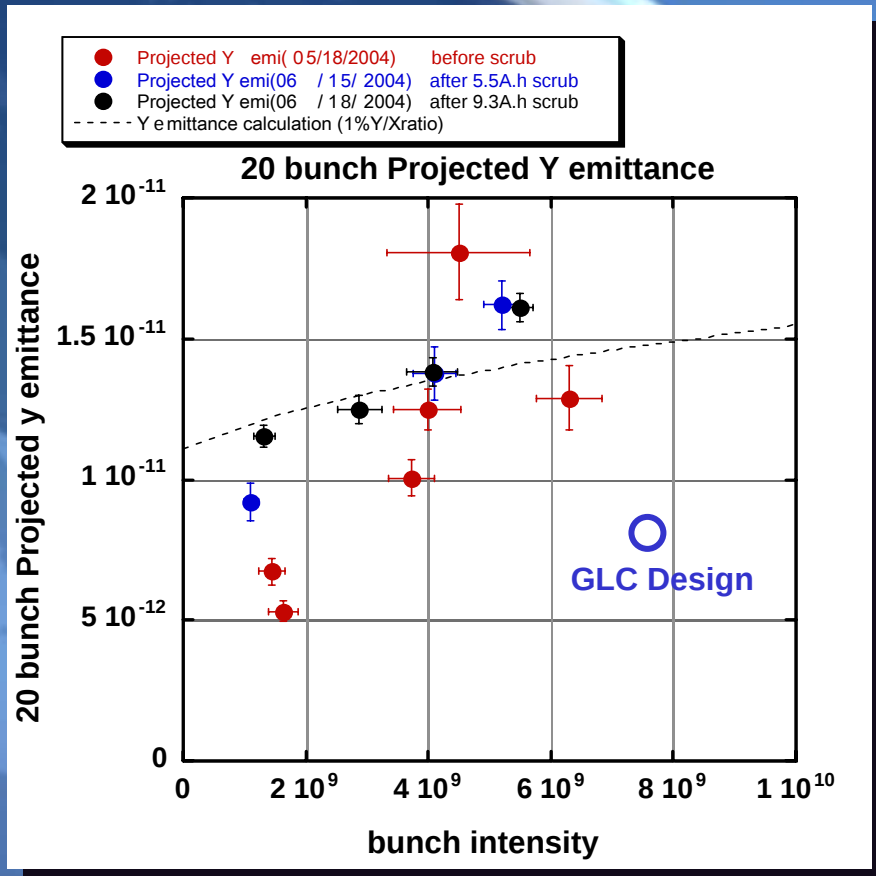


Blowup at tail bunch is seen.



Multibunch Vertical Emittance

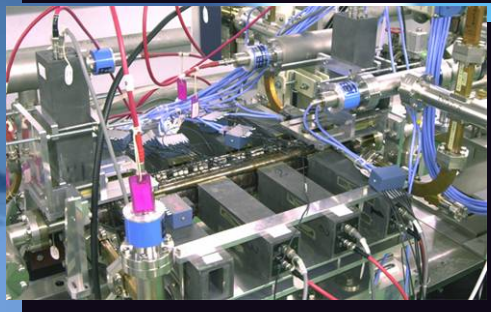
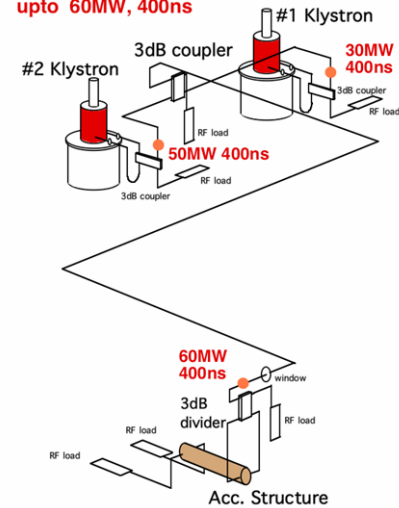
after 9.3 A.hours scrubbing



Projected Y emittance is around 1% from X,
However, insufficient tuning of Y emittance.

GLCTA (GLC Test Accelerator)

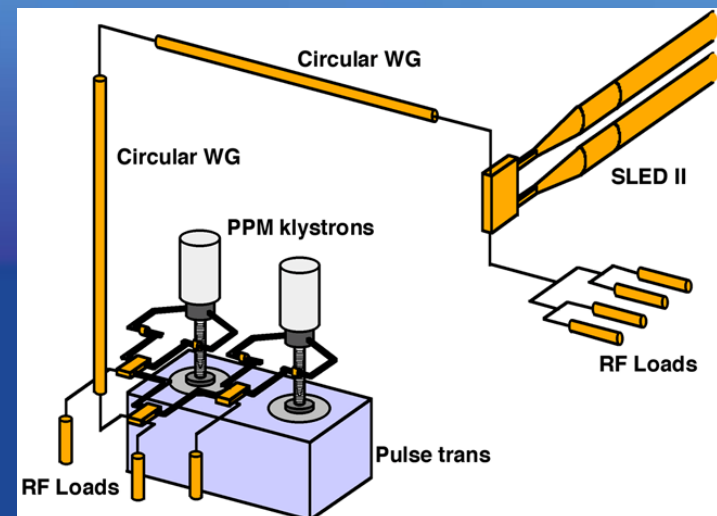
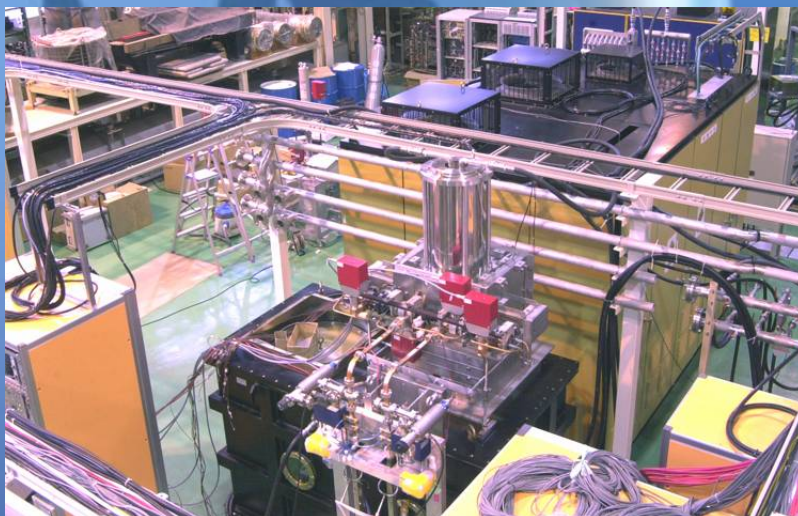
**High Gradient Test of Structure
upto 60MW, 400ns**



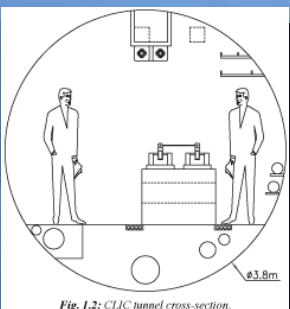
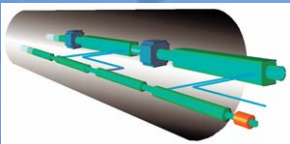
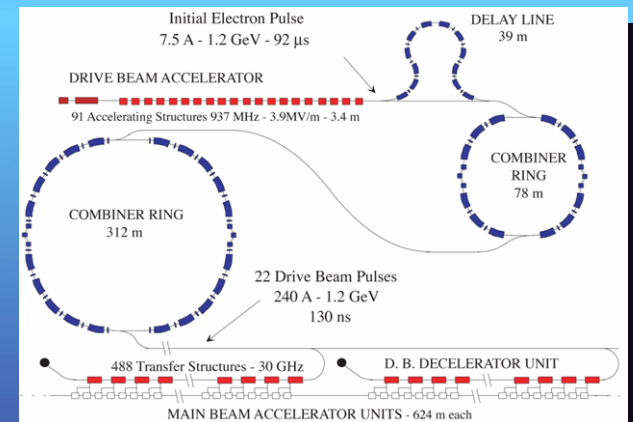
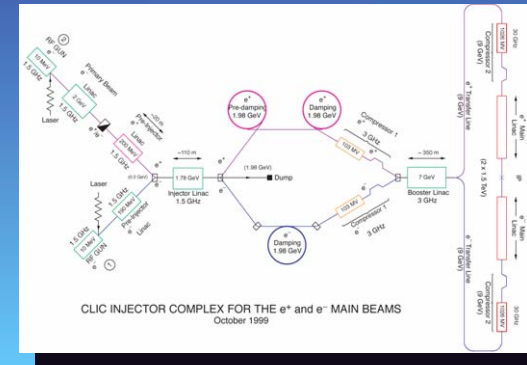
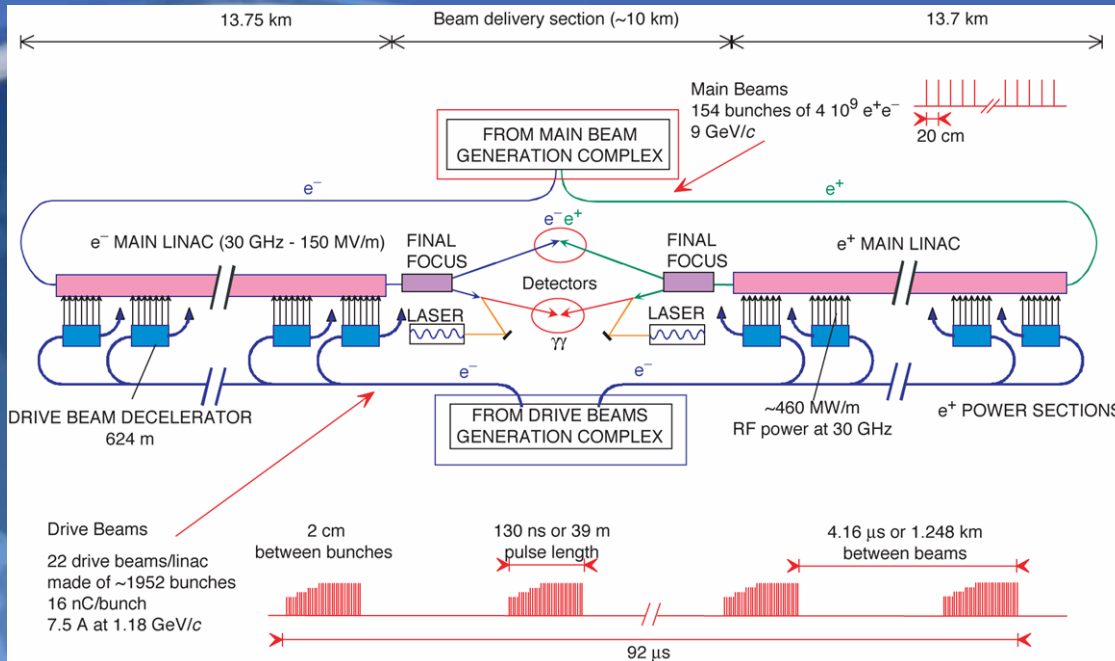
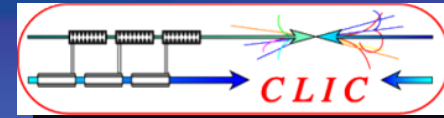
Mission:

1. **Structure High Gradient Test**
2. **High Power Generation Test**
3. **Main Linac System Integration**
*using ATF low emittance beam
or using GLC intensity beam
from RFGun*

Construction: 2003 ~ 2005

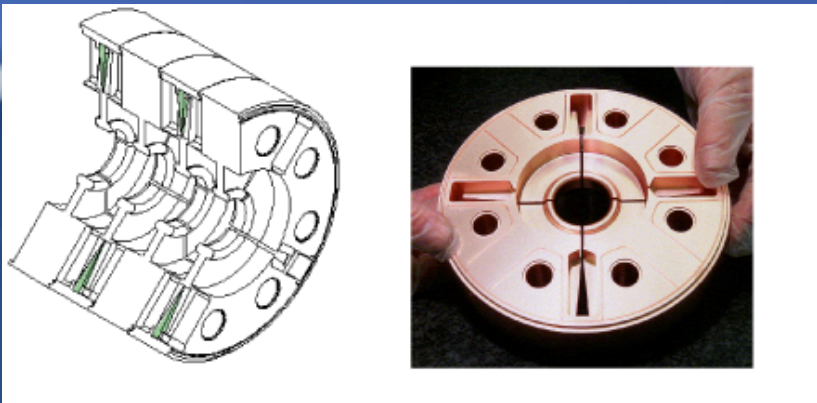
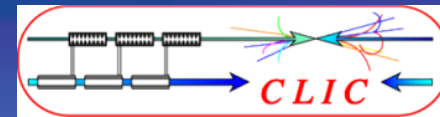


CLIC project



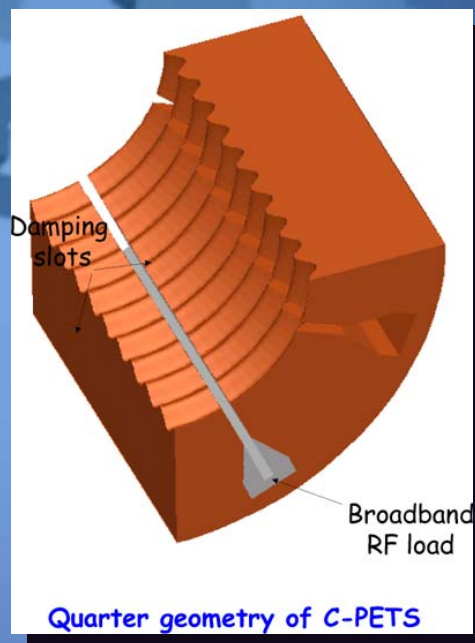
- **Two-beam Acceleration**
- **30GHz main linac**
- **150MV/m Dumped Detuned Structure**
- **High Intensity Drive Beam**
- **Short & dense bunch train**

CLIC RF component



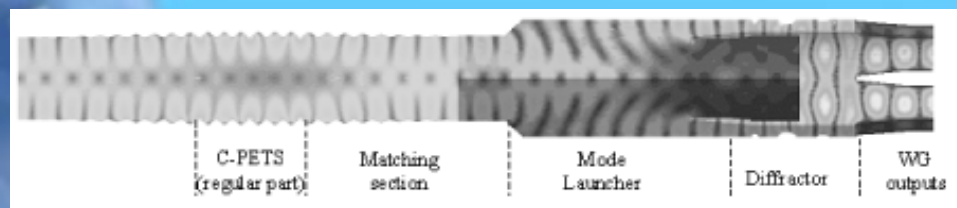
*SICA (Slotted Iris Constant Aperture)
Structure for Drive Beam acceleration*

937MHz (3GHz at CTF3)

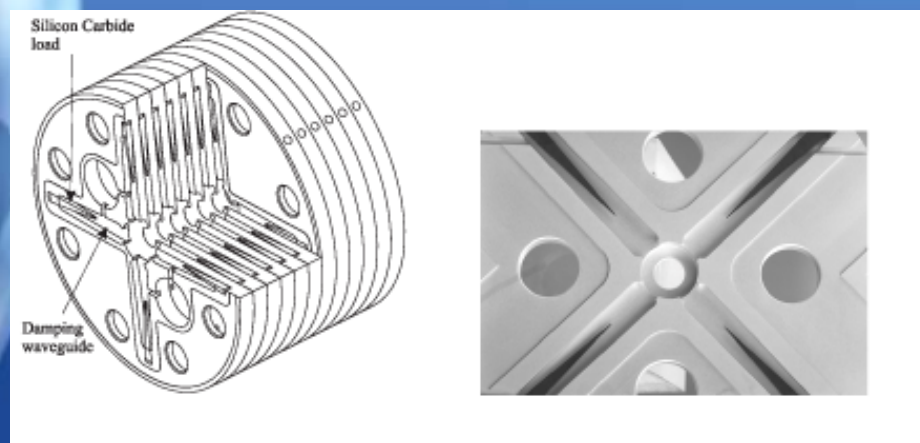


Quarter geometry of C-PETS

C-PETS :
Circular Power ExTraction Structure
Ø25mm, 512MW, 30GHz



Mode converter from circular to rectangular

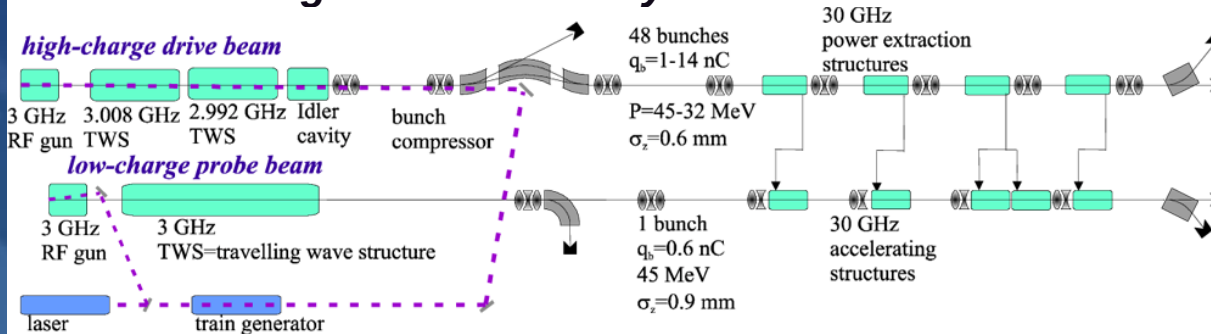


30GHz Main Beam accelerator structure

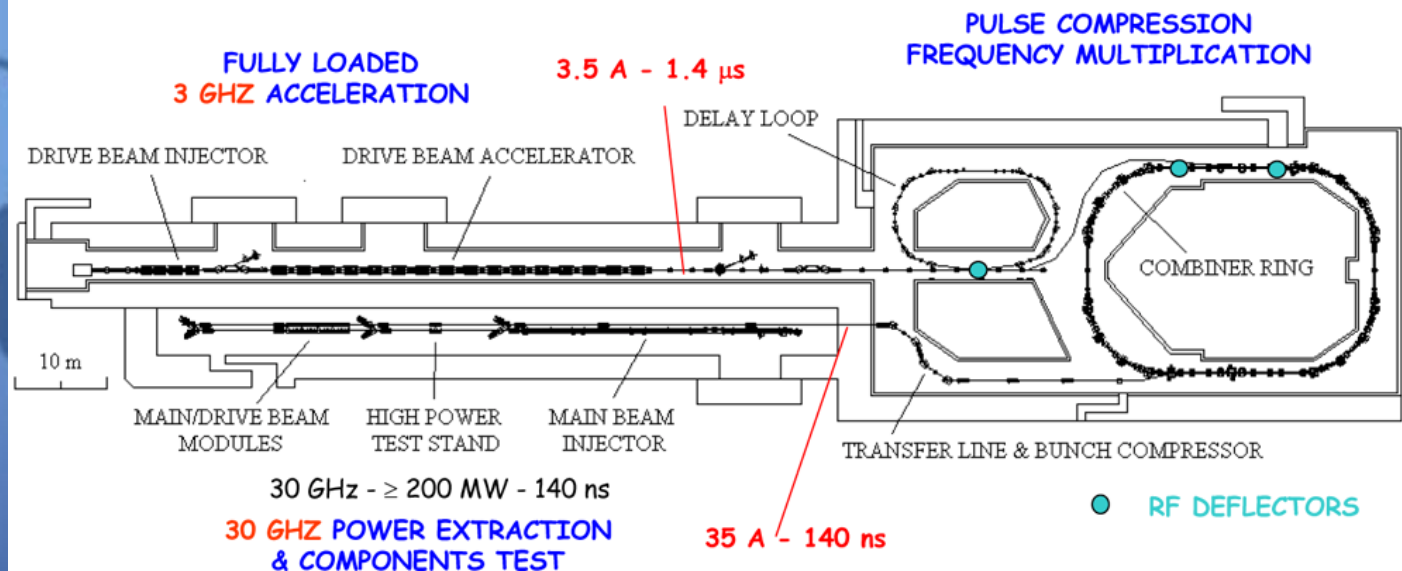
CTF3 (CLIC Test Facility)



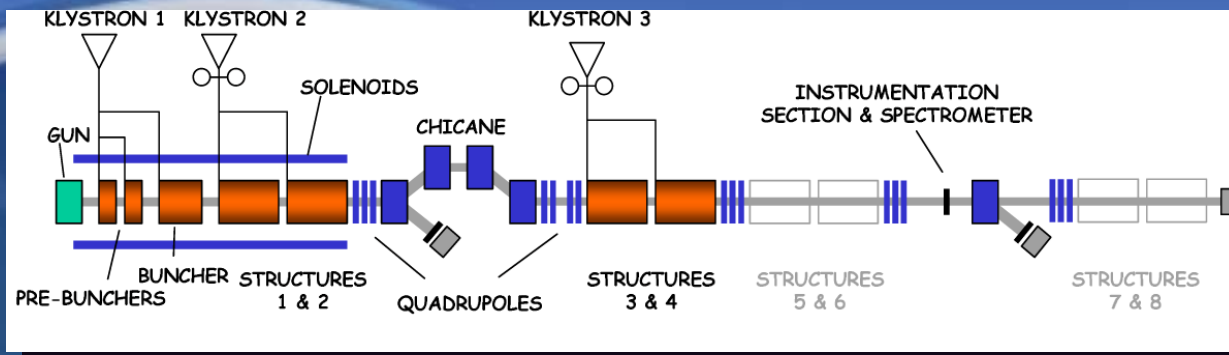
CTF2 : Two beam acceleration component demonstration and High Gradient study



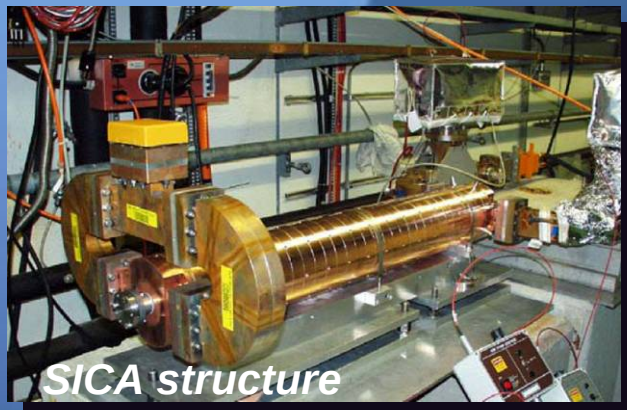
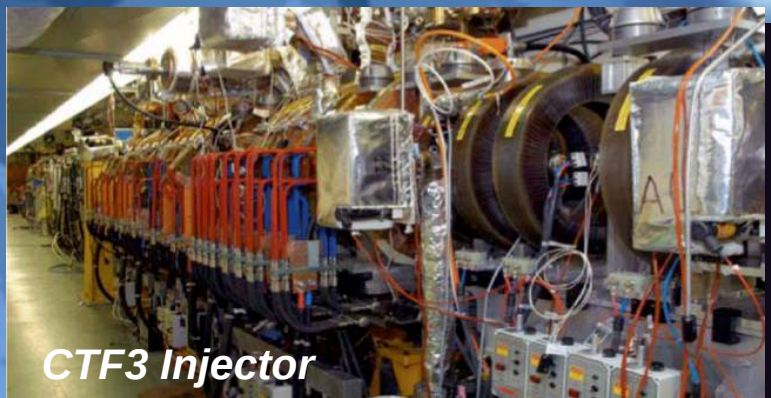
CTF3: Test of Drive Beam Generation, Acceleration & RF Multiplication by a factor 10 Two Beam RF power generation & component tests with nominal fields & pulse length



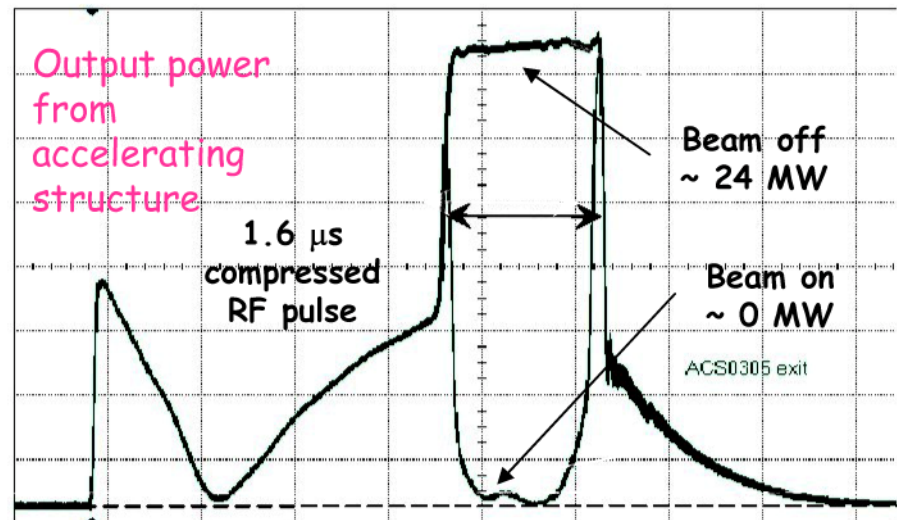
Drive Beam Generation Test



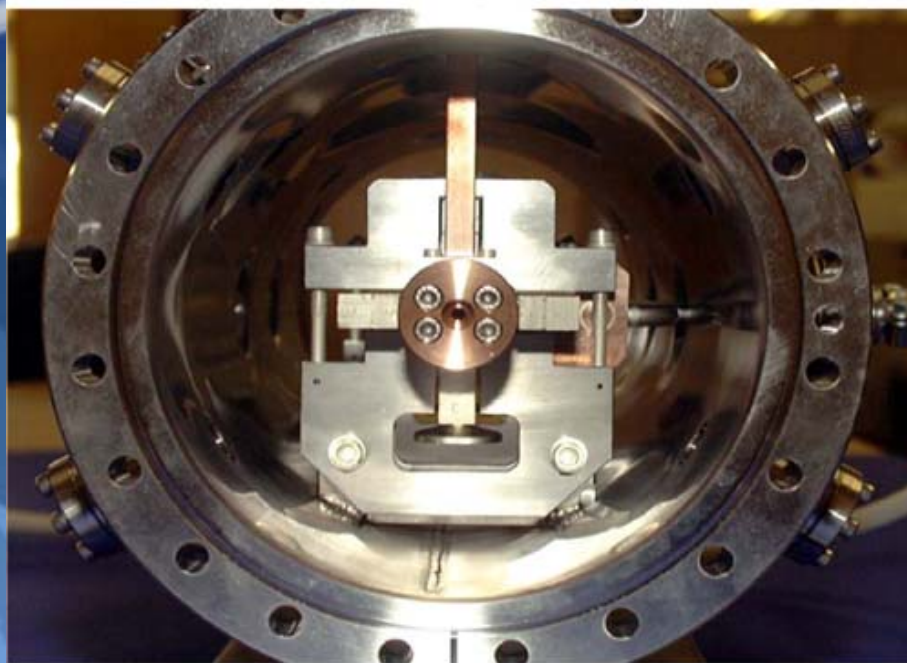
*CTF3 injector
commissioning*



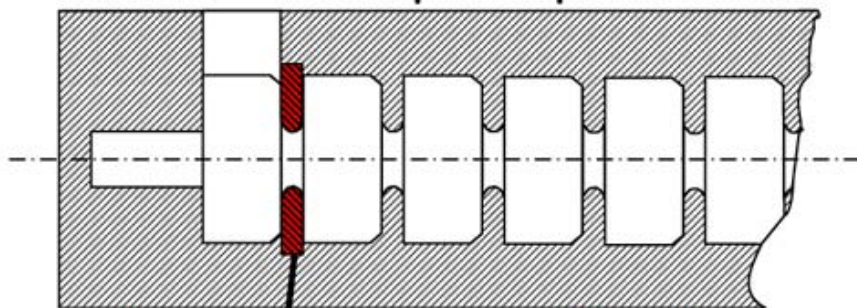
First demonstration of full beam loading



Tungsten Iris Test

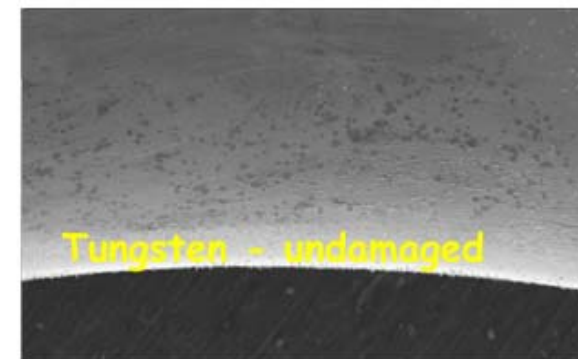
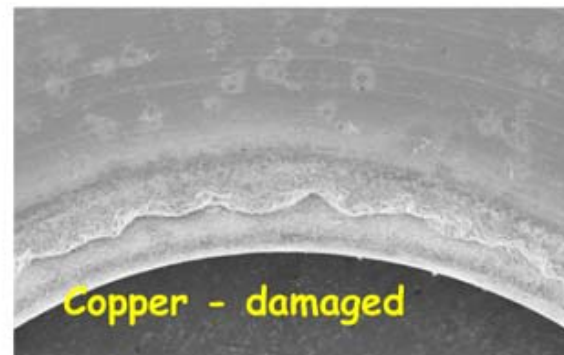


Test structure in external vacuum can,
with clamped coupler cell



Copper iris replaced by Tungsten iris

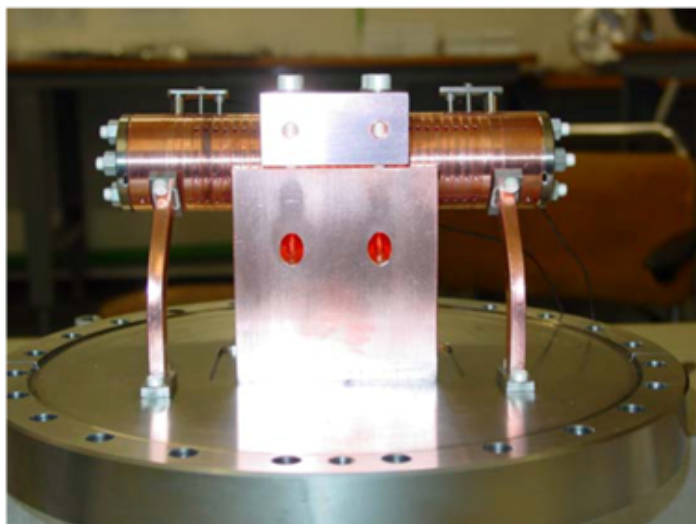
Irises after high-gradient testing to
about the same field level



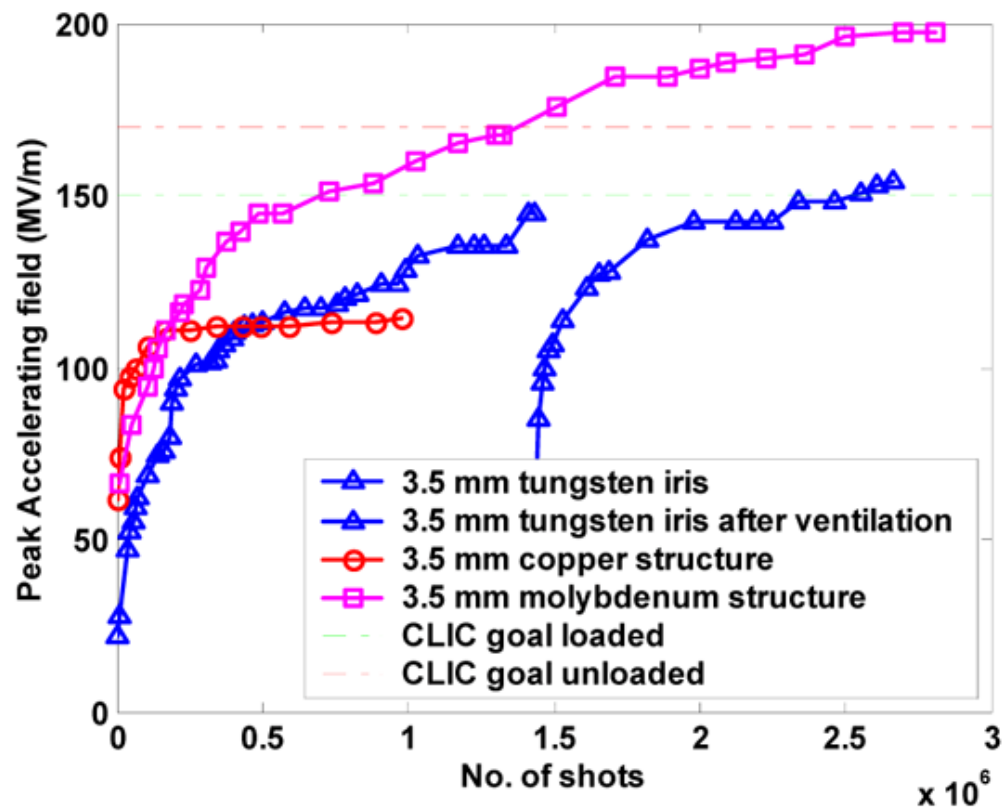
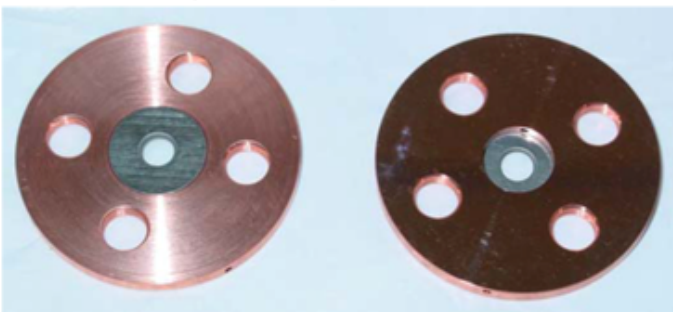
High Gradient Test



High gradient tests of new structures with **molybdenum** irises reached **190 MV/m** peak accelerating gradient **without any damage** well above the nominal CLIC accelerating field of **150 MV/m** but with RF pulse length of **16 ns** only (nominal **100 ns**)



30 cell clamped tungsten-iris structure



Test Facility Plans for 2004-2005

The logo for TESLA, featuring the word "TESLA" in a bold, black, sans-serif font. The letters are slightly shadowed, giving it a 3D appearance. It is set against a white background with a black border.

- **TTF2**

*Commissioning of TTF2,
30nm SASE-FEL lasing.*



- **NLCTA**

Complete RF unit demonstration.



- **ATF/GLCTA**

*multibunch emittance, wiggler,
Construction of complete RF unit.*



- **CTF3**

*Commissioning of Drive beam,
Construction of Delay Loop
& Combiner Ring.*

*The figures and pictures are borrowed from following web-site:
DESY, SLAC, CERN, ITRP and conference papers(EPAC2004 etc.).*

I would like to appreciate to all of presenter.

end