



STATUS AND FIRST RESULTS OF THE APS-U


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APS-U Project Manager
IPAC 2024



U.S. DEPARTMENT OF
ENERGY

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NATIONAL LABORATORY


x500


\$815M


\$1.5B



Assembled magnets for the upgraded storage ring



First new beamline instrument up and running



New front end systems to deliver X-ray beams to experiments

Long Beamline Building, which will house two of the nine feature beamlines



APS UPGRADE PROJECT SCOPE

Replaces / renews the whole facility

- New storage ring enabling brighter, more coherent beams at all beamlines
- New insertion devices tuned for the new storage ring energy and new bending magnet source

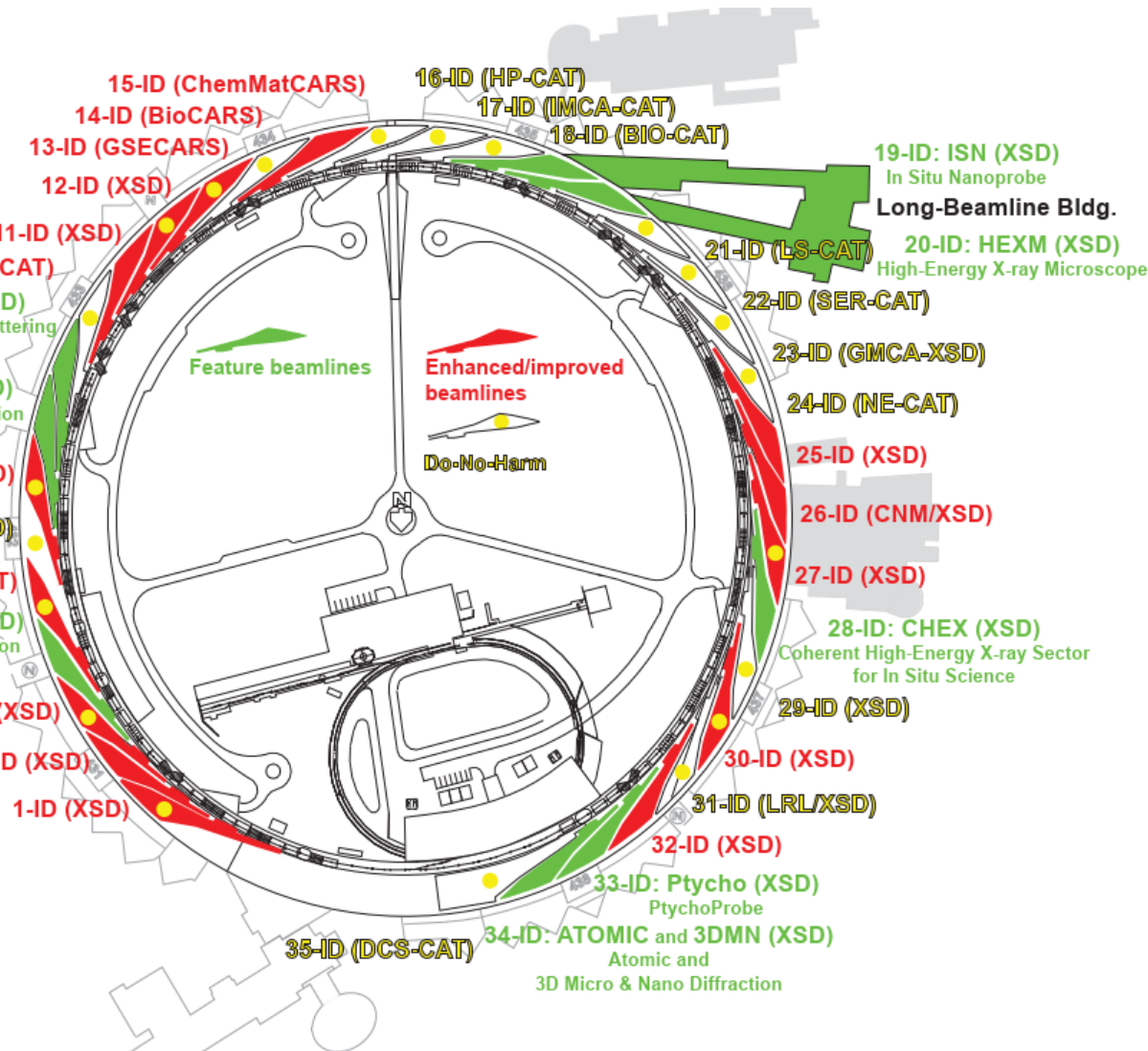
Combined result in brightness increases of up to 500x

Specific experimental systems scope includes

- Facilities and equipment for 9 new feature beamlines, including the Long Beamline building
- Enhanced and improved beamlines

TPC - \$815M

CD-4 March 2026



BY THE NUMBERS

Storage Ring	Insertion Devices	Front Ends	Beamlines
1,321 Magnets	11 Phase Shifters/Supports	470 Tables/Supports	36 Enclosures
4,640 Vacuum Components	48 Canted Magnets/Supports	162 Shutters	55 Mirrors
2,245 Power Supplies	33 Corrector Magnets	108 BPMs	20 Instruments
400 Power Supply Controllers	800 Vacuum Components	162 Masks	19 Monochromators
560 RF BPM Electronics	68 Power Supplies	116 Collimators	9 Transports
200 Module Assemblies	57 Insertion Devices	35 High Heat Load and Canted Front Ends	21 Compound Refractive Lens

*Project is 94% complete, 97% complete by obligation
\$815M TPC; \$802M Estimate at Complete*

PROJECT KEY PERFORMANCE PARAMETERS

Key Performance Parameter	Thresholds (Performance Deliverable)	Objectives
Storage Ring Energy	> 5.7 GeV, with systems installed for 6 GeV operation	6 GeV
Beam Current	≥ 25 mA in top-up injection mode with systems installed for 200 mA operation	200 mA in top-up injection mode
Horizontal Emittance	< 130 pm-rad at 25mA	≤ 42 pm-rad at 200mA
Brightness @ 20 keV ¹	$> 1 \times 10^{20}$	$> 1 \times 10^{22}$
Brightness @ 60 keV ¹	$> 1 \times 10^{19}$	$> 1 \times 10^{21}$
New APS-U Beamlines Transitioned to Operations	7	≥ 9

Accelerator, Front Ends and IDs, and Experimental Systems

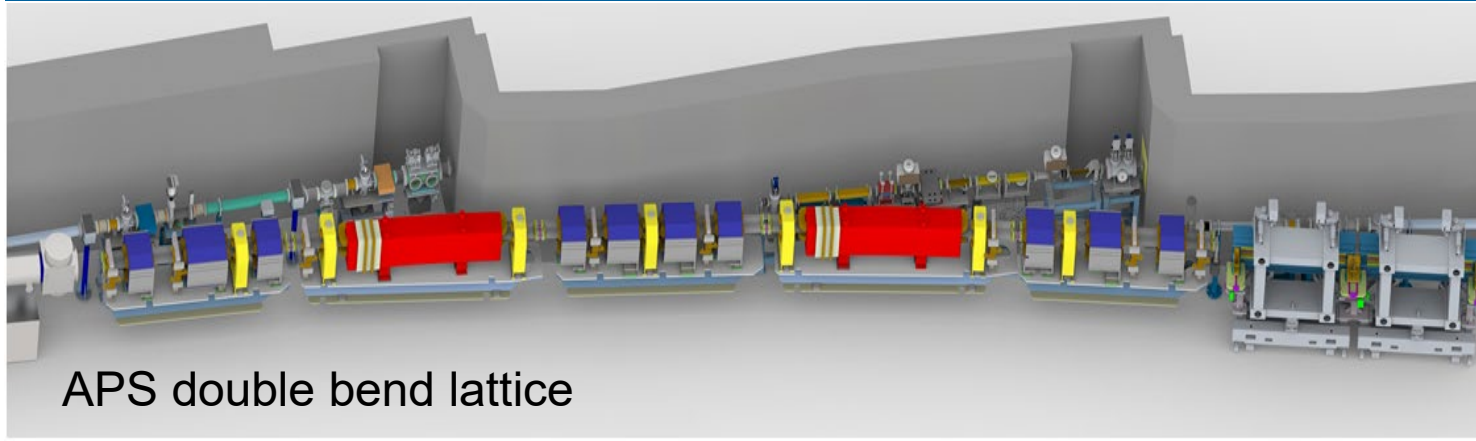
¹photons/sec/mm²/mrad²/0.1%BW

The APS Upgrade systems can meet all objective KPPs

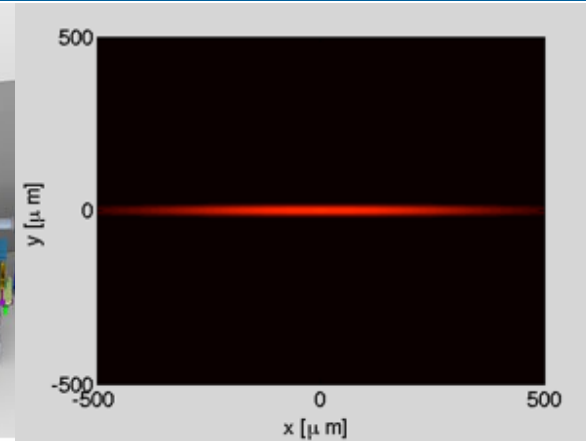
APS-U HIGH BRIGHTNESS STORAGE RING LATTICE

Original APS

$\varepsilon = 3100 \text{ pm.rad}$

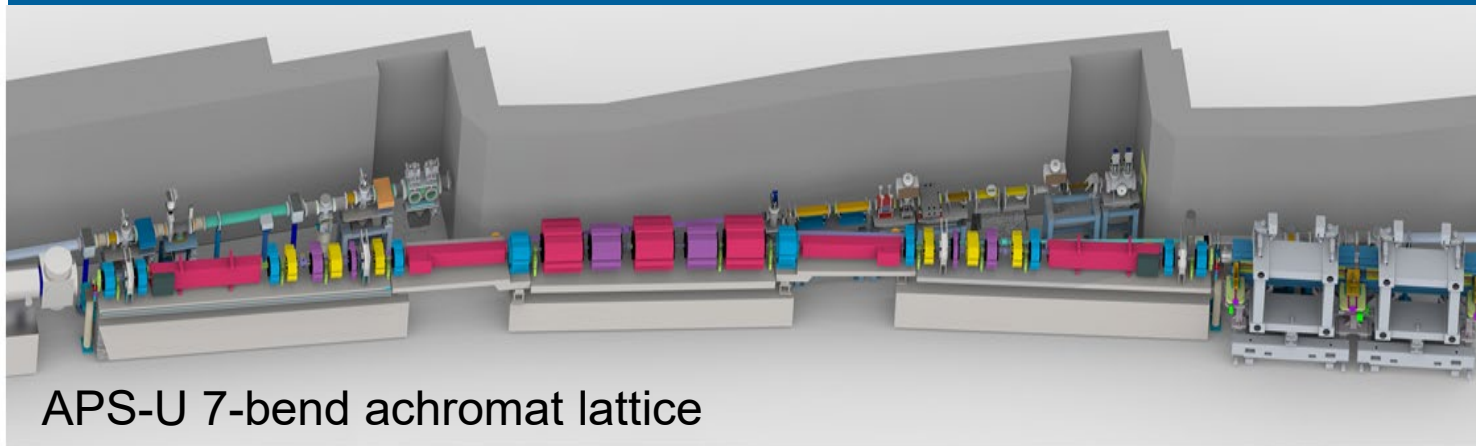


APS double bend lattice

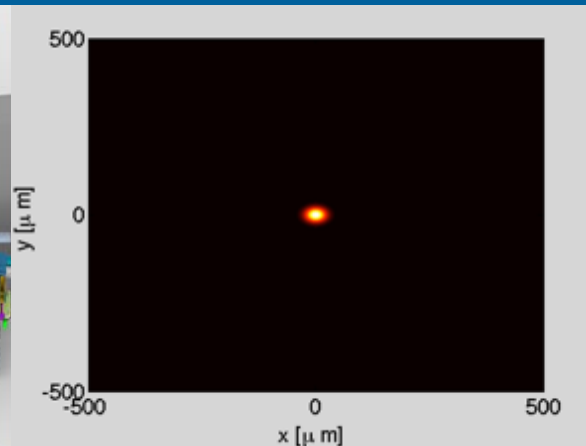


APS-U

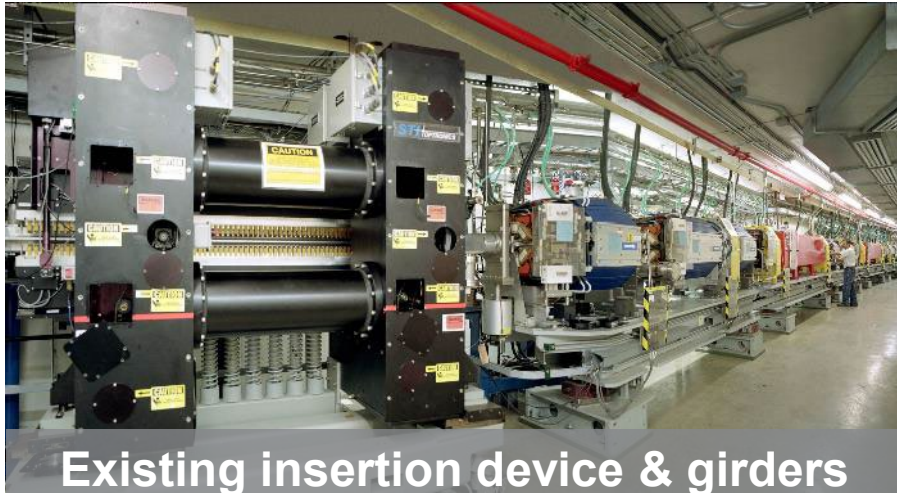
$\varepsilon = 42 \text{ pm.rad}$



APS-U 7-bend achromat lattice



MAY 2023 – REMOVAL STARTED



Existing insertion device & girders



Empty storage ring sector



1st item removed May 8, 2023



Front end tables

JUNE 2023 – STORAGE RING EMPTIED



Sector 39 looking upstream

JULY 2023 – FIRST MODULE INSTALLED



1st module installed July 12, 2023

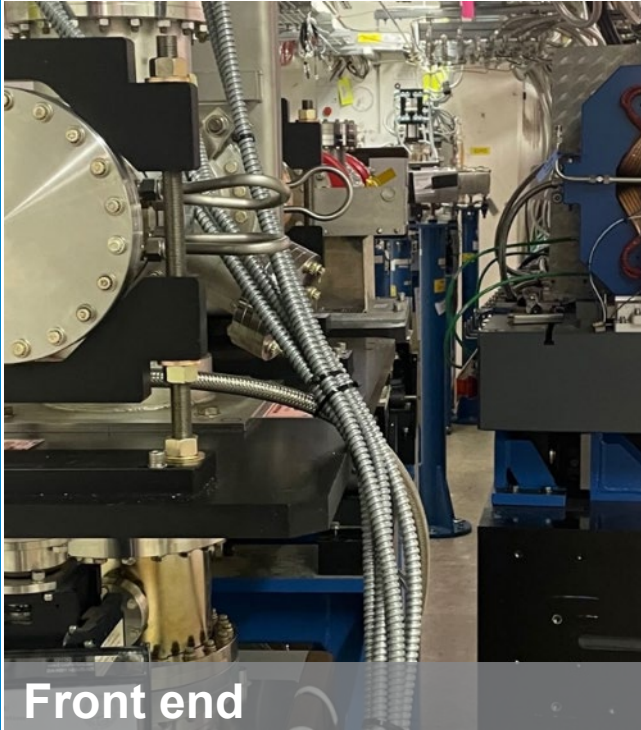


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APS

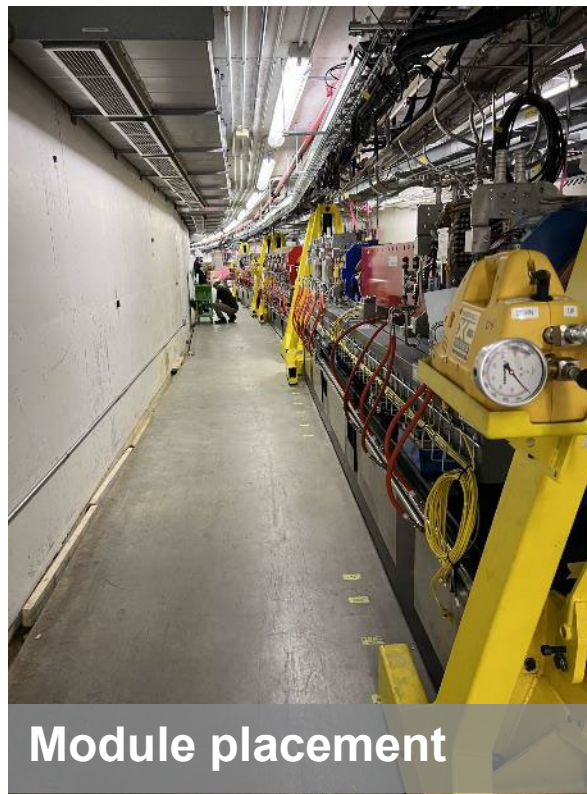
JULY 2023



AUGUST 2023



Wall collimator



Module placement



Module grouting



Storage Warehouse (981) before and after starting installation



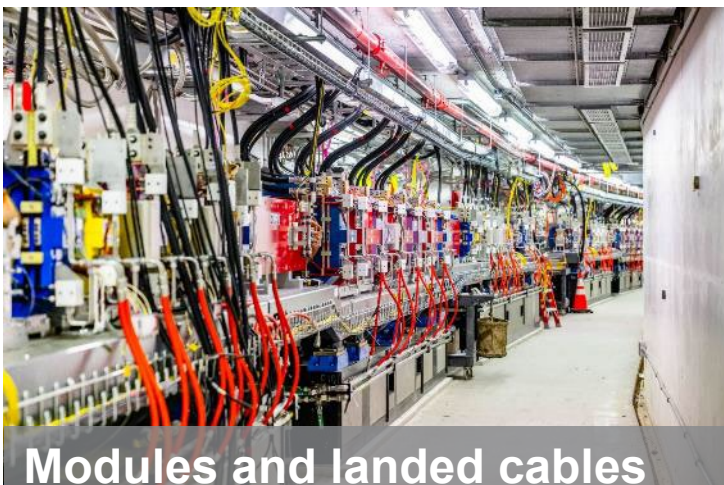
SEPTEMBER 2023



Bunch lengthening system in Zone F



Insertion device vacuum chamber



Modules and landed cables



RF and kicker racks

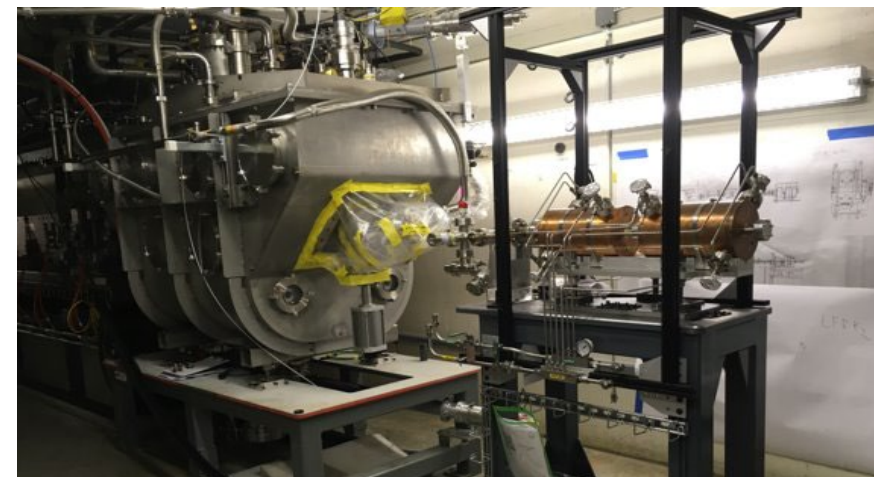
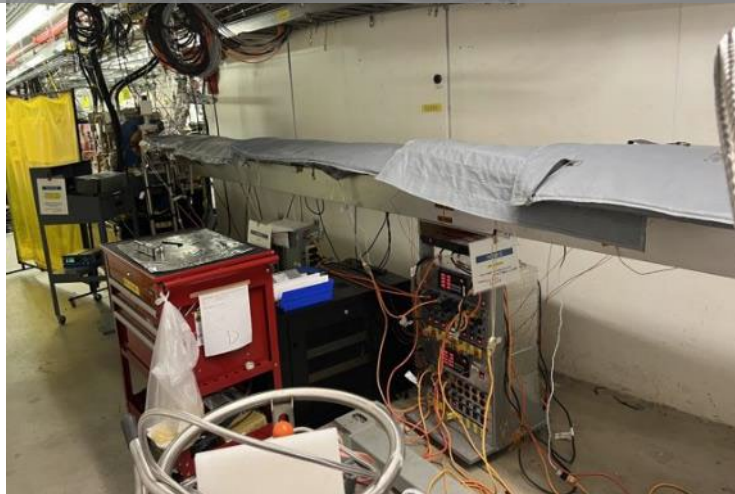


Mezzanine installation

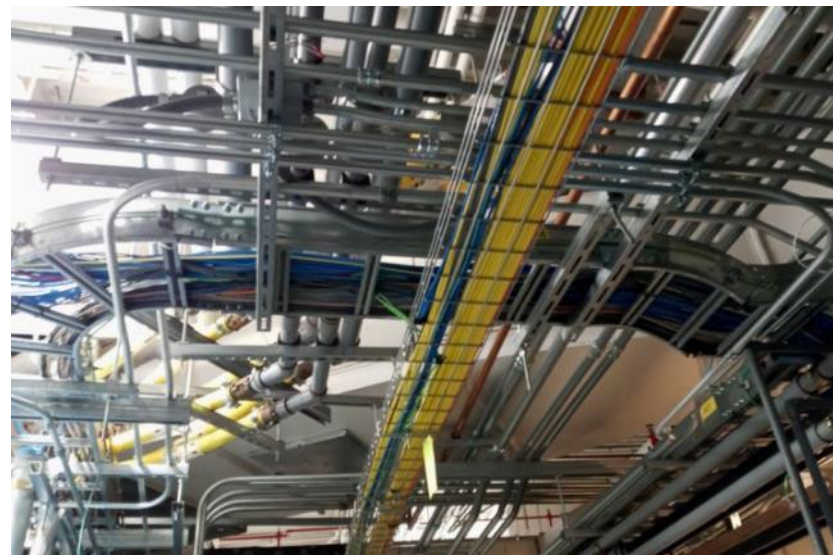


OCTOBER 2023

Insertion device vacuum chamber and module bakeout



S38 longitudinal feedback kicker pair



IT fiber cables



Test & Checkout

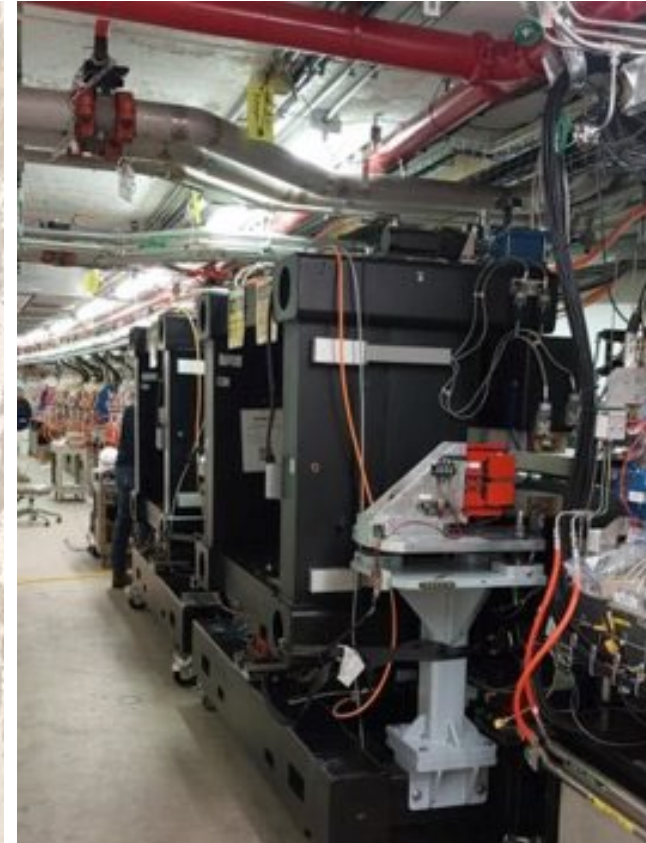
NOVEMBER 2023



Magnet power supply test and checkout



Insertion device installation





Kicker tables

Kicker tables



Last module signed and installed

JANUARY 2024



RF Waveguide

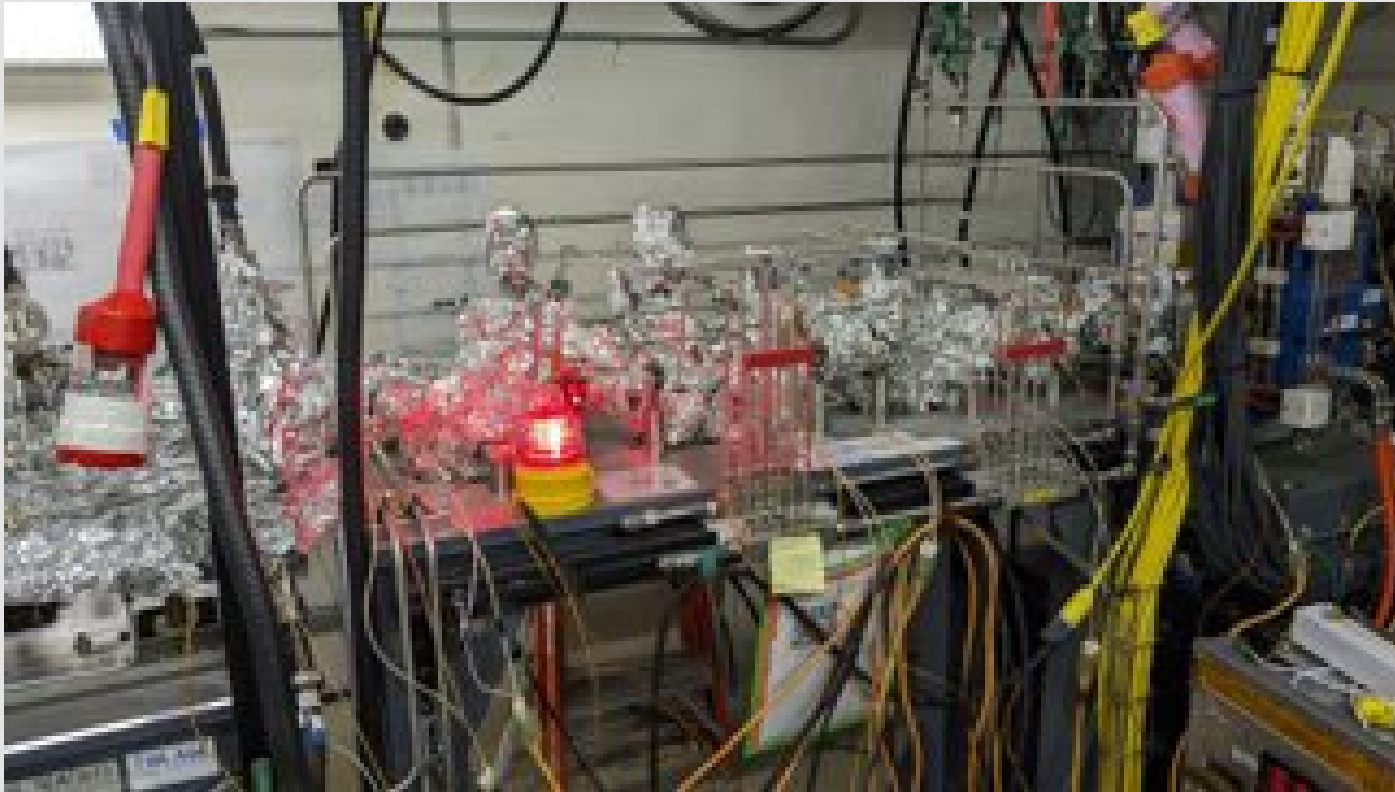


Septum and Kicker Tables



Booster to Storage Ring (BTS)
Transfer Line Tables

FEBRUARY 2024



S38 Stripline Kickers Bakeout



Last Storage Ring Piece

MARCH 2024

Schedule is in 8-hour shifts

Number of task corresponds to the Latex document

Length

Study

Maintenance

Vacuum Conditioning

Weeks
Days

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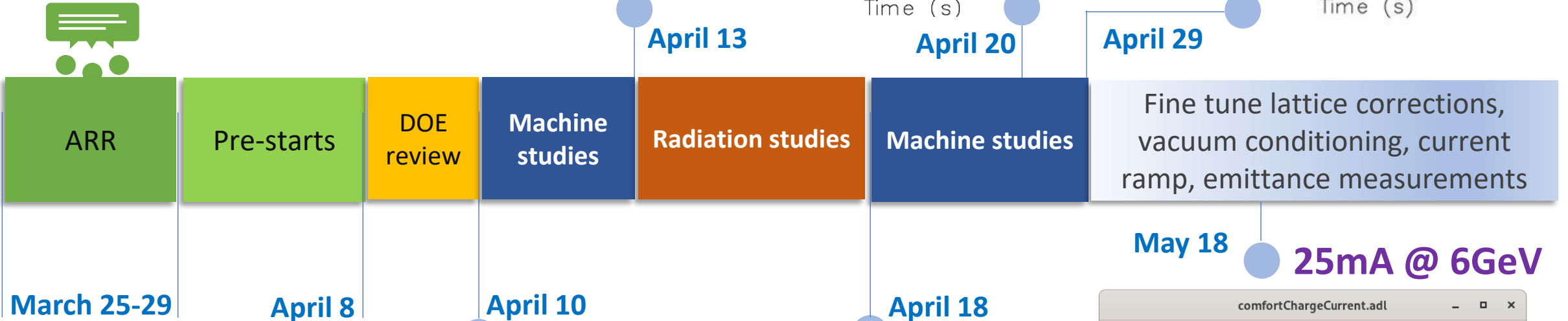
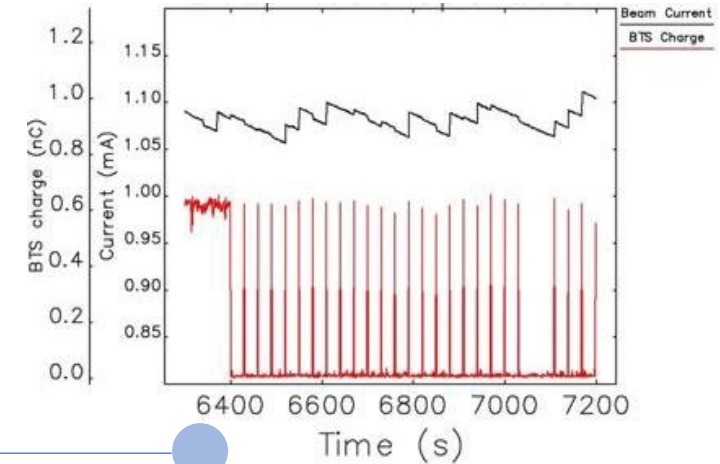
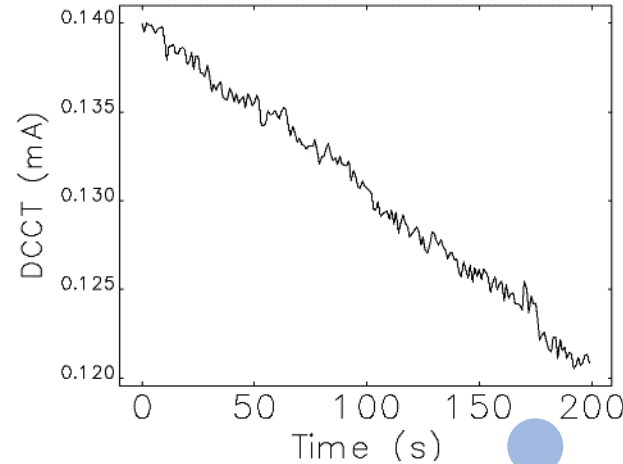
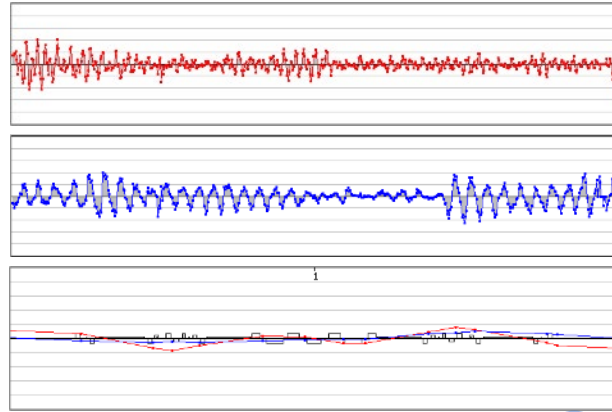
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APS-U COMMISSIONING –TIMELINE

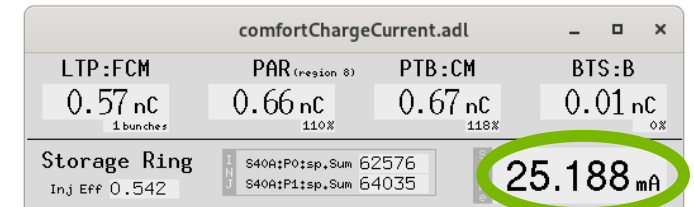
First turns

Stored beam (0.15mA)

1st Swap-Out
Operation



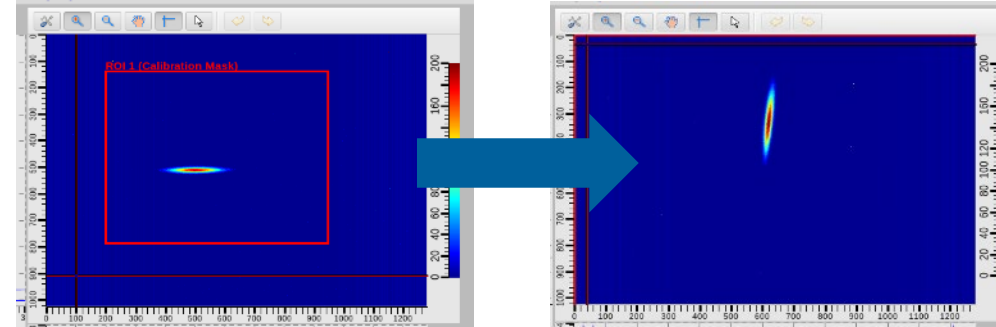
DOE Authorizes Start of
Commissioning



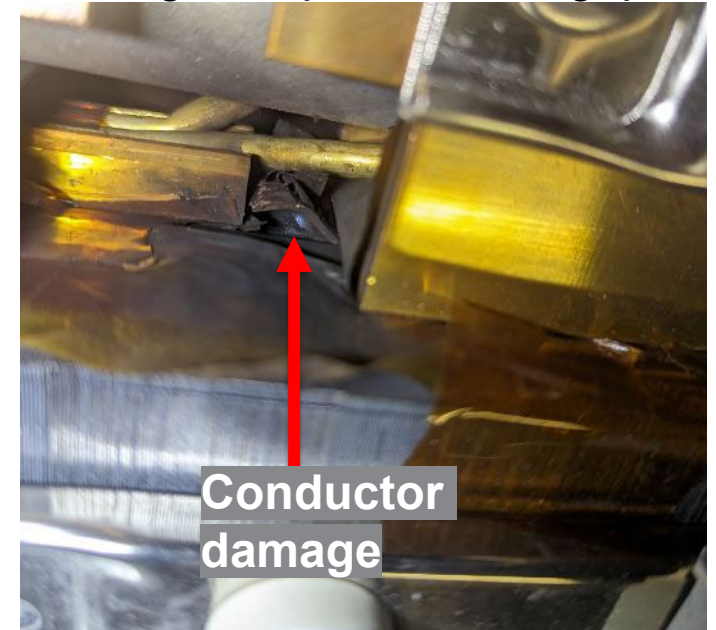
CLEARING HURDLES

- **Small 2.8-mm wide storage ring beam entrance**
 - Use horizontal and vertical emittance exchange
- **5 original BTS quadrupoles designed for positrons connected the ‘positron way’ to new power supplies**
 - Reverse magnet connections
- **Septum failure due to 16-mm gap along the current carrying conductor of the magnet**
 - Modified spare septum with longer copper piece to constrain and cool 16-mm gap

Emittance exchange in BTS transfer line



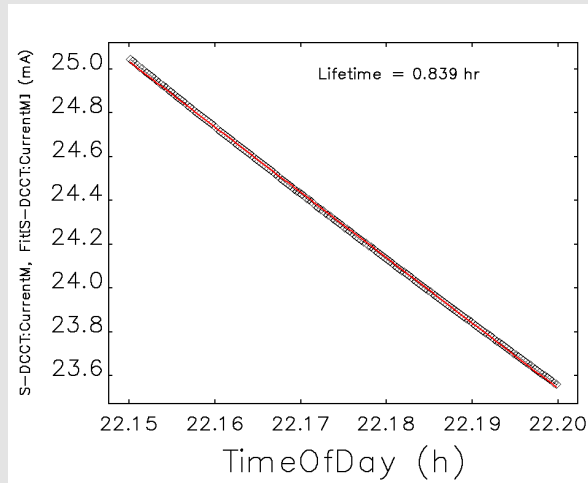
Damaged septum 16mm gap



AMAZING WORK...MORE TO DO

ACCOMPLISHMENTS

- Completed commissioning phase 1
 - 1st use of emittance exchange
 - Demonstrated 1st turn and stored beam with new storage ring
 - 1st swap-out operation
 - Achieved 25 mA @ 6 GeV



FUTURE WORK

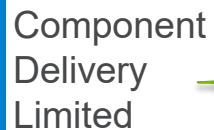
- Complete commissioning plan
 - Vacuum conditioning
 - Emittance measurements
 - Characterize lattice at 25 mA
- Complete accelerator KPPs
- Finish installation and alignment/realignment of beamlines to prepare for beamline commissioning
- Commission feature beamlines

BEAMLINES



Time increments in weeks

2025



SUMMARY

- Early commissioning results point to a well aligned and assembled storage ring
- Team efficiently and effectively addressing complications arising with such a complex machine
- Quickly approaching demonstrating accelerator KPPs and transitioning to beamline commissioning
- **Incredible team performing exemplary work with an incredible safety record**



ACKNOWLEDGMENTS

Special thanks to the Advanced Photon Source (APS) Upgrade team as well as the multitude of divisions that assisted the project and contributed to its success: Advanced Photon Source, Infrastructure Services, Financial Management and Procurement Services, and the Office of the Director.