

# A New Design of a Dressed Balloon Cavity With Superior Mechanical Properties

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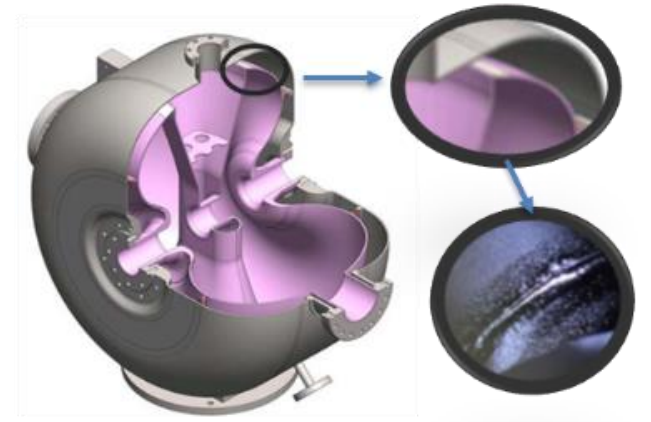
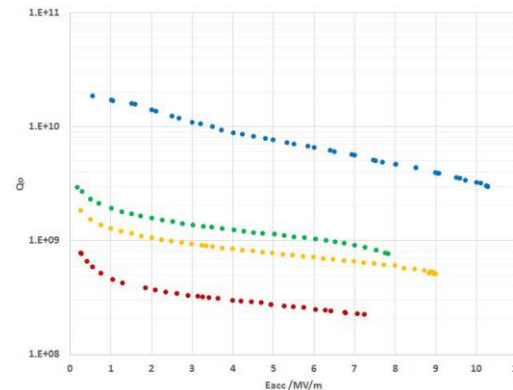
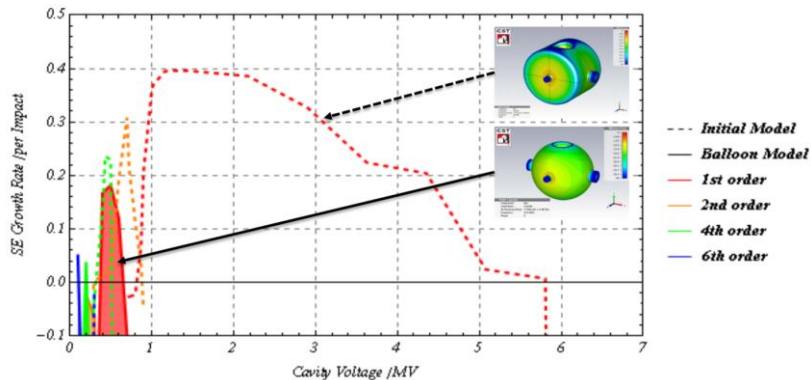
B. Laxdal, TRIUMF, BC, Canada

M.Kelly, ANL, IL, USA

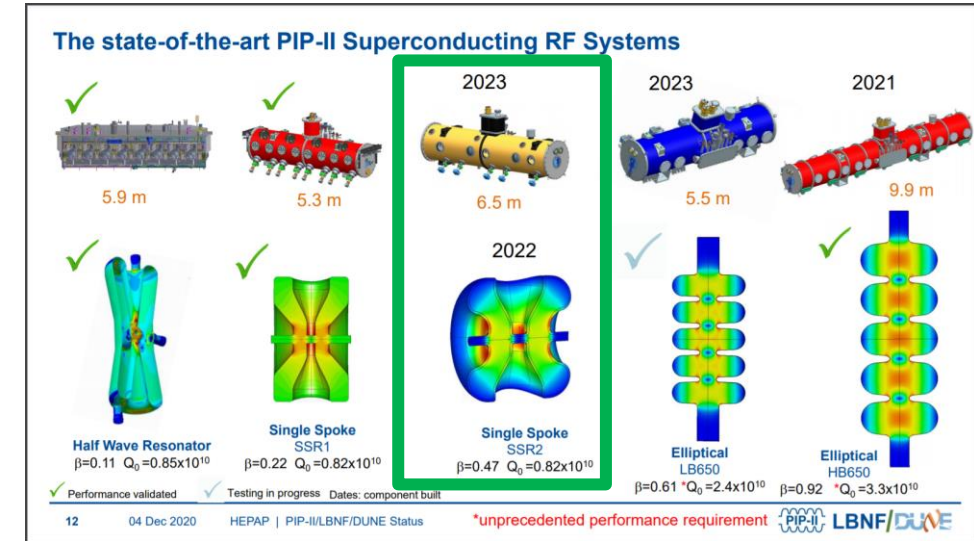
Work supported by the SBIR program of the U.S.  
Department of Energy, under grant DE-SC0020781

# Motivation

- Balloon Spoke cavity proposed almost a decade ago demonstrated superior multipactor suppression but unfortunately suffered from mid-field Q-slope.
- With this project we would like to demonstrate high Q0 performance for balloon cavity tailored down to PIP-II SSR2 needs as a reference point.
- SSR2 cavity design of PIP-II project at Fermilab is in the development stage.
- SSR2 section (35 cavities) consumes more than 25% of PIP-II cryogenic budget, having high Q0 will greatly benefit the whole linac.



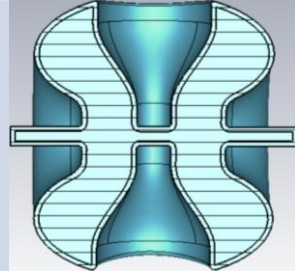
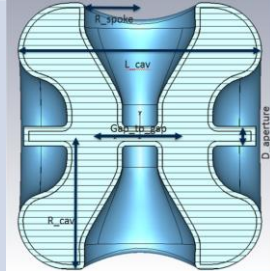
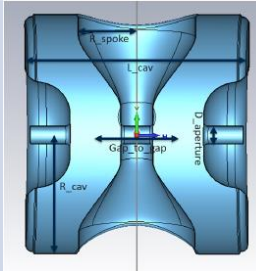
Courtesy of: Z.Yao, B.Laxdal, [Tesla Technology Collaboration meeting 2018](#).

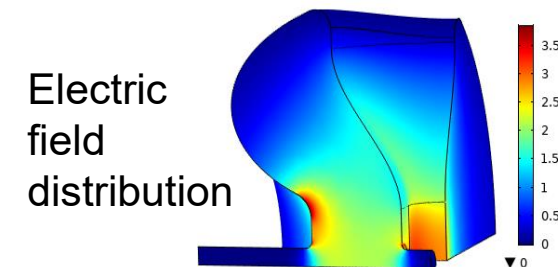
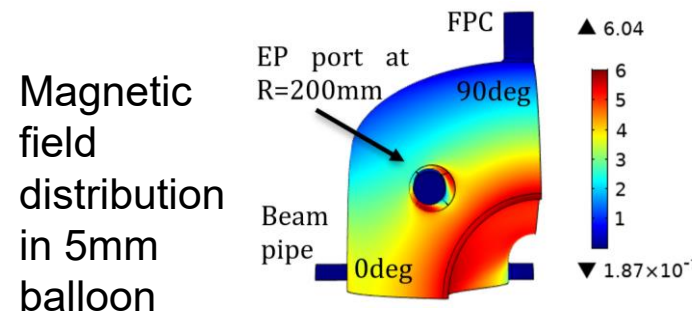


Courtesy of: Chris Mossey, Fermilab Deputy Director For LBNF/DUNE  
[Building for Discovery: PIP-II, LBNF, and DUNE.](#)

# Balloon cavity RF parameters compared with other cavities

- Balloon cavity was optimized to satisfy PIP-II SSR2 requirements.
- 4 different spoke fillets were analyzed: from 5mm to 20mm.
- Electrodynamic parameters are comparable with current PIP-II design, but MP suppression is more efficient (see the next slide)
- Additional EP ports position were optimized to reduce filed enhancements
- EP port Radii  $R > 200$  has no effect on  $B_{pk}$  for 45deg configuration

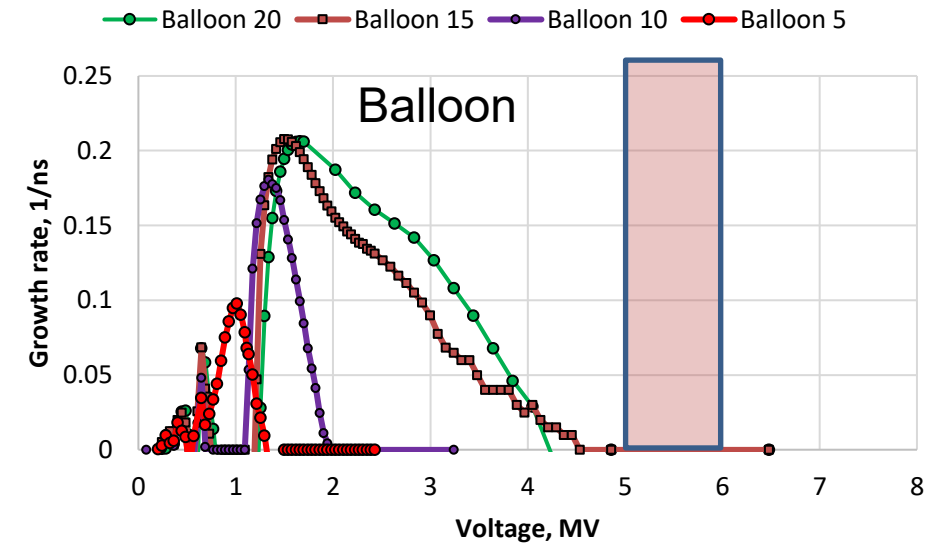
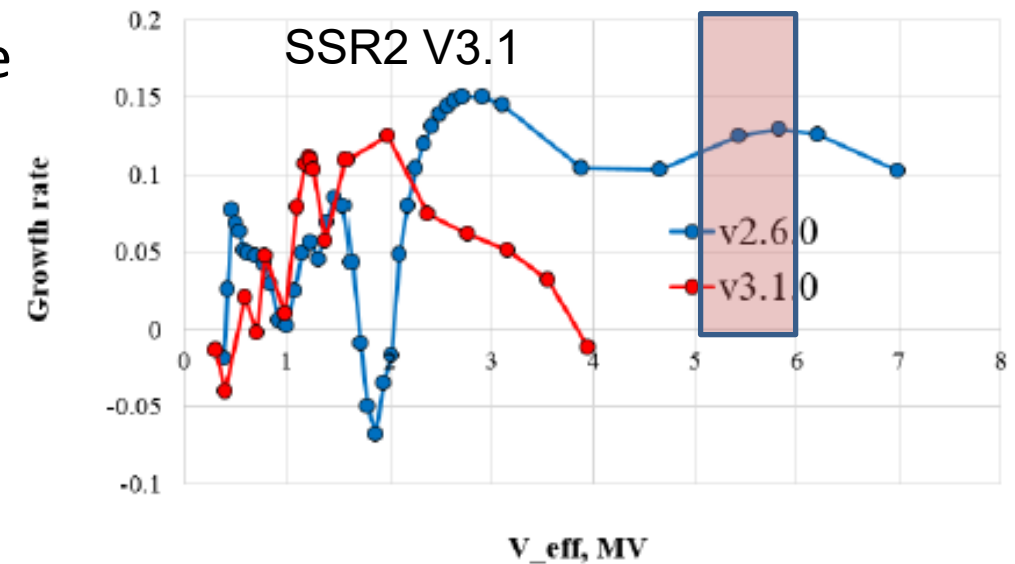
Parameter	Balloon (10mm)	SSR2_V3.1 Current PIP-II	SSR2_V2.6 Previous PIP-II
Frequency [MHz]	325.02	325.0	325
Optimal beta	0.475	0.475	0.475
Effective length [m]	0.438	0.438	0.438
$E_{pk}/E_{acc}$	<b>3.53</b>	<b>3.41</b>	<b>3.38</b>
$B_{pk}/E_{acc}$ [mT/MV/m]	<b>5.92</b>	<b>6.78</b>	<b>5.93</b>
G [Ohm]	<b>115.7</b>	<b>115.18</b>	<b>115</b>
R/Q [Ohm]	<b>320.0</b>	<b>306</b>	<b>297</b>
$B_{pk}$ at 5 MeV [mT]	68	77.6	67.7
			



# Multipactor (MP) performance

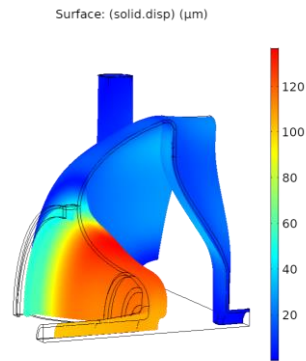
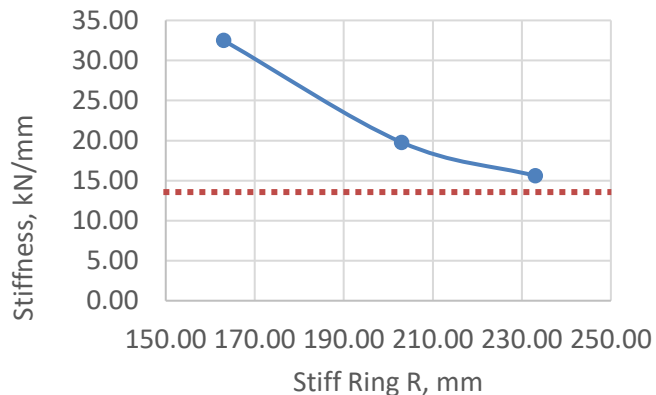
Courtesy of: P. Berrutti et al., "New Design of SSR2 Spoke Cavity for PIP II SRF Linac".

- SSR2 v2.6 has strong Multipactor at operating voltage (5MV), which was the main reason for the design change to V3.1.
- SSR2 v3.1 has pretty good MP suppression: no MP after 4MV.
- Balloon cavity MP suppression performance significantly depends on the spoke base fillet. Two main barriers are found around 1MV and at higher voltage depending on the fillet.
- 10mm spoke fillet configuration was chosen as a trade off between MP suppression and surface chemical treatment. This case provides significantly better MP suppression than SSR2 V3.1



# Bare cavity mechanical studies summary

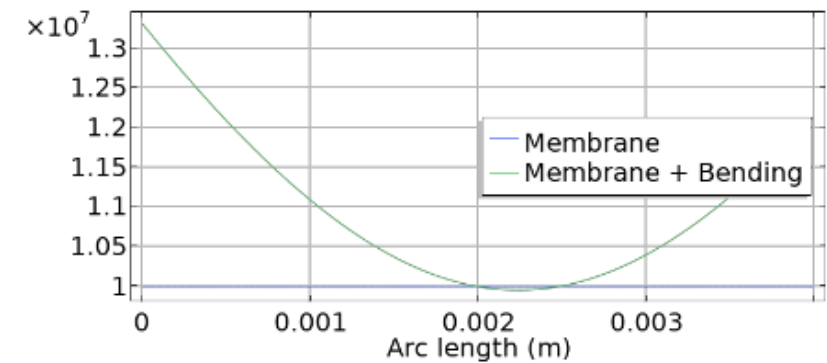
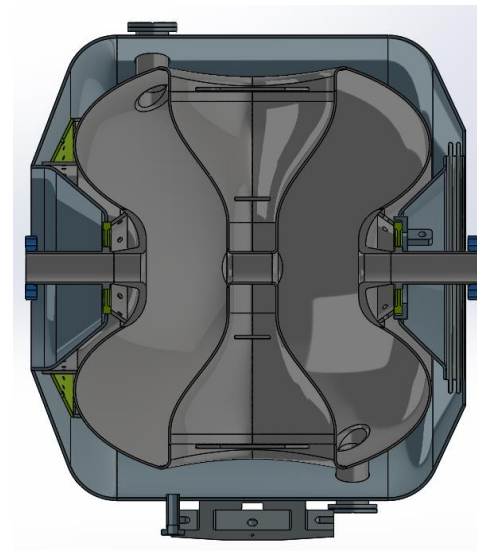
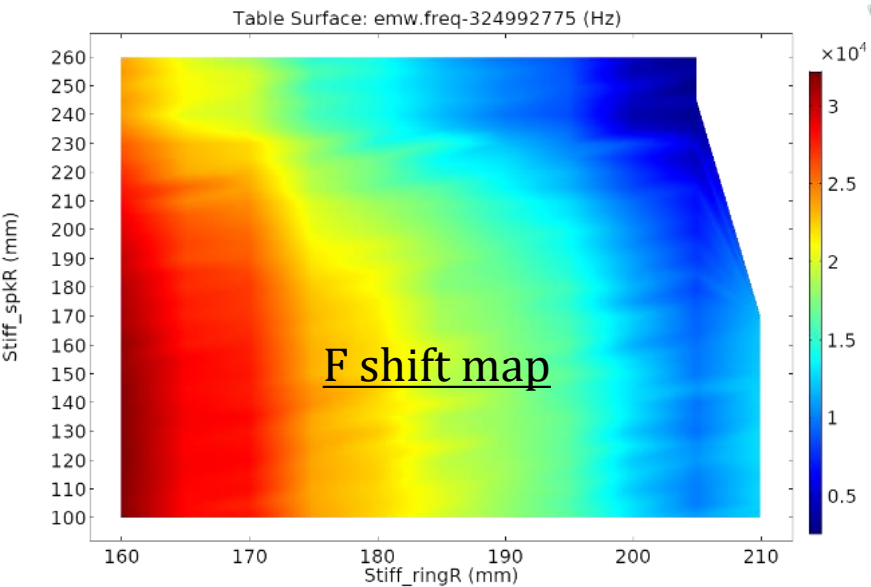
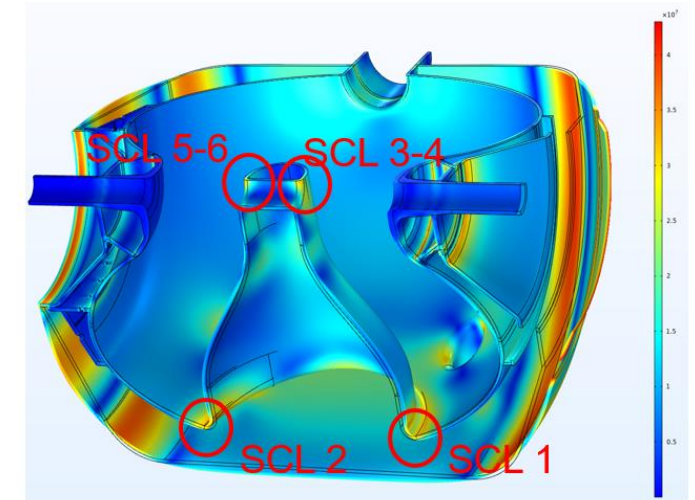
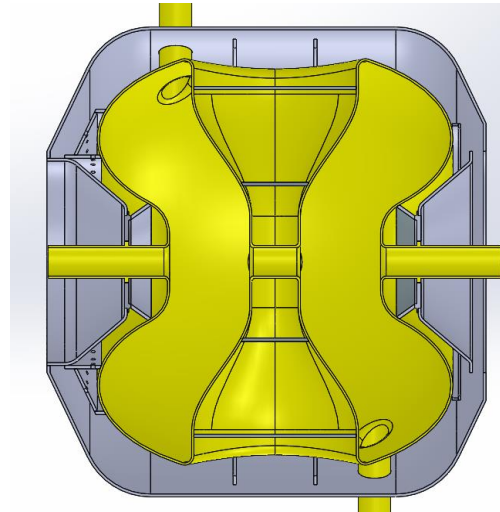
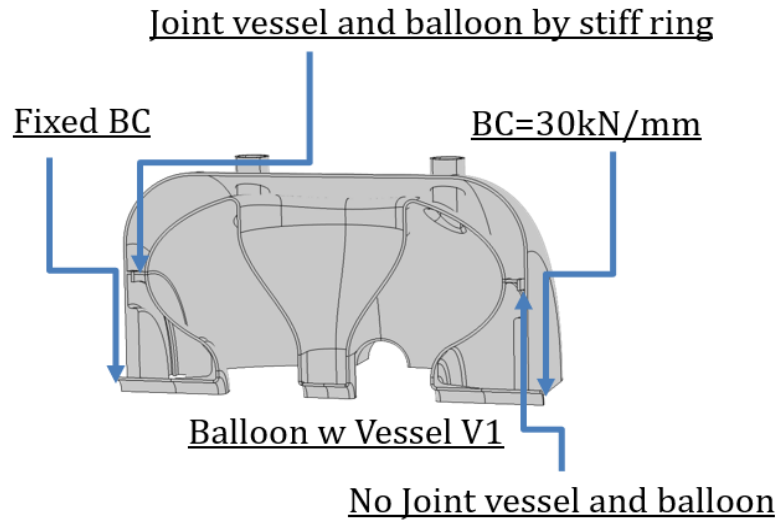
- Bare cavity satisfies almost all of the TRS.
- Cavity stiffness significantly depends on the side stiffening ring.
- To satisfy TRS, no ring should be used.
- dF/dP optimization can be carried out for the dressed cavity only.



Mechanical design requirements	TRS	Bare Balloon
Stiffening ring R, mm	--	NA/160
Longitudinal stiffness at room temperature, kN/mm	<16	14.3/32
Operating frequency tuning sensitivity, kHz/mm	>250	538
MAWP of jacketed cavity RT/2K, bar	2/4	NA
Inelastic tuning, kHz	>500	1028
LFD	<4	?/3.2
Cool down F0 shift, kHz	NA	464
Leak check F0 shift, Pressure/Epsilon/Total, kHz	NA	+81/-62/+19
Leak check Stresses, MPa	43	30
Sensitivity to LHe pressure fluctuations of dressed cavity, Hz/mbar	<25	

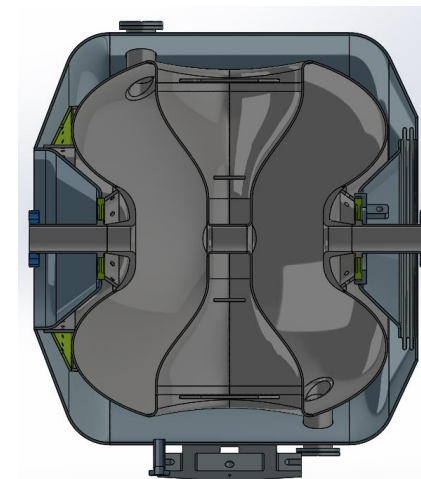
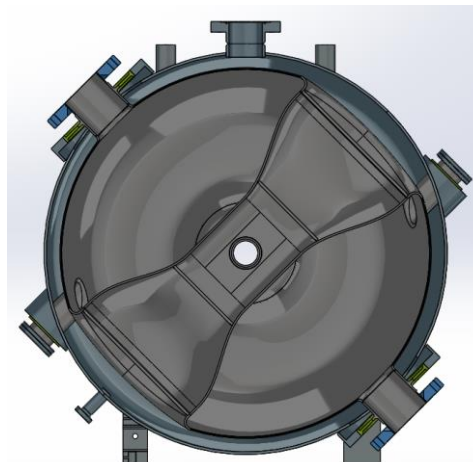
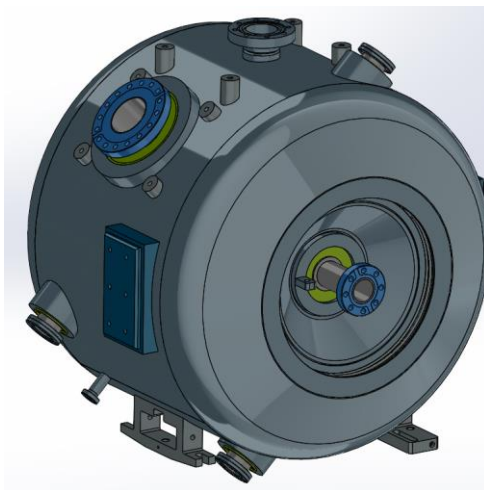


# Helium Vessel design studies

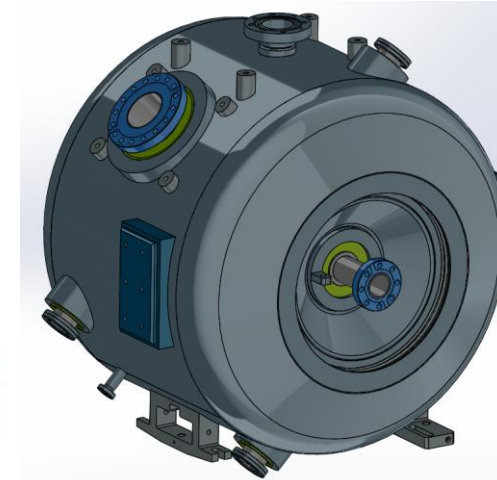
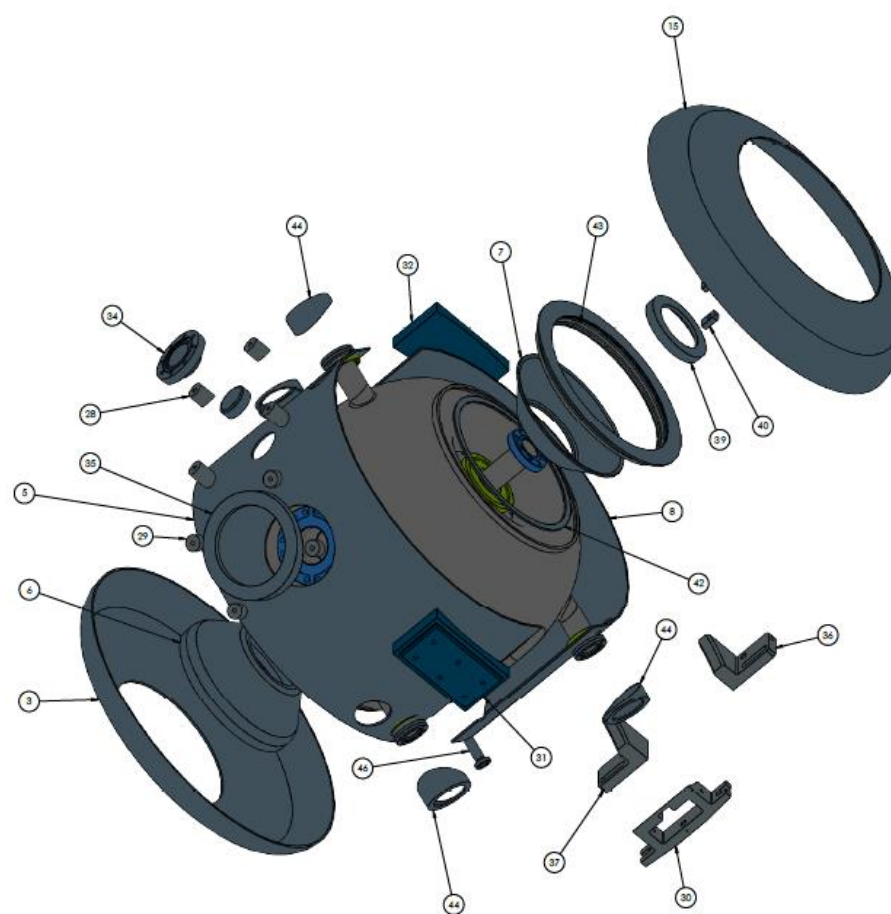
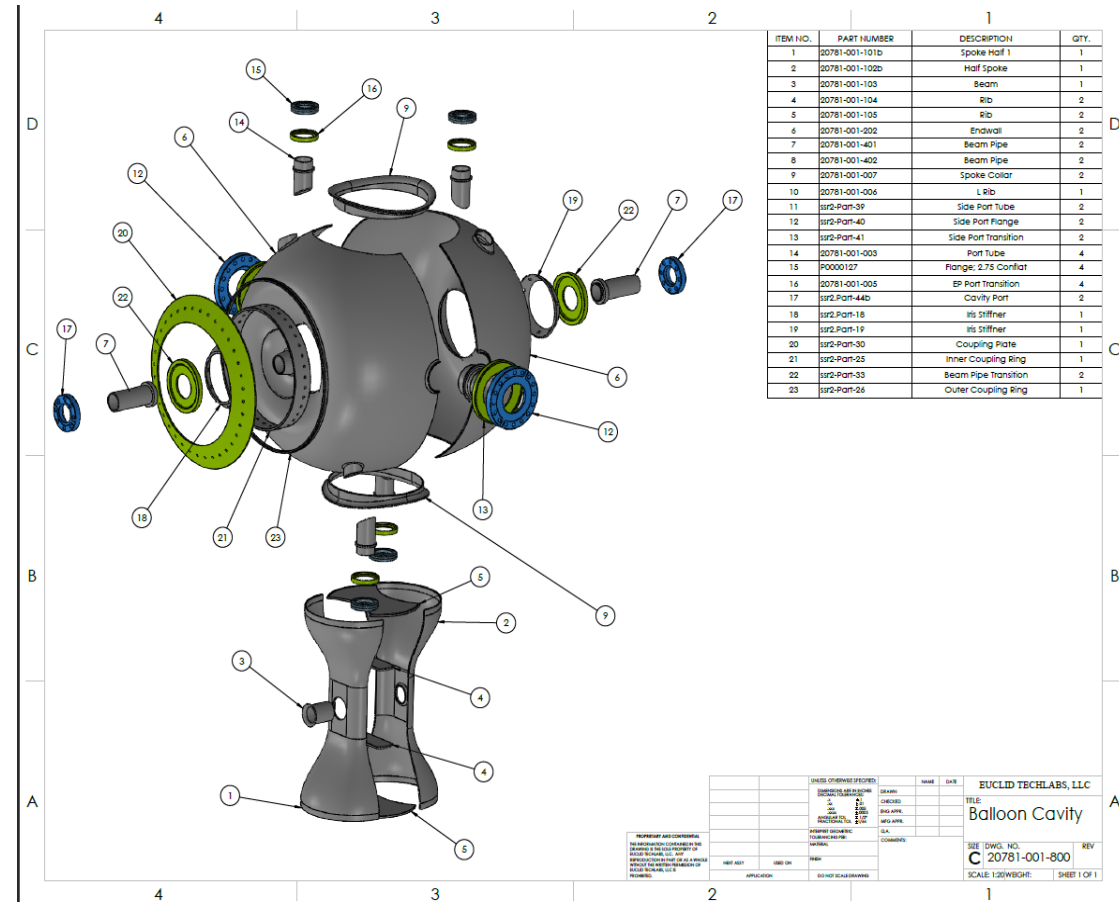


# Mechanical Properties Summary

Mechanical design requirements	PIP-II SSR2 TRS	V1.0 bare	V2.1 Dressed	SSR2 V3.1
Longitudinal stiffness at room temperature, kN/mm	<b>&lt;16</b>	14.3	16.5	14.95
Operating frequency tuning sensitivity, kHz/mm	<b>&gt;250</b>	538	292	308
MAWP of jacketed cavity RT/2K, bar	<b>2/4</b>	NA	OK	OK
Inelastic tuning, kHz	<b>&gt;500</b>	1028	990	--
LFD	<b>&lt;4</b>	3.2	3.0	4.73
Sensitivity to LHe pressure fluctuations of dressed cavity, Hz/mbar	<b>&lt;25</b>	NA	0	0



# Assembly drawing of Balloon 10EP w SSR2 HV



5	Part12	Shell Bottom	1
6	ssr2-Part-11	Cone RE	1
7	ssr2-Part-10	Cone BE	1
8	Part11	Shell Top	1
9	20781-001-103	Foot Coupler Side, BE	1
15	Part8	Head BE	1
17	20781-001-003	Port Tube	4
18	P0000127	Flange: 2.75 Conflat	4
20	ssr2-Part-44b	Cavity Port	2
28	ssr2-Part-3	Lug	4
29	ssr2-Part-4	Lug	4
30	ssr2-Part-5	Foot WU/CD Side	1
31	ssr2-Part-6	Tuner Support	1
32	ssr2-Part-7	Tuner Support	1
33	ssr2-Part-8	Two-Phase Tube	1
34	ssr2-Part-9	Flange	1
35	ssr2-Part-12	Side Port Adapter	2
36	ssr2-Part-15	Foot Coupler Side, BE	1
37	ssr2-Part-18	Foot Coupler Side, RE	1
39	ssr2-Part-1	Tuning Ring	1
40	ssr2-Part-2	Tuning Pad	2
42	ssr2-Part-22	Tuning Ring	1
43	ssr2-Part-21	Cavity Bellows Sub-Assy	1
44	ssr2-Part-45	EP Port Adapter	4
45	ssr2-Part-16	WU/CD Port Flange	1
46	ssr2-Part-20	WU/CD Port	1



**Thank you for  
your attention!**