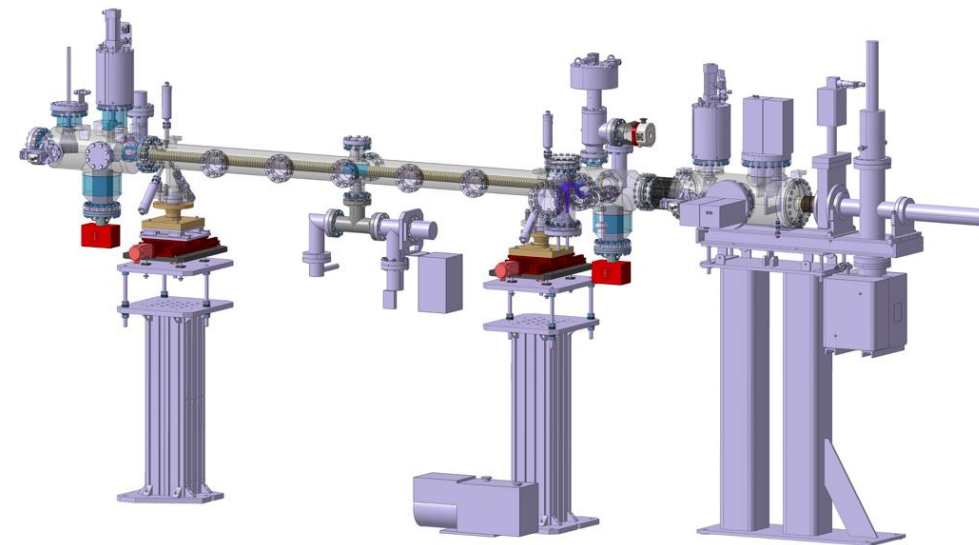
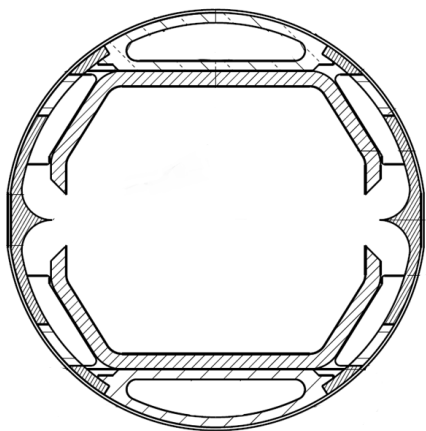


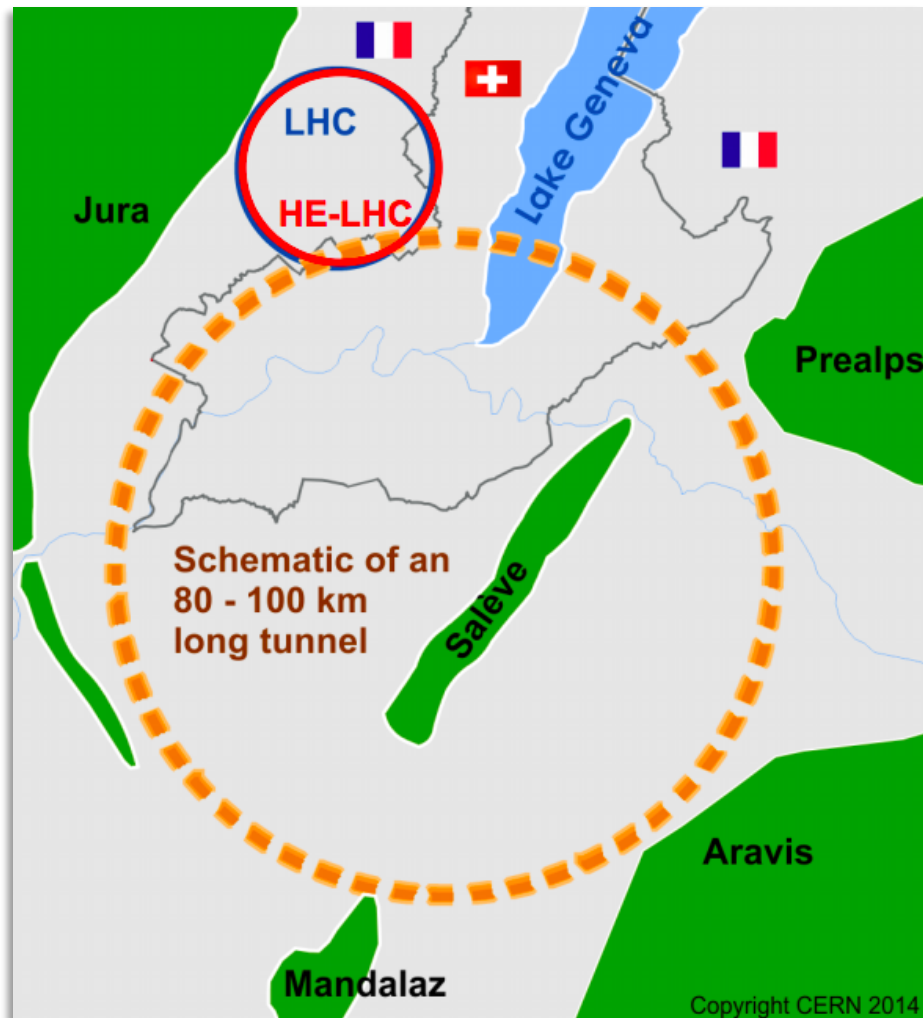
Results on the FCC-hh Beam Screen at the KIT Electron Storage Ring KARA

L. A. Gonzalez,^{1, 2}

M. Gil Costa,^{3, 2} P. Chiggiato,² V. Baglin,² C. Garion,² R. Kersevan,² S. Casalbuoni,⁴ E. Huttel,⁴ I. Bellafont^{2, 5} and F. Perez⁵



FCC- Future Circular Collider



Michael Benedikt 4th FCC Week, Amsterdam 9 April 2018

-Proposed as successor of the LHC among others : CLIC, HE-LHC...

-Three versions* **FCC-hh** FCC-ee FCC-he

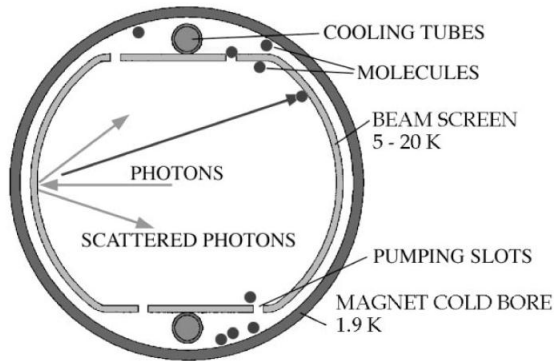
	FCC-hh	LHC
Energy collision [TeV]	100	14
Perimeter [km]	100	27
Dipole field [T]	16	8.3
Arc SR Photon Flux** [ph/s/m]	1.34×10^{17}	2.02×10^{16}
SR Heat load [W/m]	28.4	0.17
SR Critical Energy [eV]	4300	44

** Energy above cut-off at 4 eV

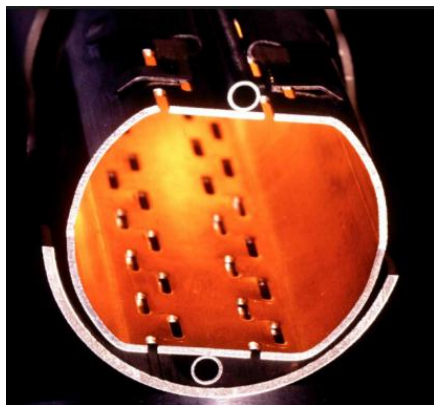
*Please attend: THYGBD1: FCC: Colliders at the Energy Frontier,
Michael Benedikt

FCC- Future Circular Collider

Present LHC BS Design



O. Gröbner, Vacuum 60 (2001) 25-34



FCC-hh BS must be redesigned in order to guarantee:

- Higher cooling capacity
- Higher pumping speed
- Higher working temperatures 40-60K

-Proposed as successor of the LHC among others : CLIC, HE-LHC...

-Three versions* **FCC-hh** FCC-ee FCC-he

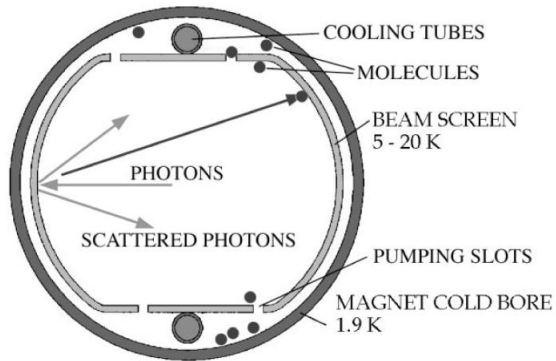
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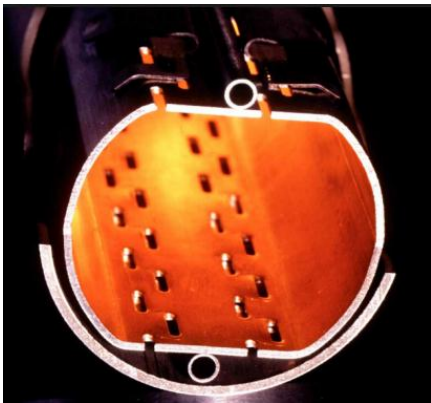
*Please attend: THYGBD1: FCC: Colliders at the Energy Frontier,
Michael Benedikt

FCC-hh BeamScreen Designs

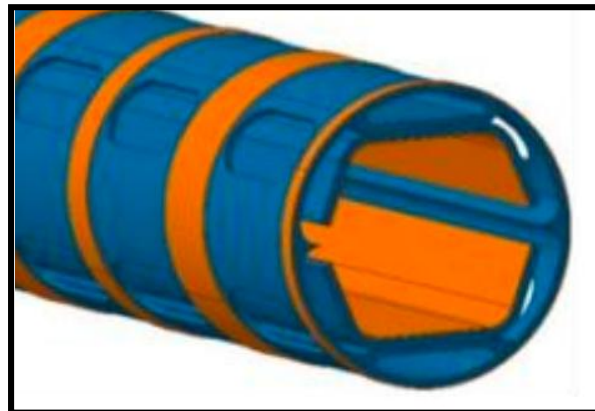
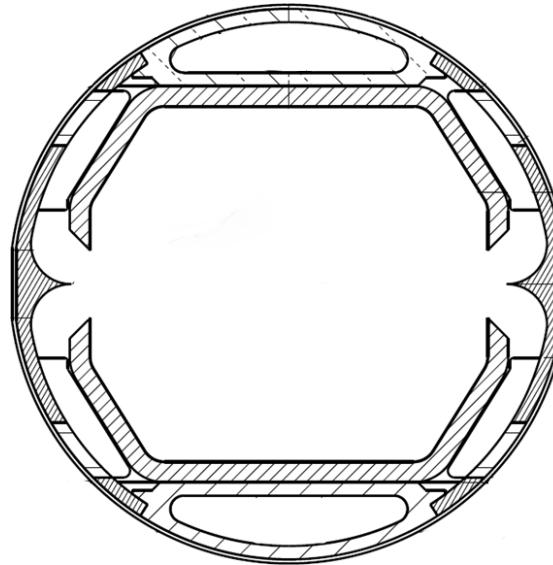
Present LHC BS Design



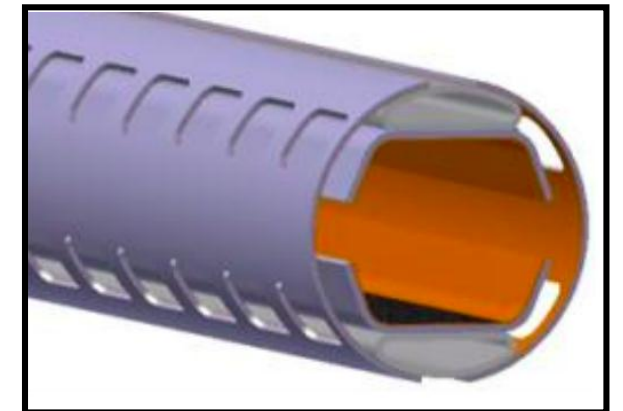
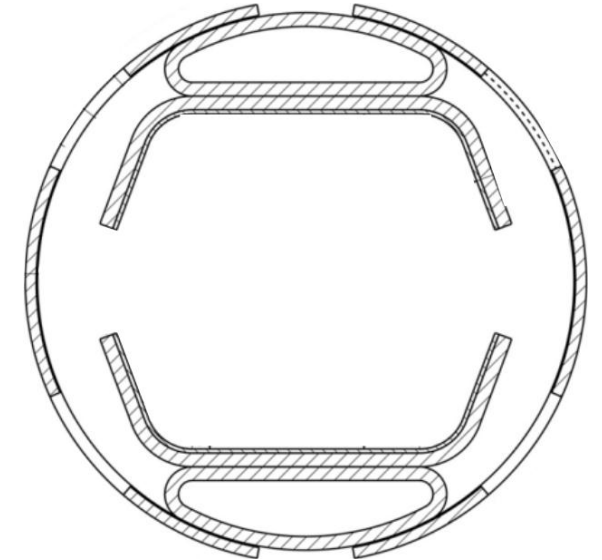
O. Gröbner, Vacuum 60 (2001) 25-34



First FCC-hh BS Design

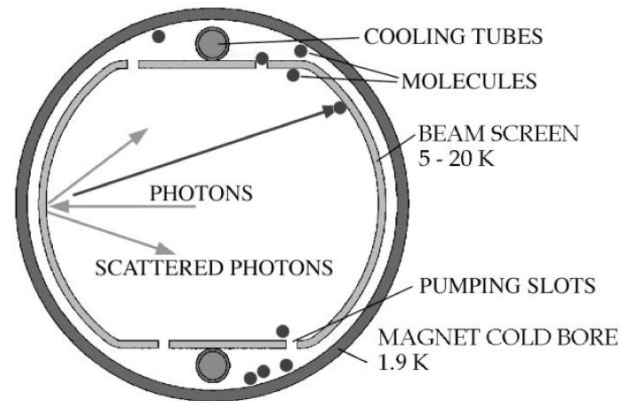


Last FCC-hh BS Design (Base Line)

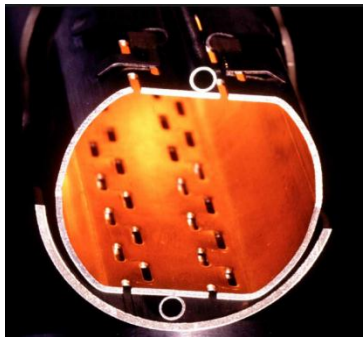


FCC-hh BeamScreen Designs

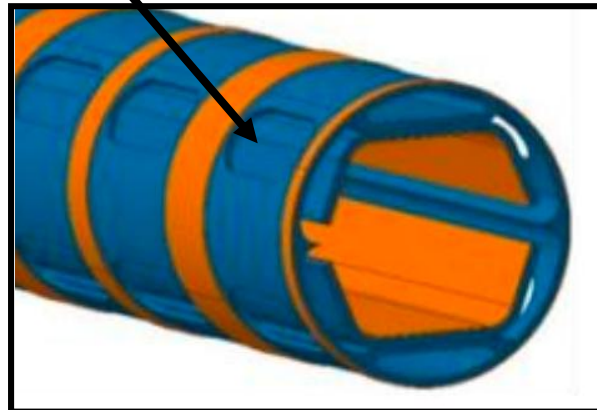
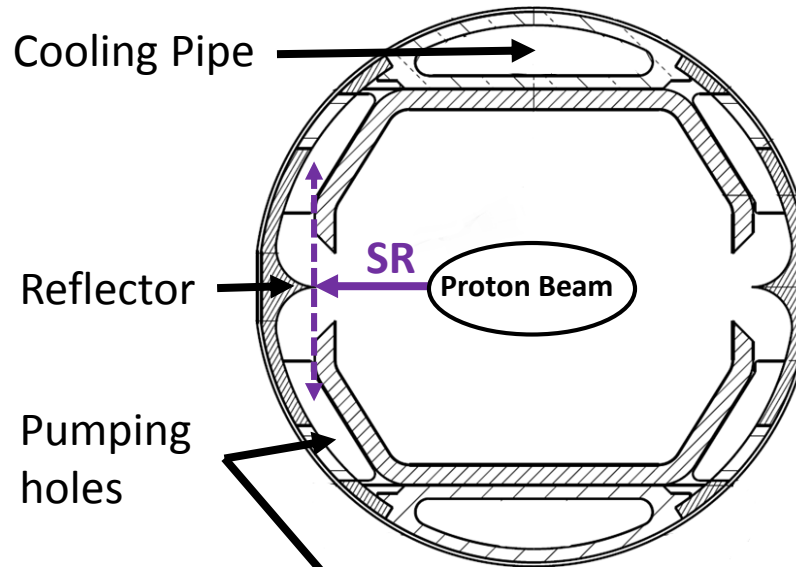
Present LHC BS Design



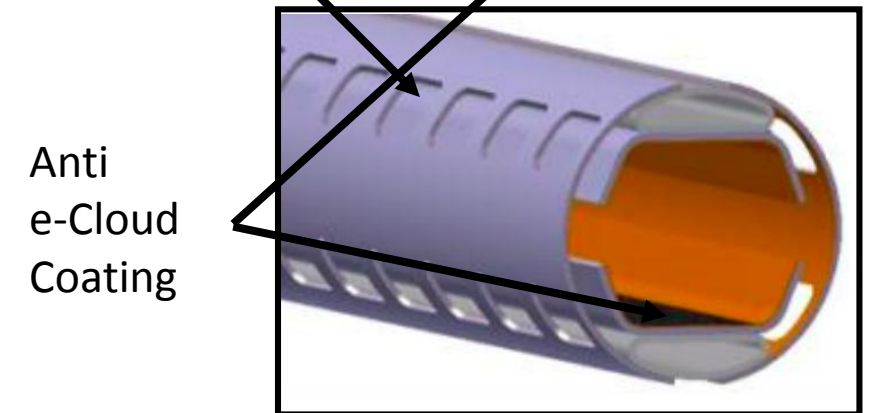
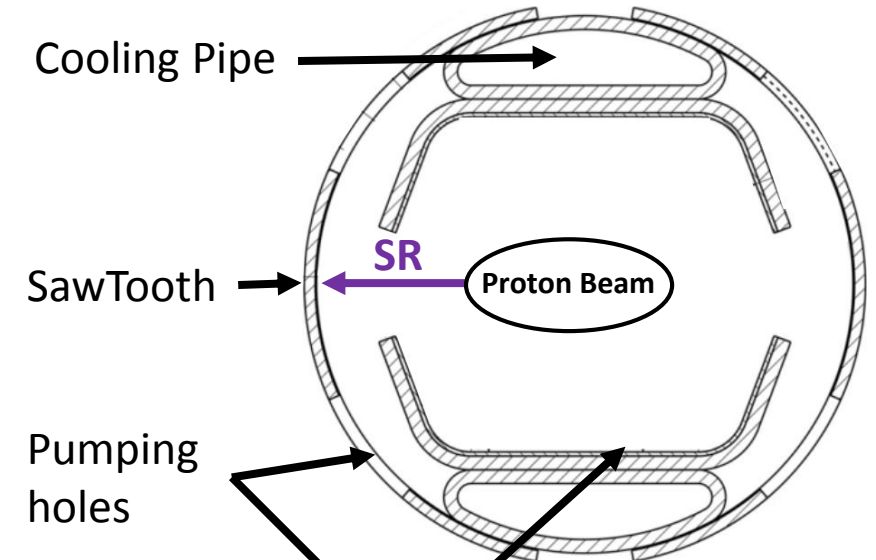
O. Gröbner, Vacuum 60 (2001) 25-34



First FCC-hh BS Design



Last FCC-hh BS Design (Base Line)

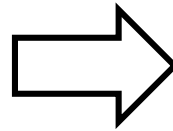


Motivation

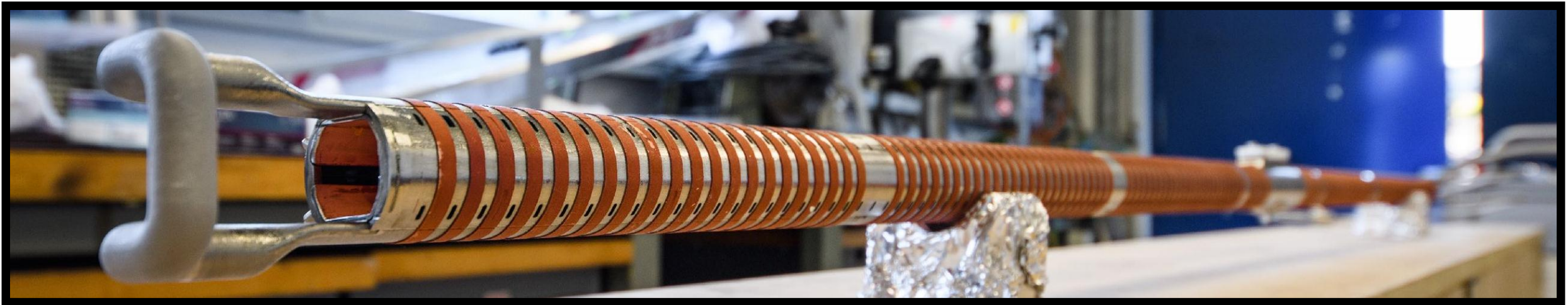
Perform Studies on FCC-hh BS prototypes

Obtain relevant experimental data on

- PSD
- Reflectivity
- Heat Load
- Photoelectron Generation



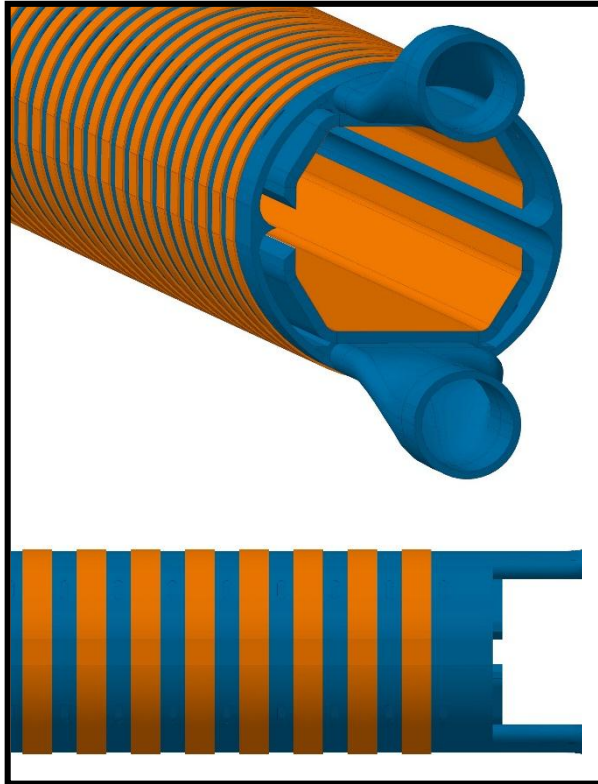
**Validation of Simulation Techniques
used for the real machine**



Samples: FCC-hh Beam Screen Prototypes

Prototype #1

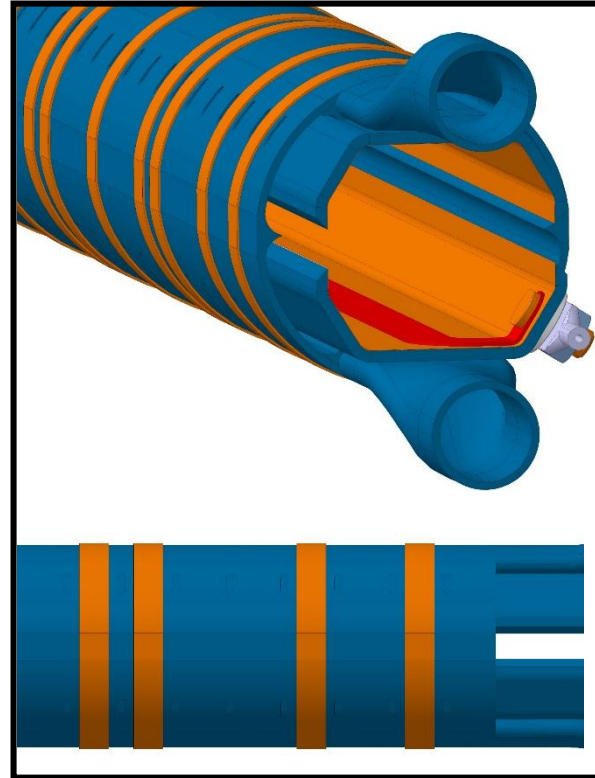
July- Oct '17



#1: Commissioning of BESTEX.
Validation of temperature profile and
validation of photon reflector

Prototype #2

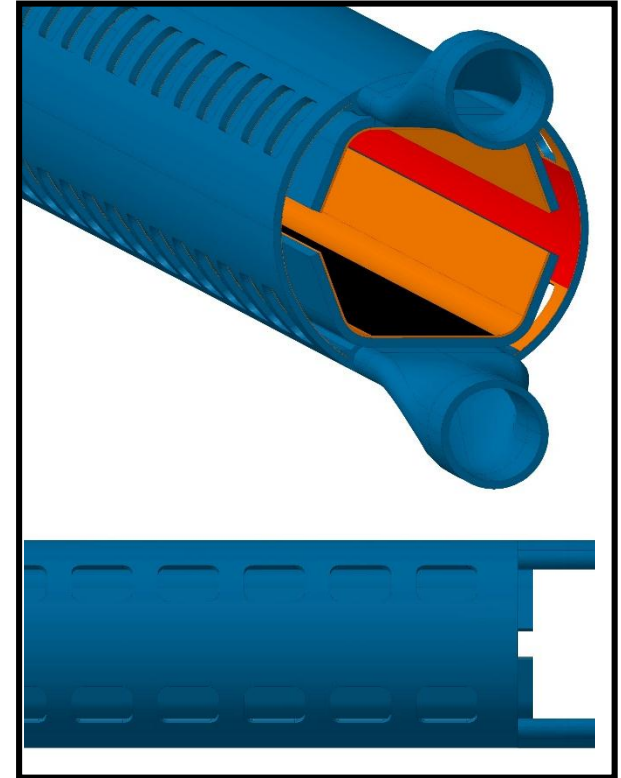
Jan- May '18



#2: #1 + Electrode for **photoelectron
current measurements**

Prototype #3

June-Aug'18



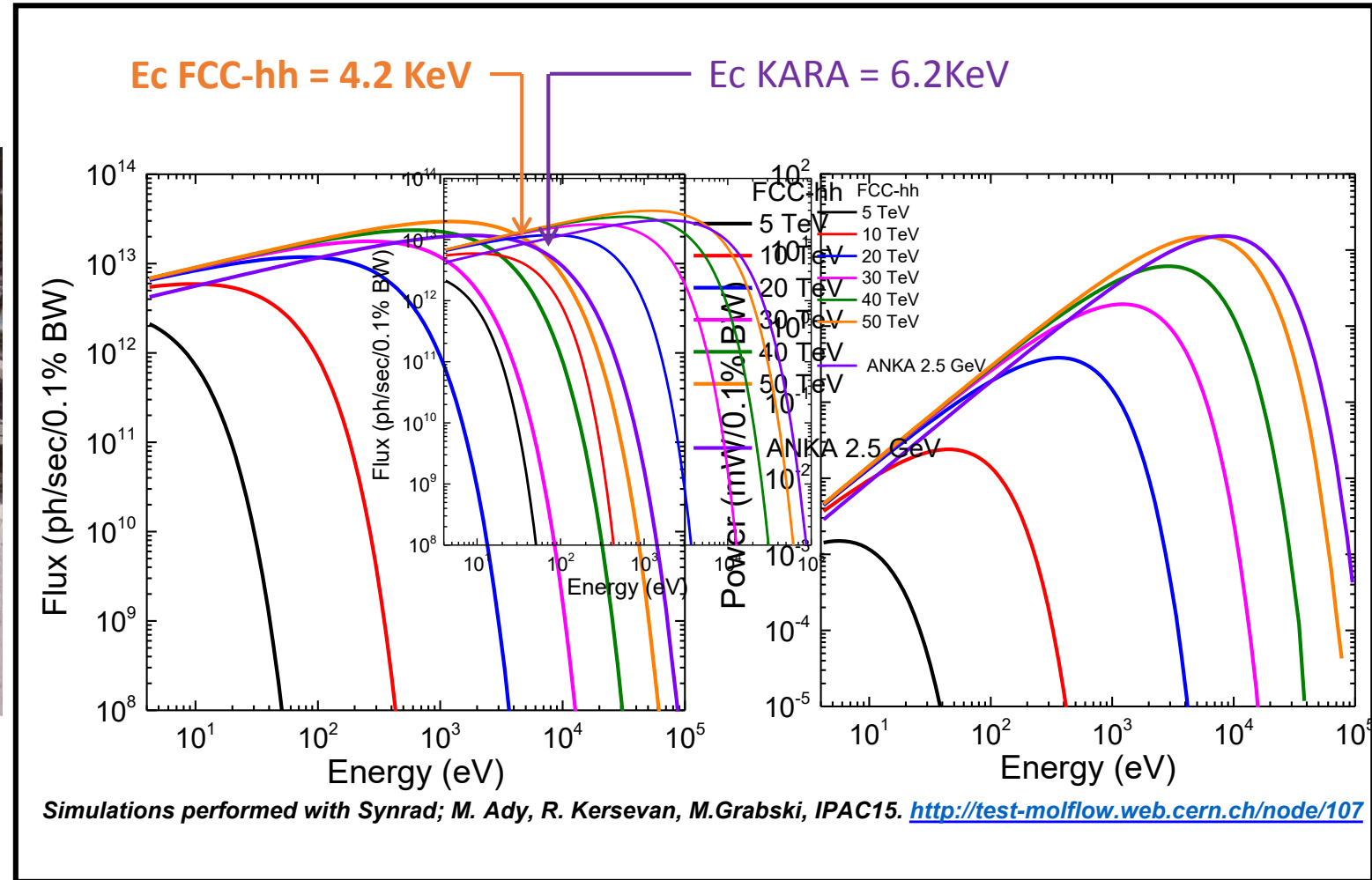
#3: Surface treatments **as for
baseline. Substitution Reflector for
Sawtooth.**
Test of Complete design

Experiment at KARA

KARA
(Karlsruhe Research Accelerator)



KARA reasonably resembles FCC-hh's spectrum and linear power, and even at nominal beam energy (2.5 GeV) ANKA's spectrum is a close match of that of FCC-hh.

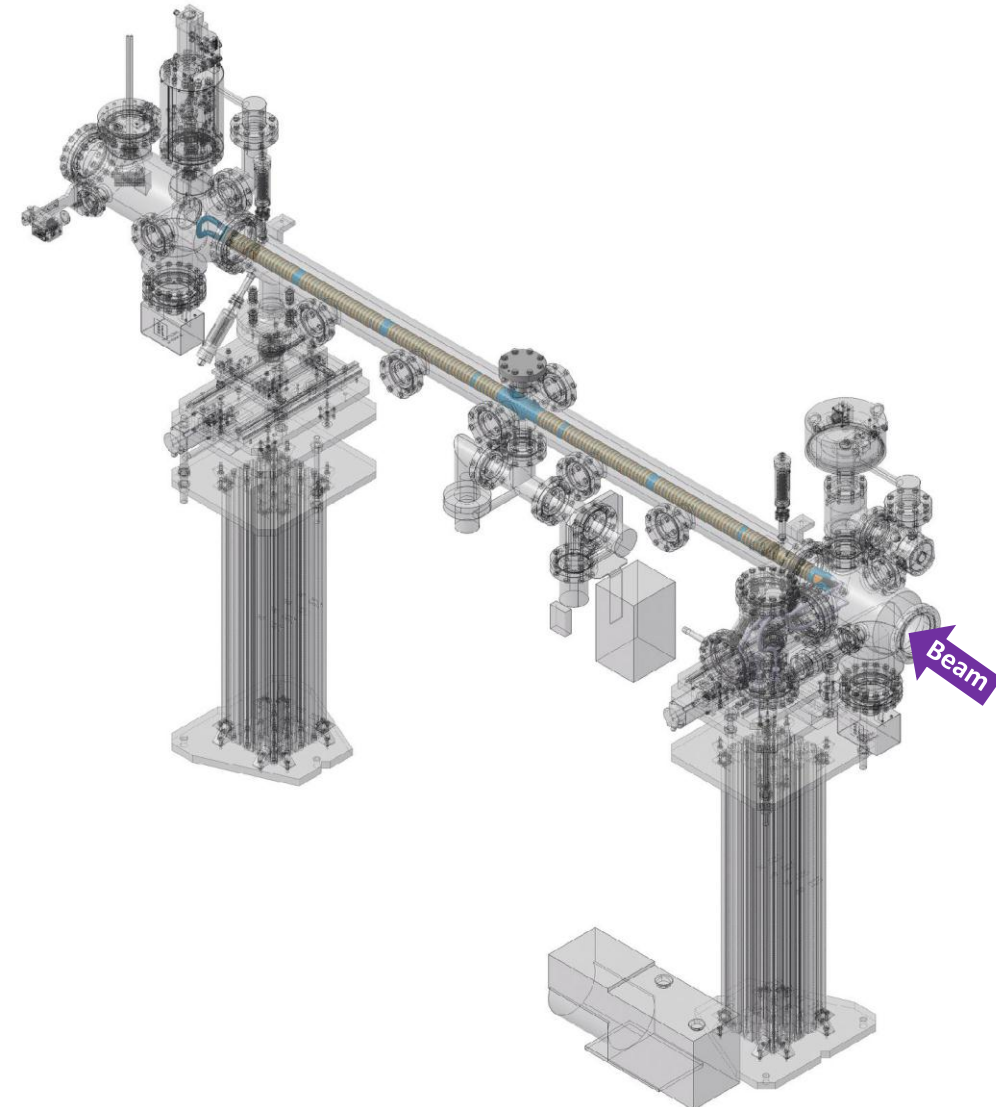
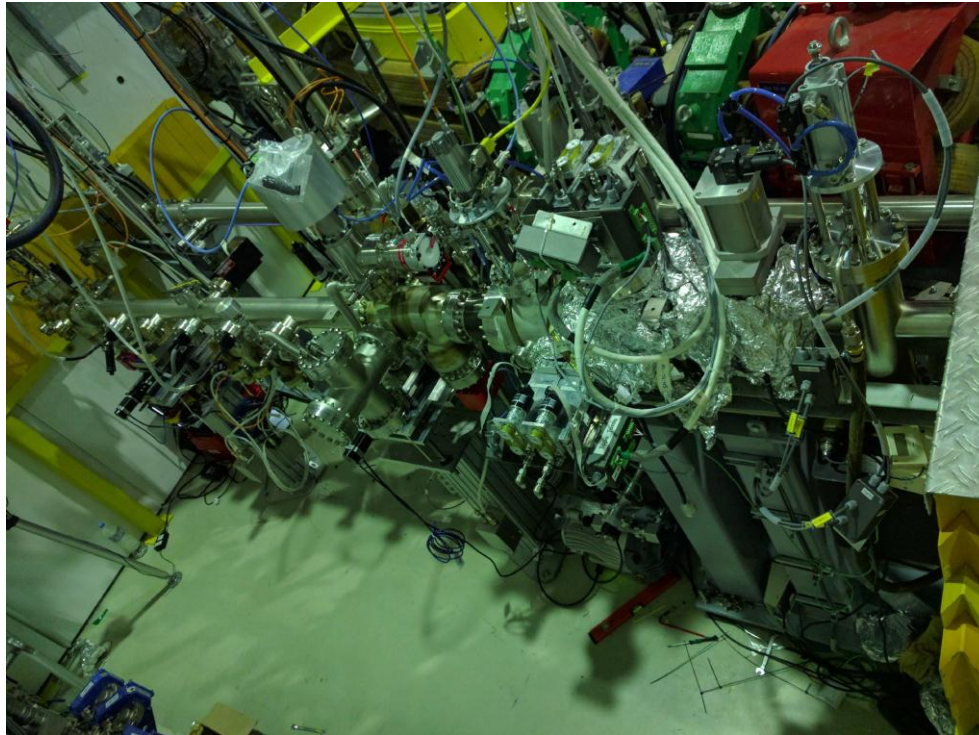
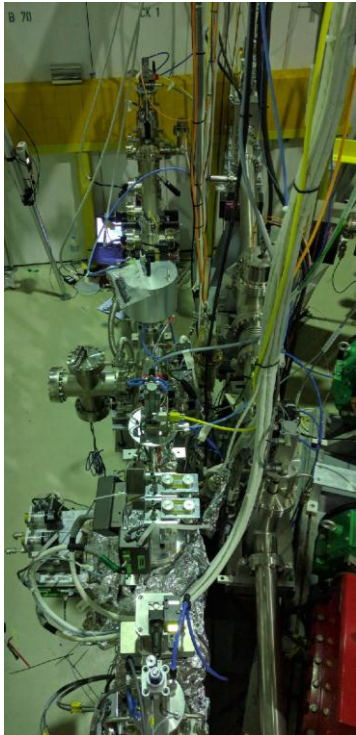


Experiment at KARA

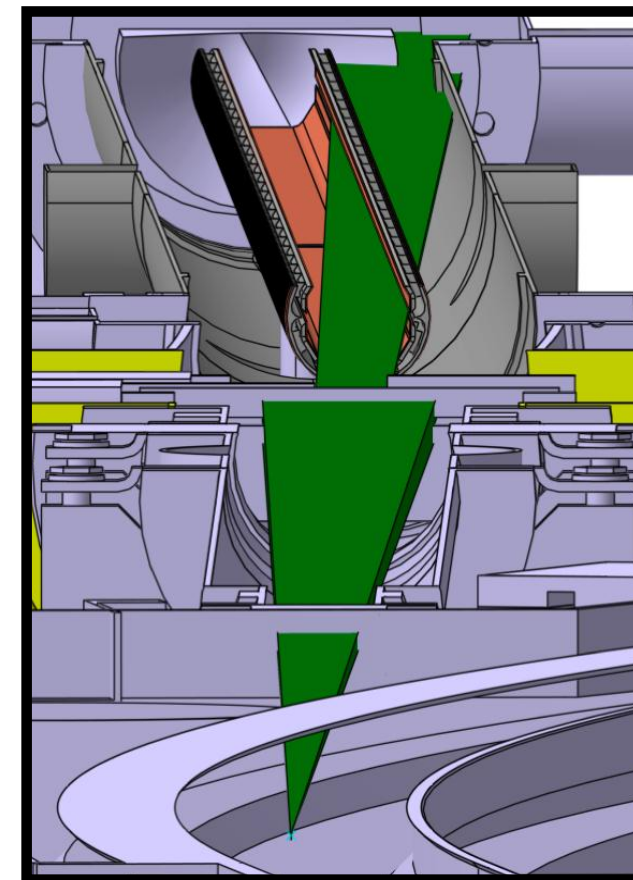
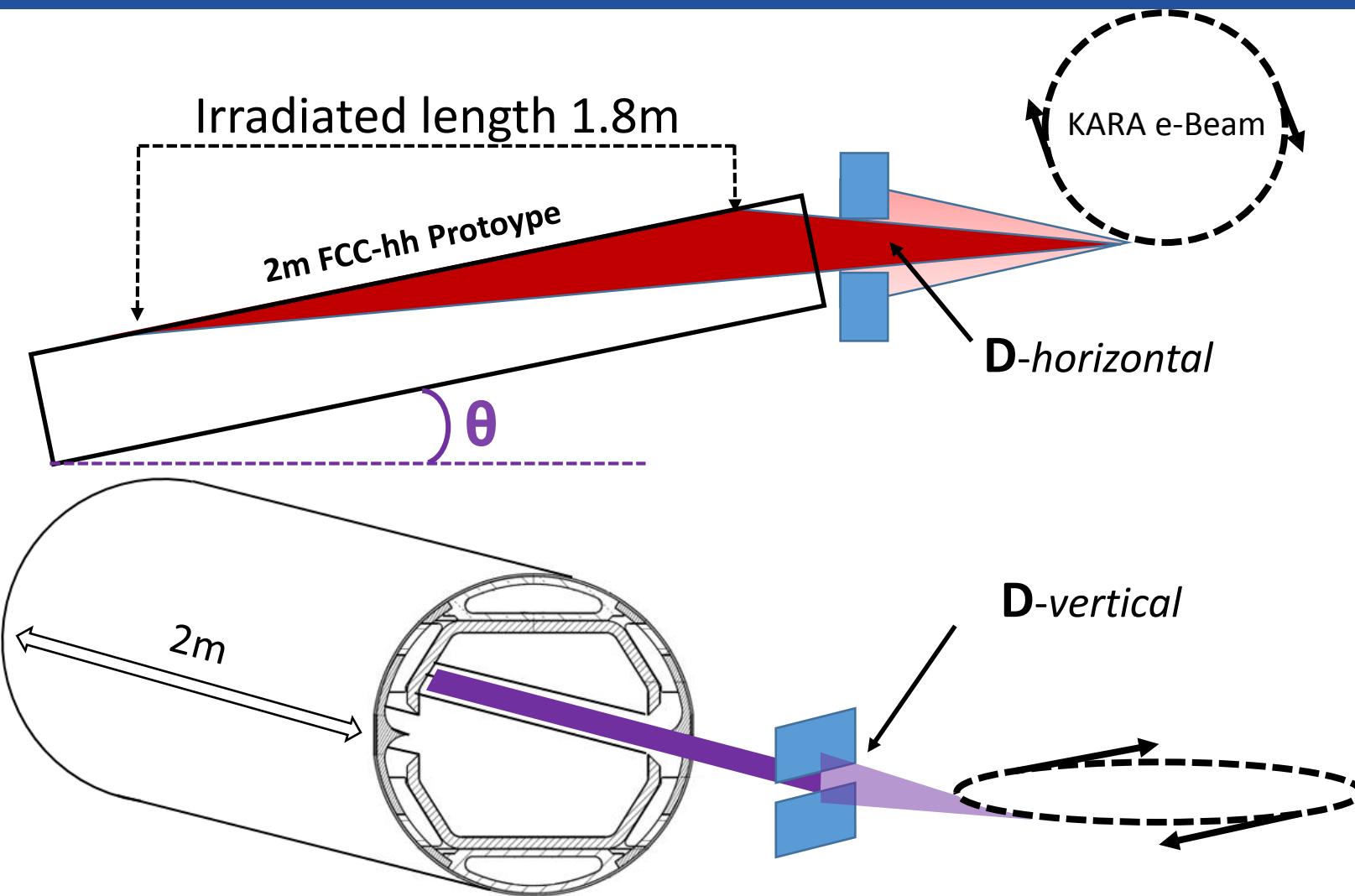
The Setup

BEam Screen Testbench EXperiment

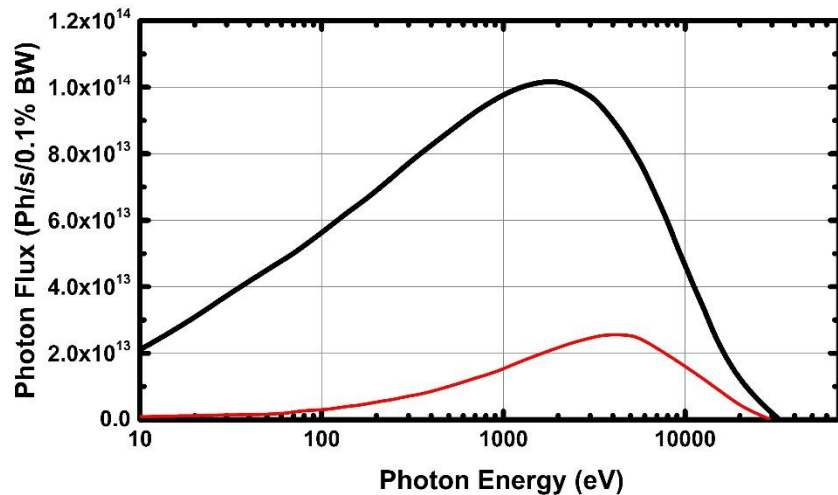
BESTEX (Installation May 2017)



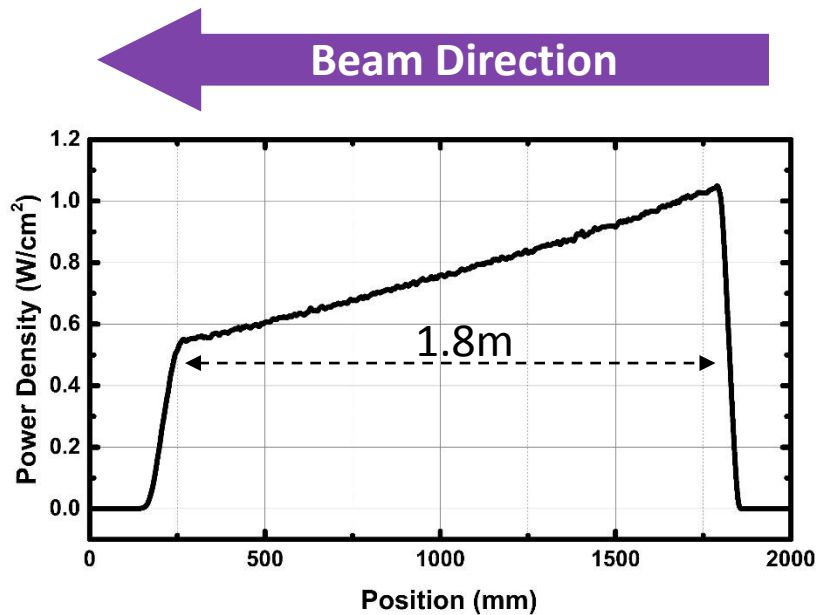
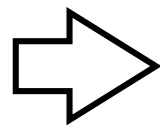
Experiment at KARA



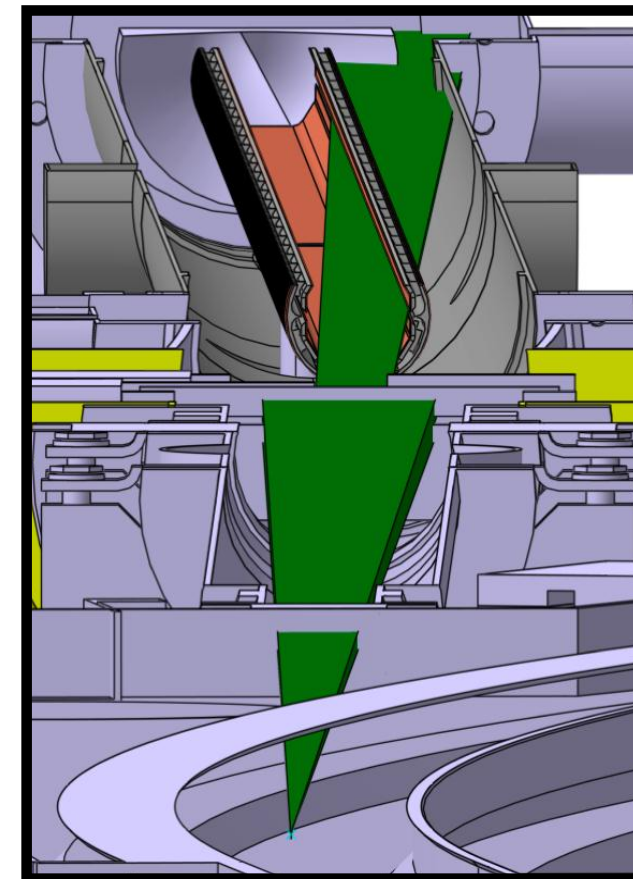
Experiment at KARA



After collimation :
83% of Photon Flux Cropped
69% of Photon Power Cropped

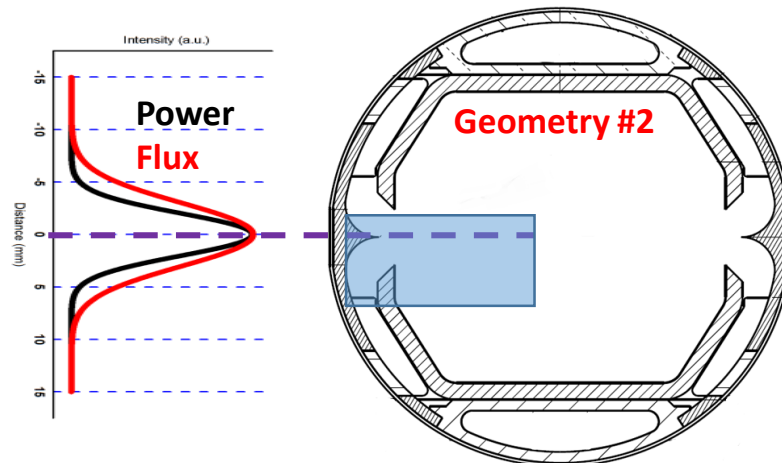
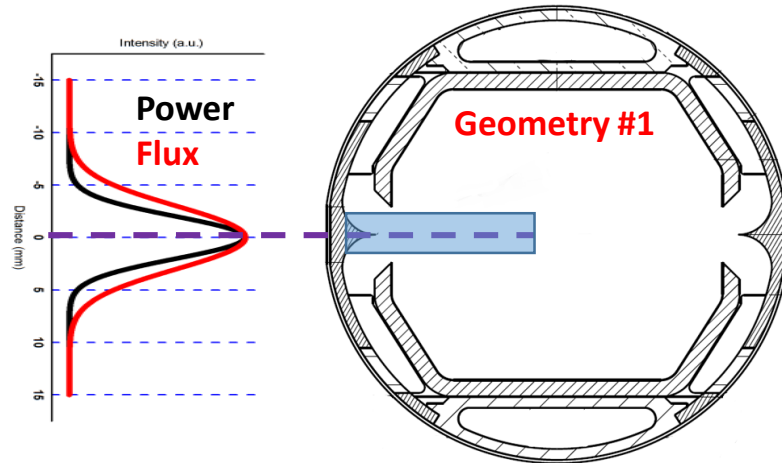


	KARA	FCC-hh
SR Flux	8.7E+16ph/s	1.5E+17ph/s
SR Power	32W/m	32W/m
Angle of Incidence	18mrad	<2 mrad
Ec	6.2KeV	4.2KeV



Ph Flux = $8.73\text{E}+16$ Ph/s

Normal operation of FCC-hh

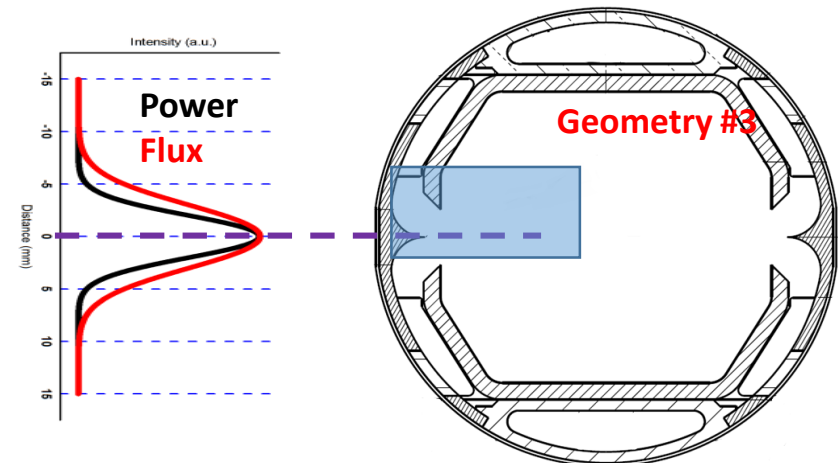
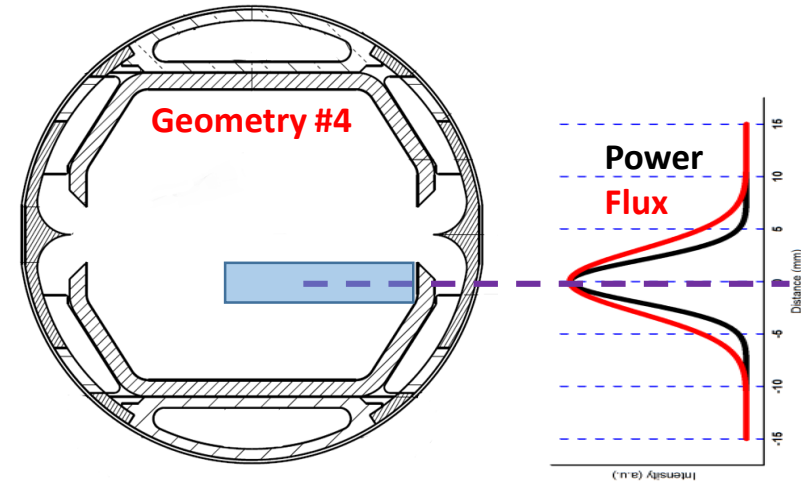


Ph Flux = $1.44\text{E}+17$ Ph/s

Injection @ FCC-hh

Misalignment @ FCC-hh

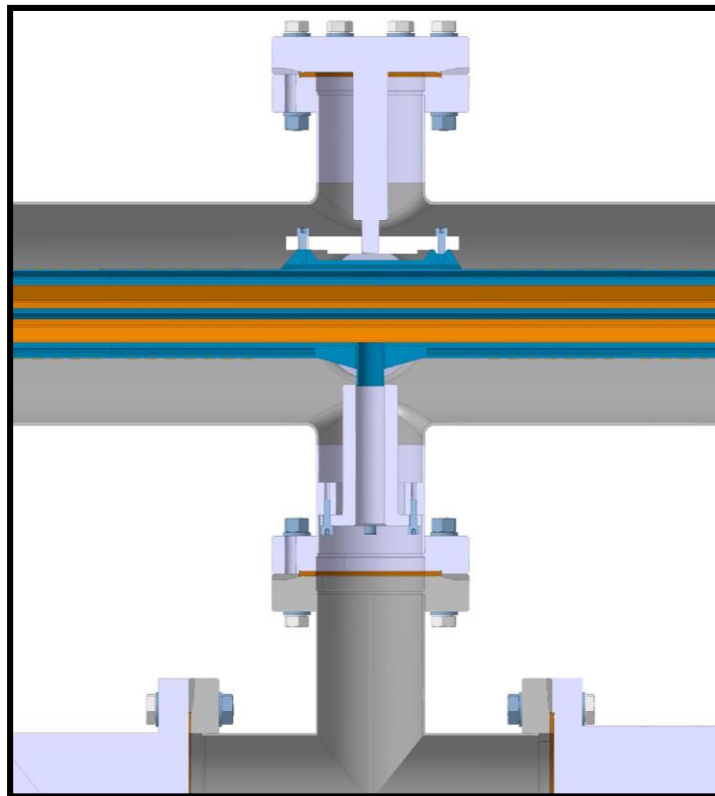
Ph Flux = $8.73\text{E}+16$ Ph/s



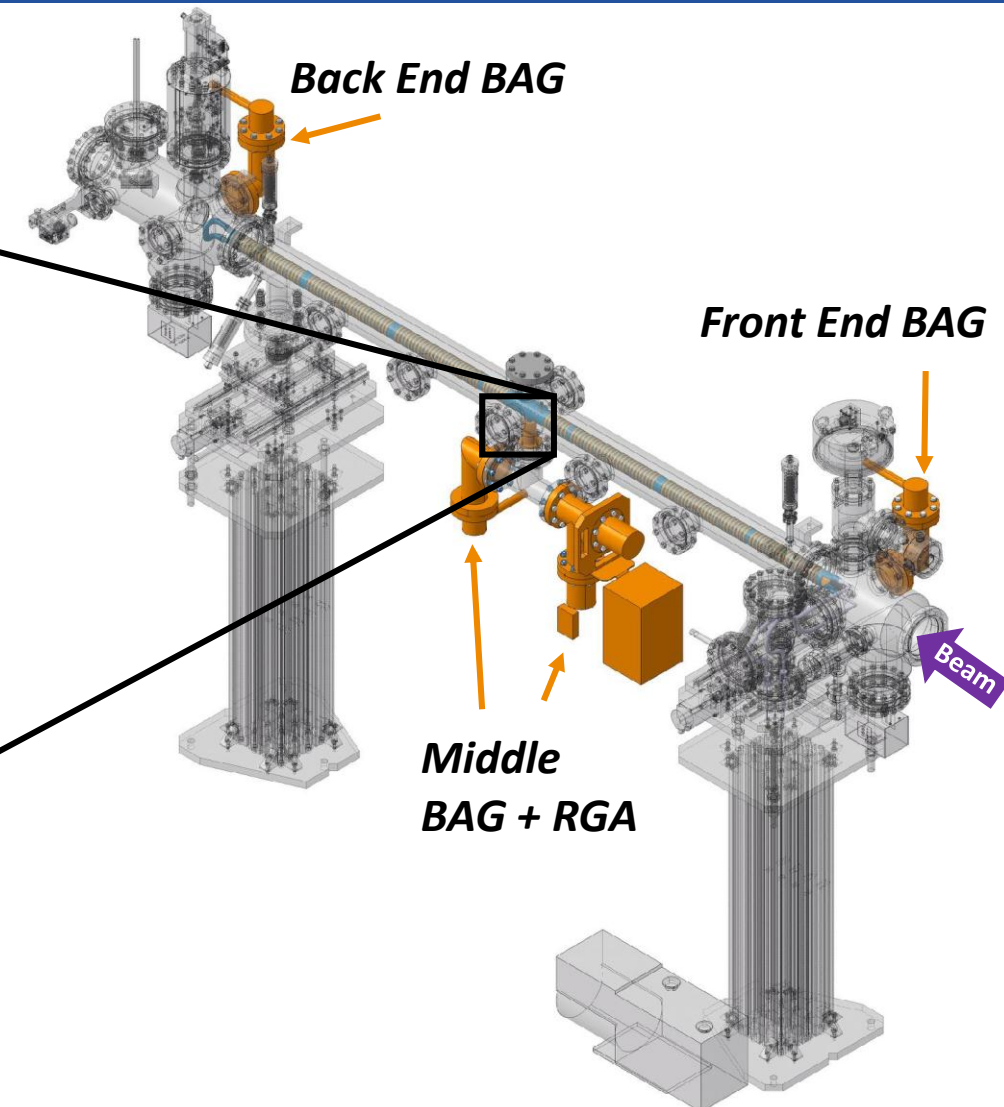
Injection @ FCC-hh

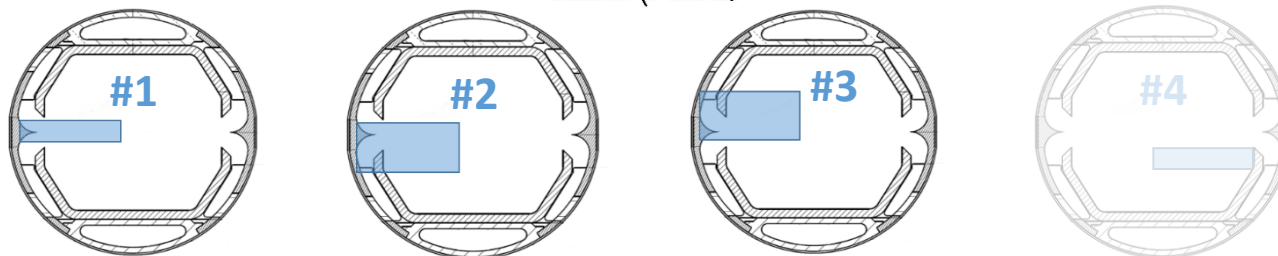
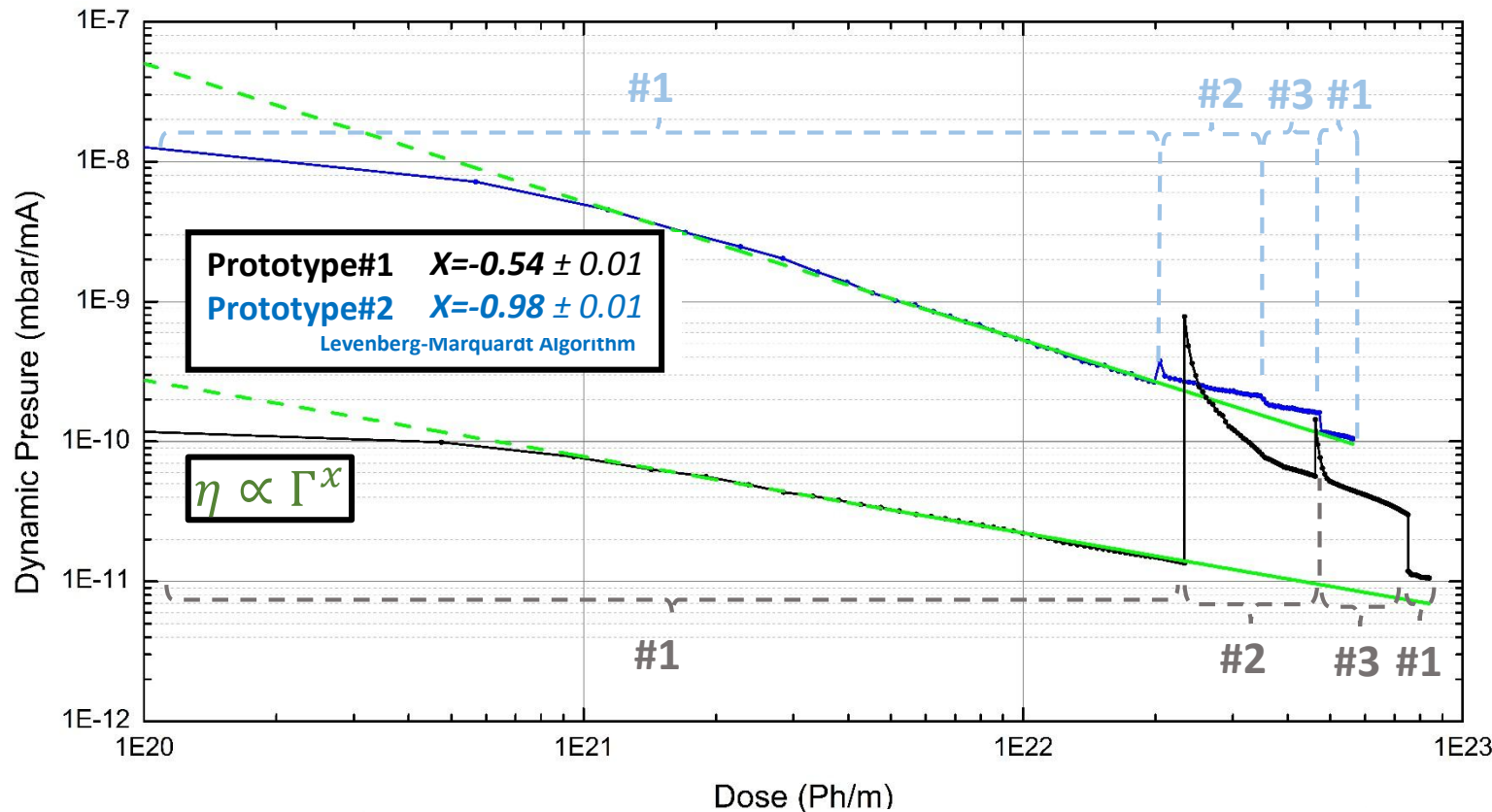
Ph Flux = $1.44\text{E}+17$ Ph/s

Experimental Results



Chimney Connection
(Allows pressure measurements inside of BS)

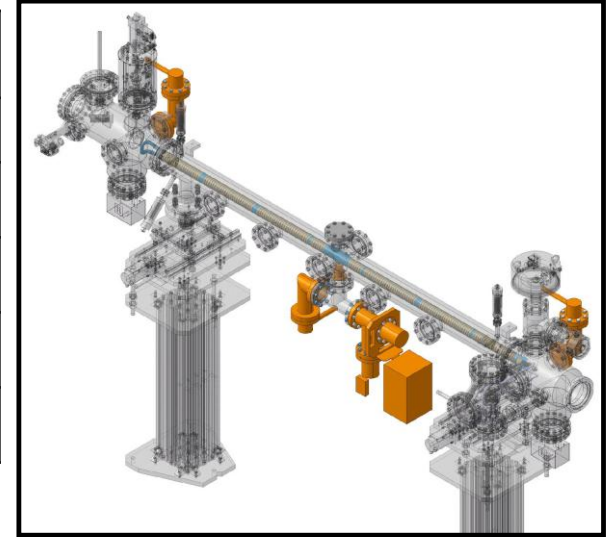




- At low doses, normalized pressure for proto #2 is about 100 times higher than for Proto#1 - Effect ascribed to the cold sprayed Cu and ceramics
- The pressure increase at Geoms #2 and #3 is negligible
- The effect of a large amount of photons reflected into the main chamber is visible for proto#2 due to the presence of clearing electrode and ceramics
- Back to Geom #1 the normalized pressure recovers the original decreasing trend

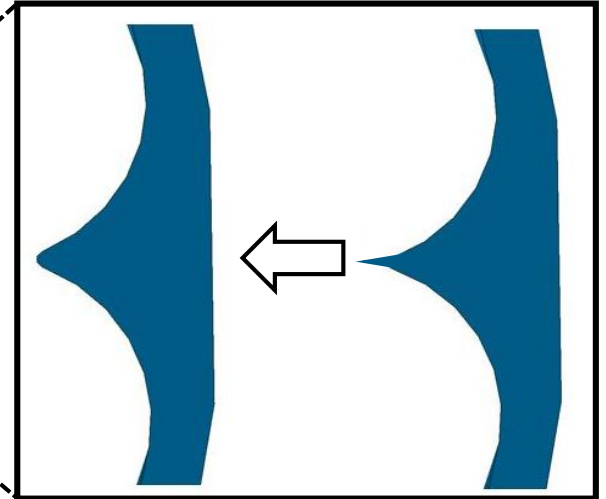
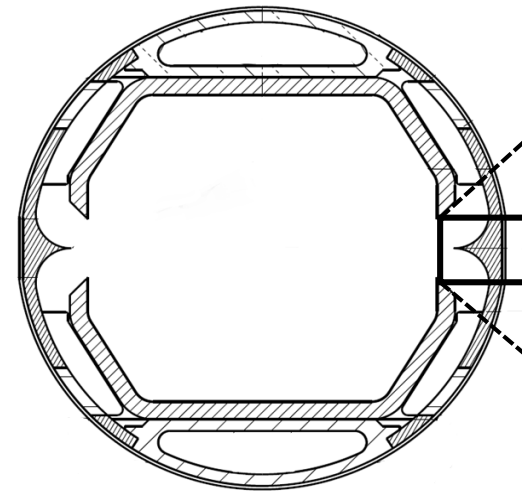
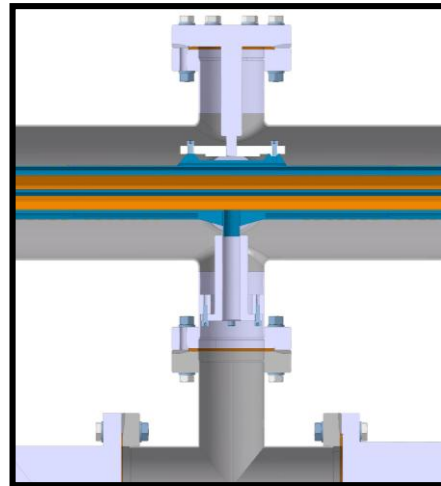


	2.5GeV/130mA					
	3Ah			9.5Ah		
	Experiment	Calculations	Discrepancy %	Experiment	Calculations	Discrepancy %
Middle (mbar)	$5.7\text{E-}09 \pm 15\%$	6.3E-9	9%	$3.0\text{E-}09 \pm 15\%$	3.3E-9	13.2%
Front (mbar)	$2.9\text{E-}09 \pm 15\%$	2.9E-9	1%	$2.0\text{E-}09 \pm 15\%$	1.6E-9	15%
Back (mbar)	$2.0\text{E-}09 \pm 15\%$	2.8E-9	29%	$1.0\text{E-}09 \pm 15\%$	1.4E-9	25%



Important aspects to take into account for a realistic model

- Not leak tight Chimney
- Rounded tip of reflector
- ...

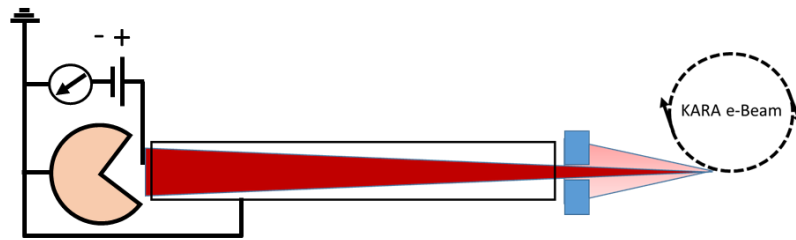


Experiment at KARA

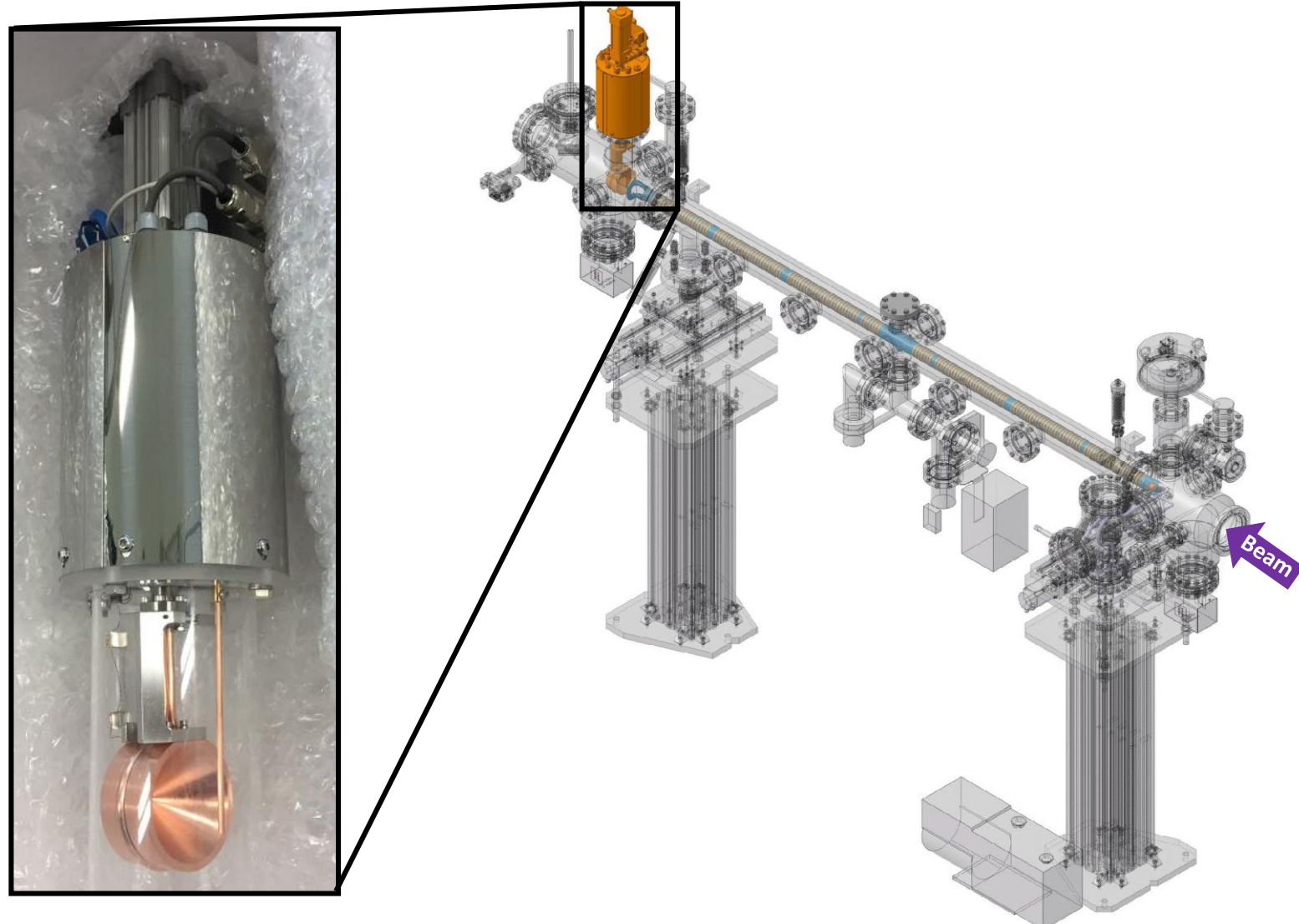
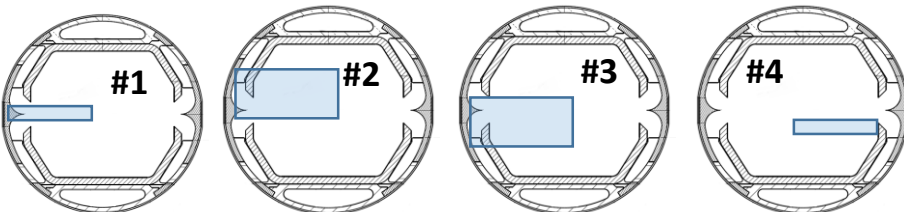
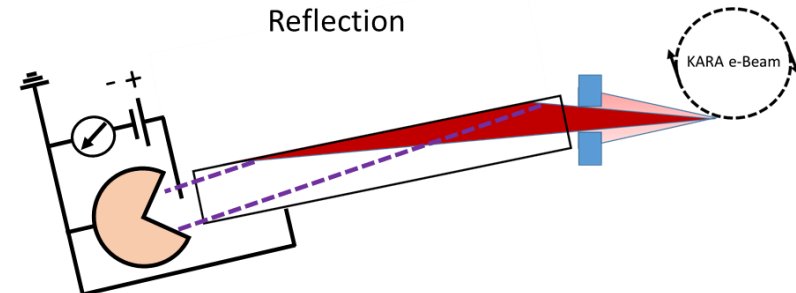
Reflectivity Studies Experimental Equipment

$$RI = \frac{I_{\text{Reflection}}}{I_{\text{Straight Through}}} \times 100$$

Straight Through



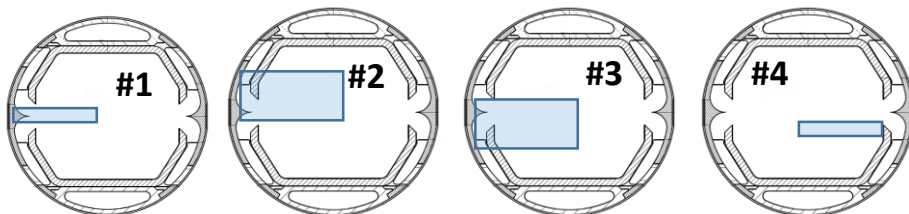
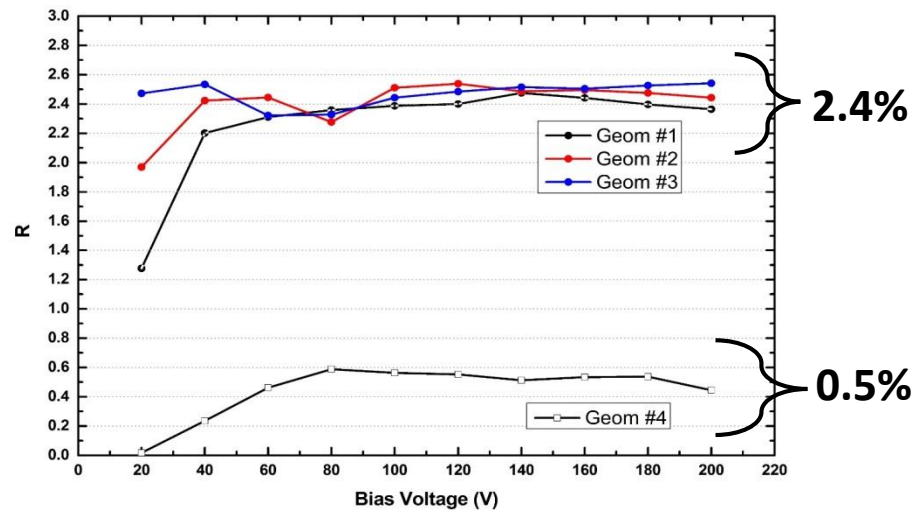
Reflection



Photoelectron current **measured** at electrode

Comparison:
Straight vs Reflection

$$R = \frac{I_{\text{Reflection}}}{I_{\text{Straight Through}}} \times 100$$



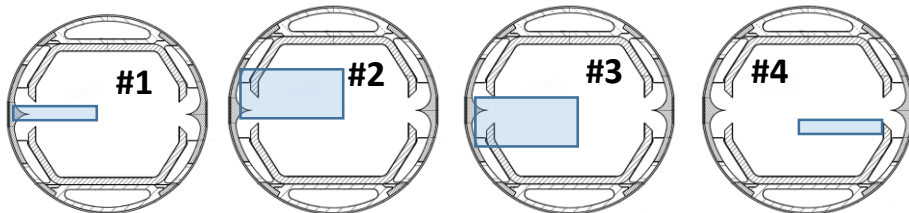
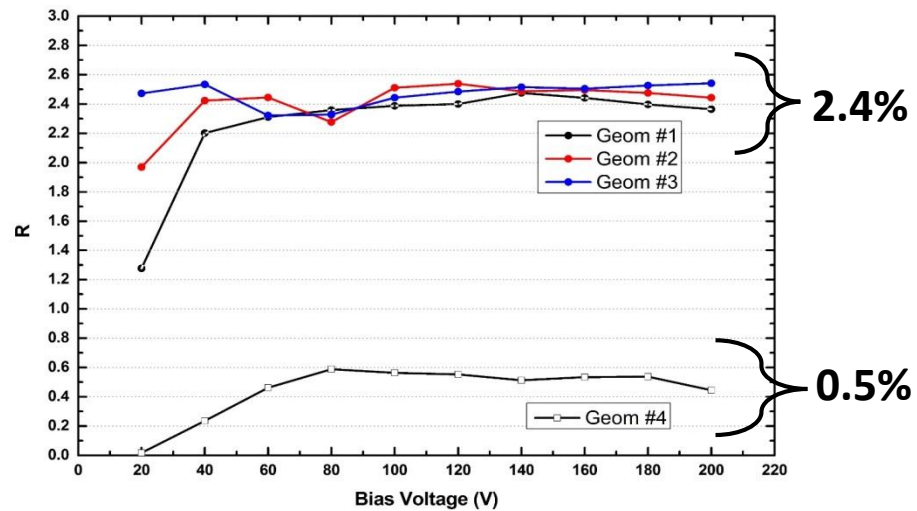
Experiment at KARA

Reflectivity Studies Experimental Results Prototype #1

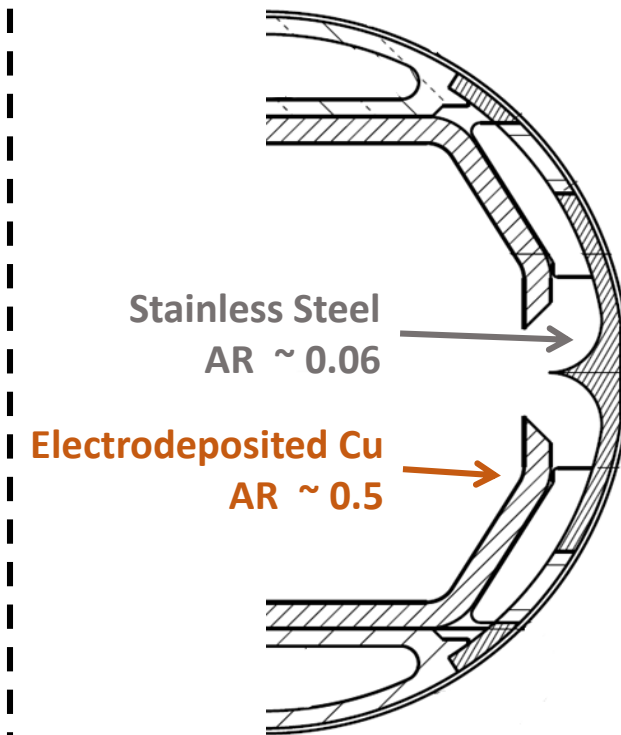
Photoelectron current **measured** at electrode

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Straight vs Reflection

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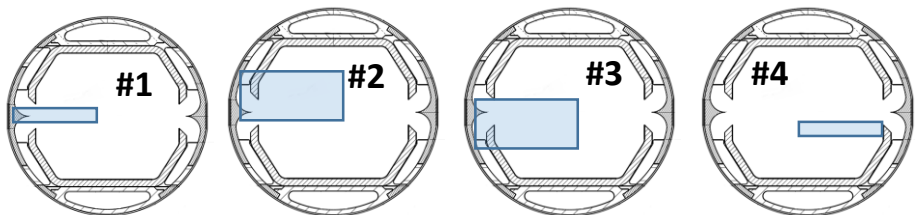
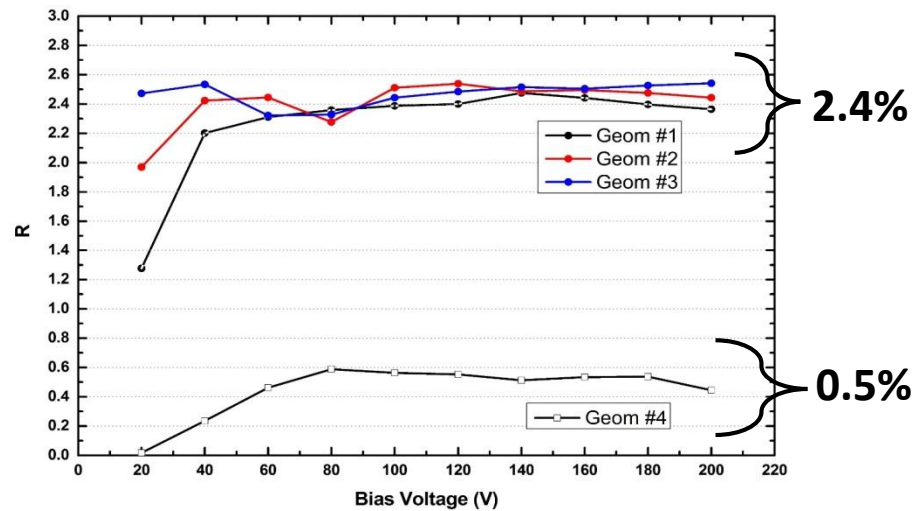
The surface roughness and their aspect ratios were measured at different parts of the sample



Photoelectron current **measured** at electrode

Comparison:
Straight vs Reflection

$$RI = \frac{I_{Reflection}}{I_{Straight Through}} \times 100$$



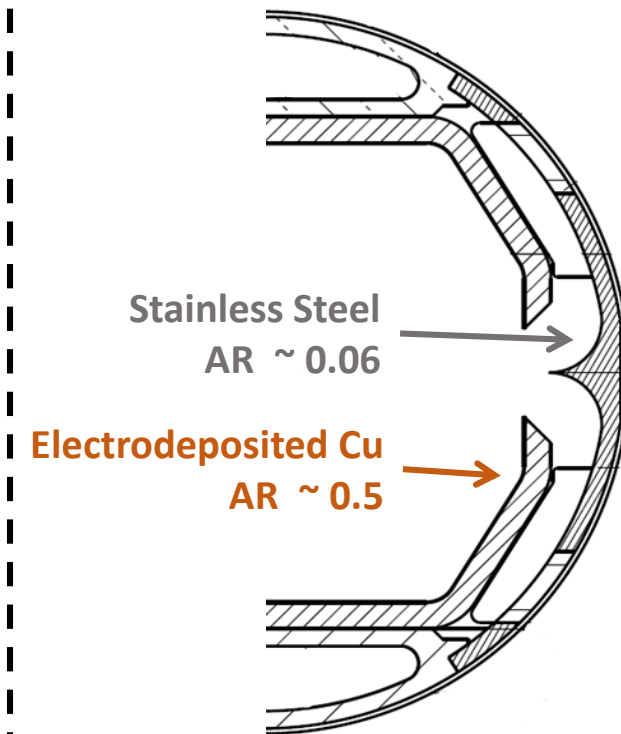
Calculation* of photons reaching photon cup

Comparison:
Straight vs Reflection

$$R\Gamma = \frac{\Gamma_{Reflection}}{\Gamma_{Straight Through}} \times 100$$

Geom #1	$R\Gamma = 1.3\%$
Geom #2 and #3	$R\Gamma = 1.2\%$
Geom#4	$R\Gamma = 0.3\%$

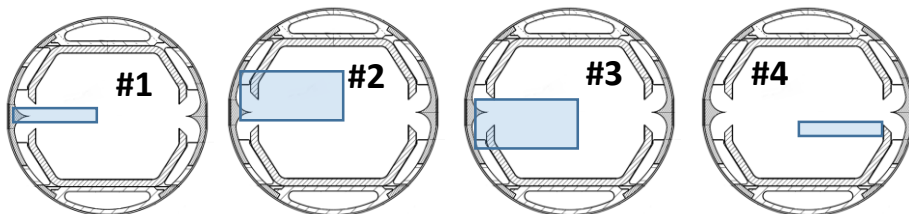
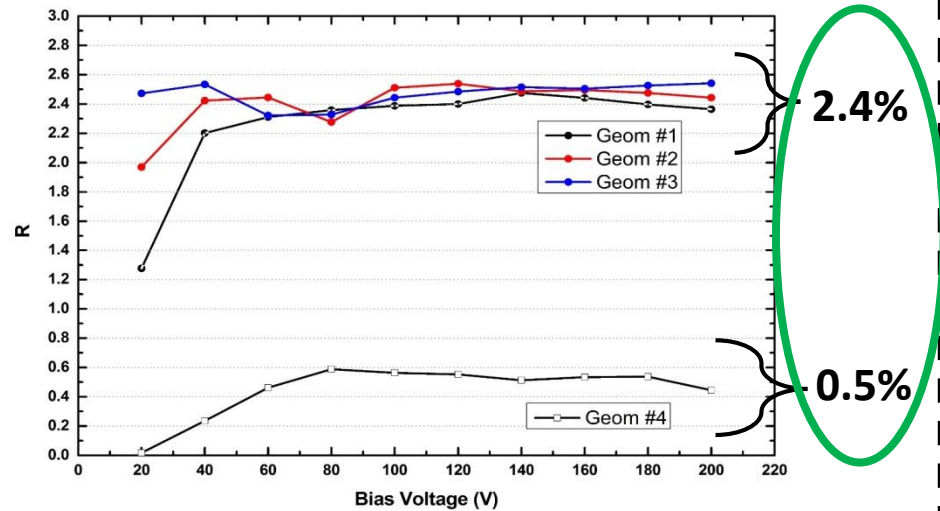
The surface roughness and their aspect ratios were measured at different parts of the sample



Photoelectron current **measured** at electrode

Comparison:
Straight vs Reflection

$$RI = \frac{I_{Reflection}}{I_{Straight Through}} \times 100$$



Calculation* of photons reaching photon cup

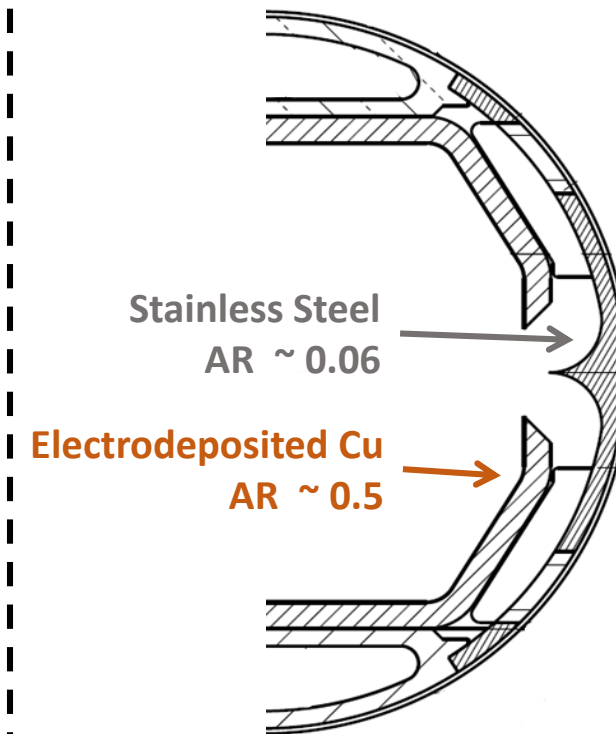
Comparison:
Straight vs Reflection

$$R\Gamma = \frac{\dot{\Gamma}_{Reflection}}{\dot{\Gamma}_{Straight Through}} \times 100$$

Geom #1	$R\Gamma = 1.3\%$
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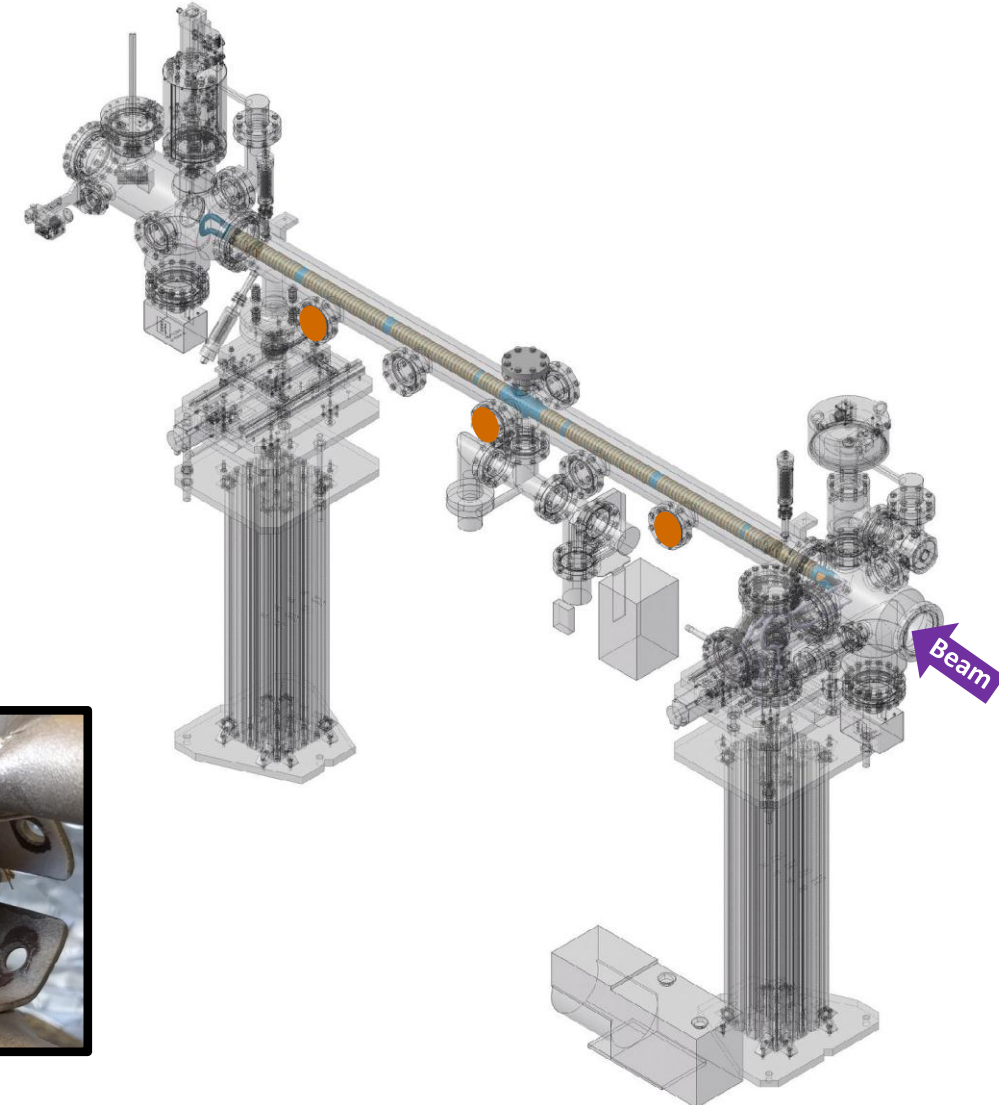
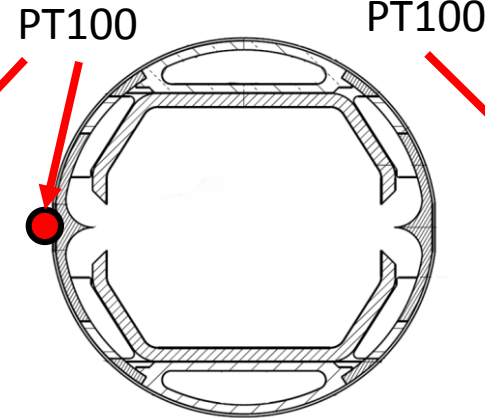
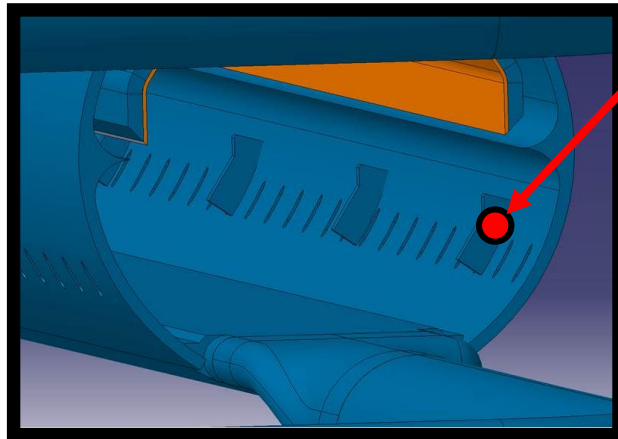
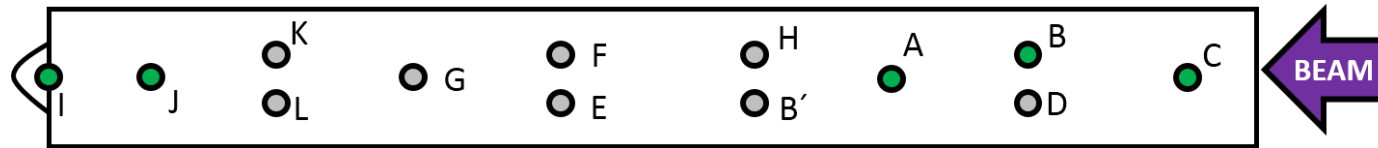
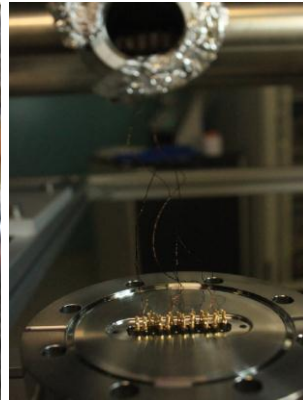
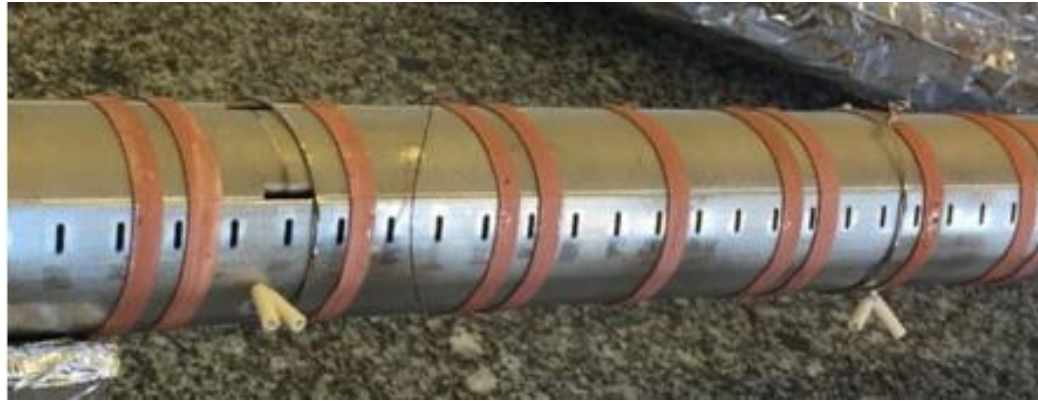
Experimental results are in good correlation with Calculations

The surface roughness and their aspect ratios were measured at different parts of the sample



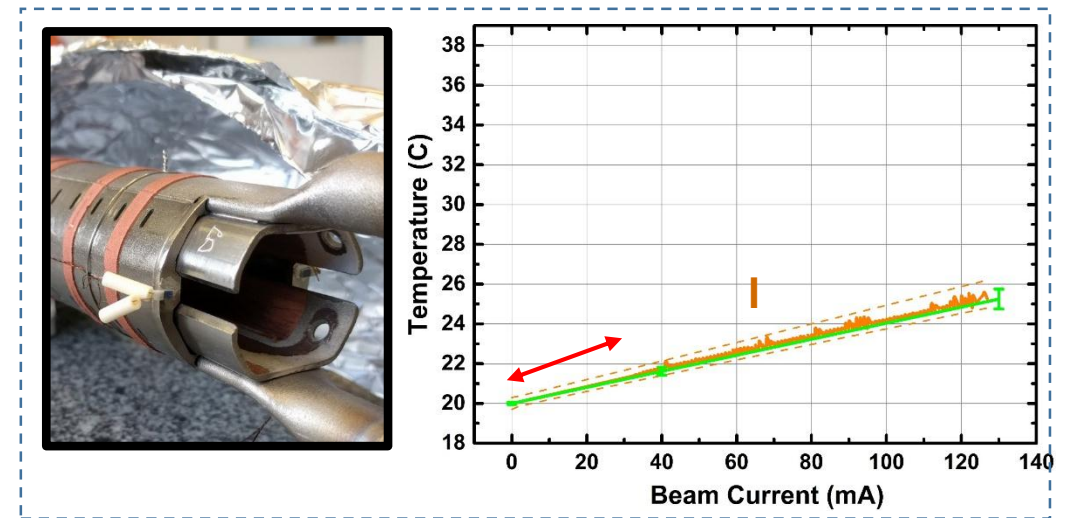
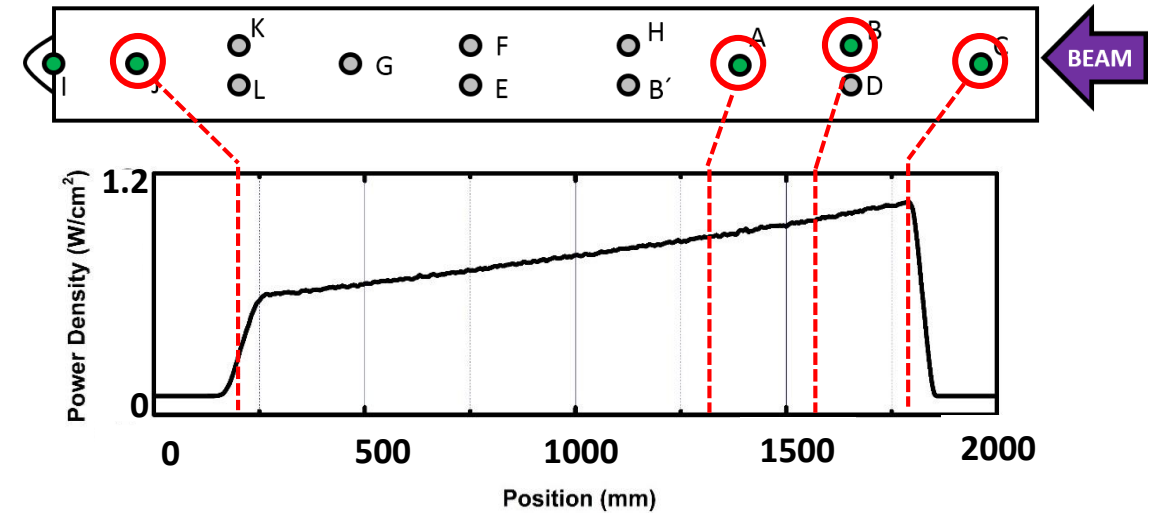
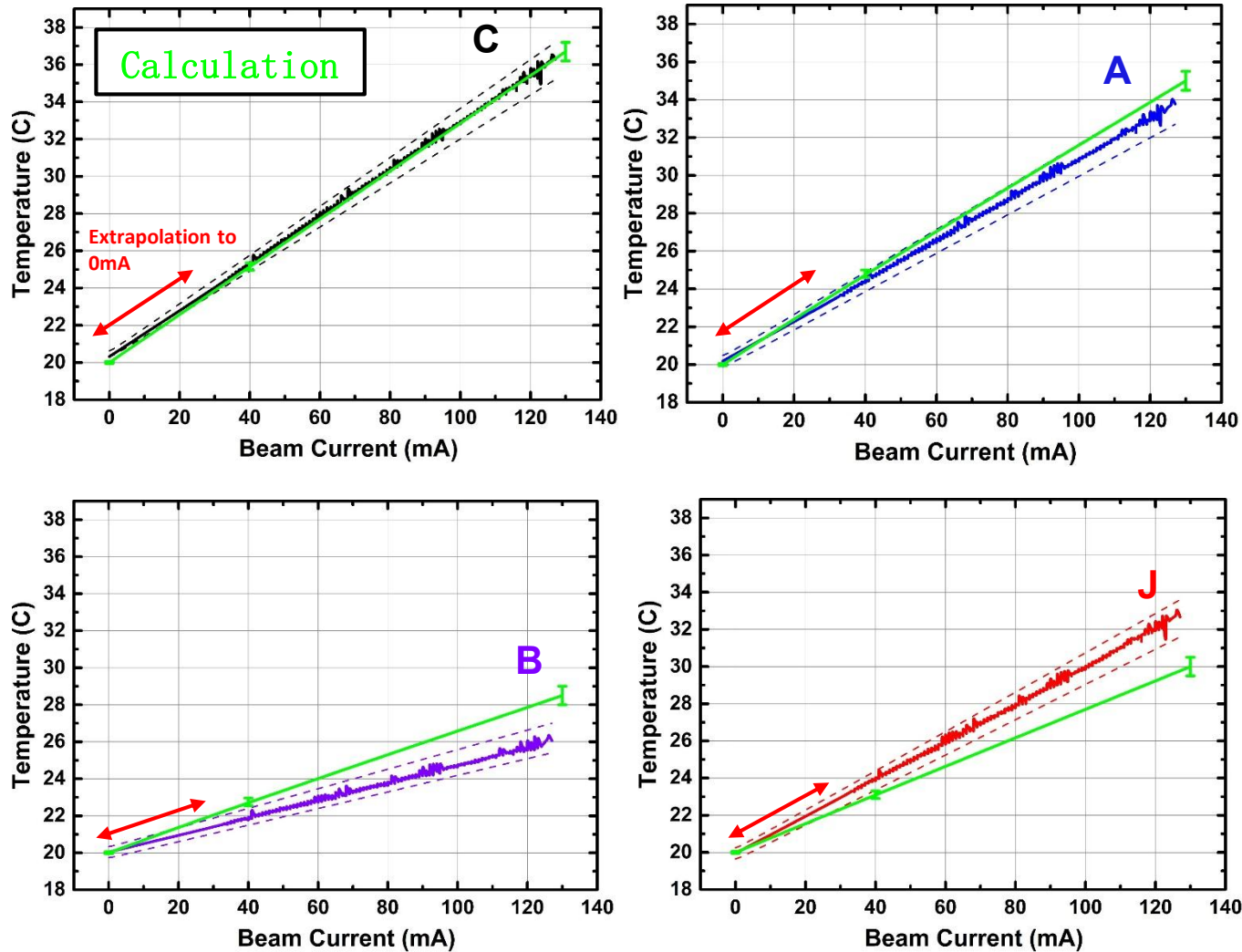
Experiment at KARA

Heat Load Studies Experimental Equipment

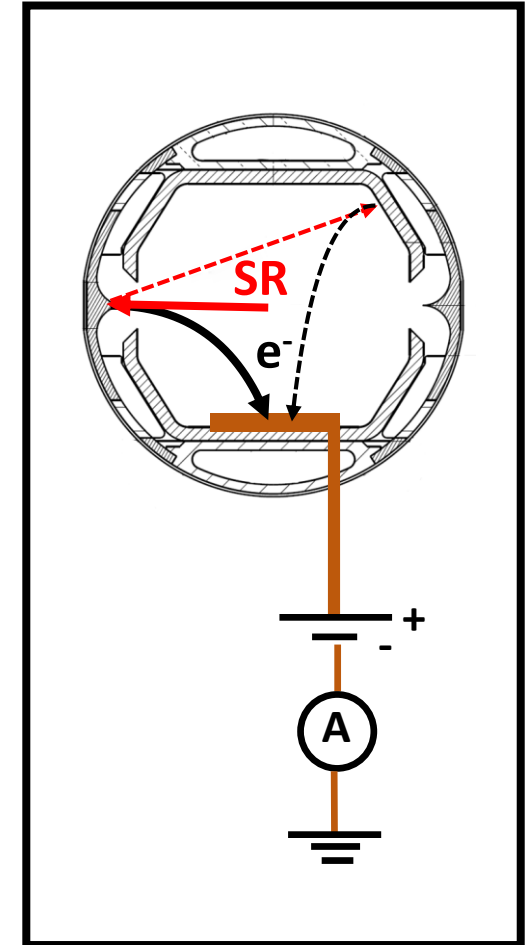
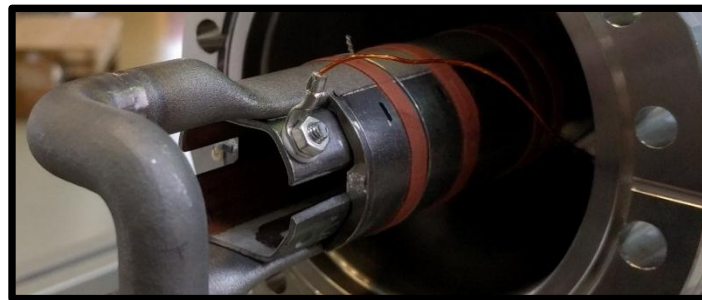
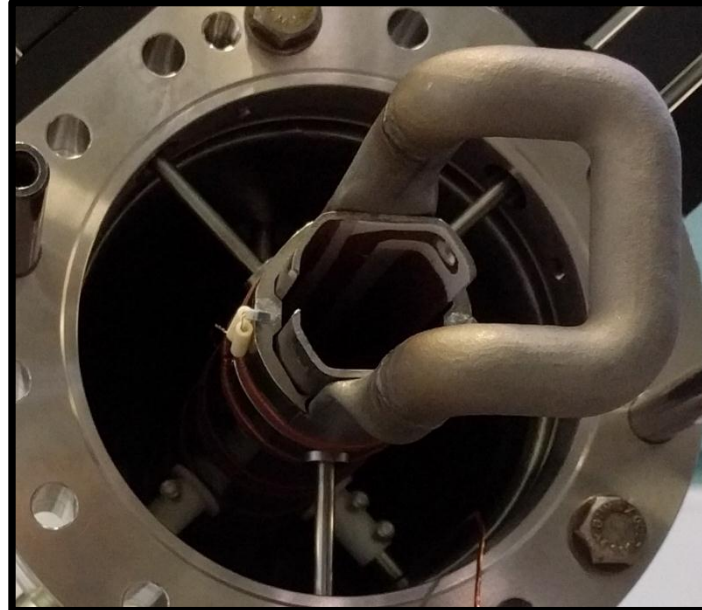


Experiment at KARA

Heat Load Studies Experimental Results Prototype #2

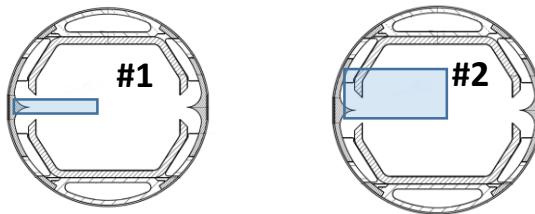
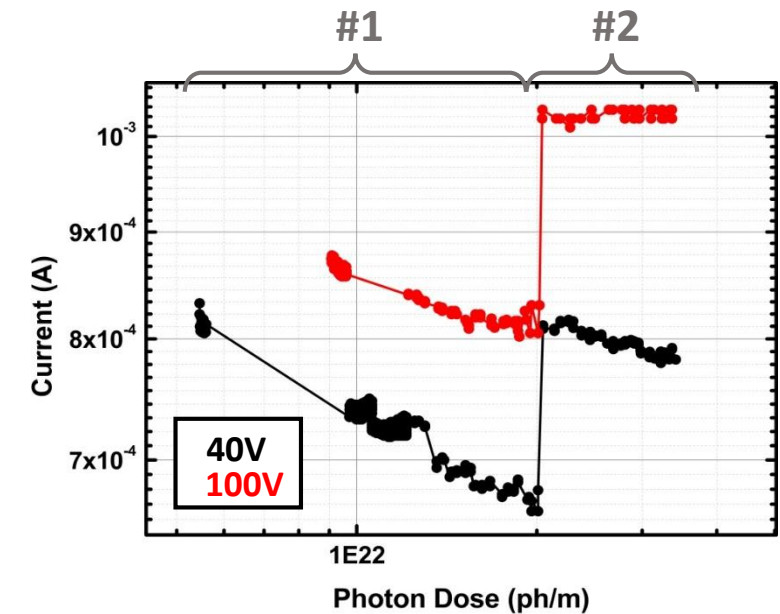
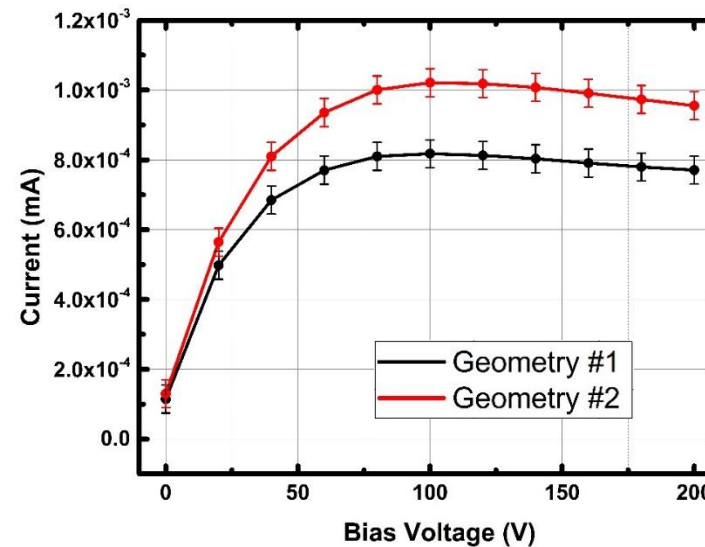
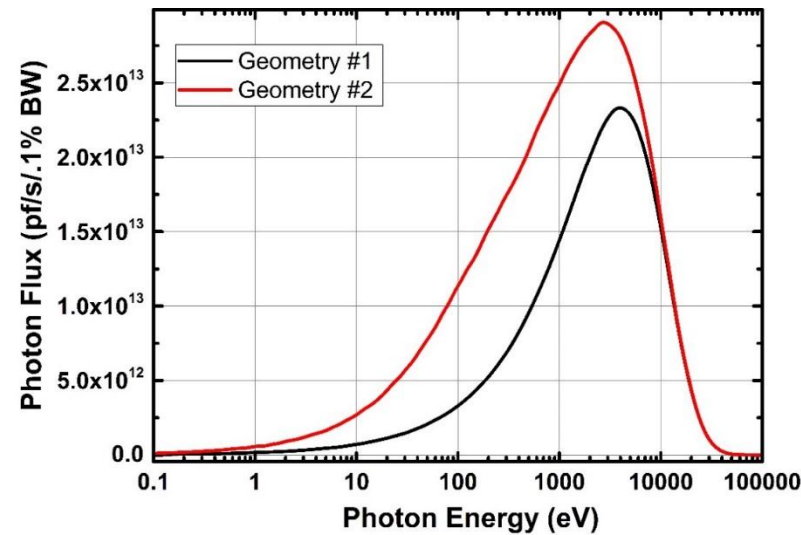


Cold Sprayed Isolated Electrode



Experiment at KARA

Photoelectron Generation Studies Experimental Results – Prototype #2



Photon Flux
75.4% Increase



Photoelectrons
23.7% Increase

Summary and Conclusions

- After installation of BESTEX at KARA, experimental data have been obtained for the first two prototypes.
- Experiments have been carried out in different irradiation configurations, in order to mimic the different scenarios at FCC-hh
- Sample #1 shows a satisfactory behavior under SR in terms of vacuum
- Sample #2 shows a large amount of photoelectrons reflected towards the BS's main chamber
- Reflectivity measurements show an unforeseen decrease of the amount of reflected photons for the misalignment case. Effect ascribed to the roughness of electrodeposited Cu at the BS's main chamber.
- Calculations were compared to experimental results :
 - PSD calculations were compared to experimental results and tuned by using more realistic models. Discrepancies remain below 30% in all cases.
 - Temperature distribution calculations are in good agreement with experiment.
 - Experimental reflectivity results are in good correlation with calculations, and give us confidence at using simulations for predicting the behaviour of the whole FCC-hh machine
- Measurements on Photoelectron generation inside the BS have been performed.
- Installation of Sample #3 (Sawtooth profile) and test to be carried out from June 2018

Acknowledgments

CERN

Javier Fernandez Topham

Antoine Benoit

Abel Gutierrez

Jesus Fernandez

Marton Ady

Alexis Vidal

Bernard Henrist

Berthold Jenninger

Ivo Wevers

Sophie Meunier

Christian Duclos

Herve Rambeau

Technician team

KIT-IBPT

David Saez

Erhard Huttel

Andreas Graü

Technician team

Paolo Chiggiato -CERN

Roberto Cimino -INFN

Vincent Baglin -CERN

Francis Perez -ALBA

Cedric Garion -CERN

Sara Casalbuoni -KIT-IBPT

Roberto Kersevan -CERN

Acknowledgments

Thank You