

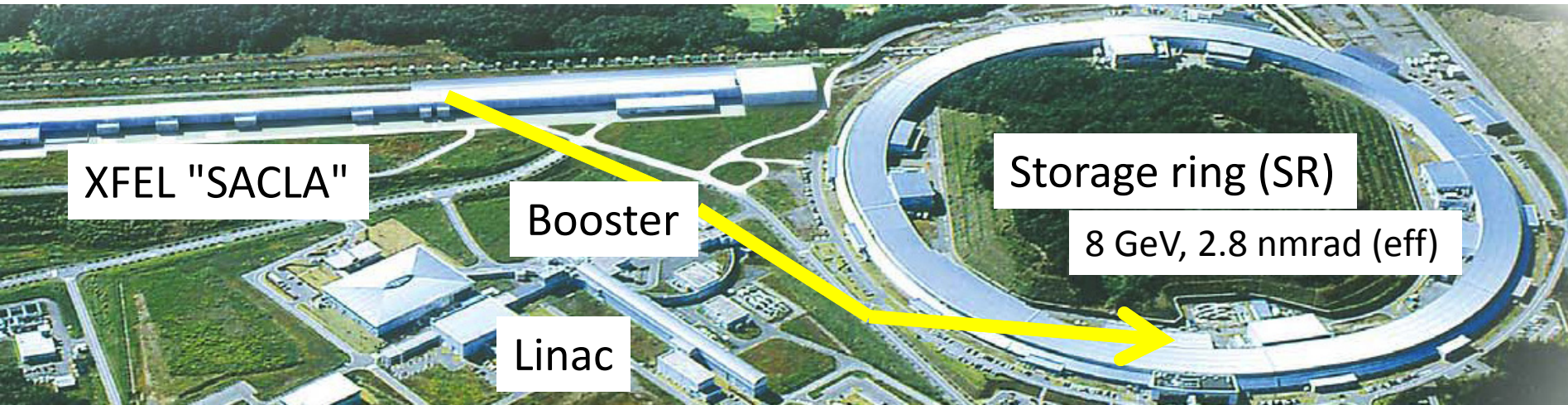
# Magnet Development for SPring-8 Upgrade

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T. Hara, K. Fukami, S. Matsubara, C. Mitsuda

- 1) Brief overview of SPring-8-II project
- 2) Magnet developments:
  - permanent dipole magnet
  - multipole electromagnets
  - precise alignment
- 3) Summary

# SPring-8 major upgrade, "SPring-8-II"



CDR, September 2014



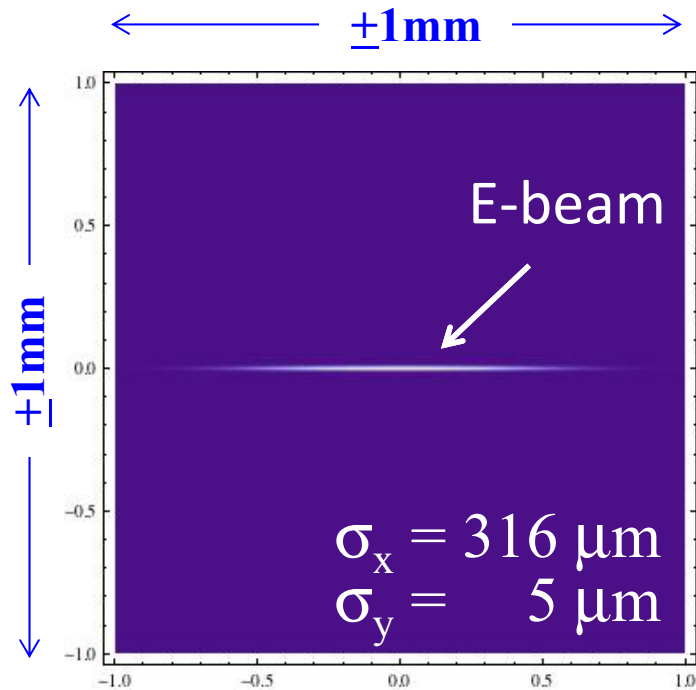
## Project (not yet funded)

- 1) ~100 pmrad emittance for 20+ times brighter light
- 2) Advance in undulator technology
- 3) Less power consumption
  - > Dipoles to be replaced with permanent mags
- 4) Take advantage of SACLA linac
- 5) One year shutdown in **early 2020's**

<http://rsc.riken.jp>

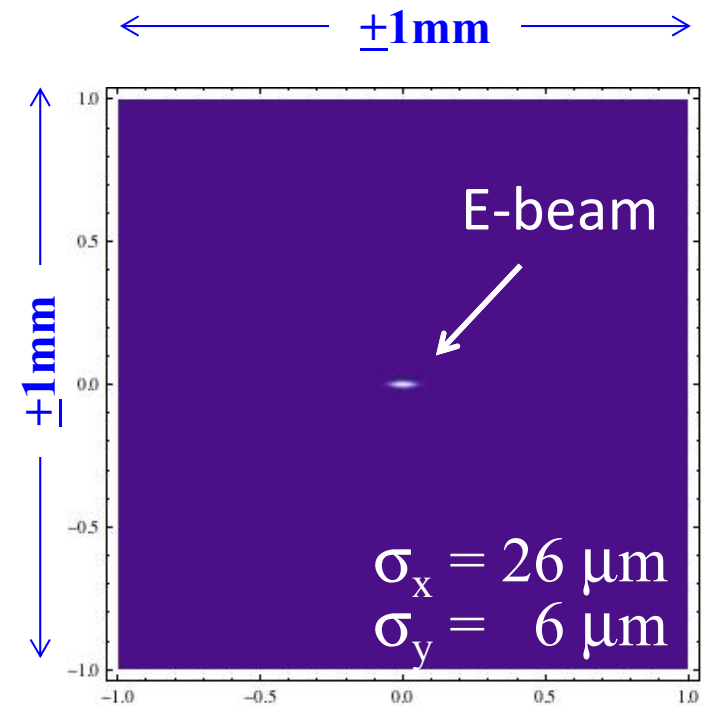
# Reduction of e-beam size@ID center

SPring-8



Upgrade

SPring-8-II



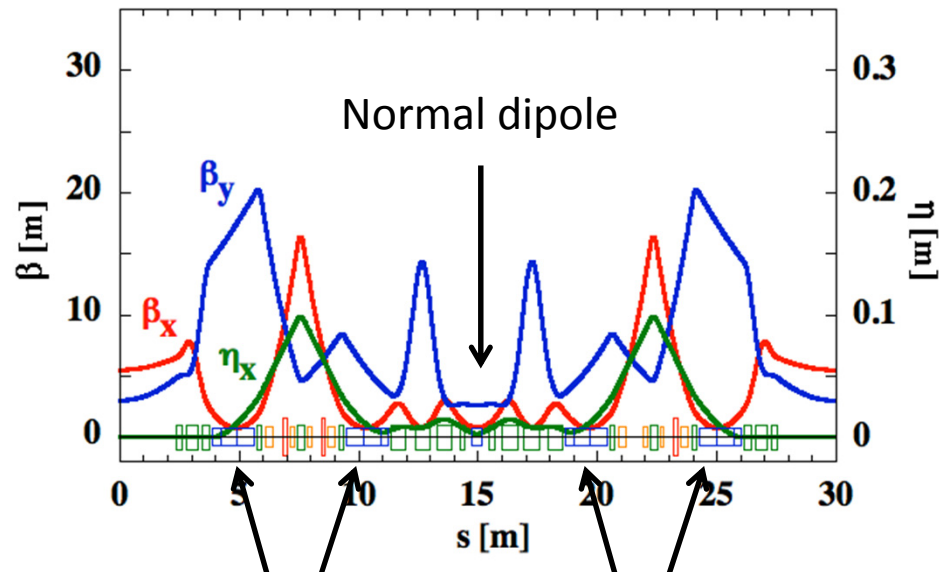
\*ID = Insertion devices such as undulators

# How to approach a smaller emittance ring

$$\mathcal{E}_{natural} = C_q \frac{\gamma^2 \langle H/\rho^3 \rangle}{J_x \langle 1/\rho^2 \rangle} \propto \frac{\gamma^2}{N_{bend}^3}$$

$\gamma$  : Normalized electron energy  
 $N_{bend}$  : Number of bending magnets

## 5 bend achromat lattice (interim)



LGB: Longitudinal gradient bend

Dispersion: Small -> Bend: Large

Dispersion: Large -> Bend: Small

	SPring-8-II	SPring-8
Energy (GeV)	<b>6</b>	<b>8</b>
# bends/cell	<b>5</b>	<b>2</b>
Stored current (mA)	100	100
Circumference (m)	1435.45	1435.95
Effective emittance (nmrad)	<b>0.14</b> w/o ID	<b>2.8</b> w/o ID
Energy spread (%)	0.093	0.109
Betatron tune	(109.135, 42.340)	(41.14, 19.35)
Straight section (m)	4.6	6.6
Dispersion @ ID (m)	<b>0</b>	0.146

Based on interim lattice. May change later.

# Hardware challenges

- > Permanent dipole magnets
  - > Compact, high gradient electromagnets
  - > High precision magnet alignment (~ 25 micron)
  - > Small aperture vacuum components → THPMY001
  - > Highly stable, precise e-beam/photon monitors → MOPMB028
- and more... (RF: MOPMW009, ID: THPOW040)

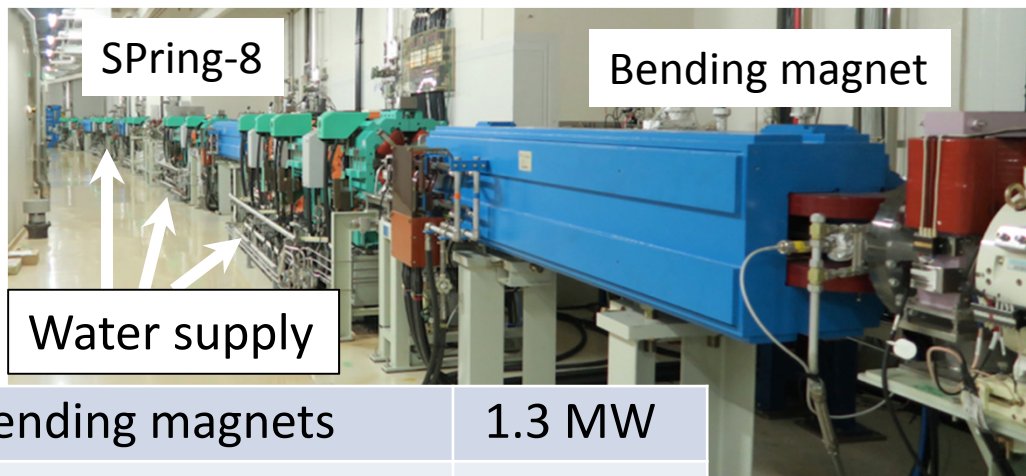
**Today's talk**

Magnet	Max. field	#/ring		cf. SPring-8
Normal bend (NB)	0.95 T	44	220	88
Longitudinal gradient bend (LGB)	0.86 T	176		
Quadrupole	56 T/m	924		470
Sextupole	2,700 T/m <sup>2</sup>	352		288

Based on interim lattice. May change later.

# **(1) Permanent dipole magnet**

# Pros and cons of permanent magnet



Bending magnets	1.3 MW
Quadrupole magnets	1.8 MW
Sextupole magnets	0.5 MW
RF	5.0 MW

Lower energy consumption  
Less power/water supply failure  
Less noise

incl. power supply efficiencies

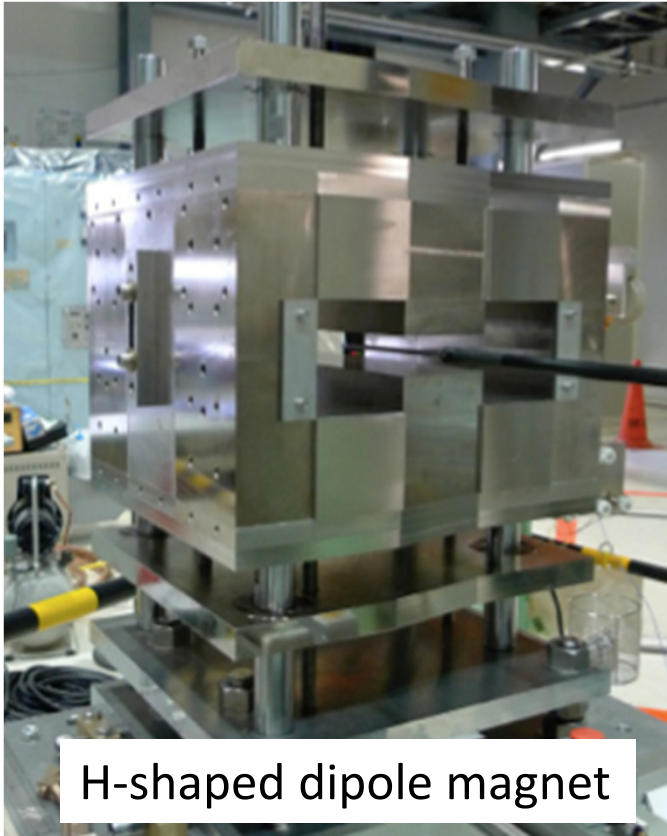
There are reasons why permanent magnet has NOT been chosen;

1. Magnetic field adjustability
  2. Temperature dependence
  3. Demagnetization
  4. Initial cost (manufacturing etc.)
- and more (field quality, edge field, longitudinal gradient field, etc.)

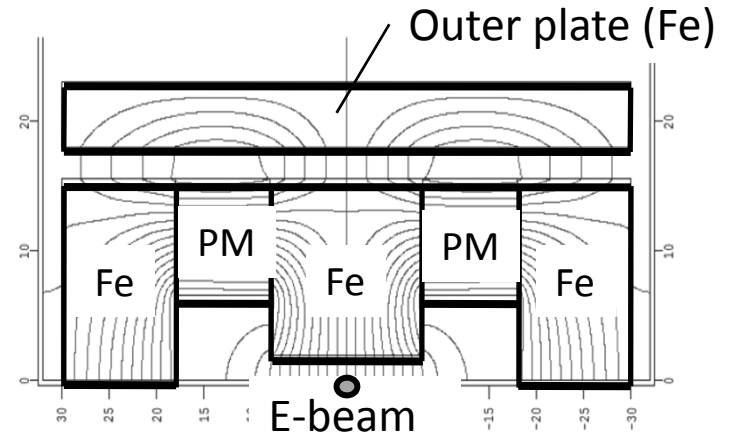
# 1. Magnetic field adjustability

Good for

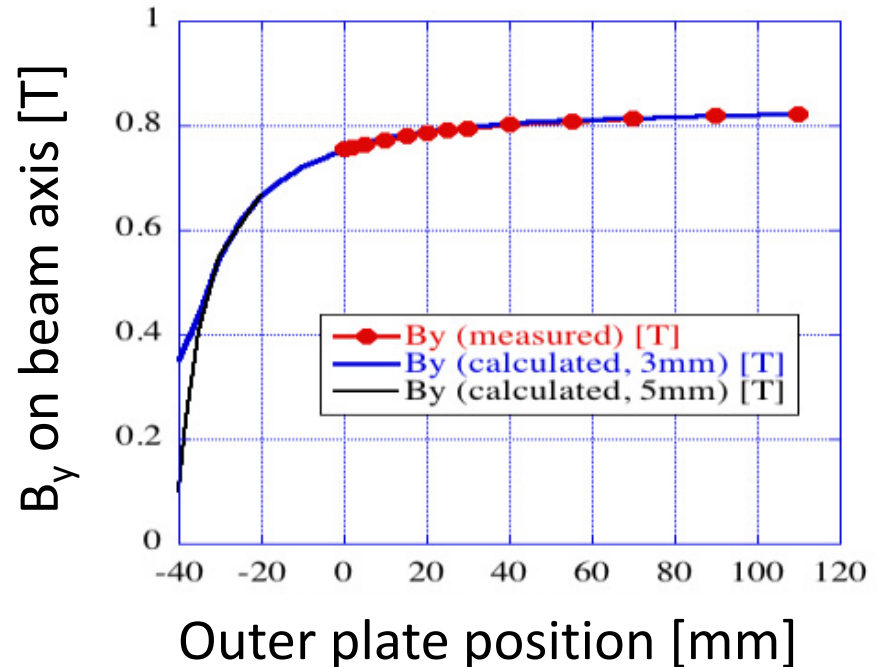
- low cost production
- compensation for demagnetization



H-shaped dipole magnet



B-field on beam can be adjusted by moving outer plates.

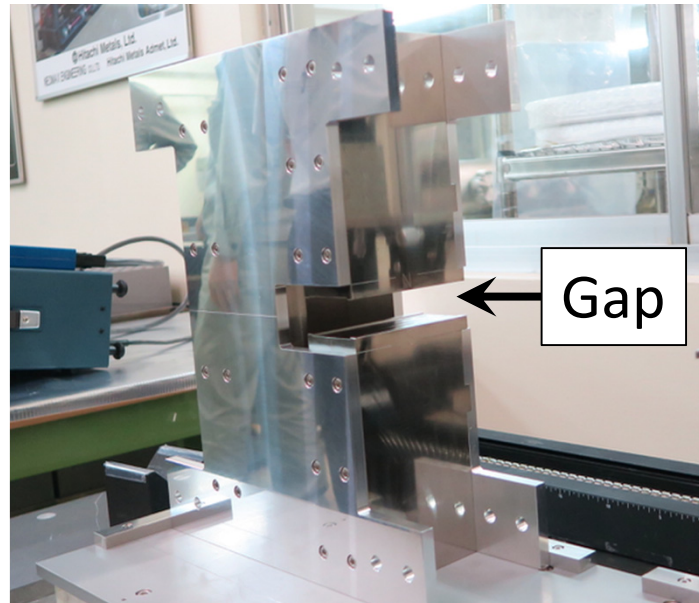




# 2. Temperature dependence

C-shaped dipole magnet

$$\begin{aligned}\Phi_{gap} &= \Phi_{PM} \\ &= (1 + k_{PM}\Delta T)\Phi_{PM}^0\end{aligned}$$

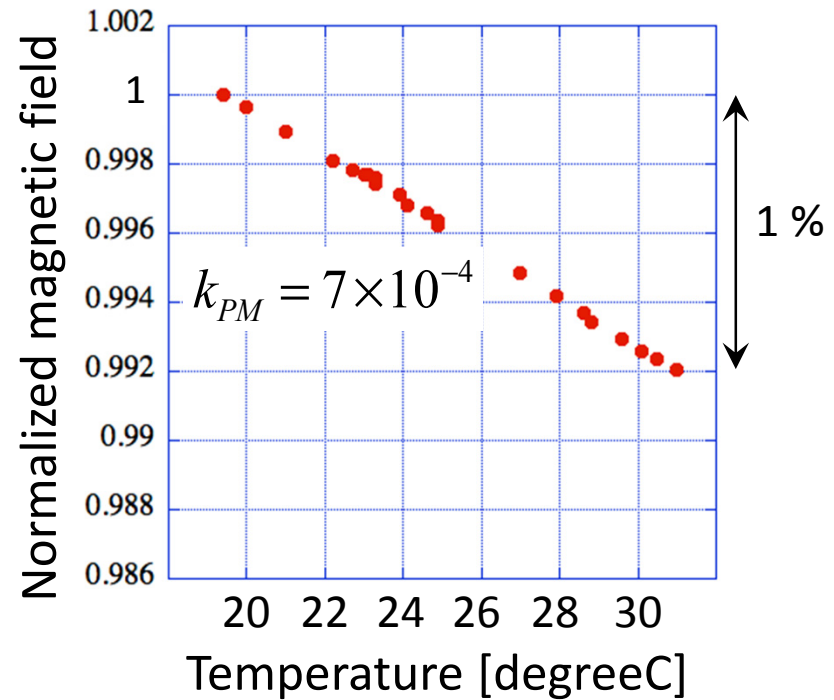


Hitachi  
NEOMAX

Fe-Ni alloy for shunt

Permanent magnet  
(NdFeB)

Gap



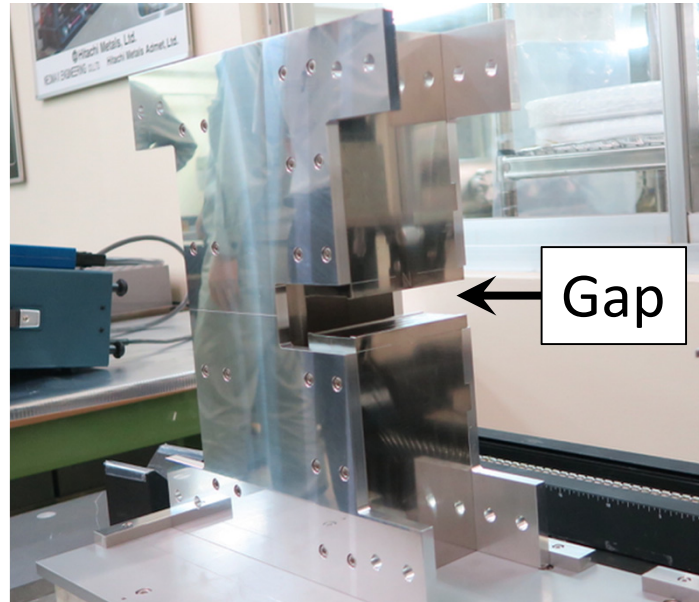
# 2. Temperature dependence

C-shaped dipole magnet

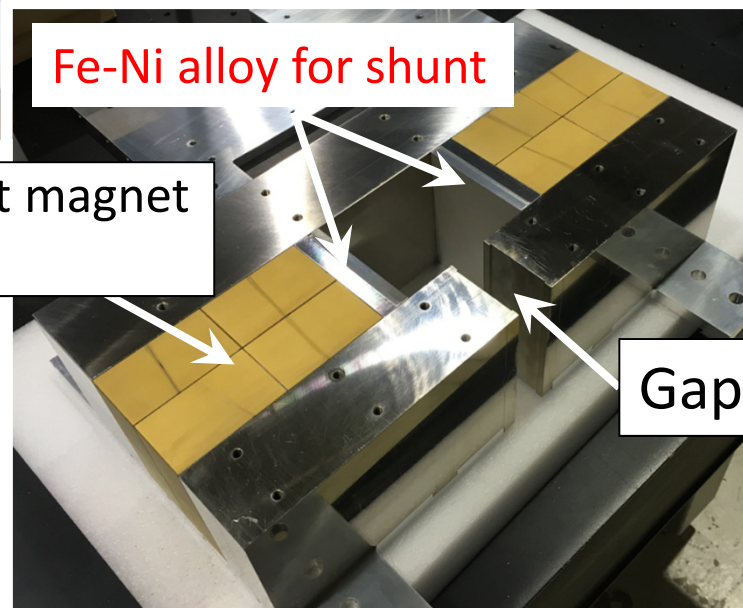
$$\Phi_{gap} = \Phi_{PM} - \Phi_{shunt}$$

$$= (1 + k_{PM} \Delta T) \Phi_{PM}^0 - (1 + k_{shunt} \Delta T) \Phi_{shunt}^0$$

Temperature dependence can be compensated.

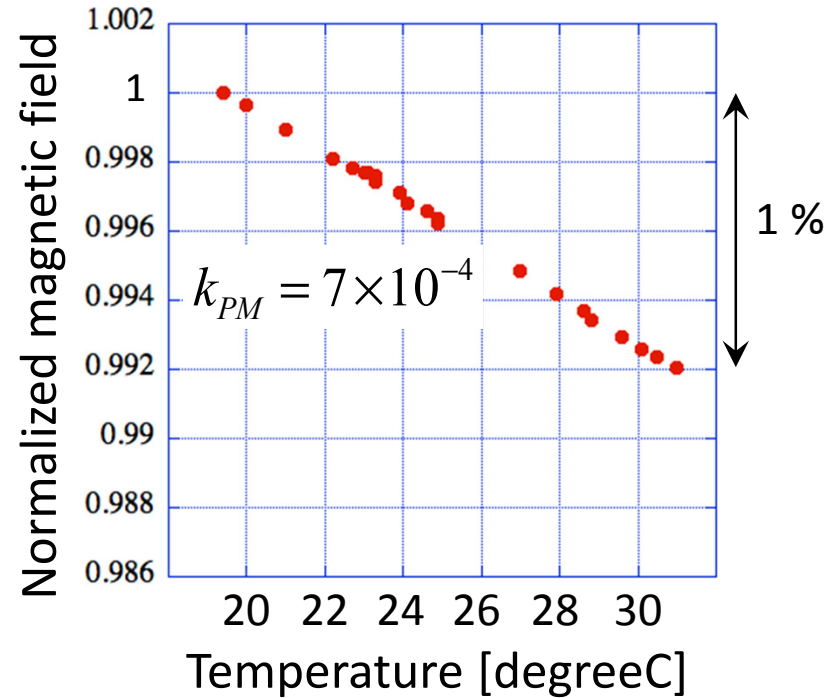


Hitachi  
NEOMAX



Fe-Ni alloy for shunt

Permanent magnet  
(NdFeB)



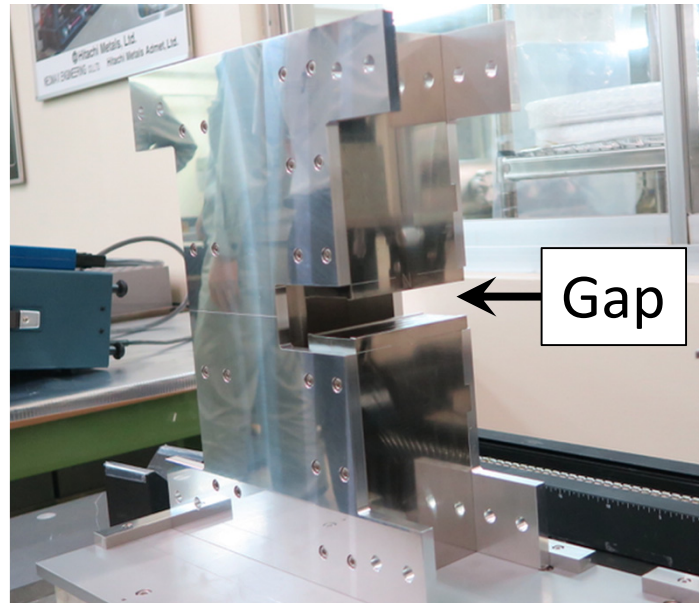
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Temperature dependence can be compensated.

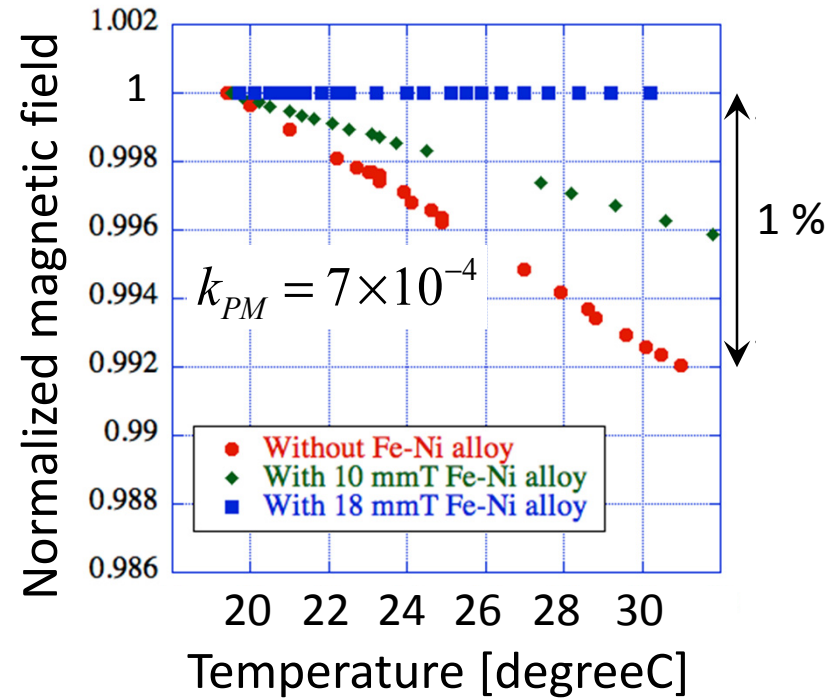


Hitachi  
NEOMAX

Fe-Ni alloy for shunt

Permanent magnet  
(NdFeB)

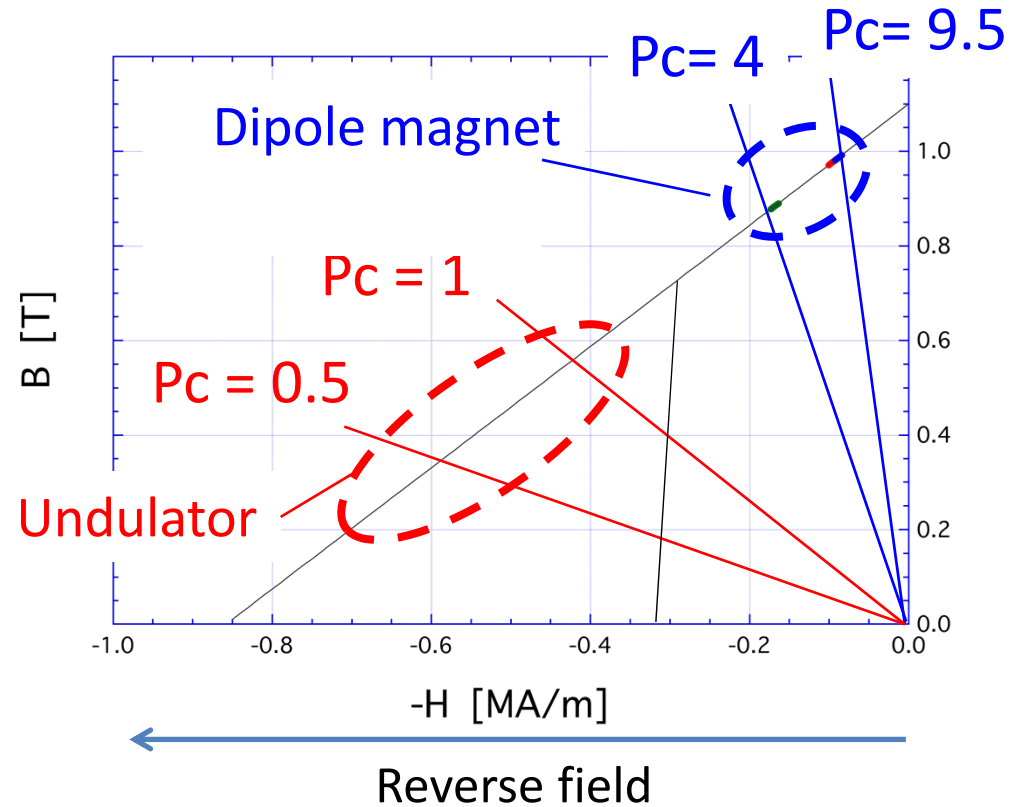
Gap



# 3. Demagnetization due to radiation

Demagnetization of undulators have been observed, but...

2<sup>nd</sup> quadrant of magnetization curve



Permeance coefficient:

$$P_c = -\frac{1}{\mu_0} \frac{B}{H}$$

indicates how much reverse field magnet is exposed.

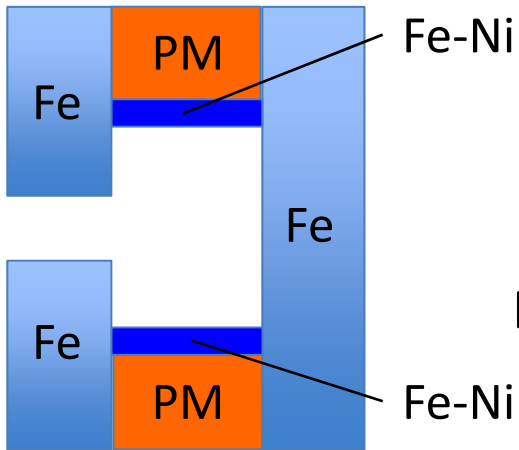
Permeance coef. for dipole magnets are higher compare with undulators. Plus, (i) Out-of-vac, (ii) Do not directly see e-beam, (iii)  $\text{Sm}_2\text{Co}_{17}$  possibility.

-> Demagnetization for dipole magnets should be less.

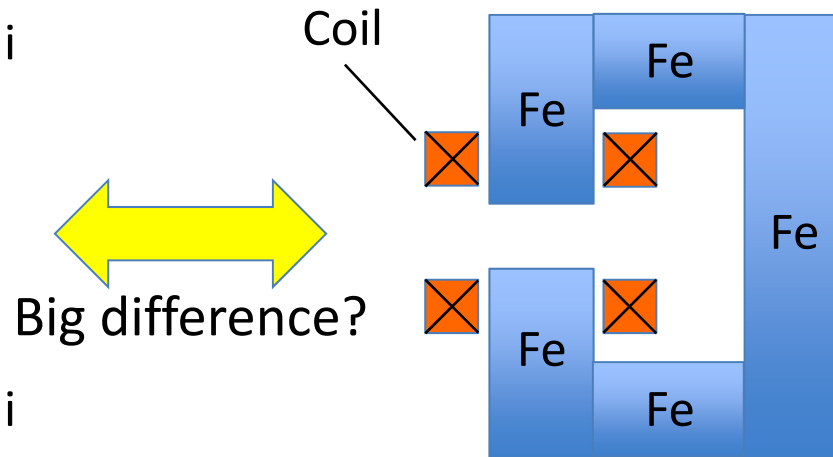
Radiation tests are underway.

# 4. Initial cost (manufacturing cost)

Permanent magnet

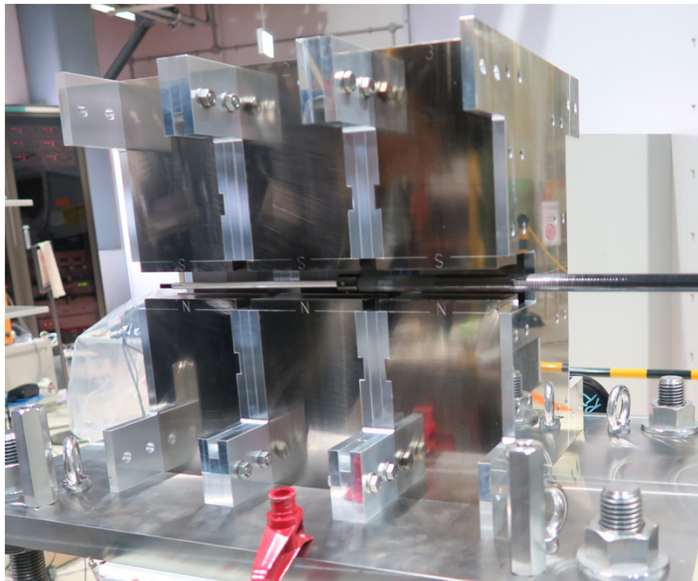


Electromagnet



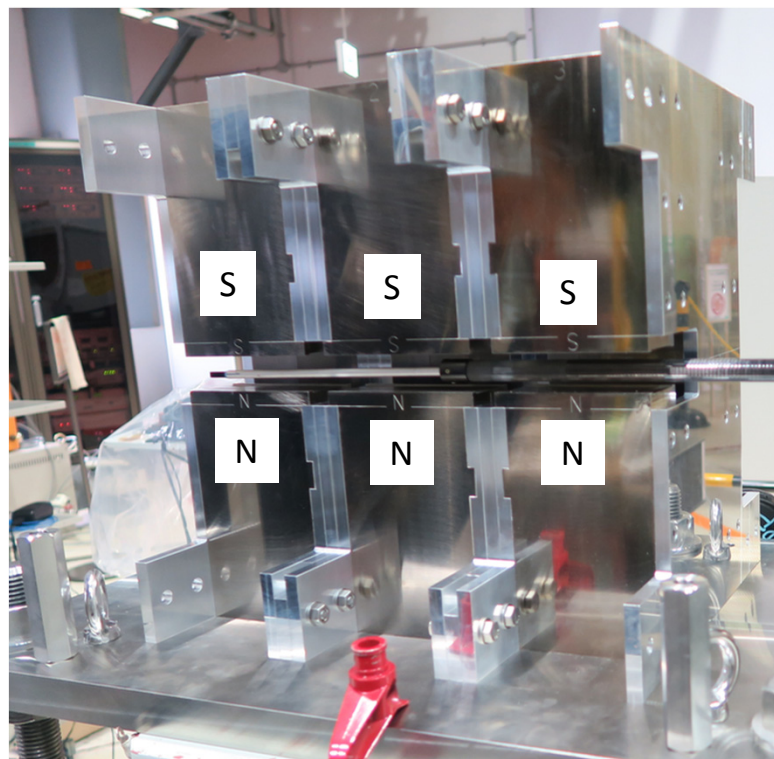
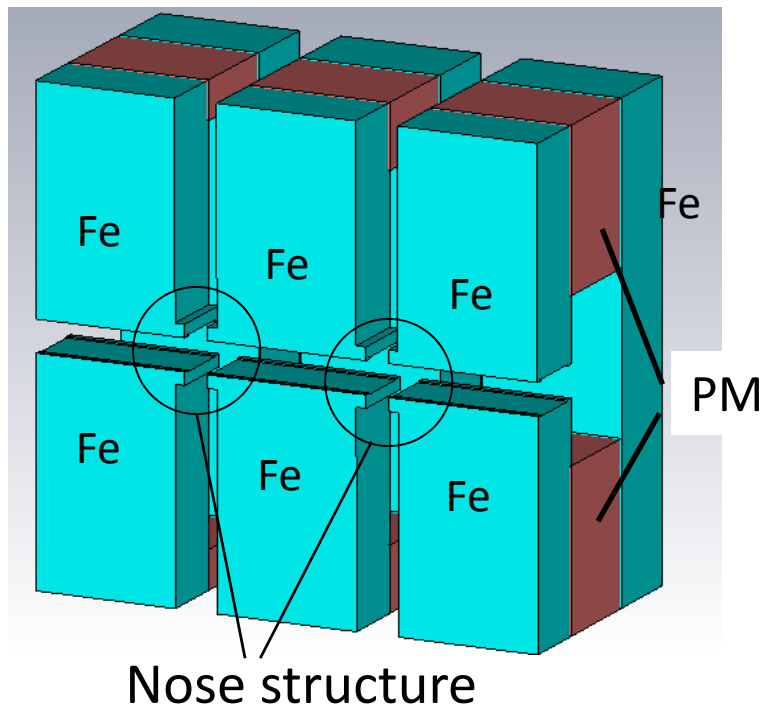
Power supply

Test dipole magnet array: total length ~ 350 mm



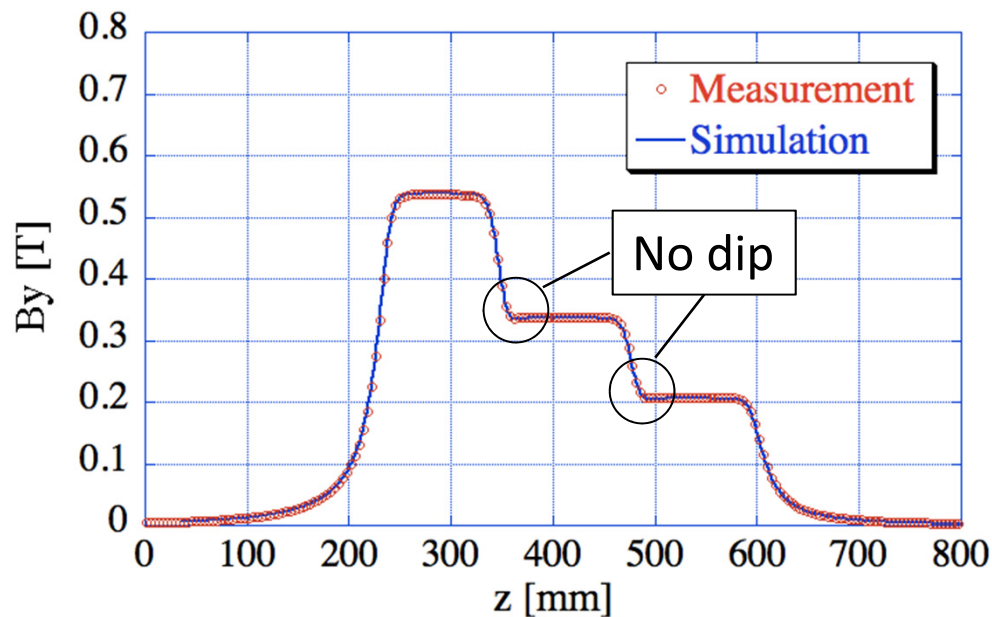
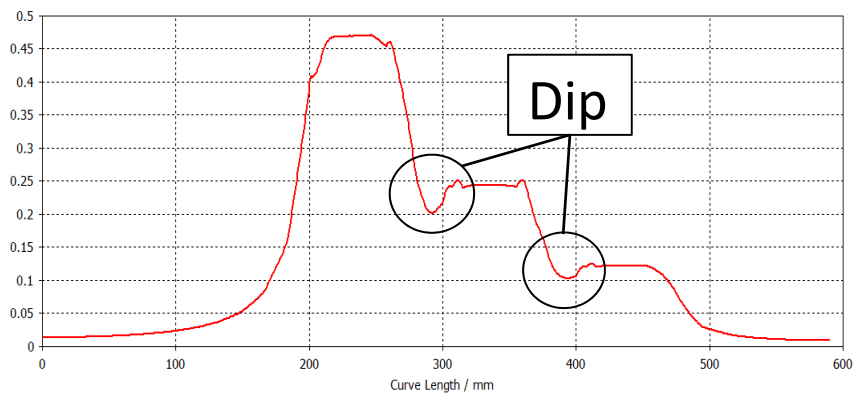
Less than \$30k  
incl. development cost

# Longitudinal gradient field



## Magnetic field w/o nose structure

— By simulation



## Reasons why permanent magnet has NOT been chosen;

1. Magnetic field adjustability ✓
2. Temperature dependence ✓
3. Demagnetization ✓
4. Manufacturing cost ✓
5. Longitudinal gradient field ✓
6. Field quality ✓
7. Edge field ✓

Proof-of-principle: so far so good.

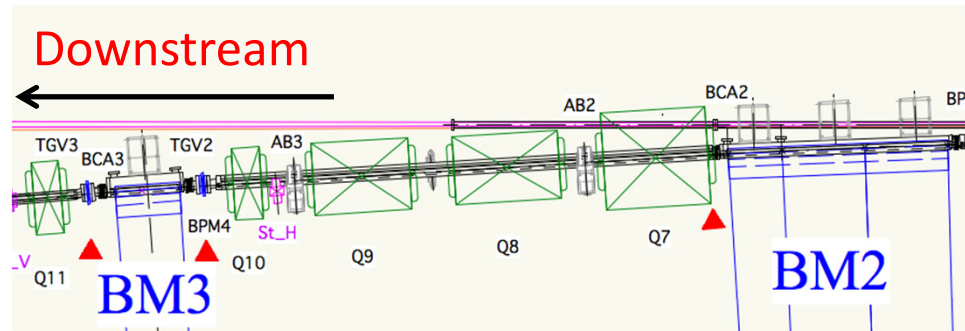
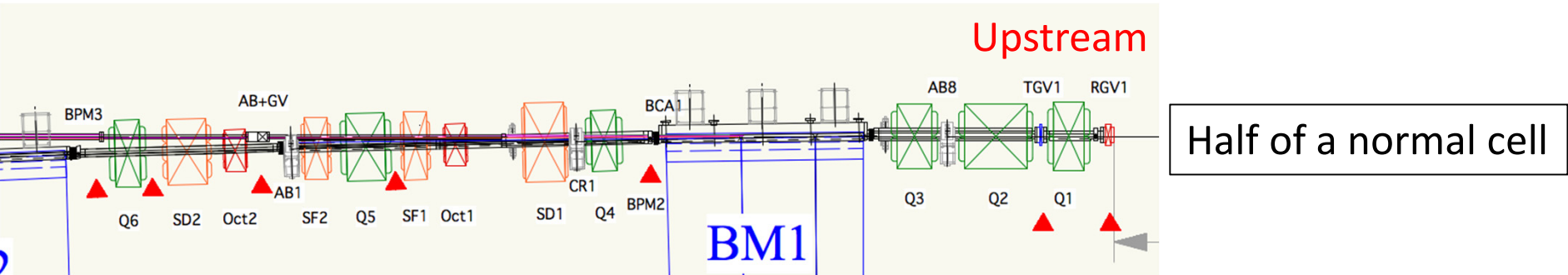
Detailed design further needed for practical use.

#6, 7 not presented today.

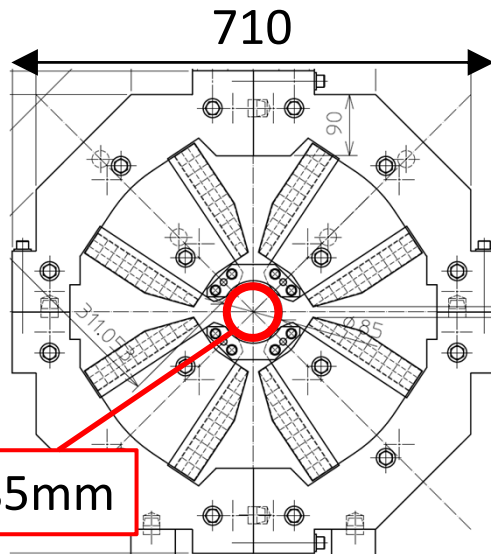
## **(2) Multipole electromagnets**



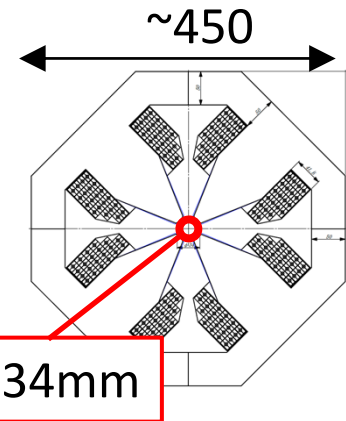
# Multipole electromagnets: compact, high field



SPring-8



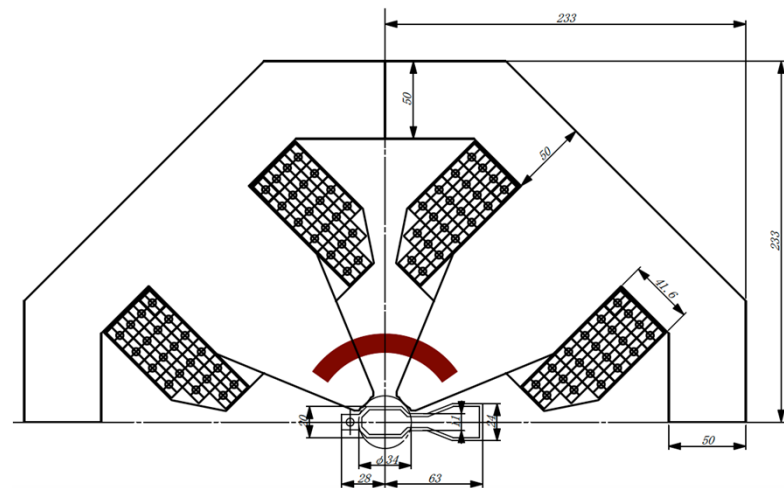
SPring-8-II



# Multipole magnets for SPring-8-II

- > Two times more magnets than SPring-8
- > Field gradient:  $<56 \text{ T/m}$  for quadrupoles,  $<2,700 \text{ T/m}^2$  for sextupoles
- > Bore diameter: 34 mm for quads, 36 mm for sexts.
- > Good field region:  $<10^{-3}$  @  $\pm 8 \text{ mm}$  for quads,  $<10^{-3}$  @  $\pm 6 \text{ mm}$  for sexts.
- > Sextupoles combined with steering (horiz. and vert.)

Quadrupole magnet (example)



Feasible by existing technology.

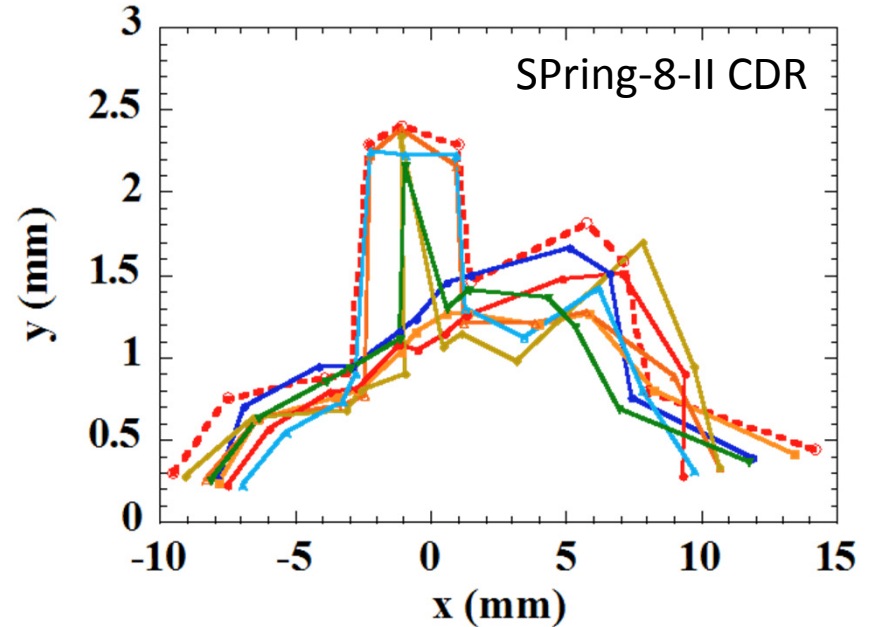
Still need design works.

## **(3) Precise magnet alignment**

# Precise alignment of magnets

Dynamic aperture (example)

Dashed: DA without magnet alignment error  
Solid : DA with  $\sigma=25$   $\mu\text{m}$   $S_x$  alignment error



Two approaches for precise alignment



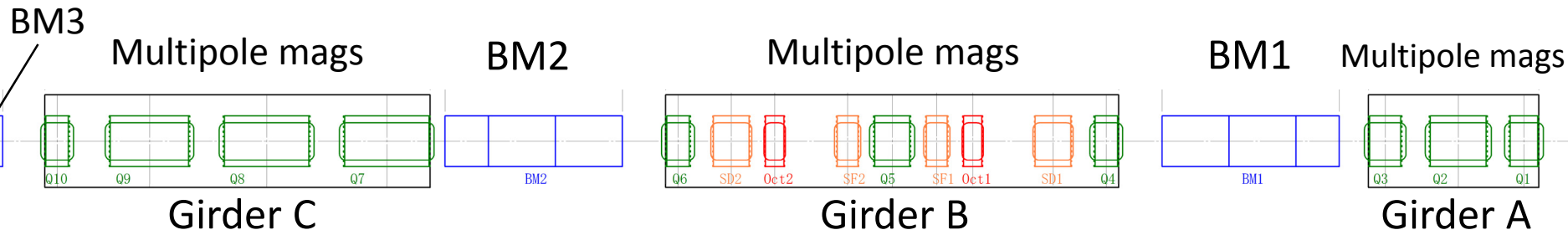
Rely on mechanical precision



Rely on precise measurement  
of magnetic field

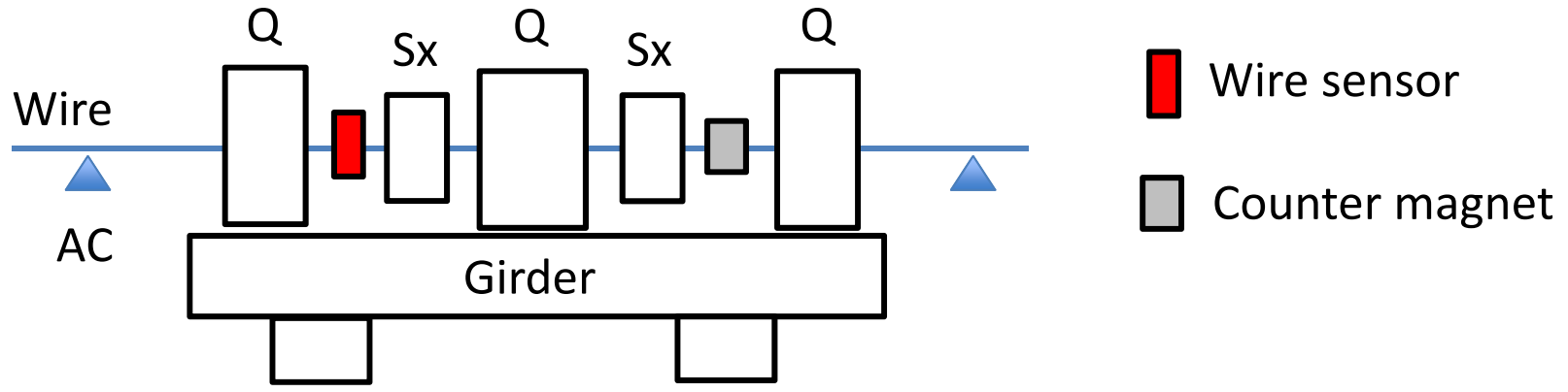
**We take it.**

Two step alignment procedure; 1) on a girder, 2) between girders



On-girder alignment by Vibrating Wire Method (VWM)\*

\*NSLS-II CDR etc.



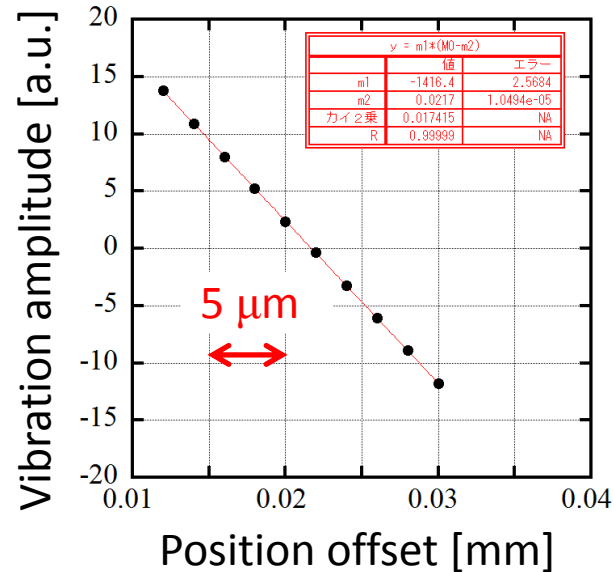
Advantage over conventional schemes

Magnet center: no vibration  
 Off-center : vibration

Magnets can be aligned while magnet center directly monitored.

# Vibrating wire method for on-girder alignment

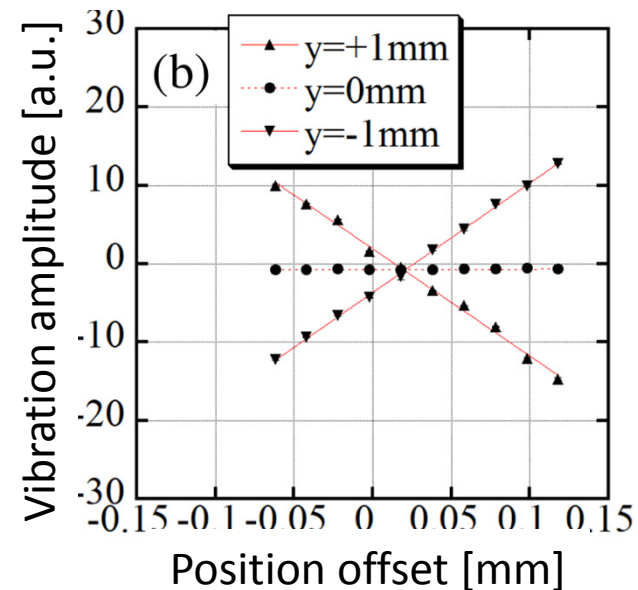
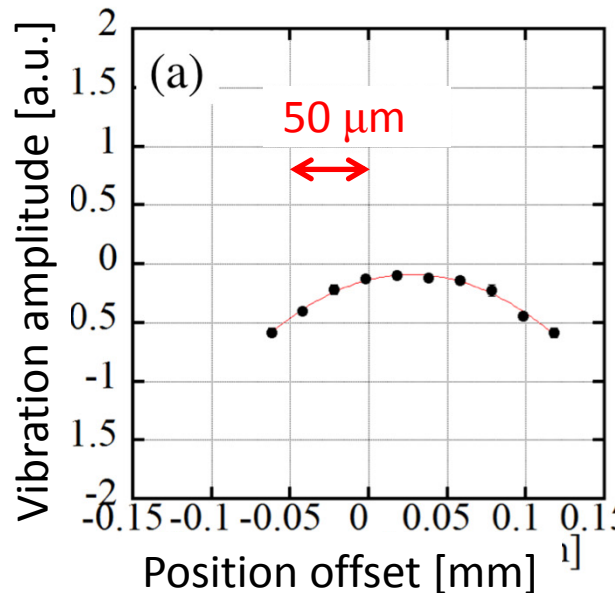
Quadrupole magnet



Sextupole magnet

(a)  $B_y$  vs  $x$

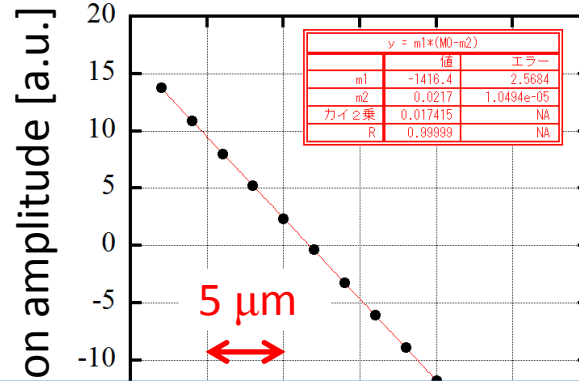
(b)  $B_x$  vs  $x$



Resolves sub- $\mu\text{m}$  to  $\mu\text{m}$  position offset.

# Vibrating wire method for on-girder alignment

Quadrupole magnet

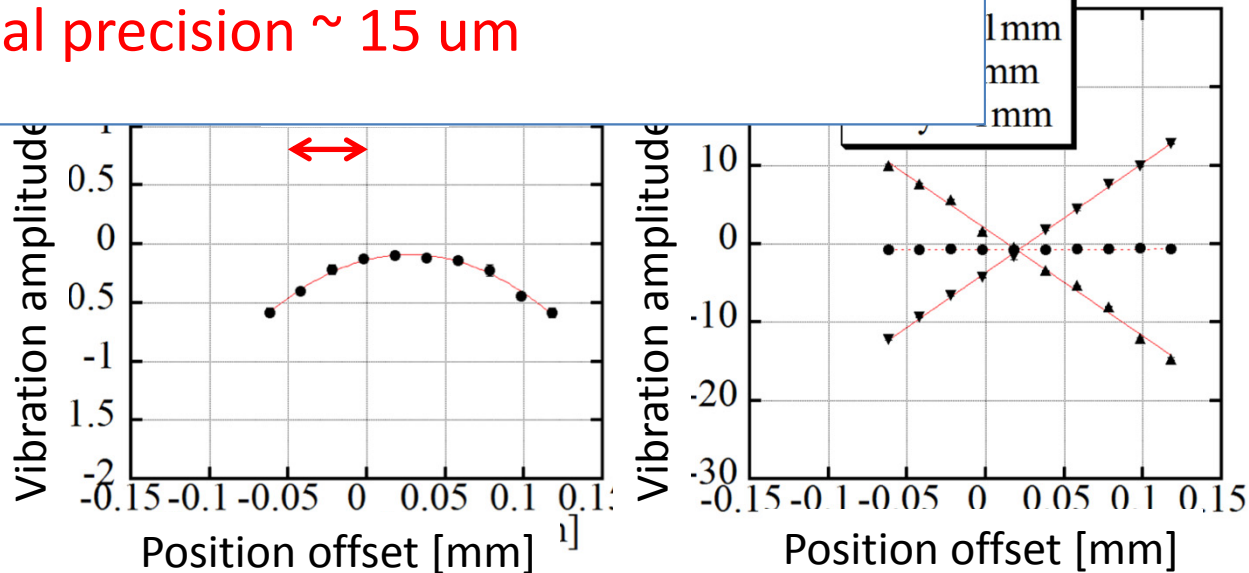


Wire sag, kink, temperature dependence,  
 Repeatability of magnet split,,,, etc.  
 -> Total precision ~ 15 μm

Sextupole magnet

(a)  $B_y$  vs  $x$

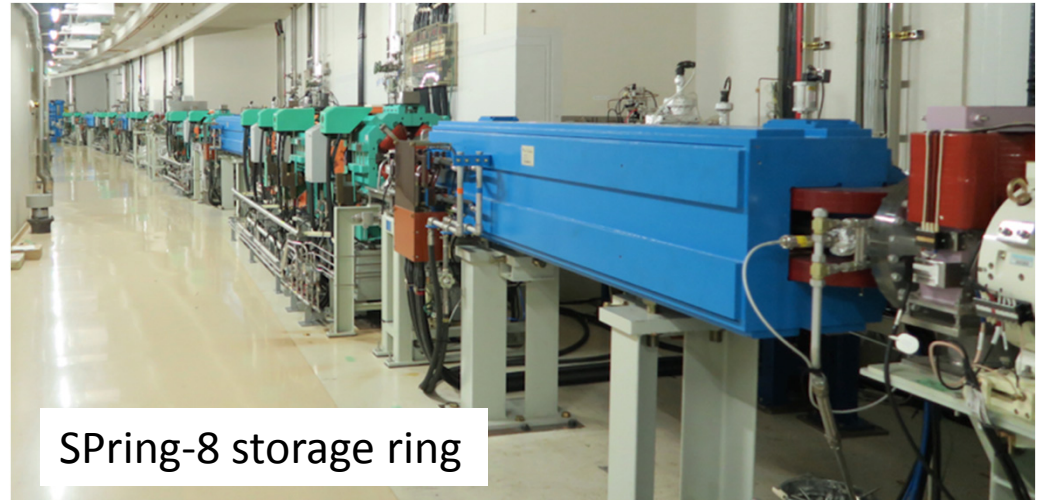
(b)  $B_x$  vs  $x$



Resolves sub- $\mu\text{m}$  to  $\mu\text{m}$  position offset.

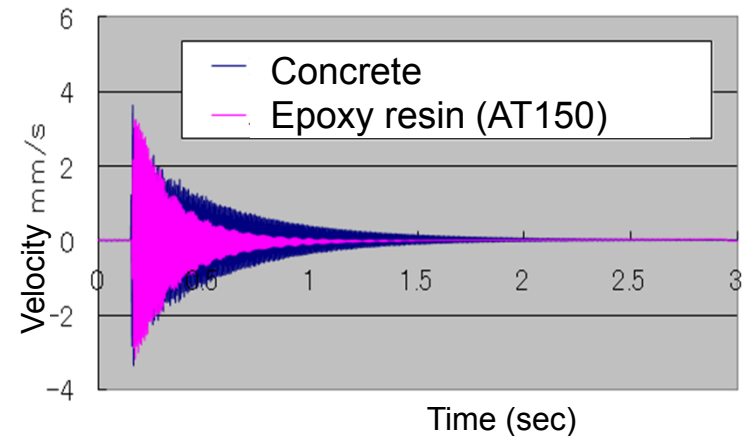
# Impact of (approx.) 1 year shutdown

- 1) Remove
- 2) Re-install
- 3) Align + setup



One of our solutions... **epoxy resin** for quick and solid baseplates

- > **Self-leveling**: 50 micron/m
- > **Curing time**: 1 week
- > **Little dust and debris** during work
- > **Good mechanical properties**
- > **Good bond** to steel and concrete





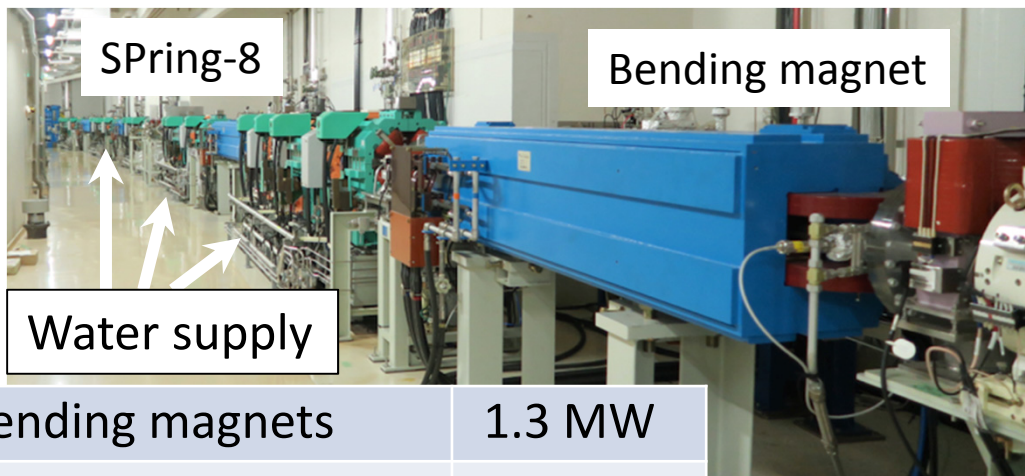
# Summary

- SPring-8 has been working on major upgrade, SPring-8-II.
- Magnet development focuses on permanent dipole magnet, compact high gradient multipole magnets, precise alignment etc.
- Test one (or half) cell will be constructed in [FY2017](#).
- Permanent magnet seems to be good so far. May be one of the steps towards quiet, PS related failure free light source...?

## Presentations on SPring-8-II

Overview:	H. Tanaka,	WEPOW019
Lattice	: K. Soutome,	THPMR022
Vacuum	: M. Oishi,	THPMY001
RF	: H. Ego,	MOPMW009
Monitor	: M. Maesaka,	MOPMB028
ID	: R. Kinjo,	THPOW040

# Pro and con of permanent magnet



Bending magnets	1.3 MW
Quadrupole magnets	1.8 MW
Sextupole magnets	0.5 MW
RF	5.0 MW

Lower energy consumption  
Less power/water supply failure  
Less noise

incl. power supply efficiencies

There are reasons why permanent magnet has NOT been chosen;

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  2. Temperature dependence
  3. Demagnetization
  4. Initial cost (manufacturing etc.)
- and more (field quality, edge field, longitudinal gradient field, etc.)