

Introduction

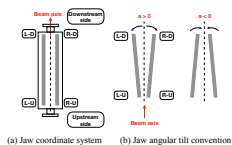
- The LHC operates towards a centre-of-mass energy of 14 TeV with 300 MJ of stored beam energy planned for Run 3.
- A collimation system safely disposes of beam losses, providing a cleaning efficiency of 99.998% of halo particles.
- 123 movable collimators in the LHC for Run 3, 6 newly installed/replaced: 14 betatron, 6 injection protection, 12 transfer line and 2 crystal collimators planned to be replaced.



The Run 3 LHC ring collimation system layout.

Background

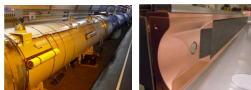
- A collimator is made up of two parallel absorbing blocks, referred to as jaws.
- Each jaw is controlled by two stepping motors to adjust the jaw position/angle.
- The tightest settings (5 σ / ~ 1 mm gaps), require ~ 20 μ m position accuracy.
- A system of threshold functions is implemented to keep the jaw positions within safe operational windows.
- The collimation controls are used for all LHC ring and transfer line collimators.



(a) Jaw coordinate system (b) Jaw angular tilt convention

Collimator Alignments

- Commissioning before each operational year ensures correct collimator set-up, i.e. alignment campaigns required at all machine states, to set-up the hierarchy.
- Different setups needed for different machine parameters, and if orbit shifts.
- 2 types of devices; Beam Loss Monitor (BLM) and in-jaw collimator Beam Position Monitor (BPM).
- A BLM installed downstream per collimator, outside beam vacuum.
- 33 collimators have BPM pick-up buttons installed in each jaw.

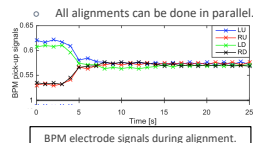


BLM detector

BPM pick-up button

BPM Alignments

- BPM collimators are aligned using a successive approximation algorithm.
- Purpose:** Find the jaw positions/angles, centring the beam orbit at up/downstream sides of the collimator (see Figure).
- Monitor:** BPM electrodes, beam position.
- Inputs:** Min. coll. gap (mm), target alignment error (μ m) for precise electrode equalizing, time interval (s) between steps.
- Procedure:** Move both jaws in steps, keeping the same gap, until the signals from electrodes are equalized.
- Performance:** Automatically aligns a collimator at the optimal angle in ~ 10 -20 s.



BPM electrode signals during alignment.

BLM Alignments

- BLM collimators are aligned by moving parallel jaws towards the beam, with a 0 tilt angle w.r.t. the collimator frame.
- Monitor:** BLM signal, jaw positions.
- Inputs:** The list of collimators to be aligned.
- Procedure:**
 - Move collimator towards the beam, ignoring spurious BLM spikes, until a clear alignment spike. (ML used for automatic spike classification in 2018.)
 - Align collimator by centring the jaws around beam after touching beam halo.
- Performance:** Automatically aligns a collimator in ~ 1 -2 minutes
 - Max. 2 collimators aligned in parallel, one per beam (avoiding any cross-talk).
- Automating BLM alignments allows:
 - More complex alignment techniques
 - Changing the collimation hierarchy more frequently for tighter settings.

Loss map Analysis

- Loss maps (LM) show the spatial distribution of losses along the LHC ring, to validate the collimator setup (see Figure).
- Purpose:** New framework developed for Run 3, to automatically validate loss maps generated throughout the year.
- Inputs:** LM metadata; start date/time, plane info, beam energy, and loss map type (betatron or off-momentum).
- Procedure:** Automatically extract the loss map data logged in NXCALs to:
 - Plot individual loss maps across the full ring or in specific IRs.
 - Plot multiple loss maps at a particular IR, stacked for comparison
 - Calculate the collimation hierarchy inefficiency by analysing losses in DS.



Proton full ring loss map @ Injection B1H plane.

Settings Generation

- After hierarchy validation, the collimator settings must be generated for operation.
- Purpose:** New application developed for Run 3 to create a central and homogeneous procedure for settings' generation.
- Inputs:** The alignment results file, the list of collimators, the LSA parameters to be updated, the collimator settings to be used.
- Procedure:** Automatically extract the relevant data to calculate then import the settings into the LSA control system.

Settings Check

- The generated settings must be validated.
- Inputs:** LSA configuration, start/end times, list of collimators to check their settings.
- Procedure:** Automatically compare settings:
 - In the selected LSA configuration.
 - Calculated based on the data in LSA.
 - In NXCALs logged during selected time.
 - The real-time collimator positions.

MP Sequence

- The precise control of the jaw positions versus time and beam position has important relevance for machine protection (MP) of the LHC.
- Purpose:**
 - Ensure correct behaviour of interlocks to guarantee beam abort in case of critical situations, i.e. if a collimator moves beyond the safe limit.
 - Used when new collimators are installed/replaced, and after long shutdowns to test all collimators before starting a new LHC run.
- Input:** Select collimator to be tested.
- Procedure:** The collimator is moved sequentially to each of its limits to ensure the interlocks are correctly triggered.
- Performance:** Typically takes less than 10 minutes per collimator.
 - Parallel sequences can be started in collimators not connected to the same interlock units (typically one interlock unit per IR).

BPM Calibration

- Automatic scan to measure the beam position at different collimator gaps and offsets, to ensure proportionate centre.
- Pre-requisites:** Align the collimator with BLMs, to centre the jaws around the beam.
- Inputs:** Max. offset (μ m) to avoid beam scraping, jaw step size (μ m), gap step size (μ m), initial/final gaps (μ m) defining the range, wait time (s) between movements.
- Procedure:**
 - Open the jaws to the starting gap.
 - Continuously shift the jaws by the predefined jaw step size, waiting the requested time between movements.
 - When the predefined limit is reached, move jaws back to the starting point and reduce the jaw gap by the predefined gap step size.
 - Repeat until the minimum jaw gap is reached. Save jaw positions and BPM electrode signals for offline analysis.

Crystal Controls

- Bent crystals replace primary collimators to channel beam halo particles and deflect them onto a single secondary collimator per beam and plane, further downstream.
- Purpose:** Improve the overall cleaning inefficiency for heavy-ion beams.
- Monitor:** Signals of neighbouring BLMs, linear crystal position.
- Procedure:**
 - Align crystal linearly using the BBA.
 - Perform Angular scan to determine optimal channelling angle.
- Linear Performance:** A linear crystal alignment is not automated, requiring ~ 5 -10 minutes, depending on machine state.
 - Relies on BLMs thus cross-talk must be considered for parallel alignments.
- Angular Performance:** The largest angular scan of 20 mrad requires > 1 hour.
 - Not done in parallel, as any cross-talk inhibits determining the optimal channelling angle in post-analysis.

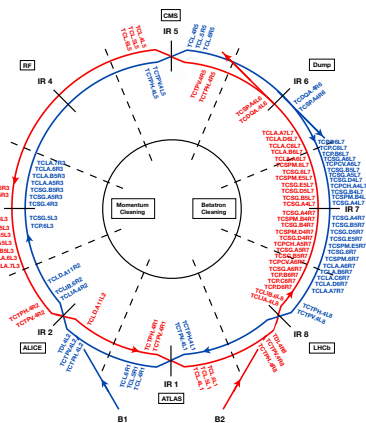
Angular Alignments

- Introduce tilt angles in collimator jaws.
- Purpose:**
 - Allow for tighter collimator settings
 - Correct tank misalignments that could jeopardize system performance.
- Monitor:** BLM signals, individual positions of 4 collimator jaw corners.
- Inputs:** Start and end angles (μ rad) of angular range, angle step size (μ rad) to tilt between alignments, selection of one of 3 procedures depending on the error.
- Procedure:** Perform the standard BLM alignments at different angles, to find the most optimal one. (Automated in 2018.)
- Performance:** At injection, 2 methods require ~ 13 minutes per collimator, the other requires ~ 3 minutes.
 - Angular alignments rely on BLMs, thus cross-talk must be considered to align collimators in parallel.

Introduction

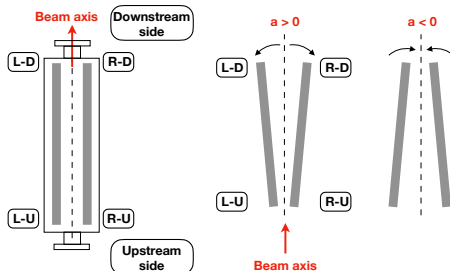
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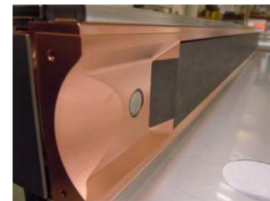
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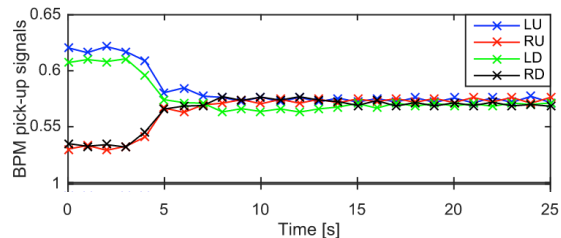


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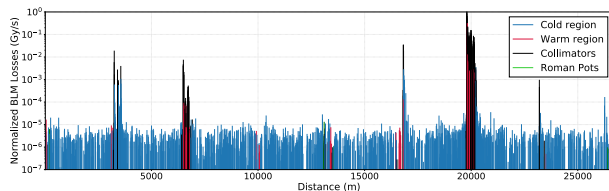
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Global Monitoring

- **Purpose:** Given the numerous collimators, various global monitoring displays are available to provide an overview of their status.
- **Monitor:** Four dedicated fixed displays are available to monitor:
 - Collimators in beam 1.
 - Collimators in beam 2.
 - Transfer line collimators.
 - Crystal collimators.
- **Monitor:** Display for collimator settings is available to monitor the collimation hierarchy in case of incorrect settings.
- **Future Monitor:** A dedicated display for BPM collimators is being developed to monitor their overall status. It will compare the collimator centre and the beam centre measured by the BPMs in real-time.