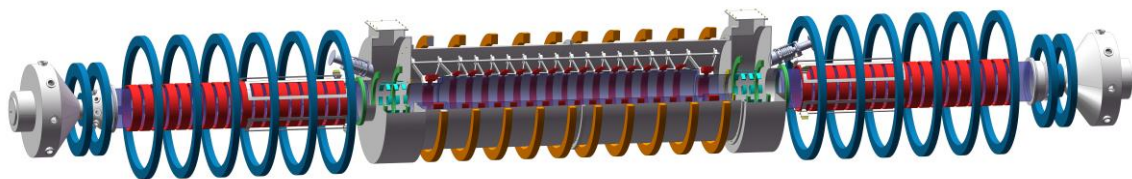


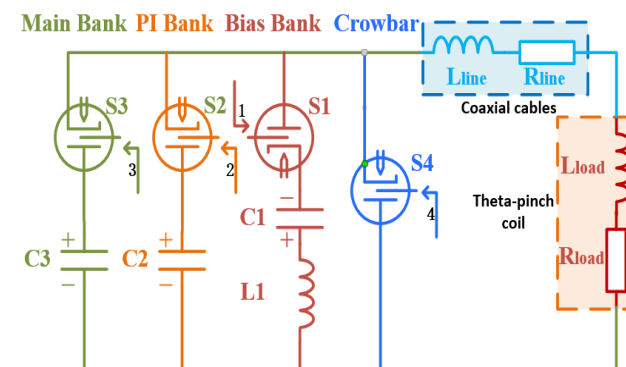
• Introduction

- HFRC and its SCADA system.



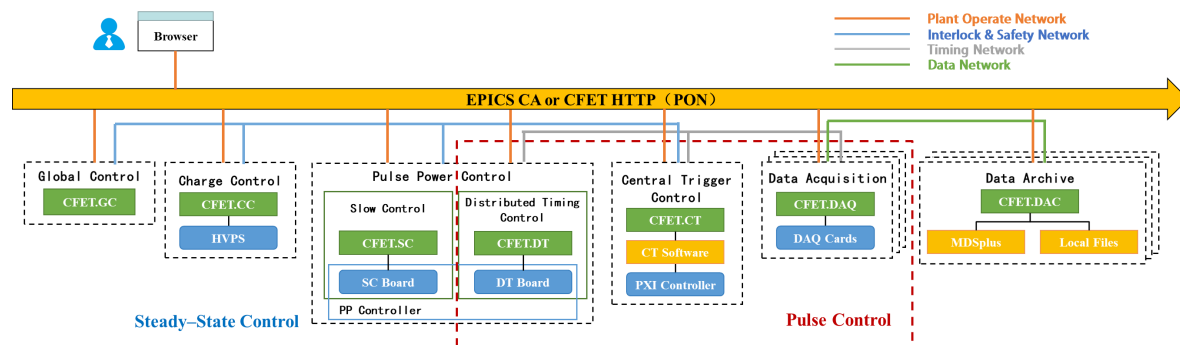
Design of HFRC device

• HFRC Control Requirements



Topology of HFRC formation area power module

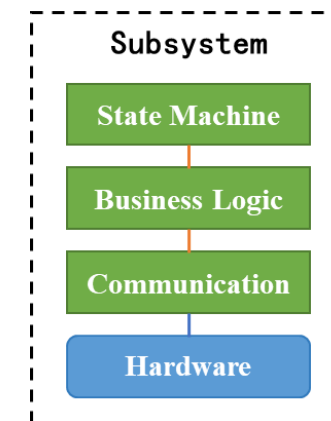
• Overall Design of HFRC SCADA



Overall structure of the whole system

• Subsystems

- Introduction of the service each subsystem offers.

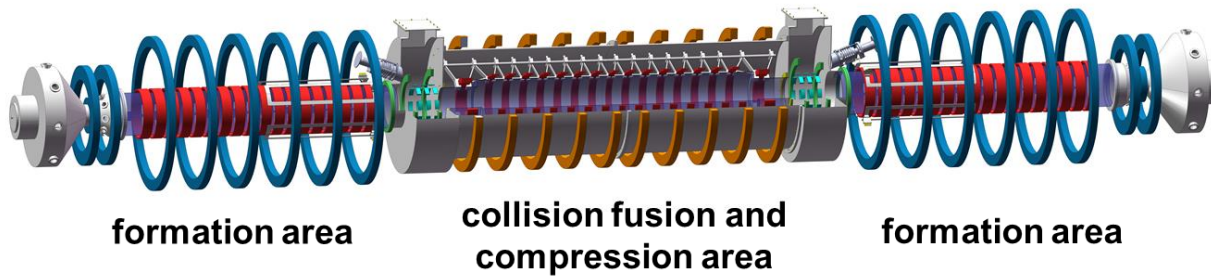


Design template of the subsystem

• Introduction

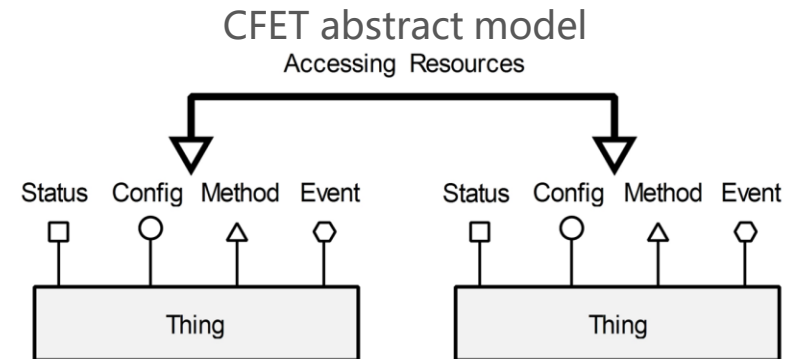
- HFRC(HUST Field-Reversed Configuration) is a magnetically constrained plasma device, which is composed of many **different subsystems**.
- HFRC device contains two plasma **formation areas**, collision fusion and compression area.

Design of HFRC device



- **HFRC SCADA** (Supervisory Control And Data Acquisition) system is designed to coordinate all systems and ensure the correct, orderly and stable operation of the whole experimental device.
- HFRC SCADA adopts the **de-centralized, modularized** and **micro service** architecture, as well as **Observer** and **FSM** patterns.

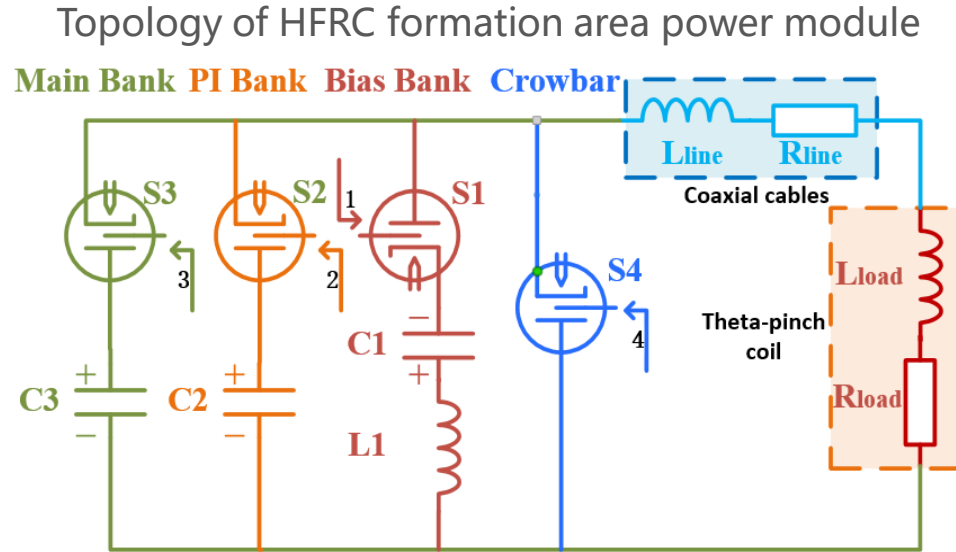
- HFRC SCADA has selected the **in-house developed CFET**(Control system Framework for Experimental Devices Toolkit) as the control framework, with advantages of **strong abstraction, simplified framework, transparent protocol** and **flexible extension** due to **Web technology**.
- CFET adopts **HTTP protocol** and **RESTful design principle** as the general communication protocol of the system.
- Under the CFET framework, the object realizing the same business function logic is called as a **Thing**.



- **All resources** in CFET system can be accessed by an **URL** through the internet.

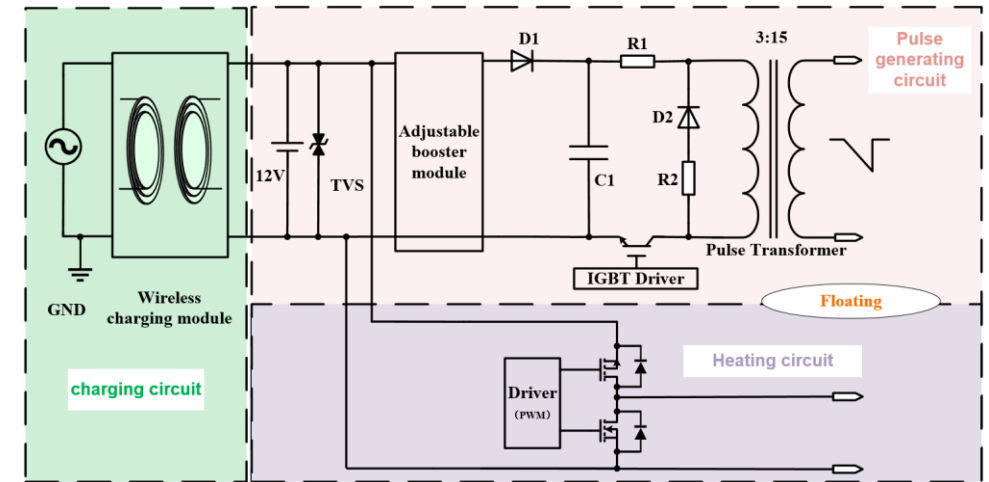
• HFRC Control Requirements

- The control system controls the discharge process mainly by **orchestrating the power supply** in the formation area.



- Three high-voltage banks **discharge sequentially** to the Theta-Pinch coil to create plasma inside the device by generating a specific current waveform.
- In order to generate the desired waveform, HFRC has **strict requirements** on the **discharge timing**.

The schematic circuit diagram of formation area high-voltage pulse trigger



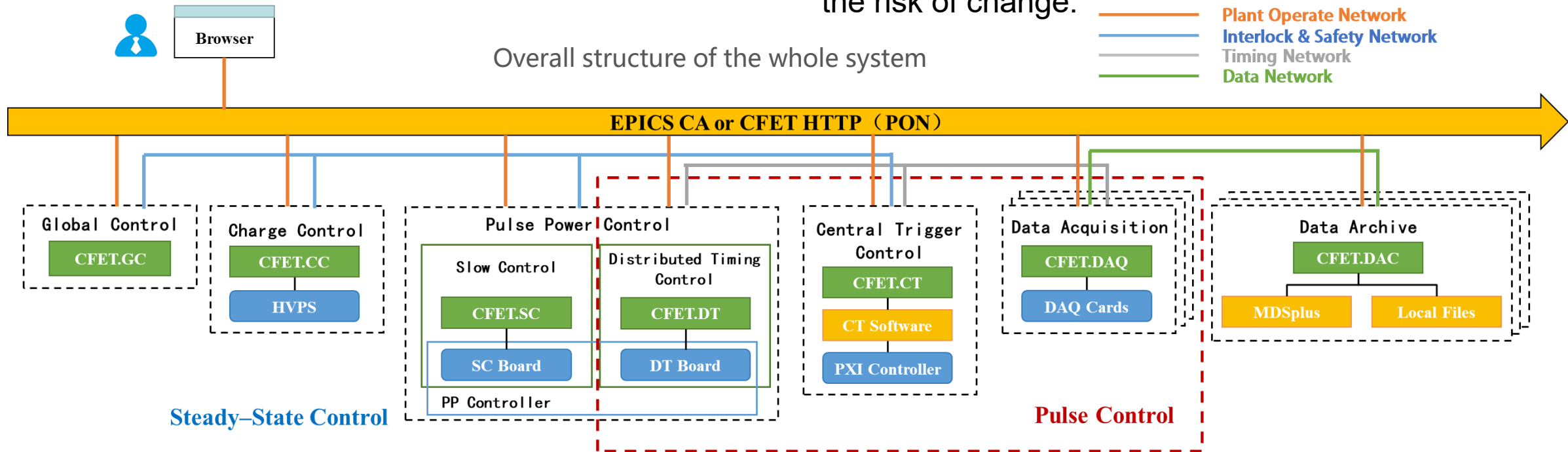
- **Amount of control signals** are provided to the high-voltage pulse trigger to realize a series of operations.
- The discharge process of HFRC can be seen as a **sequential transitions of states**.
- HFRC SCADA uses **dynamic FSM pattern** to control the flow of discharging and handle exceptions.

• Overall Design of HFRC SCADA

- HFRC SCADA adopts the **decentralized** model.

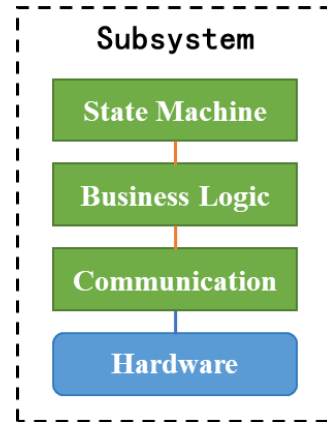
- Divided as
 - Functionally:**
 - Steady State Control System
 - Pulse Control System
 - Structurally:**
 - Central Control System
 - Subsystems

- HFRC SCADA builds the whole system as a suite of small services, each running in its own process and is **independently deployable**.
- Each subsystem offers its own service to others by **accessing control networks**.
- **Modularized architecture** makes the system simpler to deploy and understand, and minimizes the risk of change.

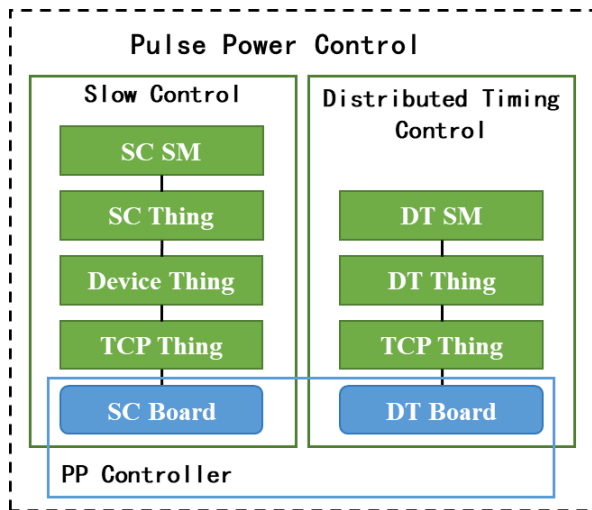


Subsystems

- Subsystems are designed and implemented based on **the template**.
- Template could be **adjusted** according to requirements of the subsystem.



Design template of the subsystem

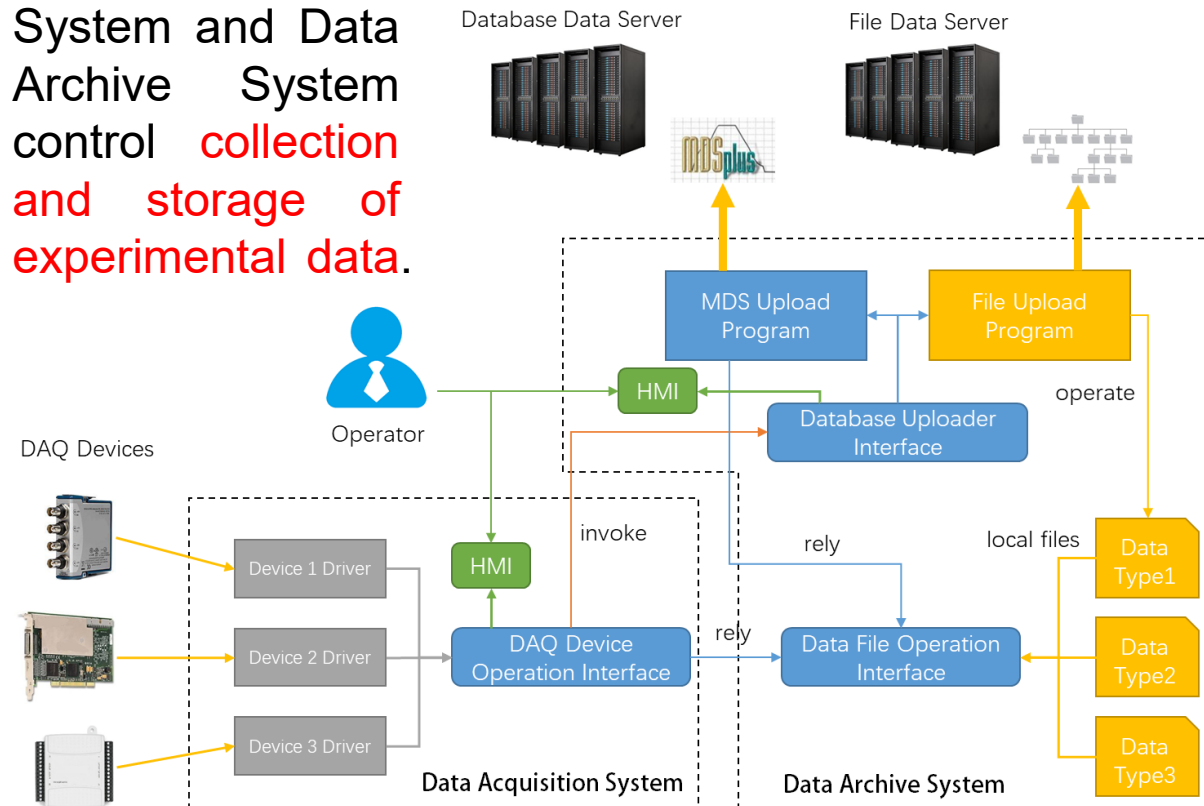


- Pulse Power Control System controls the **formation area power controller**, which is connected to the formation area high-voltage pulse trigger.

Structure of Pulse Power Control System

- Global Control System **coordinates all subsystems**.

- Central Trigger Control System **generates trigger signals**.
- Charge Control System controls the **charging process** of the capacitors of high-voltage banks.
- Data Acquisition System and Data Archive System control **collection and storage of experimental data**.



Structure of Data Acquisition and Archive System