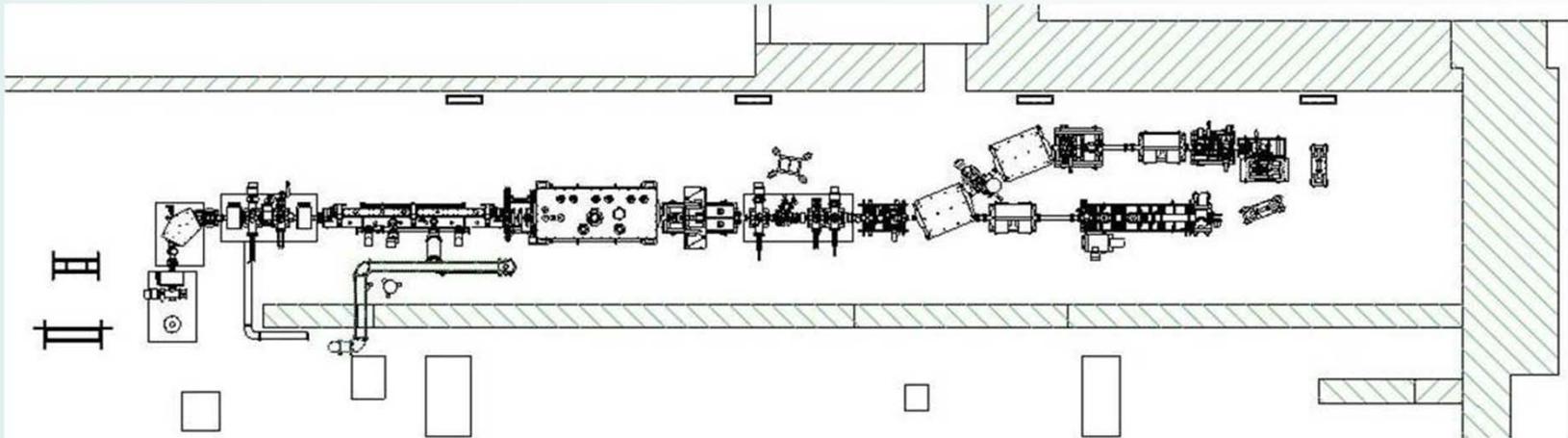


# SARAF Phase-I Control System Rebuild

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I. Gertz, I. Eliyahu



# Outline

- Overview of SARAF control system
- Problem definition
- Solution definition
- Implementation



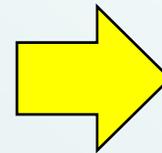
# Introduction

- SARAF Phase-I consists of a 4MeV high current RF superconducting LINAC of protons and deuterons
- Commissioned to ACCEL the facility was planned to be delivered as a turnkey project
- The commissioning process and the control system were not completed
- Phase II (upgrade up to 40MeV) is planned to be completed until 2017

2006-2009:  
Commissioning  
of SARAF  
accelerator

2010:  
Delivery to  
SARAF  
team

2010:  
First two  
beam lines  
are  
completed



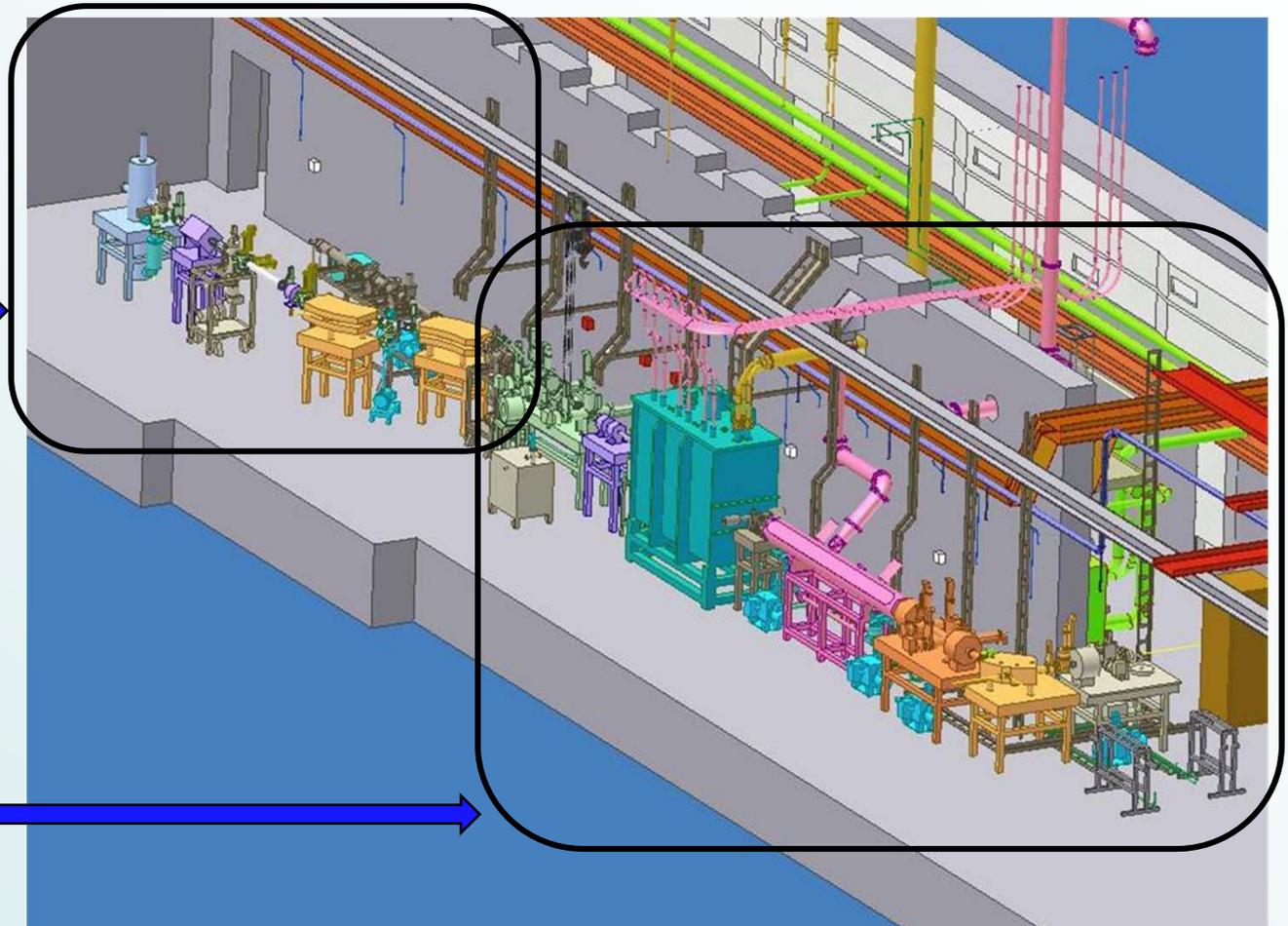
2018:  
Facility is  
working in full  
capacity.  
Phase 2 done

# System overview

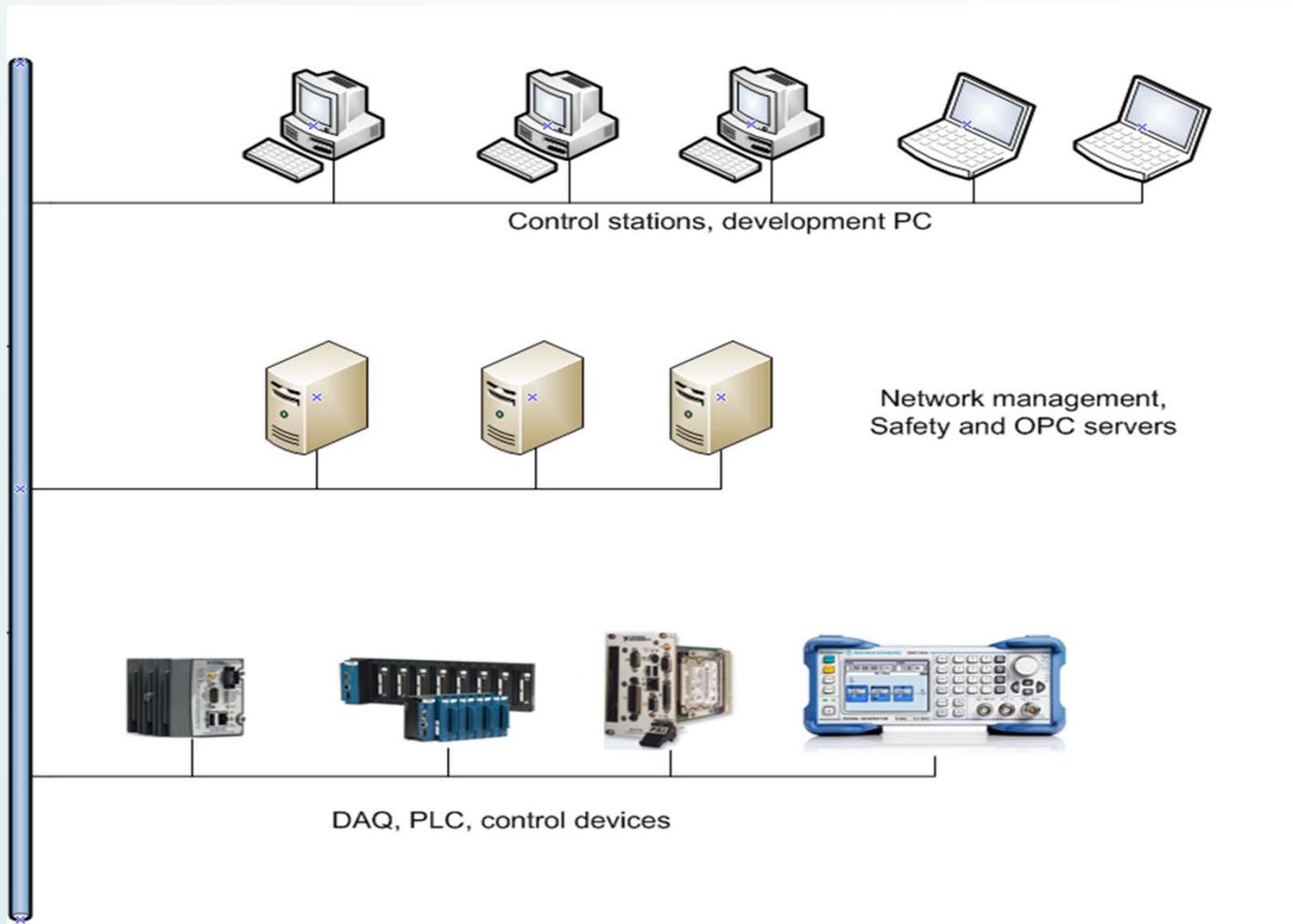
Beam lines  
0 and 1, completed  
By the SARAF Team  
in 2010



Accelerator part  
mounted by ACCEL  
in 2006-2010



# Control system overview



# **Problem definition**

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**The control system was delivered while in development phase.**

- Lack of knowledge transfer, limited documentation
- Fragile infrastructure
- Undocumented methodology and strategy
- Simple design – complex operation
- The rebuilding process needs to be done in parallel to accelerator operation
- The control system has to be streamlined and stable before SARAF phase II

**Need to invest the effort now.**

# **Solution definition**

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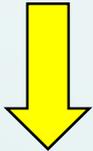
**The control system needs to be moved to operational phase.**

- Build knowledge base
- Revamp infrastructure
- Define a clear strategy
- Simplify operation
- Restructure the control system
- Define a methodology
- Deliver the rebuilt system before SARAF phase II

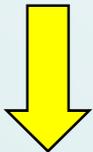
**Systematic approach is planned.**

# Implementation

**Study the system**



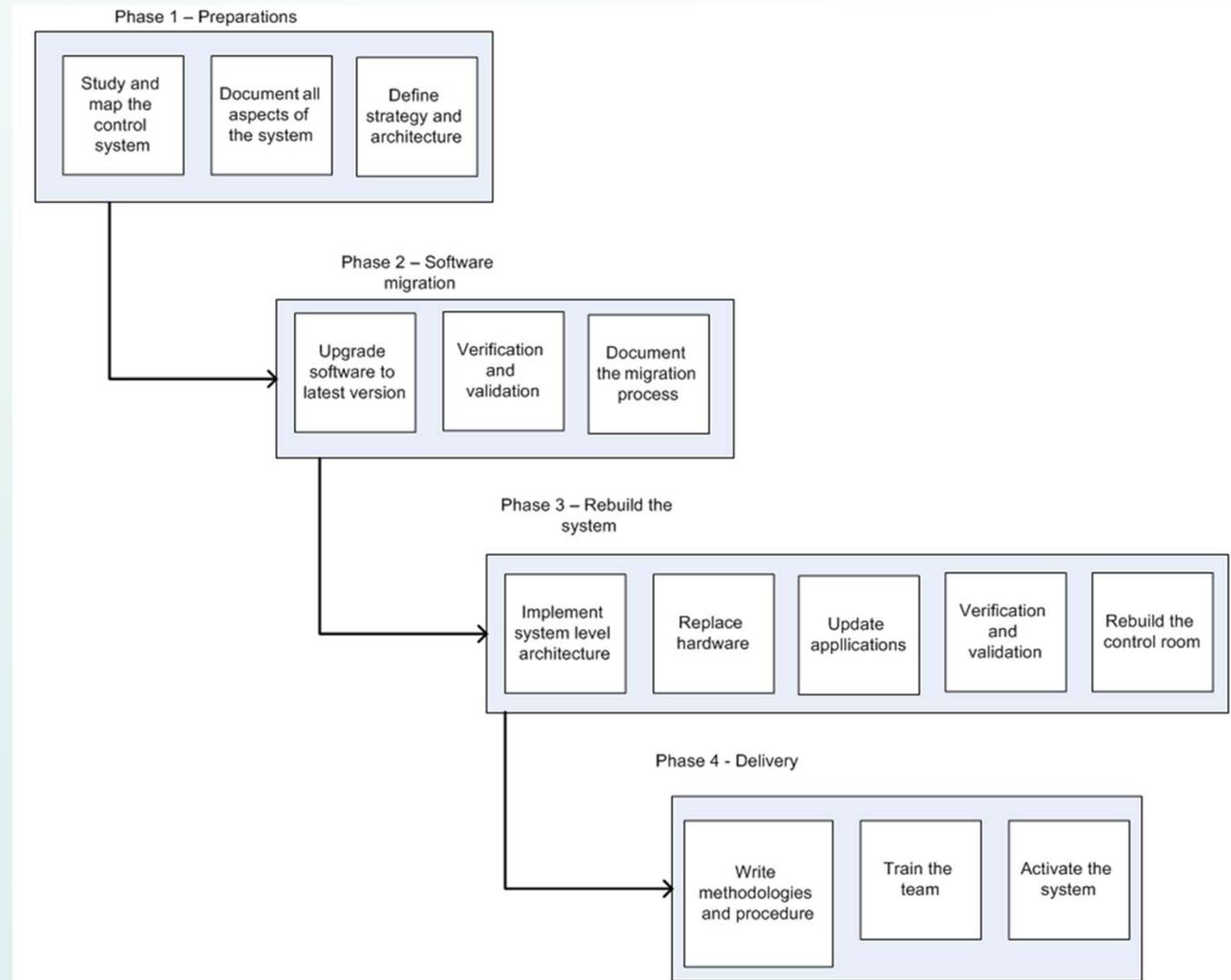
**Migrate software**



**Rebuild the system**



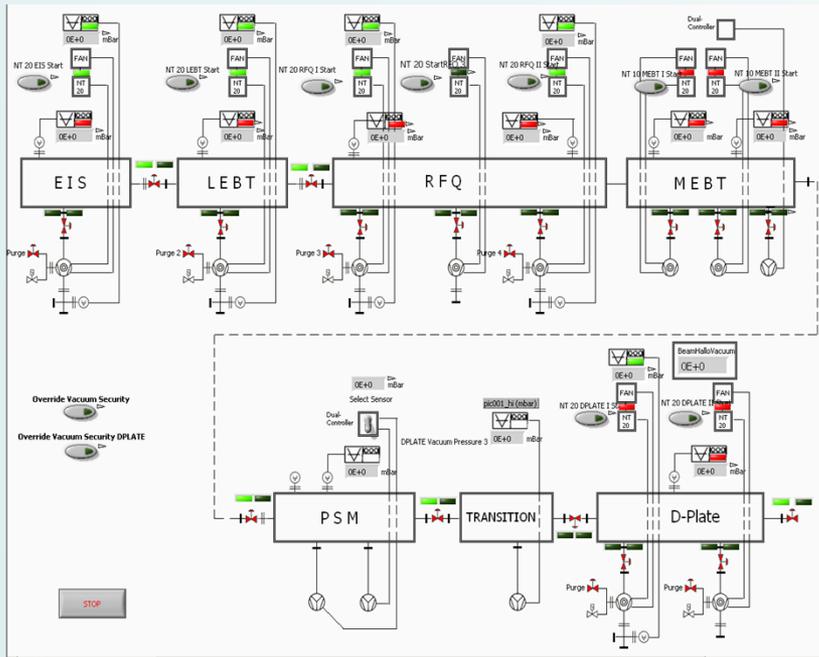
**Deliver the system to the operation team**



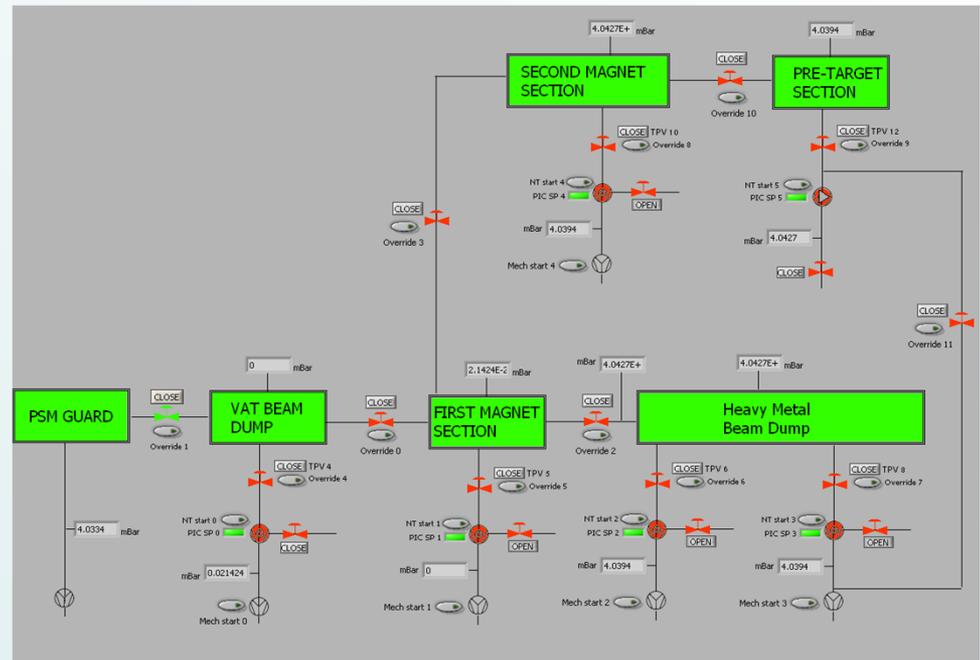
# Vacuum control system

Initial state of vacuum control systems before redesign and rebuild.

Accelerator vacuum control system.



Beam lines vacuum control system.

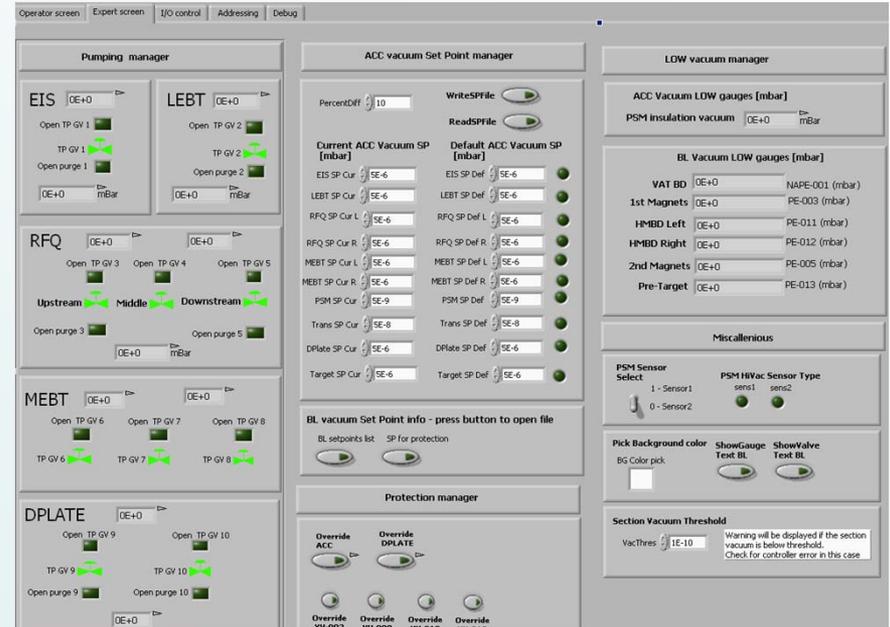
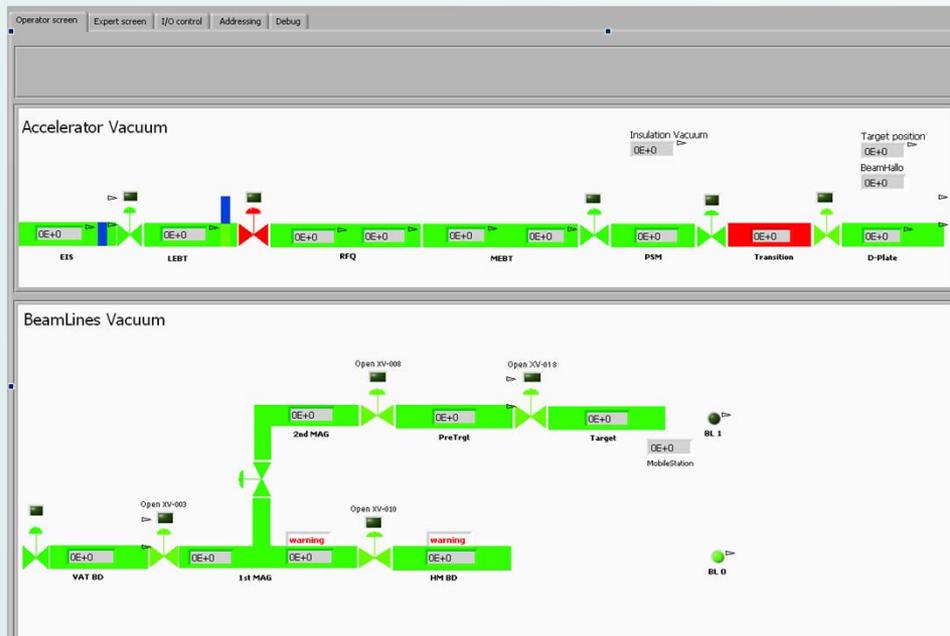


# Vacuum control system

Accelerator full vacuum control system – new system.

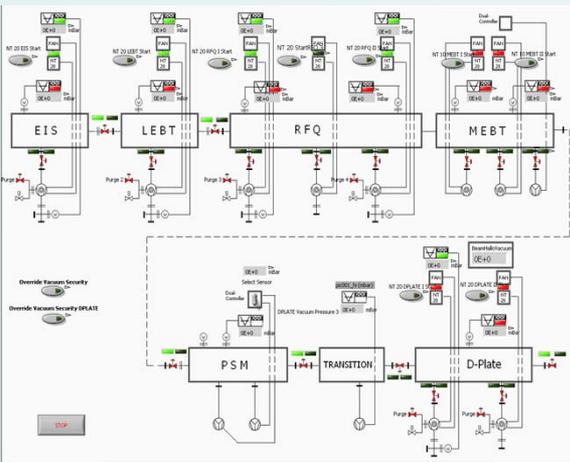
Operator screen

Expert screen

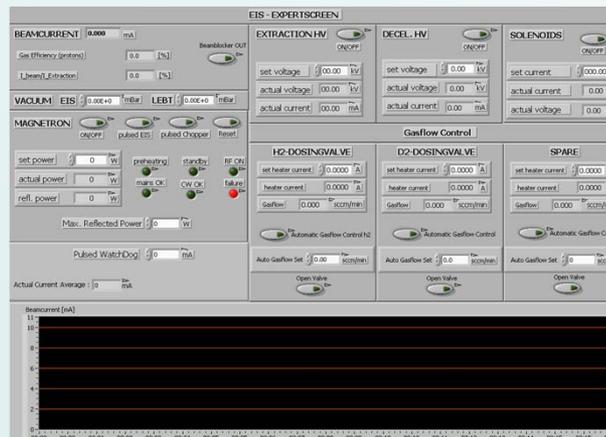


# Phase A - Preparations

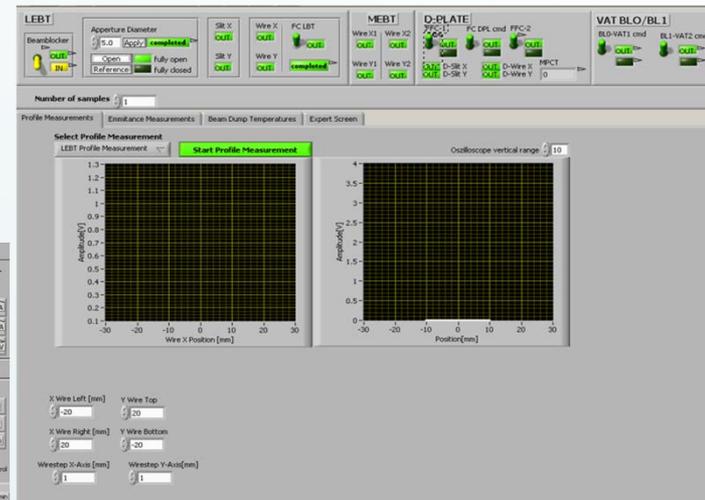
- Study, map and document the control system
- Clear and organize the system elements
- Fix major issues, and provide support to operators
- Design the control methodology in light of SARAF Phase-II



Vacuum CS



Ion source CS



Diagnostics CS

## Phase B – software migration

- The control system is based on Labview 8.2.1.
- Migrate the software to the latest stable version of Labview.
- Verify correct operation and document the process.



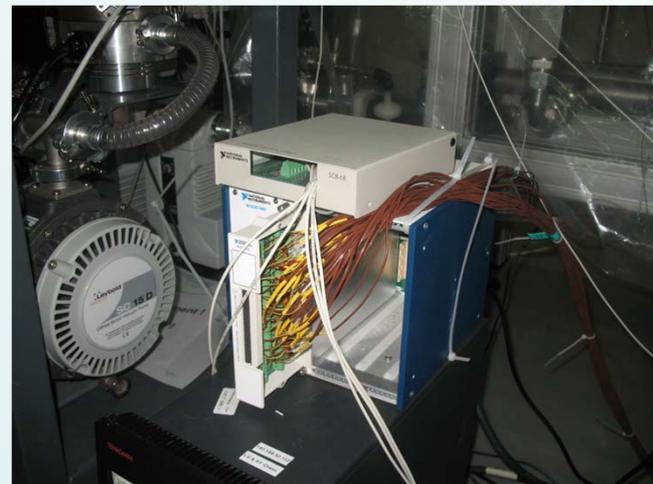
**LabVIEW™ 8.2**



## Phase C – rebuild the system

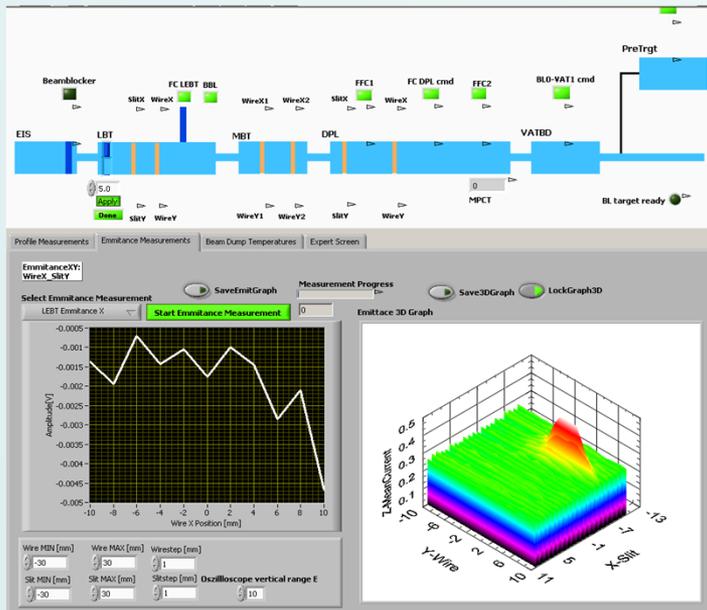
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- Review each control system and application
- Add system level capabilities and design
- Streamline hardware and application
- Rebuild and modernize the control room
- Verify, validate, document

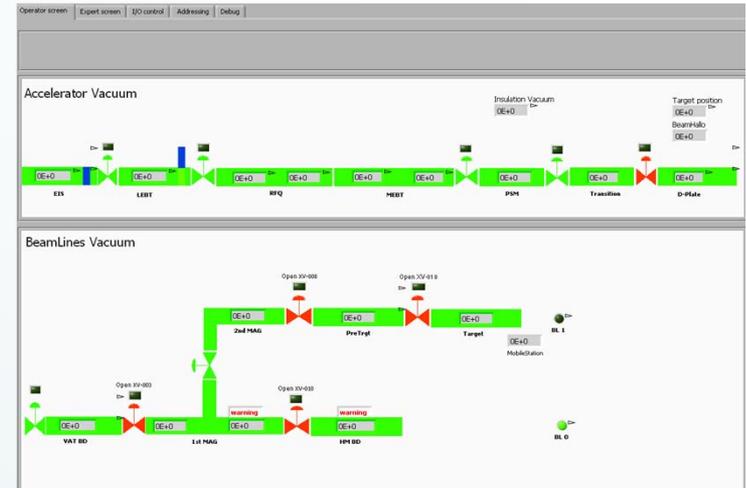


# Phase D – delivery

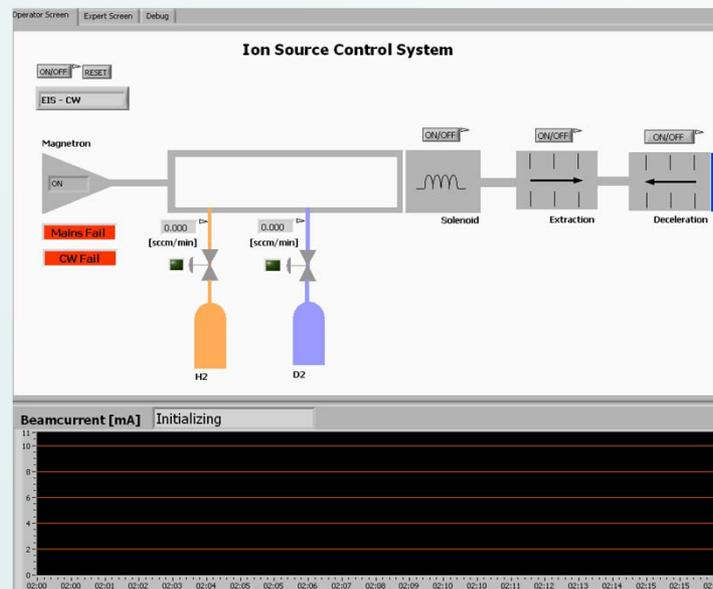
- Write procedures
- Train the team
- Activate the system



Diagnostics CS



Vacuum CS



Ion source CS

# Summary

The SARAF Phase-I control system needs to be delivered from development to operational status.

Phase A of the project is currently ongoing

- Most of the control system is documented and mapped
- Methodology and strategy are being considered
- Working hard to restructure the system and start migrating the software soon

