



EUROPEAN  
SPALLATION  
SOURCE

# Beam Instrumentation performance during commissioning of the ESS Normal Conducting linac

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- ESS facility
- ESS linac – overview and commissioning plan
- ESS linac Beam Instrumentation
  - Deployed for the Normal Conducting Linac (NCL) commissioning phase
  - Key features and contributions for selected systems
- Summary

# ESS – European Spallation source



- ESS – research facility under construction
  - Provide **neutron beams** for neutron based research.
  - Neutron production based on bombardment of a tungsten **target** with a proton beam generated by a **pulsed linac**
- Location
  - ESS currently under construction in Lund, Sweden
  - DMSC (Data Management Software Centre) based in Copenhagen, Denmark
- ESS – European project
  - 13 founding countries
  - Over 40 European partner institutions
  - Over 130 collaborating institutions worldwide
  - Collaborating under in-kind model



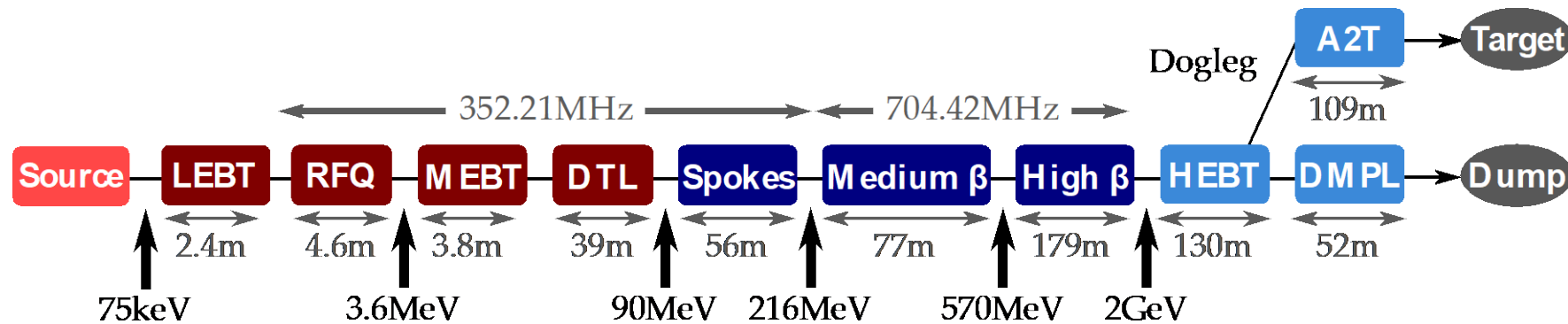
**We wish to thank all current and former colleagues from ESS and external institutes for their essential contribution in making the ESS linac project possible**

In particular, for help received during the design, development, manufacturing, installation and testing of the BI systems:

- Bergoz (BCM)
- CAENels (ICBLM)
- CEA (nBLM, IPM)
- CERN (ICBML, Fast WS)
- DESY-Hamburg (BCM, BPM)
- Elettra-Sincrotrone (WS)
- ESS Bilbao (EMU, WS, BPM, BCM)
- INFN-Legnaro (BCM, BPM)
- LUT (nBLM, ICBLM)
- Pantechnik (LEBT and MEBT FC)
- Radiabeam (DTL4 FC)
- STFC-UK (BCM, BPM)
- University of Oslo (Target Imaging)
- University West (Luminescent coating)
- WUT (installation, BCM)

# ESS linac

## Overview

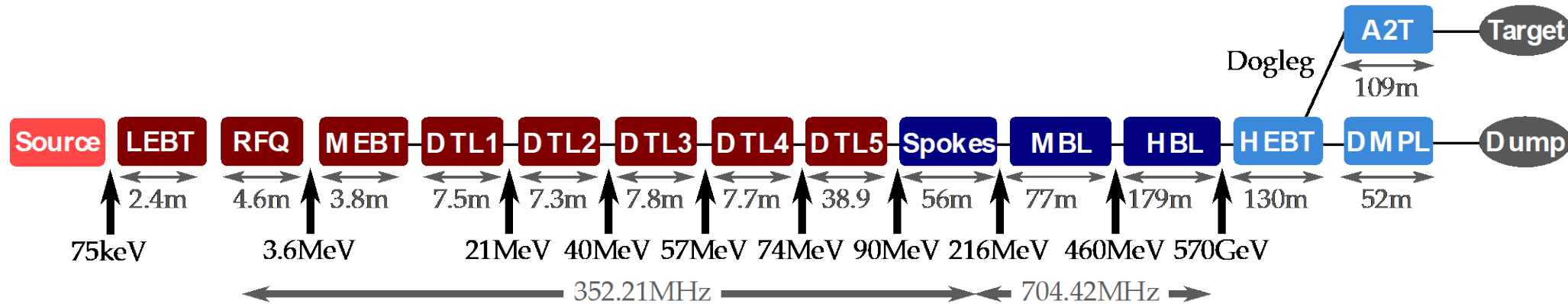


- **NCL - Normal Conducting Linac**
  - Ion Source, LEBT, RFQ, MEBT, DTL (5)
- **SCL - Superconducting Linac**
  - Spoke (13), MBL (9), HBL (21/5/0)
- **Beam Delivery and Transport Line**
  - HEBT (contingency, upgrade; up to 16 additional cryomodules)
  - Dump line
  - dogleg (4°, 4.5m elevation), A2T

Parameter	Value
Average beam power - design	5 MW
Beam energy - design	2 GeV
Average beam power - initial op.	2 MW
Beam energy - initial op.	800 MeV
Average beam power - 1 <sup>st</sup> beam on Target	1.4 MW
Beam energy - 1 <sup>st</sup> beam on Target	570 MeV
Peak current	62.5 mA
Beam pulse length	2.86 ms
Beam pulse repetition rate	14 Hz

# ESS linac

## Commissioning



- ESS linac commissioning performed in phases.
- First 4 phases
  - In parallel to commissioning, installation downstream of the end destination
  - Completed
- Focus here: 4<sup>th</sup> phase, DTL4 commissioning run

Commissioning phase end destination	Start - End	Energy [MeV]
LEBT	2018/09/19 - 2019/07/03	0.075
MEBT (3 phases)	2021/11/10 - 2022/05/23	3.6
DTL1	2022/05/30 - 2022/07/22	21
DTL4	2023/04/19 - 2023/07/13	74
Dump	2024	570
Target	2025	570
Start of user program	2026	800

# Beam Instrumentation for ESS linac

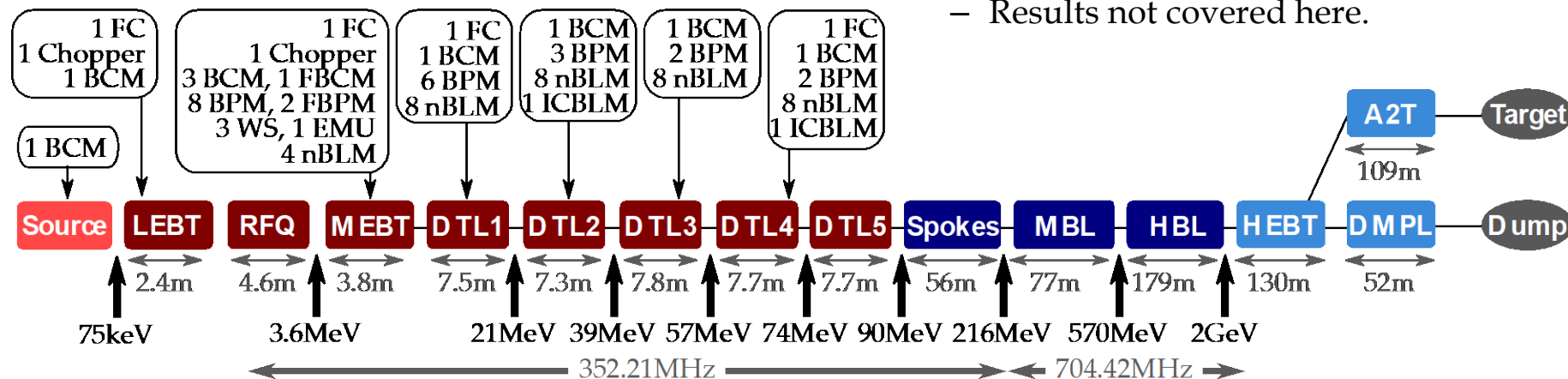
## DTL4 commissioning phase

### Systems critical for commissioning and agreed to be operational for certain phase

- Formal verification workflow:
  - Verified in the lab before installation.
  - Tested with other systems in the accelerator environment.
  - Verified beam → operational.
- Faraday Cups (FCs)
- Beam Current Monitors (BCMs) - TUP038
- Beam Position Monitor (BPMs)

### Systems deployed for beam studies

- At intermediate stage of development
- To gain early experience with beam
- Collected valuable data for system development and beam characterisation
  - Neutron sensitive Beam Loss Monitors (nBLMs)
  - MEBT Emittance Measurement Unit horizontal station (EMU-H)
- Limited beam studies and offline analysis achieved.
  - Wire Scanners (WSs)
  - Ionisation Chamber based Beam Loss Monitors (ICBLMs) - TUP004
  - MEBT EMU vertical (EMU-V).
  - Results not covered here.



# Faraday Cups

## 3 FCs used during DTL4 commissioning run

- Beam end-destination
- Measure transported beam current at the destination
- 6 MHz BW
- 125 MHz sampling rate, typically decimated to 10 MHz

## LEBT FC

- Designed to withstand full power at the IS exit (74keV)
  - Beam current 100 mA
  - Beam pulse length up to 6 ms
  - Rep. rate 14 Hz

## MEBT FC

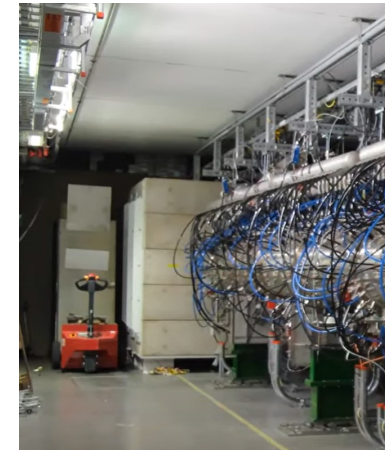
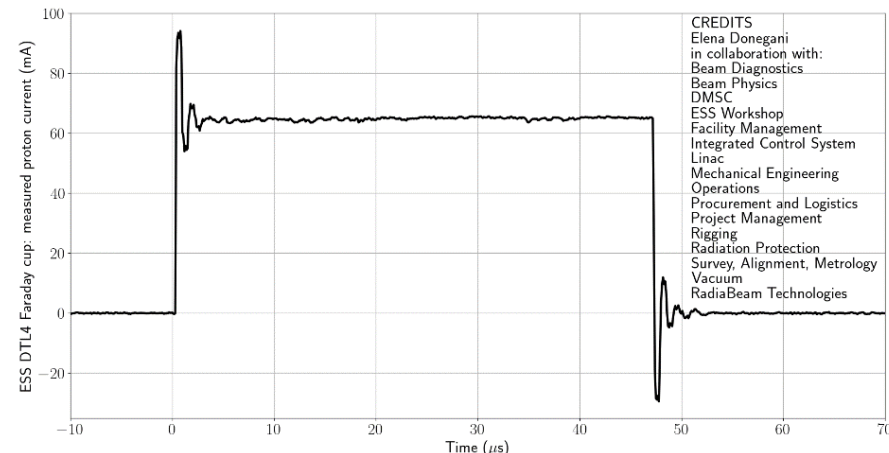
- Absorption of 3.6MeV beam with current up to 62.5mA and
  - pulse length  $\leq 5 \mu\text{s}$  at rep. rate of 14 Hz
  - Pulse length  $\leq 50 \mu\text{s}$  and rep rate of 1 Hz

## DTL4 FC

- Supported commission activities with:

Beam mode	Current [mA]	Pulse length [ $\mu\text{s}$ ]	Rep. rate [Hz]	Restriction
Probe	6	5	1	Total pulses at 21MeV
Fast com.	6	1	14	$\geq 39\text{MeV}$
RF test	6	50	1	74MeV
Slow com.	62.5	5	1	$\geq 39\text{MeV}$
Slow tuning	62.5	50	0.2 (dose lim.)	74MeV

- In a dedicated shielding after the DTL4 tank
- The residual dose rate measured to be 1.1 mSv/h after 4 weeks of decay since the end of the DTL4 commissioning.





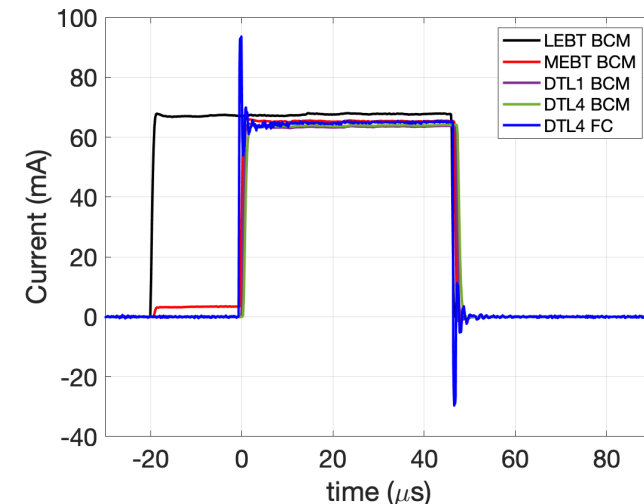
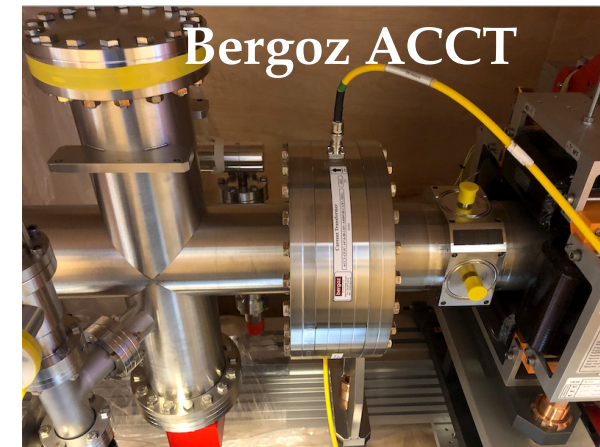
# BCM

## Features

- 9 BCMs used during DTL4 commissioning phase
- **Sensors:** ACCTs mostly custom-designed by Bergoz

### Measurements

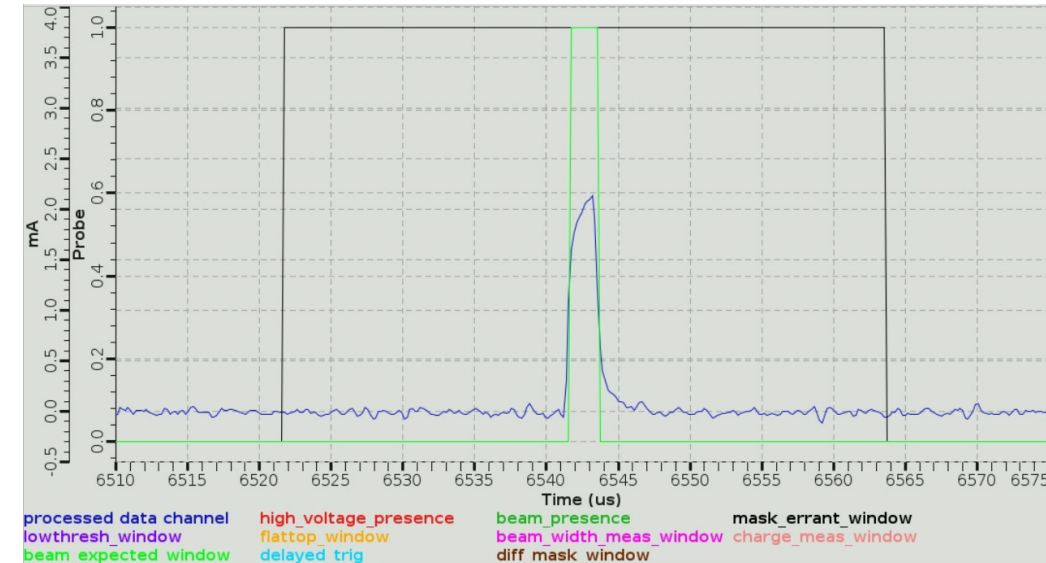
- Beam current measurement
  - noise level  $<50\mu\text{A}$  peak-to-peak,
  - 0.1 mA accuracy,
  - 1 MHz BW
- Beam current waveform
  - 88 MHz sampling (raw), configurable for processed sampling
- Average beam current over region of interest (ROI), pulse charge
- Beam pulse width, pulse repetition rate, arrival time of beam trigger
- Beam loss – differential measurement between BCM pairs



*A high current beam pulse as measured by the DTL4 FC and five BCMs from the ISrc to DTL4*

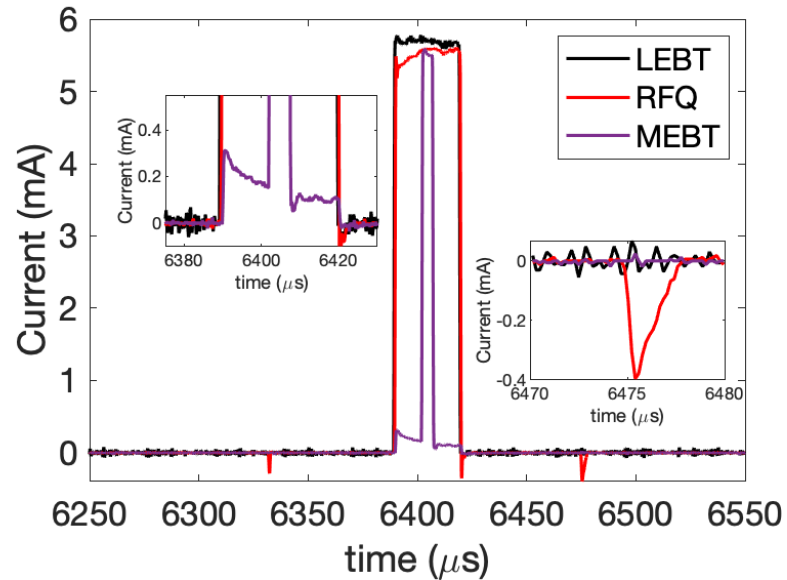
### Machine protection functions

- Interlocks
  - to detect if beam current, pulse width, pulse repetition rate outside allowed limits;
  - to detect if beam pulse outside the allowed time window;
  - on differential measurement with several BCM pairs.
- Thresholds configured automatically based on selected beam destination and envelope (“beam mode”(\*))
- In few cases thresholds adjusted following beam damage assessment
  - Mostly to address beam availability issues due to RF breakdowns and other disturbances [TUP038]
- Post-Mortem buffer implemented on FW level to capture detailed BCM data on beam trip events
- Overall reaction time of the BCM system measured to be  $\sim 1 \mu\text{s}$



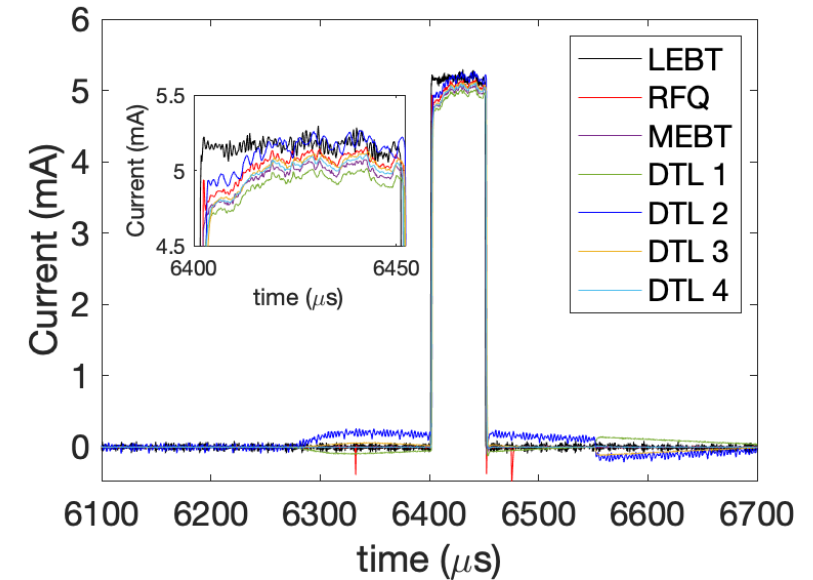
*BCM processed waveform (blue) and allowed beam window (green), recorded with  $\sim 3 \mu\text{s}$ ,  $\sim 2 \text{mA}$  beam*

- (\*) *Beam mode* is defined by
- *max. beam pulse length,*
  - *max current and*
  - *max rep. rate.*



### MEBT chopper leakage

- Beam pulse before (**RFQ BCM**) and after (**MEBT BCM**) MEBT chopper dump.
- Non-zero floor inside the pulse on **MEBT BCM**
- Observed only on the BCM located just after the chopper dump (**MEBT BCM**).
- Leakage due to beam scattered on the chopper dump.
- Effect not observed on BPMs and FC further downstream due to geometrical constraints.



### Environment

- **RFQ BCM:**
  - Negative spikes at the edges of RF pulse.
  - Assumed to be due to multipacting.
- **DTL1 BCM, DTL2 BCM**
  - Small baseline changes during the RF pulse.
  - Assumed to be due to field emission.

# BPM

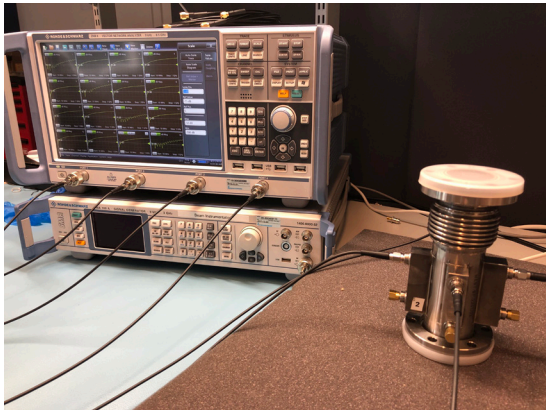
## Features

### 21 BPMs operational during DTL4 commissioning phase

- RF systems in NCL operates at 1<sup>st</sup> harmonic (352.21 MHz)
- BPMs in NCL designed to operate at 2<sup>nd</sup> harmonic (704.4MHz) to minimize interference
- RF processing chain of the signals and data standardised for all BPMs

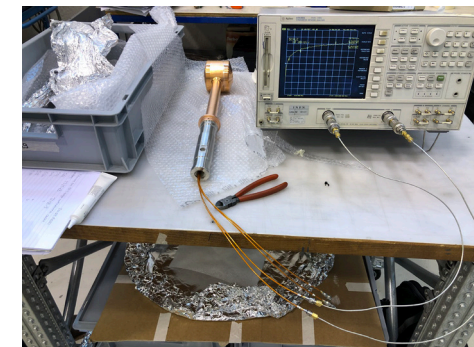
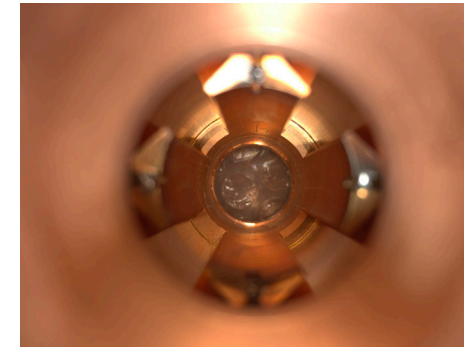
### MEBT BPMs (8)

- Matched stripline sensors
- Placed in quads



### DTL1-4 BPMs (13):

- Shorted stripline sensors
- Placed in drift tubes
- Stronger interference with RF system observed DTL1
- Strong 1<sup>st</sup> and 2<sup>nd</sup> harmonics coupling of RF system at locations in DTL where drift tubes closer to the RF ports
  - Leaking to BPM sensors nearby, interfering with the signal
  - Additional high-pass filters introduced on the BPM inputs to filter out 1<sup>st</sup> harmonic that couples into BPM sensors.
  - 2<sup>nd</sup> harmonic spectral leak from RF system is to be improved



### FPGA-processed data streams

- Raw data from the 4 individual antennas
  - ~20MHz BW, 88MSa/s
- Near-IQ waveforms for positions, magnitudes and beam phases
  - ~2 MHz BW, 5.8 MHz sampling
- Averaged data for positions, magnitudes and phases
  - available at a rate of 1 per beam pulse,
  - calculated in a ROI set through timing system triggers.

### DTL4 commissioning experience

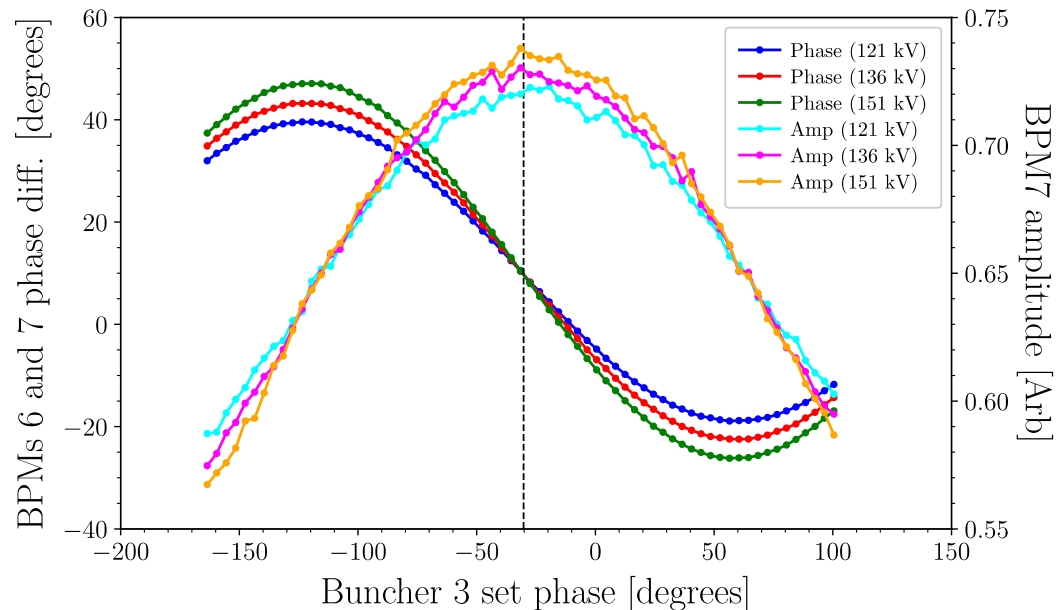
- BPMs extensively used to characterise the beam properties.
- Beam studies exploiting BPM data included
  - trajectory correction,
  - phase scans,
  - longitudinal pulse shape tuning,
  - beam timing characterisation.
- BPM waveforms crucial for
  - adjusting machine parameters to optimize uniformity in pulse characteristics within a pulse and
  - timing characterisations of the beam.

# BPM

## DTL4 commissioning – examples of BPM data

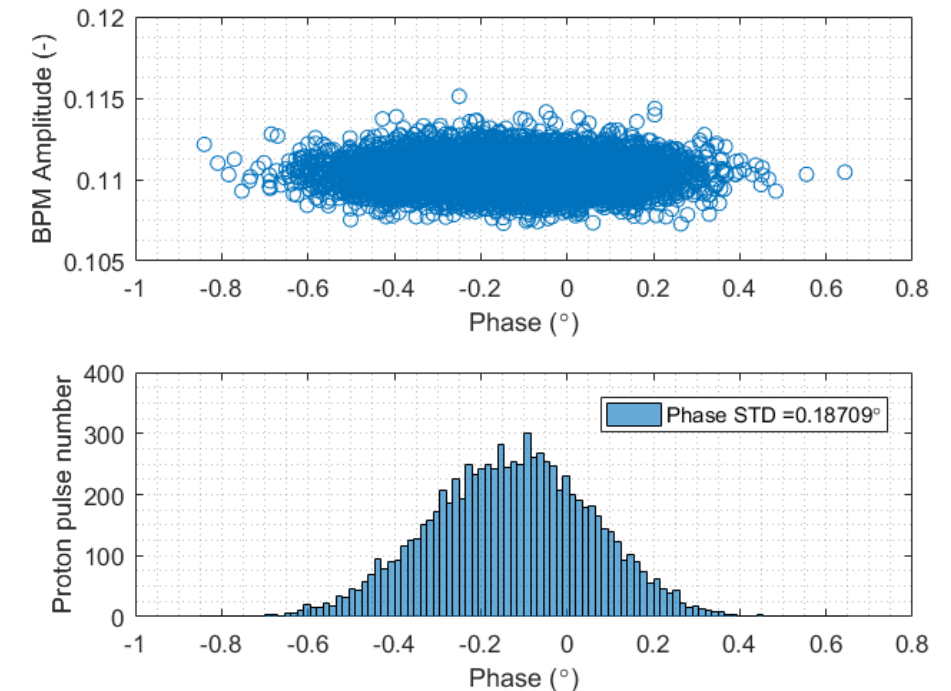
### BPM measurements reported during a phase scan (MEBT buncher 3):

- BPM phase difference and BPM amplitude as a function of cavity set phase for different cavity set voltages
- Optimal cavity set phase
  - 90° from max. acceleration
  - BPM phase difference curves crossing
  - BPM amplitude peak



### Stability run - data collected with a BPM in MEBT

- Top: 2D histogram, distribution of BPM average phase and amplitude per pulse
- Collected over 4 hours of operation with 6 mA and 5  $\mu$ s beam
- Bottom: projection on x-axis
  - average phase distribution during the run
  - stability of machine and the BPM together



# Bunch-by-bunch characterisations

## FBCM and FBPM

### Fast BPM (FBPM) and Fast BCM (FBCM)

- Provide high bandwidth and high sampling rate (20 GSa/s) measurements
- For bunch-by-bunch characterisation of the beam
  - To verify MEBT and LEBT chopper rise and fall times
  - Precise timing alignment of the two choppers.
- Both in MEBT

### FBCM

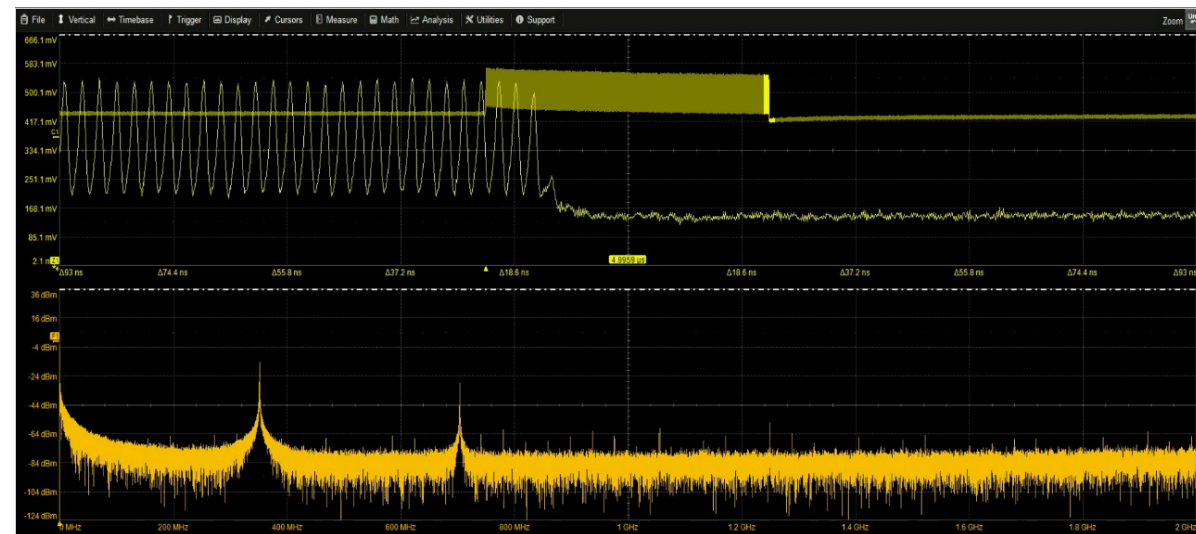
- Based on Bergoz Fast Current Transformer (FCT)
- 700 MHz BW

### FBPM

- 2 regular stripline BPMs, 30.1 cm apart
- 3 GHz analogue FEE with matched propagation delay between channels ( $\pm 50$ ps)
- Able to measure beam energy with with accuracy of  $\sim \pm 20$ keV and precision  $\sim \pm 100$ keV

### FBCM:

- *Confirm Rise/fall time of the beam after MEBT chopper*
- *Measuring individual bunches*



# Bunch-by-bunch characterisations

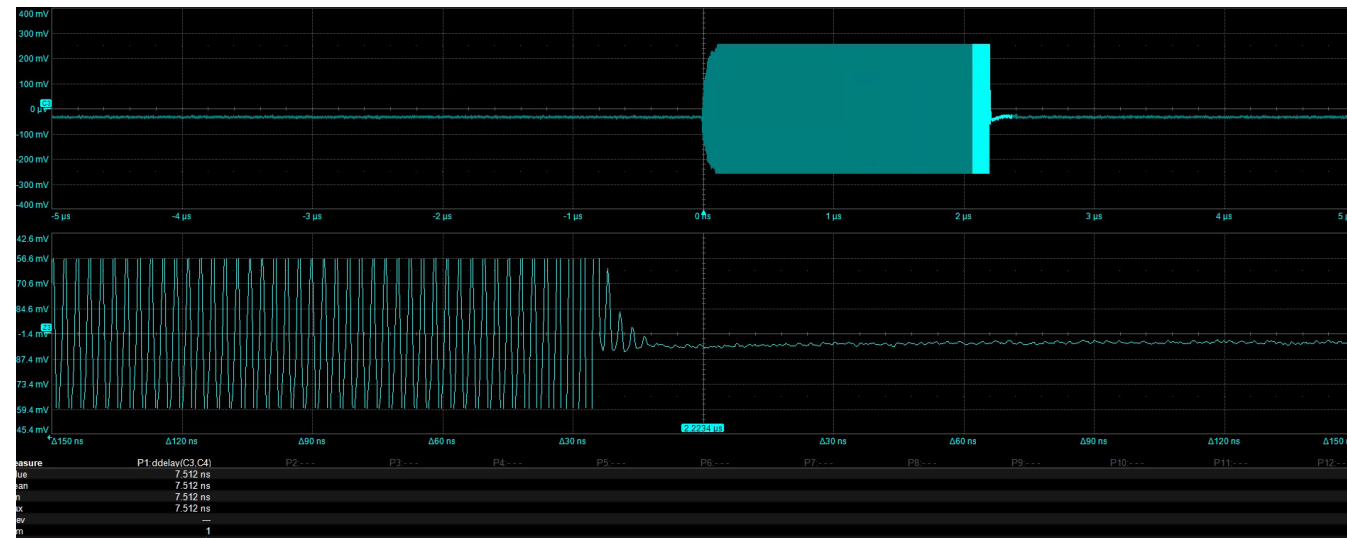
## Interlock reaction time

### Reaction time of the complete interlock chain

- Characterised with FBPM
- Controlled interlock induced on BCM located just after MEBT chopper dump by lowering the threshold on maximum current
- Full chain reaction time consist of
  - Reaction time of BCM
  - signal transmission to FBIS, FBIS processing time,
  - signal transmission to systems acting to stop the beam production (LEBT, MEBT chopper),
  - time for systems to dump the beam
- Reaction time measured
  - With MEBT and LEBT chopper:  $\sim 2.3 \mu\text{s}$
  - With only LEBT chopper:  $\sim 3.2 \mu\text{s}$
  - Difference due to the beam stored in the machine between MEBT and LEBT chopper at the time of the interlock.
  - MPS requirement:  $3 \mu\text{s}$

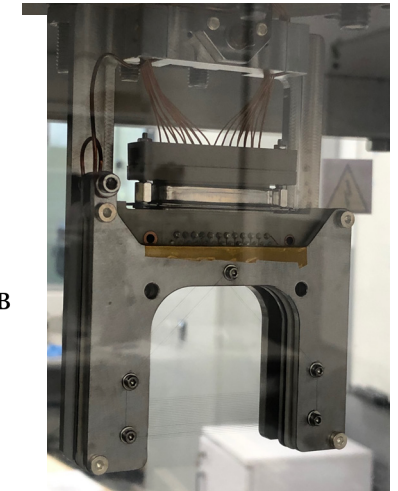
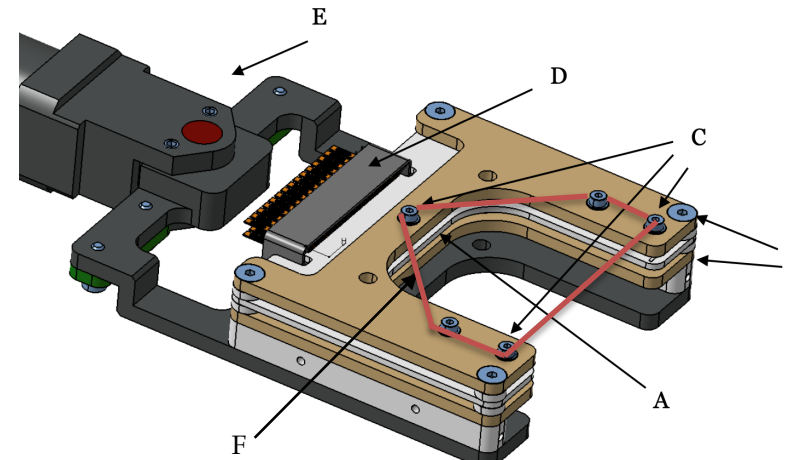
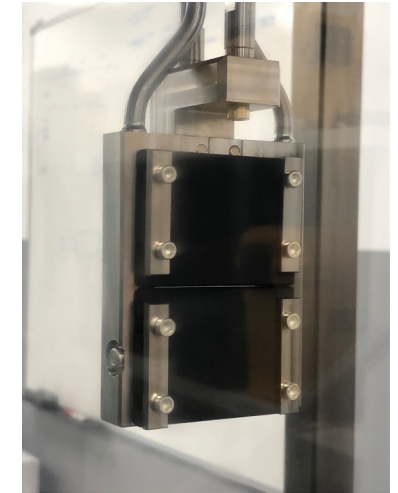
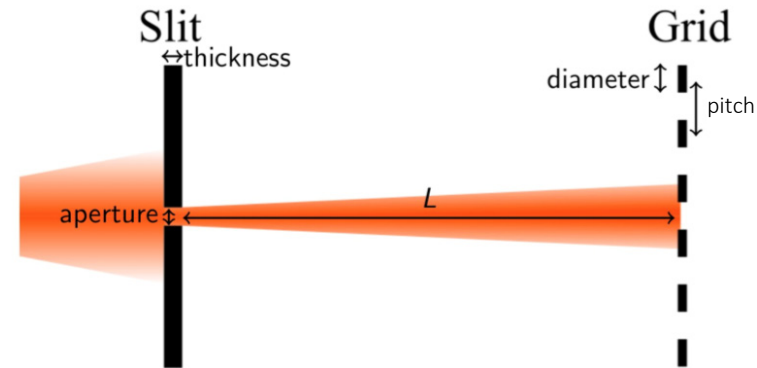
### Fast Beam Interlock System (FBIS) at ESS:

- A detection system (BCM, BLM, etc) detects unacceptable beam conditions - request to stop the beam send to FBIS
- FBIS utilises several systems to inhibit beam production – LEBT and MEBT chopper to dump the beam propagating through the front end of the linac





- **MEBT EMU: slit-grid type**
- **Slit**
  - 368 mm upstream of grid
  - 2 graphite plates to collimate the beam reaching the grid
  - 0.1 mm aperture
  - Select a slice of beam phase space and project it on the grid.
- **Grid**
  - 24 tungsten wires, 0.5 mm pitch
  - Grid PCB (A) surrounded by bias plates (B)
    - Biased up to  $\pm 1.2$  kV.
    - To control the electric field experienced by the secondary electrons.
  - Additional tungsten wires (F) mounted on the bias plates to enhance the field created by the plates.
- **DAQ**
  - Signals acquired through configurable gain stages
  - Followed by 5MSa/s digitiser



### Activities during DTL4 run:

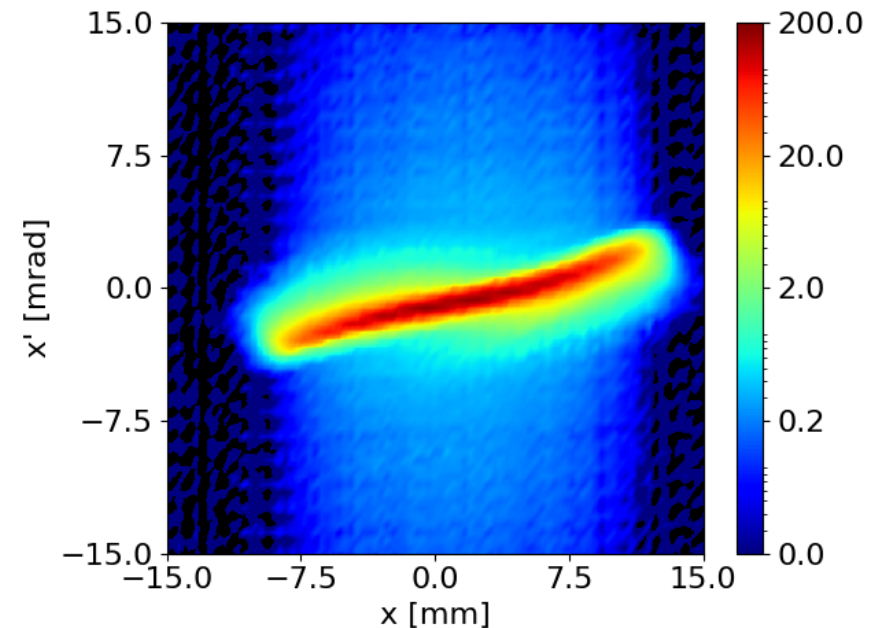
- Signal quality investigations.
- Initial beam studies.

### Scanning result for horizontal plane (at 1kV)

- Multiple slit scans
  - grid position shifted by 0/3, 1/3 and 2/3 of wire pitch
  - To improve angular resolution → 167  $\mu\text{m}$  resolution
- Signal measured with 30  $\mu\text{s}$  beam pulse
  - Integrated over final 15  $\mu\text{s}$
  - First 15  $\mu\text{s}$ : evolution in emittance (likely from SC compensation in LEBT)
- Background over entire range of measured  $x'$ 
  - Assumed to be due to beam scattering
  - Found to follow Gaussian shape
  - Preliminary analysis indicates RMS emittance close to the value expected from beam physics model

### Observations:

- Bias 0V:
  - Significant contribution from SEE (neg. signal) picked up on wires adjacent to those exposed to beam
- Bias >500V:
  - Negative signals suppressed
  - Positive signal enhanced by factor  $\sim 4$



## 2 types, differing in detector technology

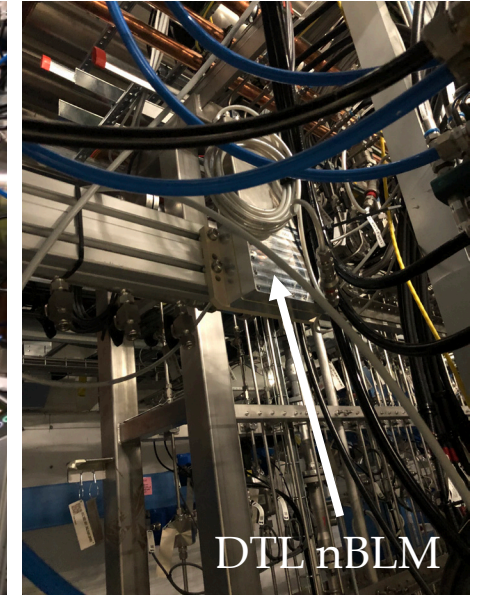
- **ICBLM – Ionisation Chamber based BLM**
  - 266 parallel plate ionisation chambers (based on LHC BLM chambers), almost exclusively in high energy parts of the linac [TUP004]
  - Real-time (FPGA) data processing of the raw detector signals providing induced current measurements at 1MHz rate on the FW level
- **nBLM – neutron sensitive BLM**
  - 82 neutron detectors (Micromegas, CEA), mostly lower energy part of the linac
  - nBLM-F (fast) – for fast losses with high particle fluxes
  - nBLM-S (slow) – for losses with low particle fluxes
  - Raw signals sampled at 250 MHz (~140 MHz BW) for further processing (FPGA)
  - Discriminate fast neutrons from background (RF photons, slow neutrons) on event-by event basis – neutron rates at 1MHz on the FW level
- Available FPGA processed data:
  - For monitoring and machine protection purposes
  - Detailed data from various stages of processing (on demand)



# nBLM

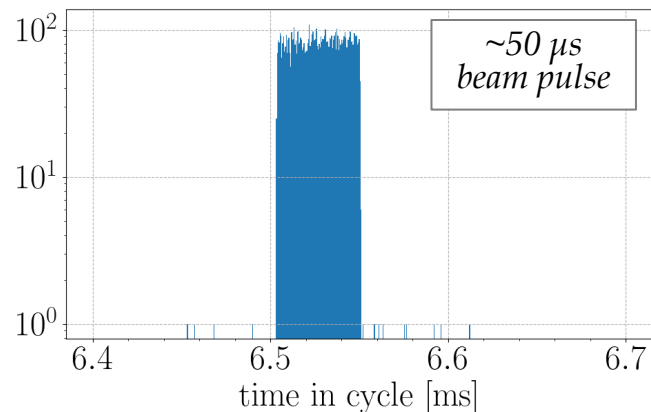
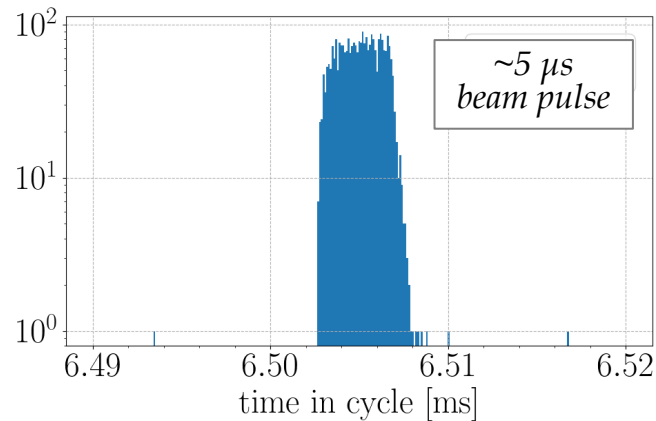
## DTL4 commissioning run

- 36 nBLMs
  - MEBT:  $2 \times 2$
  - DTL1 - DTL4:  $4 \times 8$
- Collected data
  - To study system performance, background, procedure for setting system configuration.
  - Continuously collecting detailed partially processed and monitoring data during last few weeks of the DTL 4 commissioning run.
  - Dedicated experiments .
    - Different set of beam parameters constant during 30min - 1h time window.
    - Controlled loss.
  - Offline analysis ongoing.



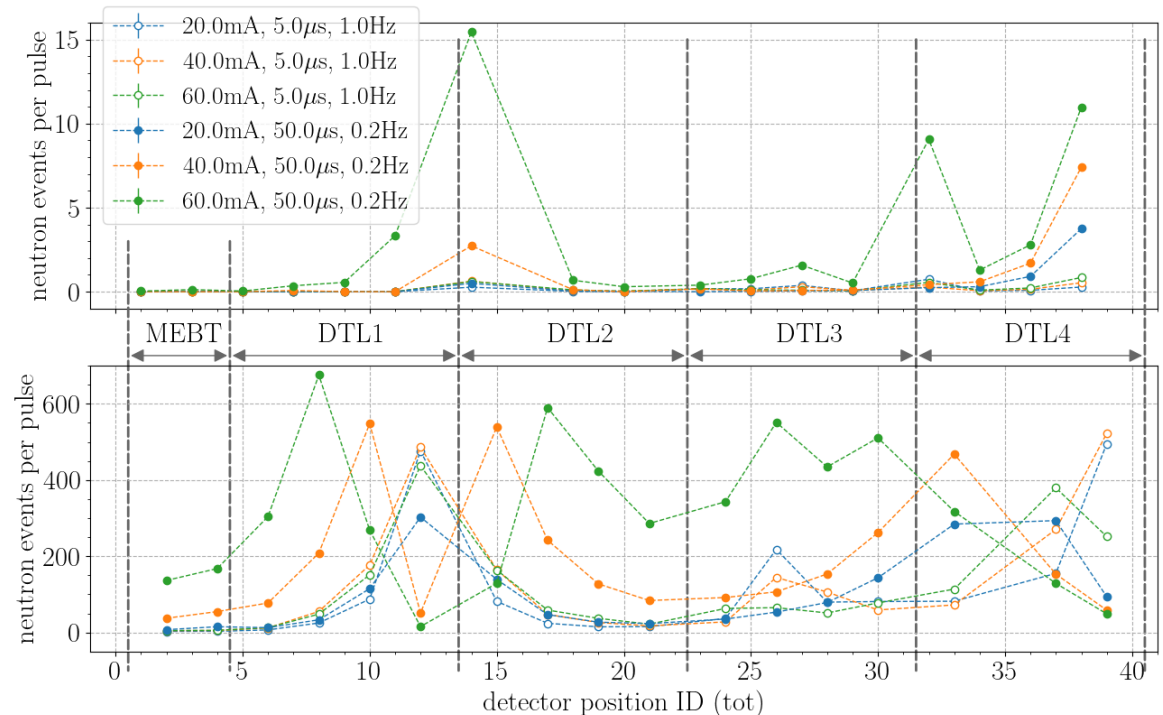
### nBLM-F, close to end of DTL4:

- Neutron event (single, pileup) distribution over time in machine cycle (~2-2.5h time window)
- Demonstrate pulse width and its location inside the machine cycle consistent with expected values.



### Average neutron events (single, pileup) per beam pulse - preliminary:

- nBLM-F:
  - Peaks at the end of DTL3 and DTL4 consistent with observations from activation surveys
  - Peak at end of DTL1: majority of particles outside of the DTL1 acceptance are expected to be lost at the end of DTL1.
- nBLM-S:
  - Pileup: event rate defers from actual neutron rate
  - Ongoing analysis to account for that, input to neutron detection algorithm



nBLM-F

nBLM-S

# Summary

- NCL commissioning phase **completed**.
- Required beam instrumentation successfully supported the NCL commissioning phase.
- **Continued to install SCL** and transport line instrumentation in parallel with the NCL commissioning activities.
- Upcoming commissioning phases:
  - 2024: initial commissioning of the entire SCL and transport line to the **Dump**
  - 2025: first beam on **Target** by transporting beam through dogleg and A2T.
- **Additional instrumentation** downstream of DTL4:
  - 10 BCMs - **TUP038**
  - 77 BPMs
  - 46 nBLMs, 262 ICBLMs - **TUP004**,
  - 5 Ionisation Profile Monitors - **TUPD36** and 11 WSs
  - 4 Aperture Monitors systems,
  - 3 Target Imaging - to monitor uniformity of beam raster on the target.



Example of interesting development work at ESS on Luminescent coating (C. Thomas) of the Target wheel for the Target Imaging

