



12<sup>th</sup> International Beam Instrumentation Conference

**An Experimental Setup for PIXE Analysis in a Medical Cyclotron at TENMAK-NUKEN**

TU1C03

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**12 SEP 2023**

Motivation

Experimental setup

Measurements

Outlook

## TENMAK-NUKEN Proton Accelerator Facility



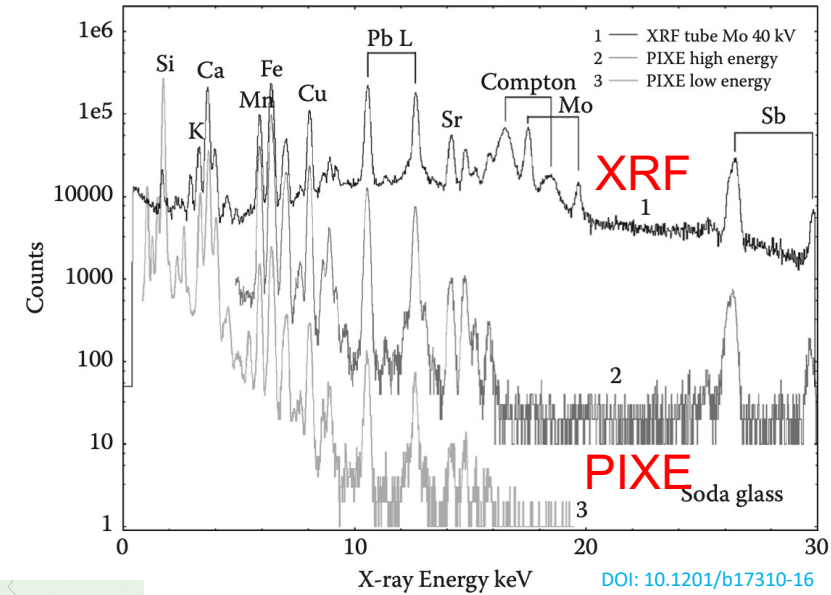
# ► Motivation

Analysis for

- Historical artifacts
- Forensic science
- Heritage science
- Semi-conductor technology
- Environmental science
- Minerals exploration
- Plant and animal biology
- Medicine, etc.



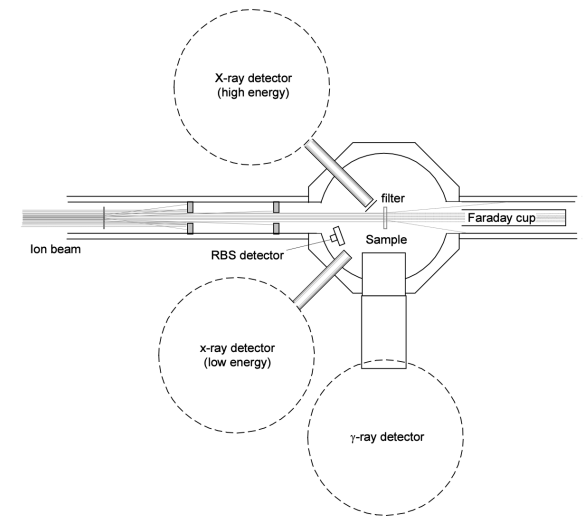
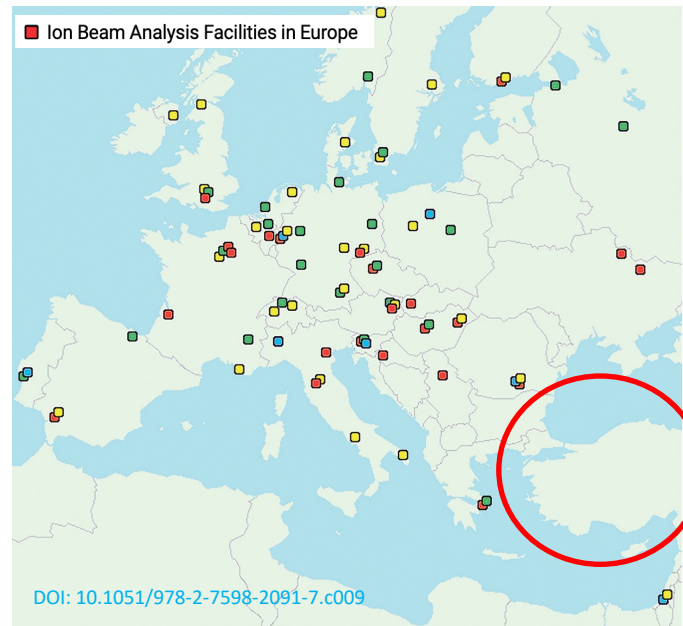
IAEA  
ACCELERATORS  
FOR HERITAGE



No facility in Türkiye for non-destructive IBA methods

Our country,

- 19 UNESCO World Heritage Sites
- cradle to a multitude of civilizations throughout history



# ▶ Proton Accelerator Facility

IBA S.A. proton cyclotron  
15-30 MeV / 0.1-1.2 mA  
4 irradiation vaults

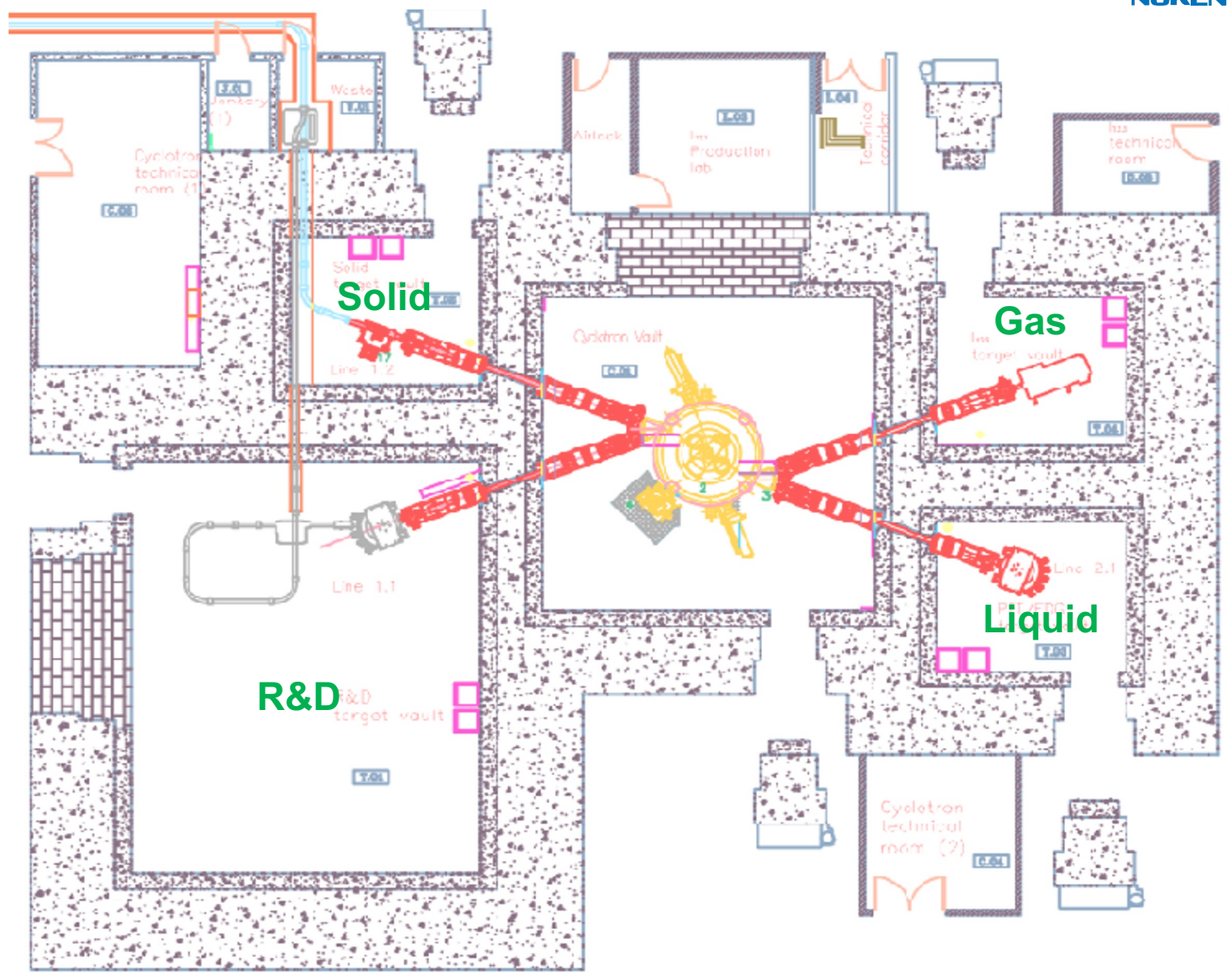
No. of personnel: ~30 (Phys., Chem., Biol., Eng., Tech.)

Radiopharmaceuticals/Radioisotope production (4 licenced products)

- NaI123, TlCl201 (active production)
- Ge68, Co57 (R&D phase)

R&D studies

- radiation damage
- non-destructive analysis, etc.



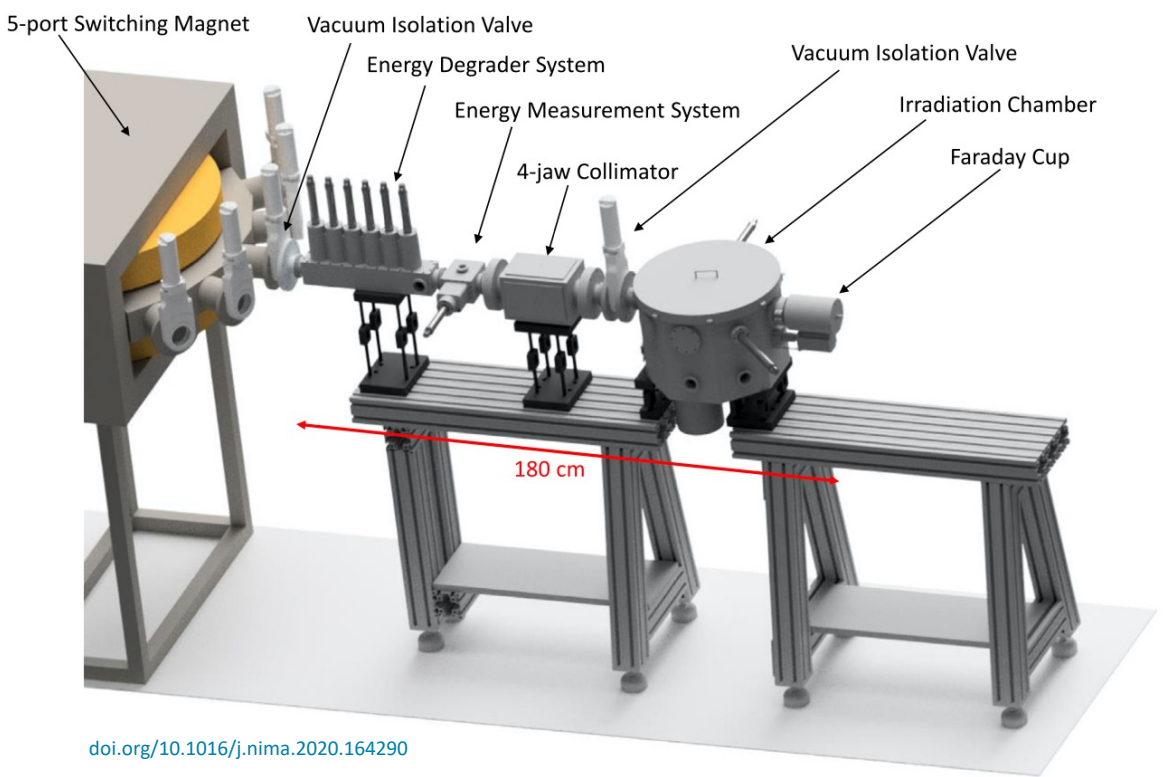
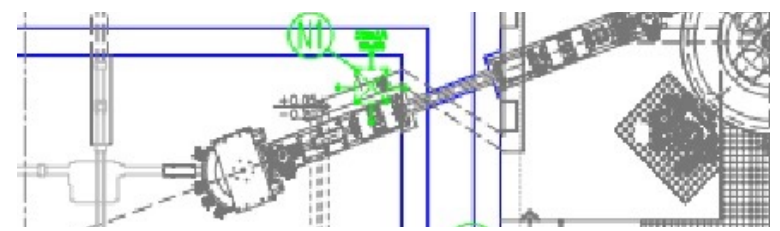
# ► Irradiation setup

Installed at the end of the R&D beamline (2 quadrupole doublets, 2 steerers, 4 FCs, 2 beam screens, 4-jaw collimator, etc.)

Two different degrader systems (single and multi)

In-vacuum and in-air irradiation capability

2-30 MeV, 5 pA-20  $\mu$ A



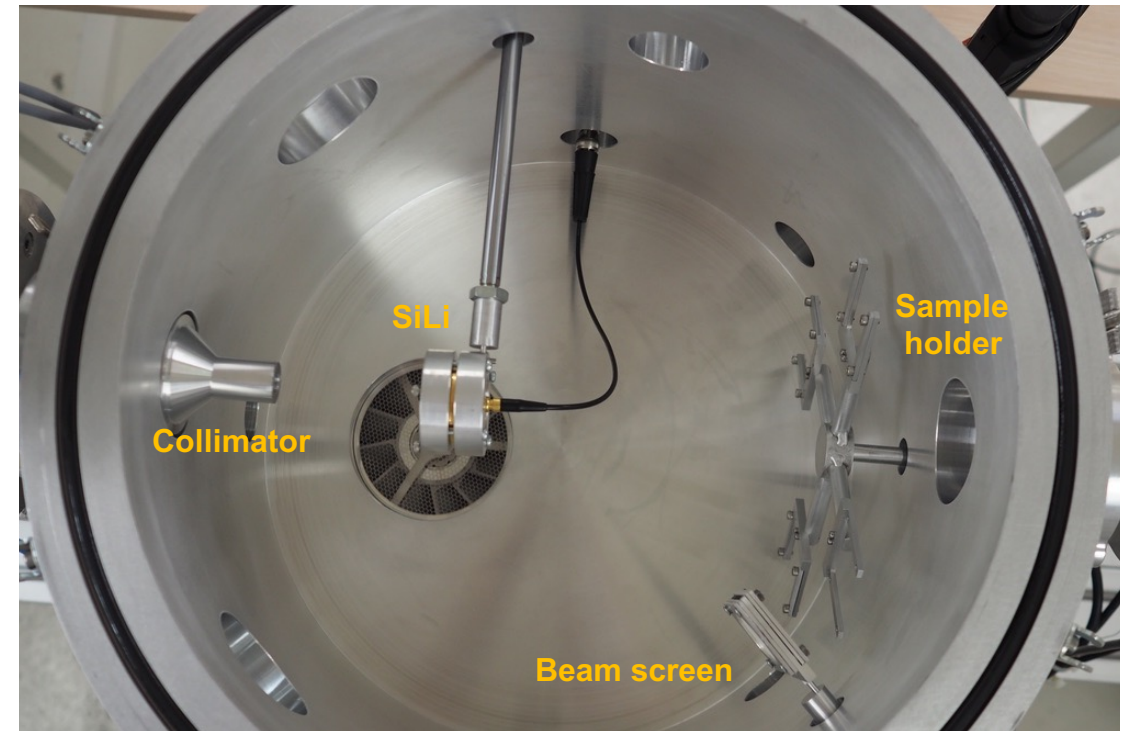
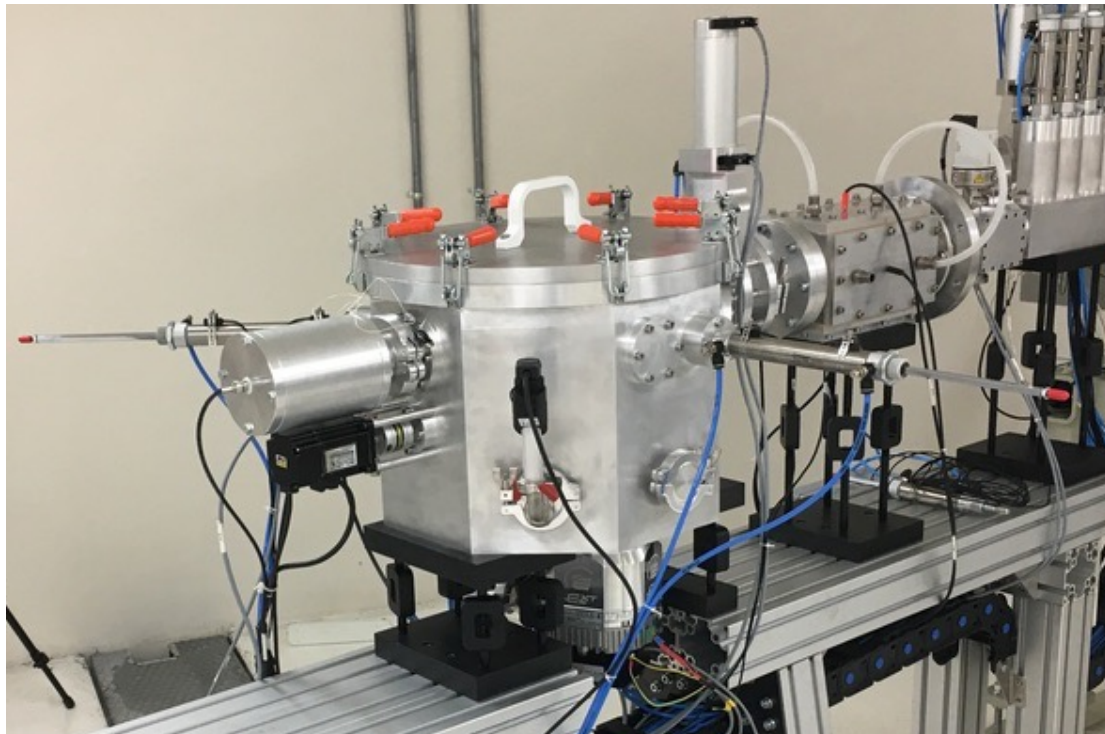
## ▶ Irradiation chamber

Octagonal shaped aluminum vacuum chamber

16 vacuum-tight ports

4 different samples can be irradiated in a single run by a servo motor

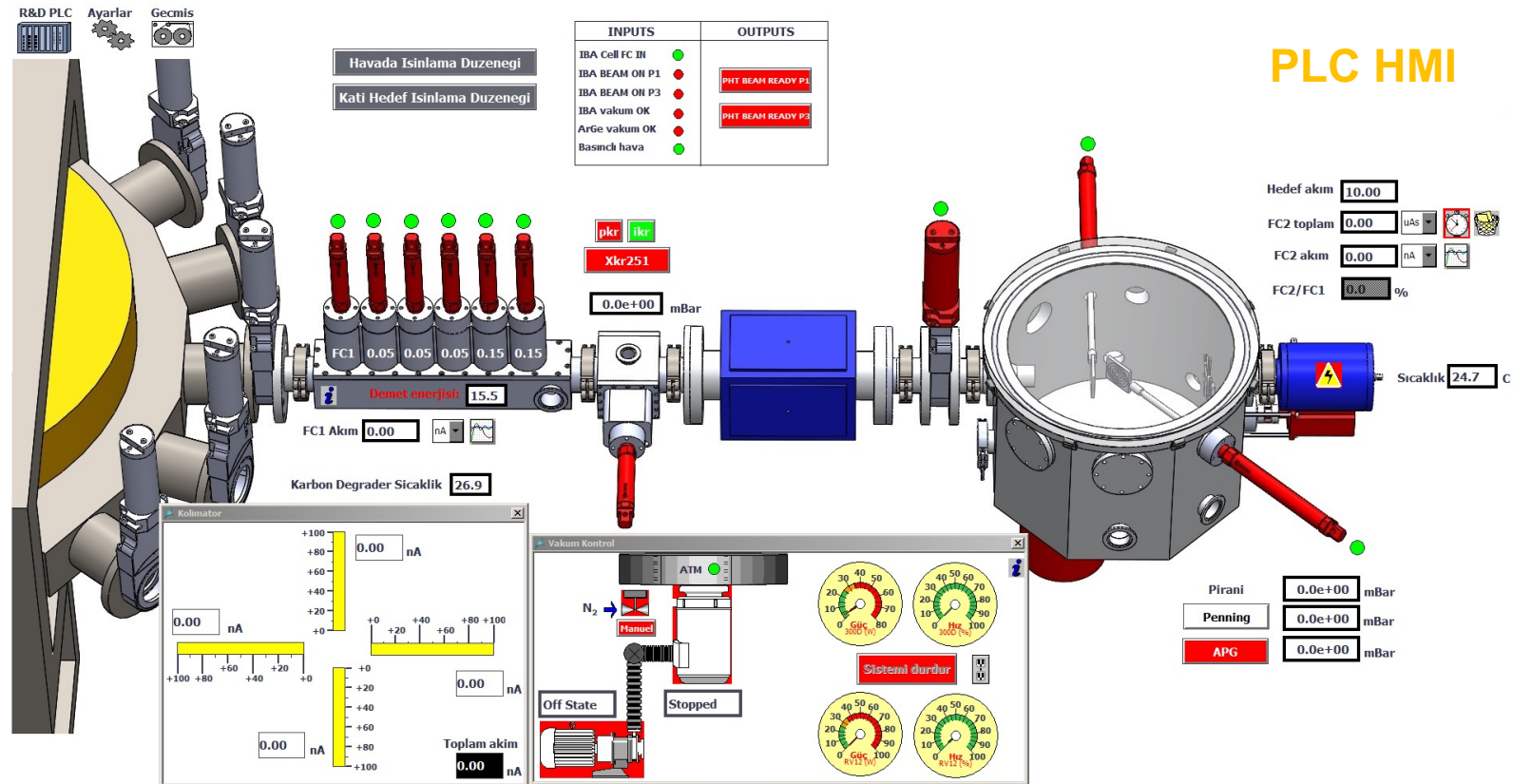
Ports for PIXE, PIGE and RBS detectors and cabling



# ▶ Control system & automation

## Beamline equipment

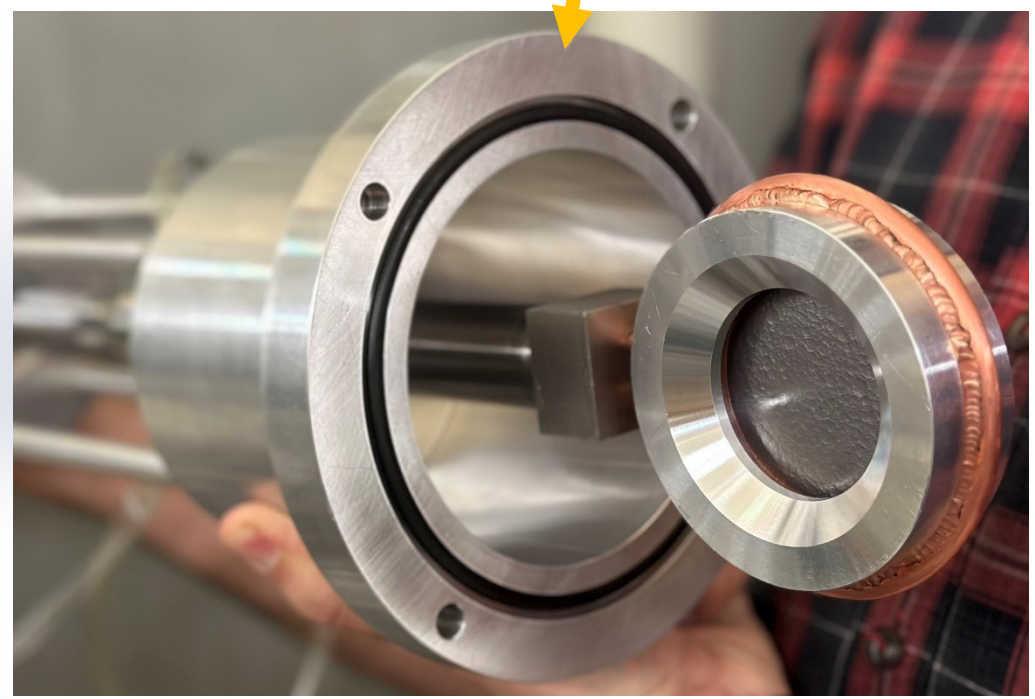
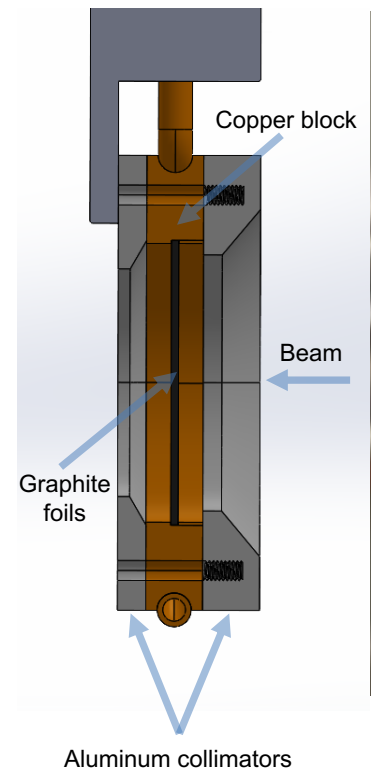
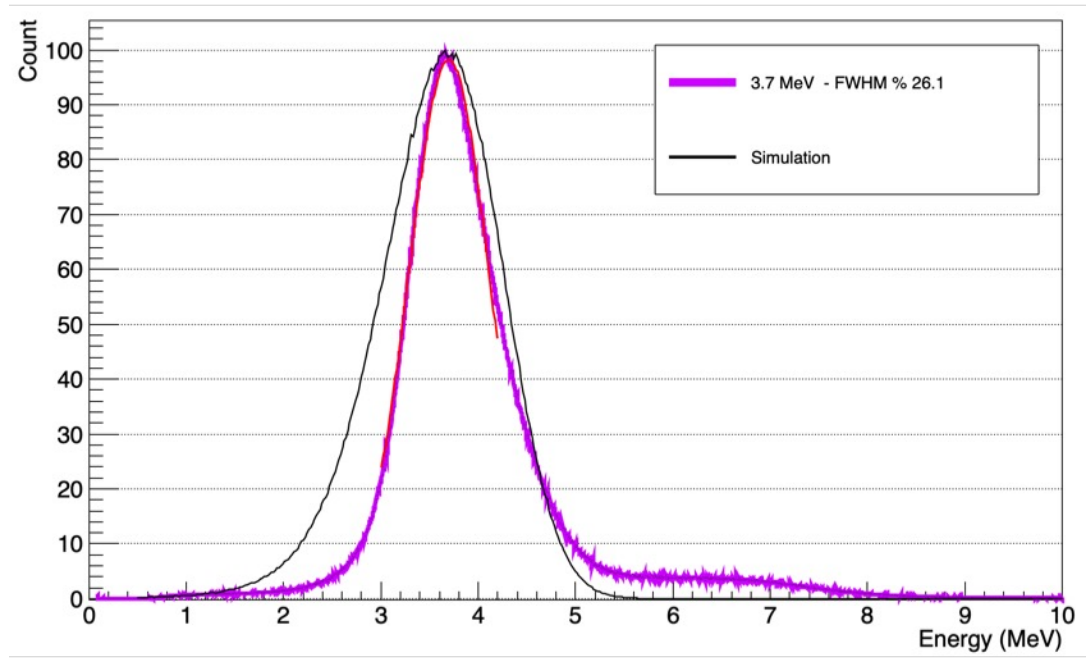
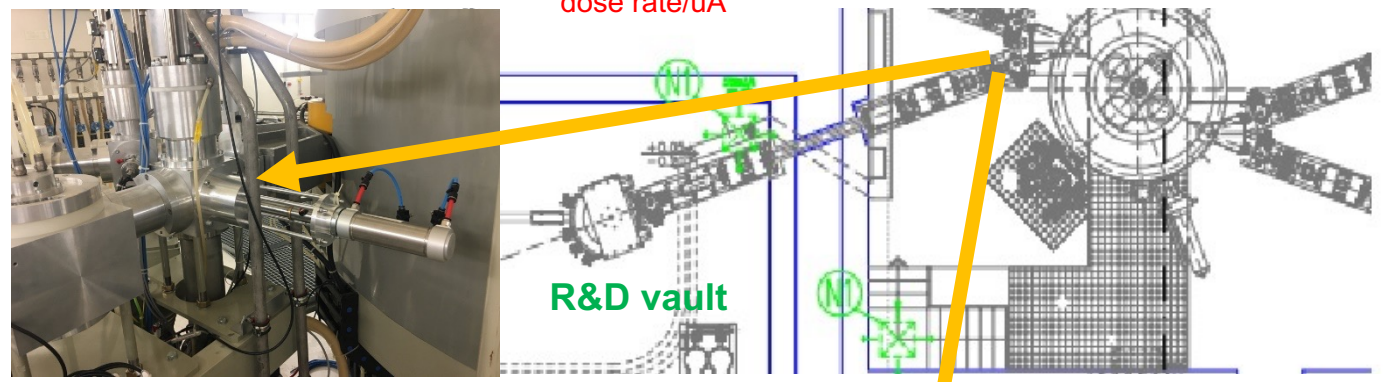
- Degraders, detectors, screens (pneumatically) and sample holder (servo motor)
  - Measurement and pumping systems
- are controlled remotely by PLC.



# ▶ Energy degrader (single)

- Pyrolytic graphite foil set (total: 1.3 mm)
- Aluminum flanges for collimation (less radioactivity)
- Copper blocks for cooling (welded Cu pipe)
- Mounted on the FC box just after beam extraction
- Degradation down to 3 MeV is possible

x550 reduction for gamma/neutron dose rate/uA





## ▶ Energy degrader (multi)

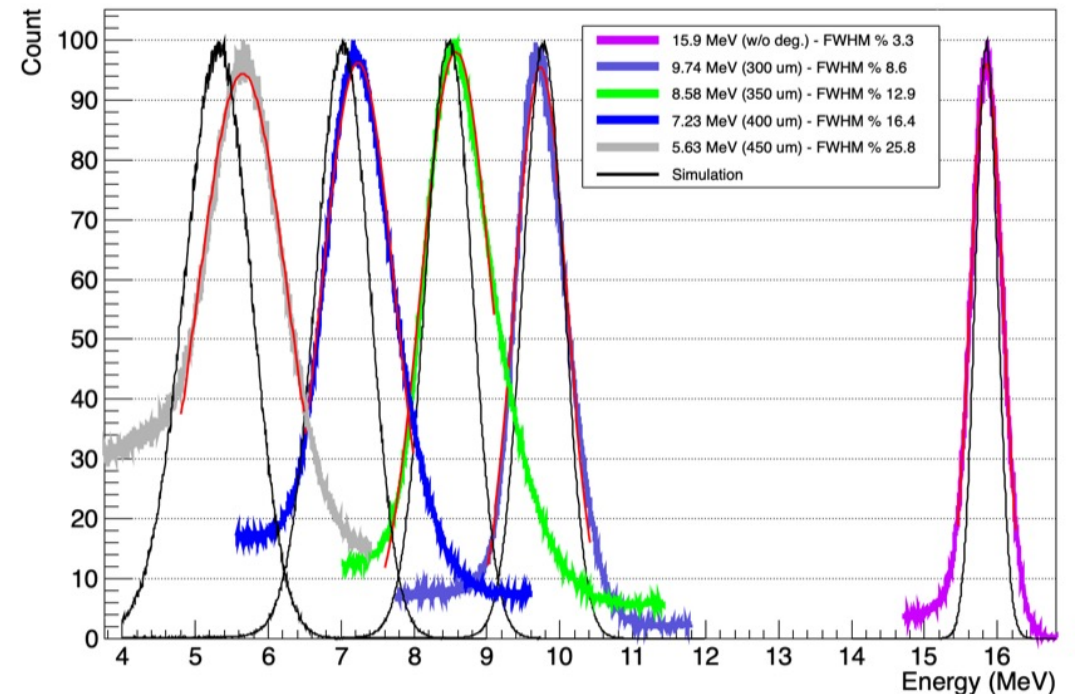
Individually controlled copper degraders (maximum total thickness: 0.45 mm)

Aluminum collimator (15 mm aperture) for each degrader foil

Conduction cooling, no active component

Inserted just after the 5-port magnet in the R&D vault

Degradation down to 5 MeV



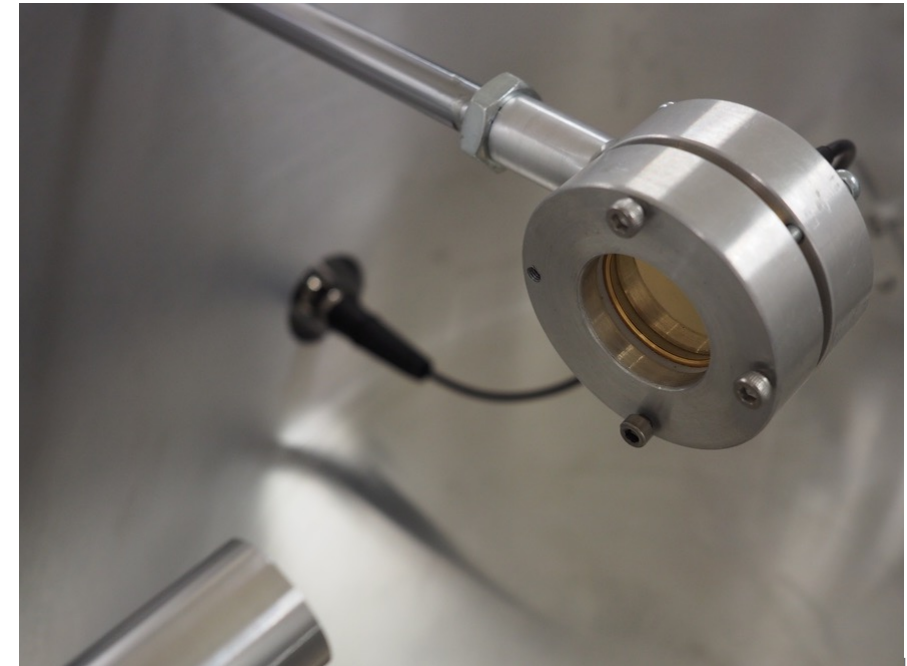
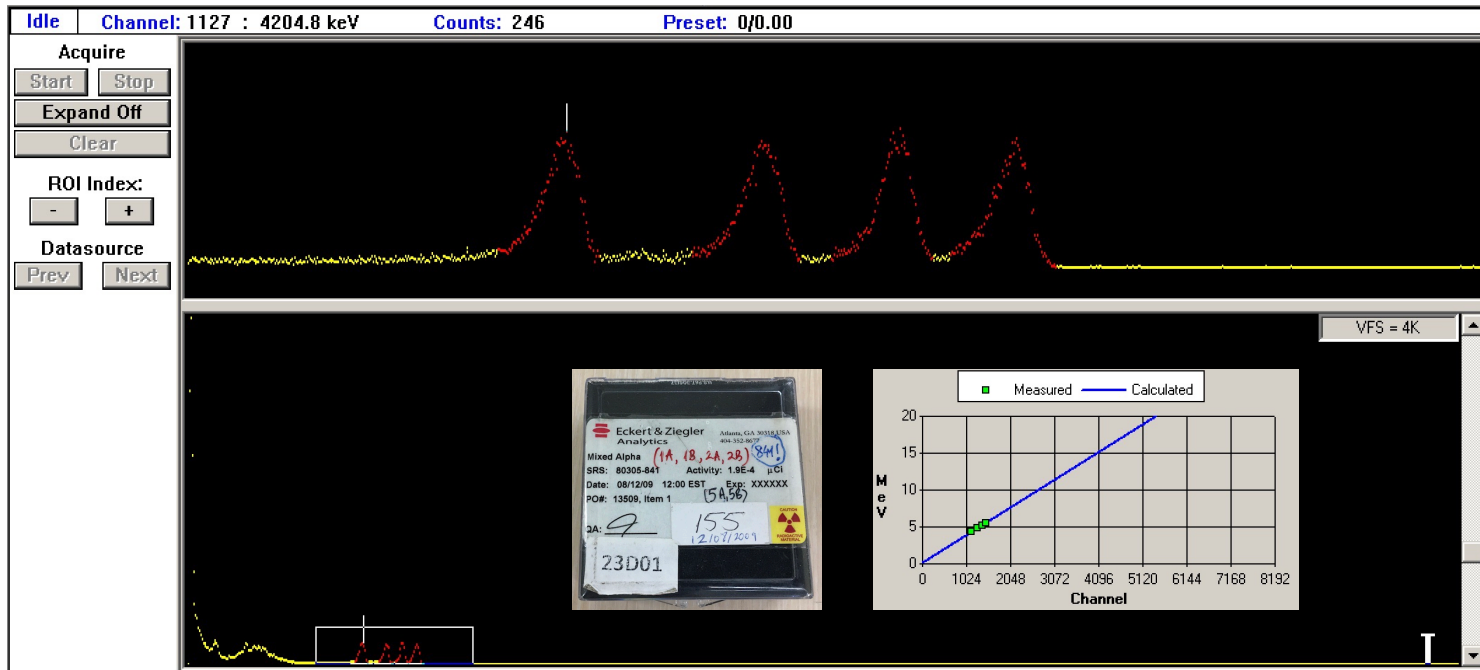
# ▶ Beam energy measurement (SiLi)

Si(Li) detector with 5 mm thickness & 500 mm<sup>2</sup> active area, 55 keV FWHM

Detects up to 30 MeV protons

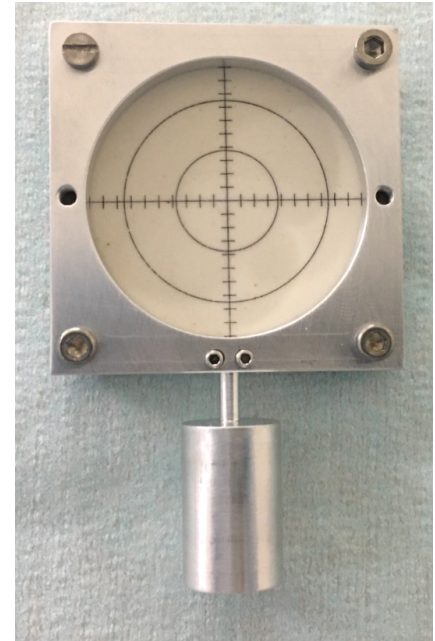
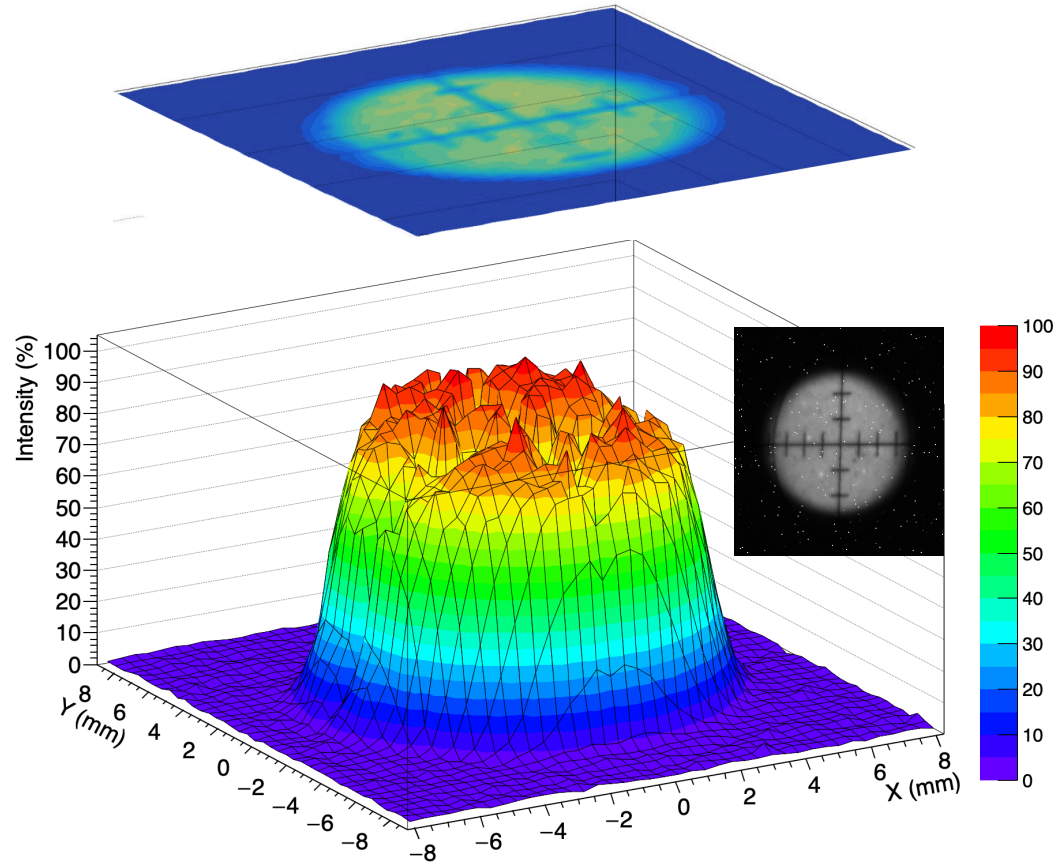
2003BT Pre-amplifier & DSA-LX multi-channel analyzer & Genie software (Mirion)

Calibrated with a multi-alpha source (4-6 MeV)



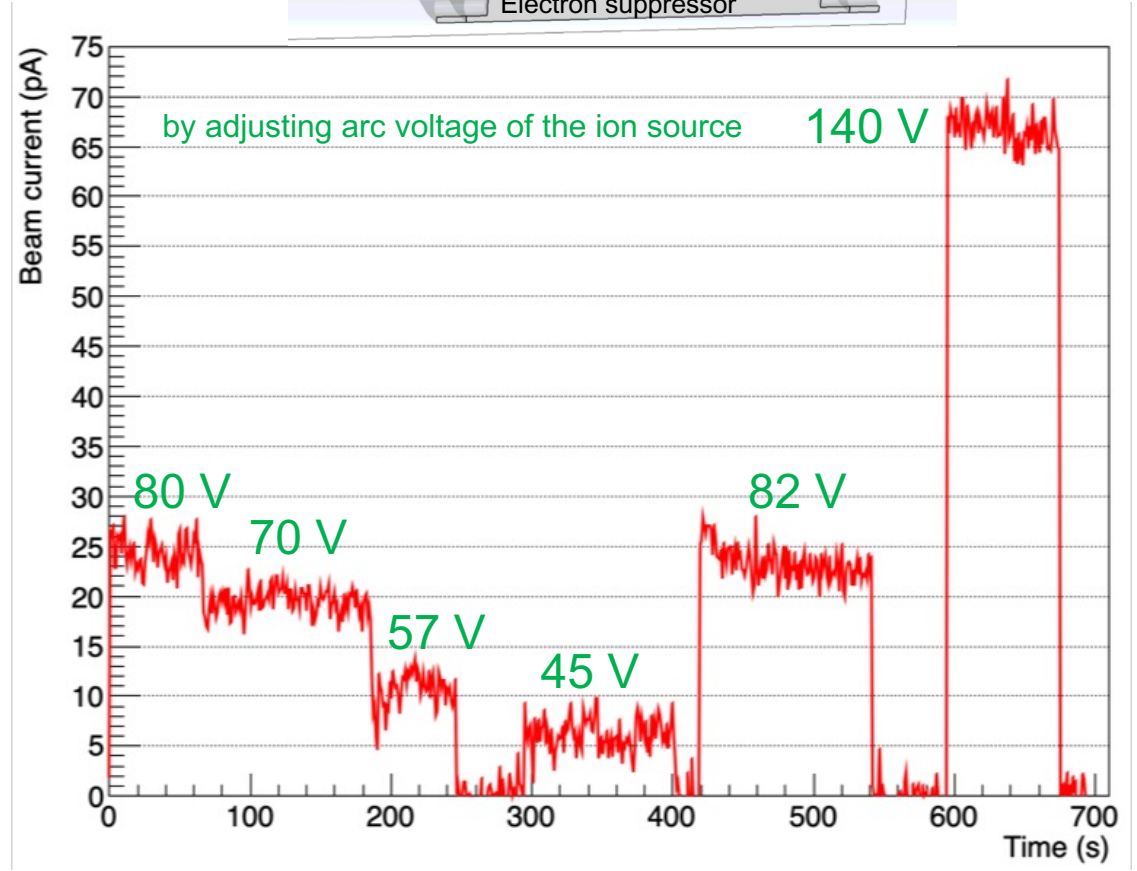
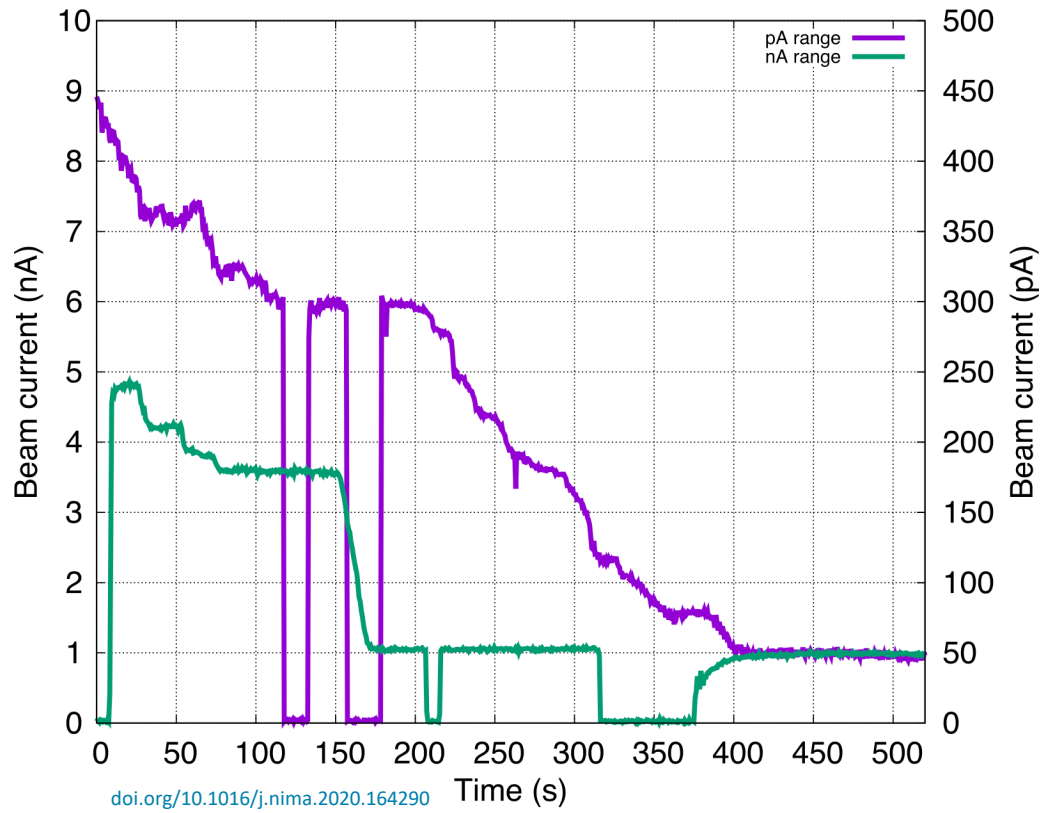
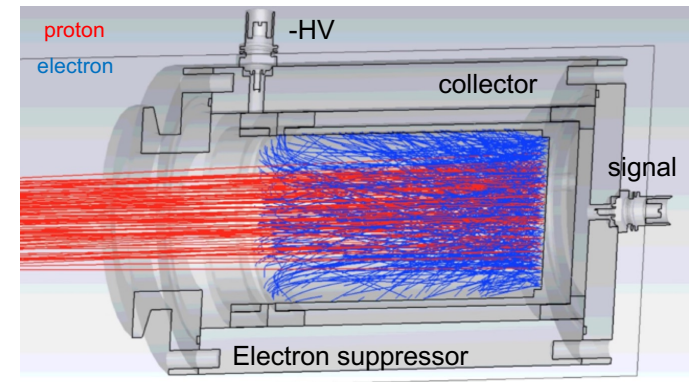
# ▶ Beam size measurement

- In-house produced  $Al_2O_3$  screen ( $\phi$ : 40 mm)
- 45° with the axis of the beam
- Beam is shaped with collimators with different sizes (1, 10 and 25 mm)
- %90 intensity homogeneity (for 8 mm beam)



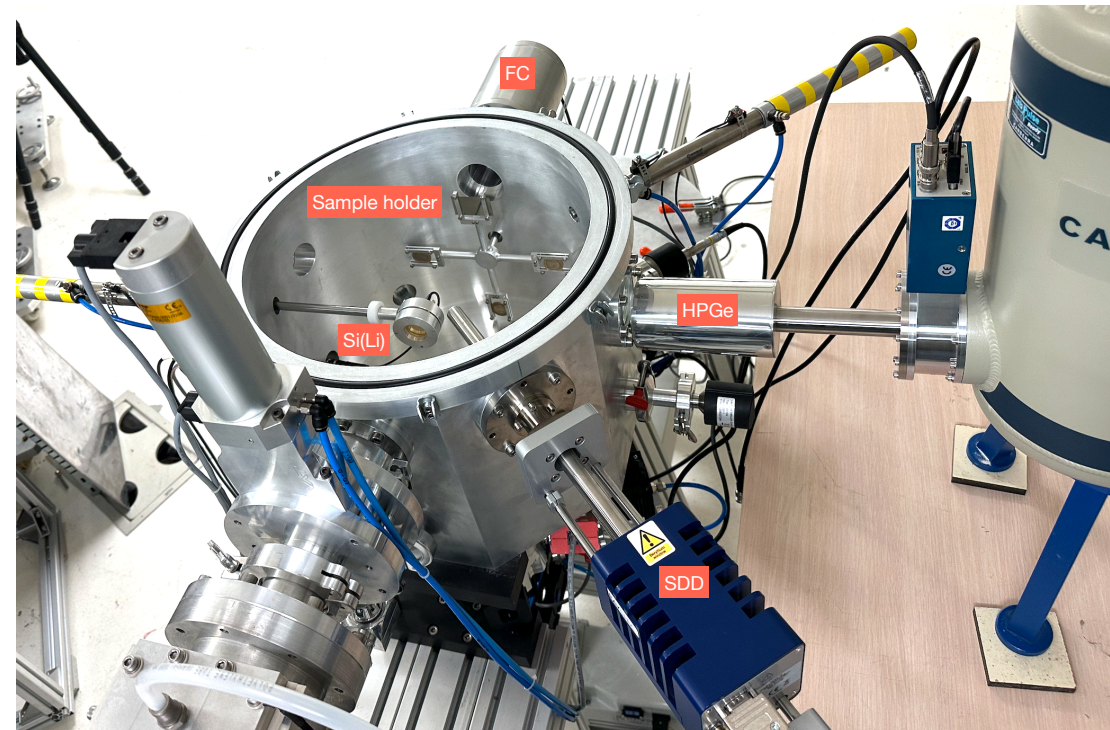
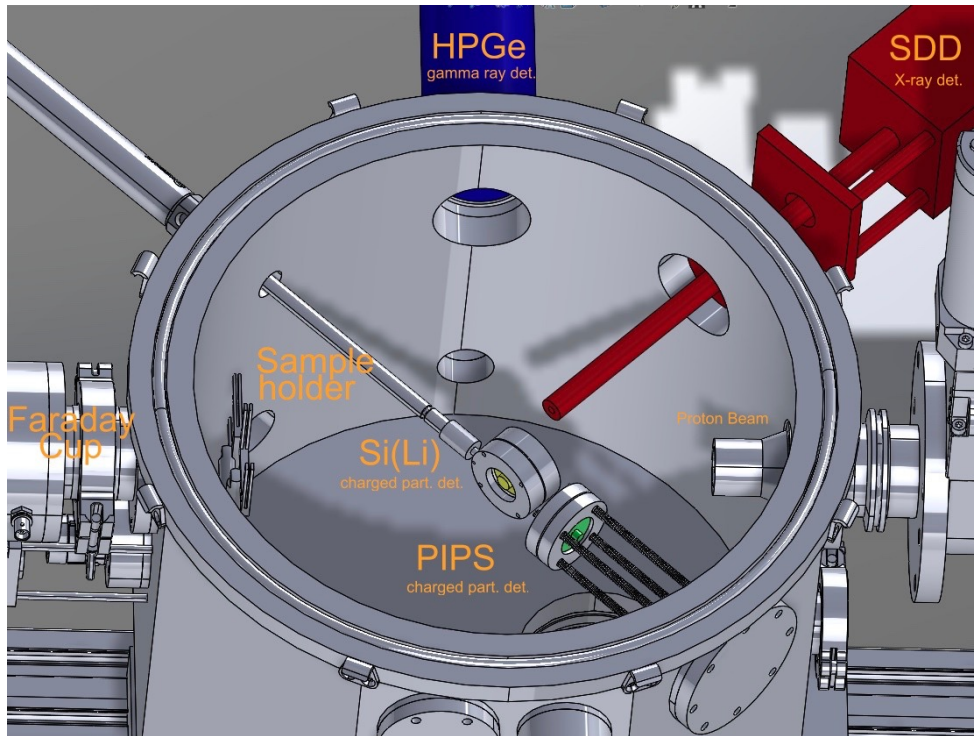
# ▶ Current measurement

- 4-jaw collimator & 2 Faraday Cups
- 5 channel I-V converter with a microcontroller for collimator current
- Keithley 6482 Picoammeter for FC2 current
- Down to 5 pA and 10 pA SD at 1 nA's.



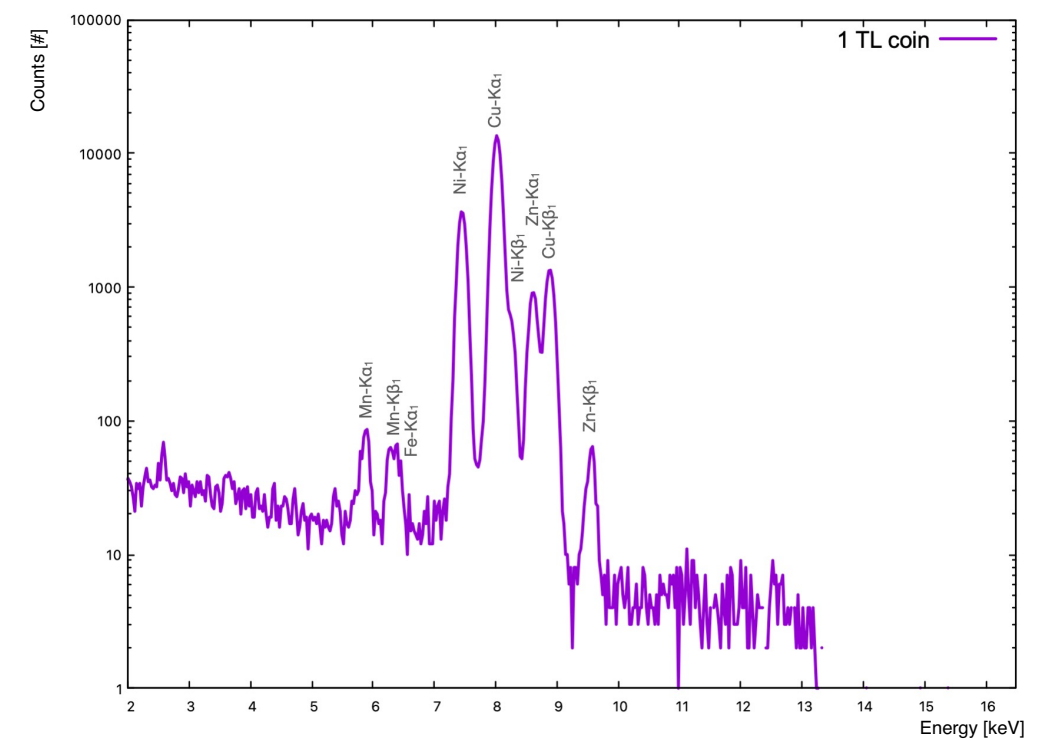
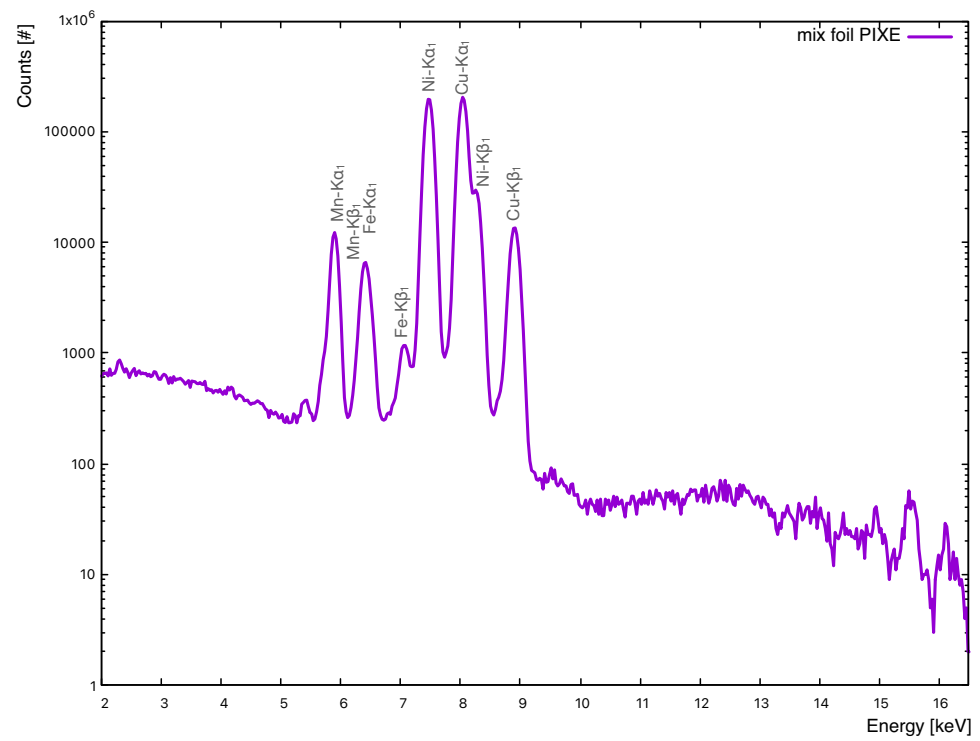
# ▶ Irradiation setup for IBA analysis

- SDD (Rayspec), 133 eV FWHM at 5.895 keV with 40 mm<sup>2</sup> active area and 8 μm Be window for PIXE
- HPGe n-type (Mirion), 2.1 keV FWHM at 1332 keV and % 30 relative efficiency with carbon-fiber endcap for PIGE
- PIPS (Ortec), 19 keV FWHM at 5.486 MeV with 150 mm<sup>2</sup> active area and 500 μm depletion depth for RBS
- Mirion and Ortec pre-amplifiers for signal management
- CAEN and Mirion MCA's for digitization
- Quantus, Genie and GUPIX softwares for spectroscopy and analysis



# ▶ Preliminary PIXE analysis

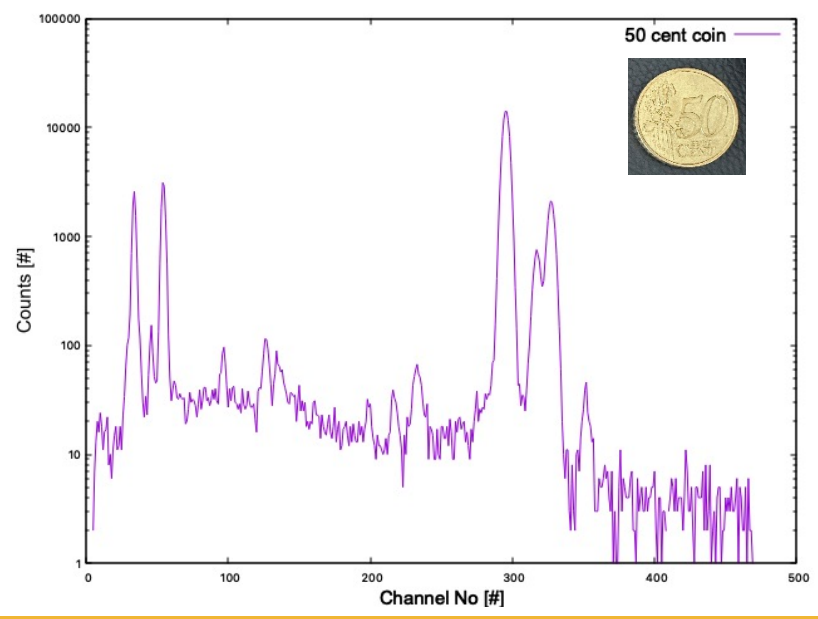
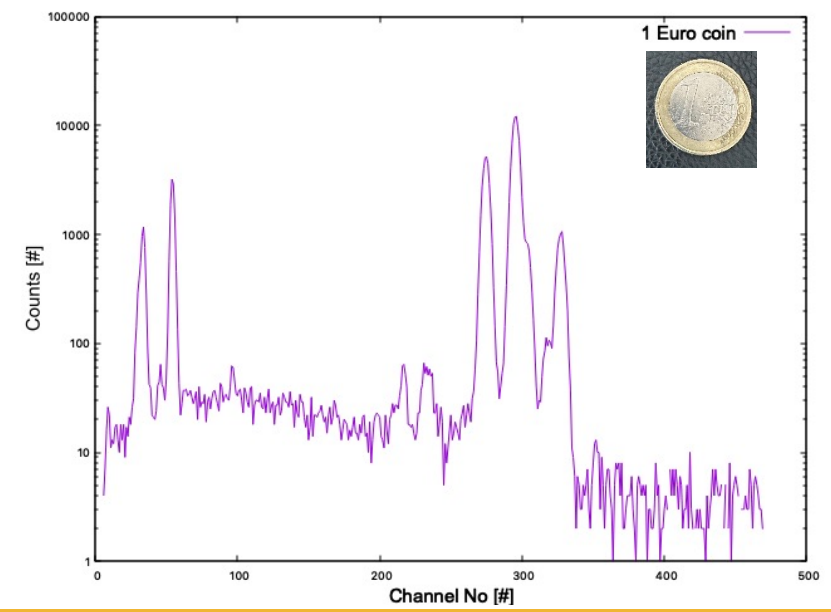
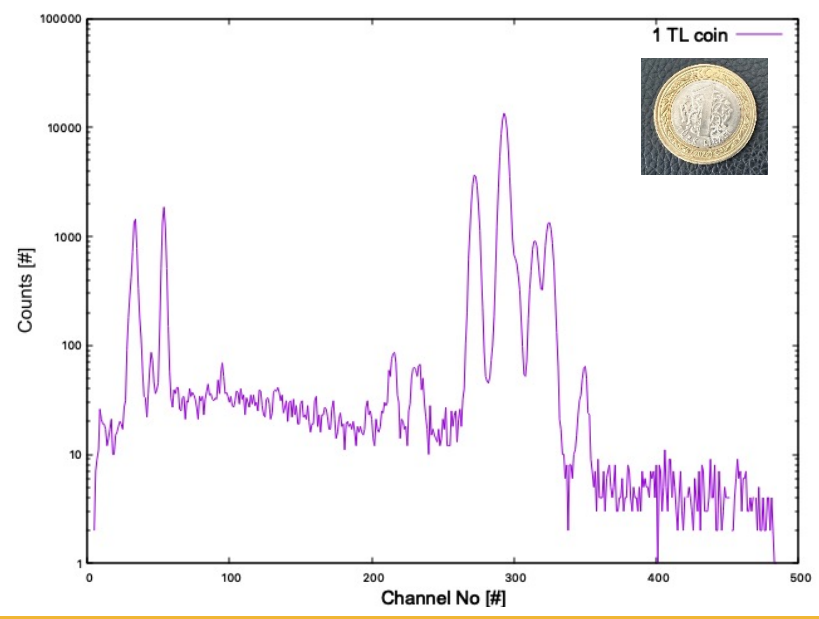
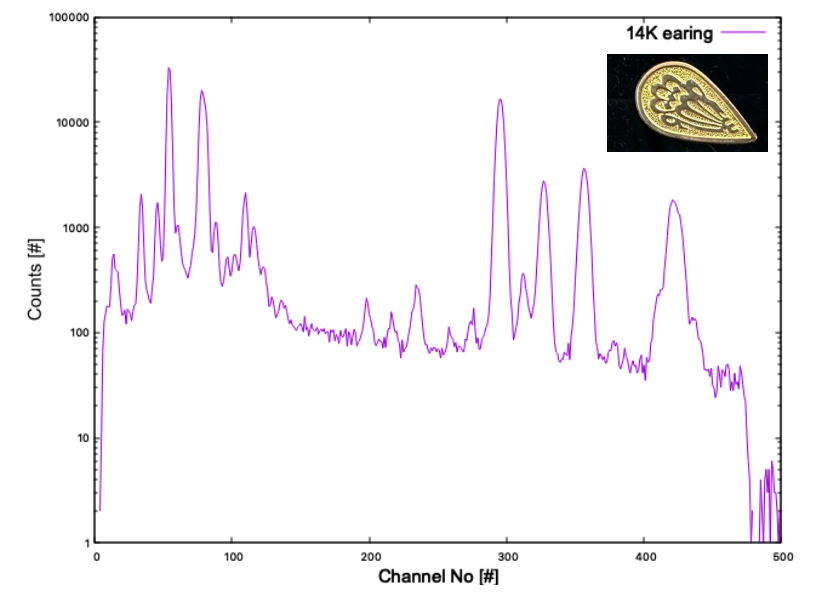
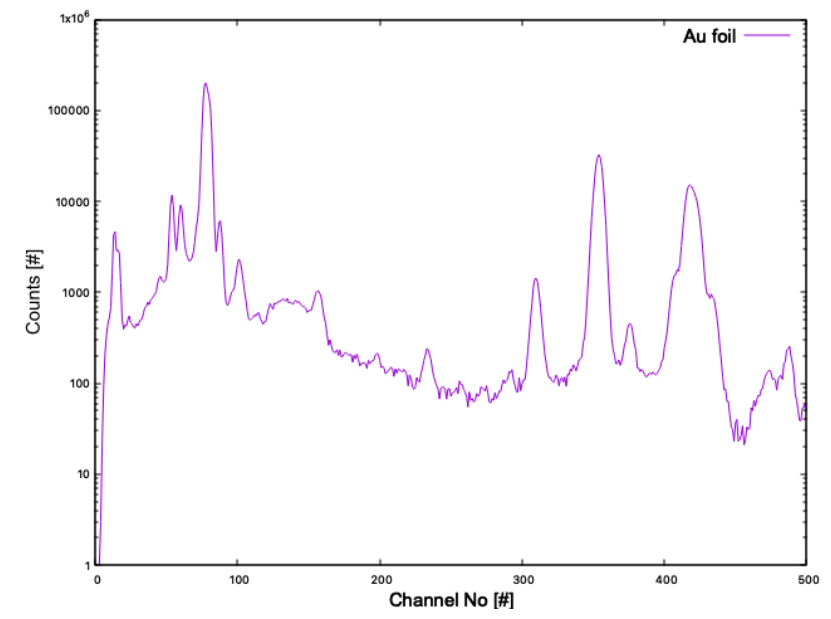
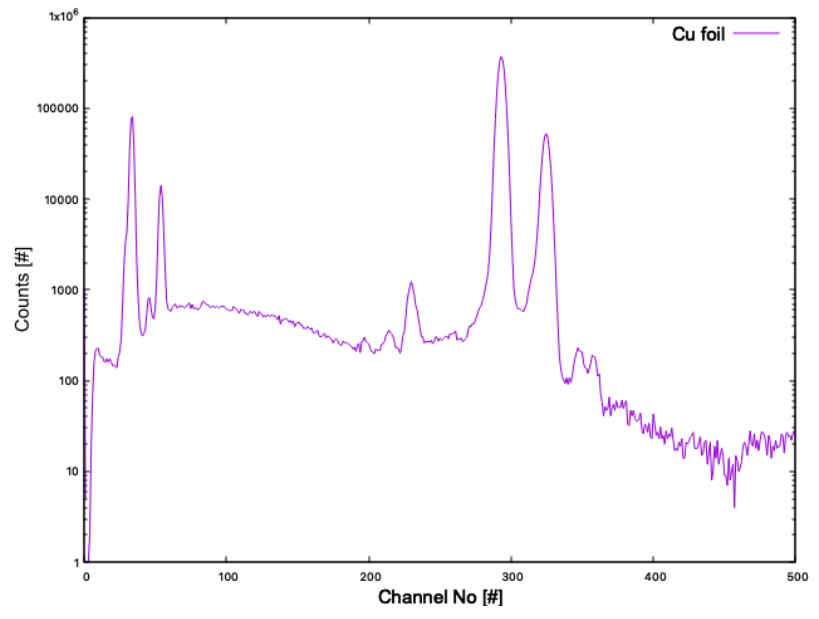
3.2 MeV protons 7 nA current



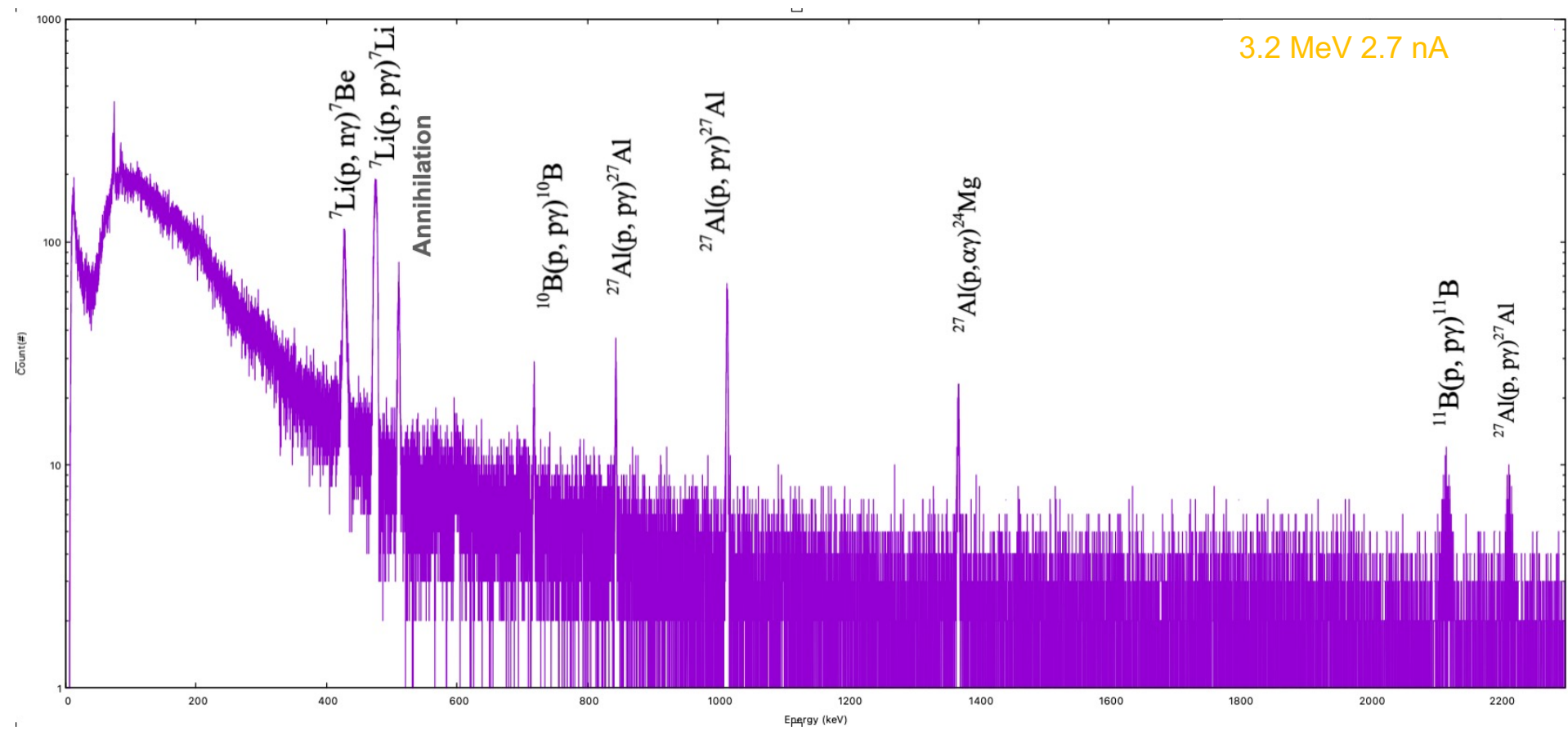
Element	XRF(%)	Unc.(±)	PIXE(%)	Unc.(±)
Copper	56.17	N.A	56.16	0.22
Nickel	41.66	N.A	41.95	0.17
Manganese	1.29	N.A	1.23	0.008
Iron	0.68	N.A	0.57	0.005

Element	1 TL(2009)		1 TL(2015)		1 TL(2022)	
	PIXE	XRF	PIXE	XRF	PIXE	XRF
	%		%		%	
Copper	73.2	71.78	71.22	70.56	76.70	72.63
Nickel	14.37	15.63	14.78	16.34	15.02	15.96
Zinc	9.12	9.53	8.74	9.13	8.57	8.50
Manganese	0.14	0.13	0.33	0.262	0.15	0.12
Iron	0.17	0.17	0.46	0.44	0.07	0.05

# ▶ Preliminary PIXE experiments



# ▶ Lithium borate PIGE test spectrum





### Decreasing background:

- Putting an X-ray absorber/filter to suppress low energy X-rays
- Using detector collimators (low Z) to avoid scattered radiation
- Coating the inside of the chamber for decreasing secondary particles arriving on the detector
- Applying magnetic field to deflect scattered particles from the sample

### Increasing precision of the analysis:

- More elaborate peak fitting procedures
- Detailed uncertainty budget calculations
- Developing a 3D sample movement apparatus

### Decrease the energy spread:

- Moving the system to the 40° port of the 5-port magnet and let the beam passing through a slit
- Performing beam dynamics studies to determine the required magnetic field for the quadrupoles

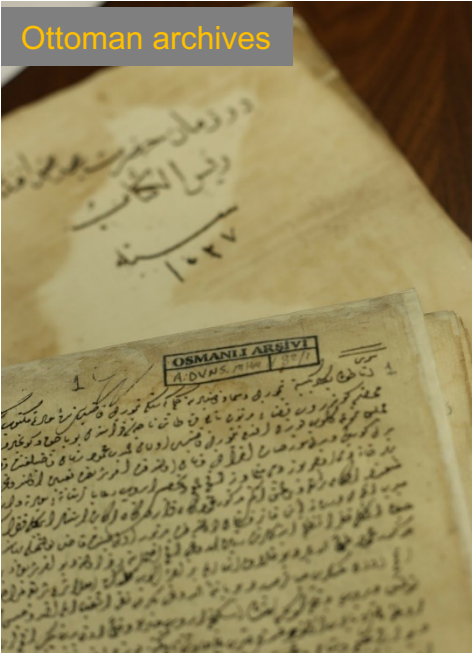
### Increasing the accuracy and precision of charge measurement

- Putting all components of the measurement system inside the vault

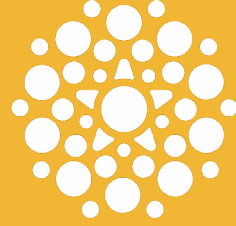
# ▶ Outlook

- It is an ongoing work
- Planning to set-up a station for in-air PIXE
- Communication with national and international partners and stakeholders
- Standardizing the IBA methods
- Participating in proficiency tests and comparisons
- Providing ion beam analysis services

Ottoman archives



Göbeklitepe archeological site



**TENMAK**

TÜRKİYE ENERJİ, NÜKLEER VE  
MADEN ARAŞTIRMA KURUMU

**THANK YOU!**

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