

# Single-crystal diamond pixelated radiation detector with buried graphitic electrodes

C. Bloomer <sup>1,2</sup>

L. Bobb <sup>1</sup>

M. Newton <sup>2</sup>

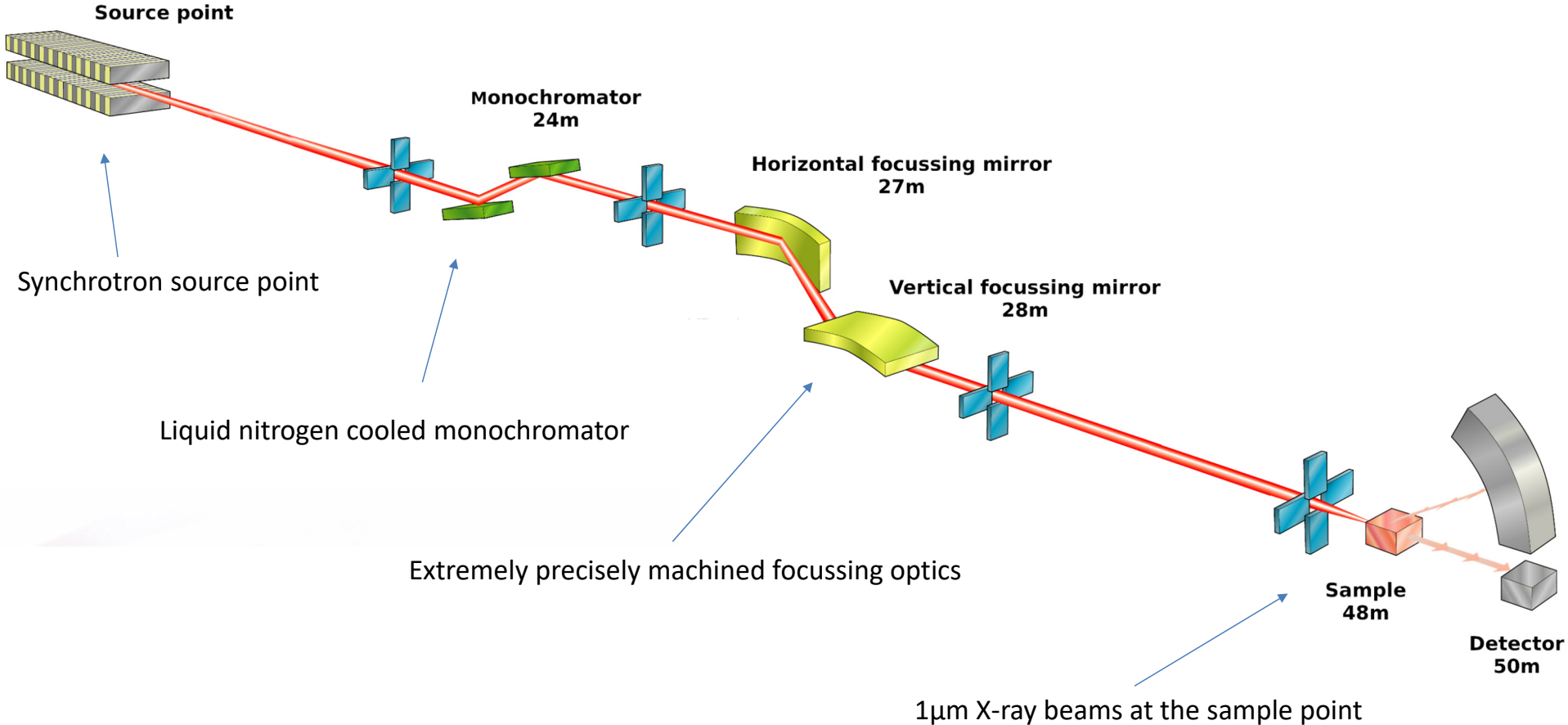
<sup>1</sup> Diamond Light Source Ltd, Didcot, UK

<sup>2</sup> University of Warwick, Coventry, UK

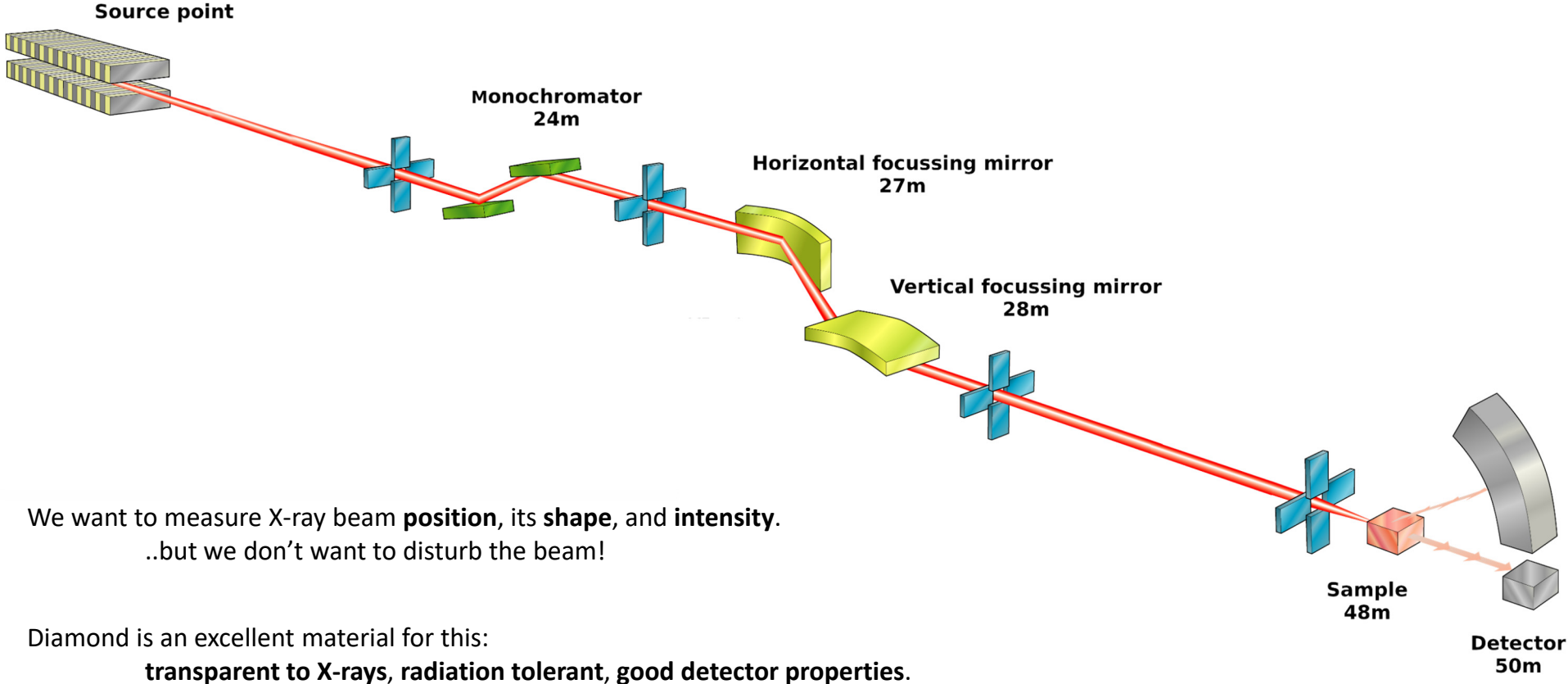
# Outline

- Motivation
- Introduction to diamond detectors
- Laser processing of diamond review
- Detector design and readout method
- First results and beam images
- Conclusions

# Motivation



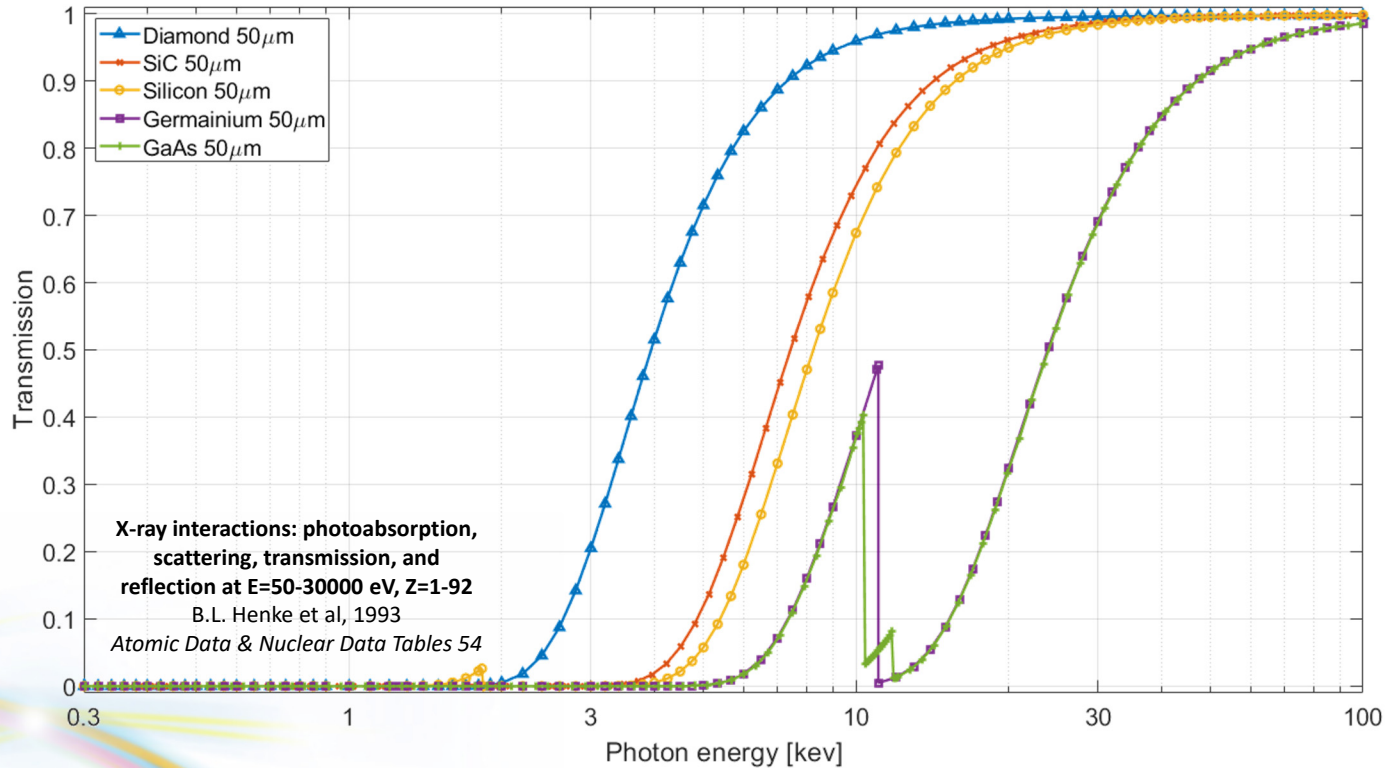
# Motivation



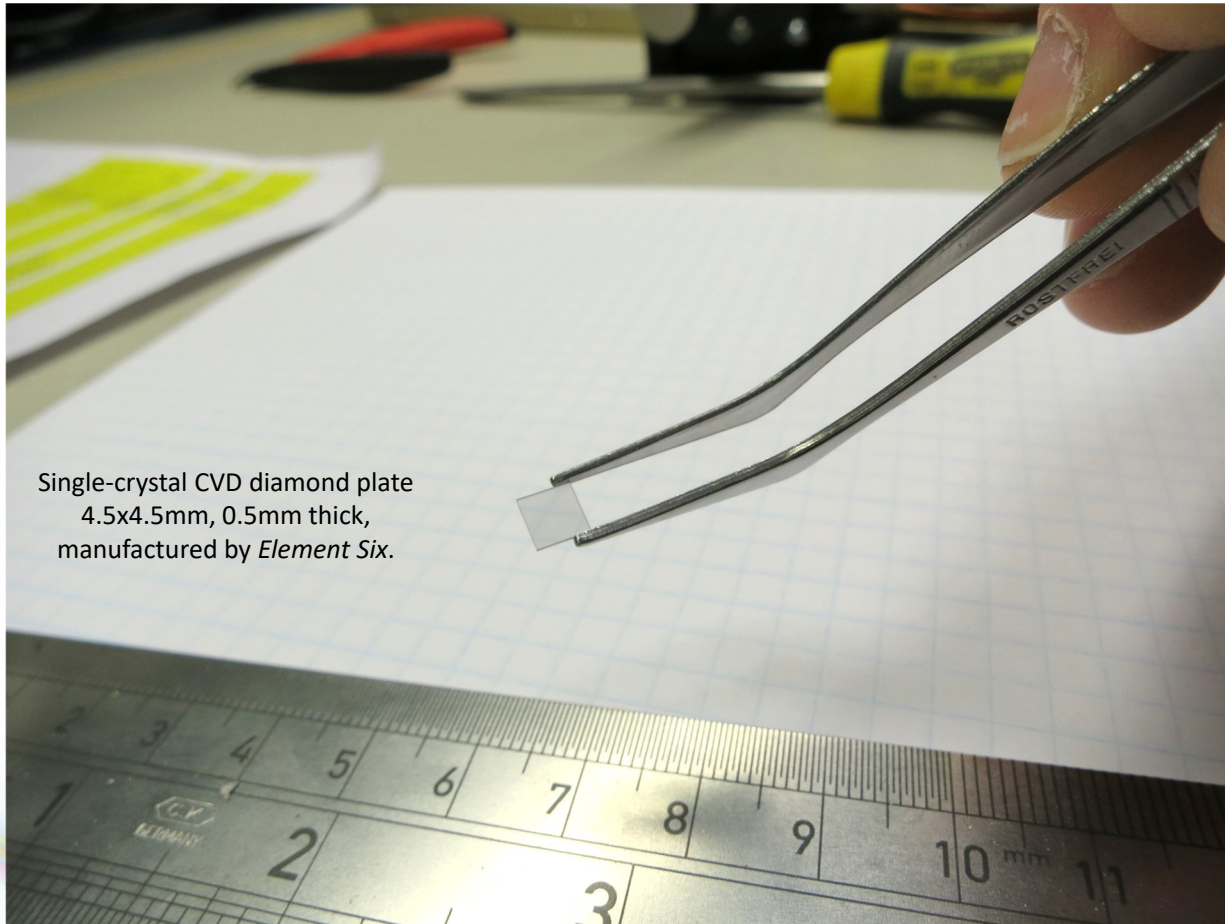


# Diamond detectors

Diamond X-ray transmission compared to other detector materials

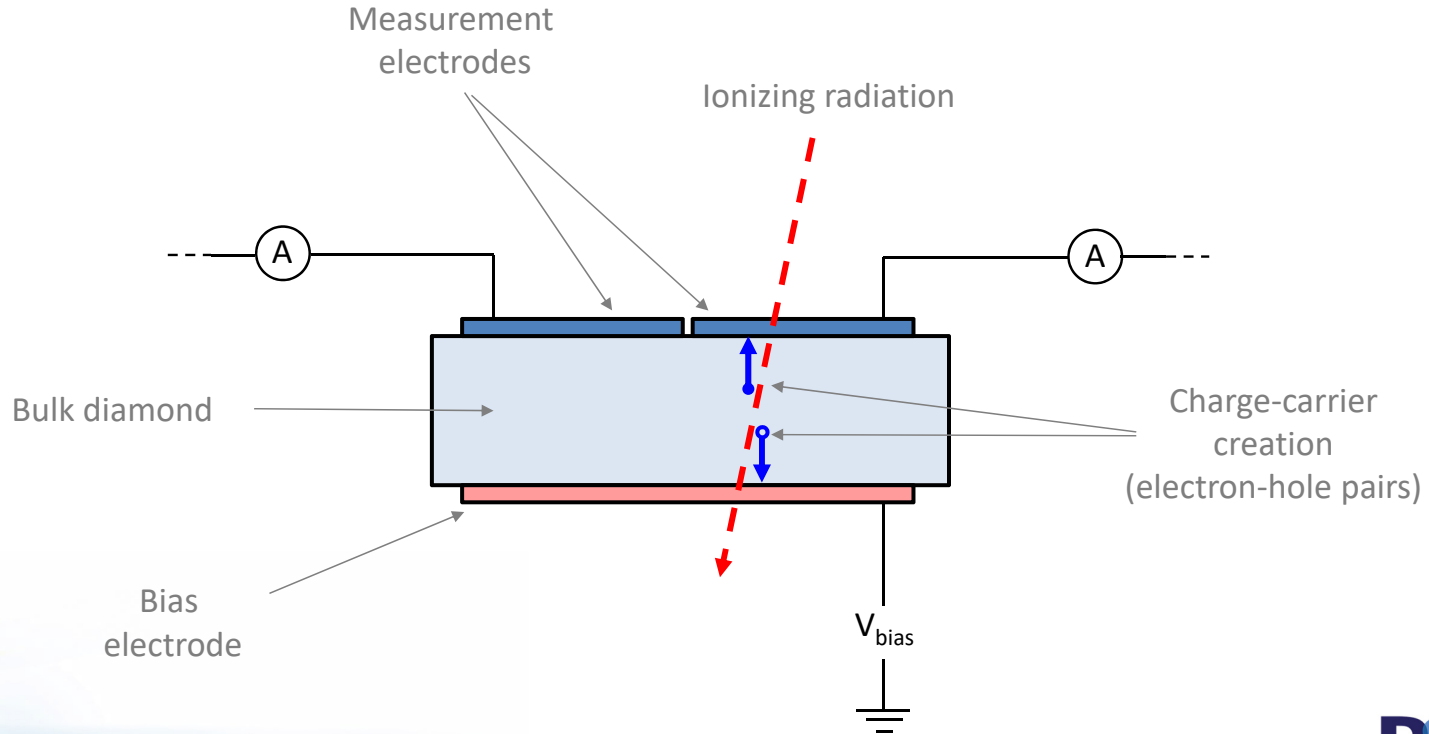


# Diamond detectors

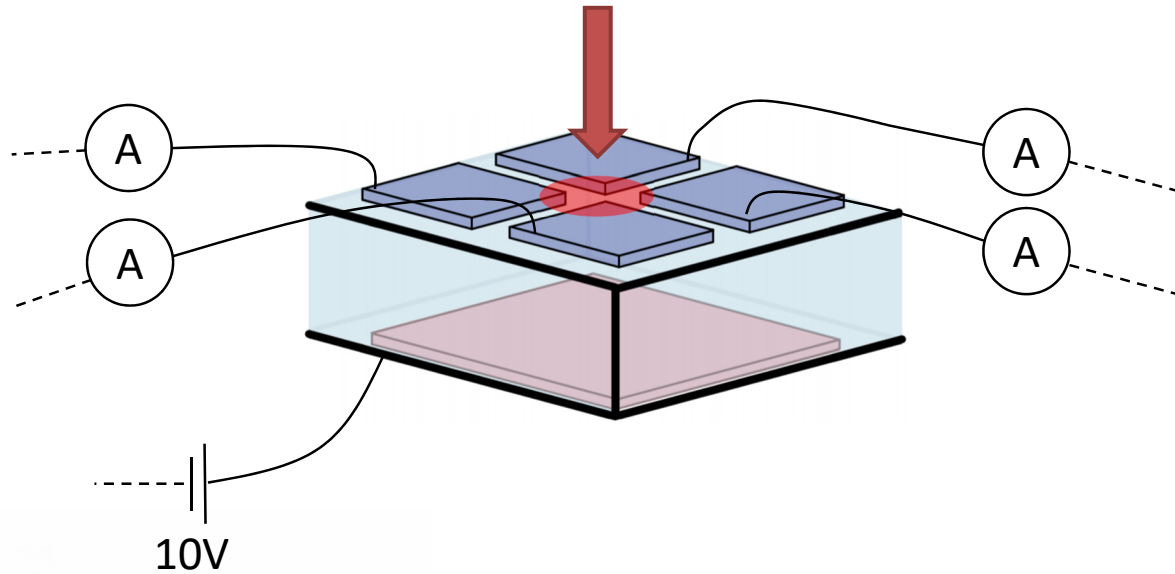


Single-crystal CVD diamond plate  
4.5x4.5mm, 0.5mm thick,  
manufactured by *Element Six*.

# Diamond detectors

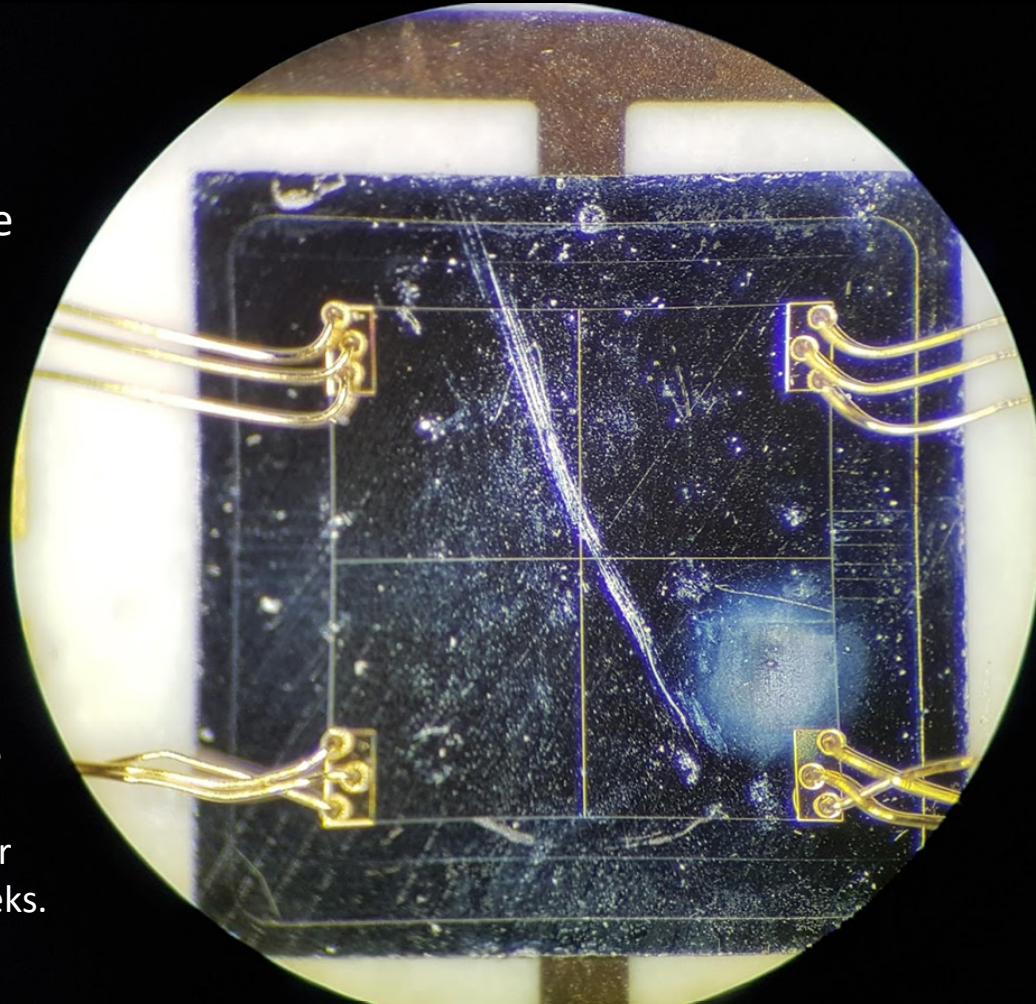


# Diamond detectors



# Problems with surface metallisation

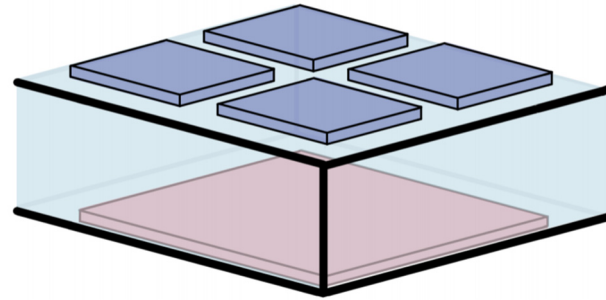
- ..radiation damage
- ..ozone degradation
- ..mechanical damage



Detector taken from one of Diamond's beamlines after accidental use in air with high flux for ~2 weeks.



# Problems with surface metallisation



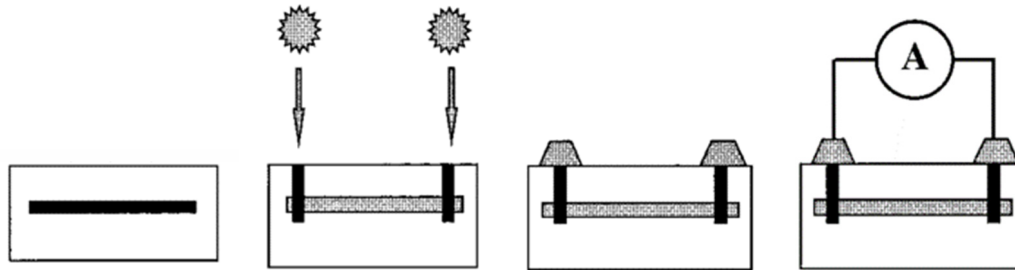
...bury the electrodes?

# Laser processing of diamond

Conductive wires produced within bulk diamond using laser pulses.

## ***Formation of buried p-type conducting layers in diamond***

*R. Walker et al, 1997  
Appl. Phys. Lett. 71*



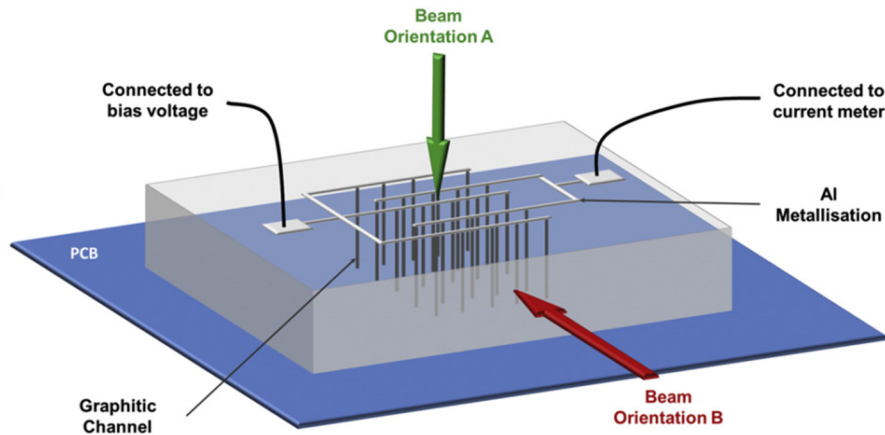
# Laser processing of diamond

Conductive wires produced within bulk diamond using laser pulses.  
~200fs long, ~50nJ per pulse, focused down to ~1 $\mu$ m in size.

## ***A novel detector with graphitic electrodes in CVD diamond***

A. Oh *et al*, 2013

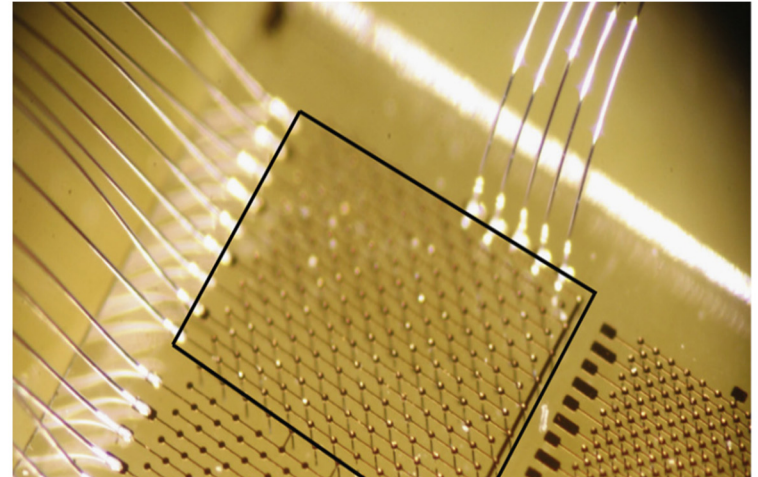
Diamond & Related Materials 38



## ***A 3D diamond detector for particle tracking***

F. Bachmair *et al*, 2015

Nucl. Inst. Met. A 786





# Laser processing of diamond

Conductive wires produced within bulk diamond using laser pulses.

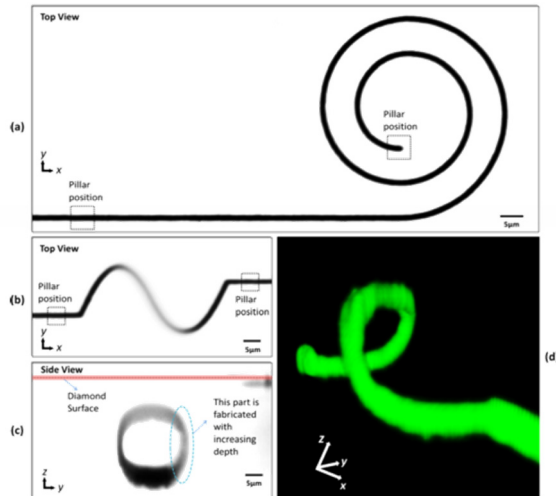
**~200fs long, ~50nJ per pulse, focused down to ~1 $\mu$ m in size.**

Adaptive optics allow effective focus at varying depths within the material.

## ***High conductivity micro-wires in diamond following arbitrary paths***

B. Sun *et al*, 2014

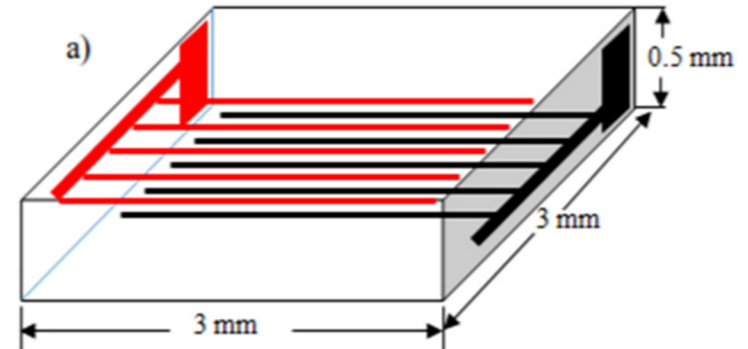
Appl. Phys. Lett 105



## ***Very long laser-induced graphitic pillars buried in single-crystal CVD-diamond for 3D detectors realization***

A. Khomich *et al*, 2018

Diamond & Related Materials 90



# Laser processing of diamond

Conductive wires produced within bulk diamond using laser pulses.

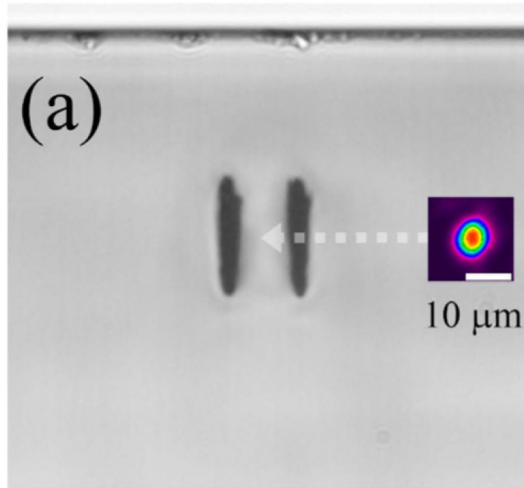
**~200fs long, ~50nJ per pulse, focused down to ~1 $\mu$ m in size.**

Adaptive optics allow effective focus at varying depths within the material.

## ***Diamond photonics platform enabled by femtosecond laser writing***

B. Sotillo *et al*, 2016

Nature Scientific Reports 6

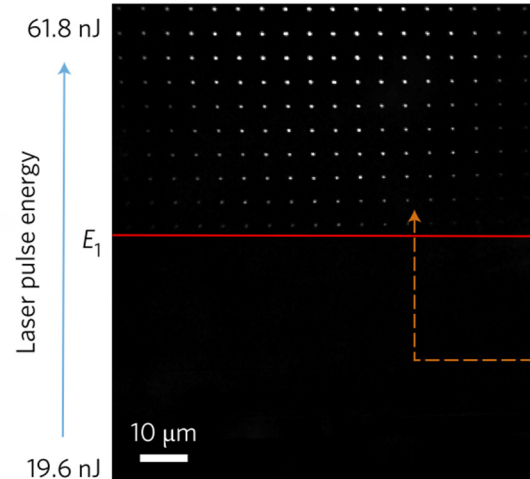


C Bloomer, IBIC 2021

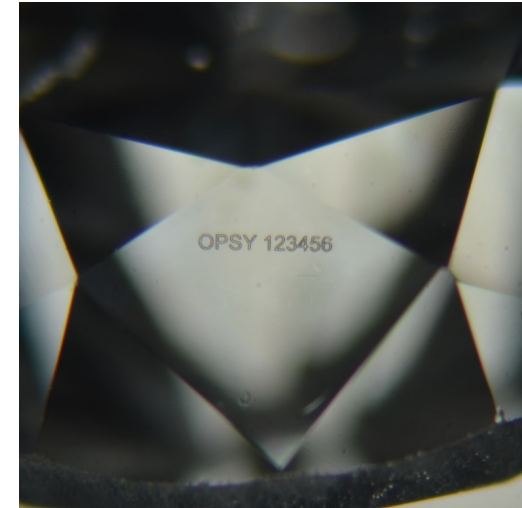
## ***Laser writing of coherent colour centres in diamond***

Y-C. Chen *et al*, 2016

Nature Photonics 11

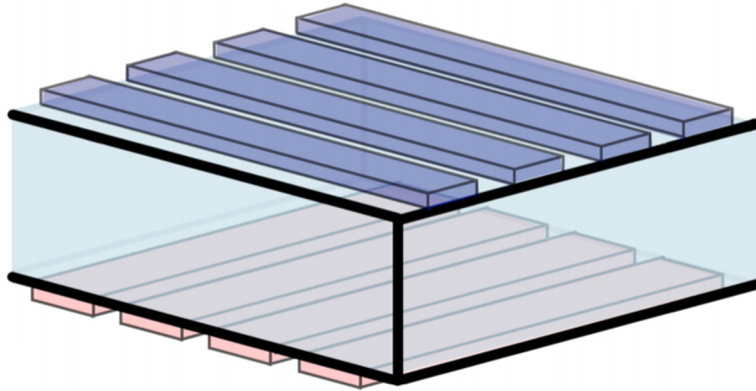


<https://opsydia.com/>, Formed 2017



14

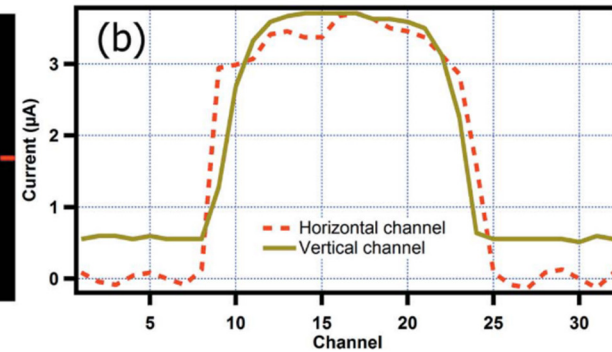
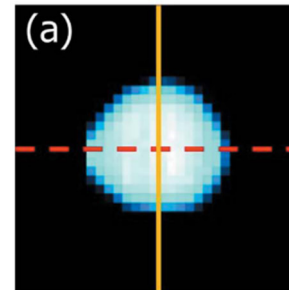
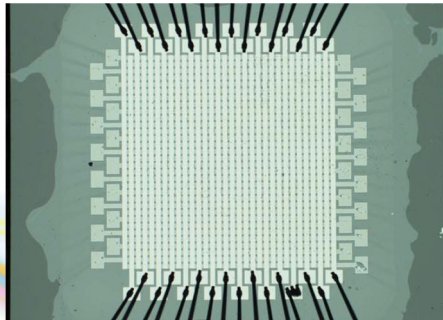
# Diamond pixel detector



## *Pixelated transmission-mode diamond X-ray detector*

T. Zhou *et al*, 2015

J. Synchrotron Radiation 22

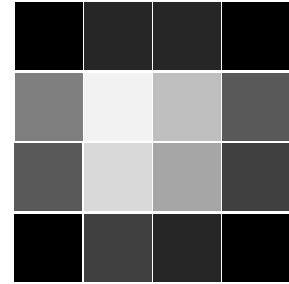
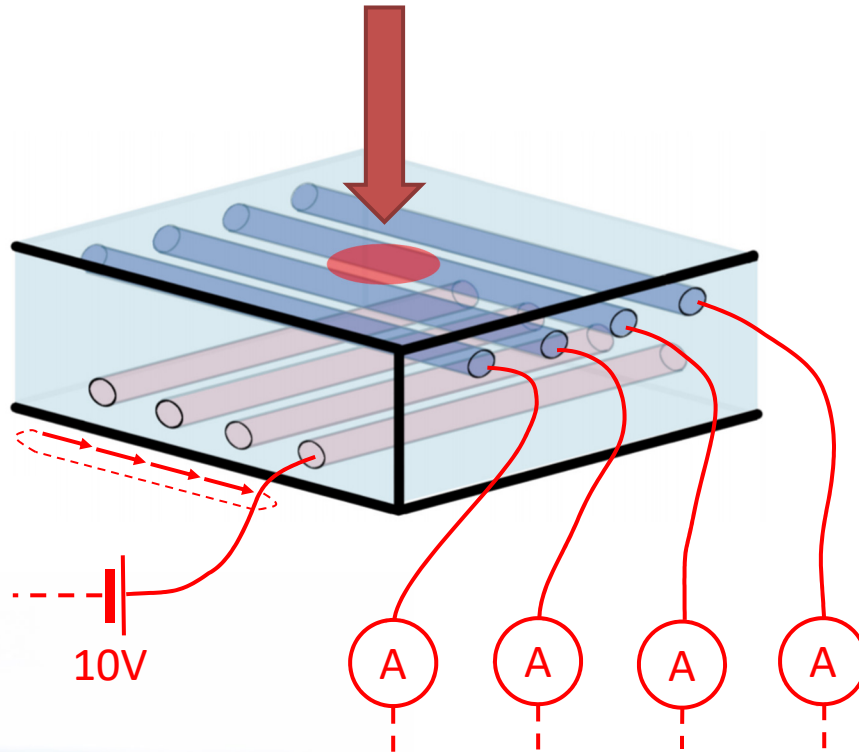


# Graphitic-wire pixel detector

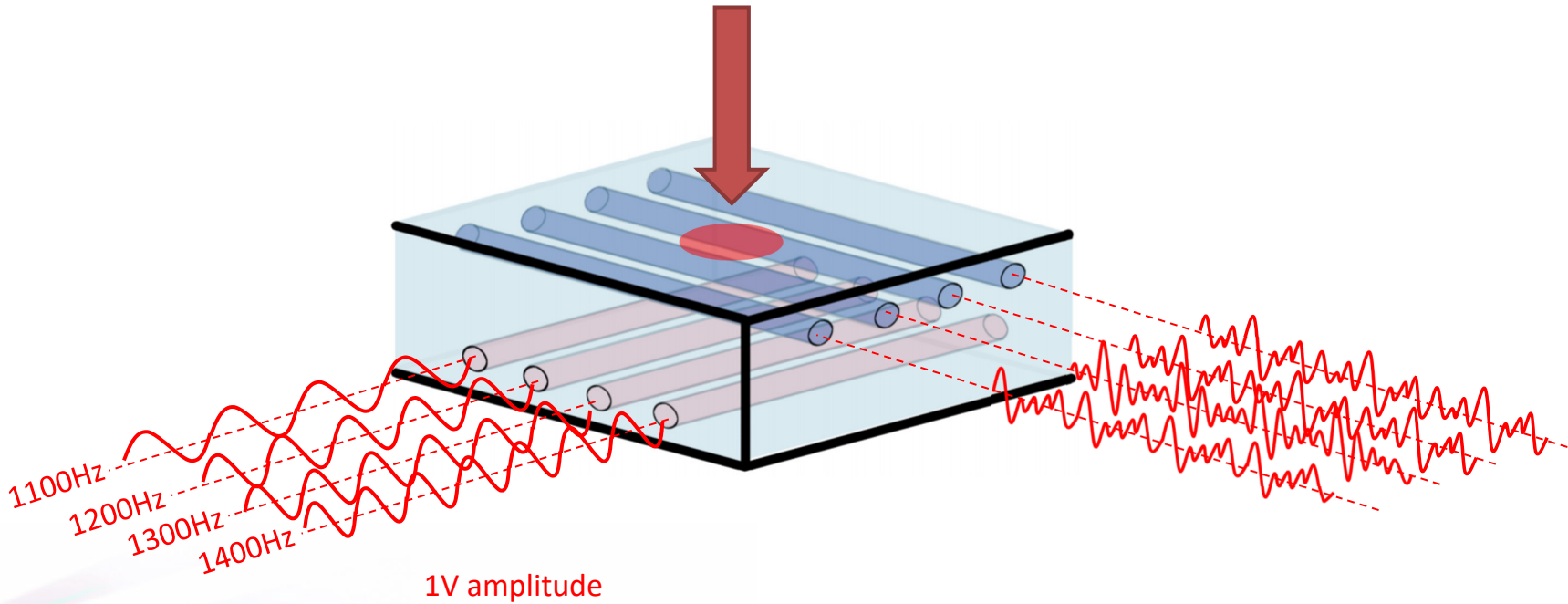
Pixel rows read-out  
**asynchronously.**

Around **~30fps** achieved  
using this technique by  
Zhou *et al.*

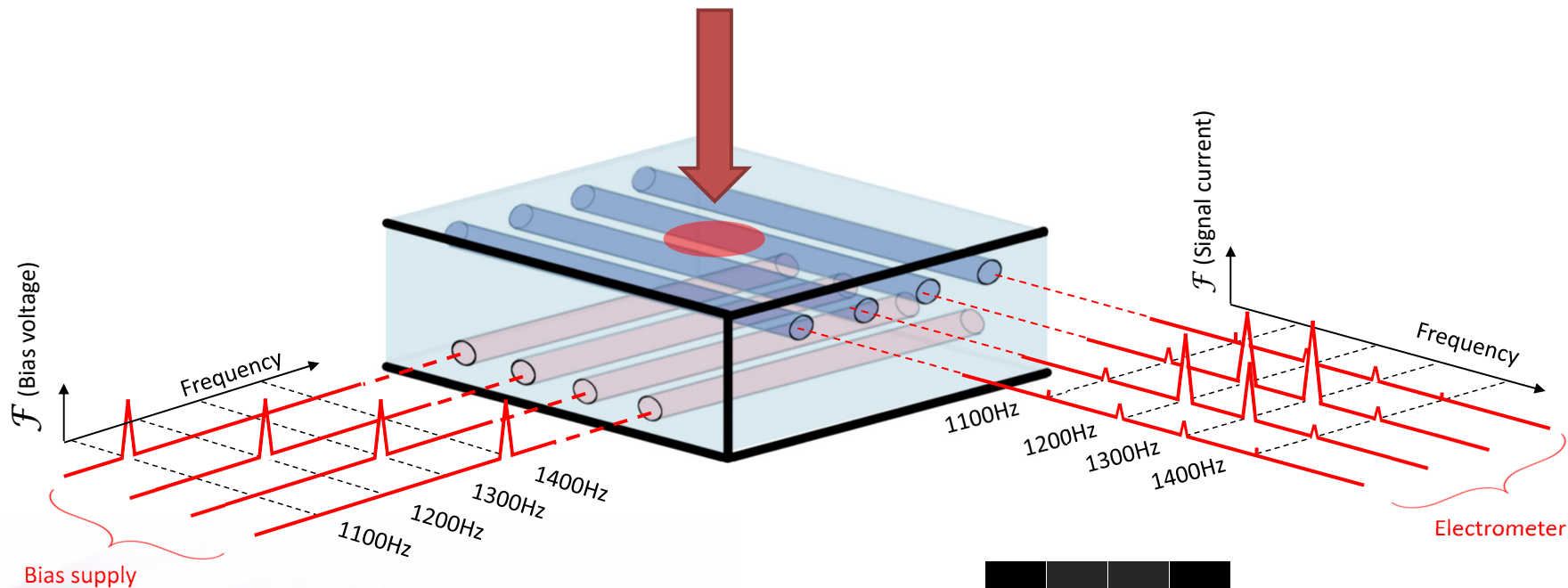
Limited by how quickly  
bias can be cleanly  
switched from  
electrode-to-electrode.



# Graphitic-wire pixel detector

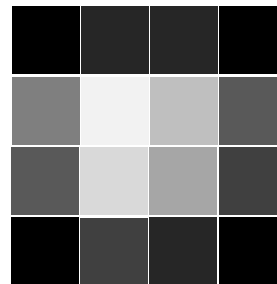


# Graphitic-wire pixel detector



All pixels read out **synchronously**.

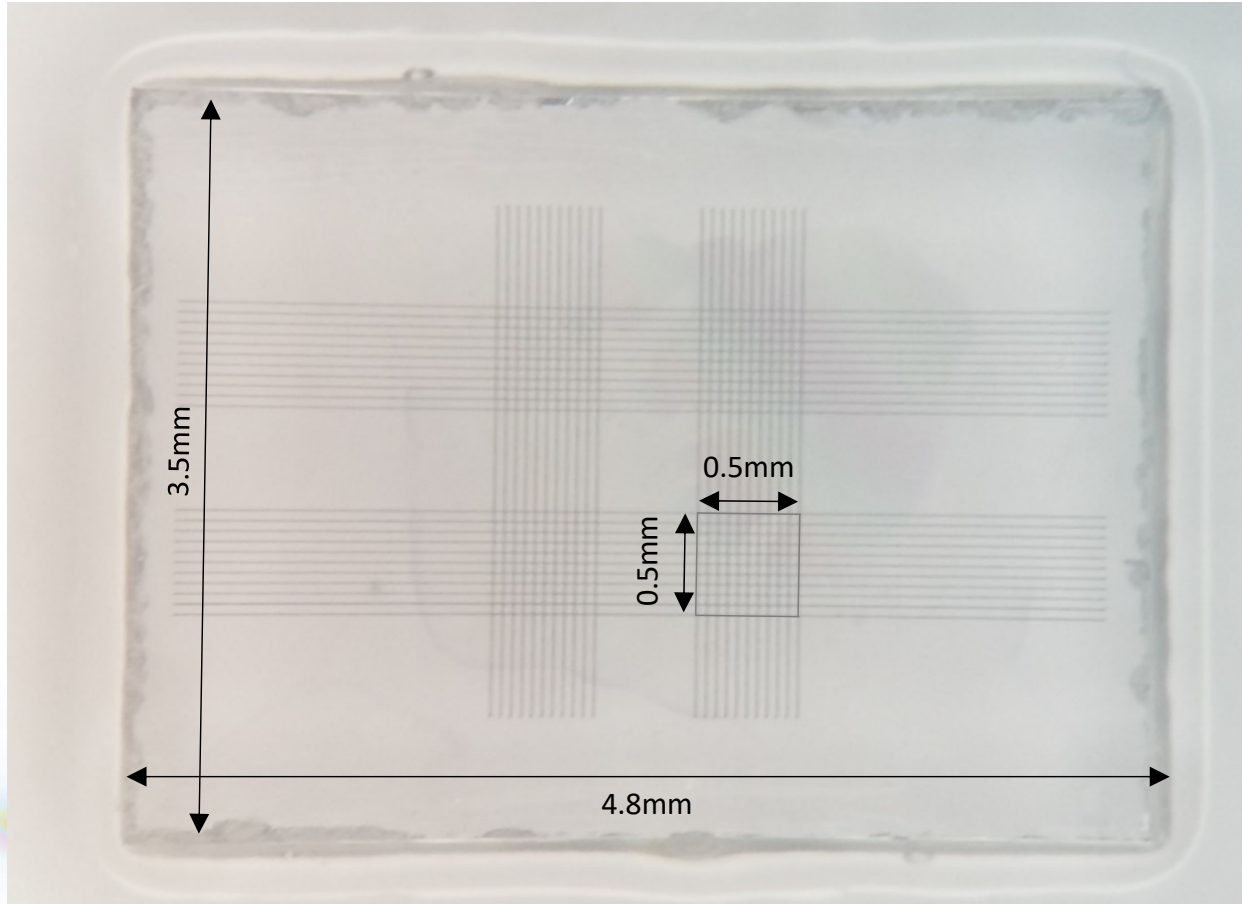
**100fps** achieved using this technique!  
Only limited by the relatively poor DAC  
speed we had available.



# Fabrication

*Element Six*  
'Single Crystal  
Optical Plus'  
grade material.

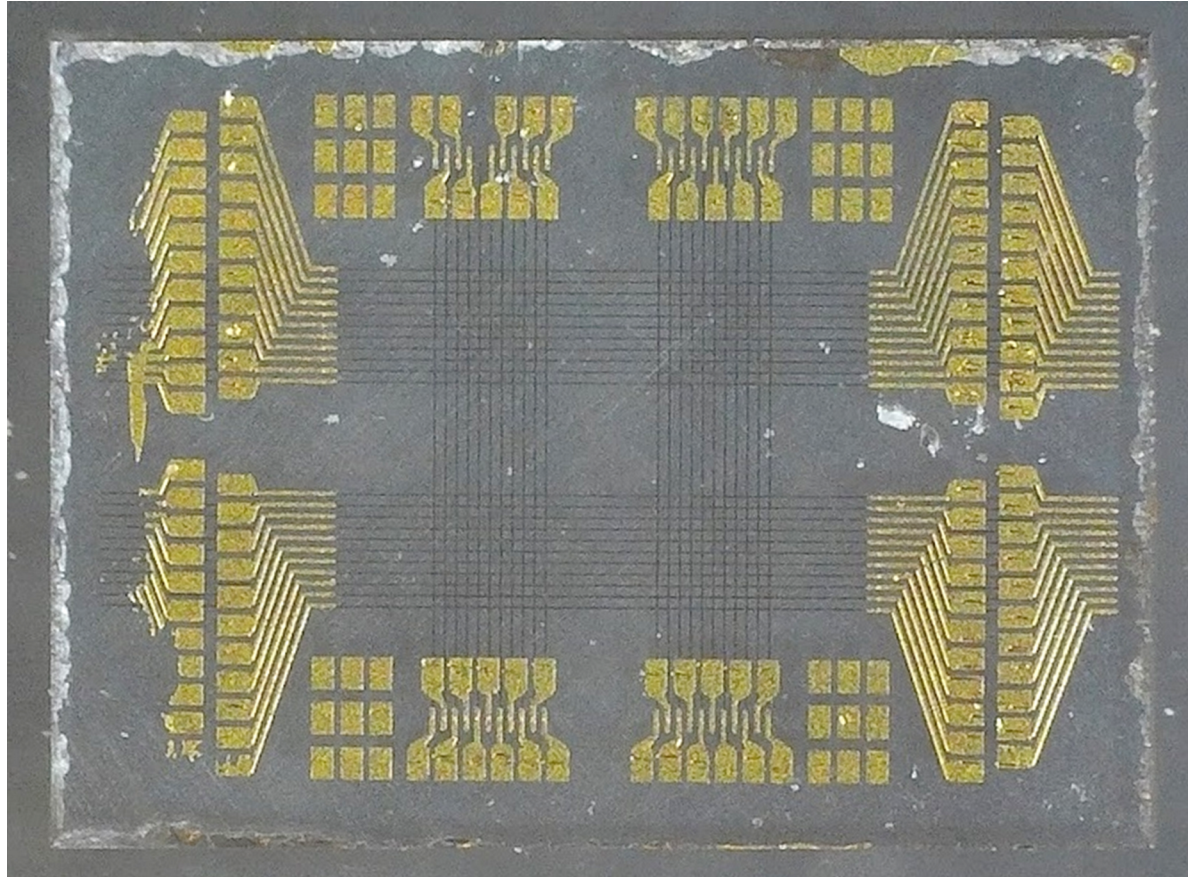
Laser-writing of wires:  
Patrick Salter  
(U. Oxford)





# Fabrication

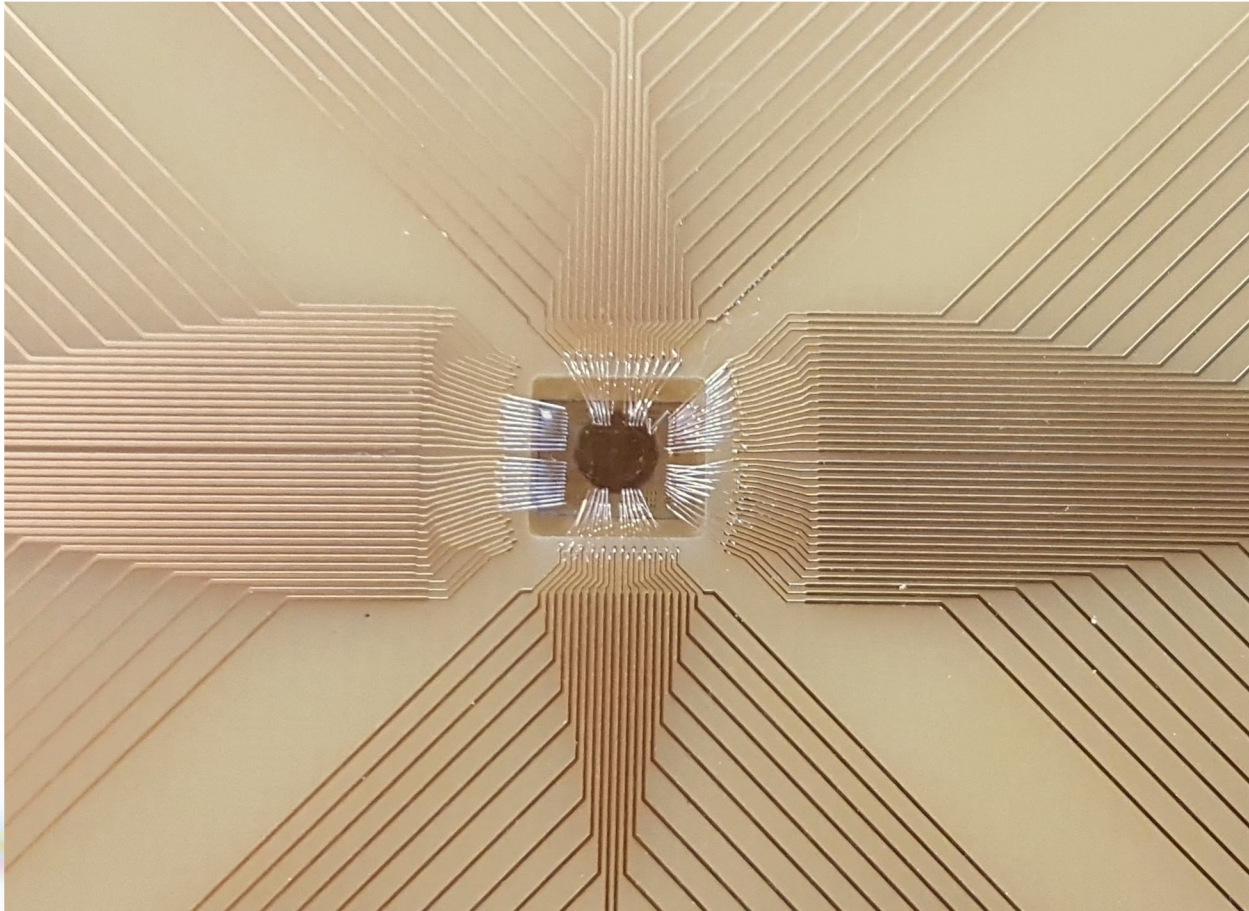
Metallisation:  
Ben Green  
(U. Warwick)



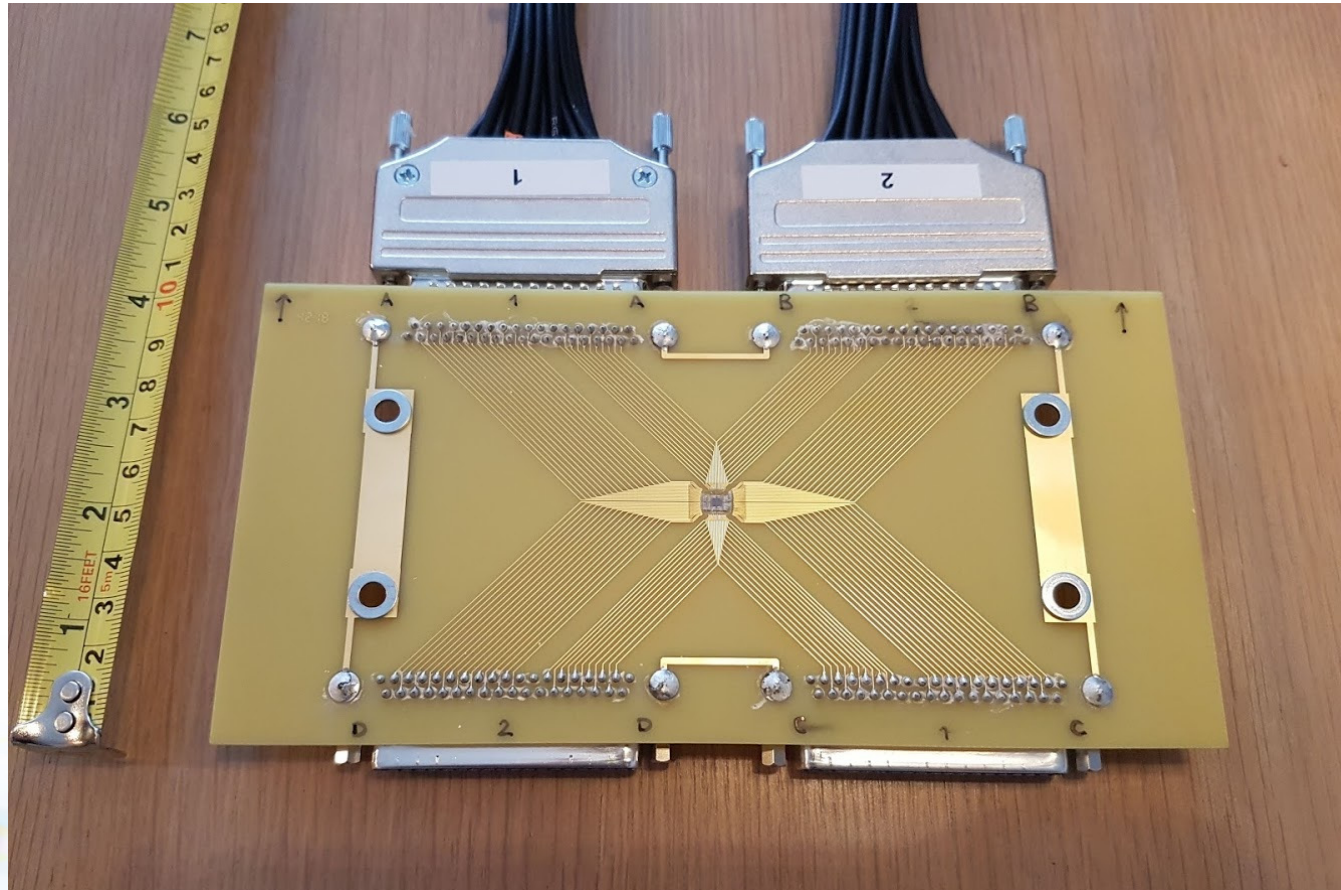


# Fabrication

Wire bonding:  
Frank Courtney  
(U. Warwick)

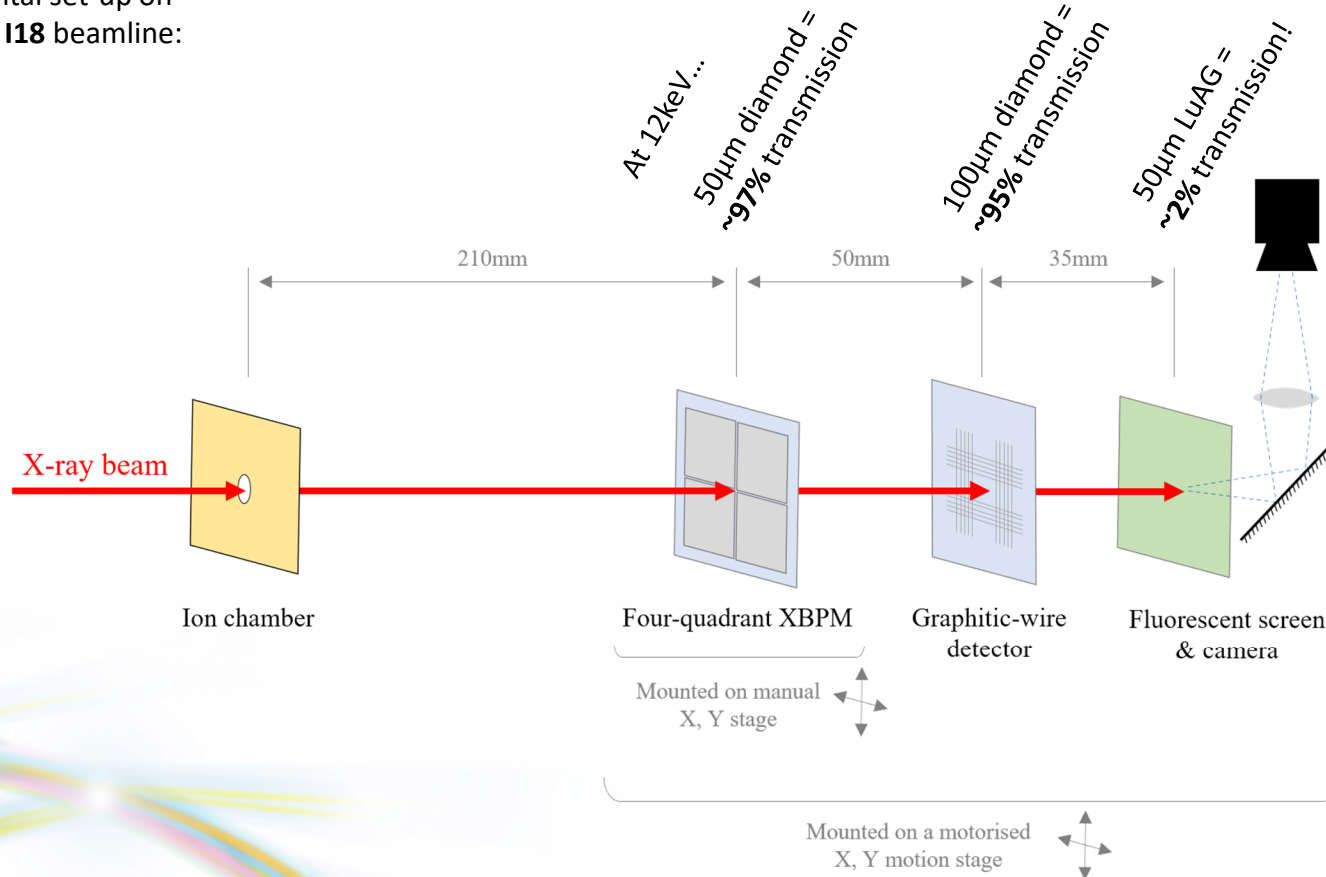


# Fabrication



# Experimental set-up

Experimental set-up on  
Diamond's **I18** beamline:





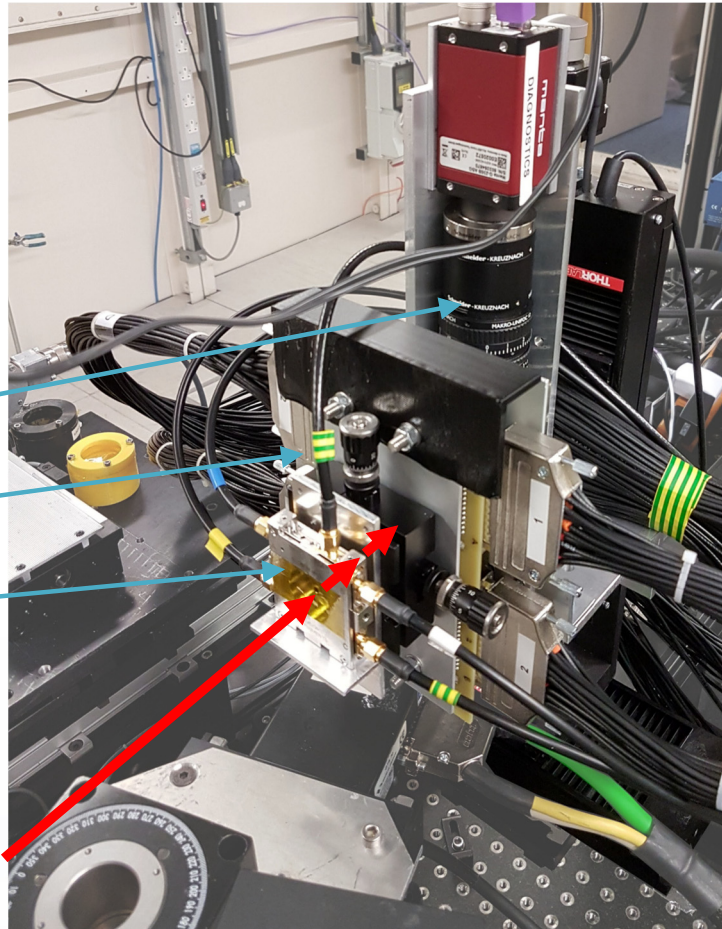
# Experimental set-up

Experimental set-up on  
Diamond's **I18** beamline:

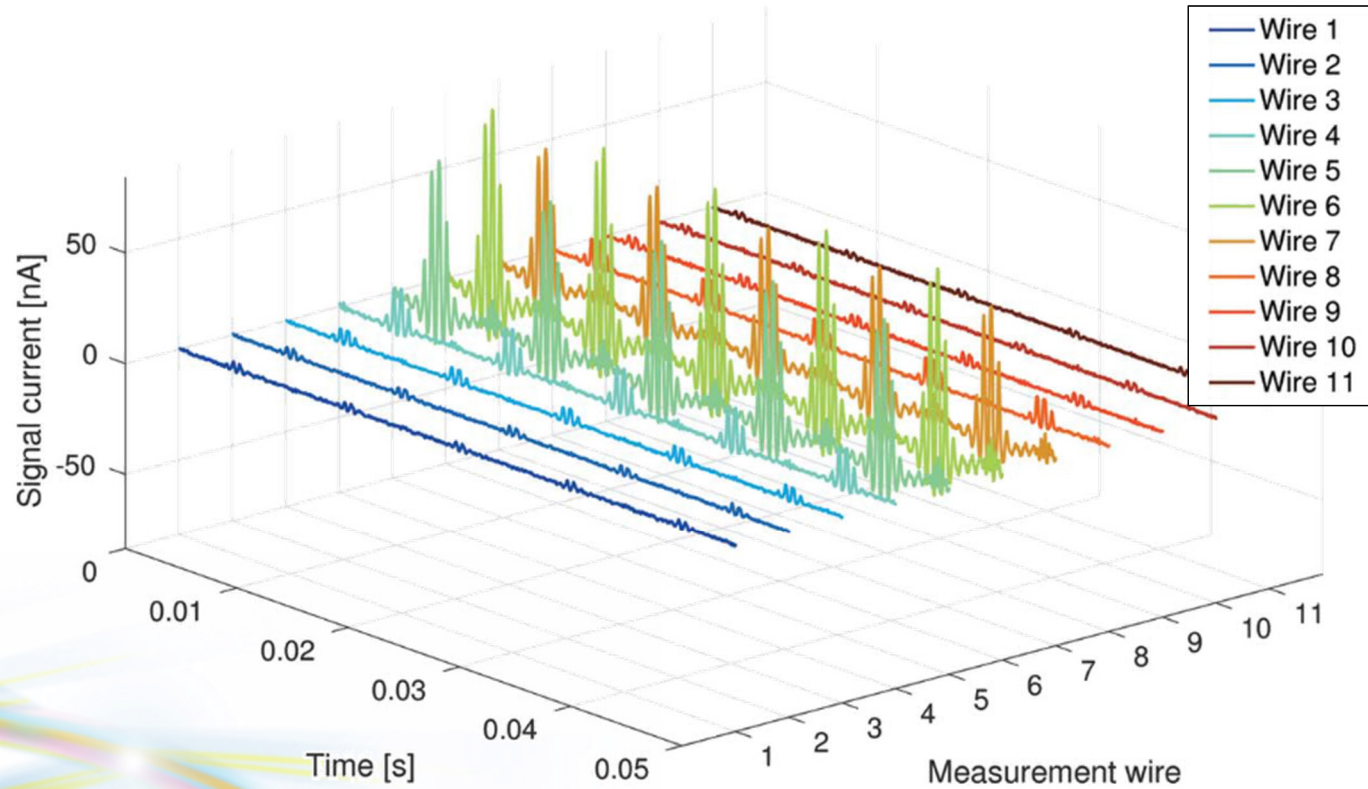
Fluorescent screen & camera

Graphitic wire detector

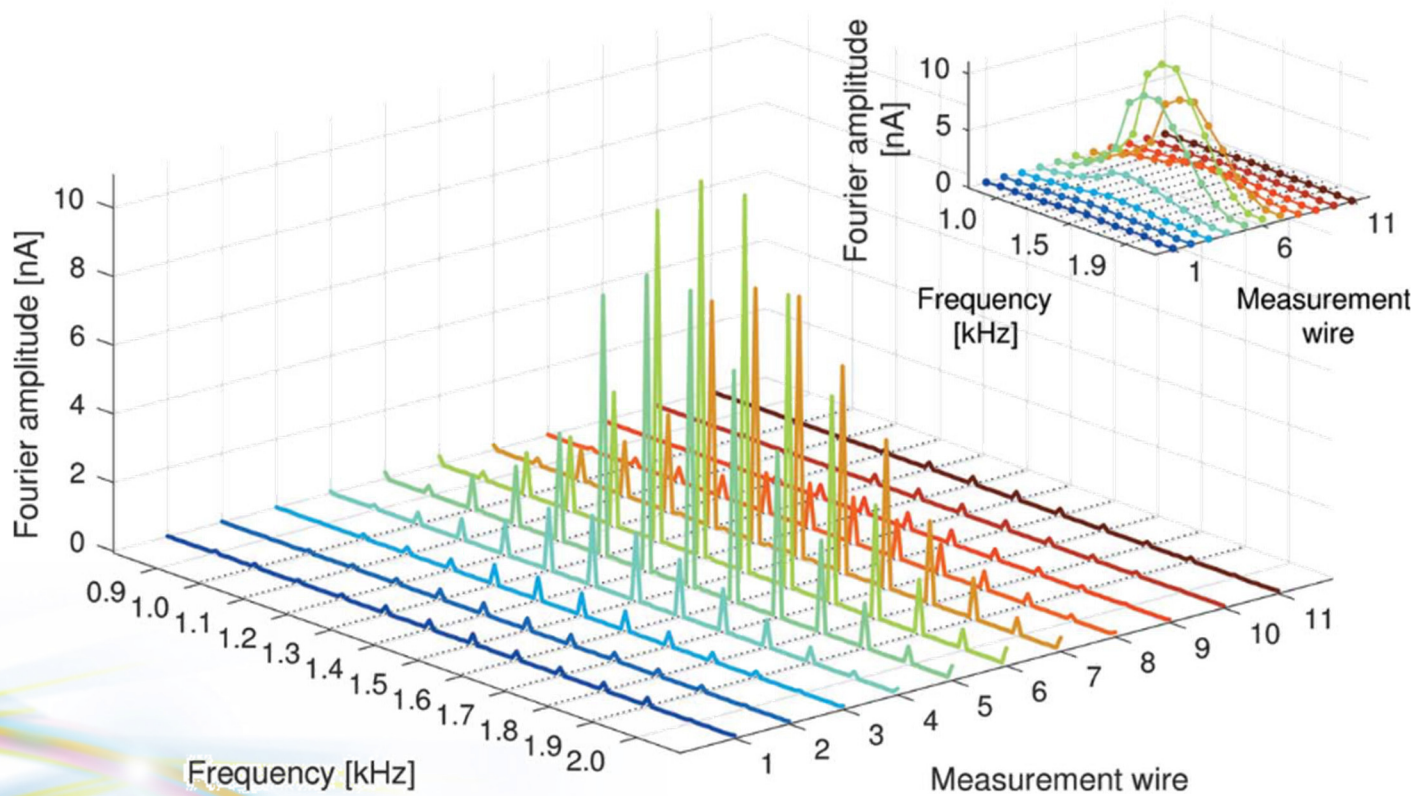
Four-quadrant XBPM



# Results

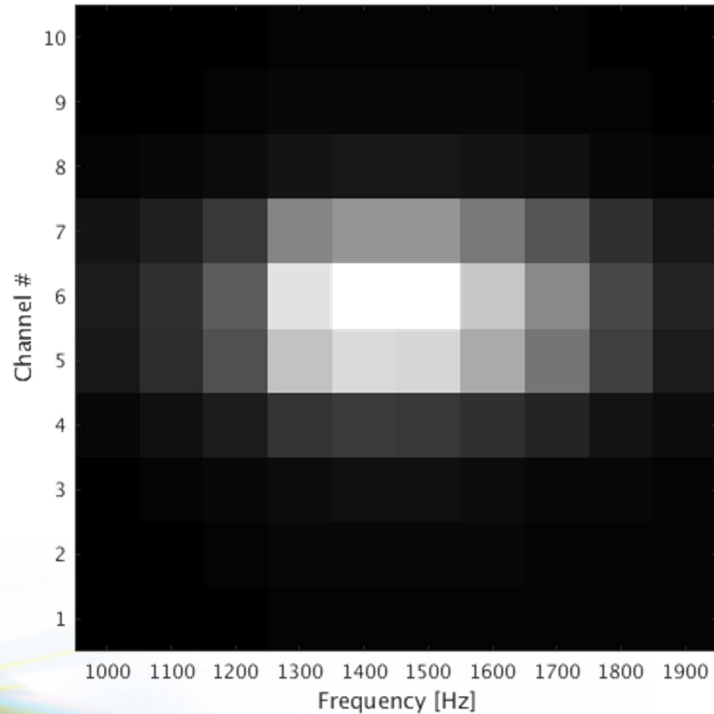


# Results



# Results

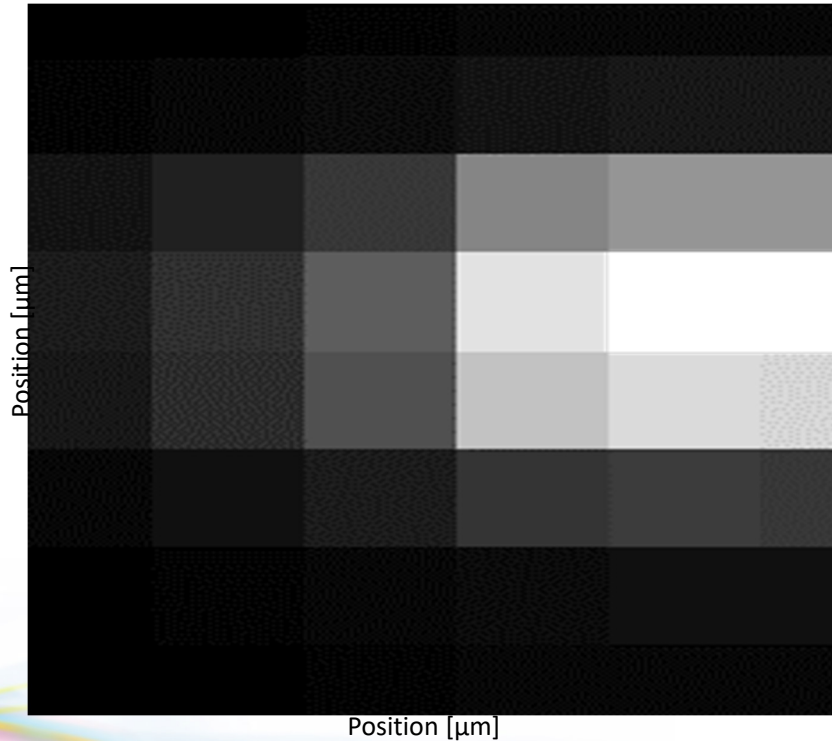
Illuminating the detector with a  $100\mu\text{m} \times 70\mu\text{m}$  photon beam, 10keV.



Since distance between wires is known to be exactly  $50\mu\text{m}$  we can directly determine the pixel location.

# Results

Illuminating the detector with a  $100\mu\text{m} \times 70\mu\text{m}$  photon beam, 10keV.

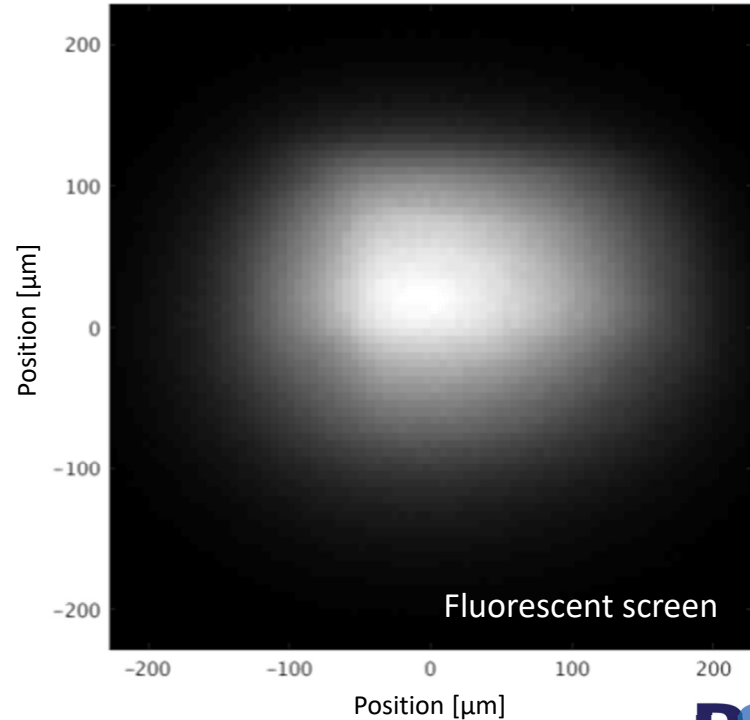
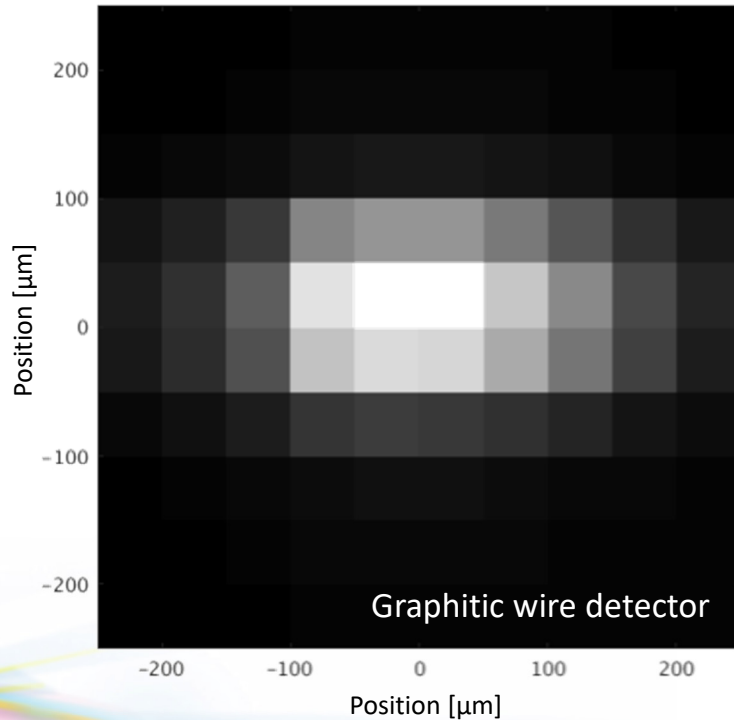


Since distance between wires is known to be exactly  $50\mu\text{m}$  we can directly determine the pixel location.

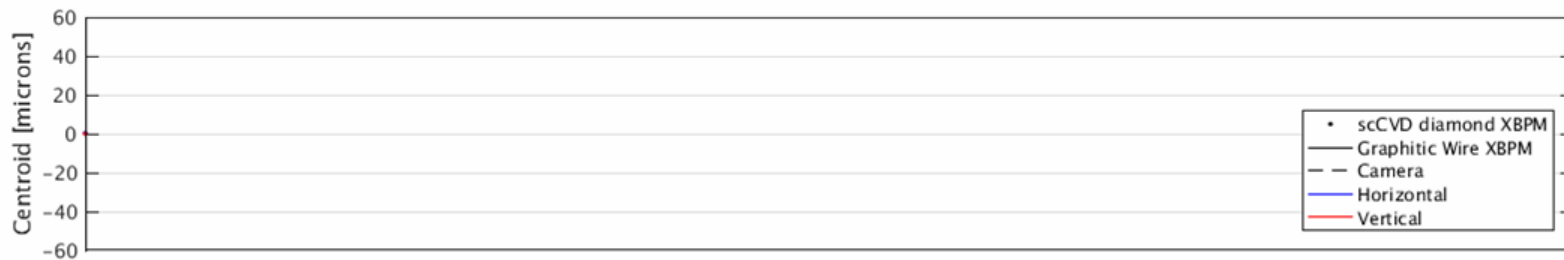
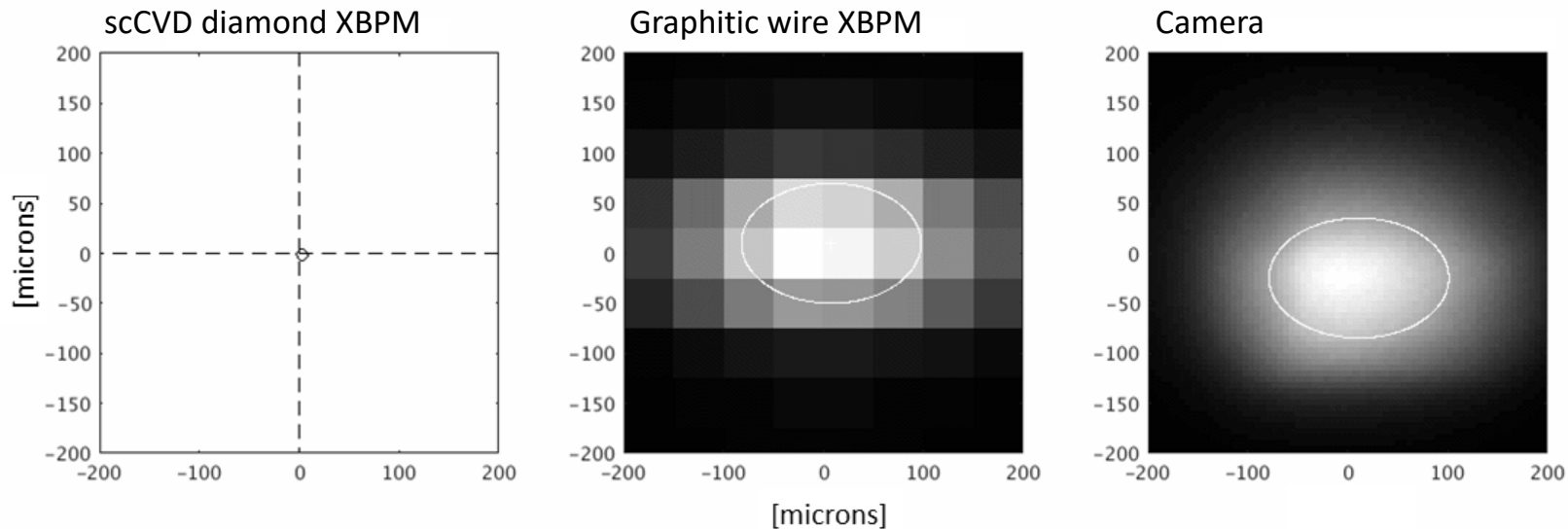


# Results

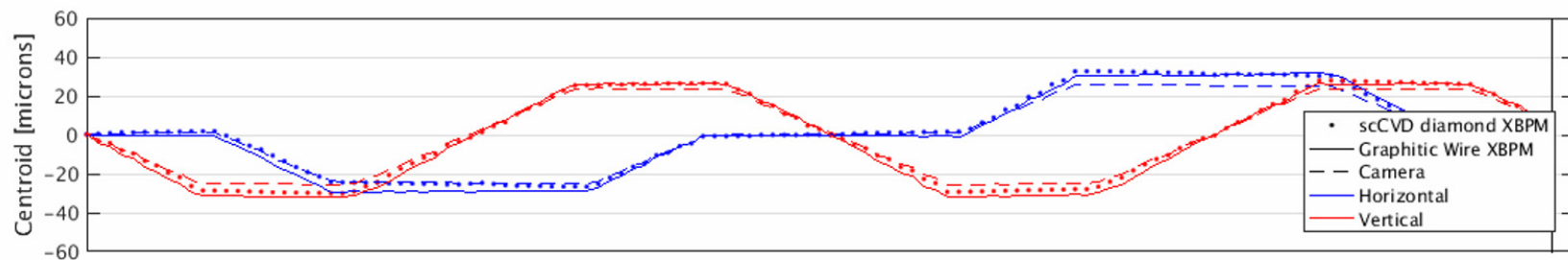
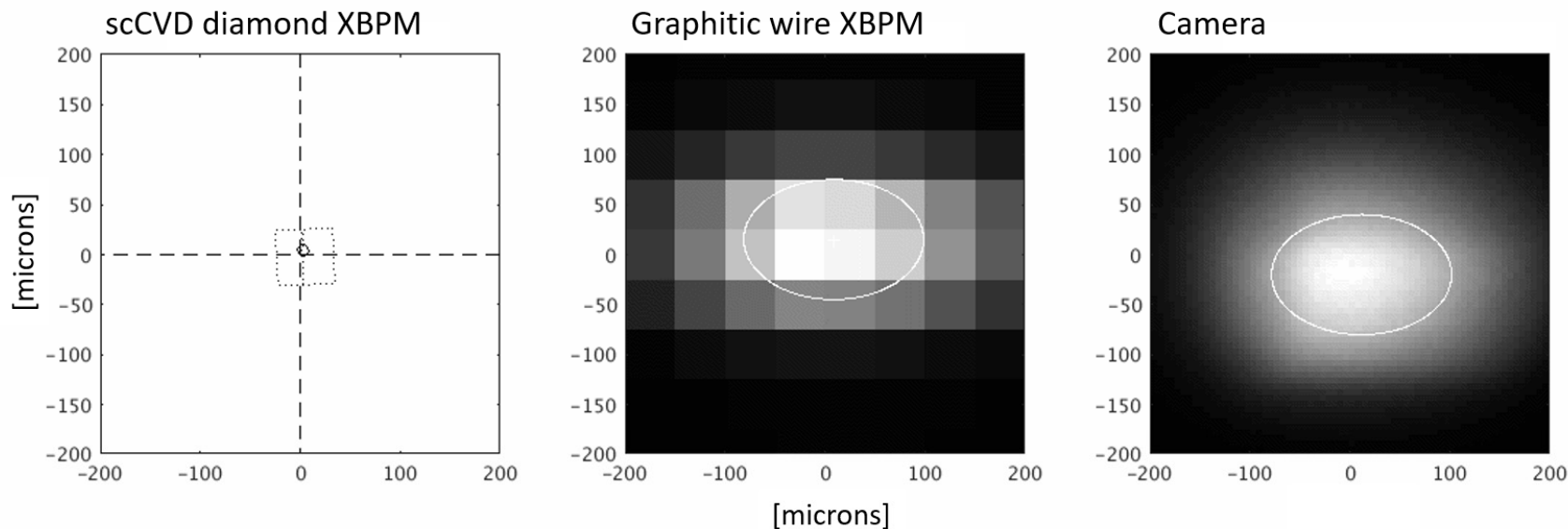
Illuminating the detector with a  $100\mu\text{m} \times 70\mu\text{m}$  photon beam, 10keV.



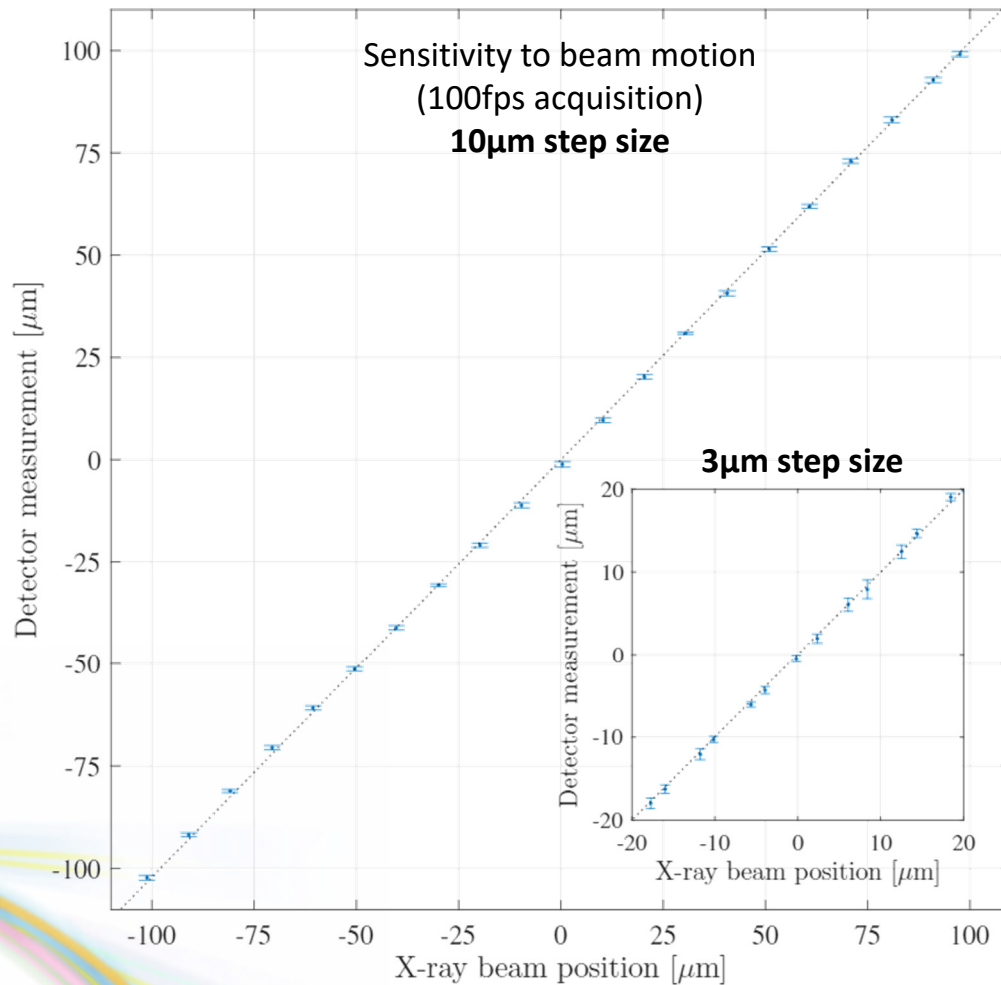
# Results



# Results



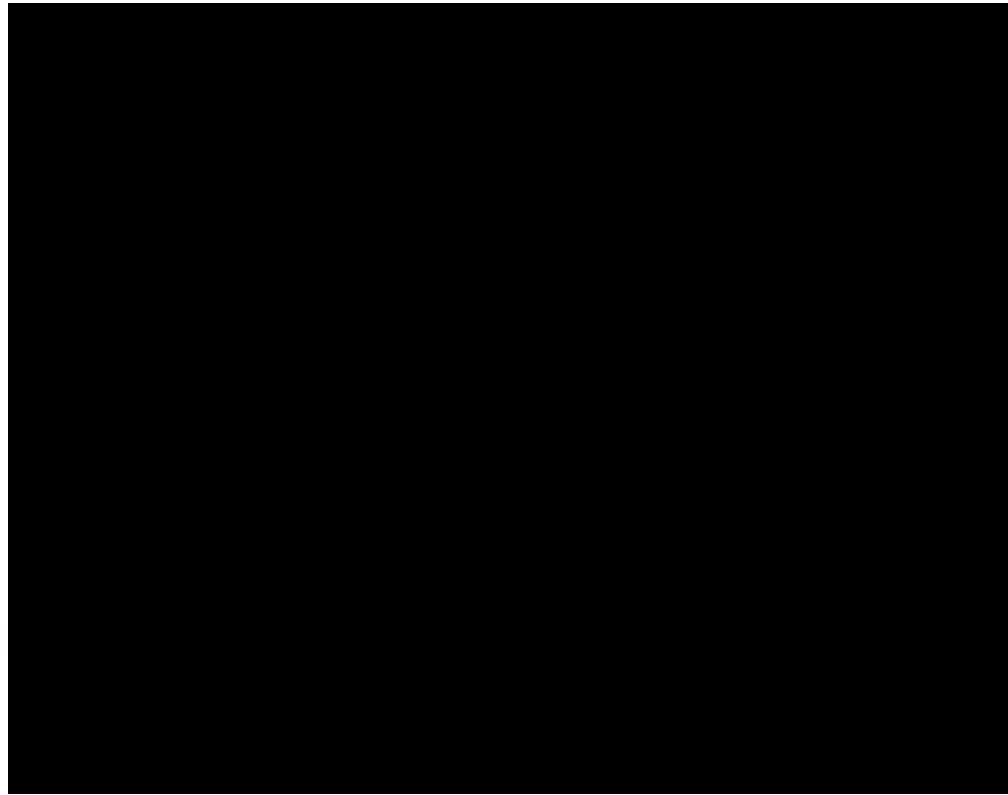
# Results



Average of 600nm  
r.m.s. noise  
(0.3% of beam size)

# Results

Position [ $\mu\text{m}$ ]

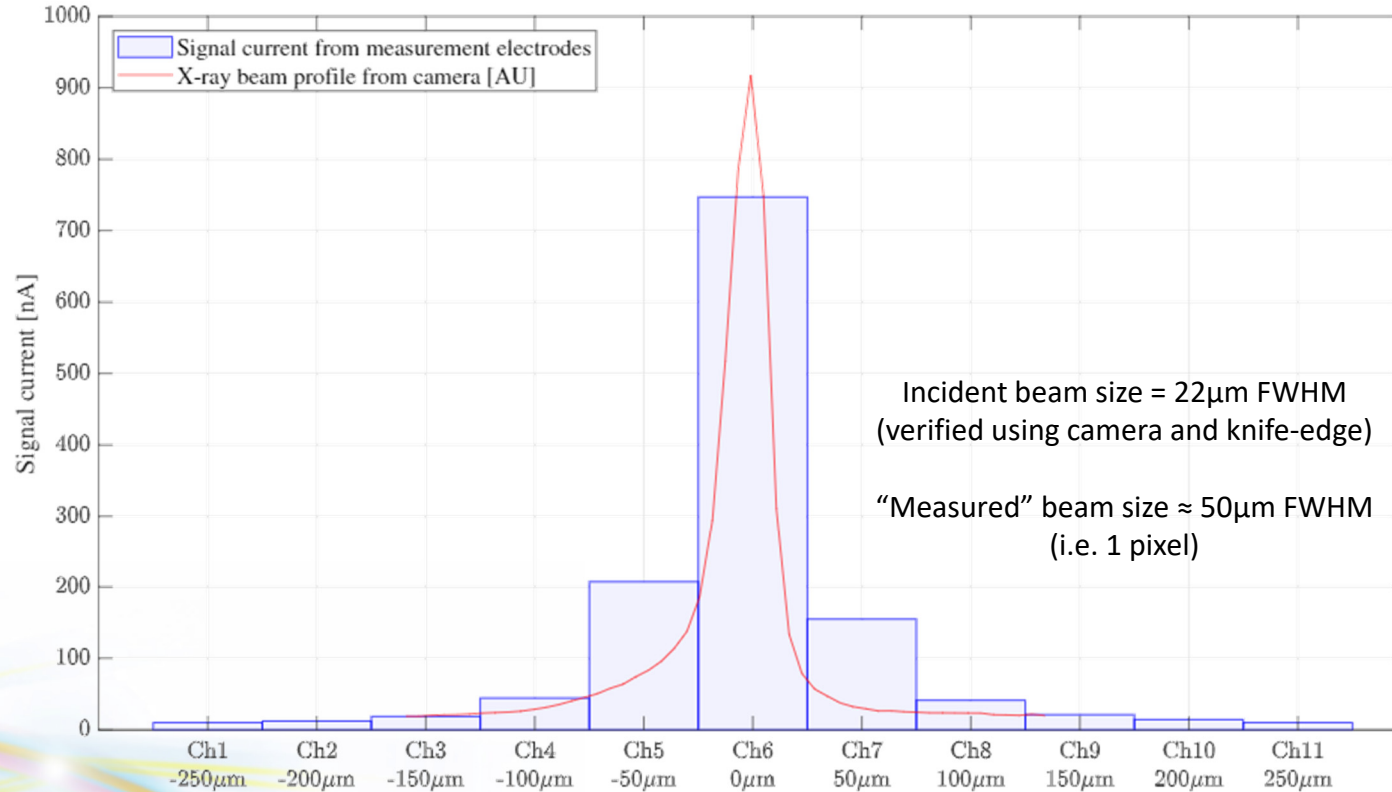


Position [ $\mu\text{m}$ ]

Position [ $\mu\text{m}$ ]

# Results

Estimation of the spread function:



# Future work

Modelling to optimising electrode geometries:  
improve charge collection efficiency and reduce lateral charge drift

**Diffusion** of individual charge carriers is calculated from **Wiener process** (i.e. Brownian motion).

**Probability** of finding particle at location  $x$  after **time**  $t$ :

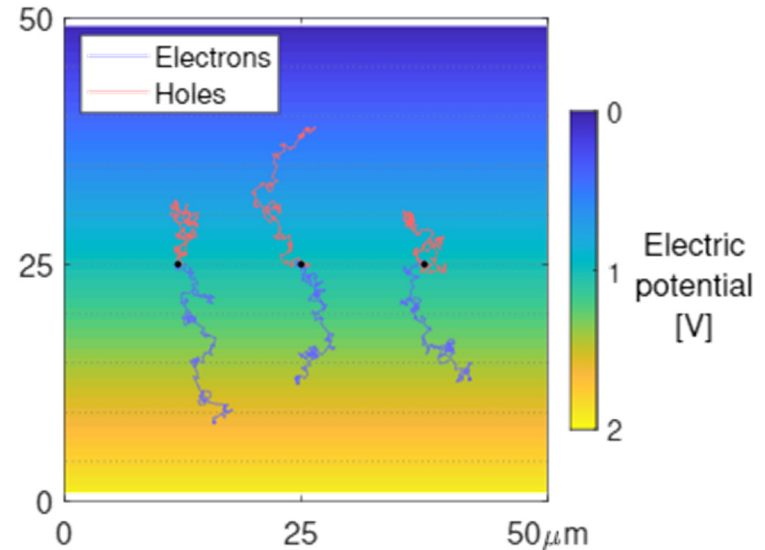
$$p(t, x) = \frac{1}{\sqrt{4\pi D(t - t_0)}} \exp\left(-\frac{(x - x_0)^2}{4D(t - t_0)}\right) \quad (1)$$

**Net drift velocity** determined by **mobility**,  $\mu$ , and **field**  $E$ .  
However, limited by **saturation velocity**  $v_s$ :

$$\vec{v}_e = \frac{\mu_e \vec{E}}{1 + \frac{\mu_e \vec{E}}{v_{e,s}}}, \quad \vec{v}_h = \frac{\mu_h \vec{E}}{1 + \frac{\mu_h \vec{E}}{v_{h,s}}}$$

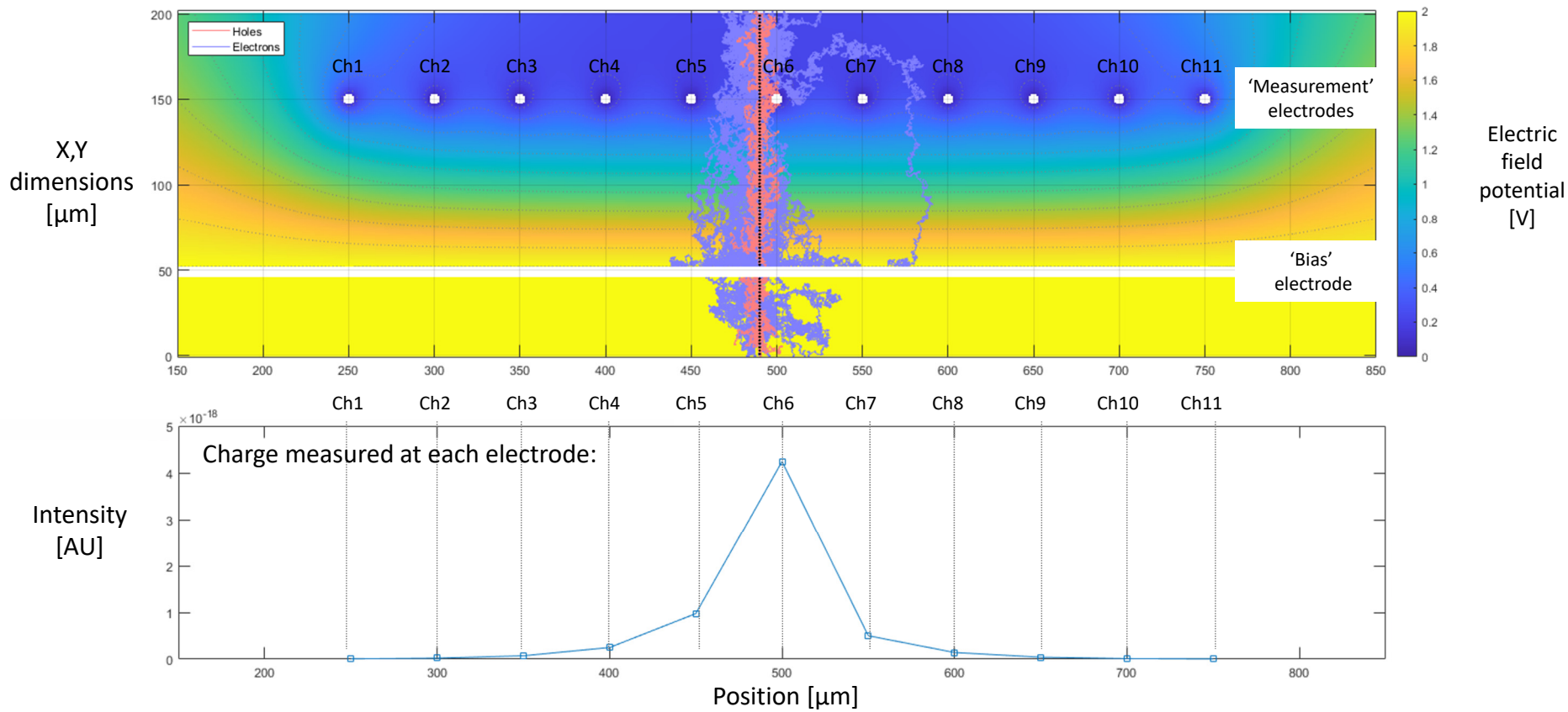
i.e. change in **position** after **time**,  $t$ :

$$\vec{x}_e(t) = \vec{v}_e t, \quad \vec{x}_h(t) = \vec{v}_h t \quad (2)$$



# Future work

Modelling to optimising electrode geometries:  
improve charge collection efficiency and reduce lateral charge drift





# Acknowledgements

## **University of Warwick**

Ben Green

Frank Courtney

Yash Lekhai

Yorck Ramachers

## **Element Six**

Andy Edmonds

## **Diamond Light Source**

Graham Cook

Steve Keylock

Ben Bradnick

Konstantin Ignatyev

Guenther Rehm

# Conclusions

- We successfully built an imaging detector with graphitic electrodes buried under the diamond surface and obtained synchrotron X-ray beam profile measurements.
- Within the instrument's transmissive aperture there is no surface metallisation that could absorb X-rays, and no surface structures that could be damaged by exposure to synchrotron radiation beams.
- The simultaneous read out of all pixels at 100fps has been achieved using a novel lock-in technique.
- Intensity measurements of up to 0.5% of mean intensity, and position measurement of up to 0.3% of beam size have been demonstrated.
- Future work will concentrate on improving pixel count, and improving charge collection efficiency.