Fermilab – The Proton Improvement Plan F. G. Garcia, S. Chaurize, C. Drennan, K. Gollwitzer, V. Lebedev, W. Pellico, J. Reid, C.Y. Tan, R. Zwaska Fermi National Accelerator Laboratory

INTRODUCTION

The Proton Improvement Plan (PIP) began in December 2010 to ensure that the 50 years old Proton Source remains viable and capable of delivering 2.25E17 protons/hour (at 15 Hz) while maintaining Linac/Booster availability > 85%, and maintaining residual activation at acceptable levels for the next decade.

The Proton Source is comprised of the three machines: Pre-Accelerator (Pre-Acc), 400 MeV Linear Accelerator (Linac) and 8 GeV Booster Synchrotron.

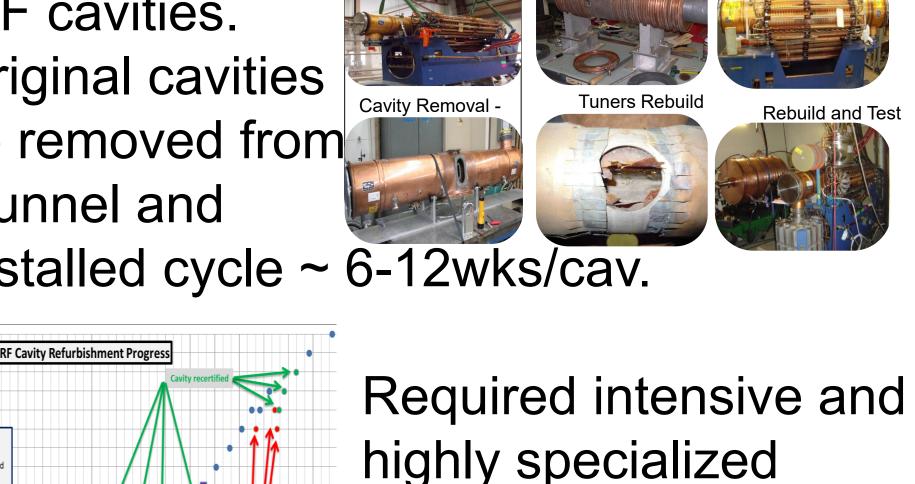
PIP strategy built on three fronts

15 Hz Operation

RF systems to accelerate beam on every Booster cycle

Refurbishment of cavities

Rebuild - Cones & Tuners Cool-down _____ Re-Assemble Prior PIP, Booster operated with 19 RF cavities. All original cavities were removed from the tunnel and re-installed cycle ~ 6-12wks/cav.



highly specialized manpower. 4 years to complete.

Remove Tuners Rebuild Stems/Flanges

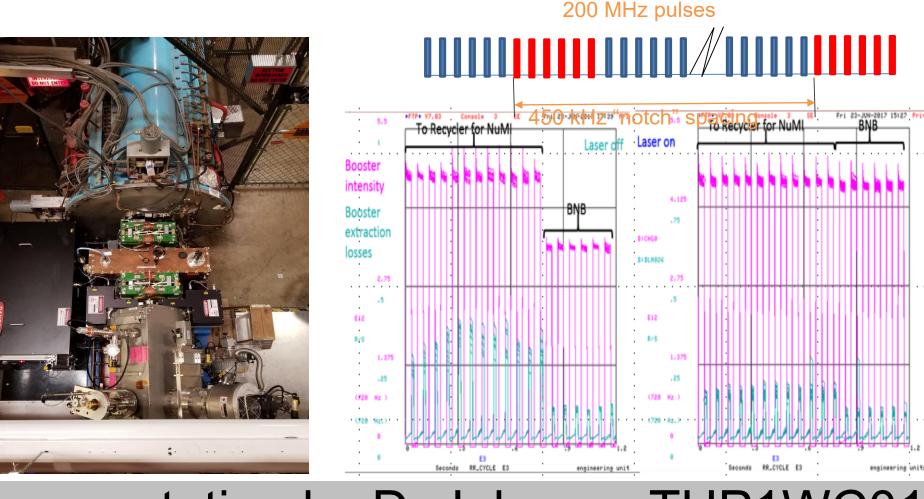
Testing

Rebuild and T

Proton Flux

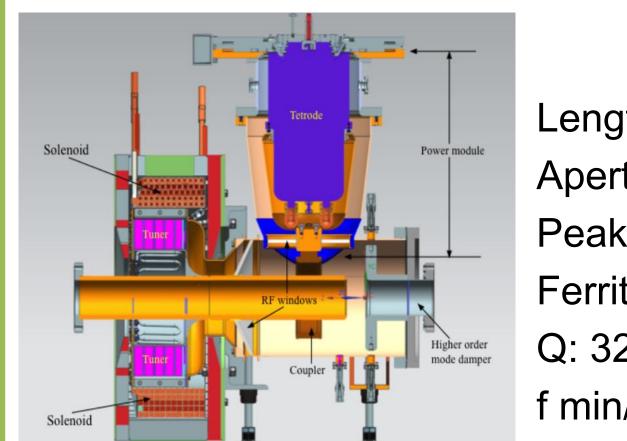
Double proton throughput without increasing loss/activation levels

Control beam losses Linac Laser Notching system



see presentation by D. Johnson THP1WC01

Booster 2nd harmonic cavity



Viability & Reliability

Replace systems with obsolete parts and significant contribution to machine downtime

Upgrade Injector line to RFQ

Design based upon BNL injector LEBT – composed of 2 solenoids Einzel lens chopper 200 MHz 750keV RFQ 4-rod length 1.2 m, peak cav. power 185 kW MEB T - 2 sets of doublets and buncher cavity



Linac 200 MHz system Marx Modulator



Marx Modulator Regulation Cells fire via fiber optic pulses Individual control via FPGA Feedforward control algorithm Slow start during turn-on



Cavity Certified

• Cavity Decertified Cavity Recertified

Cavity Number 20

Furthermore, PIP successfully rebuilt 3 additional cavities once categorized as inoperable and installed in the Booster enclosure to improve reliability and uptime provide 20% overhead.

Replacement of original power system with solid state based system Upgrade bias and Anode power supplies



Anode Power Supplies: Original main rectifier transformer overheated at high rep rates.

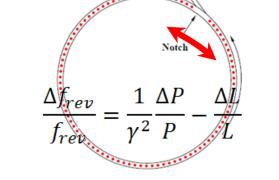
SS Driver - Modulator - Bias supply Output

Length: 8.44m Aperture: 0.76m Peak gap V: 100kV Ferrite: NM-AL-800 Q: 3200-5700 f min/max: 75.7/105.6 MHz

see presentation by R. Madrak THP2WC01

Magnetic Cogging

Keeps beam on central orbit notch created after injection



New cogging system Notch at 700 MeV Notch at 400 MeV

CONCLUSION

Programable gradient waveform Pulse-to-pulse learning algorithm

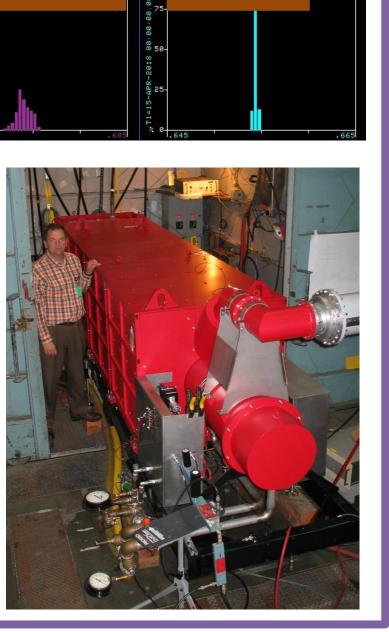
Direct real-time feedback

Marx Modulator Performance Improvements:

Gradient. flatness by factor of 2 Slew rate by factor of 5 Achieved < 0.1% pulse-to-pulse gradient stability with learning & feedback

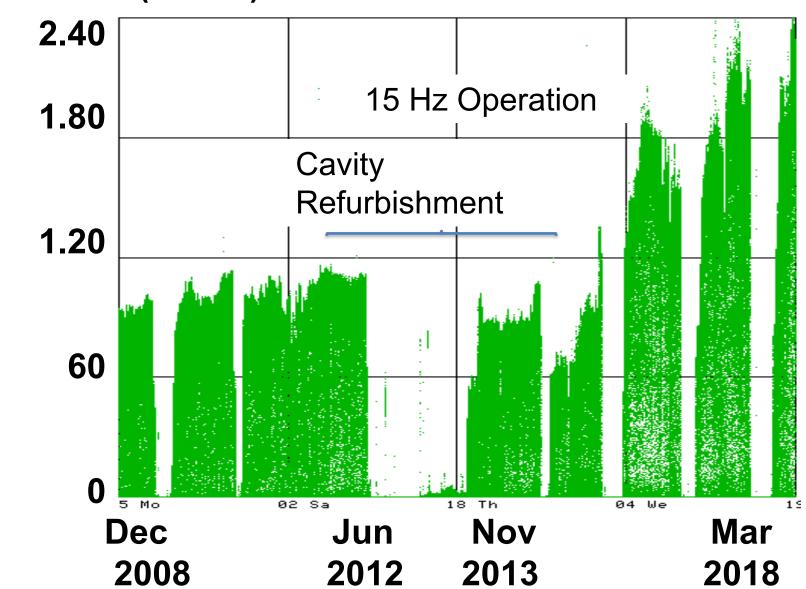
200 MHz Klystron

viable technology to drive the DTLs DTI f_o: 201.25 MHz Saturated efficiency: > 48% Perveance: 2.0 mA/V^{1.5} PRF: 15 Hz, J_{cath} : 1 A/cm² Pulse length: 450 msec Expected lifetime :> 200 khrs



Marx=0.03%







32KVDC/48Amp Input: 13.8KV/75Amp

PIP enabled proton source to run consistent at 2.4E17 protons per hour.

The benefits have been significant and have made possible Fermilab to deliver the protons needed for HEP program.

PIP will be complete in fall of 2018.

Fermi National Accelerator Laboratory

