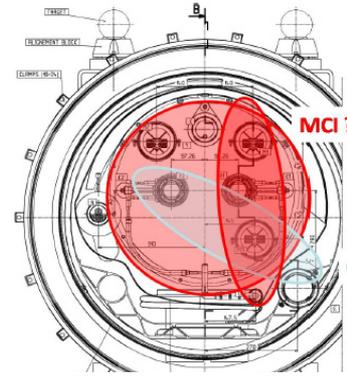
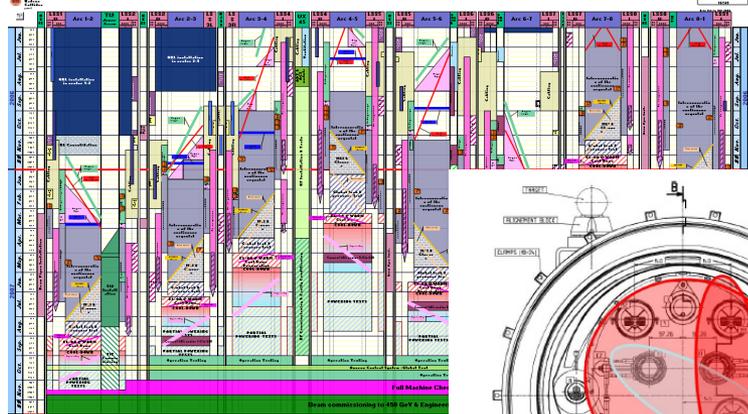


And some things that  
should not have been  
forgotten were lost.  
History became legend,  
legend became myth.

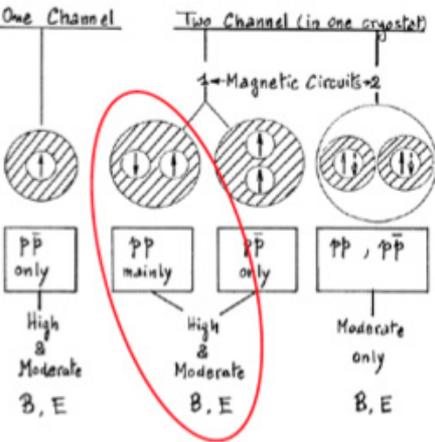
## Lessons from LHC Commissioning





080919 Incident

# Conception



# Initiation



LHC approved by the Elders

# Birth – overdue

Withdrawal from community for mediation and preparation

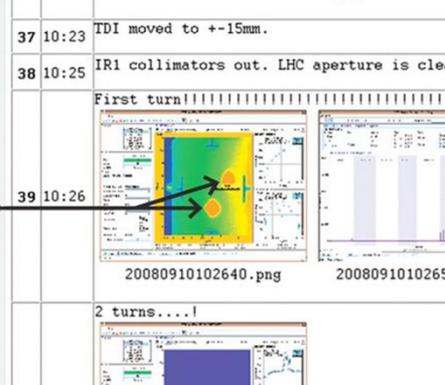
Rival stumbles

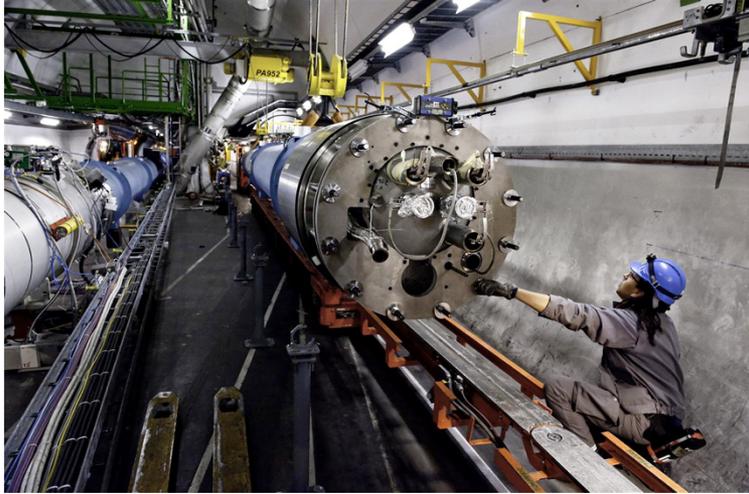
SSC cancelled



Hubris (?) September 10, 2008

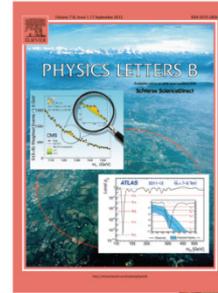
Nemesis September 19, 2008





**Trial/descent in the underworld**

**Apotheosis and atonement**



**4 July, 2012**



**November 29, 2009**

**Resurrection and rebirth**

2009

2010

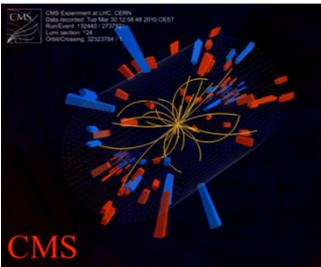
2011

2012

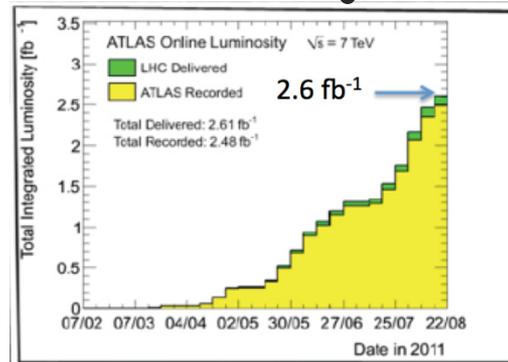
2013

**March 30, 2010**

First collisions at 3.5 TeV



**Ascension**



**Heroic subplot**



# Let us not forget Fortuna

- Late
- Over budget
- Blew it up after 9 days
- Costly, lengthy repair
- Rival coming up fast on the outside
- Had to run at half energy
- And yet...

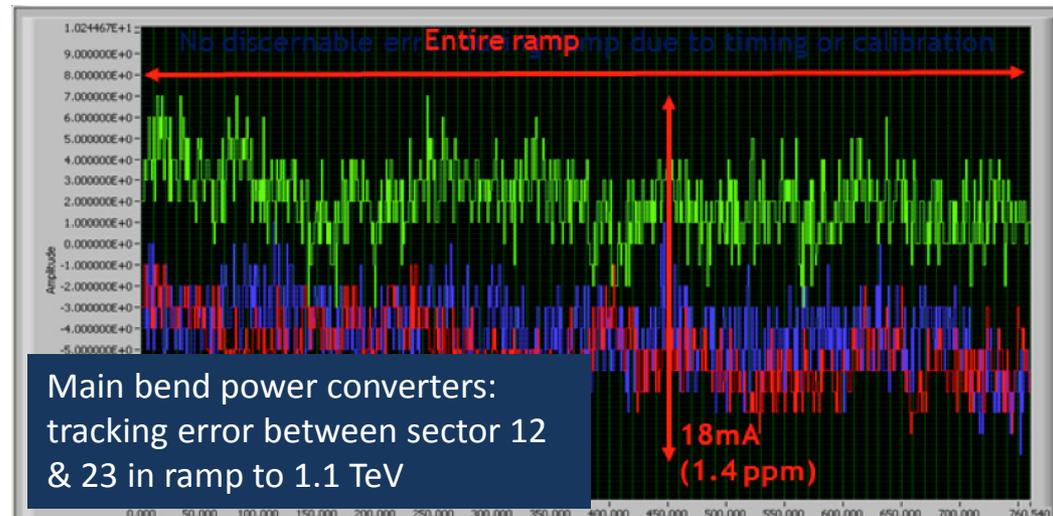
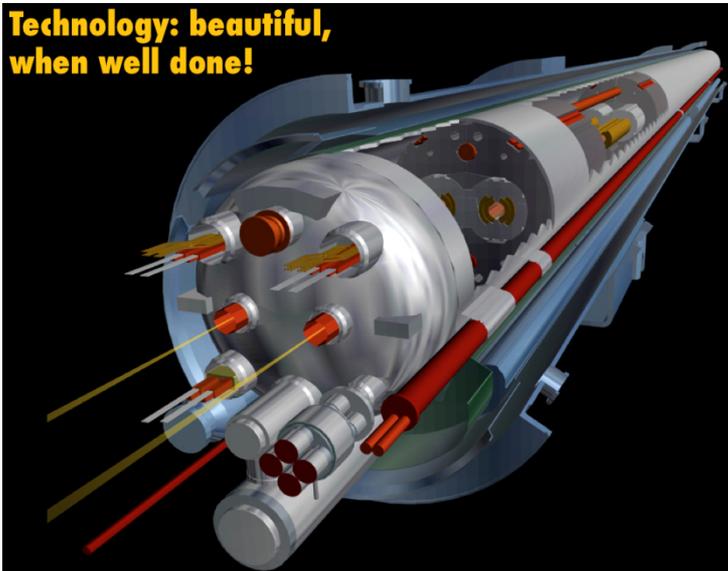


# Foundations – 27 km SC collider

Someone got some serious stuff  
right

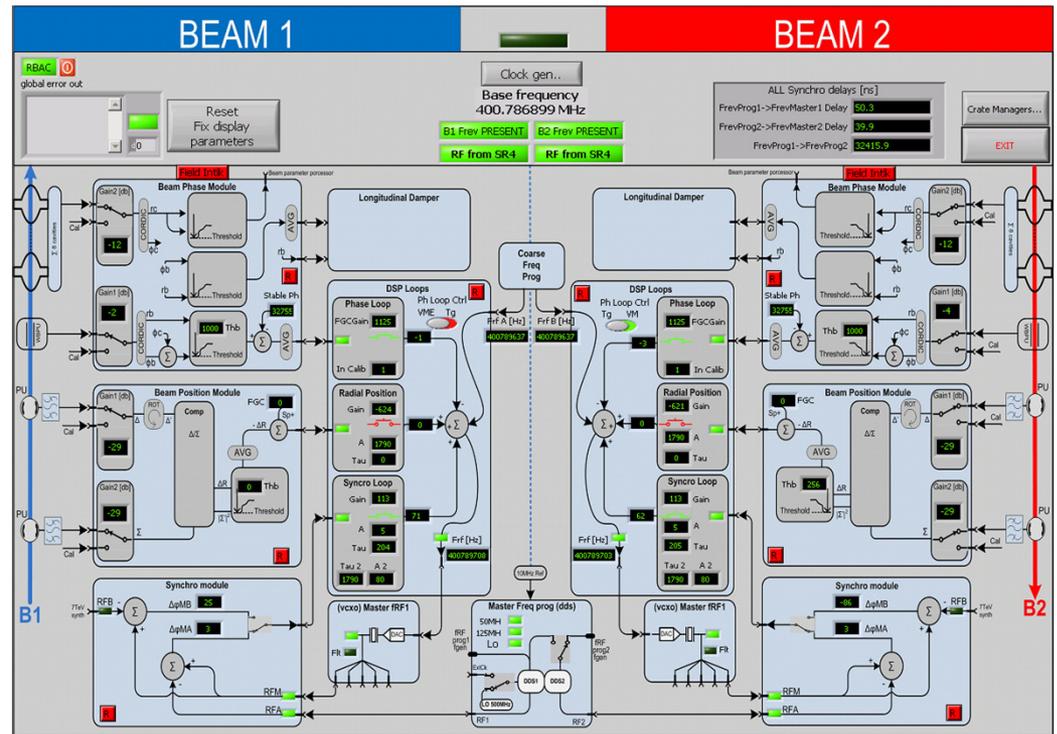
- Magnets
  - long development, industrialization, **quality control, measurements/model, sorting...**
- Vacuum, cryogenics, RF, powering, instrumentation, optics (beam-beam, DA...), collimation, beam dumps etc.
- **Machine protection**

**Technology: beautiful,  
when well done!**



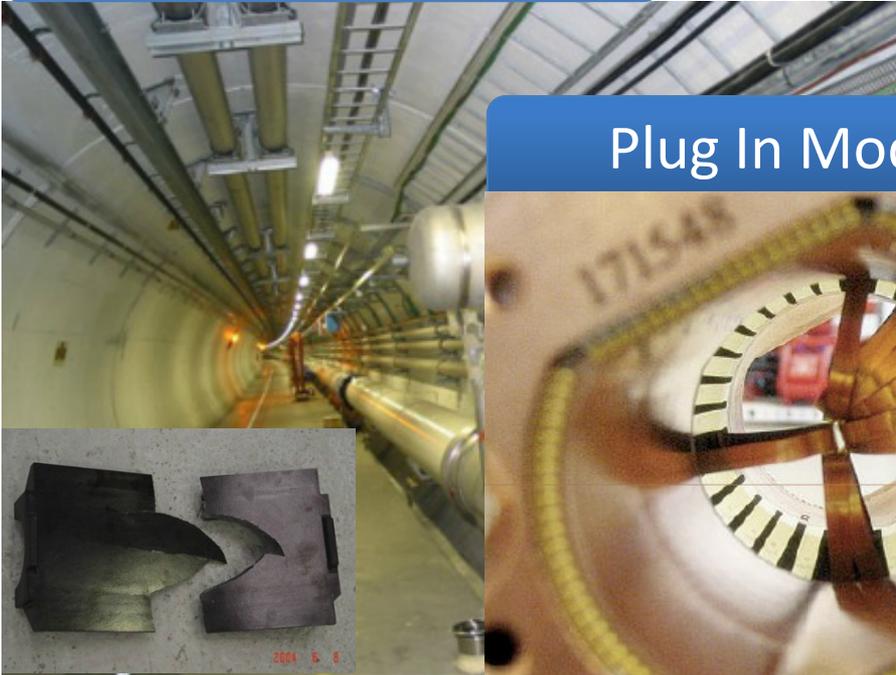
# Foundations

- System expertise and experience
  - Continuity, compartmentalization
  - LEP: cryogenics, RF, operating a 27 km collider etc.
  - Resources
  - Understanding
  - Technology



# Quality control

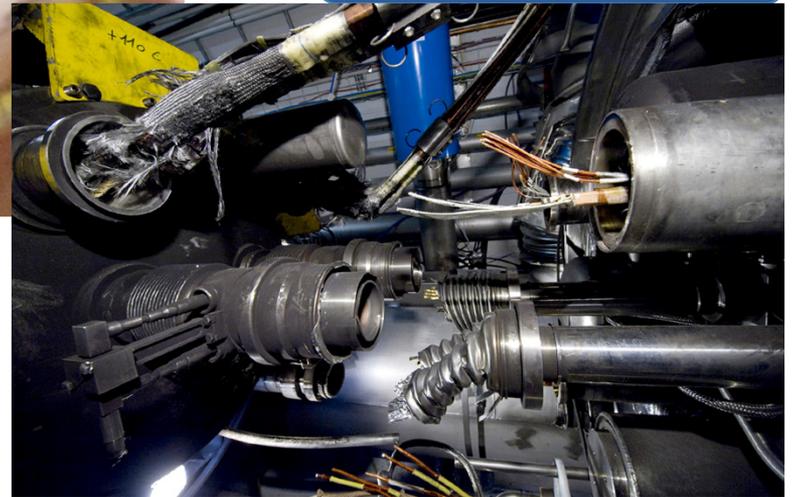
Cryogenic supply line



Plug In Modules



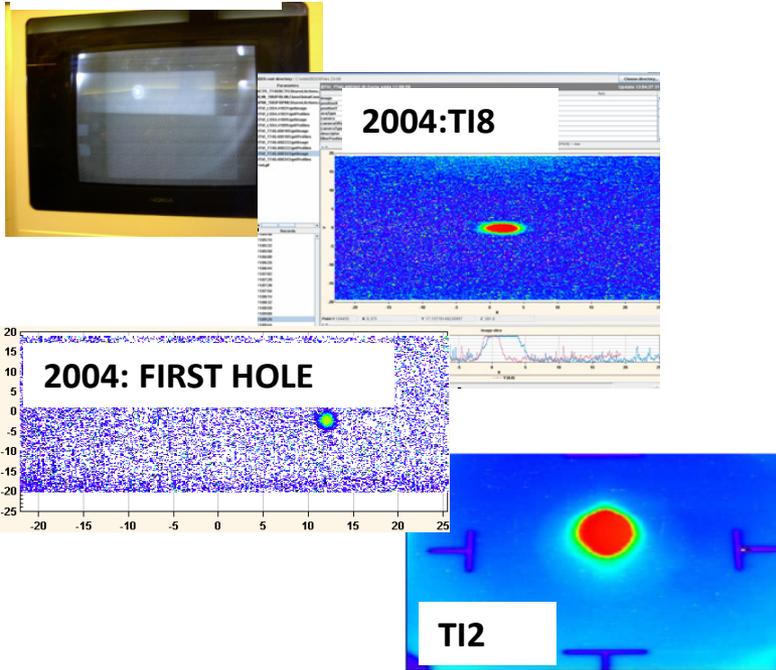
The incident



**The ability to tackle problems has proved useful.**

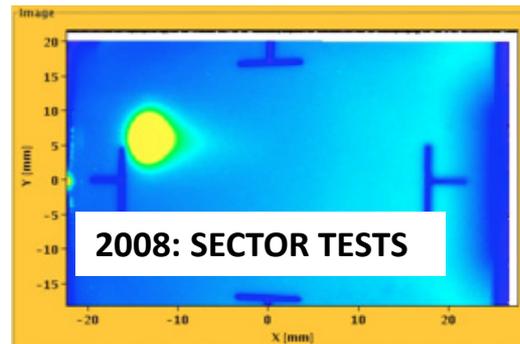
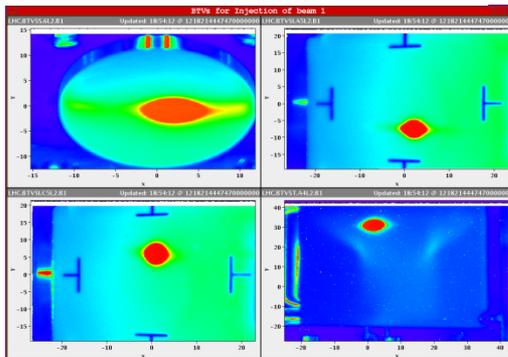
# Start early – stage - milestones

2003:TT40



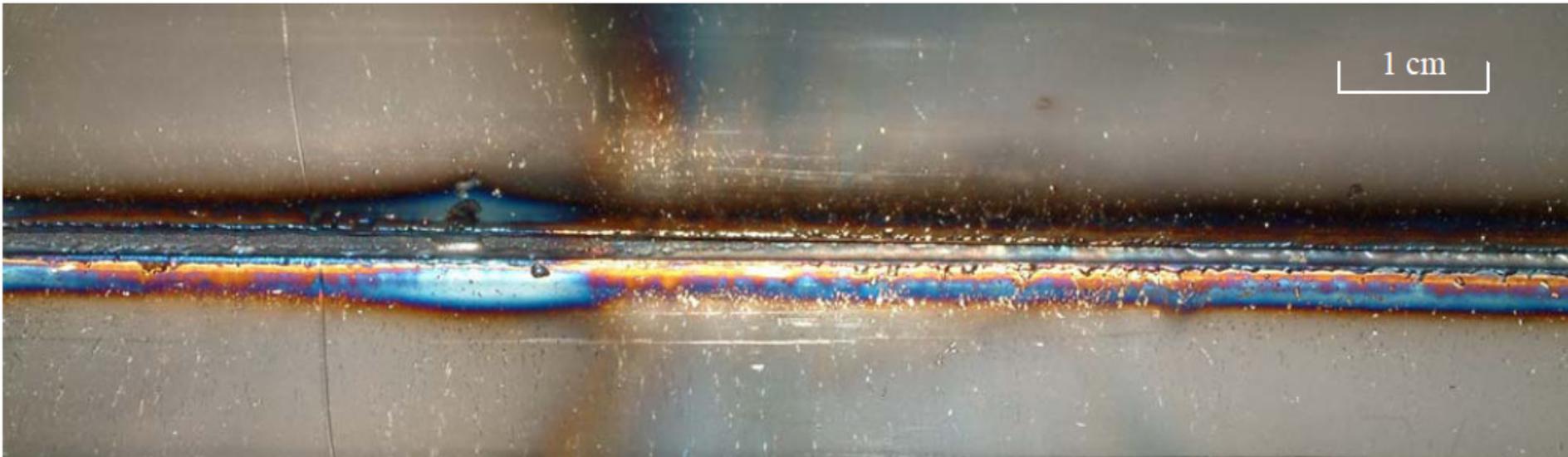
- Get the teams together, test:
- instrumentation,
  - powering,
  - timing and synchronization
  - controls and software
  - measure optics, aperture, field quality, polarities

2008: FIRST BEAM INTO LHC



# TT40 Damage 2004 - High Intensity SPS Extraction test

What you can do with 2.9 MJ

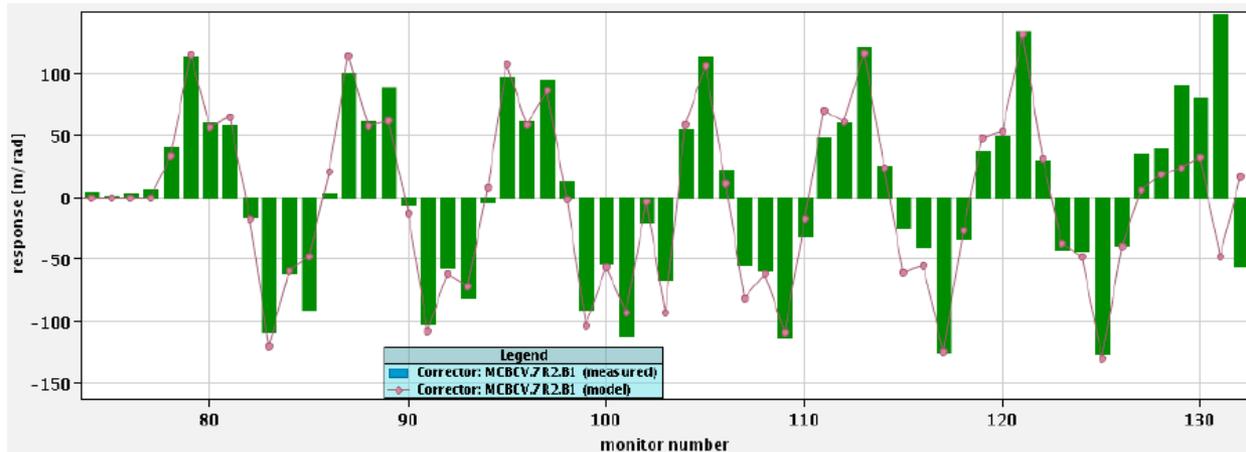
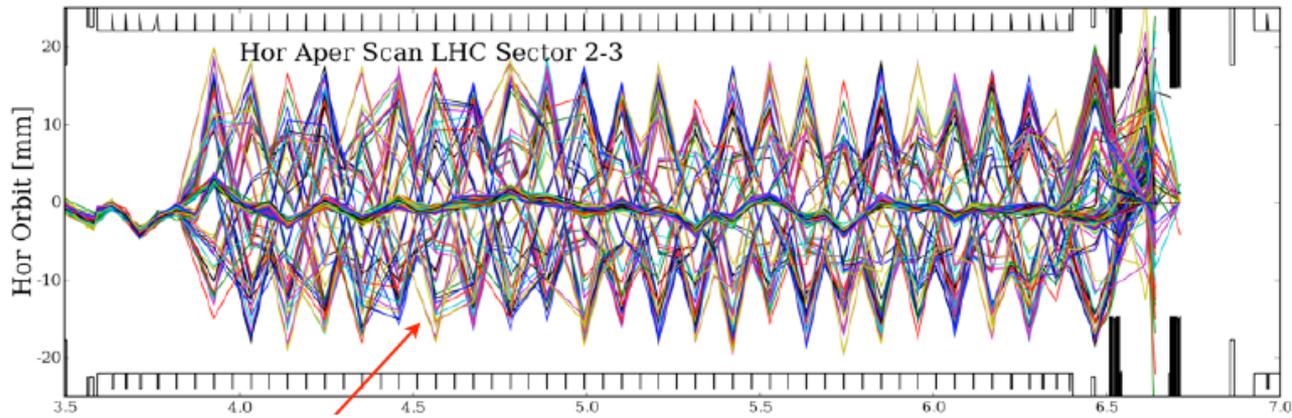


*Figure 4. Damage observed on the inside of the vacuum chamber, on the beam impact side. A groove approximately 110 cm long due to removed material was clearly visible, starting at about 30 cm from the entrance.*

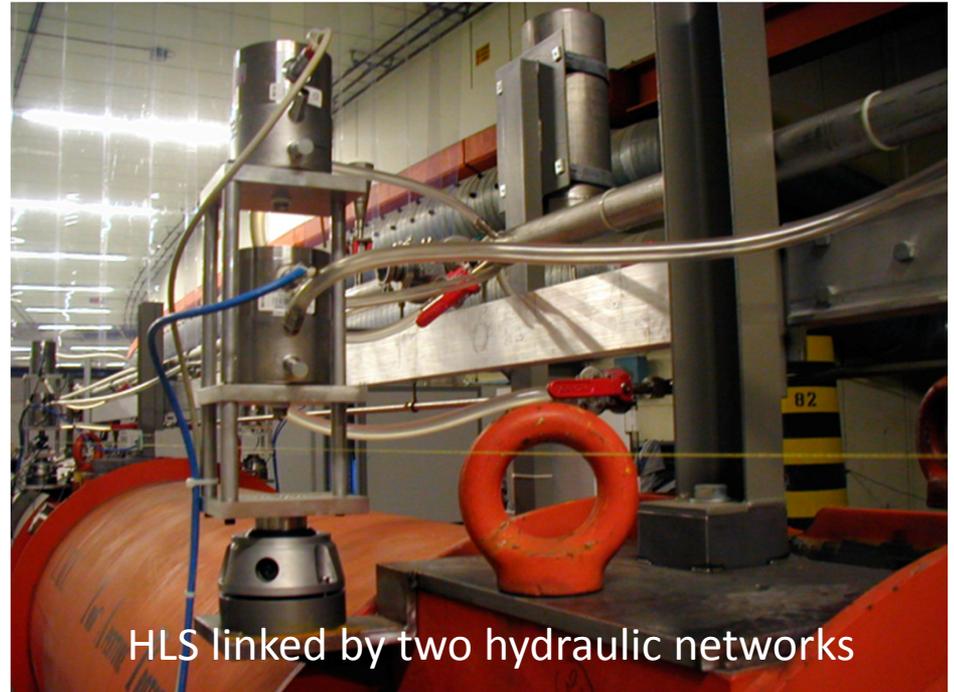
**Beam was a 450 GeV full LHC injection batch of  $3.4 \cdot 10^{13}$  p+ in 288 bunches, and was extracted from SPS LSS4 with the wrong trajectory**

# Injection tests

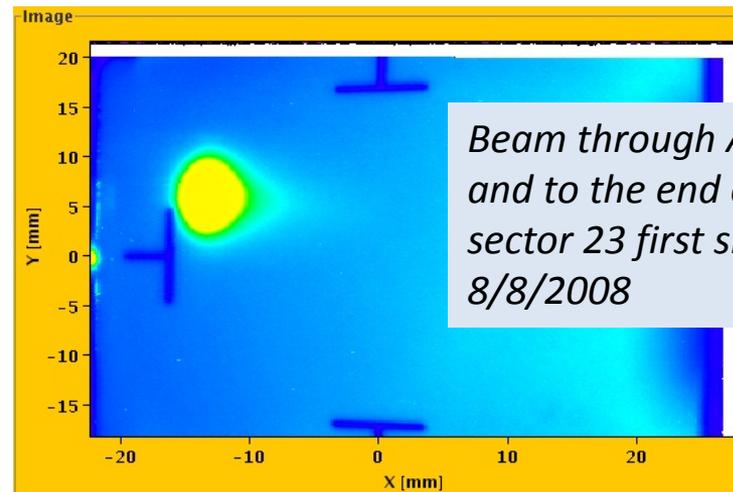
Instrumentation (BPM, BLM), controls, software, magnet model, measurement procedures, timing, synchronization



# Alignment

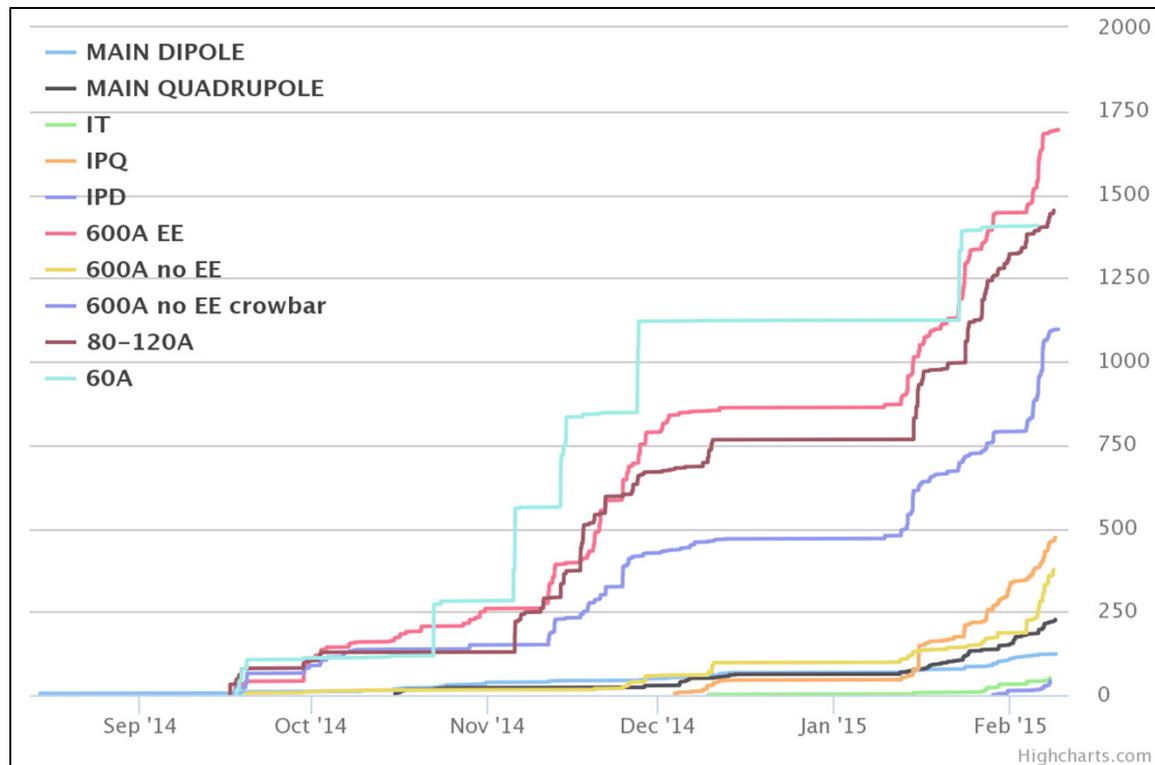


HLS linked by two hydraulic networks



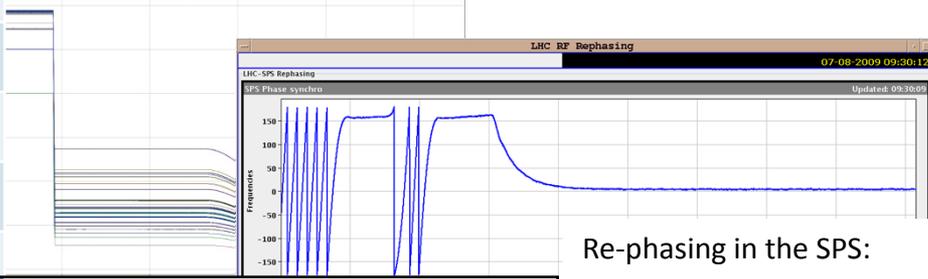
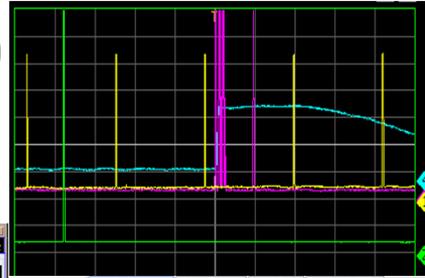
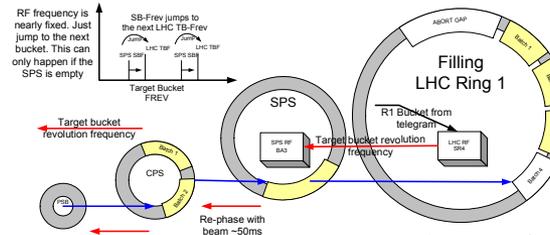
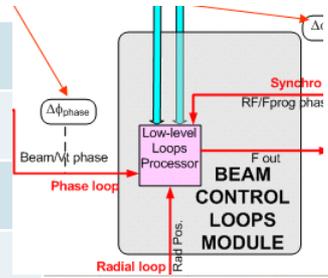
# Hardware commissioning

- Full scale tests of main hardware systems
  - Cold and warm magnet circuits and protection systems
  - RF, Collimation, Injection system, Beam dump system



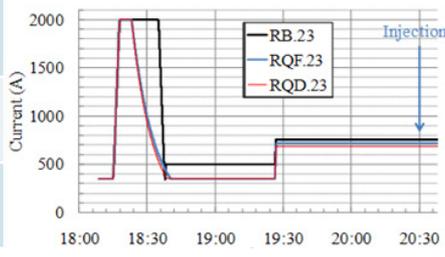
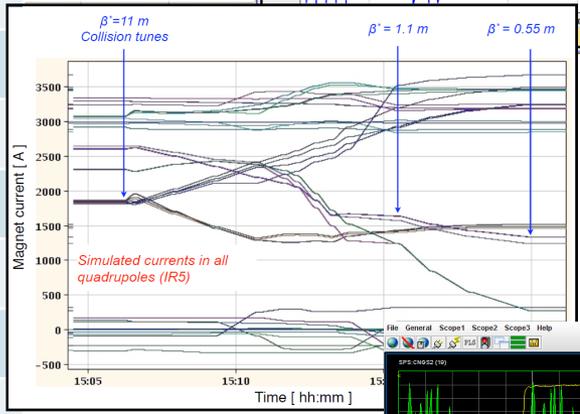
# Prep: dry runs and machine checkout

- Extraction
- Transfer lines
- Injection
- RF, injection sequence
- Timing System
- Beam Interlock System
- Collimators
- Vacuum
- Interlocks, SIS
- BLMs, BPMs
- BTV, BCT
- Beam dump
- Magnet circuits
- Magnet model
- Sequencer, alarms
- Controls, logging, DBs
- LSA, optics model, YASP



Re-phasing in the SPS:

Status:	Beam 1	Beam 2
Mode:	ok	ok
Control:	enable	enable
Energy/GeV:	451.31	450.47



# 2009: That which does not kill us...

14 months of major repairs and consolidation

New **Quench Protection System** for monitoring and protection of all joints.

## Beam based systems

- Injectors & transfer lines
- Instrumentation: BPMs, BLMs
- Beam interlock System
- RF
- Collimators

## Controls & software

- Sequencer
- Injection sequencer
- Settings management
- Middleware
- Timing
- Software interlocks
- Magnet model
- On-line model
- Logging

## Dry runs, system tests and hardware commissioning (again)

**“Unprecedented state of readiness”**

# “I have a plan so cunning you could stick a tail on it and call it a weasel”

	Phase
A1	<a href="#">Injection and first turn</a>
A2	<a href="#">Circulating beam</a>
A3	<a href="#">450 GeV initial commissioning</a>
A4	<a href="#">450 GeV optics measurements</a>
A6	<a href="#">450 GeV - two beams</a>
A7	<a href="#">Collisions at 450 GeV</a>
A8	<a href="#">Snapback and ramp</a>
A9	<a href="#">Flat top checks</a>
A12	<a href="#">Commission experimental magnets</a>
A10	<a href="#">Setup for collisions - 3.5 TeV</a>
	Physics un-squeezed
	<b>TOTAL to first collisions</b>
A11	<a href="#">Commission squeeze</a>
A5	<a href="#">Increase intensity</a>

## Phase A.4

### 450 GeV optics

- home
- overview
- description
- entry conditions
- procedure
- exit conditions
- problems

**Had established a reasonably good idea of how to run the machine**

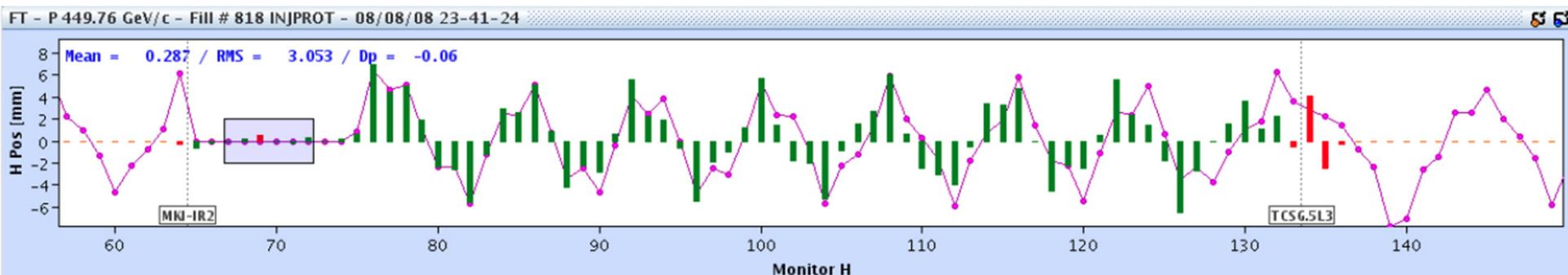
Step	Activity
<b>A.4.1</b>	<b>Measurement and correction of the closed orbit</b>
A.4.1.1	Measurement and correction of arcs and IPs (independently)
A.4.1.2	Measurement and correction of each IR (needs another iteration)
A.4.1.3	Iterate after more detailed optics knowledge, if needed
<b>A.4.2</b>	<b>Measurement and correction of the linear optics</b>
A.4.2.1	Commissioning of MQX linear correctors (if not in A.4.1.1), MQT, MQS circuits
A.4.2.2	Tune
A.4.2.3	Coupling (possibly needs another iteration with 2 beams)
A.4.2.4	Beta-beat (needs another iteration with 2 beams)
A.4.2.5	Dispersion (needs another iteration with 2 beams)
A.4.2.6	Refined optics model -> Response matrix, BPM calibration
A.4.2.7	Generation of new reference settings for correctors, if needed
A.4.2.8	Additional local beta measurements with K-modulation (IR)

# Beam commissioning

- In depth and prolonged preparation allowed us to move rapidly through the planned commissioning program
- Nominal operation cycle
- Interleaved with commissioning of
  - main beam-based systems
  - other beam instrumentation
  - feedback systems
- Systematic measurements and optimization

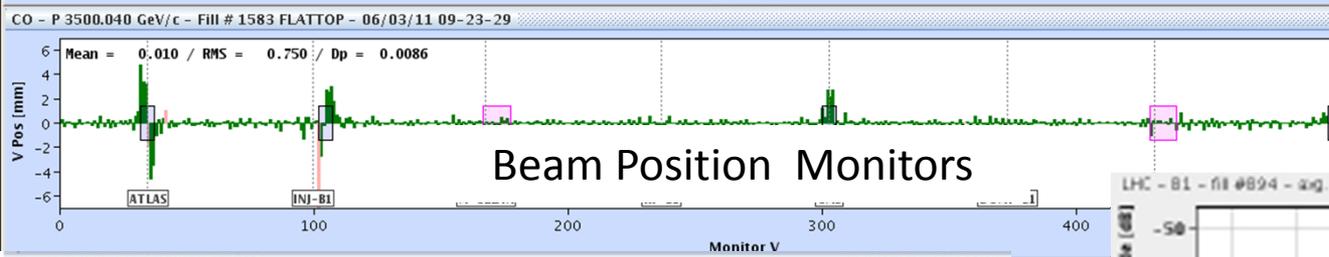
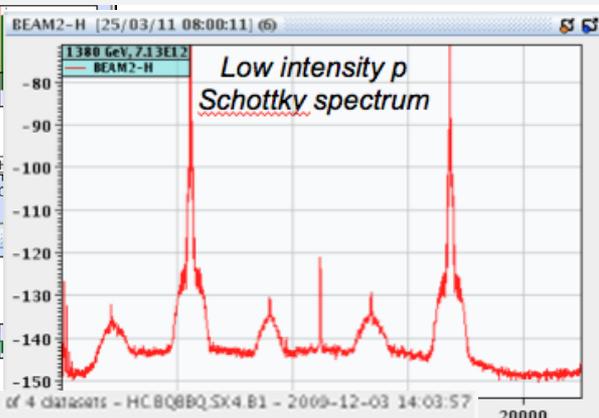
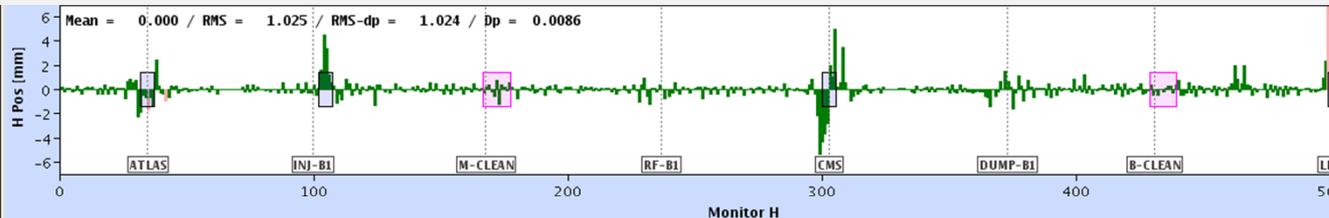
# Early commissioning

- Marked by phenomenally swift deployment of tools to measure, correct, and verify:
  - Optics, magnet model, polarities (!), aperture...
  - Fabulously fast turnaround on problem resolution
- Ramp, squeeze commissioning eased by availability of feedbacks
- Underpinned by instrumentation and software

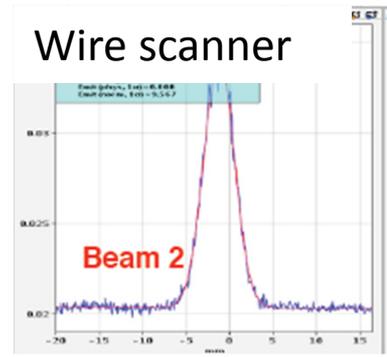
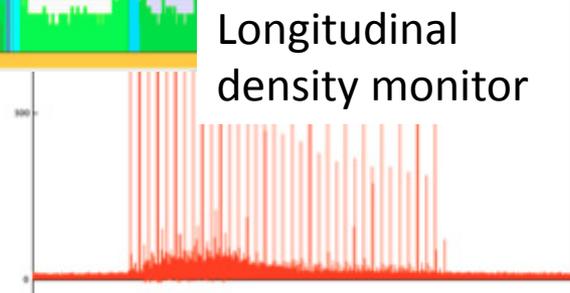
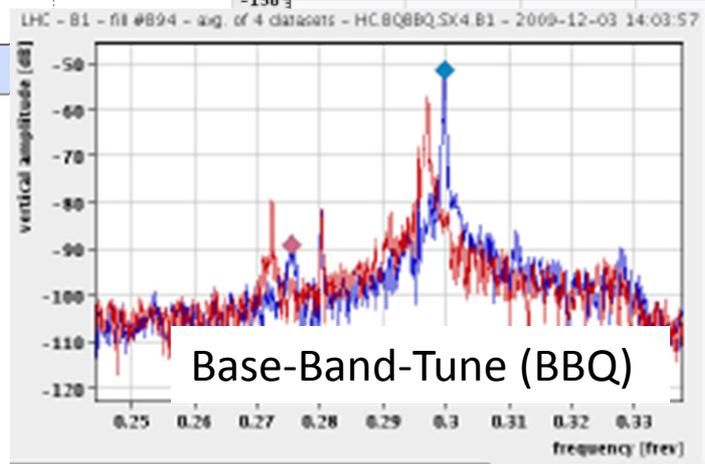
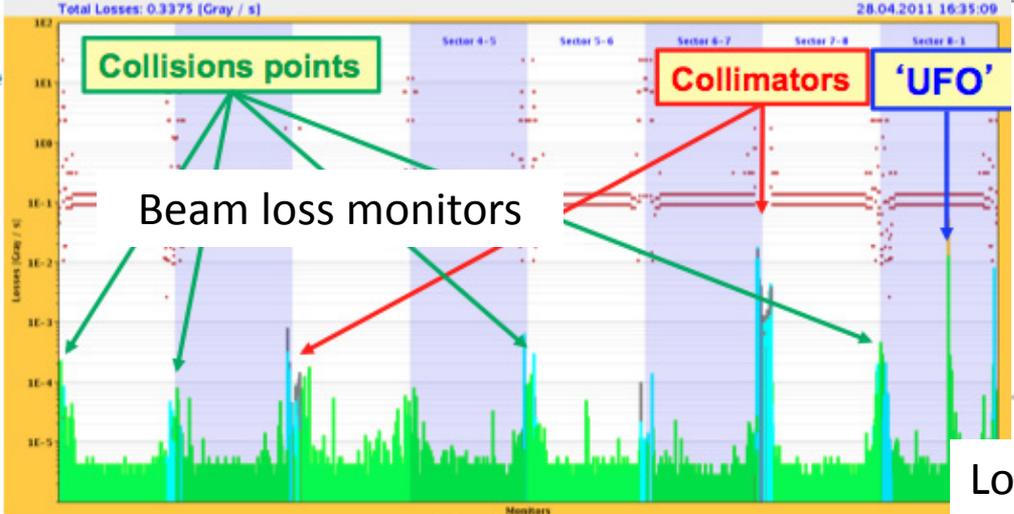


Experience meets youthful enthusiasm, talent, and stamina

# Beam Instrumentation: brilliant – the enabler

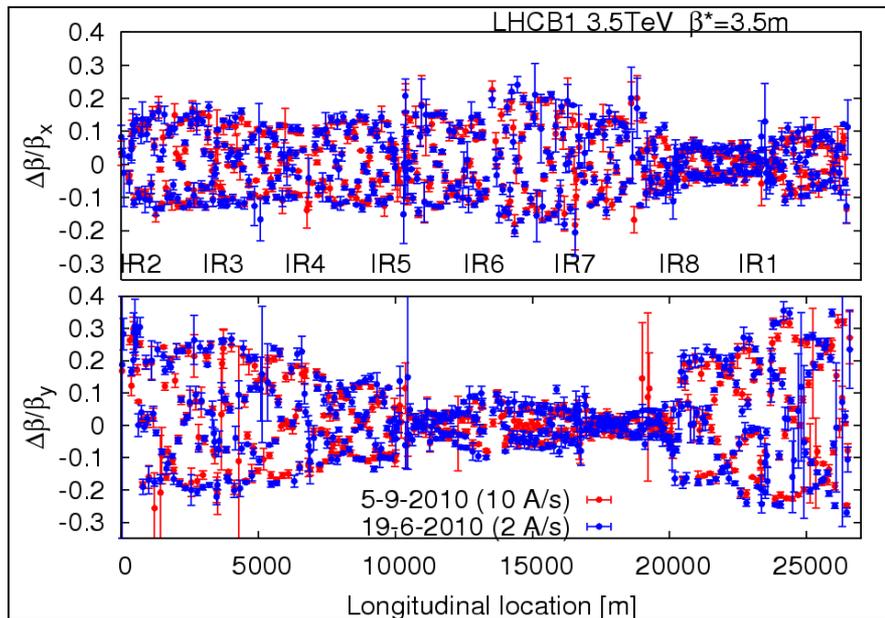


Beam Position Monitors



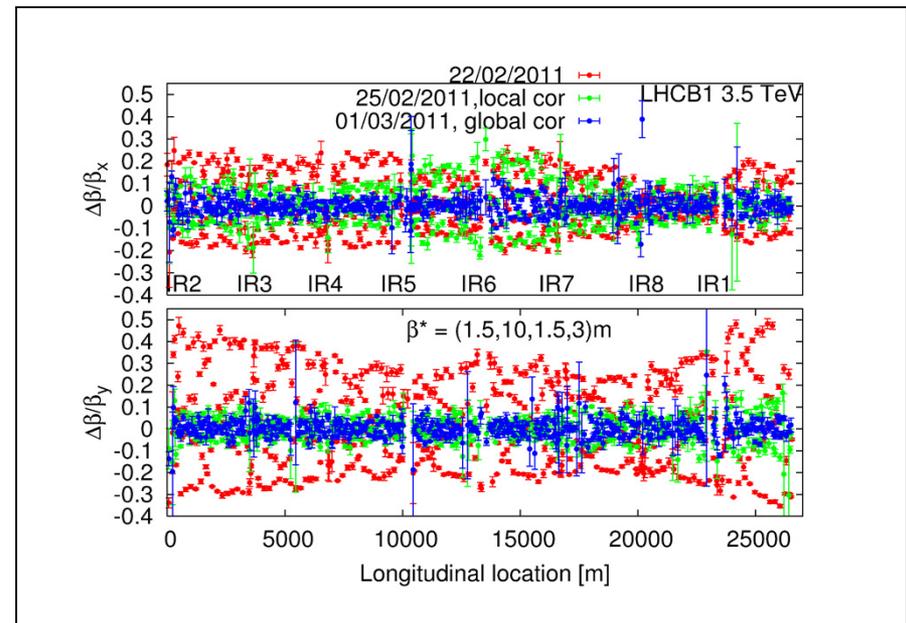
# Optics

Optics stunningly stable



Two measurements of beating at 3.5 m  
3 months apart

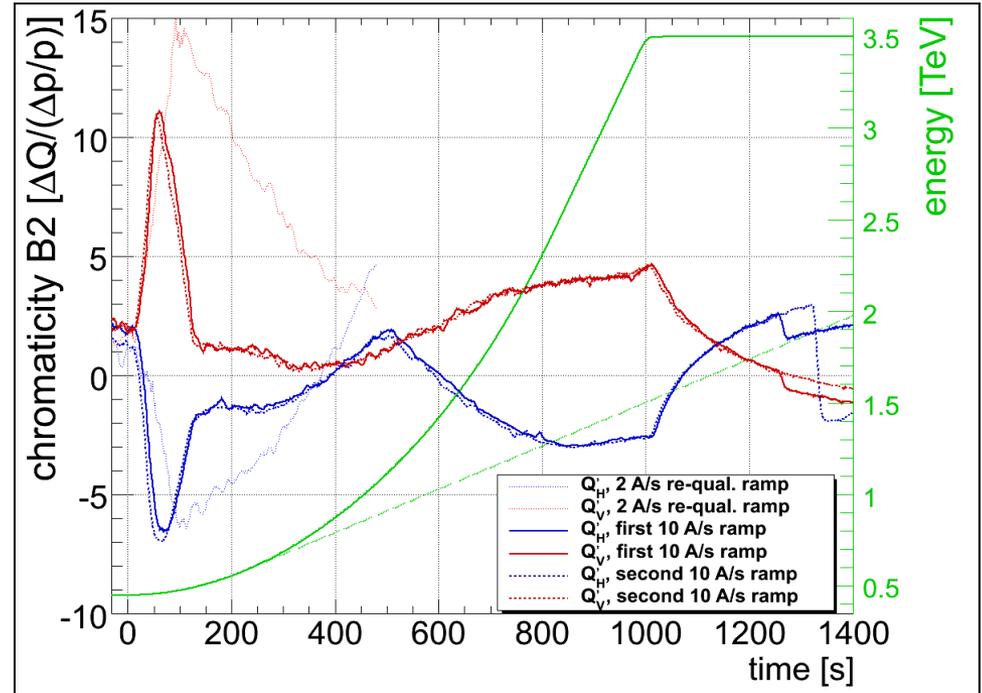
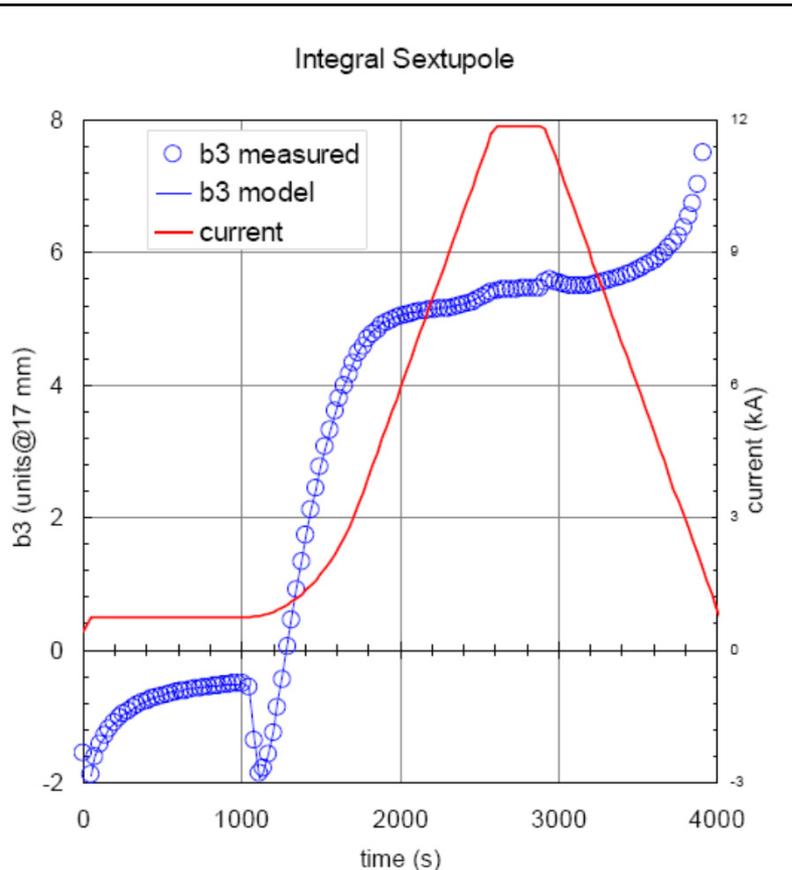
and well corrected



Local and global correction at 1.5 m

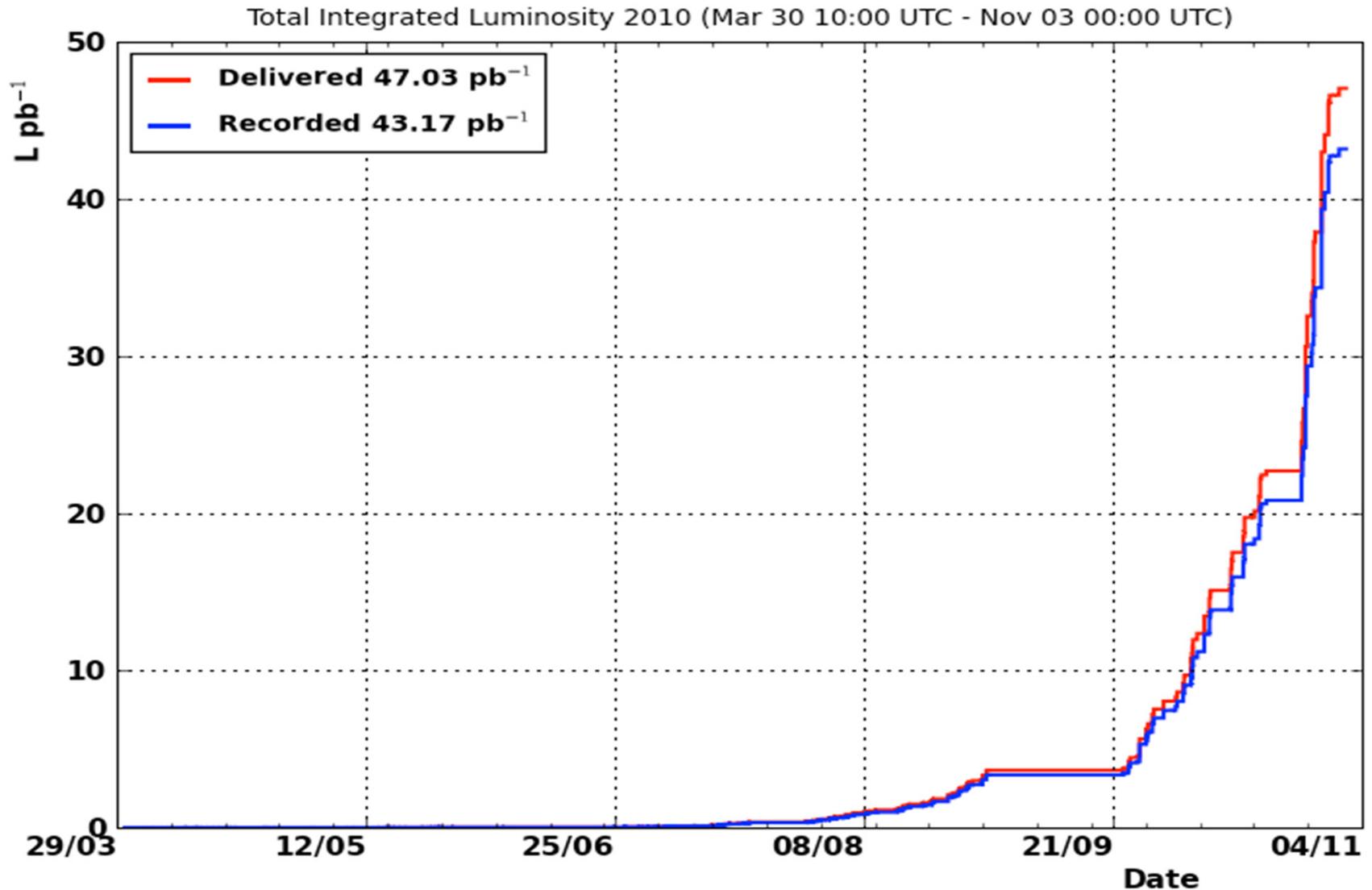
# Magnet model

- Knowledge of the magnetic machine is very good
- All magnet 'transfer functions', all harmonics including decay and snapback
- Tunes, momentum, optics remarkably close to the model

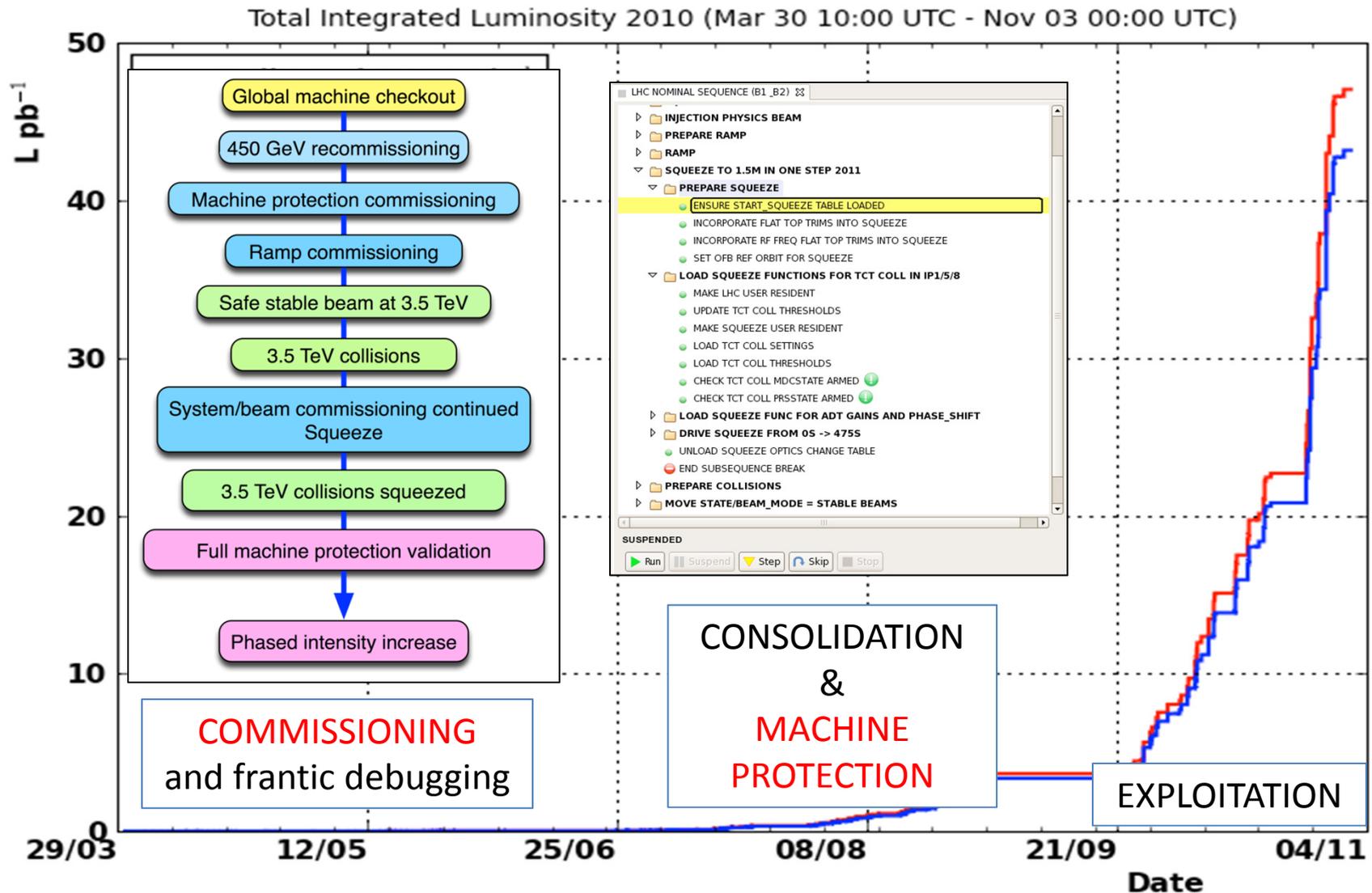


Model based feed-forward reduces chromaticity swing

# Commission for exploitation



# Commission for exploitation



# Good news from all this

- Machine **aperture** at limits (IR's) is 40% larger than foreseen.
- No problem with **dynamic aperture (lifetime)** at injection energy
- LHC **magnetic model, optics and orbit** controlled at unforeseen levels.
- **Beam cleaning and collimation** works reliably with predicted efficiency.
- **Machine protection** reliably catches failures, “dangerous” beam losses.
- **Beam instrumentation** in fine shape.
- **Feedbacks on orbit and tune** provide beam stability.
- A very **complex controls system** works very well.

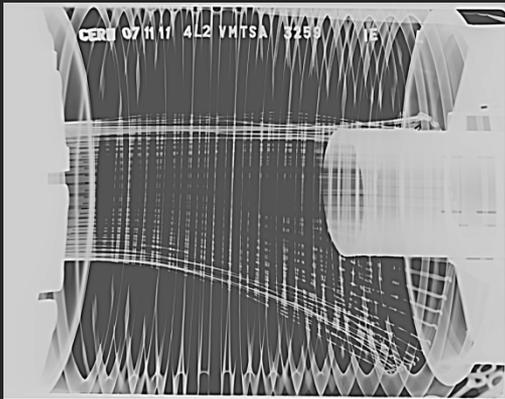
# More good news

- LHC **beam size growth** smaller than foreseen in design.
- **Transverse feedback** can be used at top energy without blowing up the beam → stabilization of instabilities.
- **RF system** can be used to blow up the bunch length during the ramp → stabilization of instabilities.
- **Octupoles** can be used at top energy → stabilization of instabilities.
- Nominal **beam-beam** parameters achieved and weaker than expected.

# Run 1 - some issues...

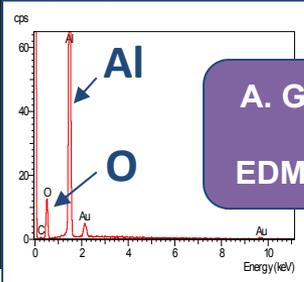
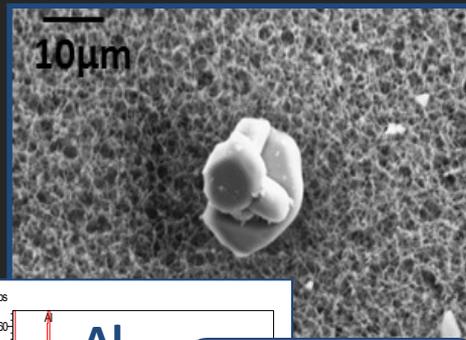
## Beam induced heating

- Local non-conformities (design, installation)
  - Injection protection devices
  - Sync. Light mirrors
  - Vacuum assemblies



## UFOs

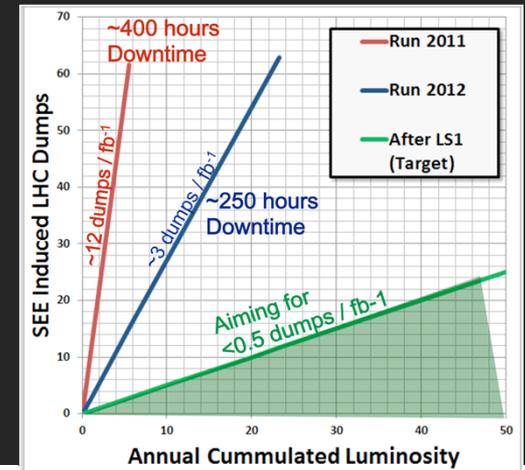
- 20 dumps in 2012
- Timescale 50-200  $\mu\text{s}$
- Conditioning observed
- Worry about 6.5 TeV



A. Gerardin, N. Garrel  
EDMS: 1162034

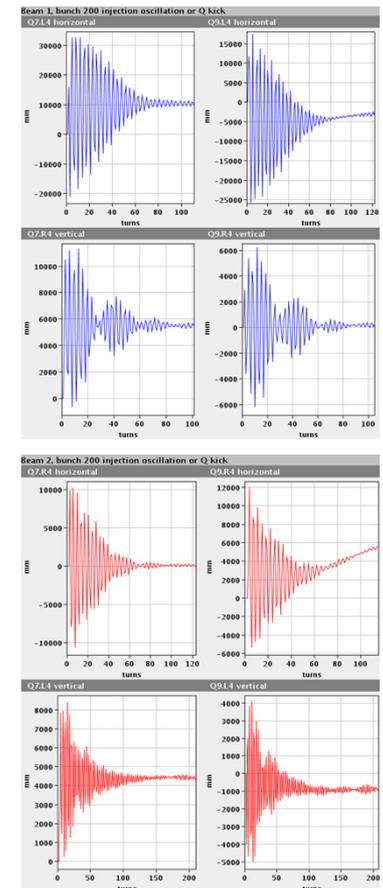
## Radiation to electronics

- Concerted program of mitigation measures (shielding, relocation...)
- Premature dump rate down from 12/fb<sup>-1</sup> in 2011 to 3/fb<sup>-1</sup> in 2012



# Re-commissioning 2015

- A lot of lessons learnt from Run 1
- Excellent and improved system performance:
  - Beam Instrumentation
  - Transverse feedback
  - RF
  - Collimation
  - Injection and beam dump systems
  - Vacuum
  - Machine protection
- Improved software & analysis tools
- Experience!
- Availability targeted across the board



# Re-commissioning 2015

- Excellent lifetime through the cycle
- Magnetically reproducible as ever
- Optically good, corrected to excellent
- Aperture is fine and compatible with the collimation hierarchy.
- Magnets behaving well at 6.5 TeV
  - ~5 additional training quenches during operation
- Operationally things well under control
  - Injection, ramp, squeeze etc.

# 2015 - Main issues

- Quench Protection System (QPS)
  - Non radiation hard components
- UFOs
- UFOs at the ULO
- Earth faults
  - Metallic debris near dipole diode box
  - RCS.A78B2 - 154 sextupole correctors - circuit condemned
  - Main dipoles A78 – intermittent fault (x3)

# Overall

- Missed
  - Radiation to electronics
  - Anti electron-cloud coating in cold sectors
- Don't miss
  - 200 MHz RF cavities
  - On-line reference magnets
- Didn't expect
  - UFOs

**Thankful for everything else**

# Don't worry (much) about

- Single beam lifetime
- Luminosity lifetime (with nominal bunches)
- Head-on beam-beam
- Reproducibility
- Controls/databases/software (much)
- Operational flexibility
- Decay and snapback
- Klystron driven SC RF and noise

# Worry (a bit) about

- Electron cloud
- Emittance growth
- Instabilities
- Losses with high bunch population
- Long range beam-beam
- Machine protection (always)
- Robustness of protection devices
- Earth faults
- Availability, availability, availability

# Conclusions 1/2

- LHC enjoying benefits of the decades long international design, construction, installation effort.
- Preparation
  - Start early – break it down - set milestones
  - Dry runs – machine checkout – hardware tests – beam tests
- Controls/databases/software
  - don't underestimate the importance of... analyze seriously what is required
- Instrumentation
  - "If you can not measure it, you can not improve it."
- Commission for exploitation
  - And then don't stop

# Conclusions 2/2

- On the accelerator physics side - huge amount of experience & understanding gained
  - Impressive work by various teams (collective effects, beam-beam, optics, RF, beam transfer, beam loss, collimation, transverse damper...)
  - Models are important: optics, aperture, magnets, impedance
- Understanding is possible!
  - Make time for beam studies, machine development
- Progress with beam represents phenomenal effort by all the teams involved, injectors included.

# PERSONAL COMPETENCIES



Leadership



Ability to relax



Teamwork