

# **Study of the Lead Evaporation from the Oven of the GTS-LHC Ion Source**

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#### Introduction

Ovens at the GTS-LHC ECR ion source show instabilities and do not evaporate all lead in the crucibles.

#### Lead Oxide Blockages

- Oxygen is used as a buffer gas in the GTS-LHC ion source.
- Lead oxide formations at the oven tip can be regularly observed at the Linac3 ion source. They are believed to be a possible failure mechanism of the oven.

### **Molflow+ Simulations**

- The pressure is low enough to assume  $\bullet$ molecular flow regime outside of the crucible.
- Therefore the gas jet geometry can be simulated without knowing the exact pressures in the system.

A dedicated study shall help to improve the oven performance.

## **The GTS-LHC Micro Oven**



- Lead for evaporation is inside a manually filled crucible.
- Resistively heated with a tantalum filament wound as a double helix.
- Outside layers help to insulate and distribute heat evenly over the crucible.

### **Problems :**

The oven seems to be a source of instabilities in the GTS-LHC ion source. The crucible needs to be refilled even 2. though there is still lead inside.

Measurements at the test stand in vacuum or with a nitrogen atmosphere showed no oxide formation.



Injecting oxygen at the OTS could recreate the formation of oxide blockages.



Molflow+ predicts the signal reduction on the deposition sensor when the oven is moved away from the detector at a stable evaporation rate. This can be tested:



The simulation can be used to study the deposition of lead on the inner oven cover.





A thermovalve stabilized the OTS pressure at 1.E-05 mbar.



- It shows that approximately 50 % of the  $\bullet$ particles exiting the crucible hit the inner oven cover instead of propagating freely out of it.
- Lead deposition and condensation is  $\bullet$ believed to be the cause of the lead oxide blockages.

**Conclusion and Outlook** 

- The oven power was adjusted manually to try to keep the evaporation rate stable.
- A blockage is forming that finally blocks the oven completely.
- The final decrease in the evaporation rate is most likely due to the lead oxide blockage.
- But clearly the first decrease in evaporation rate is not caused by the blockage, this has other reasons like uneven temperature in the crucible.

- Lead oxide blockages are a possible  $\bullet$ failure mechanism of the Linac3 ion source oven.
- Simulations show that a big part of the gas  $\bullet$ that exits the crucible hits the inner oven cover. This might lead to condensation and oxide formation.
- Another reason for instable evaporation  $\bullet$ could be an inhomogeneous thermal distribution in the crucible. This is being studied using ANSYS simulations.

