



# *The Status of a MARS Closed-loop Prototype Coil and Possible Optimizations to the Existing Magnet Structures for the Next G ECRISs*

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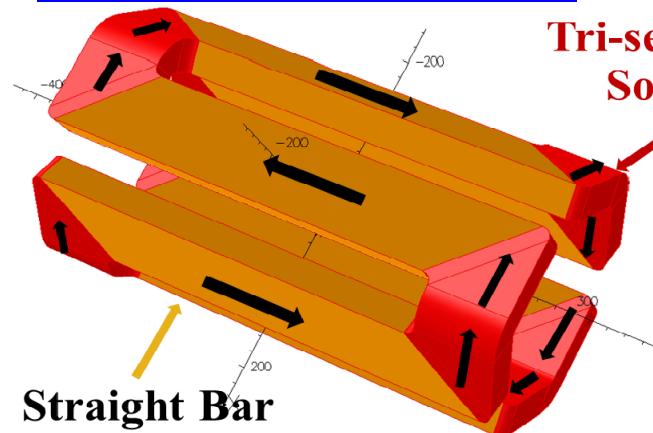
*BNL, Berkeley, CA 94720, USA and IMP, Lanzhou 730000, China*

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- 1. *MARS (Mixed Axial and Radial field System) Basics***
- 2. *Status of MARS coil prototyping***
- 3. *Possible optimizations to the existing magnet systems***
- 4. *Summary***

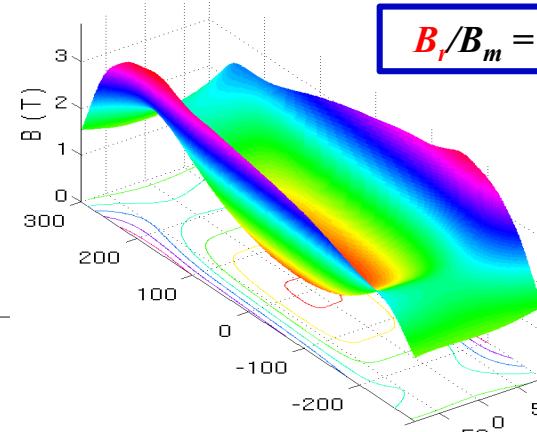
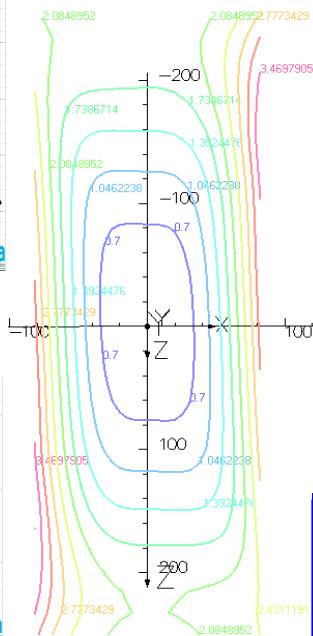
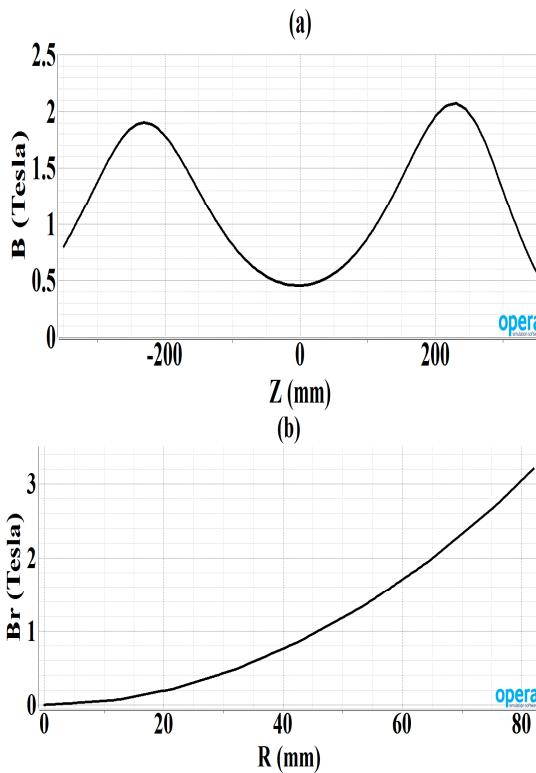
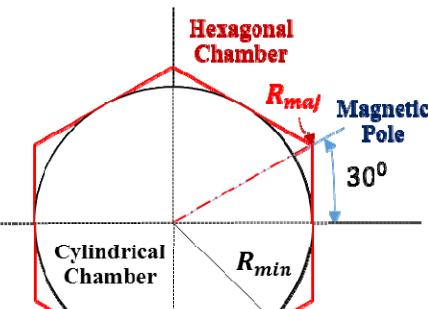
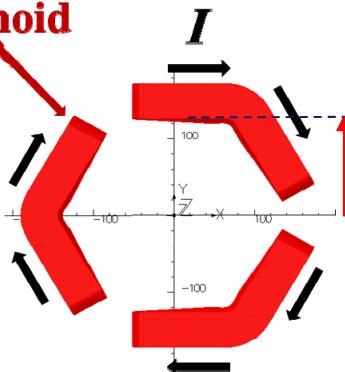


A closed-loop hexagon coil



Tri-segmented  
Solenoid

# MARS Magnet Basics

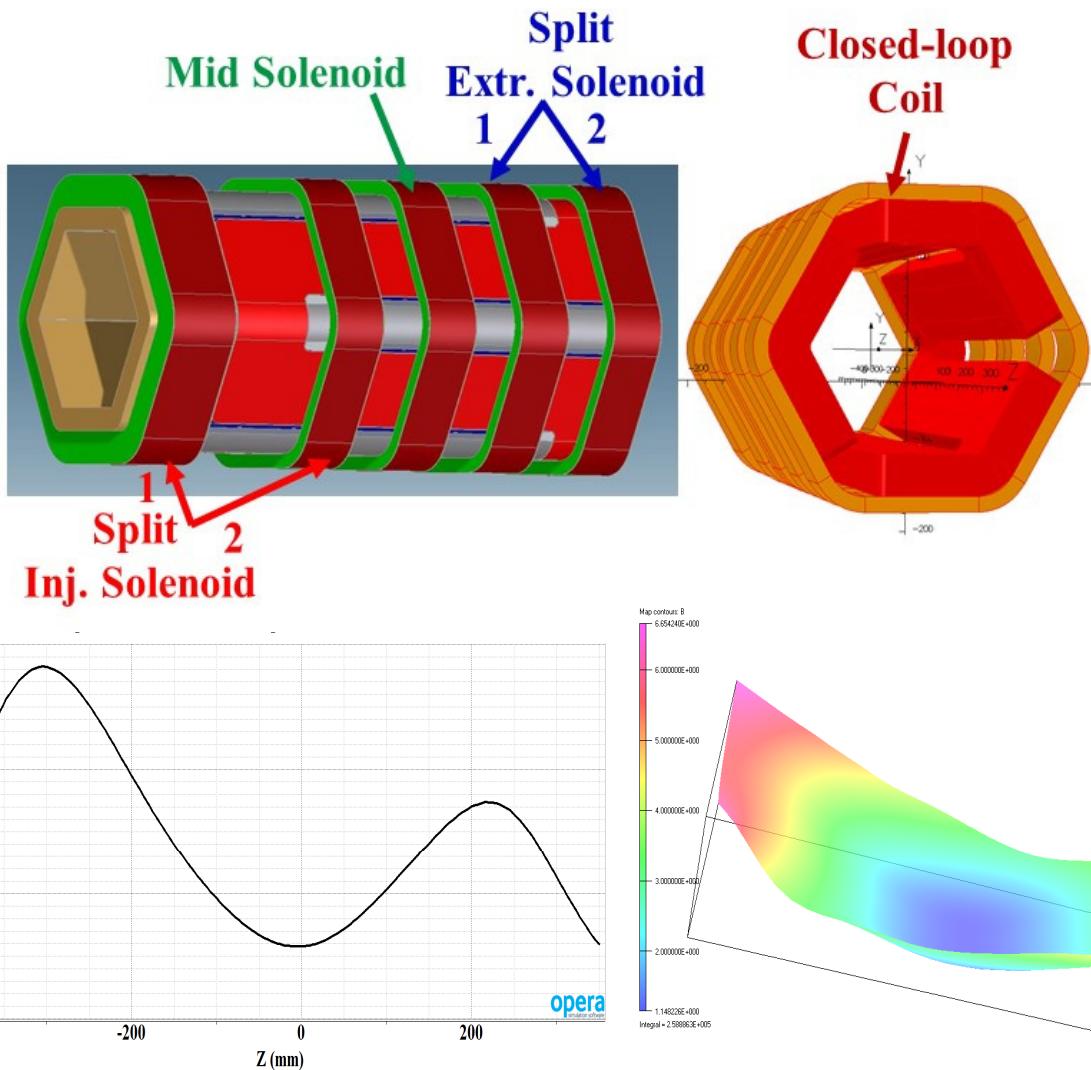


$$B_r/B_m = (R_{maj}/R_m)^2 \sim 67\%$$

$$B_r/B_m = (R_{min}/R_m)^2 \sim 50\%$$

The Closed-loop Coil (CIC) generates a minimum-B configuration by itself, except the axial mirrors are not high enough for applications in ECRIS.

# MARS Magnet Basics

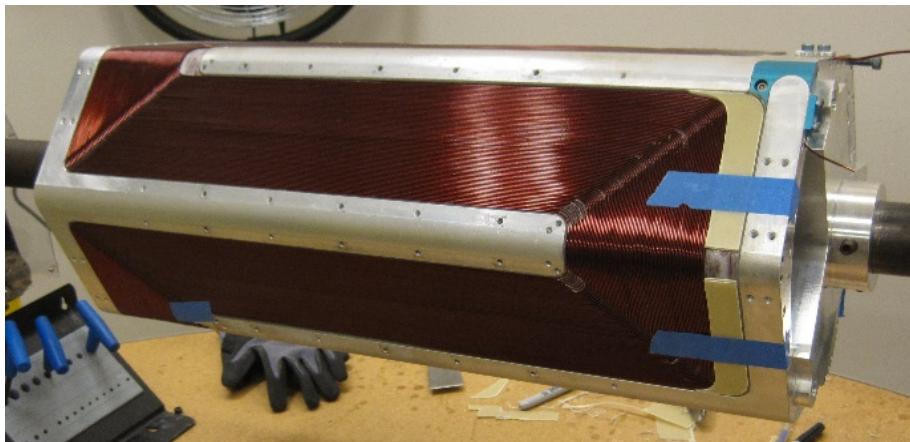


## The merits of MARS;

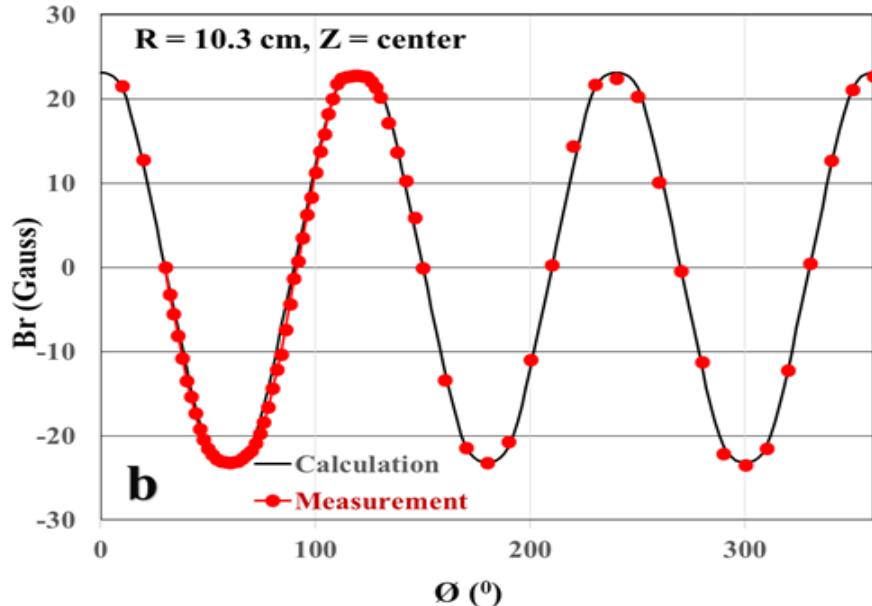
- Better geometric form factor.
- Simpler interaction force patterns.
- $\leq 50\%$  as much conductor usage results in lower wire cost.
- Smaller system footprint

**Challenge:**  
*Fabrication of a closed-loop coil!*

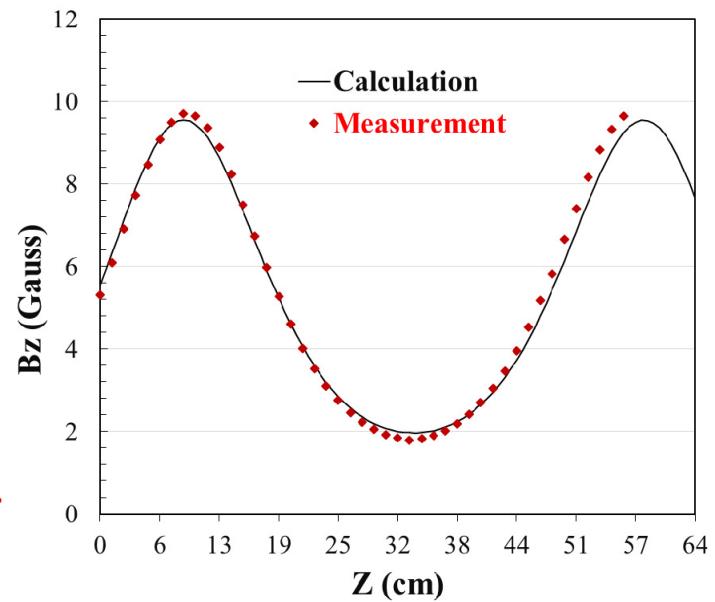
# The Status of MARS Prototype Copper Coil



*Winding of the prototype copper coil is completed.*



*Measured radial field profile  $I = 1.00 \text{ A}$*



*Measured axial field profile  $I = 1.00 \text{ A}$*

*The discrepancy of the average measured  $B_r$  peak field is  $\leq 1.0\%$  for the radial field profile.*

*The maximum discrepancy for the axial profile is  $\sim 3\text{-}4\%$  due to the calculation is not able to completely simulate the coil-end winding.*



# Milestone



*Excellent agreement of field mapping with the design and the completion of the copper closed-loop-coil winding have further demonstrated the feasibility of a MARS magnet system for ECRISs.*

**The winding of a NbTi closed-loop coil will start soon for a demonstration ECR ion source: MARS-D**

**If validated, MARS magnet will be the best choice of magnet for future ECRIS.**



## If a Nb<sub>3</sub>Sn magnet to be built with the existing magnet structures for future ECRISs

*Question: Can the existing magnets be optimized?*

*Optimization: Generating the same fields inside the plasma chamber with the least Coil Excitation (CE)*

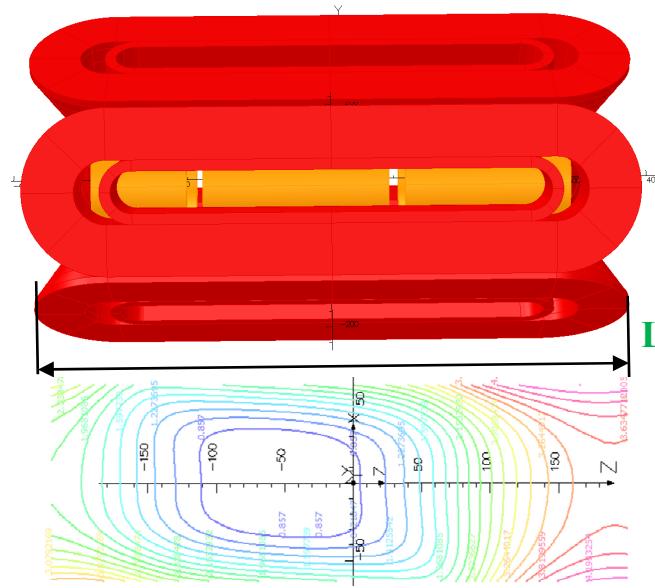
$$CE = LI \text{ (conductor wire length } L^* \text{ current } I)$$

*The goal of the optimization is to lower:*

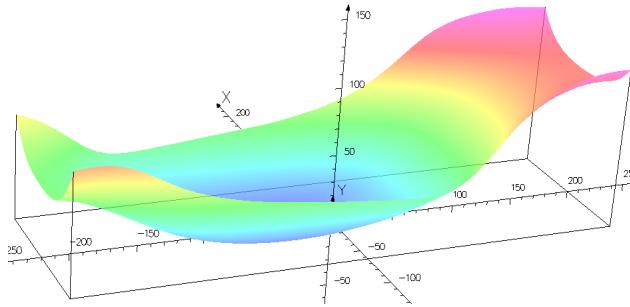
- *Maximum fields on the conductors thus the loading;*
- *Interaction forces;*
- *Complexity of clamping;*
- *Conductor usage;*
- *System stored energy.*

*Any of these features is very preferable for constructing a superconducting magnet.*

# *SECRAL-24 magnet built with NbTi wire*

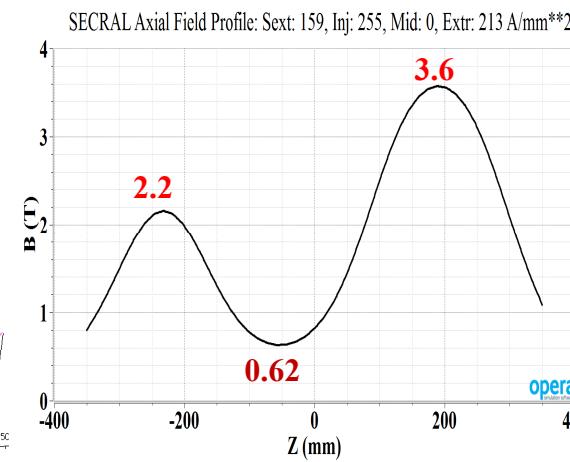


$B_{last} = 1.86 \text{ T} @ B_{min} \sim 0.75 * B_{ecr}$

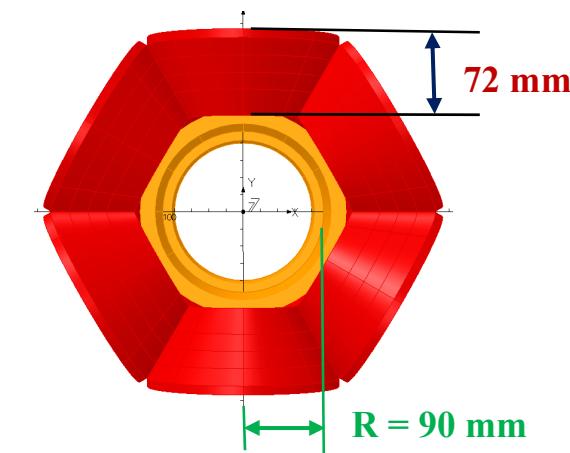


## *Solenoid-In-Sextupole Magnet Structure*

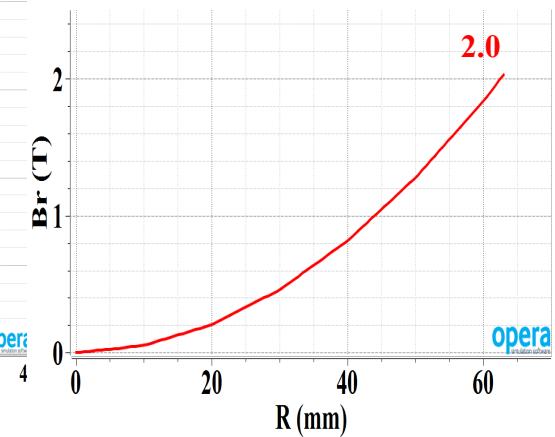
$L = 725 \text{ mm}$



*Plasma chamber  $R = 63 \text{ mm}$ ,  $B_{last} = 1.86 \text{ T}$*



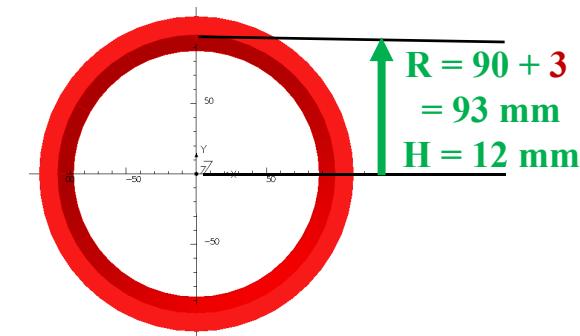
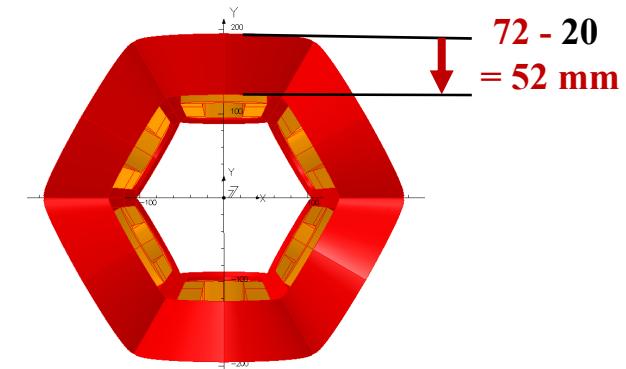
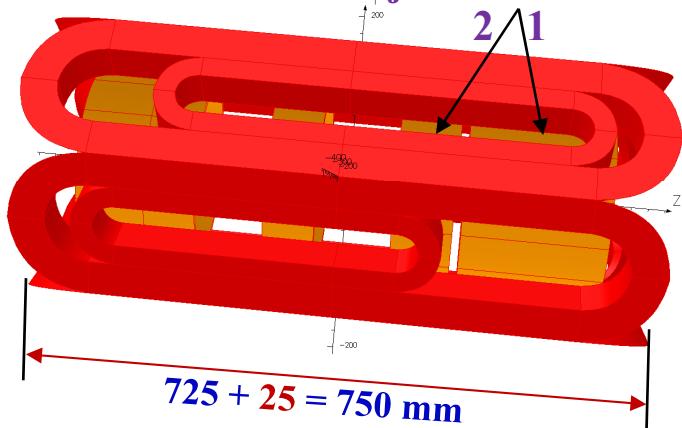
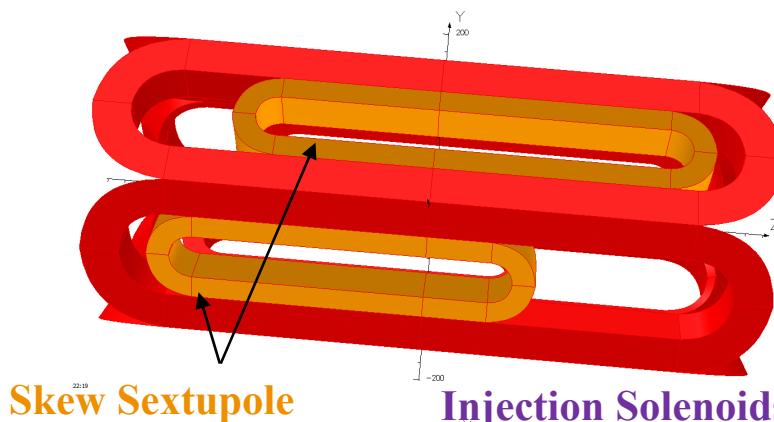
SECRAL Radial Field Profile: Sext: 159 A/mm<sup>\*\*2</sup>



*SECRAL has been reliably operating at 18 and 24 GHz since 2005 at IMP and has produced a good number ECR record beams.*

## Changes to be made:

- Center section of the sextuple magnet skewed to lower the maximum field on the solenoids;
- Length of the magnet increased 25 mm, from 725 to 750 mm;
- Injection solenoid divided into two coils to lower the loading;
- Thickness of the sextupole reduced by 20 mm from 72 to 52 mm;
- IR of the injection and extraction solenoids increased by 3 mm, from 90 – 93 mm;
- Plasma chamber radius R increased from 63 to 68 mm by slightly optimizing the cryostat;*
- Sext and Injection operate at higher current densities.*



o *Plasma chamber R = 63 + 5 = 68 mm*  
*Note: Additional 2 mm can be obtained by optimizing the cryostat.*

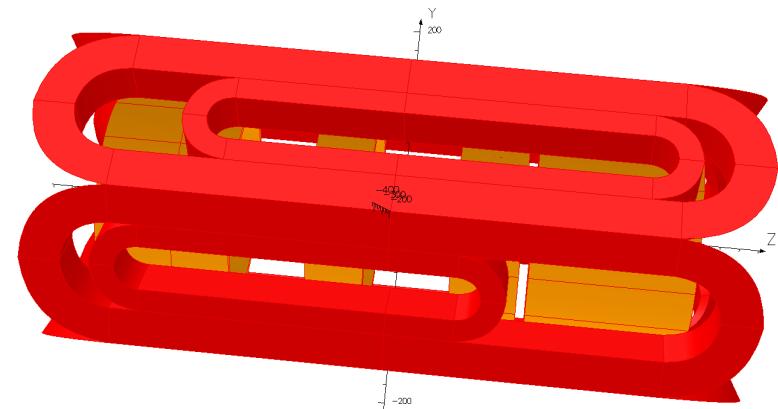
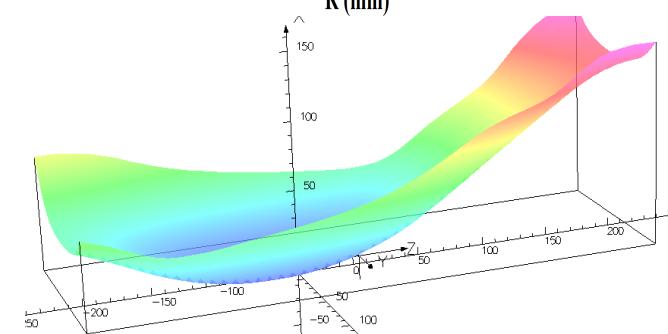
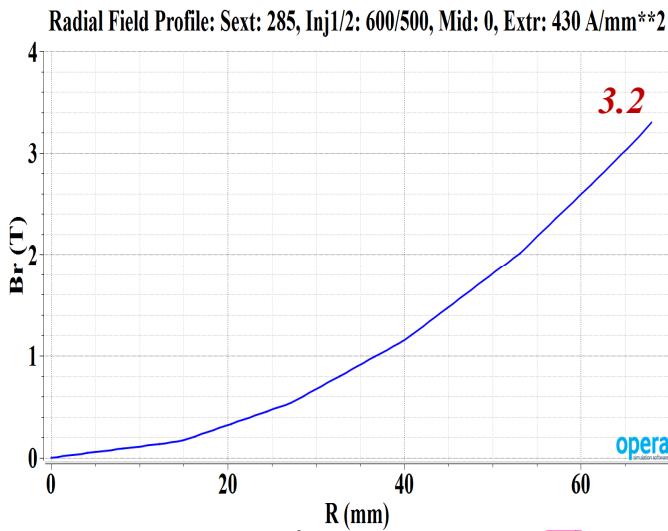
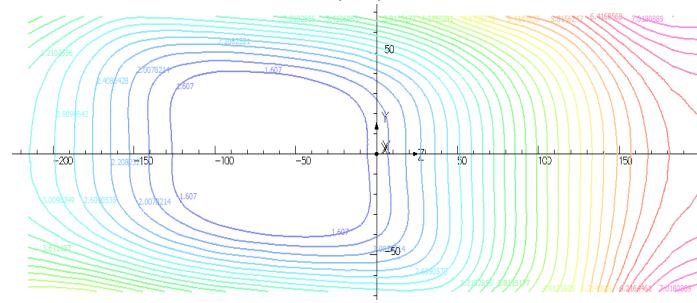
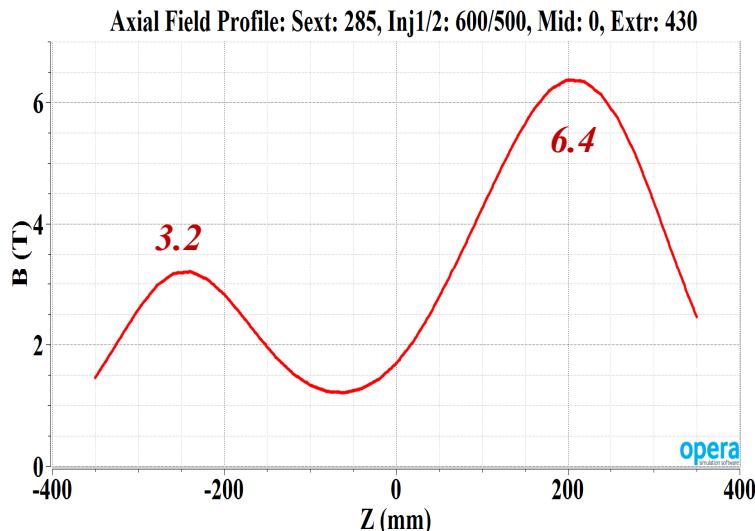


## @ designed engineering current densities

$J_e$  (A/mm<sup>2</sup>): Sext: 285, Inj-1: 600 , Inj-2: 500, Mid: 0, Extr: 430,  
 $L_{e\text{cr}} = 12.0$  cm

*Bm(T) on coil: Sext: 11.8, Inj-1: 9.2, Inj-2: 10.0, Mid: 8.1, Extr: 9.6*

At R = 68 mm, Blast = 3.03 T

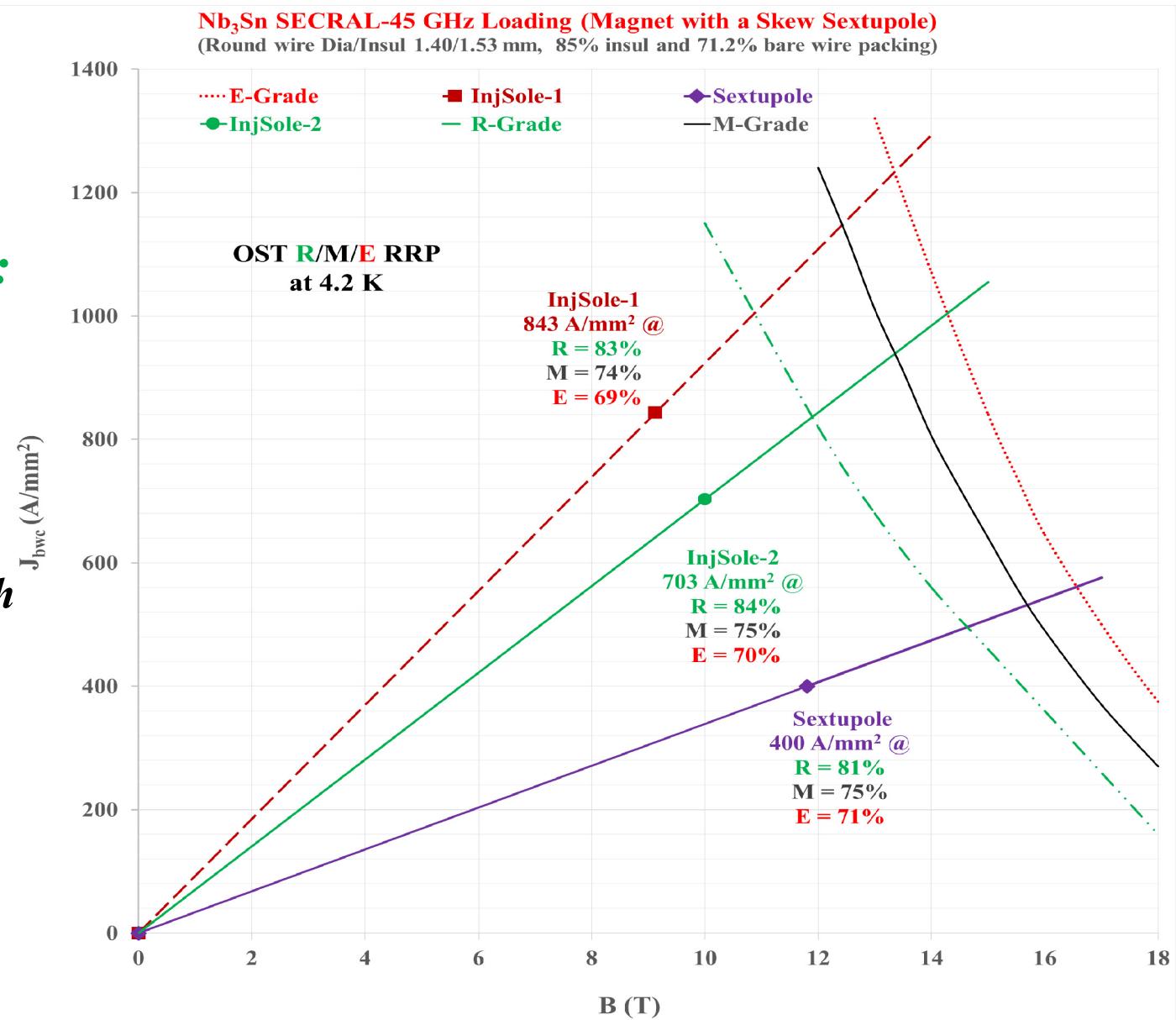


## *Nb<sub>3</sub>Sn Skew Solenoid-In-Sextupole*

**Nb<sub>3</sub>Sn SECRAL-45 GHz Loading (Magnet with a Skew Sextupole)**  
 (Round wire Dia/Insul 1.40/1.53 mm, 85% insul and 71.2% bare wire packing)

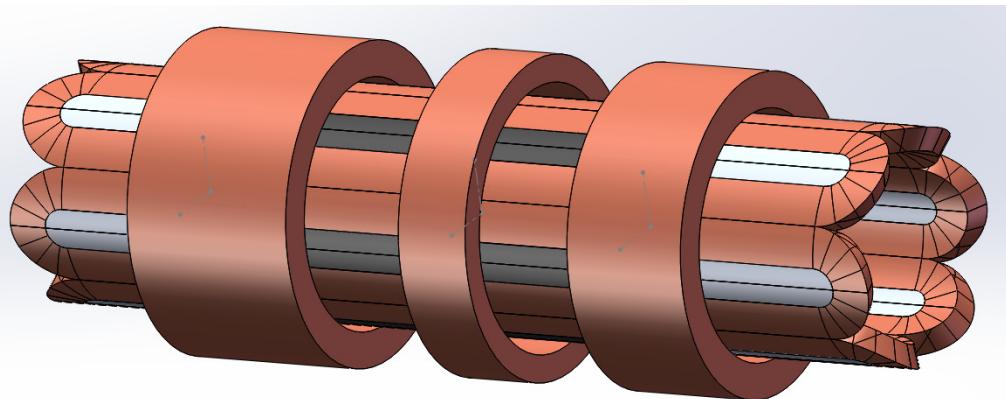
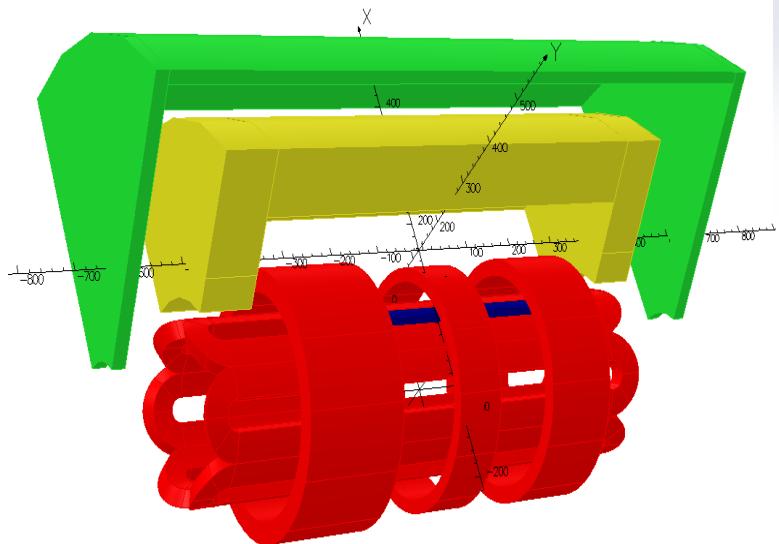
*Comparison to no modification:*

- *~10% lower loading on the injection solenoids*
- *Use only 60% as much Nb<sub>3</sub>Sn conductor*



# *Proposed FECRAL with an Arc-Sext Magnet for 45 GHz operations*

Require  $B_{\text{inj}} \geq 6.4$ ,  $B_{\text{ext}} \geq 3.5$ ,  $B_r \geq 3.6$  T  
with a plasma chamber of  
 $R \sim 75$  mm



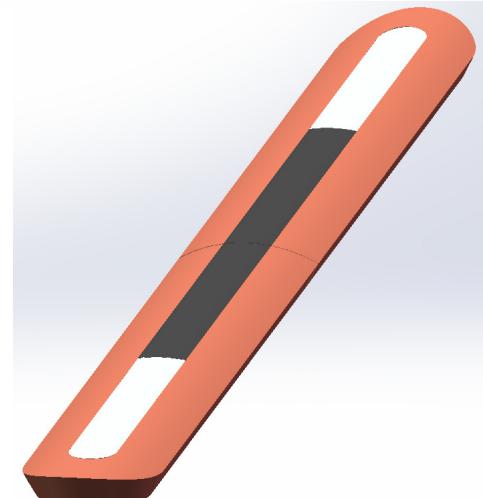
*Sextupole-In-  
Solenoid  
Magnet  
Structure*

@ designed engineering current densities  $J_e$  (A/mm<sup>2</sup>):

Sext: 440, Inj: 320 , Mid: -135, Extr: 300, Lecr = 12.6 cm

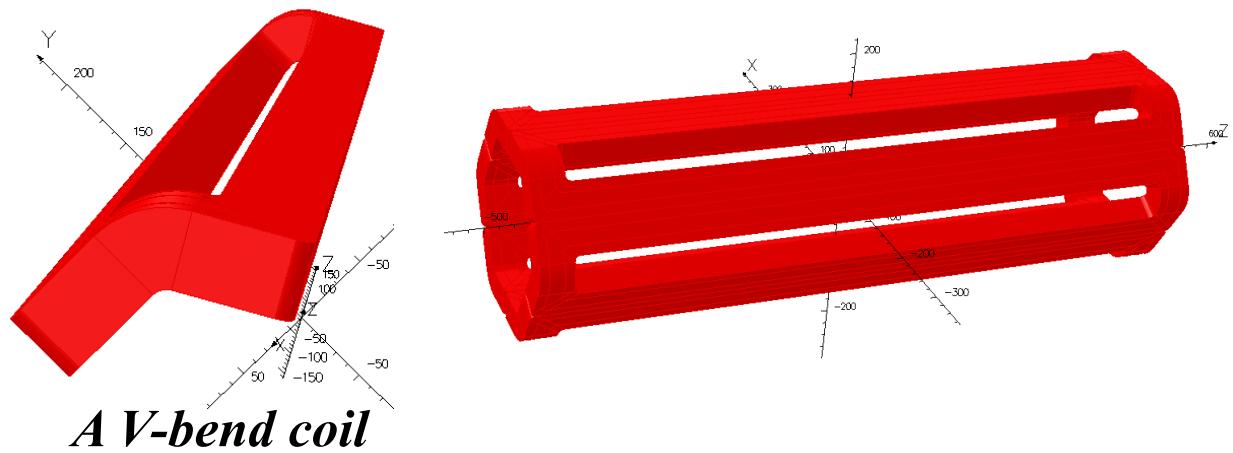
*Bm(T) on coil: Sext: 10.8, Inj: 9.5, Mid: 4.3, Extr: 6.9*

At R = 75 mm, Blast = 3.3 T



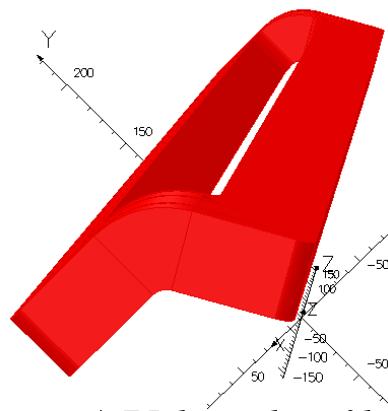


# *A V\_bend\_Sextupole-In-Solenoids magnet*

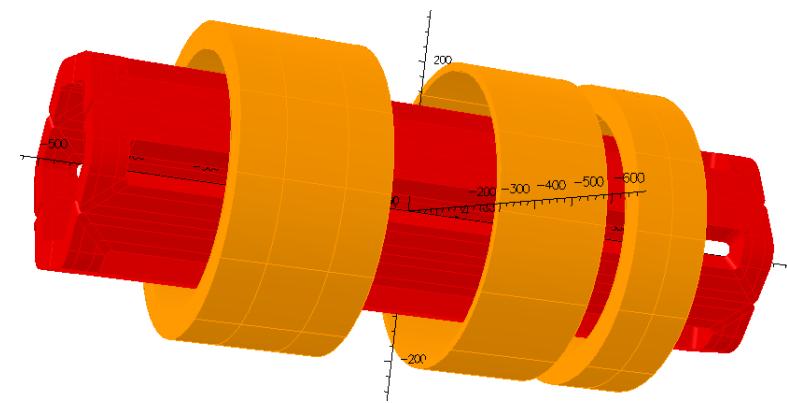
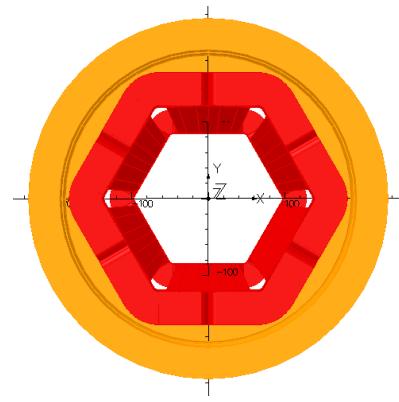
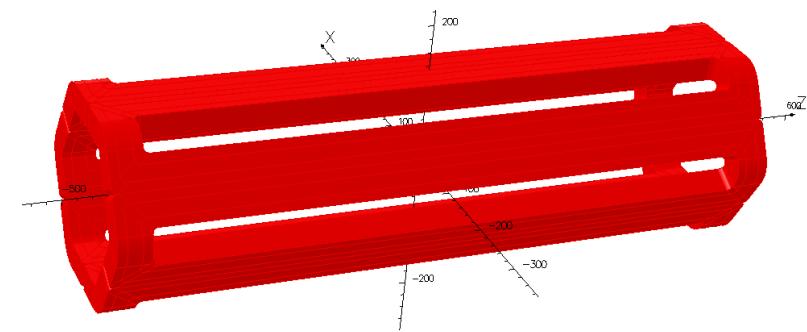




# *A V\_bend\_Sextupole-In-Solenoids magnet*

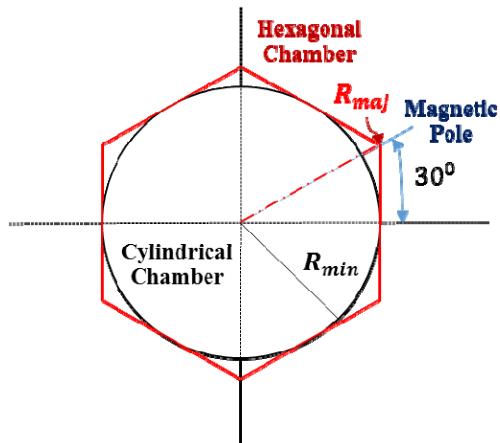


*A V-bend coil*



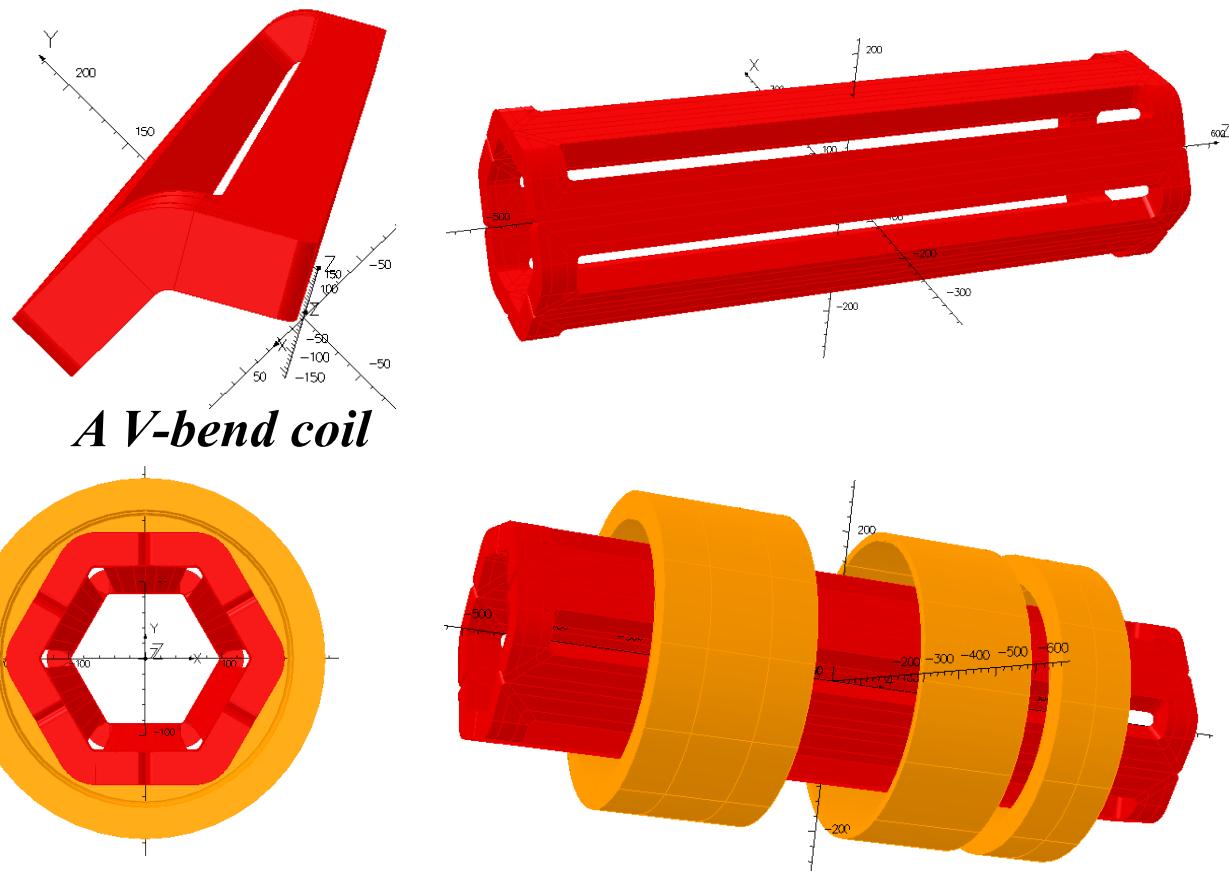
# A V\_bend\_Sextupole-In-Solenoids magnet

*About the same over all dimensions as those proposed for FECRAL but with a major chamber radius of ~ 82 mm*



$$B_r/B_m = (R_{maj}/R_m)^2 \sim 67\%$$

*Difficulty of winding a V-bend and an arc coil*



*@ designed engineering current densities  $J_e$  (A/mm<sup>2</sup>):*

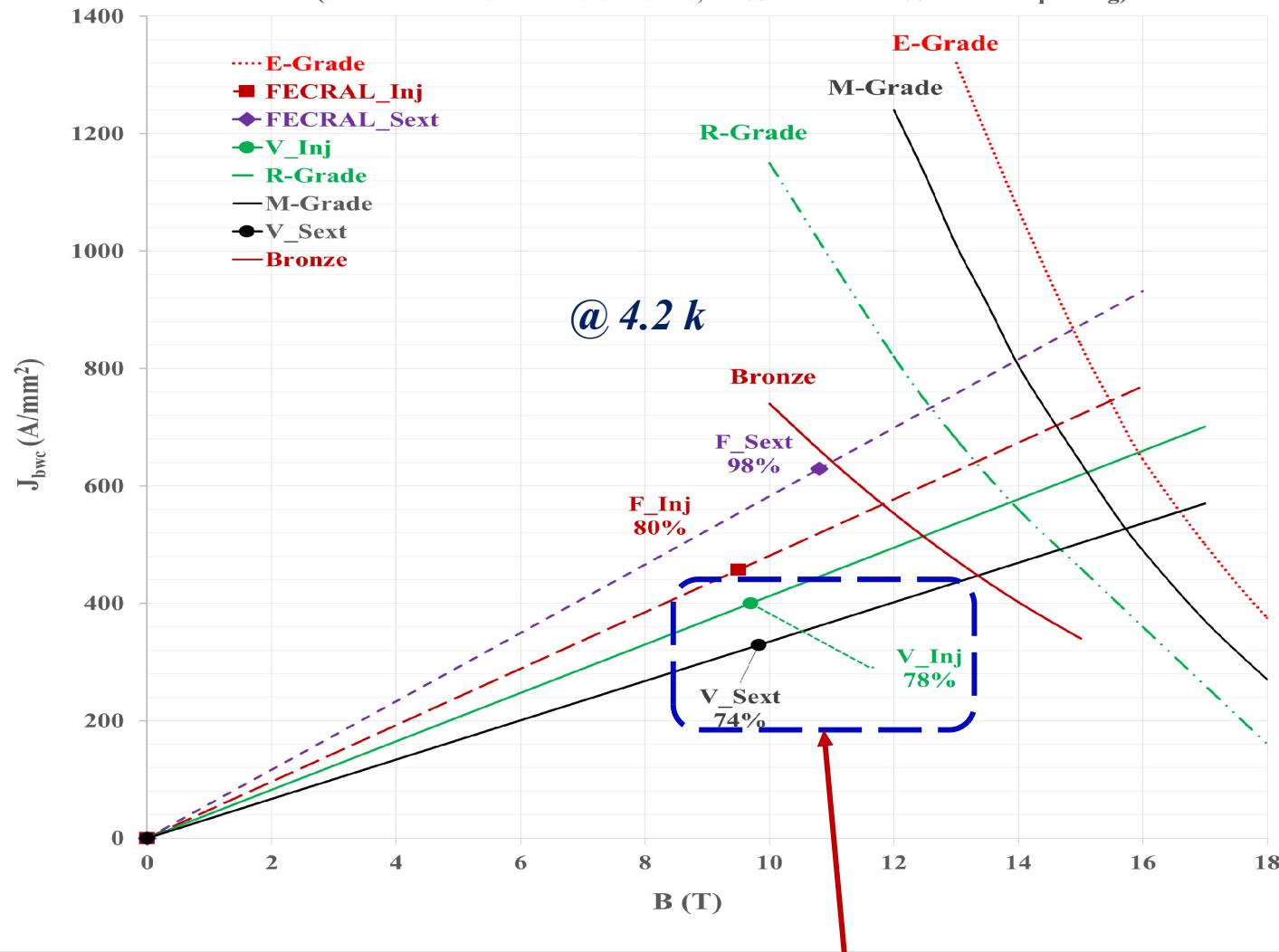
Sext: 230, Inj: 280 , Mid: -150, Extr: 275, Lecr = 10.3 cm

*Bm(T) on coil: Sext: 9.8, Inj: 9.7, Mid: 4.3, Extr: 7.9*

At major R = 82 mm, Blast = 2.9 T

### 45 GHz Loading on Bronze Conductor (Magnet with Arc and V\_bend Sextupole)

(Round wire Dia/Insul 1.30/1.43 mm, 85% insul and 70% bare wire packing)



***Substantially lower wire loading!***

*The magnet with V-bend sextupole coils could use lower  $J_c$  Bronze wires at maximum loading of only 78% for 45 GHz operation!*



# Summary

- *MARS magnet: A step closer to a MARS magnet for future ECRISs.*
- *The above discussed magnet optimizations can be further refined for better efficiency but should be verified with thorough stress analyses.*

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***Thanks For Your Attention!***