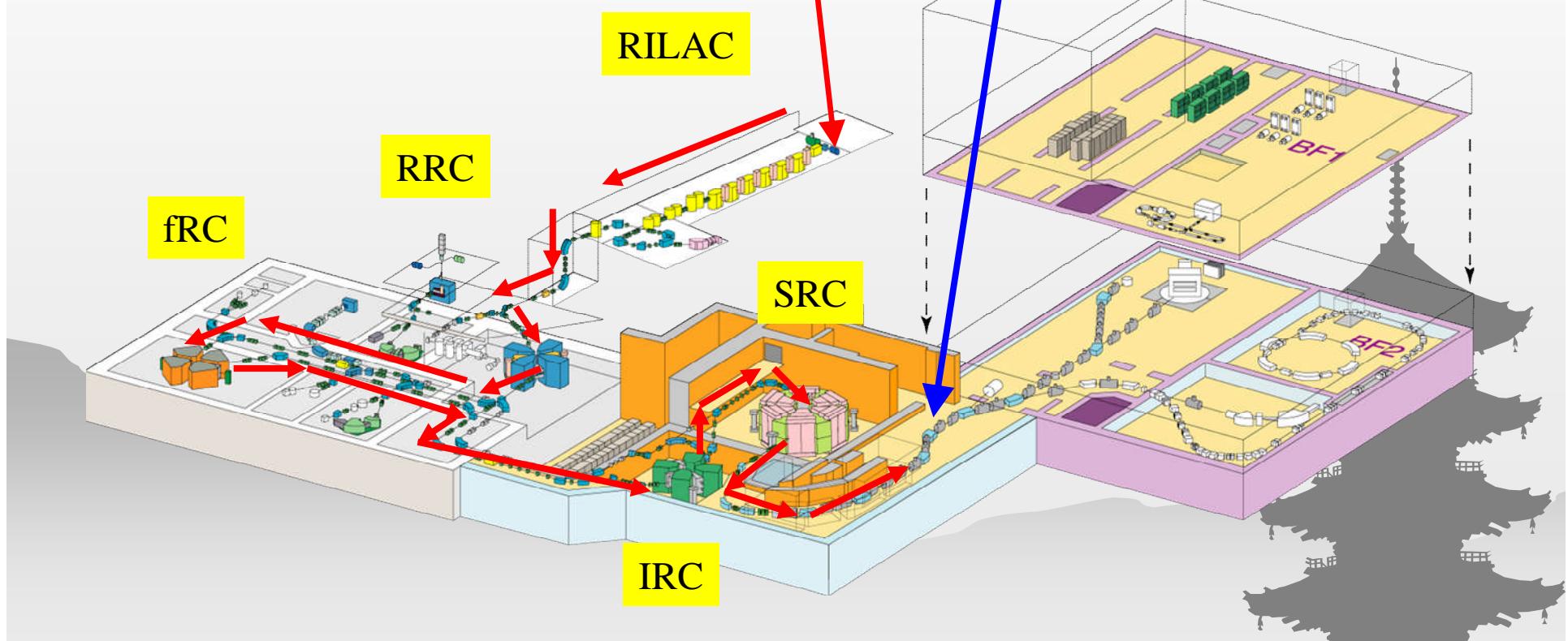


Accelerator complex for RIKEN RIBF

U³⁵⁺ beam 2~3eμA for 1 month
without vacuum break
Sputtering method

ECRIS

345MeV/u U beam
3~4enA(~0.05pnA)
One day experiment
¹²⁵Pd ¹²⁶Pd (new isotope)
Journal of Physical Society
of Japan 77(2008)083201



New 28GHz SC-ECRIS for RIKEN RI beam factory project

1. Status of RIBF

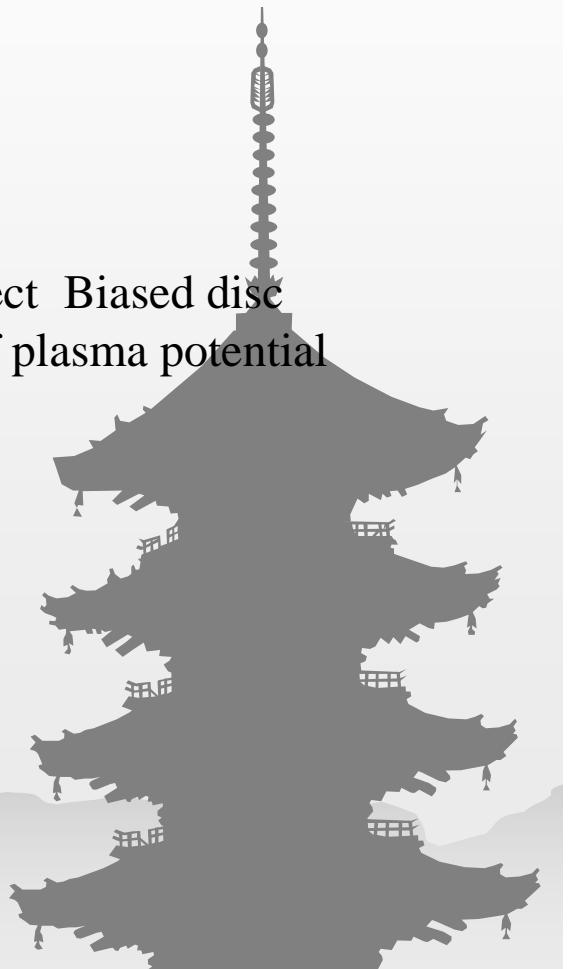
2. Physics of ECR plasma

Magnetic field
Geometrical effect Biased disc
measurement of plasma potential

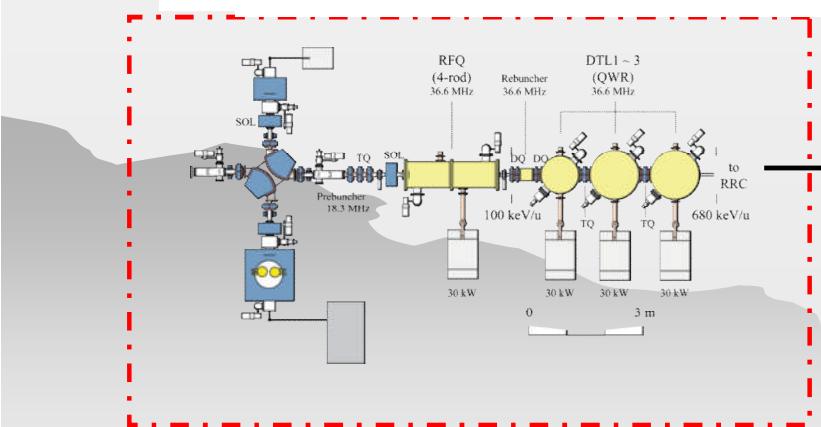
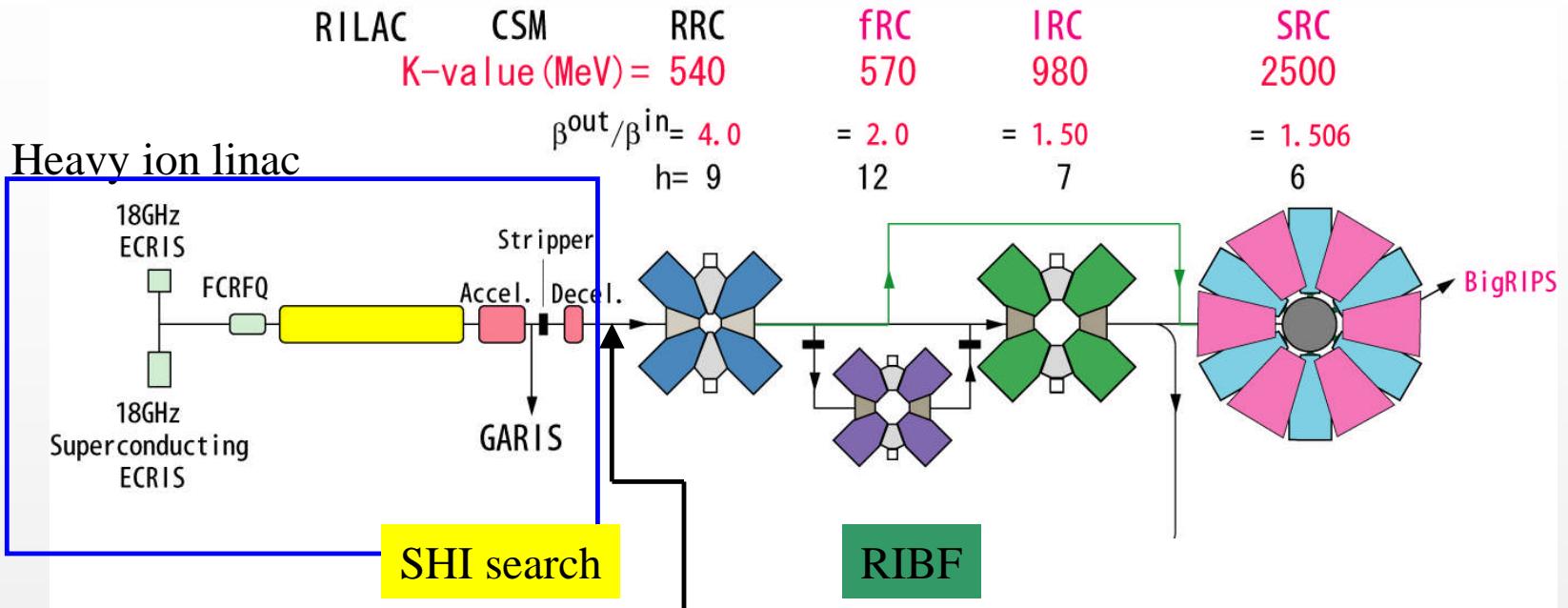
3. Structure of new SC-ECRIS

Sc-Coils
Cryostat
Plasma chamber

Schedule



New Injector System

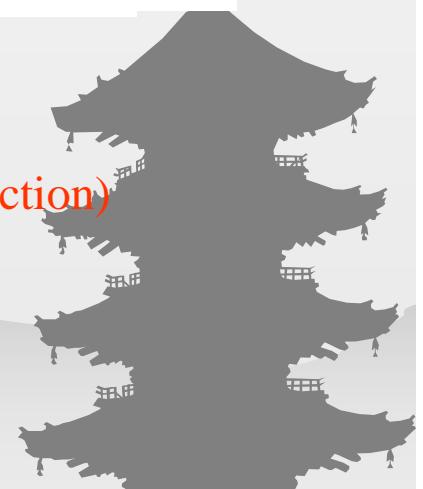


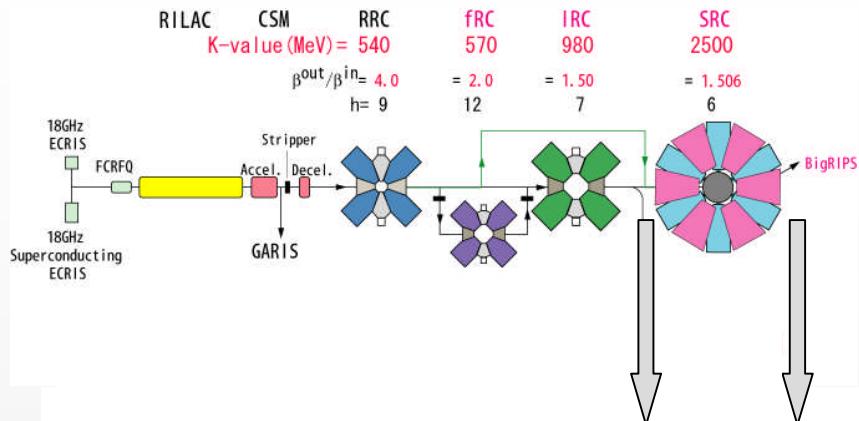
Planned schedule (2009~ construction)

New Injector system

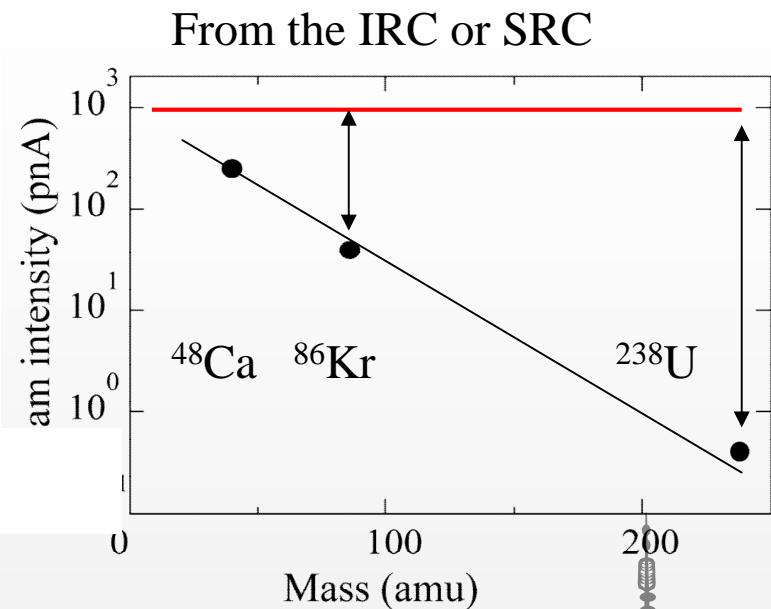
Ion source

$U^{35+} 15\mu\text{A}$





Acceleration test (2007~2008)



From RIKEN 18 GHz ECRIS

$^{48}\text{Ca}^{10+}$	50e μ A(5p μ A)
$^{86}\text{Kr}^{18+}$	100e μ A(5.5p μ A)
$^{238}\text{U}^{35+}$	2e μ A(60pnA)

on target

- $\sim 250\text{pnA}$
- $\sim 30\text{pnA}$
- $\sim 0.4\text{pnA}$

Increase the transmission efficiency of
The accelerators

New ECRIS

Key parameters for designing of Sc-ECRIS

Magnetic field

$B_{\text{inj}} \sim 4\text{T}$ $B_{\text{ext}} \sim 2\text{T}$ $B_r \sim 2\text{T}$ (High B mode)(plasma confinement)
 $B_{\text{min}} < 1\text{T}$ ($\sim 0.8B_{\text{ecr}}$) (field gradient)
 ECR zone size as large as possible

Chamber size

Diameter $> 15\text{cm}$ (comparison between RIKEN 18 GHz and VENUS, SCRAL)
 Length $> 50\text{cm}$ (Confinement time)

Microwave

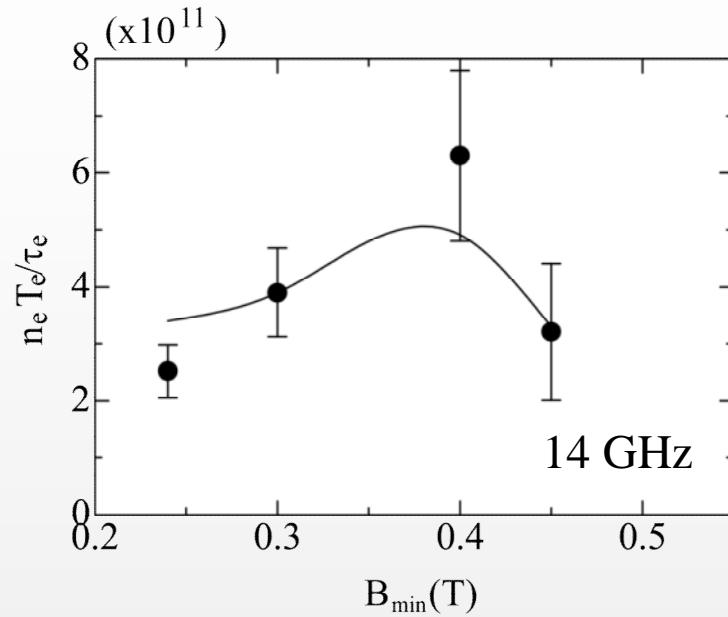
28GHz
 Power $> 10\text{kW}$ (1kW/L)(Power density)

Geometrical effect

Movable disc

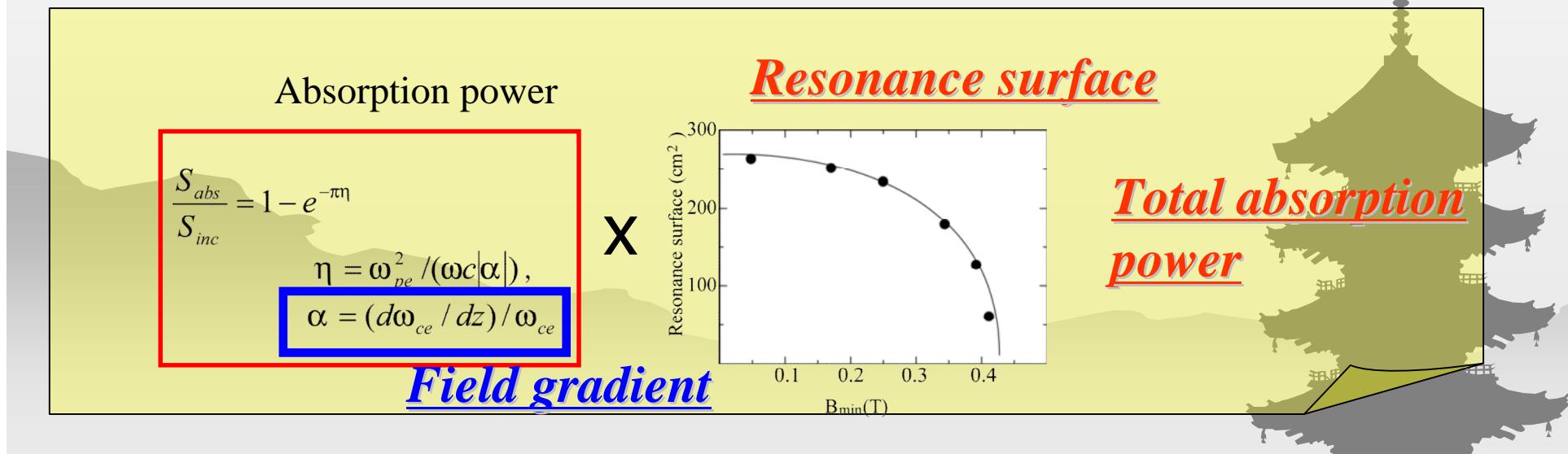


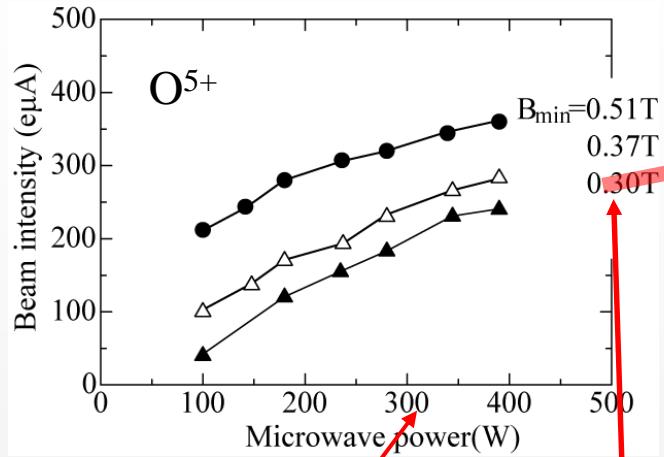
Energy absorption as a function of B_{min}



Field gradient + Size of resonance zone

B_{min} — Plasma generator

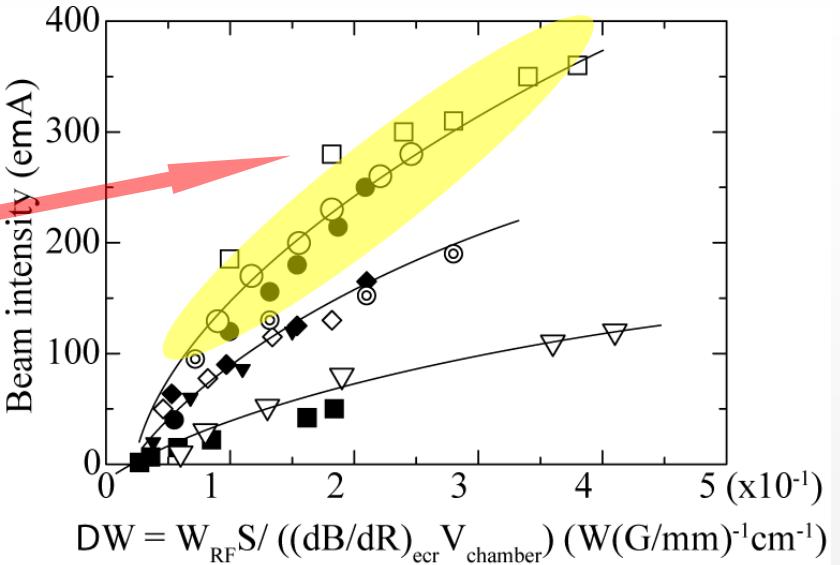




$$\Delta W \sim \frac{\pi e^2 |E|^2}{m_e v \omega} \frac{1}{B_{res}} \left(\frac{dB}{dZ} \right)_{res}$$

(dB/dZ)
 $B_{min} = 0.3\text{T}$ ↓ gentler
 0.5T

B_{min} effect

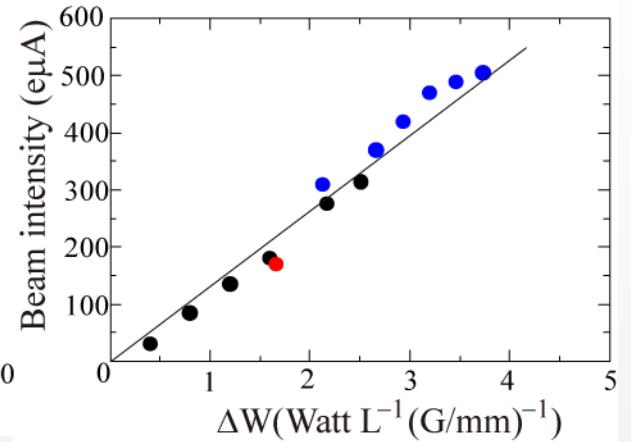
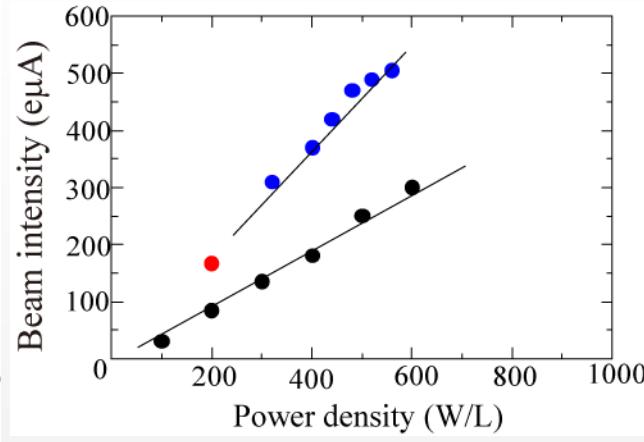
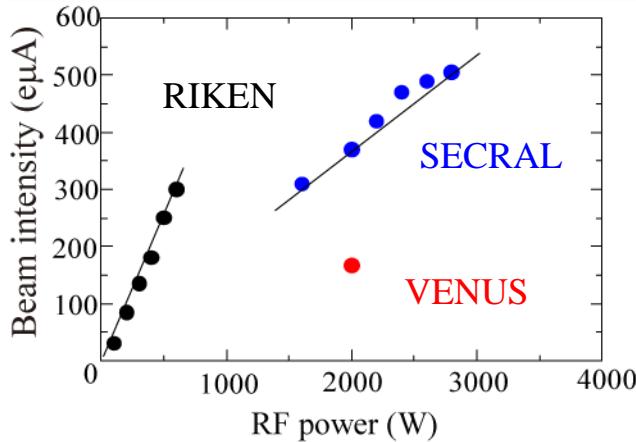


O^{5+} [\square $B_{min} = 0.51\text{T}$
 \circ 0.37T
 \bullet 0.3T]

Ar^{8+} [\circ 0.51T
 \blacklozenge 0.44T
 \diamond 0.37T
 \blacktriangledown 0.31T]

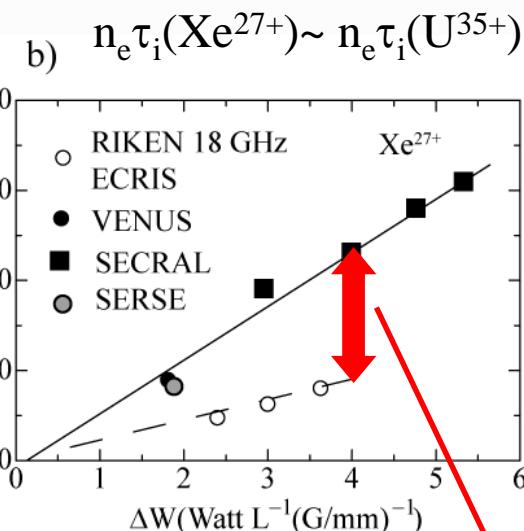
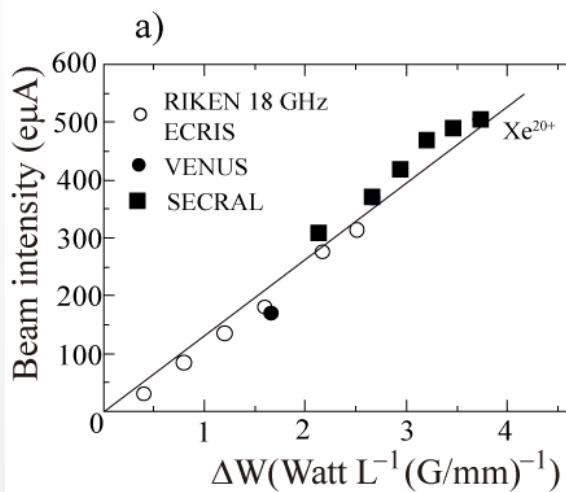
Xe^{20+} [\triangledown 0.51T
 \blacksquare 0.3T]

Power density effect

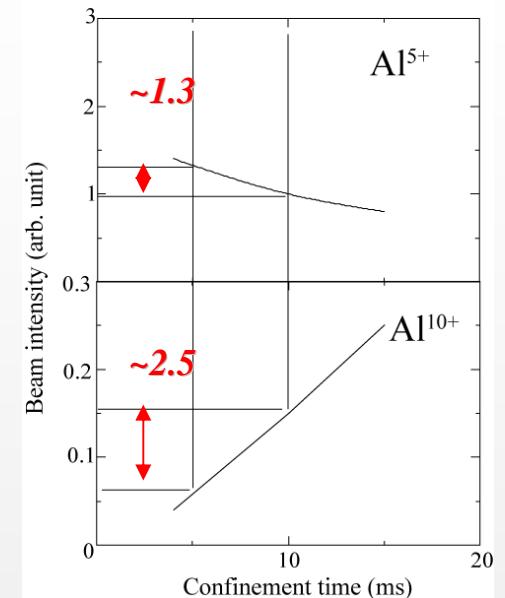


$$\Delta W \sim \frac{\pi e^2 |\vec{E}|^2}{m_e v \omega} \frac{1}{B_{res}} \left(\frac{dB}{dZ} \right)_{res}$$

	Xe ²⁰⁺ ($e\mu A$)	RF power	Chamber Vol	Magnetic Field Gradient (G/mm)	Energy transefer at res.
VENUS	167	2kW	~10L	110	1.8
RIKEN	300	0.6kW	~1L	250	2.4
SECRAL	470	2.4kW	~5L	130	3.7



L=7.5cm L=15cm



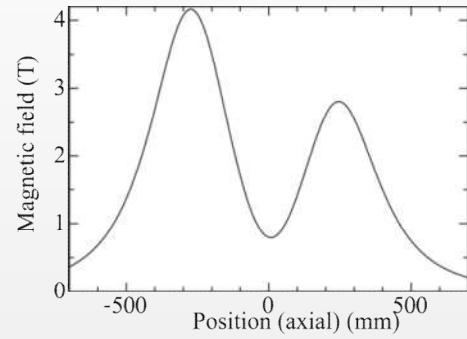
1) Confinement time

$$\tau_q = 7.1 \times 10^{-20} L q \ln \Lambda \sqrt{A} \frac{n_e q_{\text{eff}}}{T_i^{3/2} E}$$

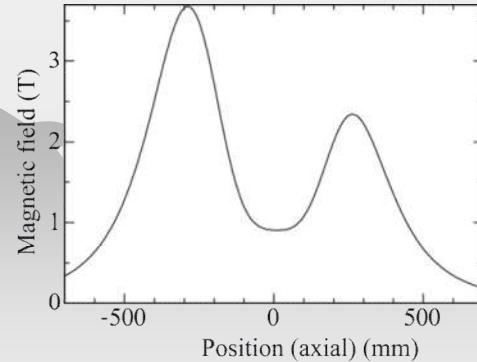
2) ECR zone size

Additional effect
 chamber size
 RIKEN ~1L
 SECRAL ~5L
 VENUS ~10L

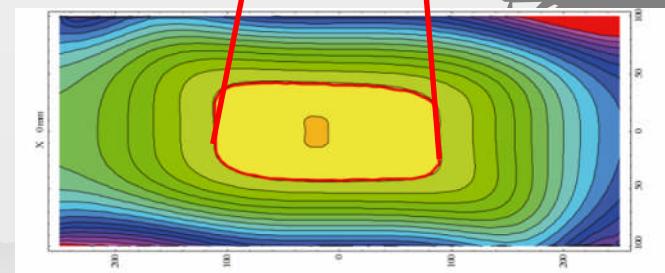
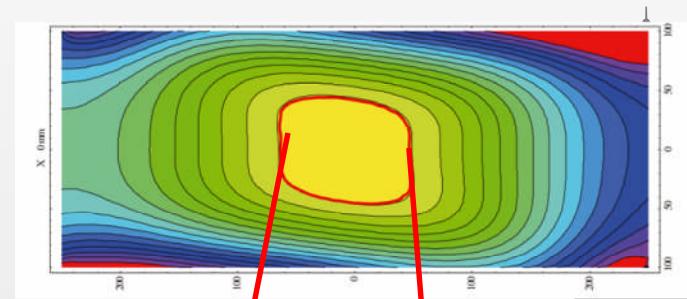
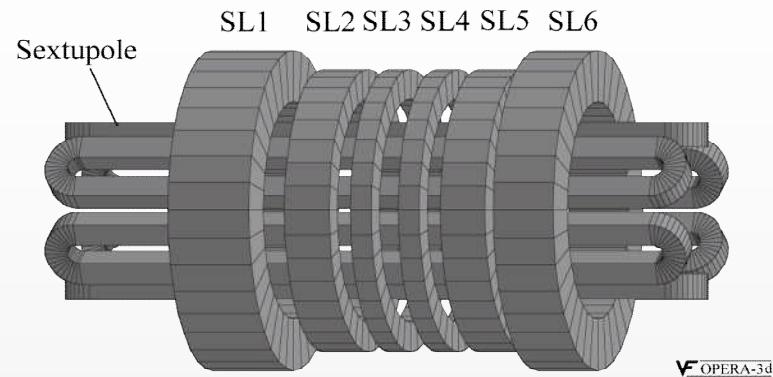
Classical Bmin



Flat Bmin



ECR zone size (I)



ECR zone size(II)

Field gradient effect

$$\Delta W \sim \frac{\pi e^2 |\vec{E}|^2}{m_e v \omega} \frac{1}{B_{res}} \left(\frac{dB}{dZ} \right)_{res}$$

Surface size effect

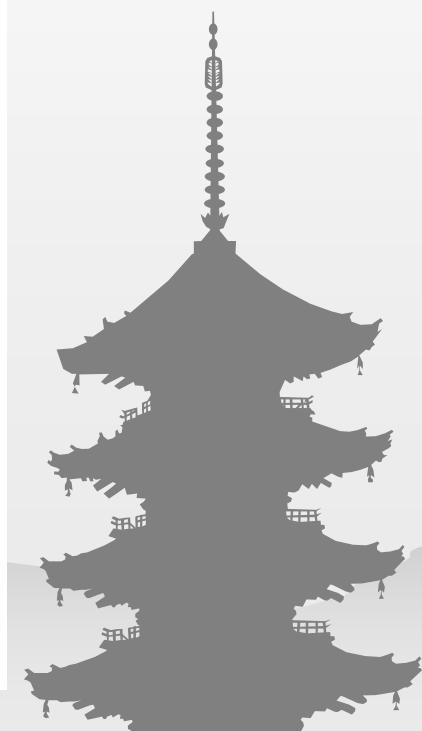
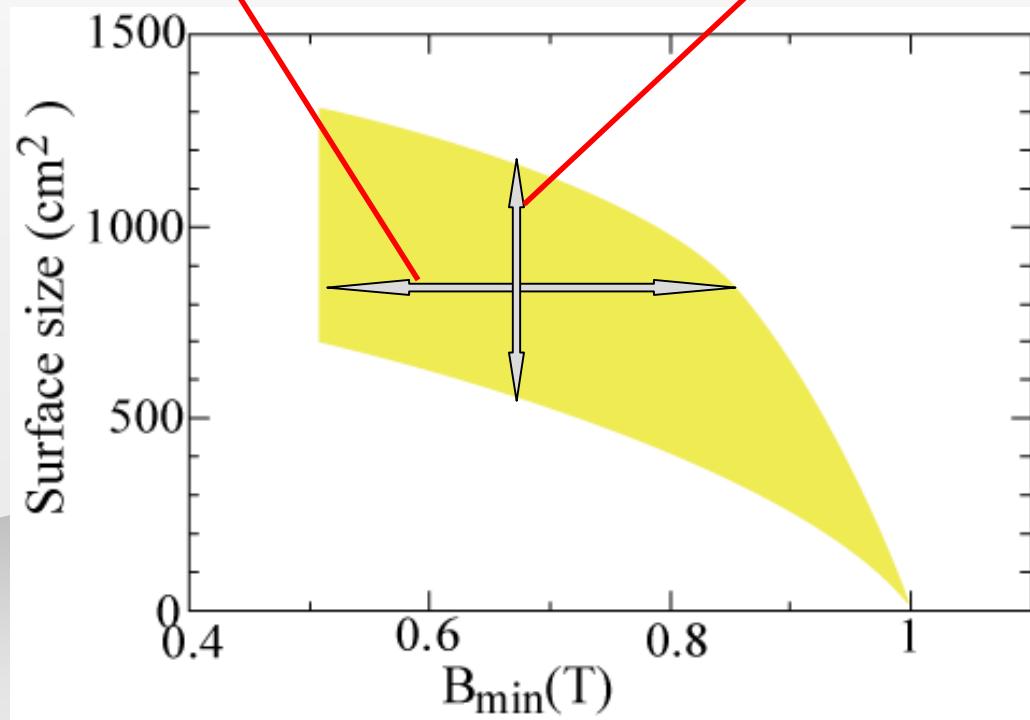
$$I_q = \frac{n_q q V}{\tau_c}$$

n_q : ion density

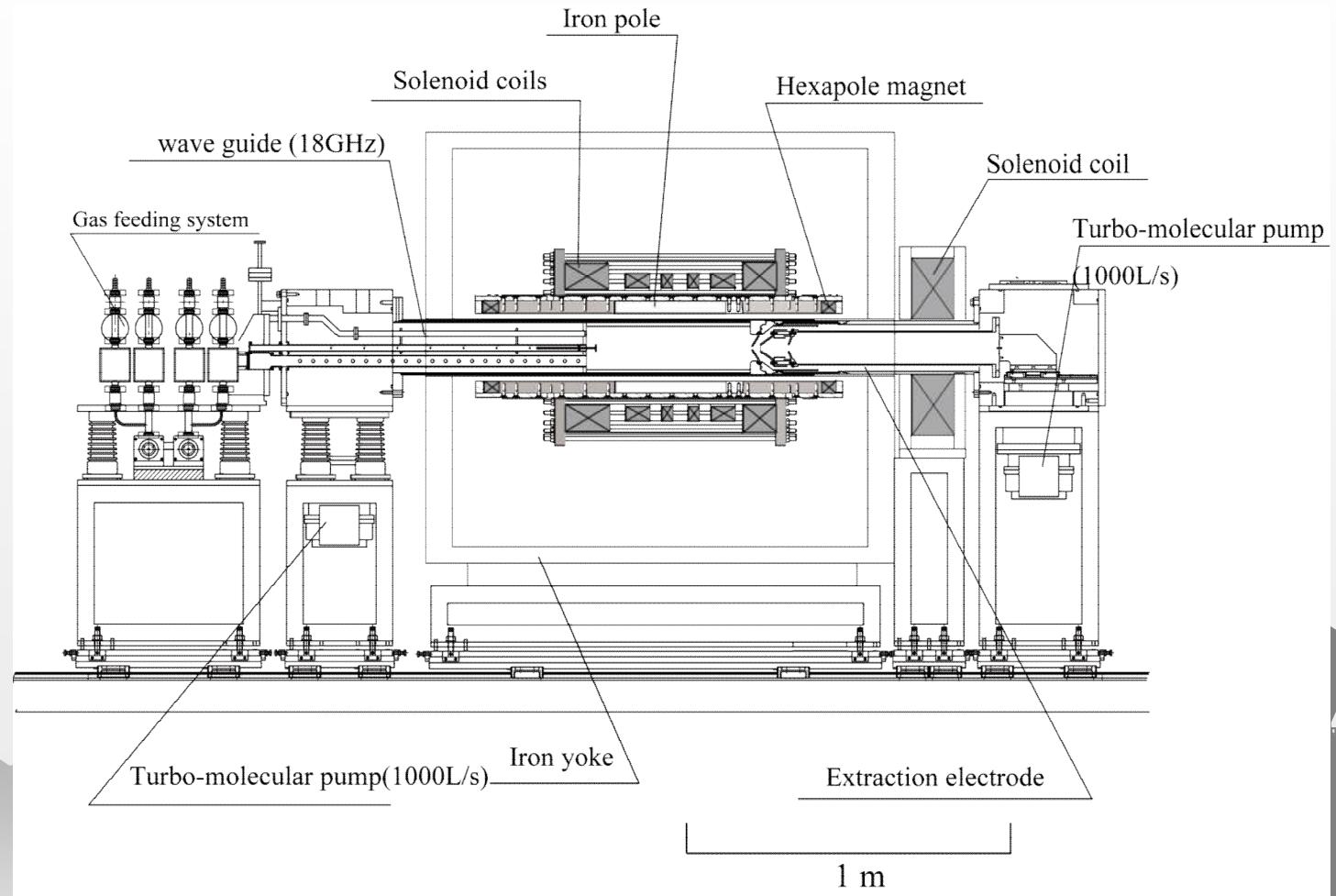
q : charge state

V : plasma volume

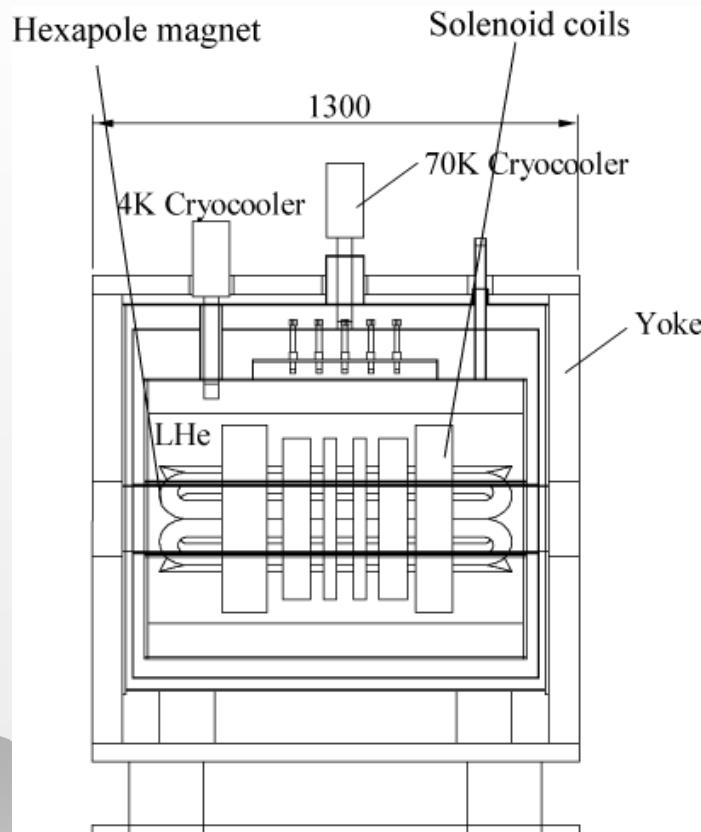
τ_c : ion confinement time



Schematic drawing of the RIKEN SC-ECRIS



Cryostat



Heat (4K)

<i>Radiation</i>	$\sim 0.18W$
<i>Support</i>	$\sim 0.5W$
<i>Current lead</i>	$\sim 1W$
<i>X-ray</i>	$>3W$
<u>70K(GM)</u>	<u>160W</u>
<u>4K(GM)</u>	<u>1W</u>
<u>4K(JT+GM)</u>	<u>10W</u>

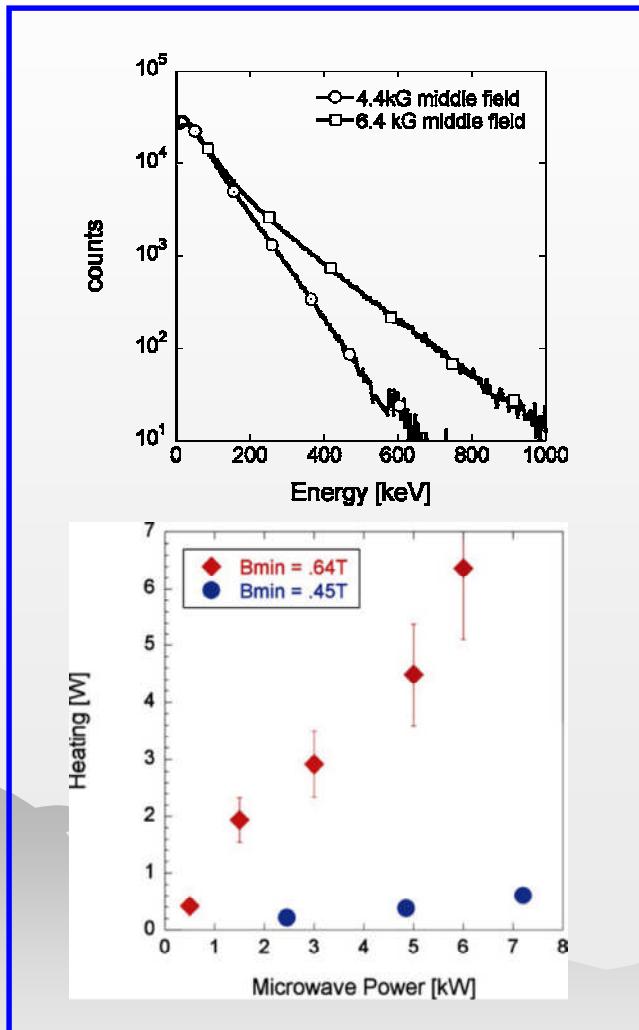
Amount of the LHe is about 500 L.

Total nine current leads made of high T_c material are used to reduce the heat load to 4 K.

The electromagnetic force between the magnetic shields and the cold mass is estimated to be 8 tons in maximum in axial direction

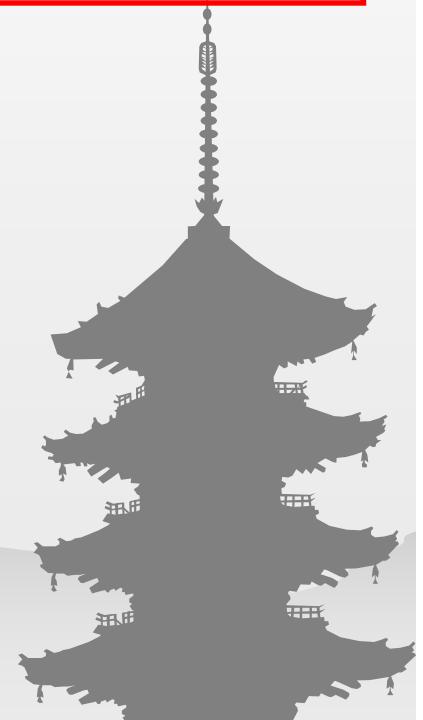
X-ray effect

Rev. Sci. Instrum. 79(2008)033302 D. Leitner et al,



Ta sheet (2mm) X-ray shield

10W@4K (2 GM-JT refrigerators)

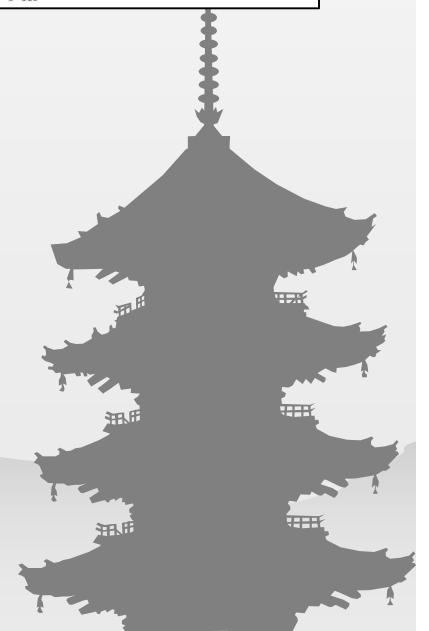
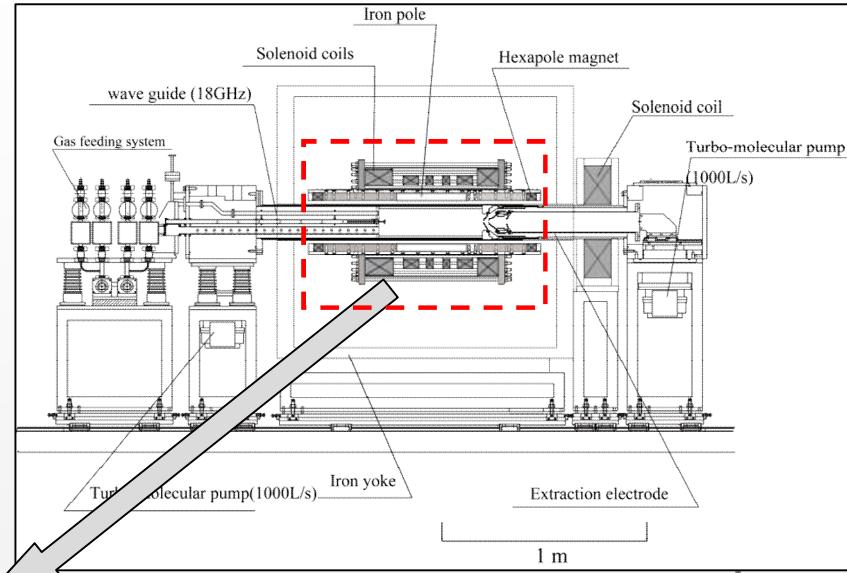
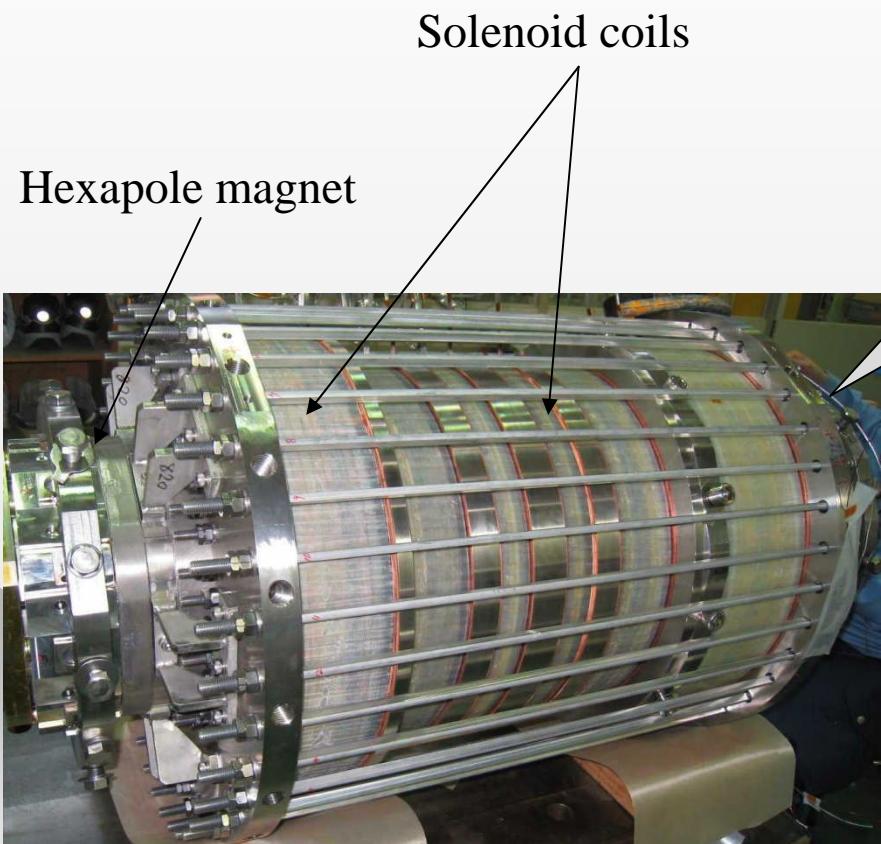


GM-JT Cryo-cooler

CG310SC(SUMITOMO)

Cooling capacity	4.2W/5.0W @4.2K(50/60Hz)	
Ambient temp. range	4 to 38 deg.	
Dimension	φ360x789L	
Weight	~50kgr	
Compressor	cooling water ambient temp. range	5to 35deg. 5.1/6.1kW(50/60Hz)
	Electric power	AC200V 3 phase
	Weight	~220kgr
	Dimension	700Wx520Dx1095H

Superconducting coils



Main parameters of SC-Coils

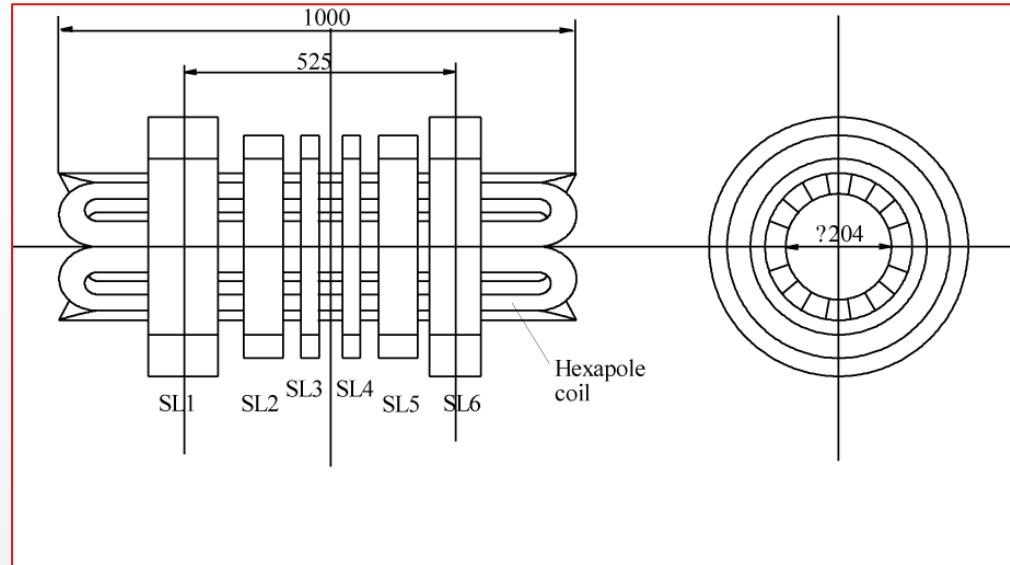
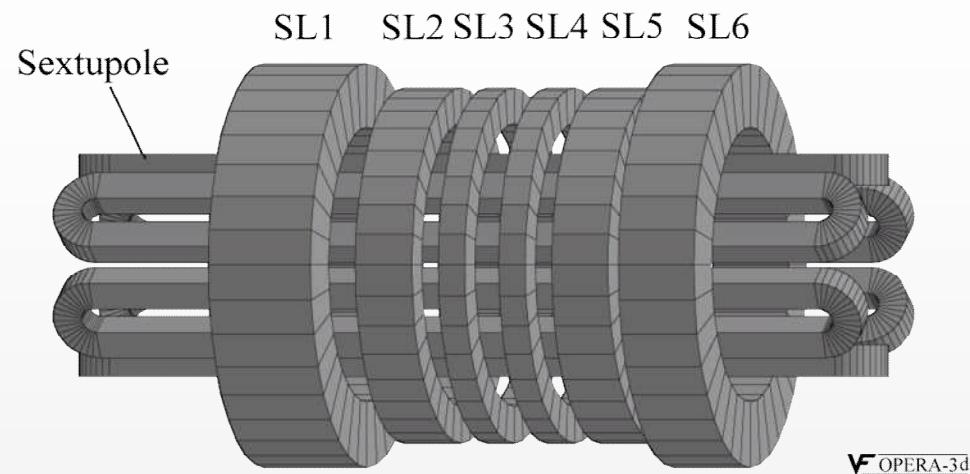


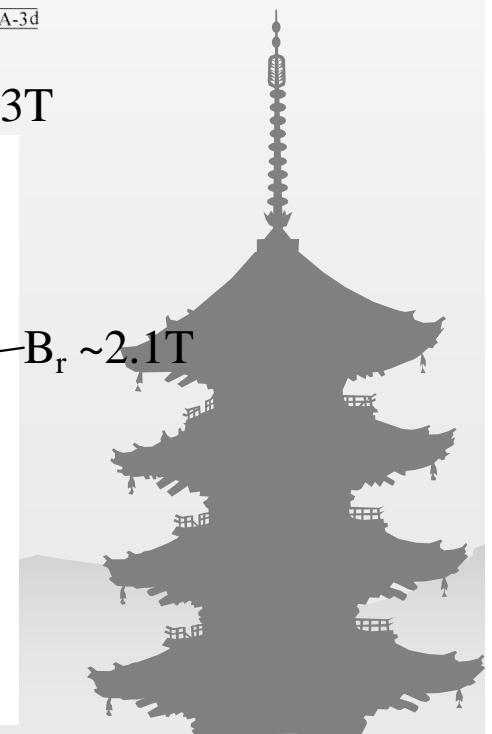
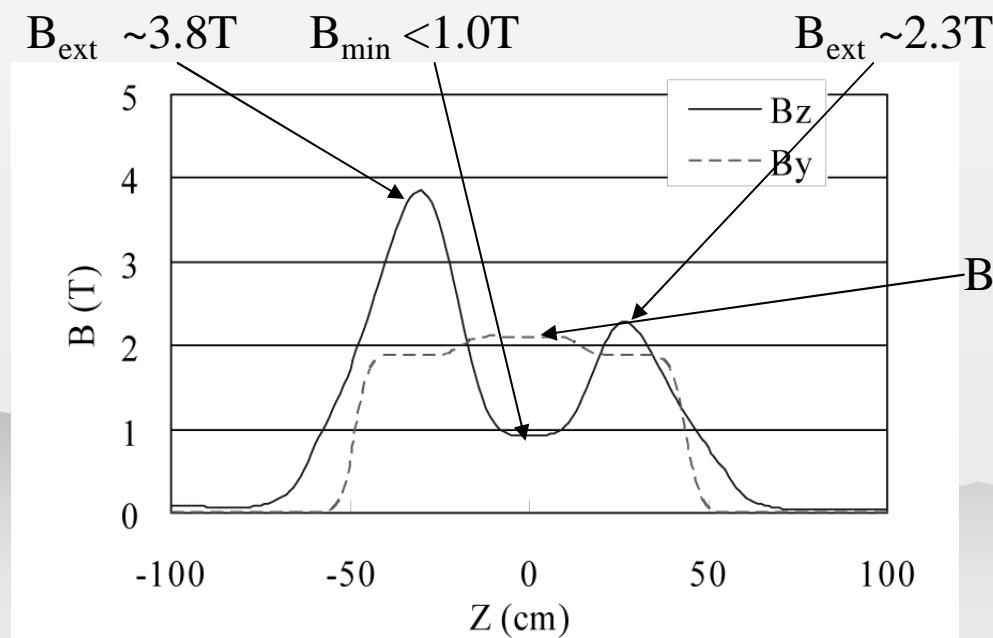
Table 1. Parameters of the supeconducting coils

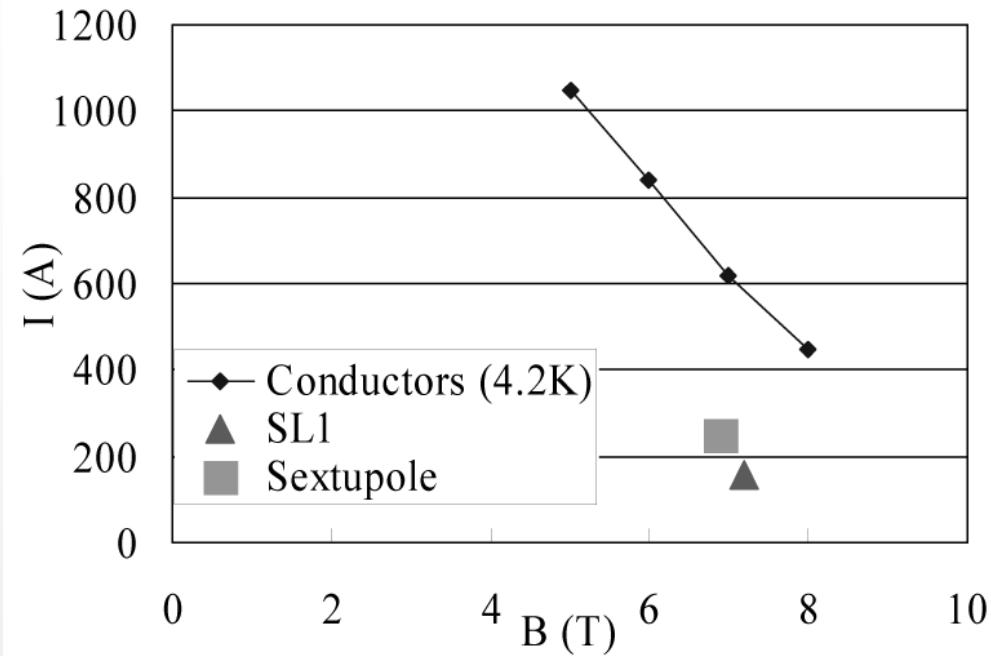
	SL 1	SL 2	SL 3	SL 4	SL 5	SL 6	Sextupole
Inner radius (mm)	170	175	175	175	175	170	102
Outer radius (mm)	250	220	220	220	220	250	142
Length (mm)	135	75	35	35	75	100	1073
Conductor size (mm)	0.82 x 1.15	0.82 x 1.15	q1.09	q1.09	0.82 x 1.15	0.82 x 1.15	0.82 x 1.15
Cu/NbTi ratio	1.3	1.3	6.5	6.5	1.3	1.3	1.3
No. turns	9124	2778	1305	1305	2778	6830	1216
Current (A)	162	182	109	109	155	132	271
Bmax (T)	7.2	5.2	3.1	3.0	4.8	5.4	7.4 (6.5)
Ic (A)	203	298	229	233	278	223	349
Iop/Ic	0.80	0.61	0.47	0.47	0.56	0.59	0.78
Inductance (H)	34.0	4.0	1.0	1.0	4.0	20.0	6.9

Magnetic field strength



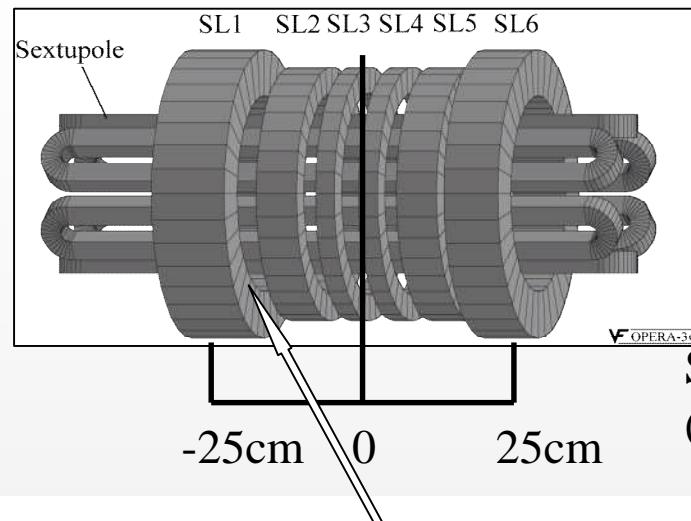
 OPERA-3d



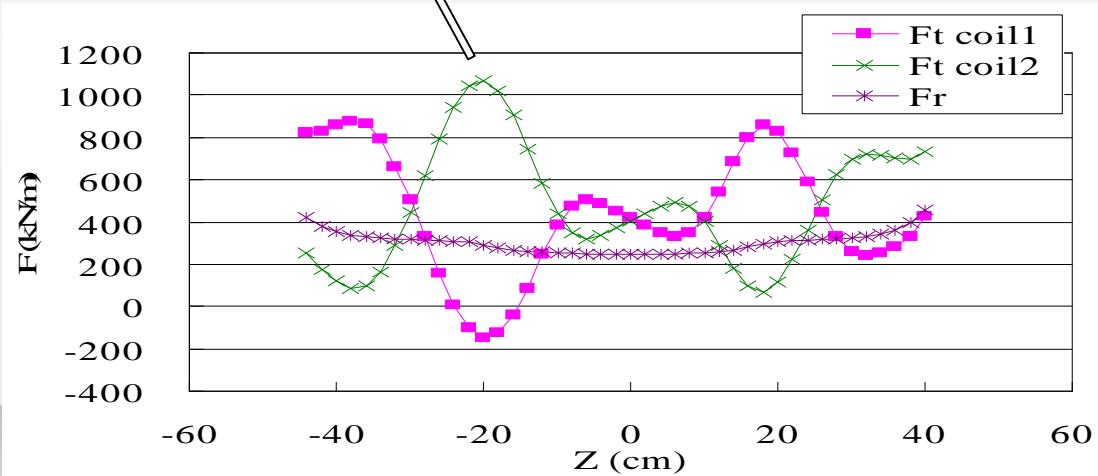


I_c performance of the conductor with a rectangular shape and the load points for the solenoid SL1 and the sextupole magnet.

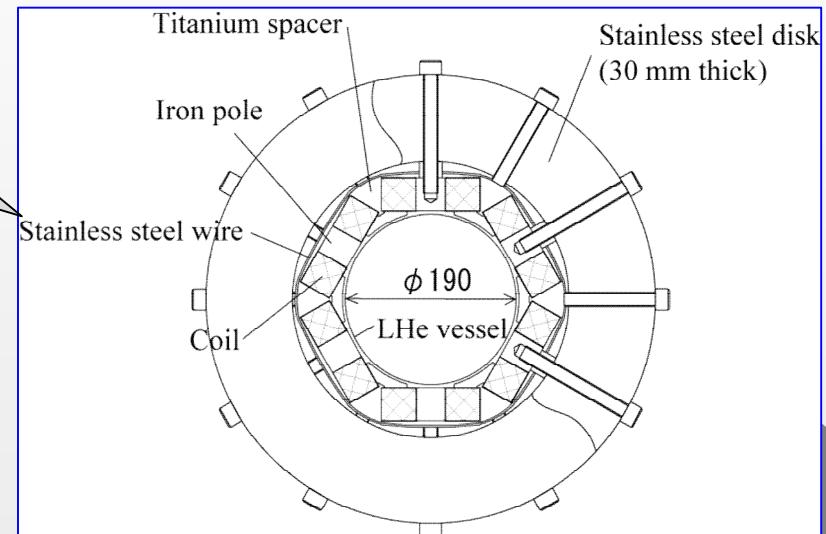
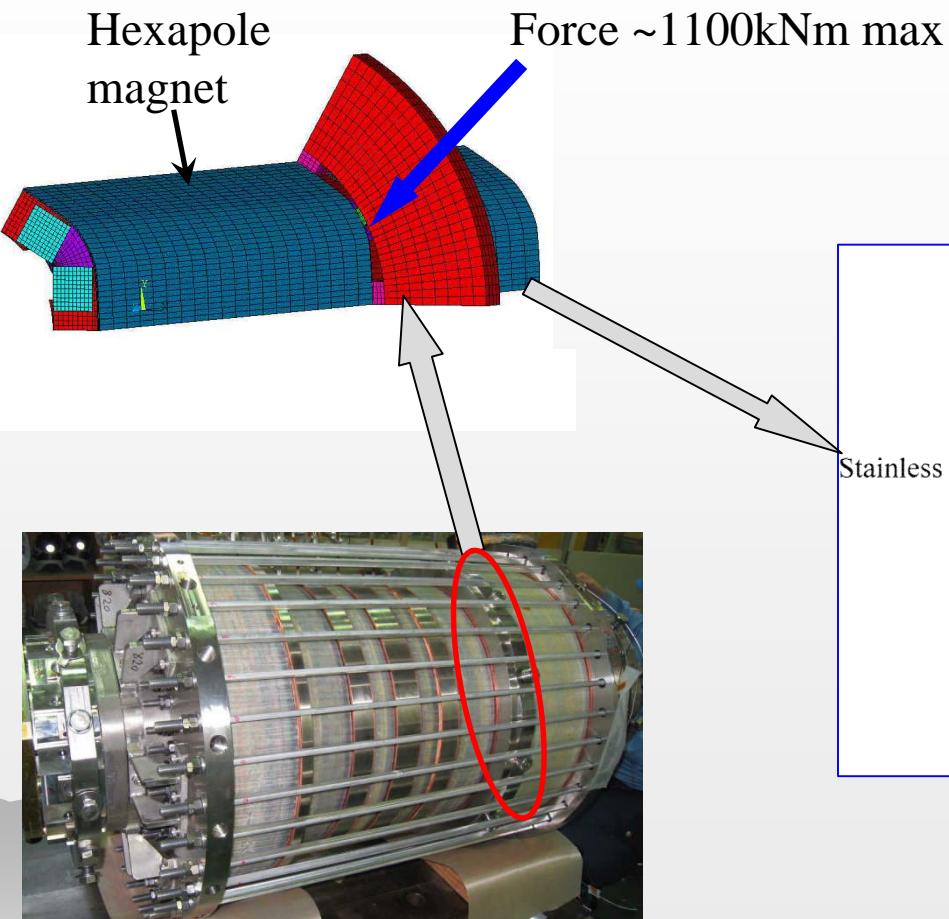
Although the maximum field on the sextupole coil windings is 7.4 T, the component perpendicular to the current direction is 6.5 T.



Strong force to hexapole magnet
(~1100kNm max.)

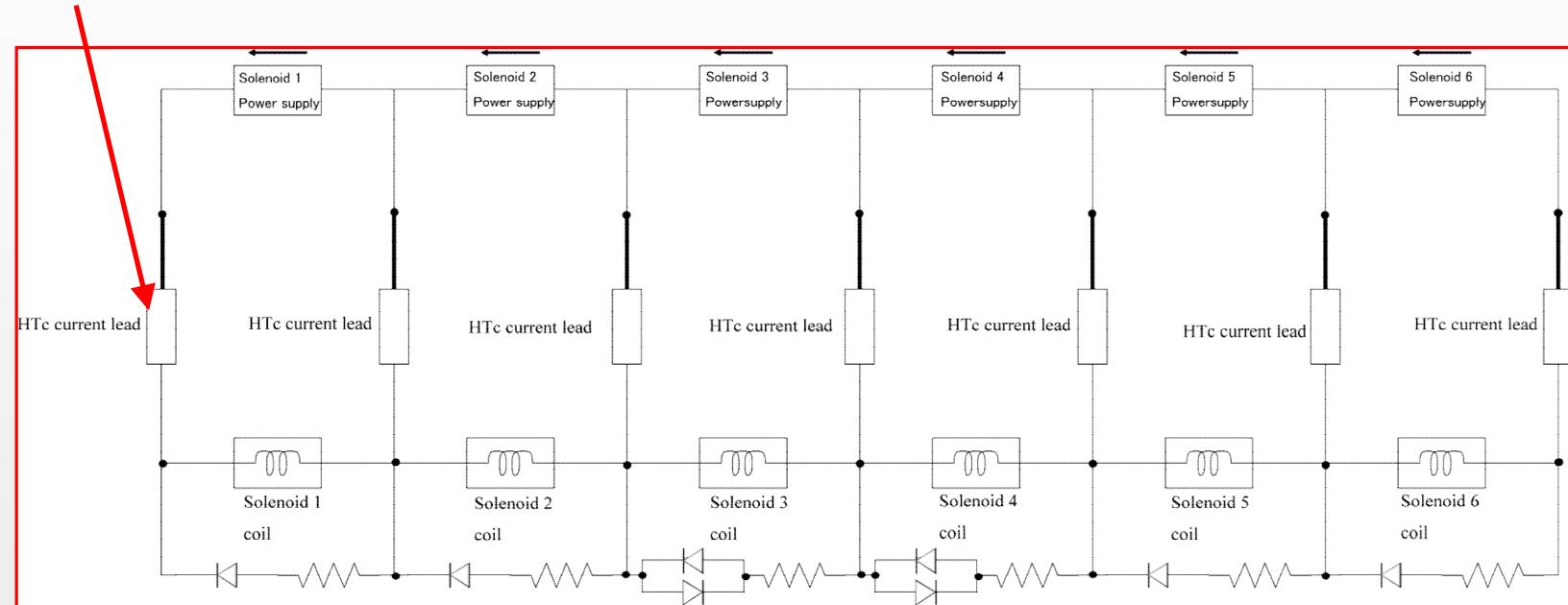


Support for hexapole magnet



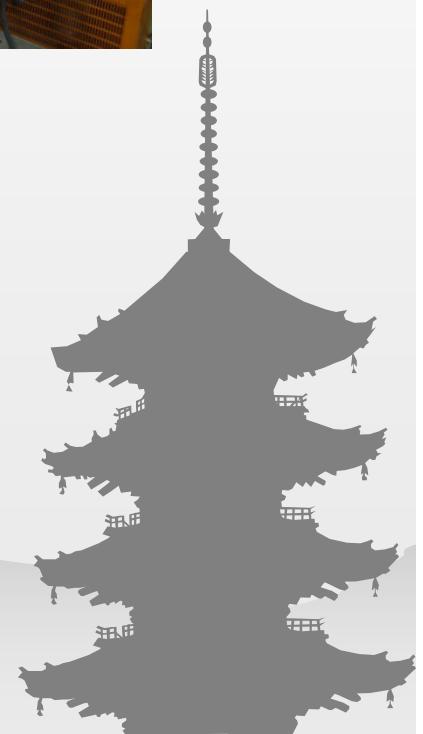
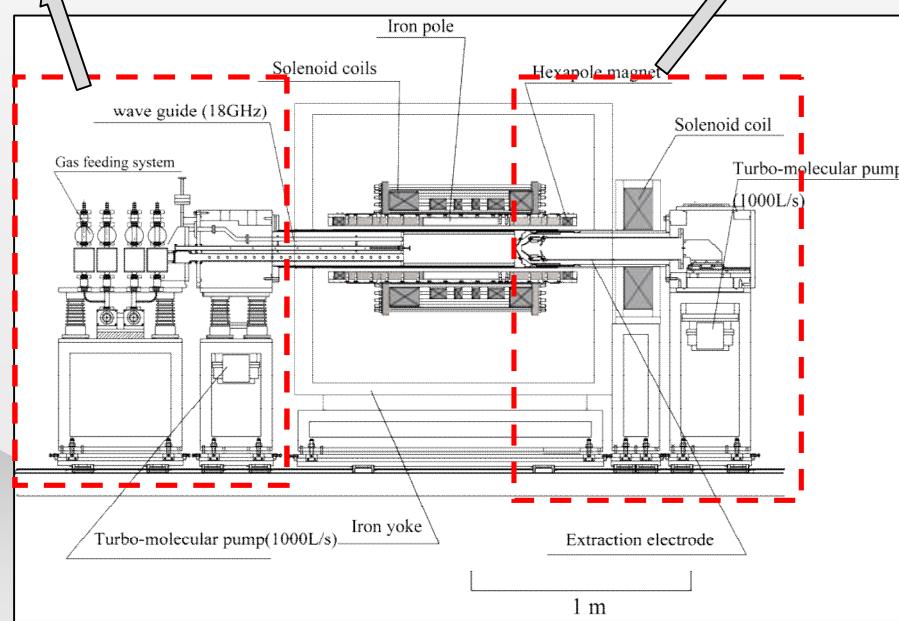
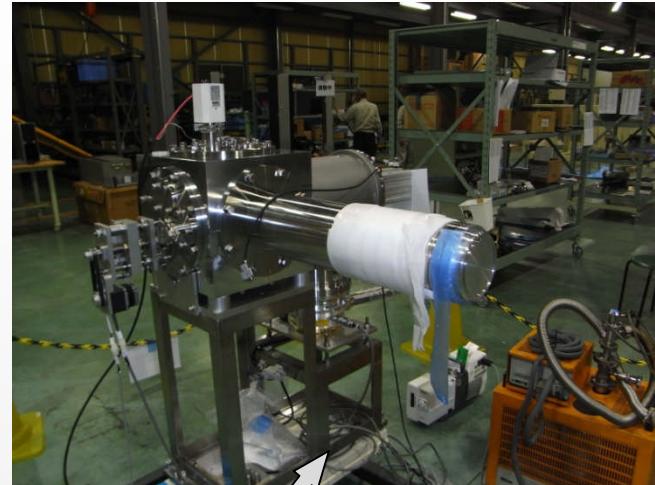
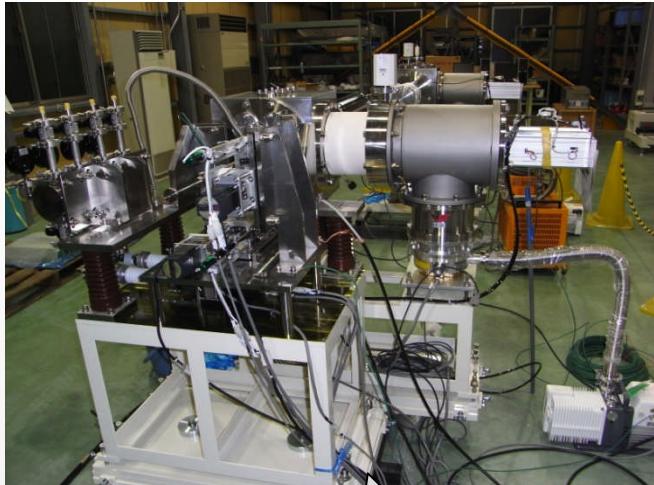
Circuit diagram for solenoid coil

HTc current lead

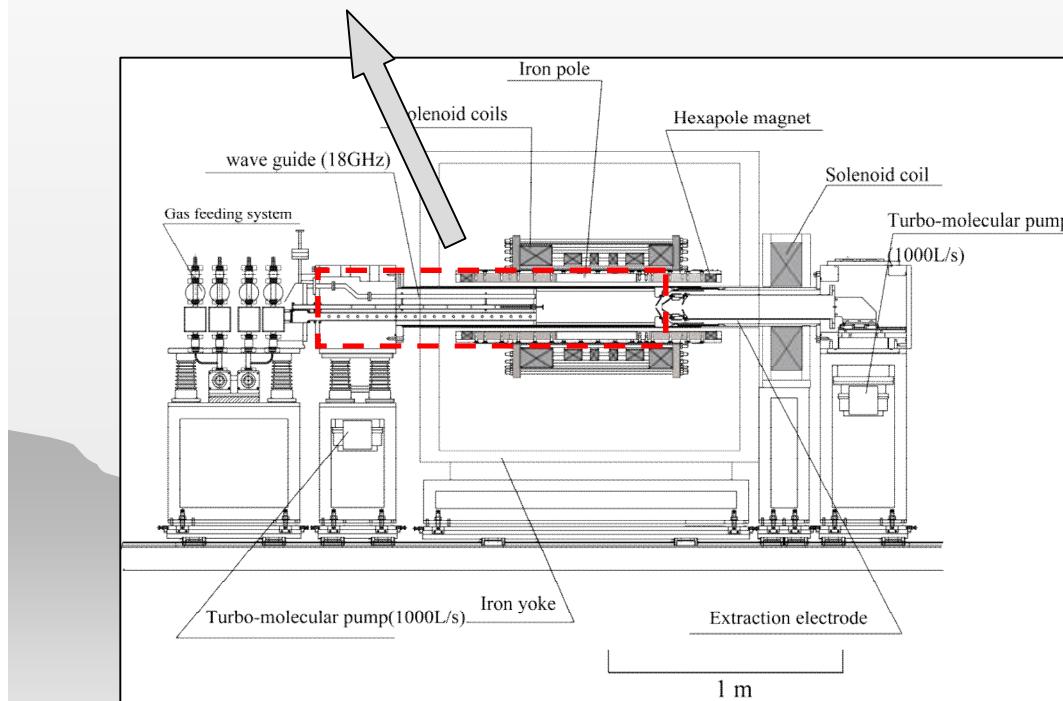


To minimize the heat inversion, 9 HTc current lead (7 for solenoid, 2 for Hexapole) is used

Plasma chamber, gas feeding system etc



Plasma chamber



(I) Plasma chamber

inner diameter 150mm
 outer diameter 164mm
 (double wall chamber)

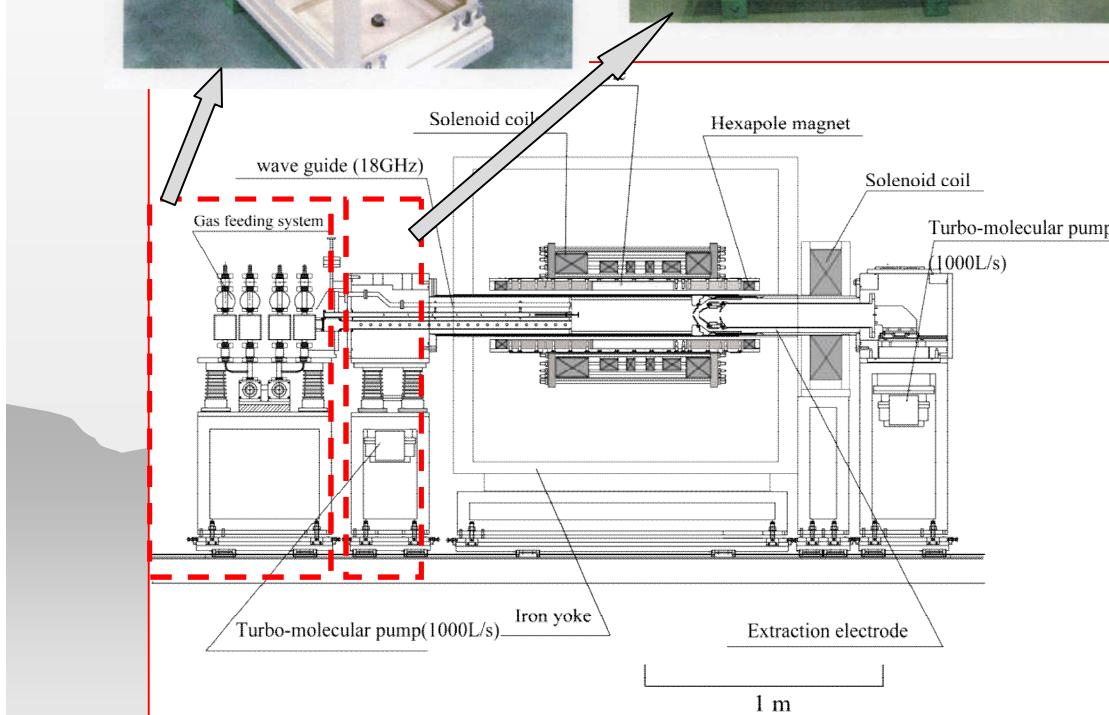
(II) Insulator

Kapton sheet (~2mm)
 (40kV max)

(III) X-ray shield

2mm Ta

Gas feeding system, Biased disc etc



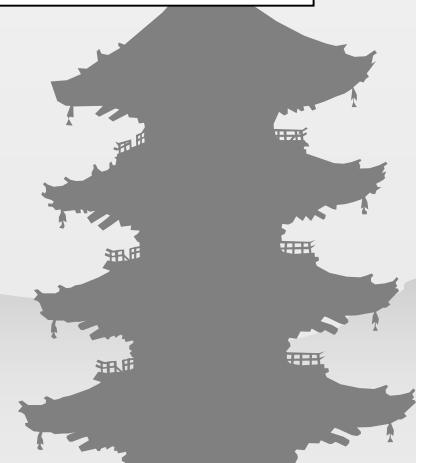
Gas feed

2 systems (main gas, support gas)
gas flow rate

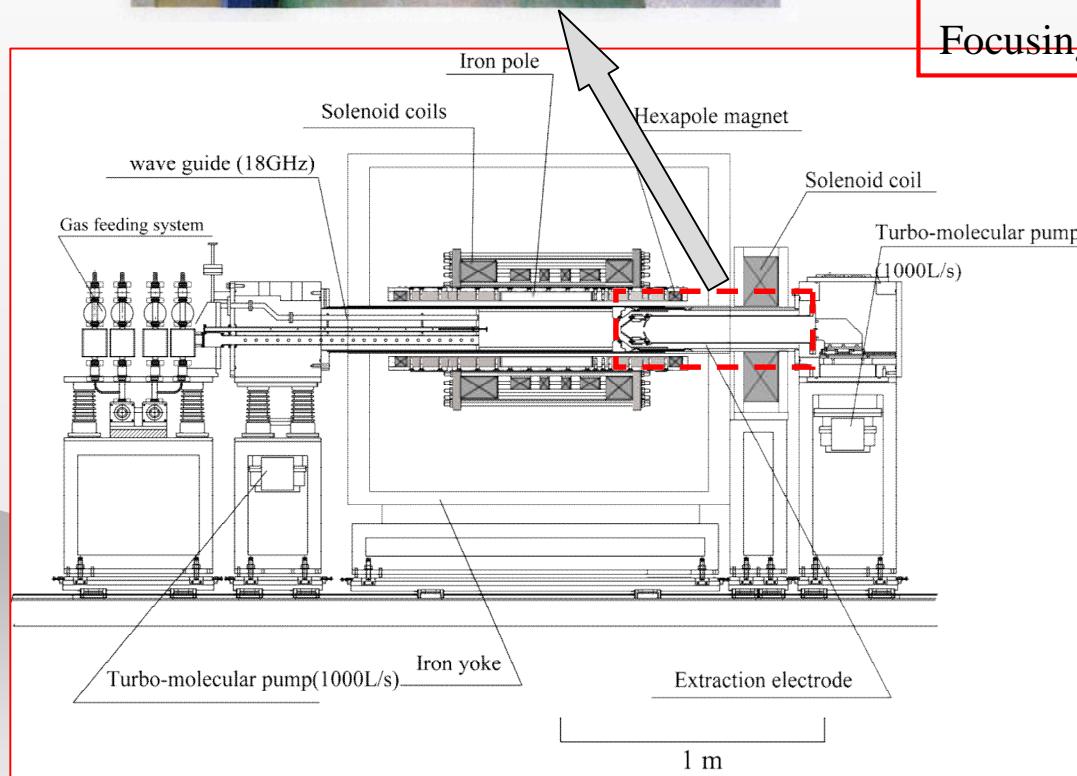
Biased disc 0~100 mm

High temp oven 0~100mm

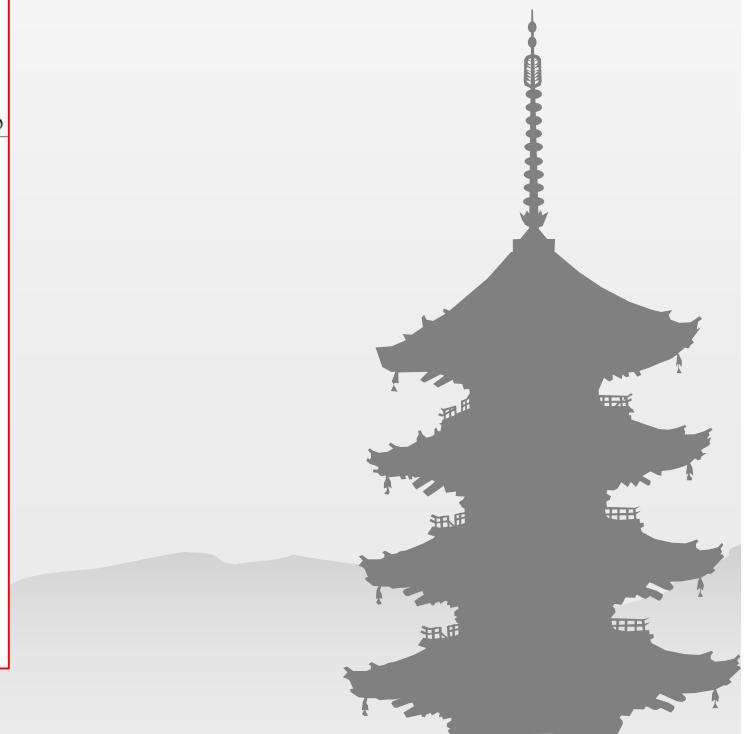
Insulator 40kV max



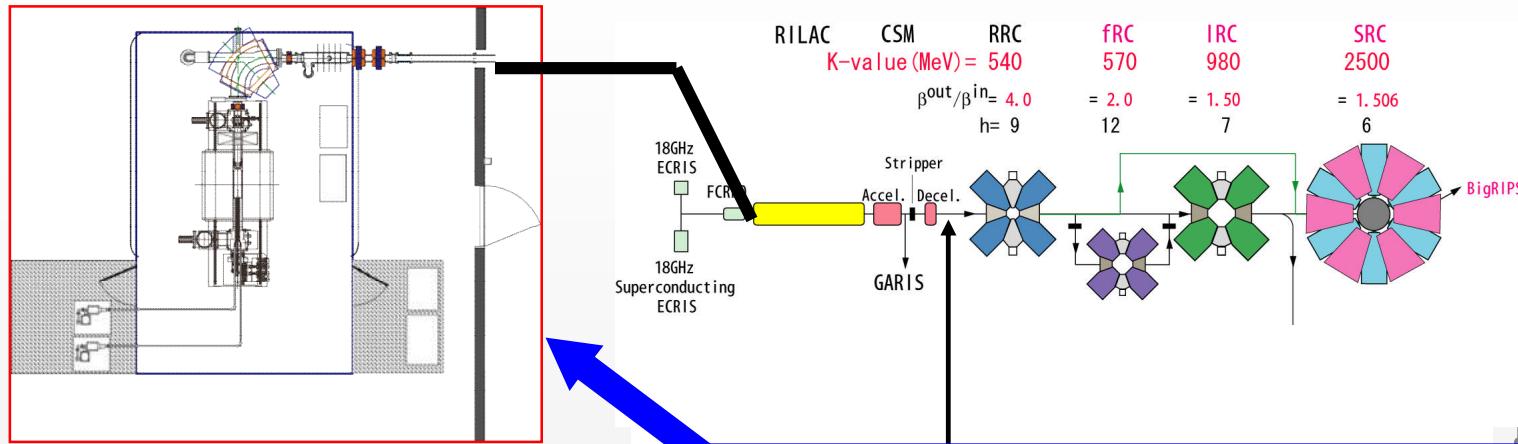
Beam extraction



Extraction voltage	40kV max
Accel-decel system accel system	-30kV max
Electrode position	0~100mm (remotely controlled)
Focusing element	solenoid coil



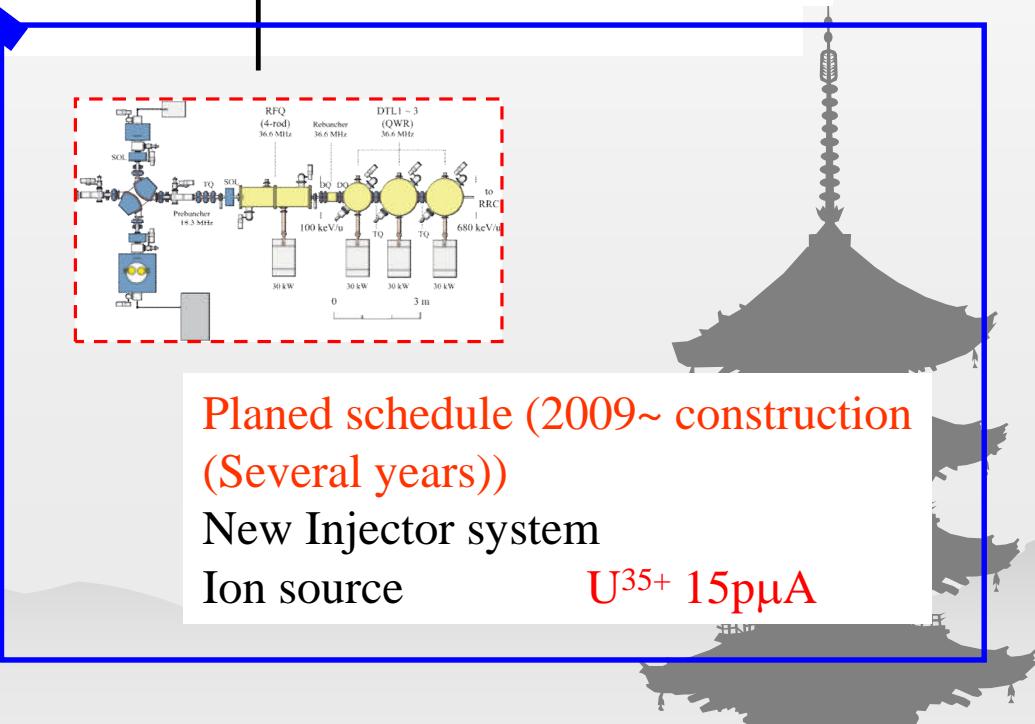
New Injector System(II)

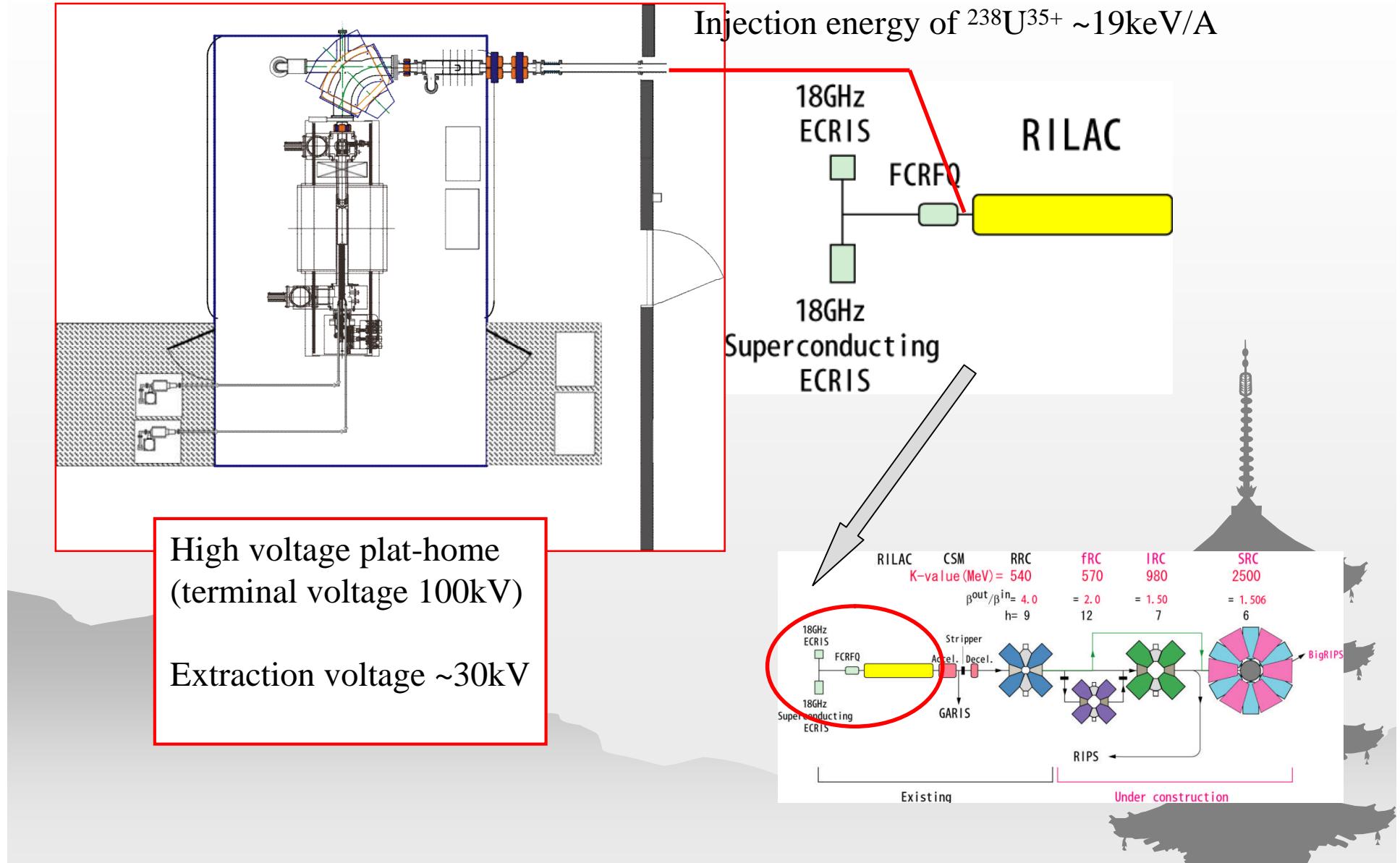


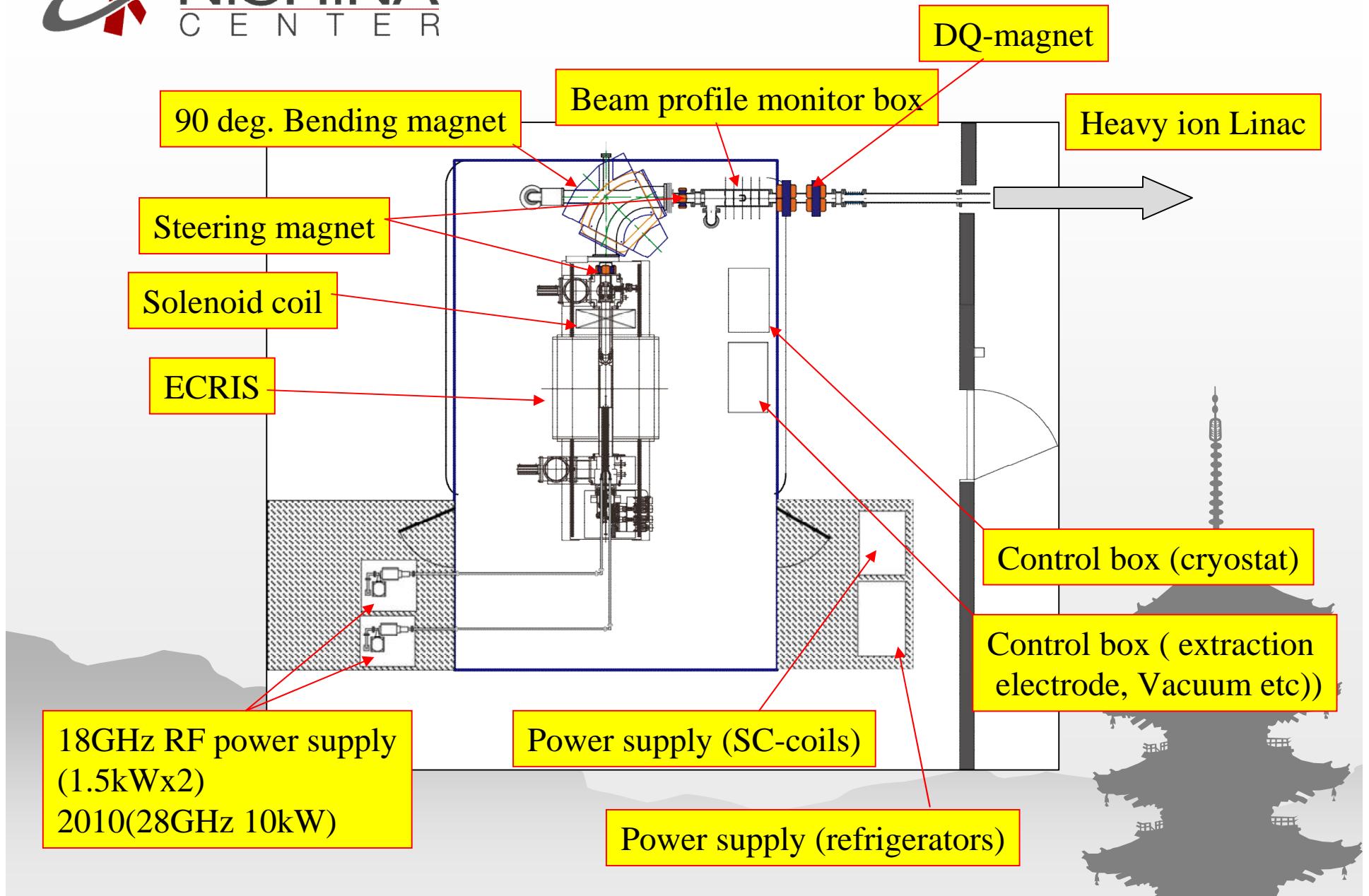
High voltage plat home
(under construction)
Beam injection

Summer 2009~

Beam intensity
several 10 μ A of U³⁵⁺
from ECRIS







EXCITATION TEST

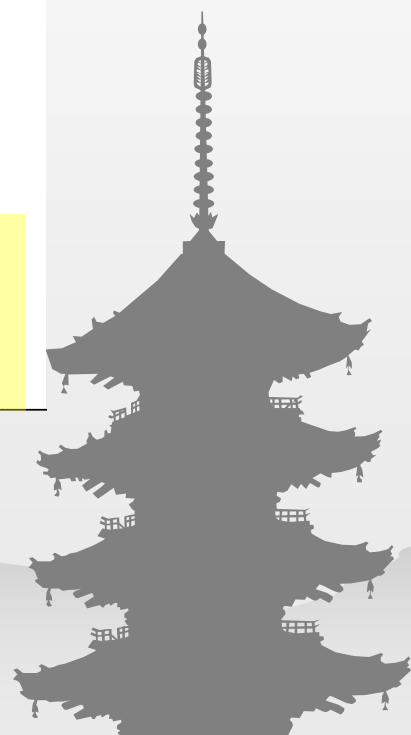
Table 2. Coil currents (A) when the sextupole quenched.

run # design	sextupole 272	SL1 162	SL2 182	SL5 155	SL6 132
1	189				
2	255				
3	90	136	183		
4	65	136	183		
5	73	136	183		
6	114	136	183		
7	70	136	183		
8	77	136			
9	109				132
10	220				92
11	204			155	132
12	230			132	112
13(NQ)	272				
14	258	146	164		
15	234			135	114
16	238			136	116
17	235	127	143		
18	256	137	154		

2 quenches

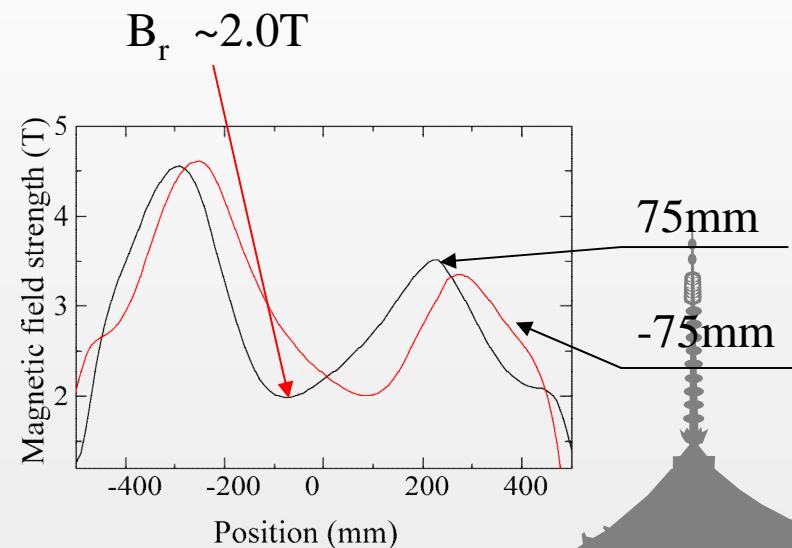
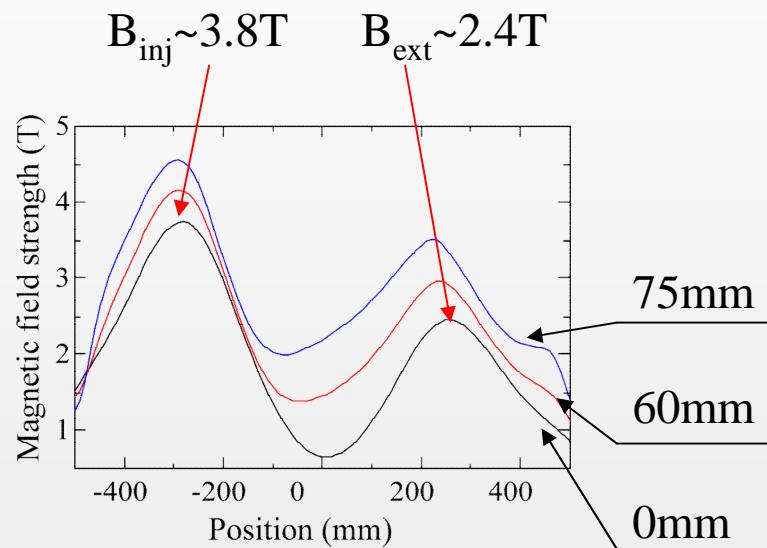
100% of designed value

85~90% of designed value



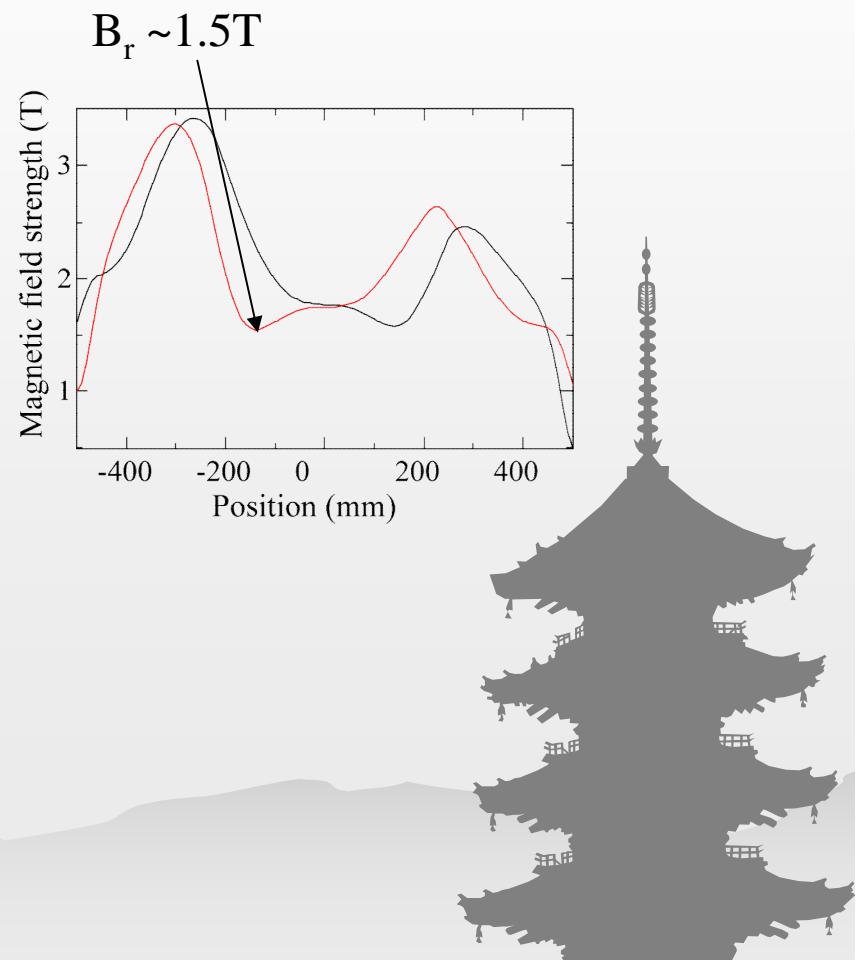
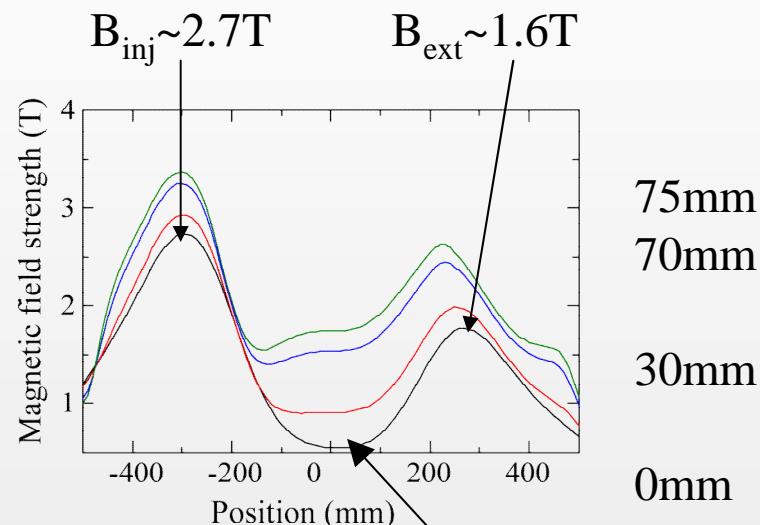
For 28GHz Conventional magnetic field configuration

Estimated magnetic field configuration (85% of designed value)

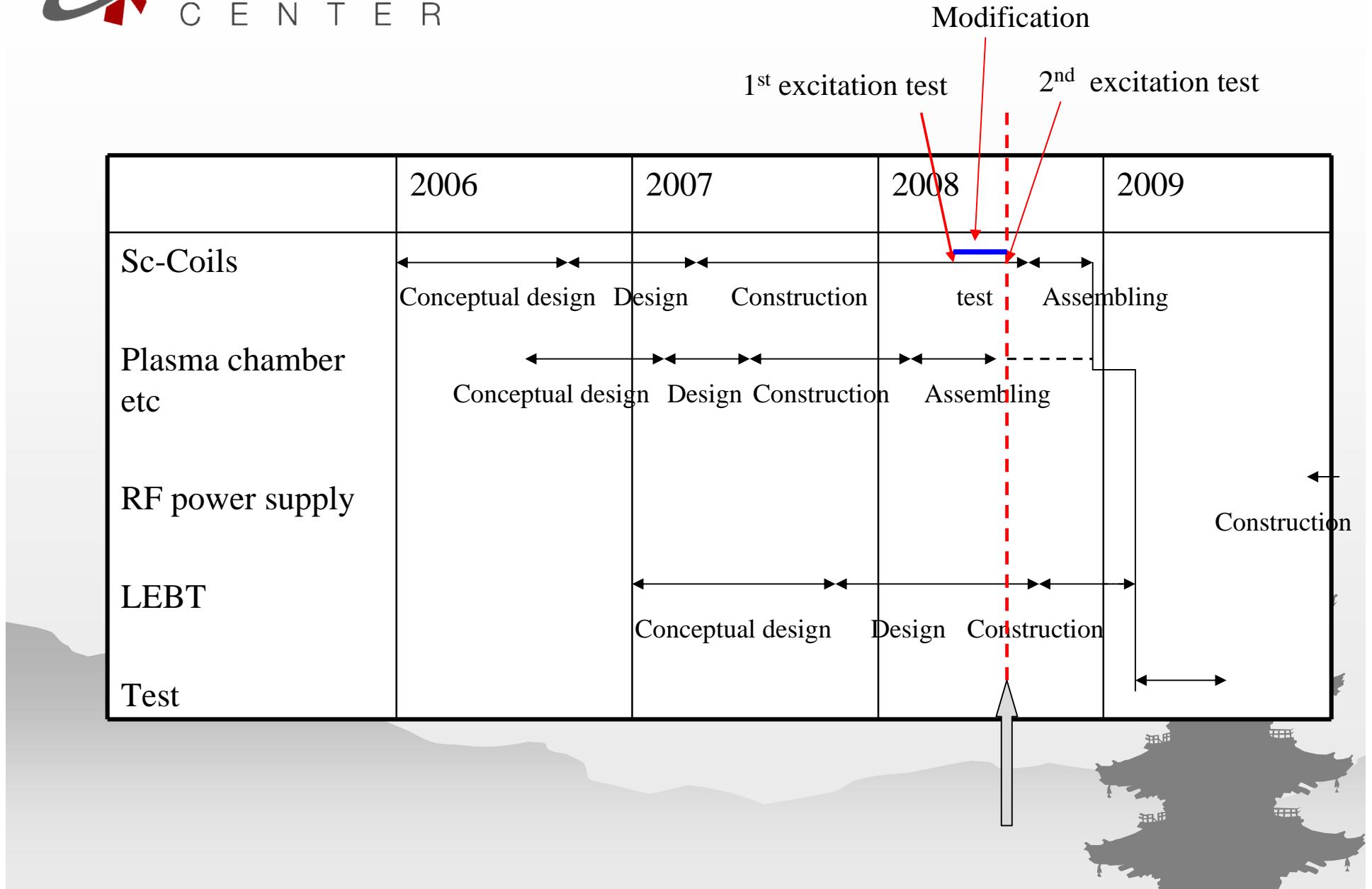


For 18GHz Flat B_{min} -field

Estimated magnetic field configuration (85% of designed value)

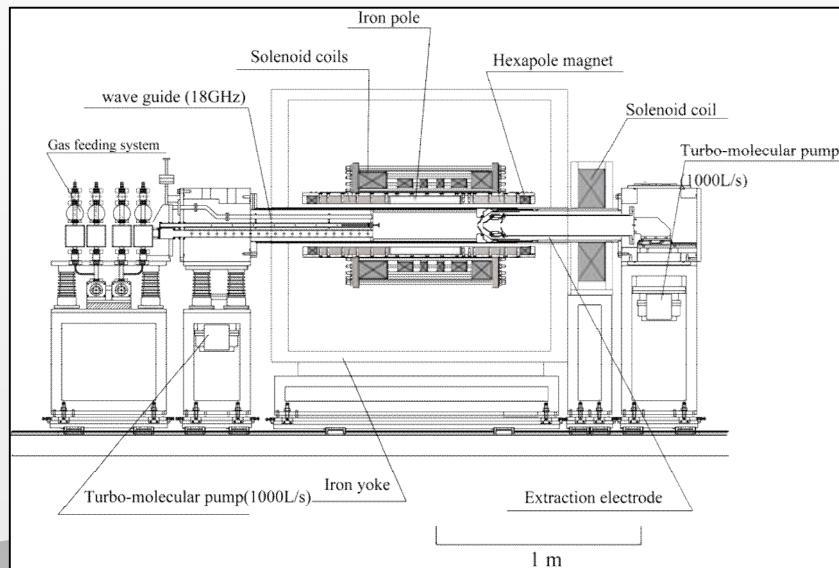


Planned schedule



First plasma(2009 spring) 18GHz RF (3kW max)

Required beam form SC-ECRIS
several 10 μA of U^{35+}



Increase the power density
of microwave

