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<u>Abstract:</u> The 100 MeV Linac for ELETTRA will be used as preinjector for a 1.4 GeV linac and followed by a storage ring ELETTRA as a synchrotron light facility.

Pre-studies and the linac configuration have been described previously [1].

The linac will deliver electron beams according three operating modes: the singlebunch and multi-bunch modes, and a FEL mode. The present paper is concerned specially with the dynamics in the bunching system. The accelerator includes 500 MHz and 3 GHz cavities, a 4 MeV buncher followed by two TW sections at the 2pi/3 mode. In order to produce one bunch without satellites per 500 MHz bucket, an RF subharmonic chopper, which uses a deflecting cavity is added to the injection line.

The beam behaviour, such as the radial control, the bunching process, the energy spread and emittance are analysed. The main difficulty is to provide the required characteristics for the three operating modes with a single linac.

A particular care has been taken over the initial emittance at the gun exit, and the sensitivity of the parameters values to perturbations.

TECHNICAL SPECIFICATIONS AND GENERAL LAY-OUT

It is recalled here in Table 1., the last specifications for the three operating modes. The energy spread is defined at half width of the current density measured behind an analysing magnet followed by energy slits.The



Fig 1. General lay-out of the bunching system

emittance is measured at 1.8 σ corresponding to ~86 % of a bi-gaussian current density in the phase space X-Xp (or Y-Yp).

The schematic diagram of the bunching system is reproduced in fig. 1.

It is recalled some features of the injection line. The chopper system consists of a 500 MHz deflecting rectangular cavity [2],[3], operating in the TM110 mode, associated with bias deflecting coils and a collimator.The focusing system uses seven thin lenses designed to produce an approximate gaussian field on axis [4], and allows the radial control of the beam at each part of the injection line.The 500 MHz prebuncher cavity is a simple pill-box cavity [5]. The 4 MeV buncher is a 2pi/3 triperiodic SW structure of 465 mm length.

Some operating parameters and cavities features are mentionned in table 2.

MODE 1 Single-bunch	Warrantied	Expected
Energy Fine structure of the pulse Charge per pulse Charge ratio between filled bucket and neighbouring empty buckets	100 MeV ≤ 3 contiguous S-band bunches ≥ 0.16 nC ≥ 10 ⁵	≽ 0.25n0
Emittance Normalized emittance Energy spread Repetition rate	<pre>< 1 77. mm.mrad < 200 77. mm.mrad < ± 0.5 %</pre>	
MODE 2 Multi-bunch (Same energy ,emittance,energy ; repetition rate as for the single Beam pulse width Fine structure of the pulse Current at 300 ns Charge at 300 ns	spread and e-bunch mode) 10 to 300 ns successions of 3 S-band bunches > 10 mA > 3 nC	> 6 nC
MODE 3 Free Electron Laser Energy (variable) Beam pulse width Fine structure Bucket repetition rate	30 to 75 MeV ≥ 10 µs 3 S-band bunches in 1 bucket 32 MHz max	
Charge per bucket Central bunch length (FWHM) Normalized emittance	<pre>> 0.15 nC < 10 ps 200 m.mm.mrad</pre>	≽ 0.4nC
Energy spread at 75 MeV	<u> </u>	≼ ±0.38

Table 1. Technical specifications

<pre>bharmonic chopper :</pre>	Harmonic prebuncher :	
- frequency : 499.654 MHz	- frequency : 2997.924 MHz	
- deflection : 2 cm after a 370 mm drift,	- material : copper	
taken into account the focusing parameters	- Modulation : 5-10 kV	
for a 700 mA beam current	- Quality factor : Qo= 8500	
- material : aluminum AU-4G 2017 A	- Input power : 50-150 W	
- quality factor : Qo = 12000	Buncher 4 MeV:	
- input power: Pd = 700~750 W	- frequency : 2997.924 MHz	
 frequency: 499.654 MHz material: stainless steel with a copper layer. Modulation: 25-27 kV Quality factor: Qo = 12500 Input power: 500 W 	 material : copper type : 2pi/3 triperiodic SW shunt impedance : 60 MA/m quality factor : Qo = 12500 unloaded input power : P = 600 kW 	

Table 2. RF structures characteristics

GUN DESIGN

In order to fulfil the emittance require-ments, specially for the FEL mode, a non conventionnal gun has been designed. The gun geometry is shown in fig. 2. The cathod is a Thomson TH306 planar 1 cm² cathod , with a wire grid at 100 μ from the emitting area. As it is mentionned in [6] , a way to obtain a low emittance is to have the beam trajectory almost parallel to the axis. The GUN program is used for the optimization [7]. First simulations without grid actually showed a very low emittance , nevertheless it was interesting to evaluate locally the grid influence near the cathod. To produce a 700 mA nominal beam current, a low grid potential is necessary, roughly less than several ten volts. Fig 3. shows an example of micro-beam trajectories between two wires, and it can be seen that the grid induces a divergent effect which affects the emittance.With this type of initial beam, it can be estimated an emittance less than 50 m.m.m.rad at the 100 kV output gun (3377.mm.mrad normalized), and a 6 mm radius beam with a slight divergence. So we can permit a 6 factor emittance growth along the accelerator.



Fig 2. Gun optics







Fig 4. Parameters for a minimum bunch lenght

DYNAMICS WITHOUT SPACE CHARGE

The bunching process optimization requests to vary a lot of parameters such as, power into the cavities and so the modulation, phaseshifts between cavities, drift lengths, sensitivity to frequency perturbations, the phase window after the chopper, and so on. So the use of big particle tracking codes consummes a lot of time to find the best parameters values. The way use here to converge towards the nominal point, is to simulate first the beam dynamics without space charge with a matrix interactive code, and then with a macro-particle step-by-step code with space charge (i.e. PARDYN , CGR MeV made). This implies a feedback on the overall process. To produce roughly 0.2 nC after the buncher, the chopper phase window is estimated at 40 to 45 deg of the subharmonic frequency. The goal is to obtain the smallest bunch leng , at the buncher exit in order to minimize the energy spread at the end of the linac. An example of the results of the optimization process is reproduced at fig.4. Each point corresponds to a minimum phase extension at the buncher exit.



Two types of optima are obtained. The optimum optimorum is got for a "low" subharmonic modulation, which is less sensitive to the phaseshift perturbation. It is then expected to have a 2 deg bunch length at the end of the 4 MeV buncher. This point is reproduced at fig.5 on the phase- energy transfer diagram of the buncher. With the adequate phase-shift between cavities, it corresponds to : -27 kV subharmonic modulation -5 kV harmonic modulation -a bunch length between 2 and 6 deg taken into account a ± 0.25 °C perturbation (corresponding to a frequency detuning) - The chopper let open a 46 deg (500 MHz) phase window, and the prebuncher process allows to have 60 deg (3GHz) at the buncher input.

DYNAMICS WITH SPACE CHARGE

The simulation with space charge shows that the preceeding optimization is in quite good agreement with the expected results. Ahead of the collimator the parameters are not changed, when behind it , the debunching effect due to the space charge associated with the radial control, imposes a modification of parameters. The subharmonic modulation has to be decreased (i.e. 25 kV) and the 3 Ghz one is slightly increased to 10 kV. The phase-shift between cavities is such that the 3GHz prebuncher adds an extra compression to the bunch for a better acceptance in the buncher. It can be shown on fig.6 the beam deflection in front of the collimator for a 2 ns single-bunch. After the the collimator the 240 deg bunch is compressed to 80 deg at the buncher input. At the buncher exit ,one obtains a 16 deg bunch length which contains a 185 pC charge. The average energy is 4150 keV with an energy spread of 4.6 %. The radial control is obtained with a 800 gauss solenoidal field. It can be seen a divergent beam which will be controled by a lens ahead of the first accelerating waveguide. REFERENCES

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X Beam deflection from the gun to the Fig 6. collimator 10 16 deg 903 185 pi PHASE 520 525 530 53.5 540 5.45 5.50 deg



Fig 7. Buncher output characteristics and radial behaviour