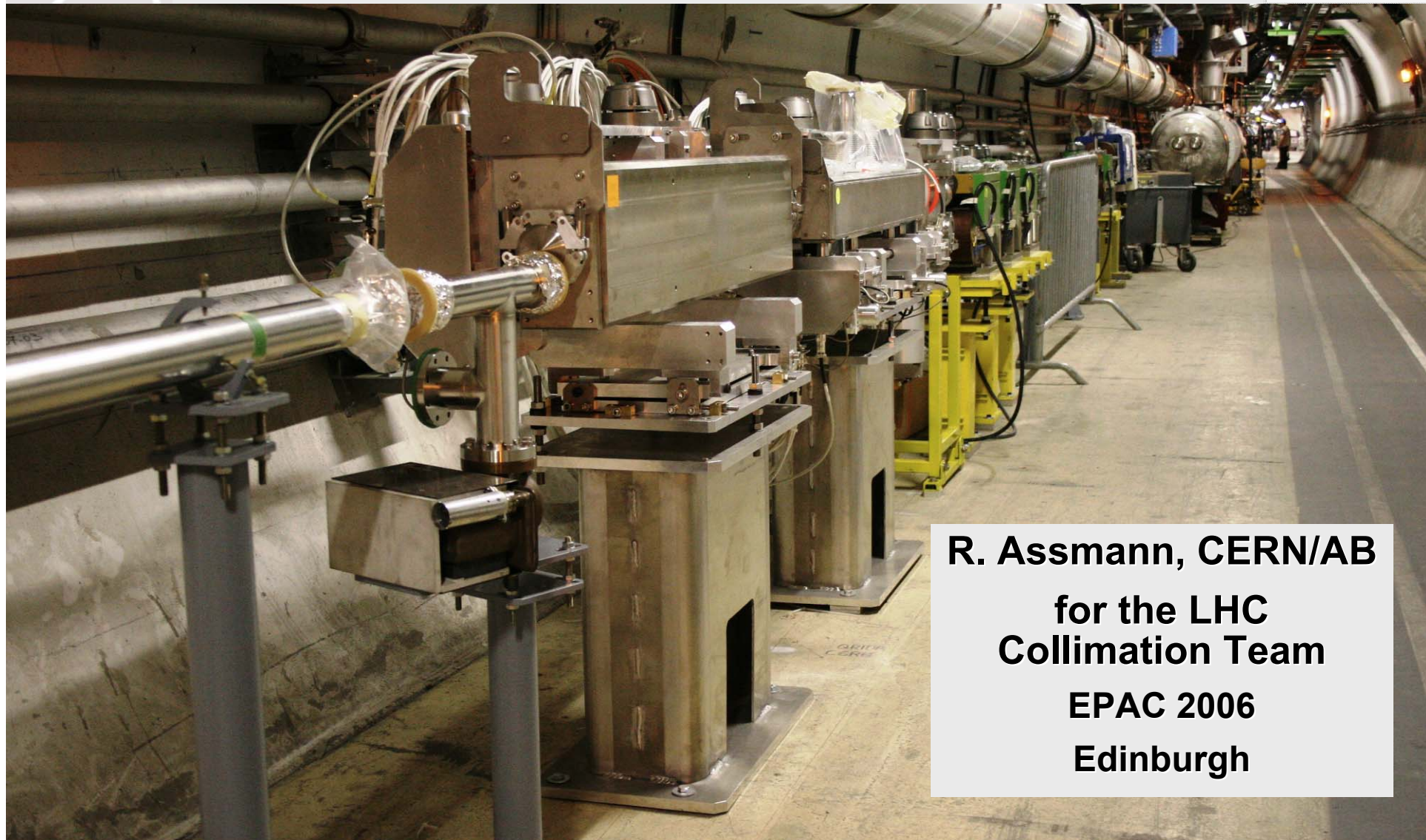




# The Final LHC Collimation System



**R. Assmann, CERN/AB**  
**for the LHC**  
**Collimation Team**  
**EPAC 2006**  
**Edinburgh**





# The LHC Collimation Team



## Collimation team:

About 60 CERN technicians, engineers and physicists... in various groups and departments.

→ *Several at EPAC06*



+ collaborators in various laboratories...

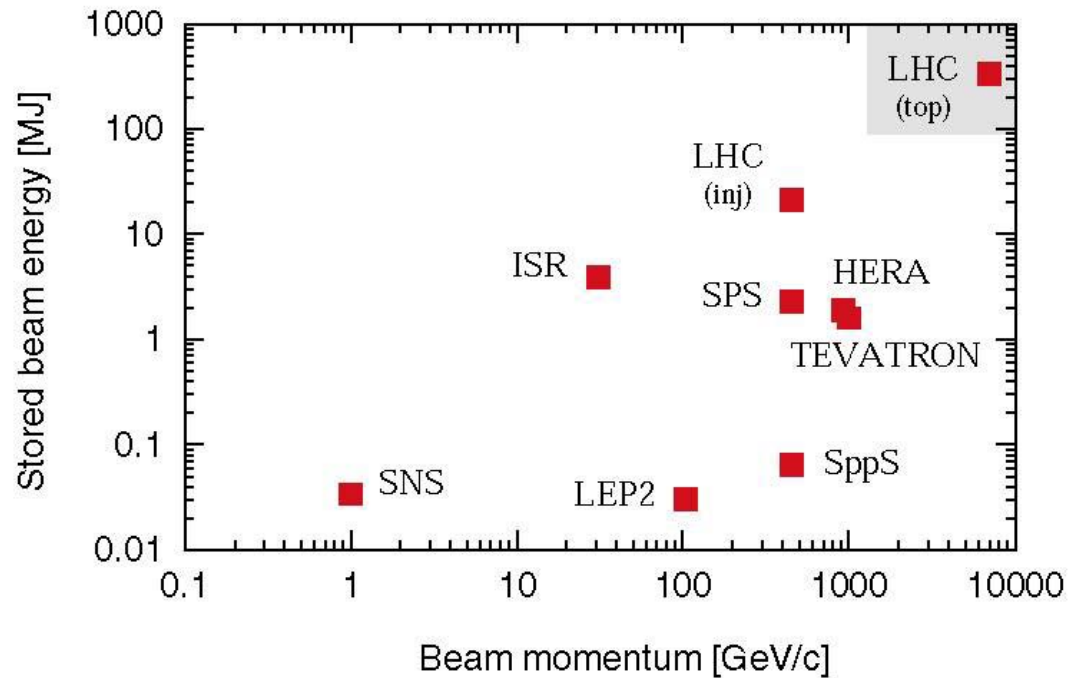


# The LHC Challenge

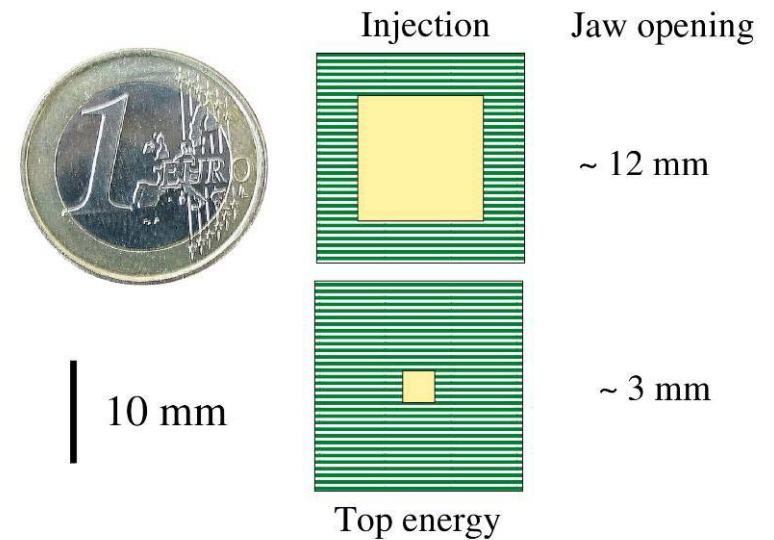


- Talk at EPAC 2002 in Paris: “Requirements and Design Criteria for the LHC Collimation System”.

High stored energy and stored energy density!




Small collimation gaps!





# Preventing Quenches

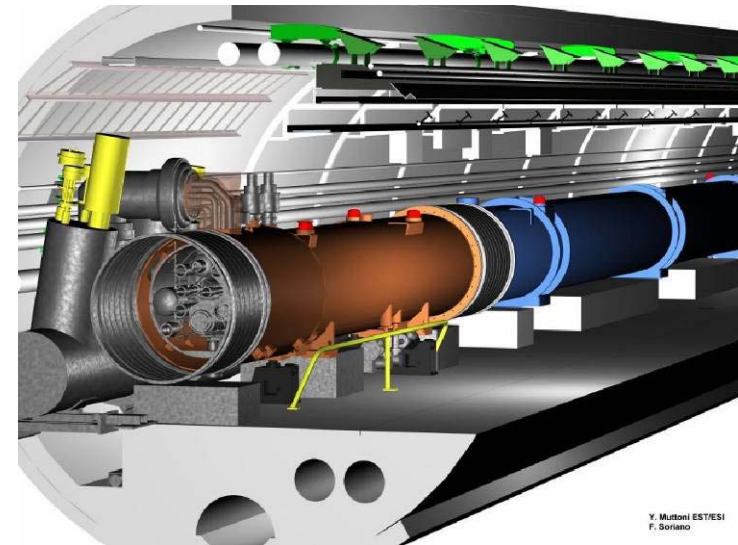
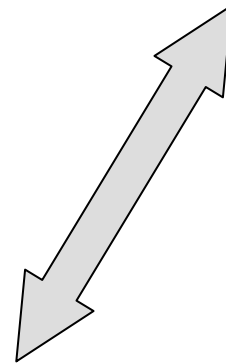


- Shock beam impact: **2 MJ/mm<sup>2</sup> in 200 ns** (0.5 kg TNT) 
- Maximum **beam loss at 7 TeV**: 1% of beam over 10 s

**500 kW**

- **Quench limit** of SC LHC magnet:

**8.5 W/m**



Y. Muttoni ESTESI  
F. Soriano



# Phased LHC Collimation System



- In total 8 different types of collimators plus masks and absorbers.
- In total 138 ring and 28 transfer line locations for LHC collimators and absorbers:

Phase	# collimators	Intensity limit
Initial	88	$\leq 40\%$ of nominal
Upgrade 1 (all prepared)	34	$> 100\%$ of nominal
<i>Upgrade 2</i>	16	<i>ultimate efficiency</i>

- Series production ongoing for 125 ring and transfer line collimators.

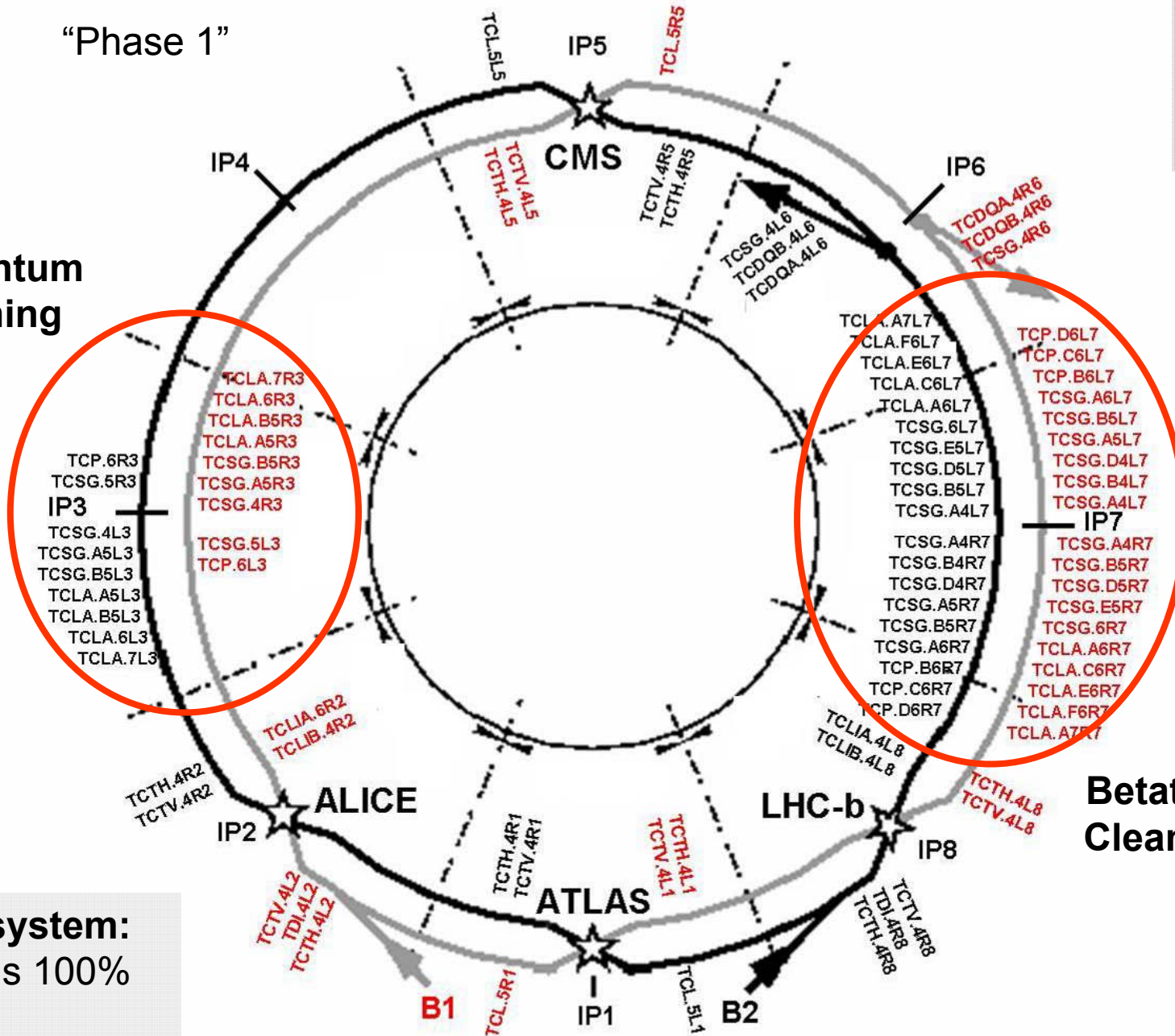




“Phase 1”



Momentum Cleaning

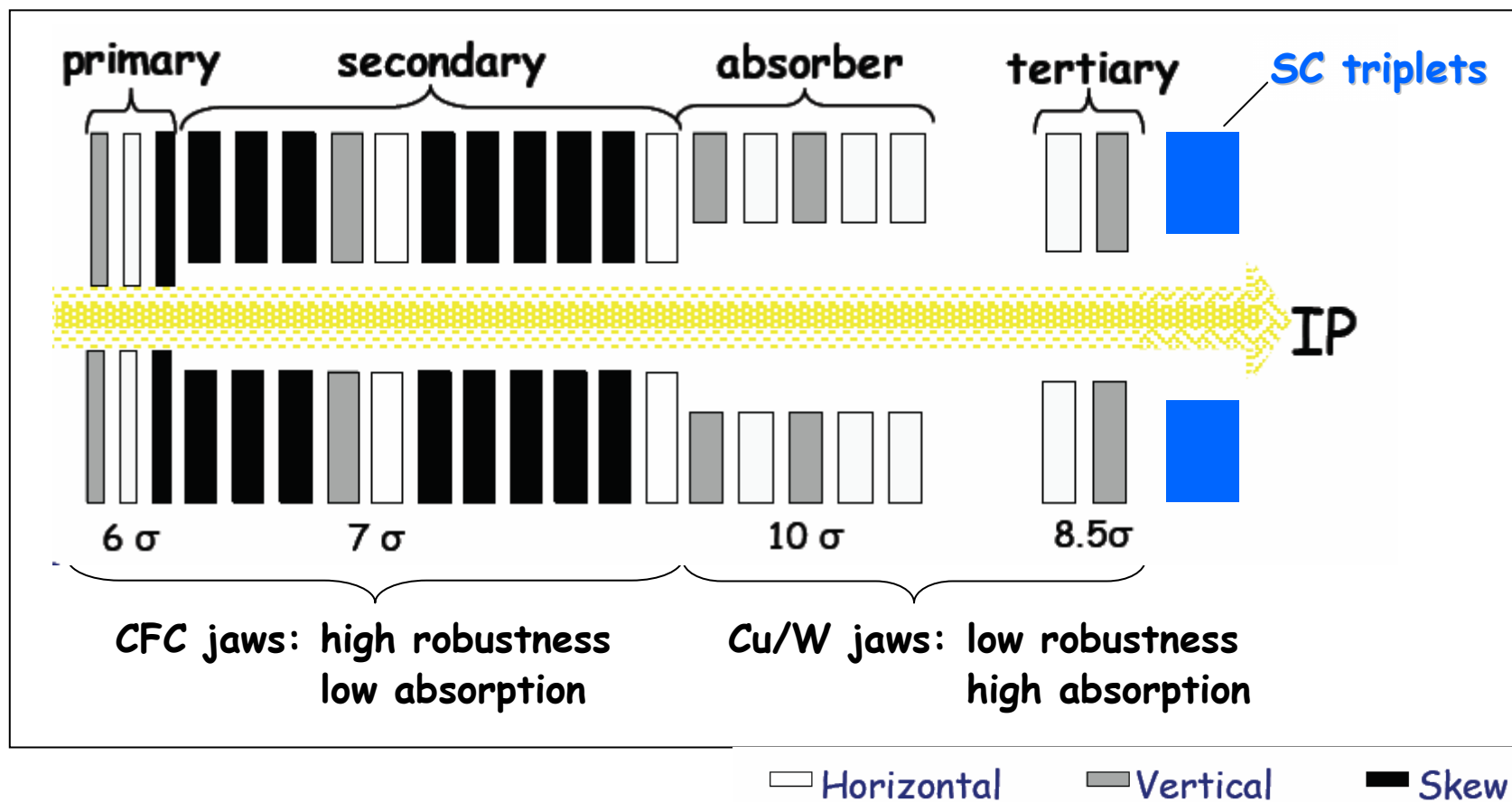


Betatron Cleaning

“Final” system:  
Layout is 100% frozen!



# Multi-Stage Betatron Cleaning



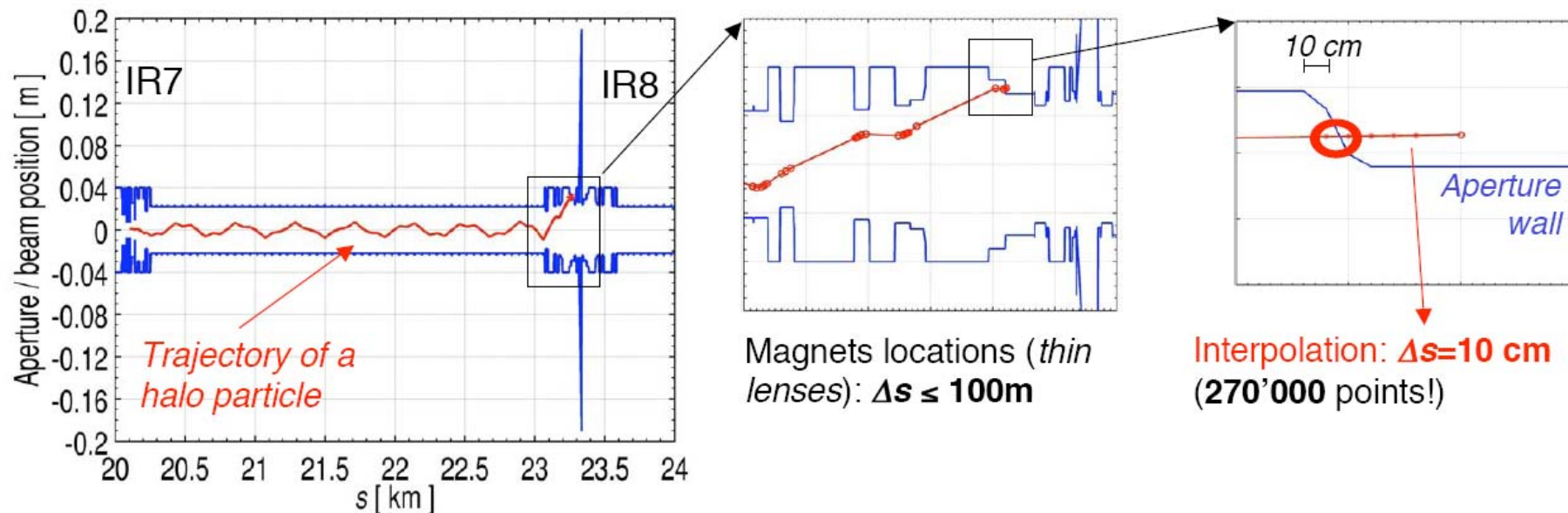
Effectively **4-stage cleaning process** at 7 TeV to triplets!



# Performance Reach



- Simulations:** 5 million halo protons
- 200 turns
- realistic interactions in all collimator-like objects
- LHC aperture model

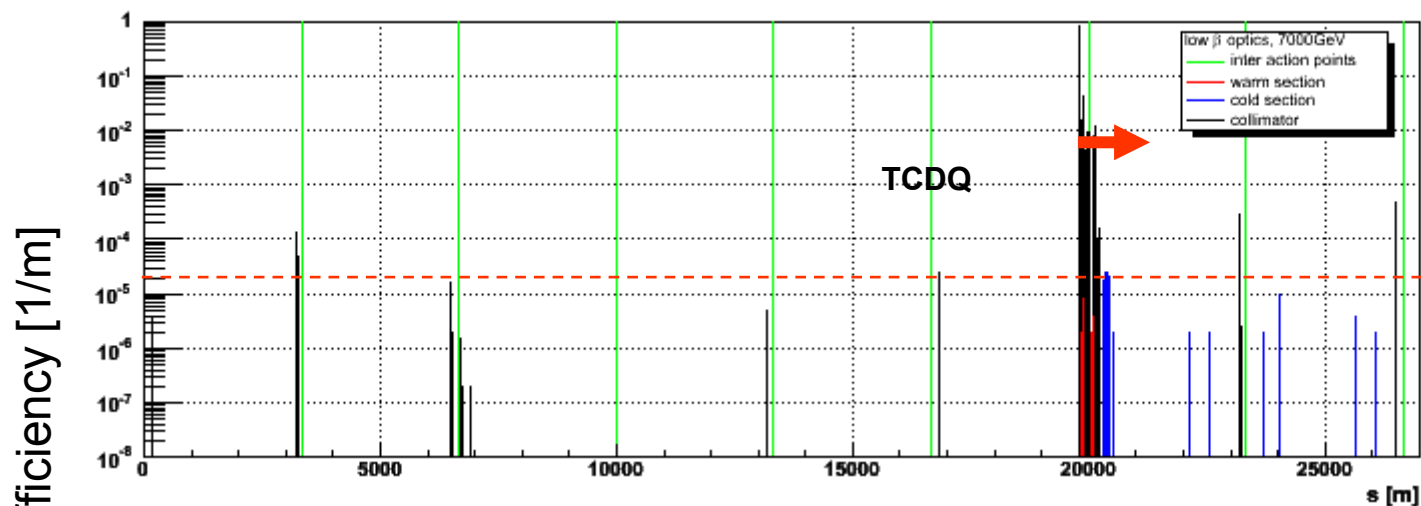


➔ Multi-turn loss predictions



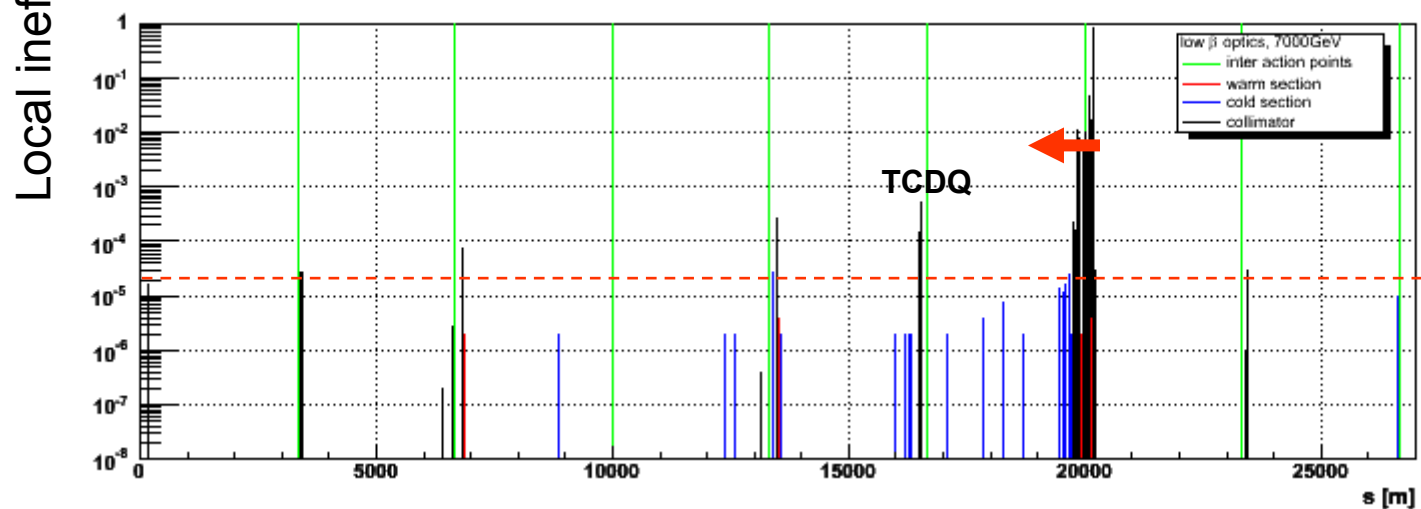


# Beam1 and Beam 2 Loss Simulations



**Beam1, 7 TeV**  
Betatron cleaning  
Ideal performance

*Quench limit*  
(nominal  $I$ ,  $\tau=0.2h$ )



**Beam2, 7 TeV**  
Betatron cleaning  
Ideal performance

*Quench limit*  
(nominal  $I$ ,  $\tau=0.2h$ )

**Local inefficiency:** #p lost in bin over total #p lost over length of aperture bin! **New!**

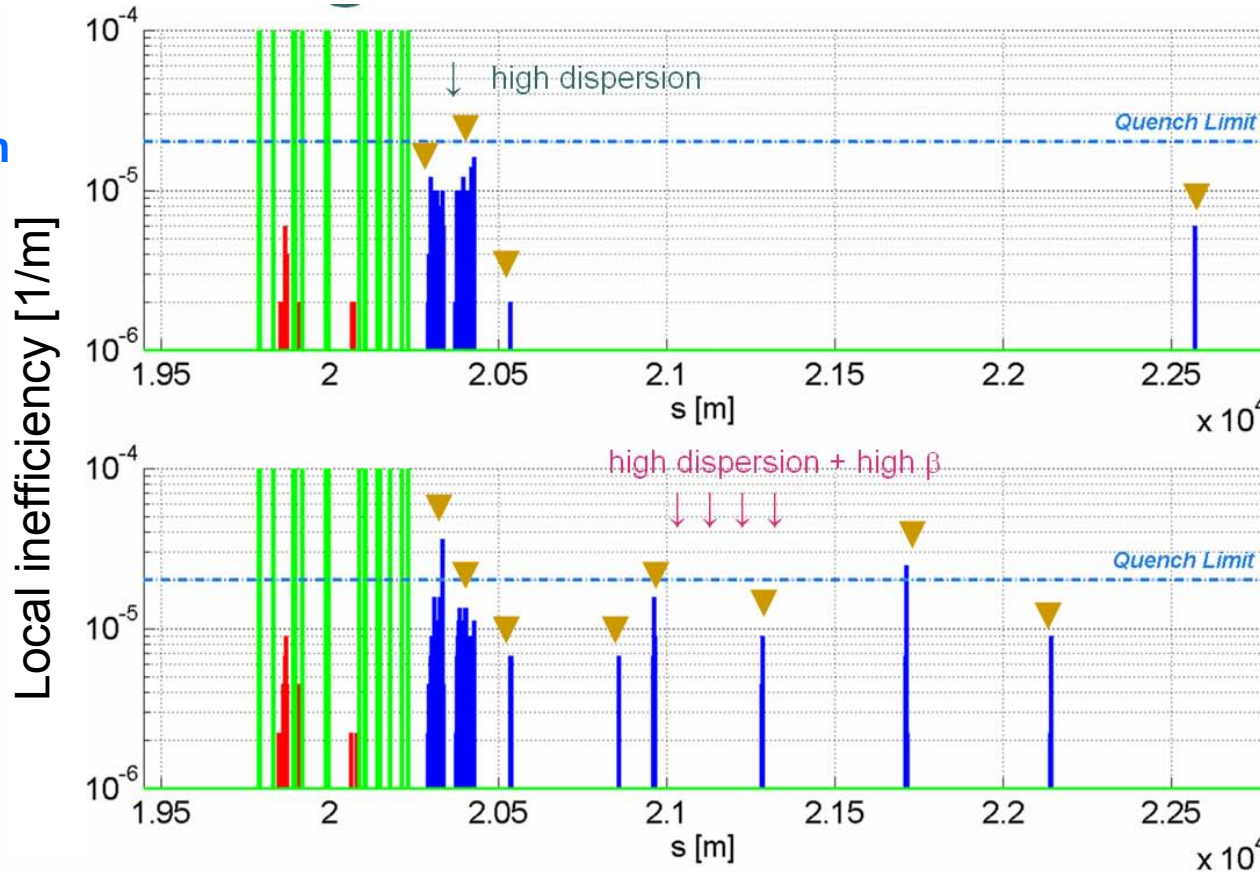


# Effect of Closed Orbit (Static & Beam1)



## IR7

Betatron  
collimation



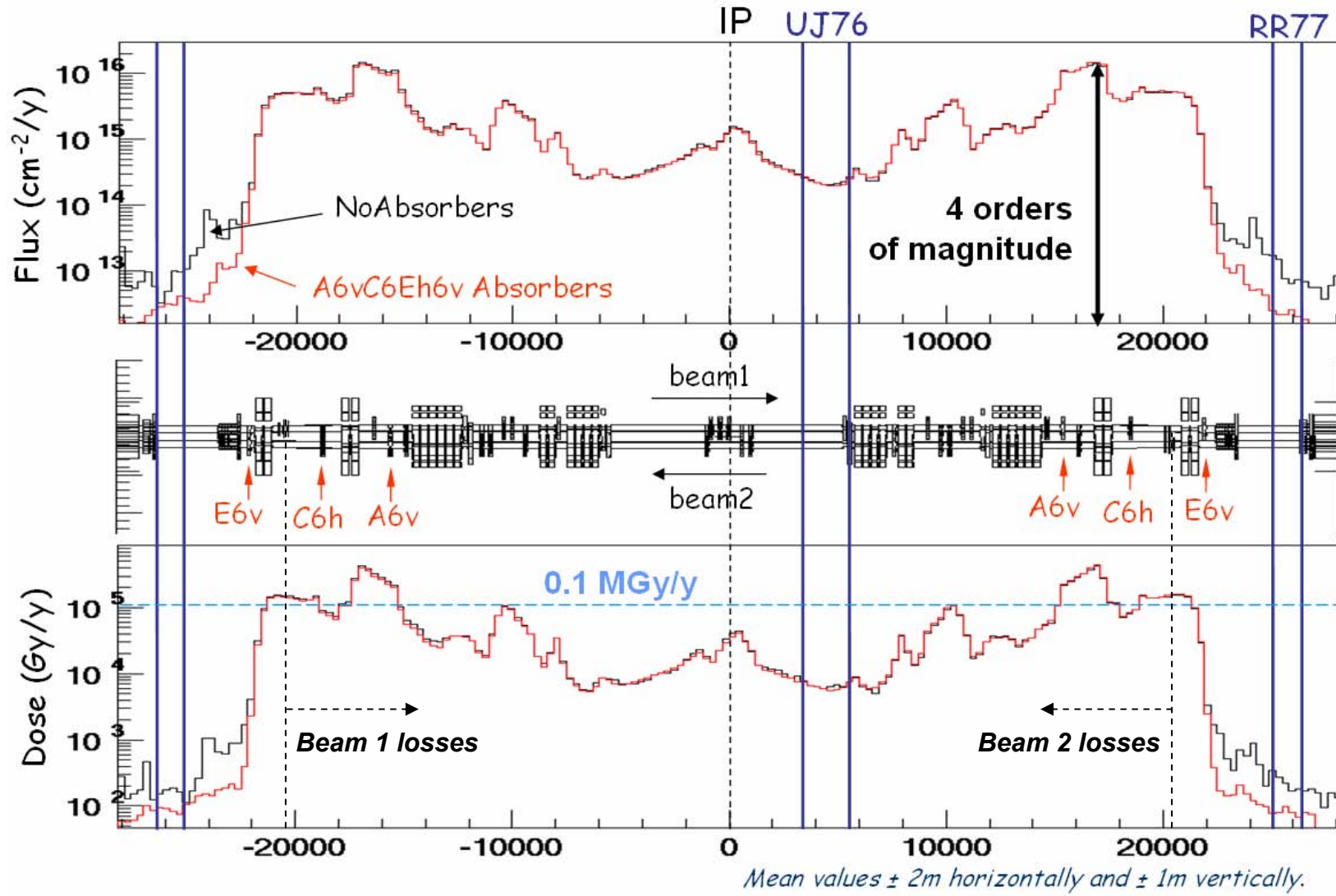
Quench limit  
(nominal  $I$ ,  $\tau=0.2h$ )

Ideal case

With orbit  
error

- ➔ Higher inefficiency (factor 2) ➔ Less performance!
- ➔ Impact on machine design: Allocation of ring BLM's!

# Energy Deposition (FLUKA)



**IR7**  
Betatron  
collimation

High  
activation!

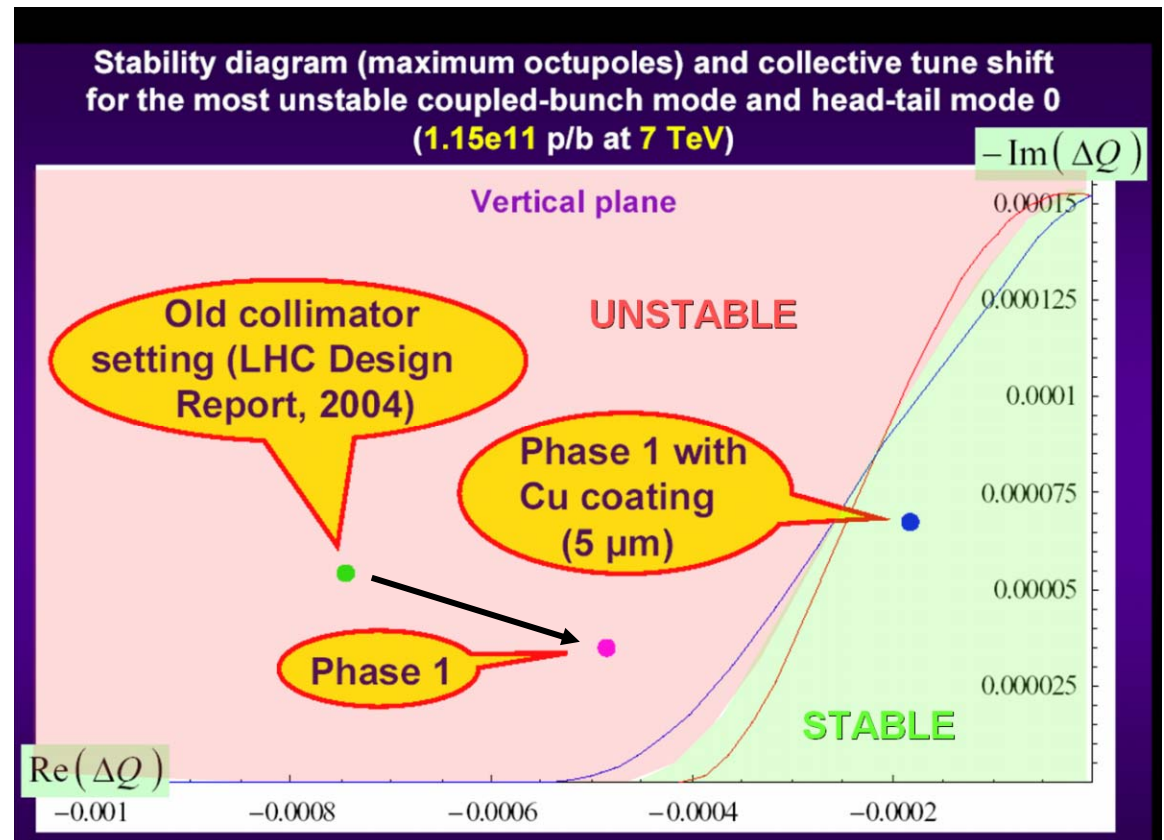




# Impedance



- Increase from collimators (nominal settings) for the imaginary part of the **effective vertical impedance**:
  - 8 kHz:  
**factor 3** for injection  
**factor 69** for 7 TeV
  - 20 kHz:  
**factor 3** for injection  
**factor 145** for 7 TeV
- Large increase in impedance must be actively counteracted by **transverse feedback and octupoles!**
- **Phase 2** collimators to overcome impedance and improve efficiency!



**Phase 1 is limited from collimator-induced impedance!**

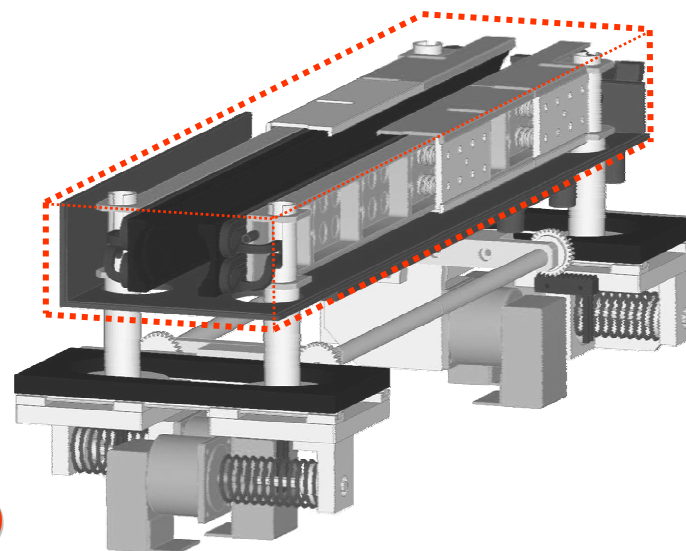
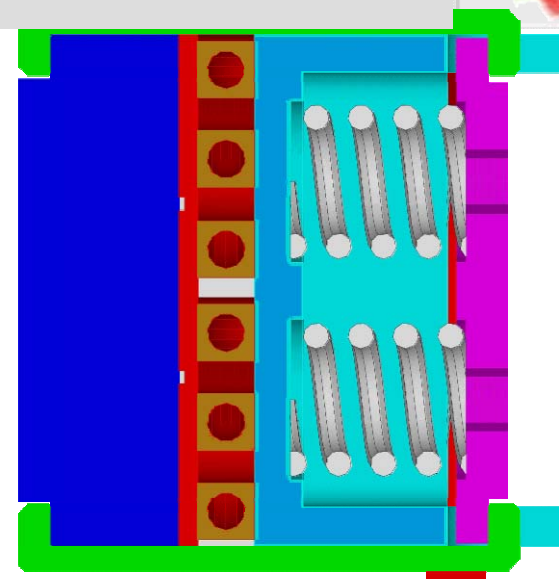


# Hardware: Water Cooled Jaw



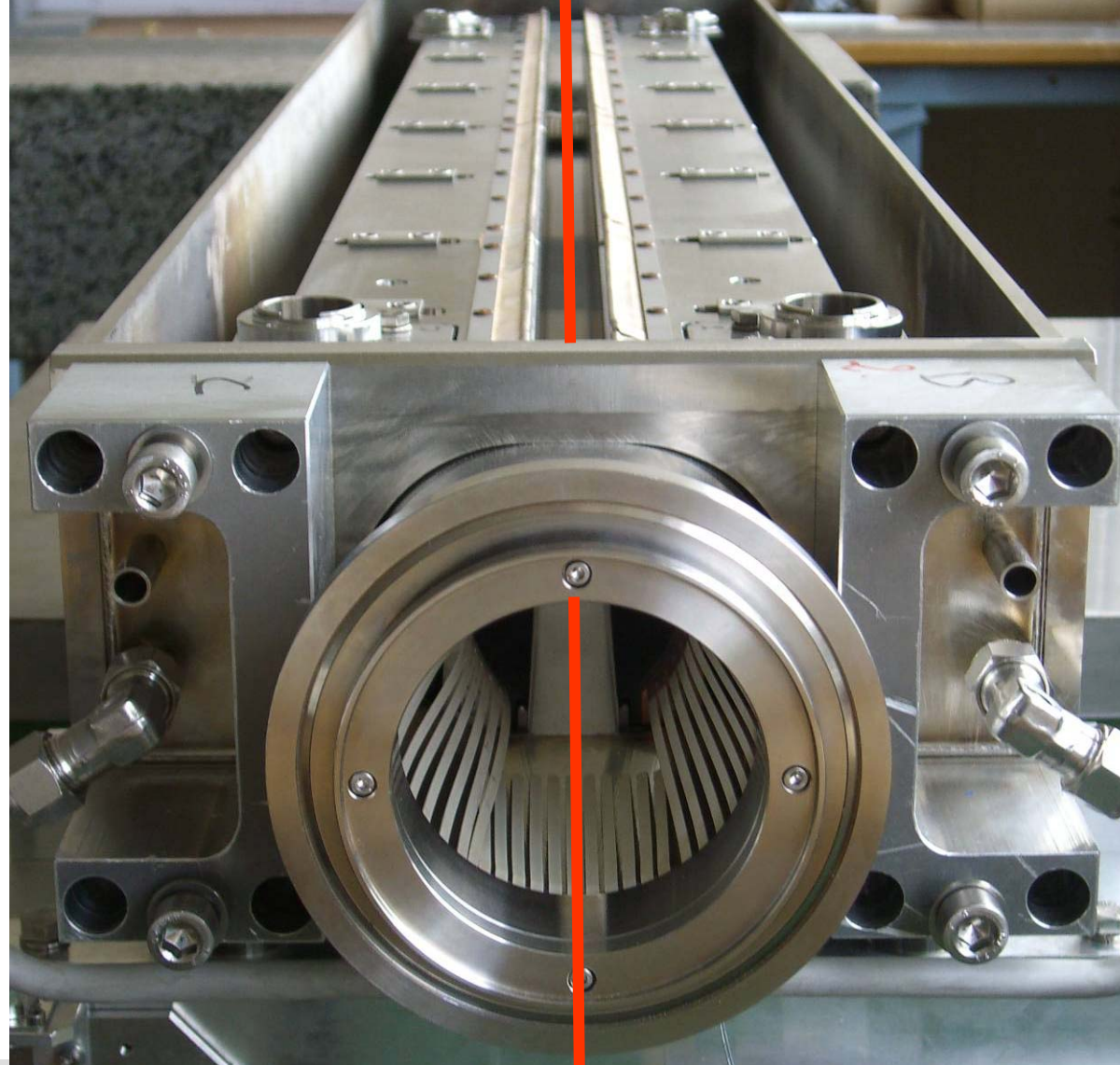
→ Up to 500 kW impacting on a jaw (< 7 kW absorbed in jaw)...

Advanced material: Fiber-reinforced graphite (CFC)





# The Collimator Tank Assembly

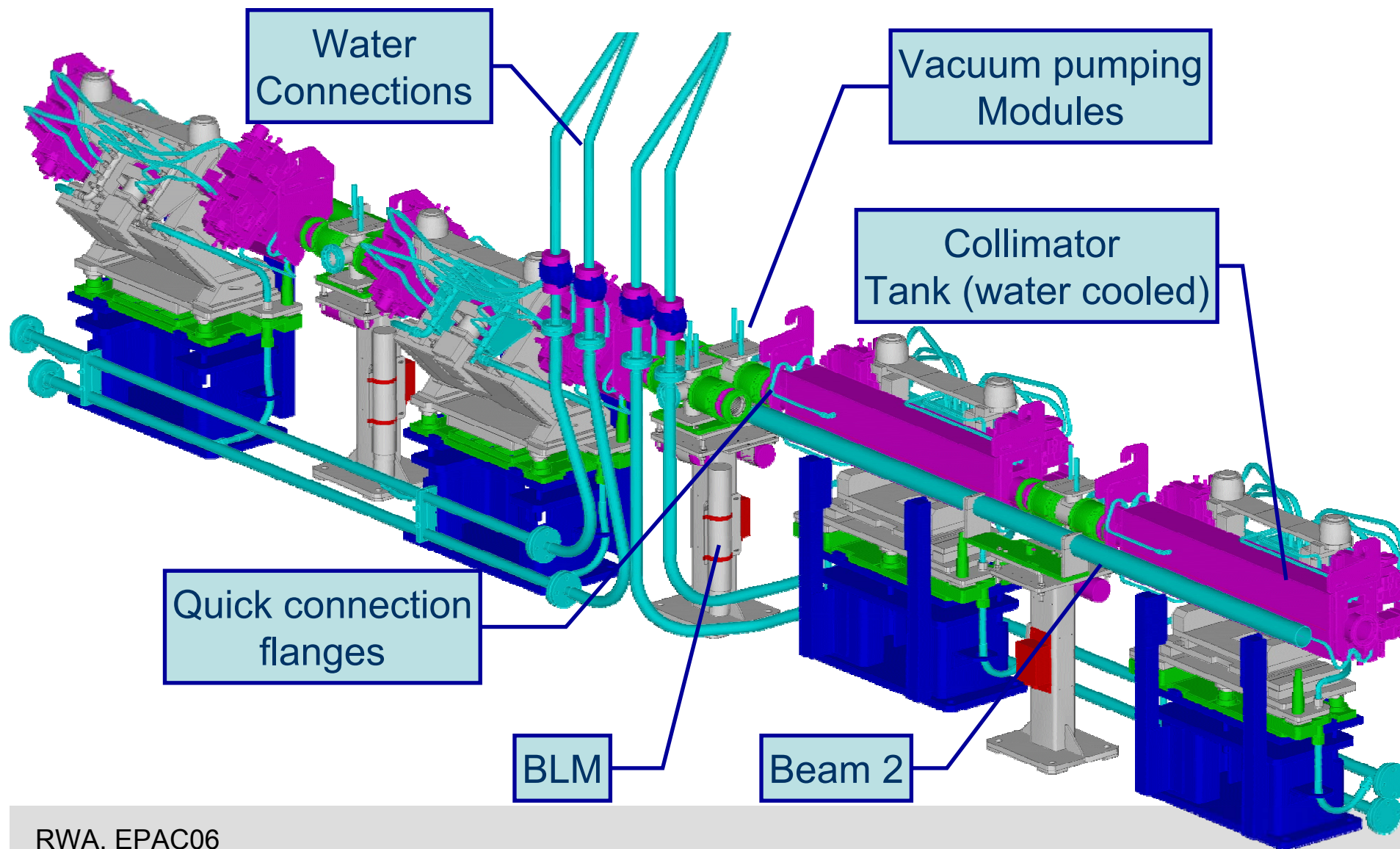






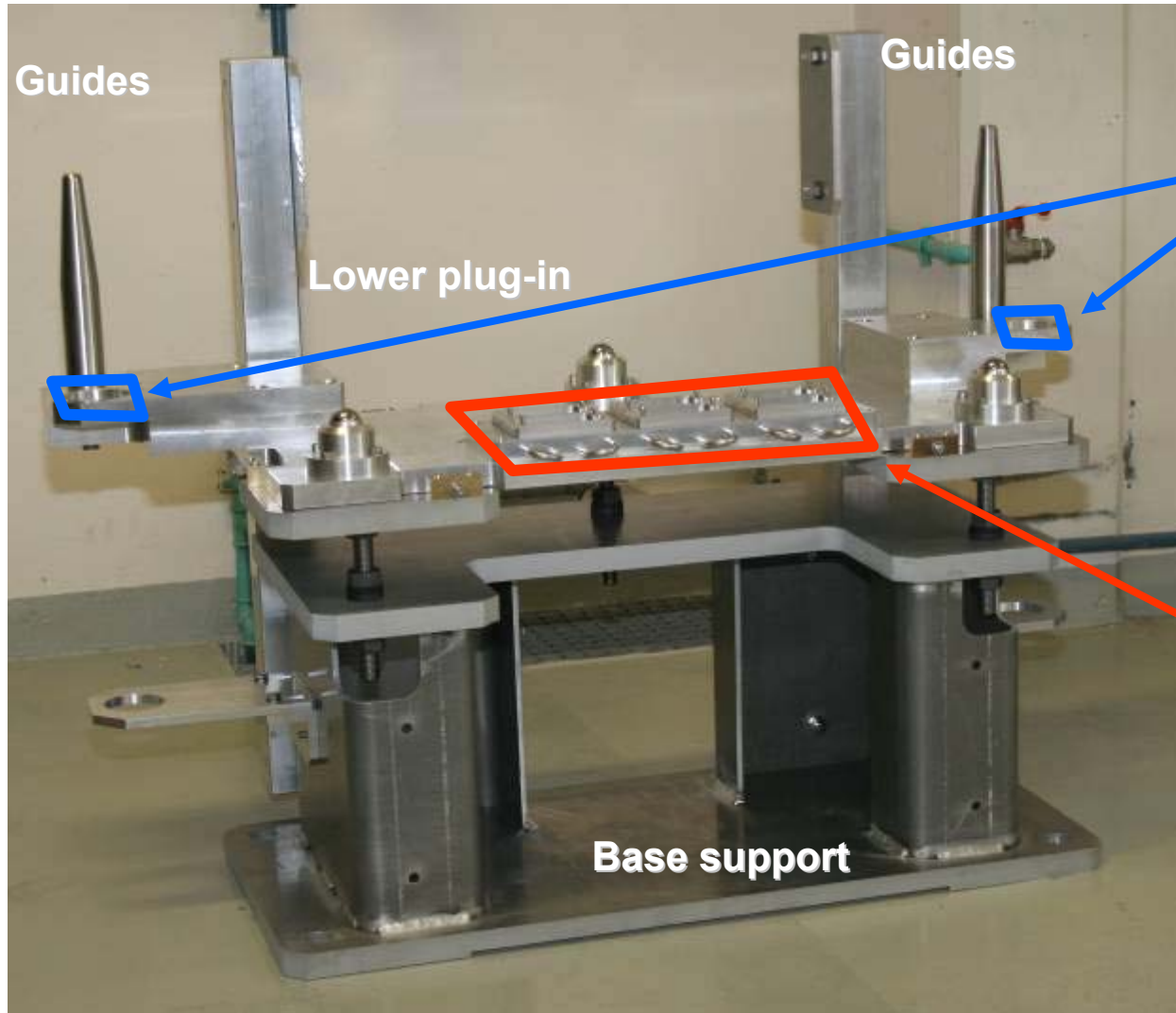
# Collimator General Layout

(vertical and skew shown)





# Base Support and Lower Plug-In







# First LHC collimators installed...



*10 minutes installation:  
checking on quick-  
plugs...*

**First ring  
collimator in 8L.  
(triplet protection  
for beam 1)**

**- June 14<sup>th</sup> -**





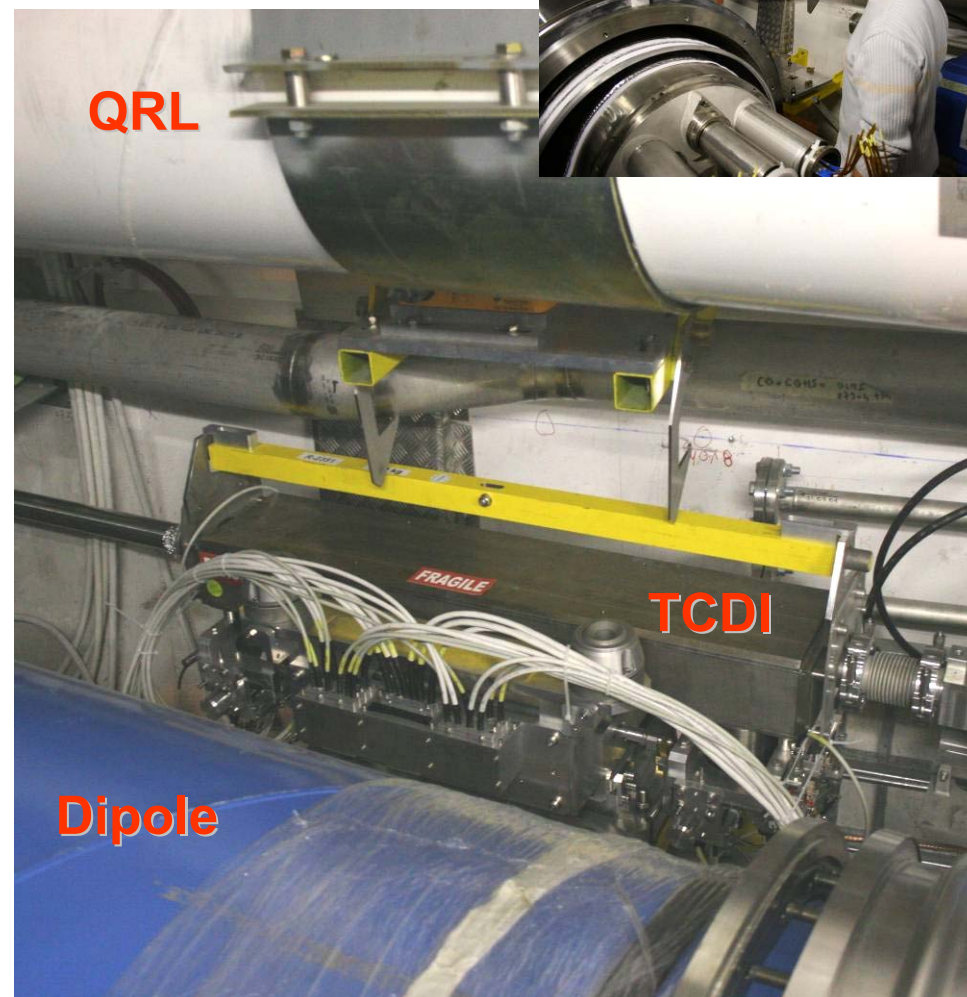
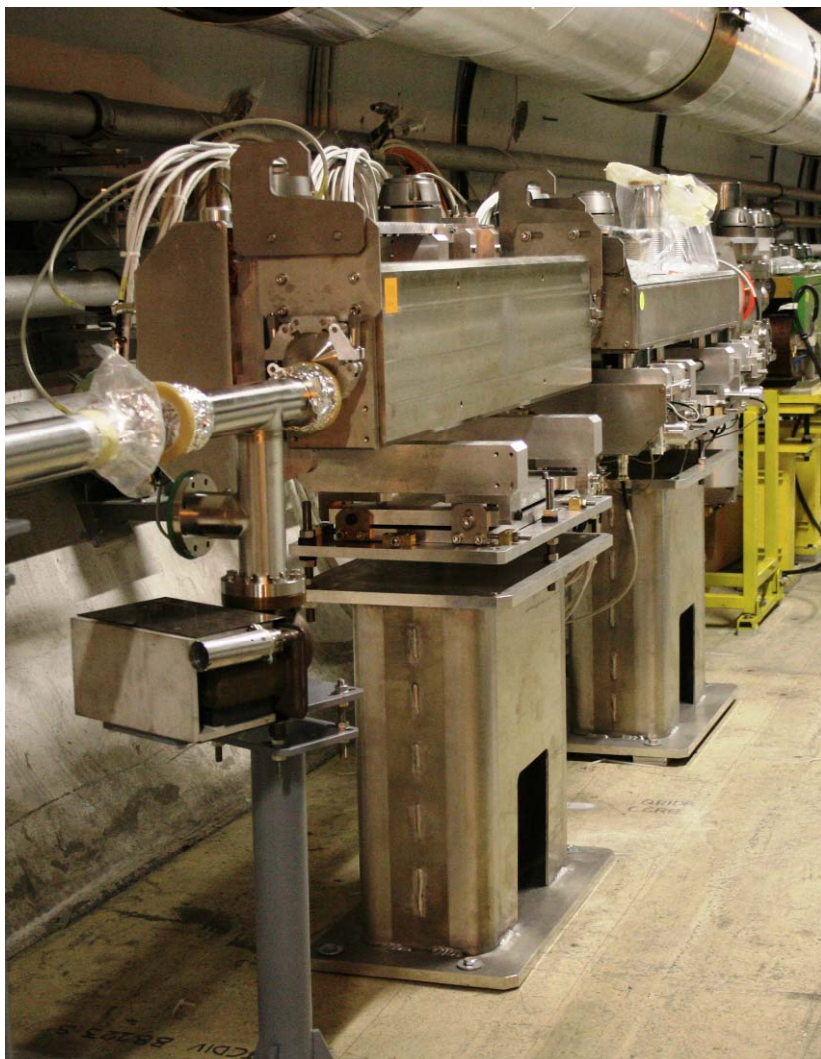


# First LHC collimators installed...



Injection protection: Transfer line collimators in the ring, just before injection 8R.

- May 31<sup>st</sup> -



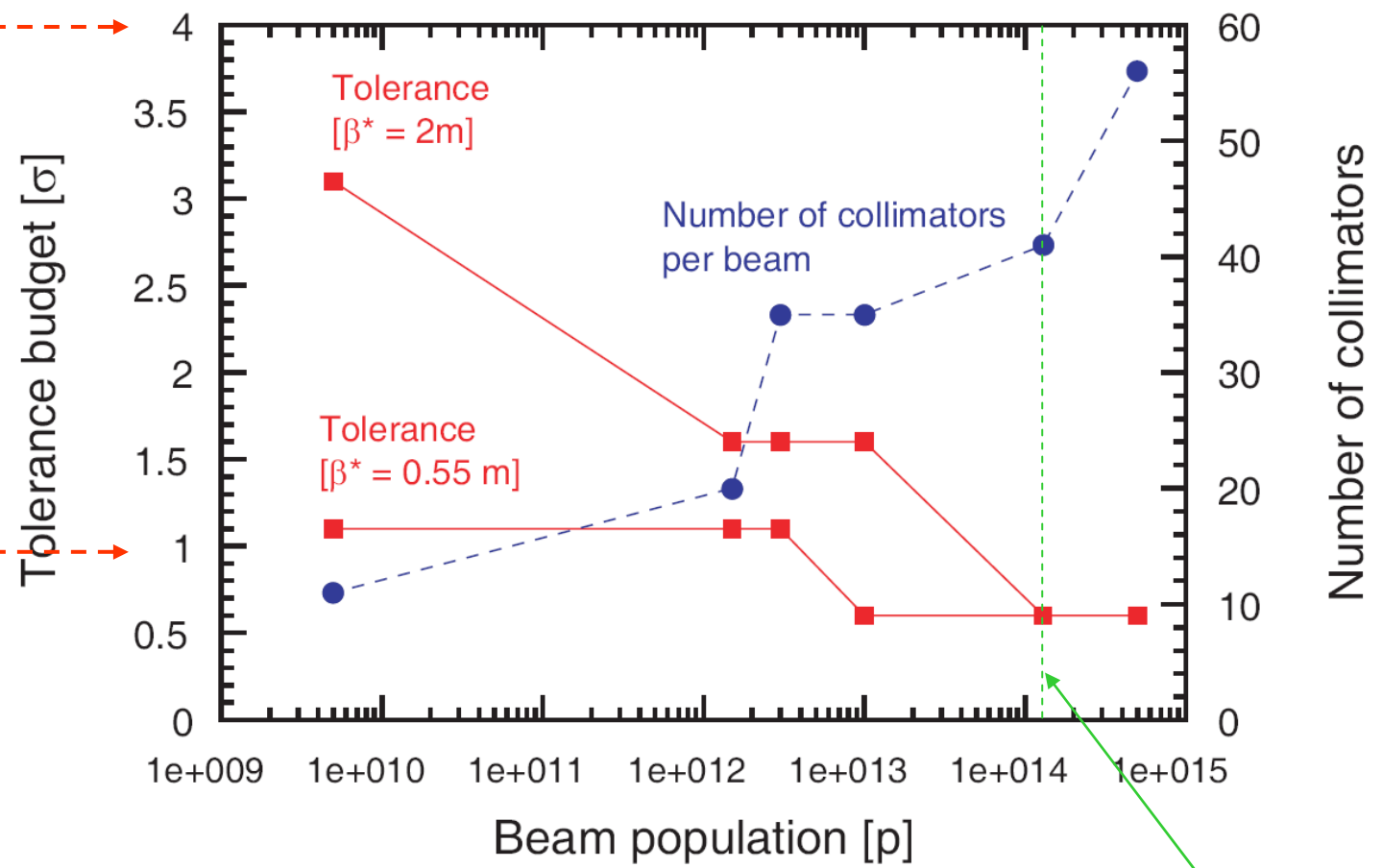


# Preparing Commissioning at 7 TeV

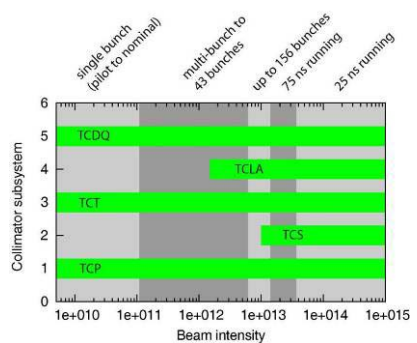


0.8 mm at a typical collimator

0.2 mm at a typical collimator



Phase 1



➔ Commissioning is being prepared: Controls, tools, scenarios, ...



# Conclusion



- The LHC collimation system **layout is finalized** and performance reach is evaluated.
- Simulations: **Performance** can reach **~10-40% of nominal intensity** for phase 1 after initial and full commissioning (up to 100 times TEVATRON/HERA stored energy). **Imperfections and quench limits** are critical!
- Production is now running for all major parts in the tunnel. Last collimator for 2007 installation will arrive end of January 2007.
- **Installation has started** in IR8. All of infrastructure under way in the seven IR's with collimators (also for first upgrade).
- **A relatively powerful LHC collimation system will be available for the LHC start-up.** It can be upgraded in performance (around 2010).
- Commissioning and operation is being prepared...
- Phase 2 R&D program under preparation (FP7 collaboration).





# Collimation-Related Papers



- **MOPCH091 An Alternative **Nonlinear Collimation** System for the LHC**  
Javier Resta (IFIC, Valencia; CERN, Geneva), Ralph Assmann, Stefano Redaelli, Guillaume Robert-Demolaize, Daniel Schulte, Frank Zimmermann (CERN, Geneva), Angeles Faus-Golfe (IFIC, Valencia)
- **MOPLS003 Tertiary Halo and Tertiary **Background** in the Low Luminosity Experimental Insertion IR8 of the LHC**  
Vadim Talanov (IHEP Protvino, Protvino, Moscow Region), Ralph Assmann, Daniela Macina, Keith Michael Potter, Stefano Redaelli, Guillaume Robert-Demolaize, Emmanuel Tsesmelis (CERN, Geneva)
- **MOPLS008 Beam Halo on the **LHC TCDQ Diluter System** and Thermal Load on the Downstream Superconducting Magnets**  
Brennan Goddard, Ralph Assmann, Andrew Presland, Stefano Redaelli, Guillaume Robert-Demolaize, Lucia Sarchiapone, Thomas Weiler, Wim Weterings (CERN, Geneva)
- **TUPLS013 Protection of the LHC against **Unsynchronised Beam Aborts****  
Brennan Goddard, Ralph Assmann, Etienne Carlier, Jan Uythoven, Jorg Wenninger, Wim Weterings (CERN, Geneva)
- **TUPLS017 Optics Study for a Possible **Crystal-based Collimation** System for the LHC**  
Ralph Assmann, Stefano Redaelli, Walter Scandale (CERN, Geneva)
- **TUPLS018 LHC **Collimation Efficiency** during Commissioning**  
Chiara Bracco, Ralph Assmann, Alfredo Ferrari, Stefano Redaelli, Guillaume Robert-Demolaize, Mario Santana-Leitner, Vasilis Vlachoudis, Thomas Weiler (CERN, Geneva)
- **TUPLS019 Critical **Halo Loss Locations** in the LHC**  
Guillaume Robert-Demolaize, Ralph Assmann, Chiara Bracco, Stefano Redaelli, Thomas Weiler (CERN, Geneva)
- **TUPLS130 Comparison between **Measured and Simulated Beam Loss Patterns** in the SPS**  
Stefano Redaelli, Gianluigi Arduini, Ralph Assmann, Guillaume Robert-Demolaize (CERN, Geneva)
- **THPCH061 Tune Shift Induced by Nonlinear Resistive Wall **Wake Field of Flat Collimator****  
Frank Zimmermann, Gianluigi Arduini, Ralph Assmann, Helmut Burkhardt, Fritz Caspers, Marek Gasior, Owain Rhodri Jones, Tom Kroyer, Elias Métral, Stefano Redaelli, Guillaume Robert-Demolaize, Federico Roncarolo, Giovanni Rumolo, Ralph Steinhagen, Jorg Wenninger (CERN, Geneva)
- **TUPLS131 LHC **Collimation Efficiency** as a Function of Collimator Jaw Flatness**  
Stefano Redaelli, Ralph Assmann, Chiara Bracco, Guillaume Robert-Demolaize (CERN, Geneva)