

# **Development of FLNR JINR Heavy Ions Accelerator Complex (DRIBs III)**

G.G. Gulbekian, S.N. Dmitriev, Yu.Ts. Oganessian, B.N. Gikal,  
I.V. Kalagin, S.L. Bogomolov, I.A.Ivanenko, N.Yu.Kazarinov,  
N.F.Osipov. S.V.Pashchenko

*FLNR, JINR, Dubna, Russia*

# **FLNR's BASIC DIRECTIONS of RESEARCH**

## **U-400 cyclotron ( $^{48}\text{Ca}$ , $^{50}\text{Ti}$ 5-6 MeV/n)**

- Heavy and superheavy nuclei:

- synthesis and study of properties of superheavy elements;
- chemistry of new elements;
- fusion-fission and multi-nucleon transfer reactions;
- nuclear-, mass-, & laser-spectrometry of SH nuclei.

## **U-400M cyclotron (light ions ~50 MeV/n)**

- Light exotic nuclei:

- properties and structure of light exotic nuclei;
- reactions with exotic nuclei.

## **IC-100 (C ÷ Bi 1 MeV/n), U-400 (Ar ÷ Bi 3.5-5 MeV/n)**

- Radiation effects and physical groundwork of nanotechnology.

**DC-280**  
SHE factory

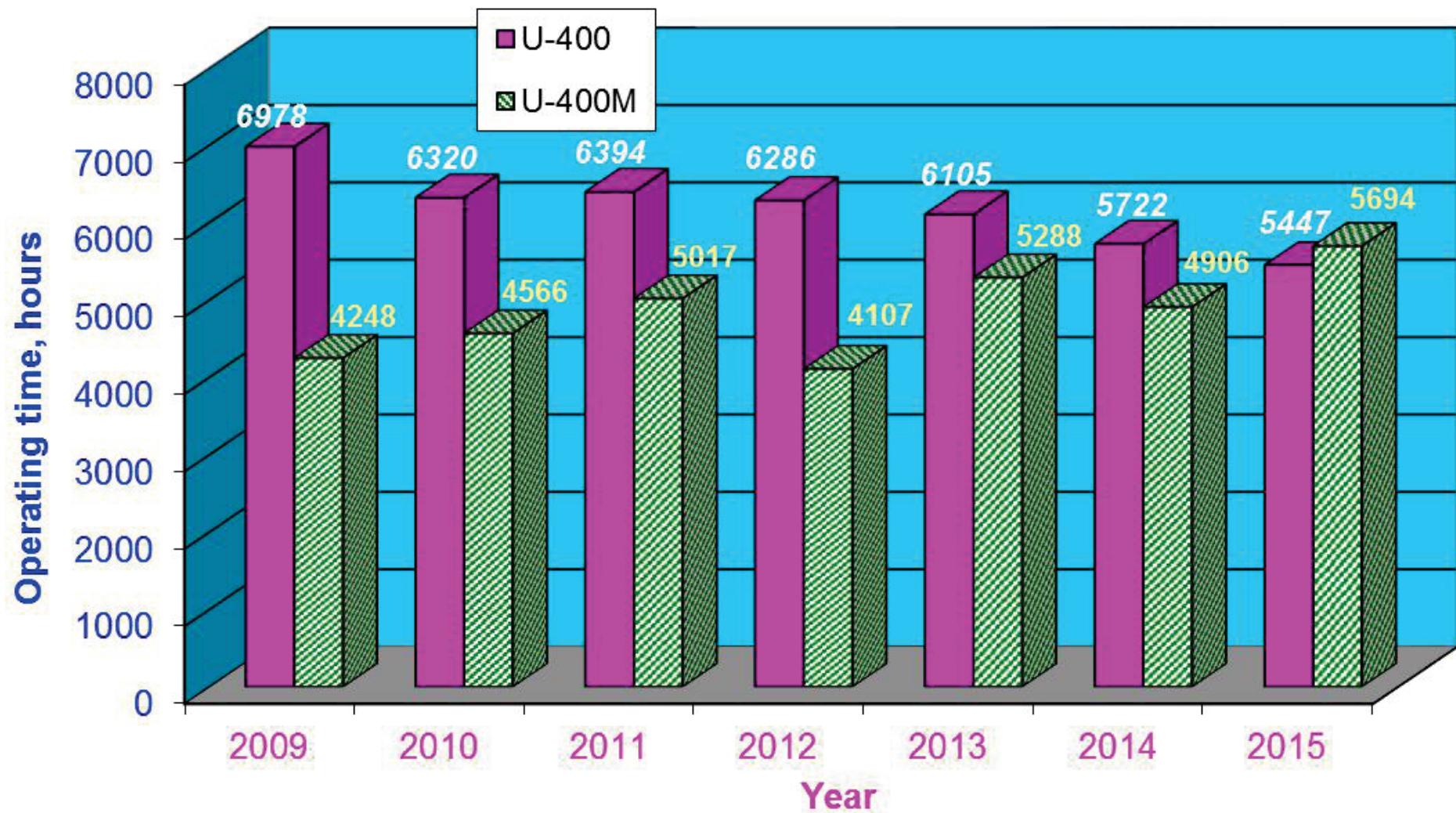
**U-400**  
Heavy and superheavy  
nuclei

**U-400M**  
Light exotic  
nuclei

**IC-100**  
Applied research



## TOTAL OPERATION TIME OF U-400 AND U-400M ACCELERATORS



# U400 Cyclotron (1978)

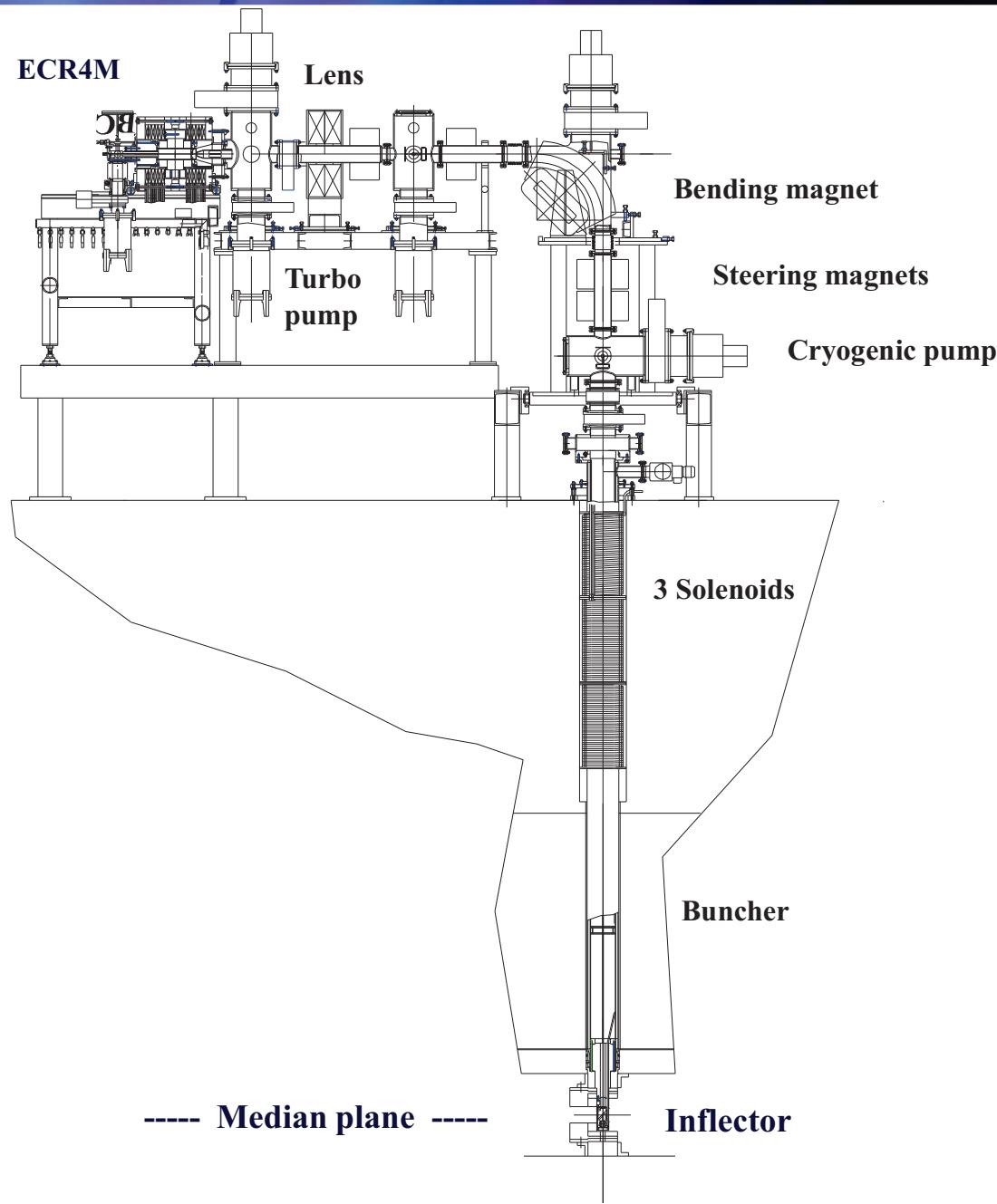


# Axial injection system of U-400 Cyclotron

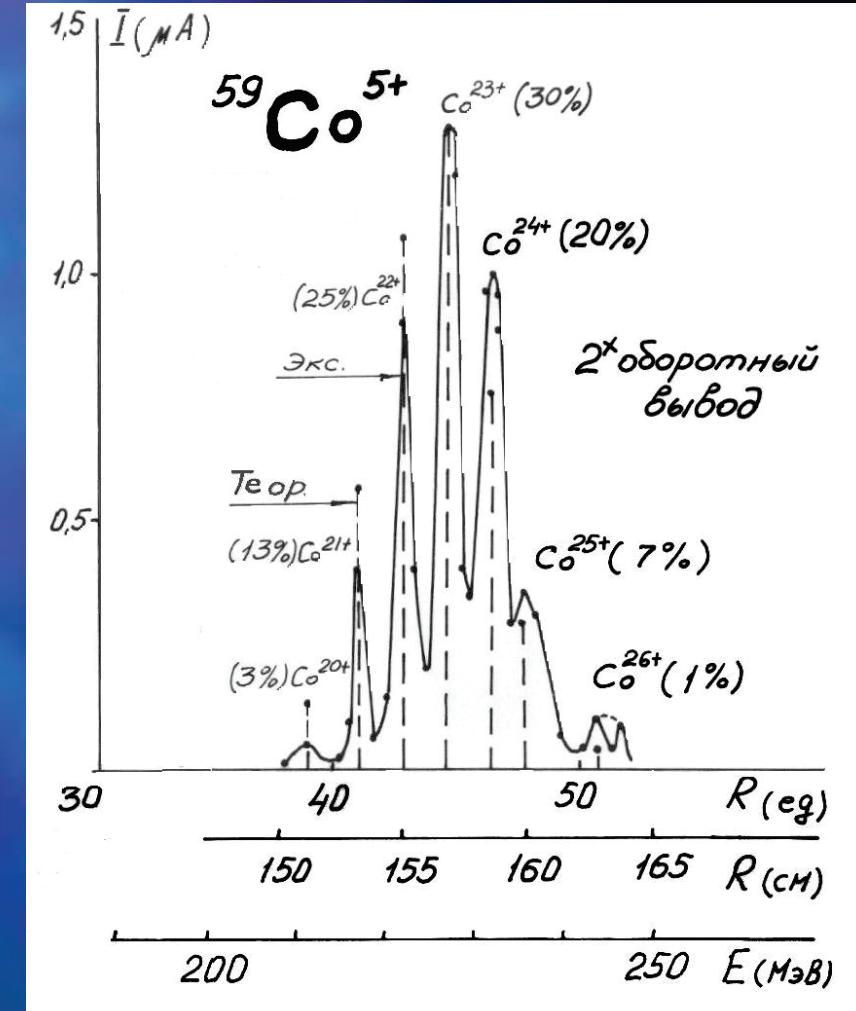
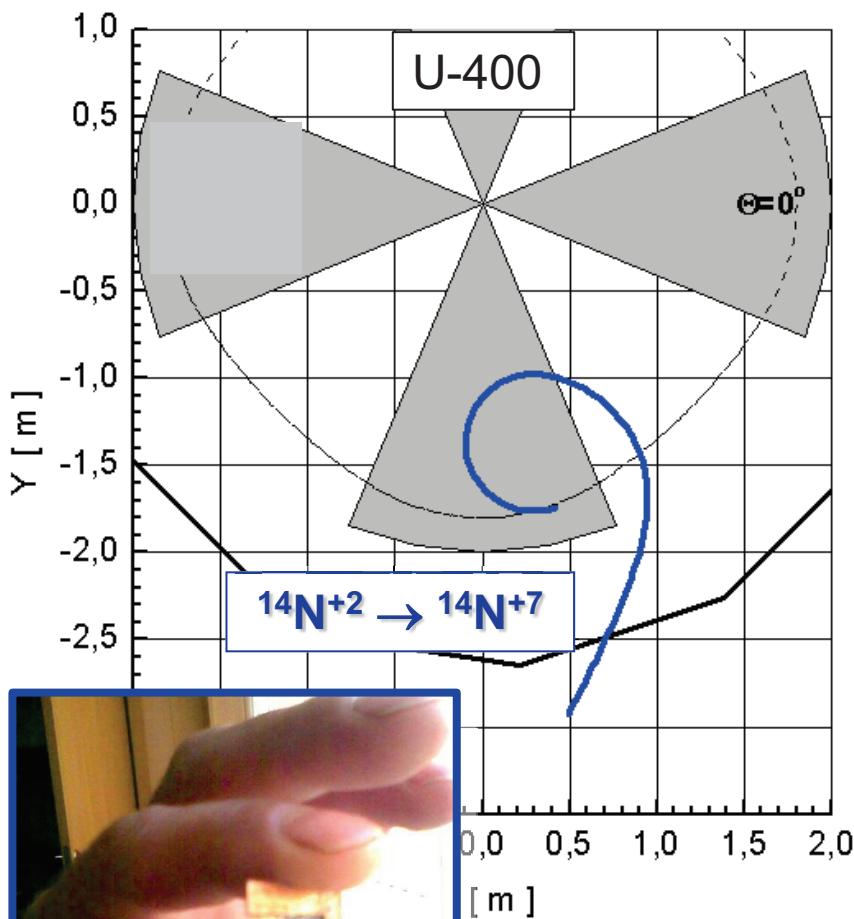
## ECR4M (14 GHz)

made by GANIL 1995,  
upgraded by FLNR 2013

$^{48}\text{Ca}^{5+}$  - 100 e $\mu$ A  
 $^{132}\text{Xe}^{12+}$  - 50 e $\mu$ A  
 $^{209}\text{Bi}^{19+}$  - 20 e $\mu$ A



# Heavy Ion Beam Extraction by Stripping Foil



Thickness of stripping foil – 20 -200  $\mu\text{g}/\text{cm}^2$

# Efficiency of transporting a $^{48}\text{Ca}^{5+}$ beam from the ECR source to a physical target

Measuring point	Beam intensity		Ion	Transmission factor				
ECR source, after separation	$1 \cdot 10^{14}$ pps	$84 \mu\text{Ae}$	$^{48}\text{Ca}^{5+}$	<b>32%</b>				
Cyclotron centre	$3.5 \cdot 10^{13}$ pps	$27 \mu\text{Ae}$	$^{48}\text{Ca}^{5+}$		<b>81%</b>			
Extraction radius	$2.8 \cdot 10^{13}$ pps	$22 \mu\text{Ae}$	$^{48}\text{Ca}^{5+}$		<b>40%</b>			
Extracted beam (by charge exchange)	$9.7 \cdot 10^{12}$ pps	$28 \mu\text{Ae}$	$^{48}\text{Ca}^{18+}$			<b>82%</b>		
Target	$8 \cdot 10^{12}$ pps	$23 \mu\text{Ae}$	$^{48}\text{Ca}^{18+}$				<b>8.5%</b>	

- Ionization efficiency of  $^{48}\text{Ca}$  (neutral) to  $^{48}\text{Ca}^{5+}$  - about 10%
- Transformation of  $^{48}\text{Ca}$  as working substance into the  $^{48}\text{Ca}$  beam on target is about 1% in routine operation.

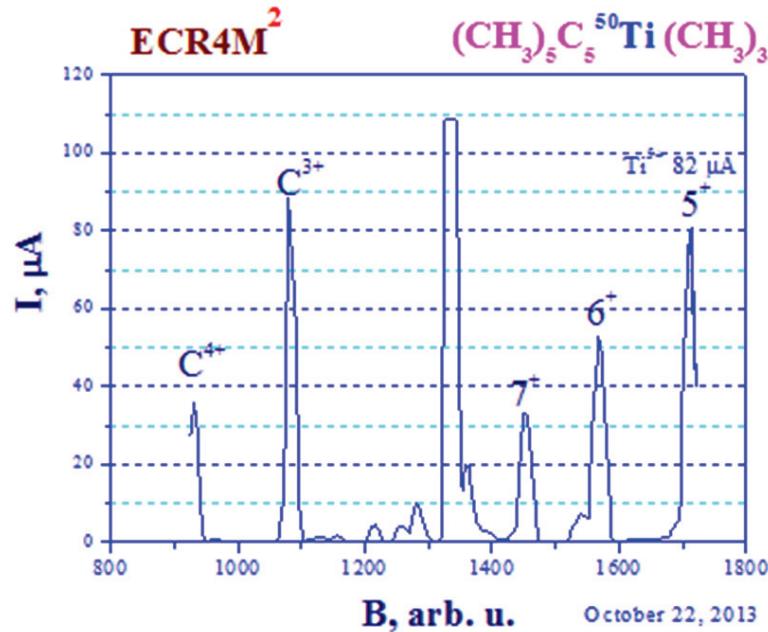
# Development of $^{50}\text{Ti}$ beam using MIVOC method

(Collaboration between IPHC (Strasbourg, France) and FLNR JINR. )

## Synthesis of compound (two steps)



where  $\text{Cp}^* - (\text{CH}_3)_5\text{C}_5$



The spectrum of Ti ions, the source settings are optimized for  $^{50}\text{Ti}^{5+}$  (82 e $\mu$ A).

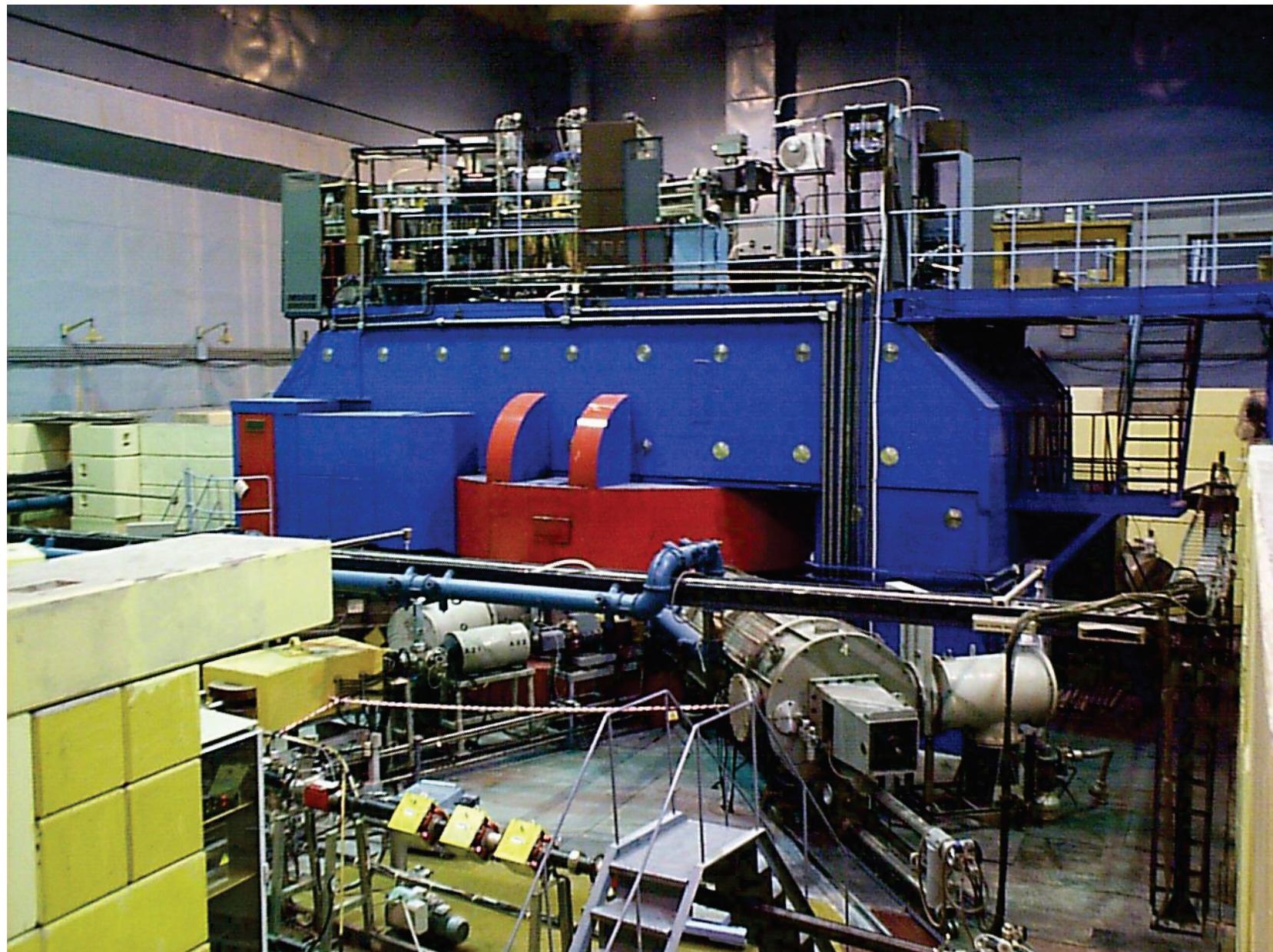
## Acceleration at the U-400 cyclotron

The intensity of the injected beam of  $^{50}\text{Ti}^{5+} \geq 50 \text{ e}\mu\text{A}$

The beam intensity at the target  $\sim 10 \text{ e}\mu\text{A} (\sim 0.5 \text{ p}\mu\text{A})$

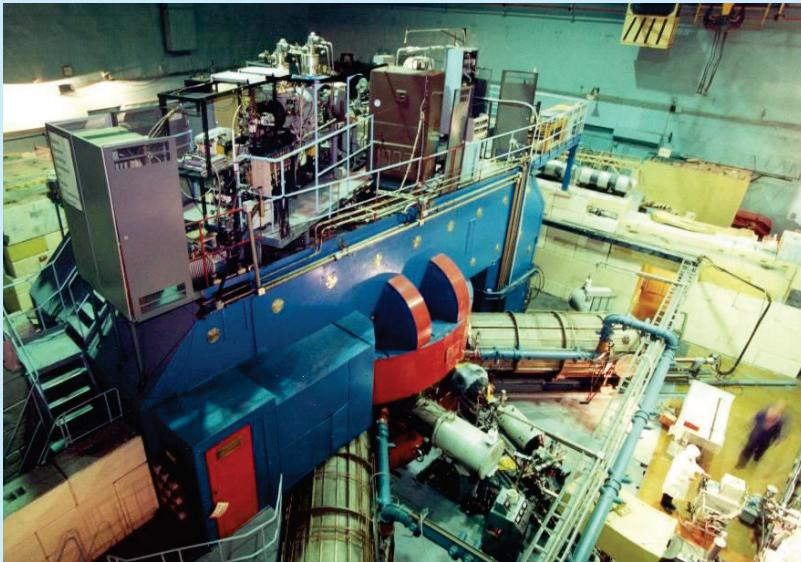
The compound consumption rate of 2.4 mg/h ( $^{50}\text{Ti}$  consumption of 0.52 mg/h)

# The U-400M heavy ion cyclotron (1991)



# U400M CYCLOTRON

## stand-alone & driving accelerator



Main setup:

*Fragment separator ACCULINNA-2*

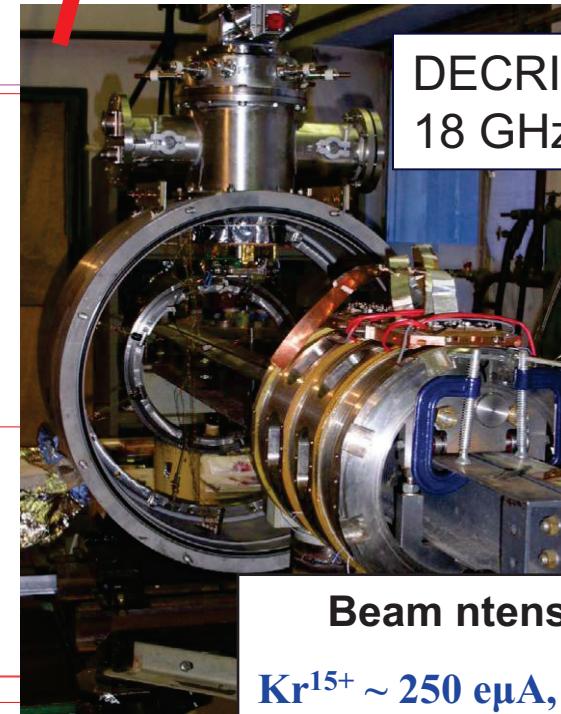
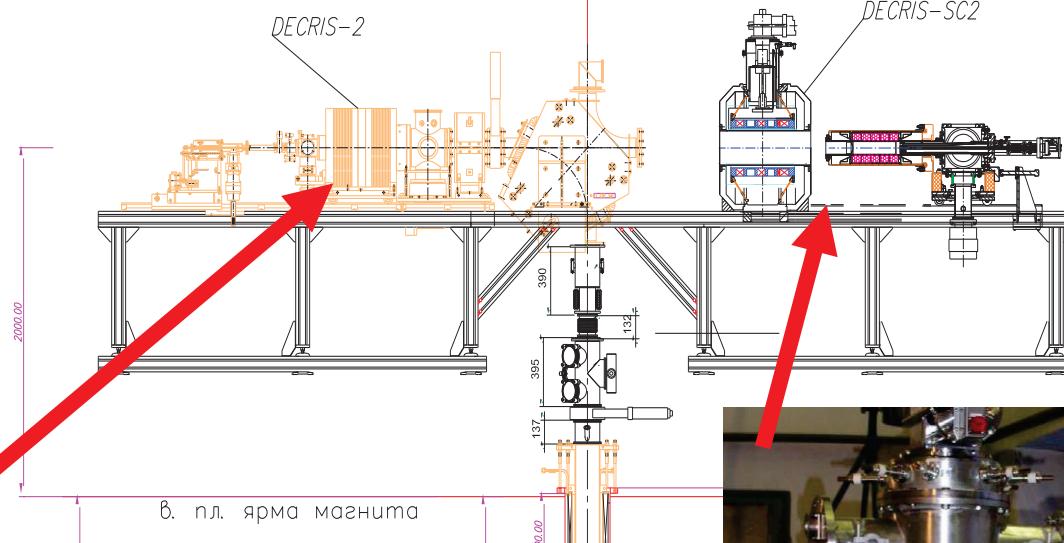
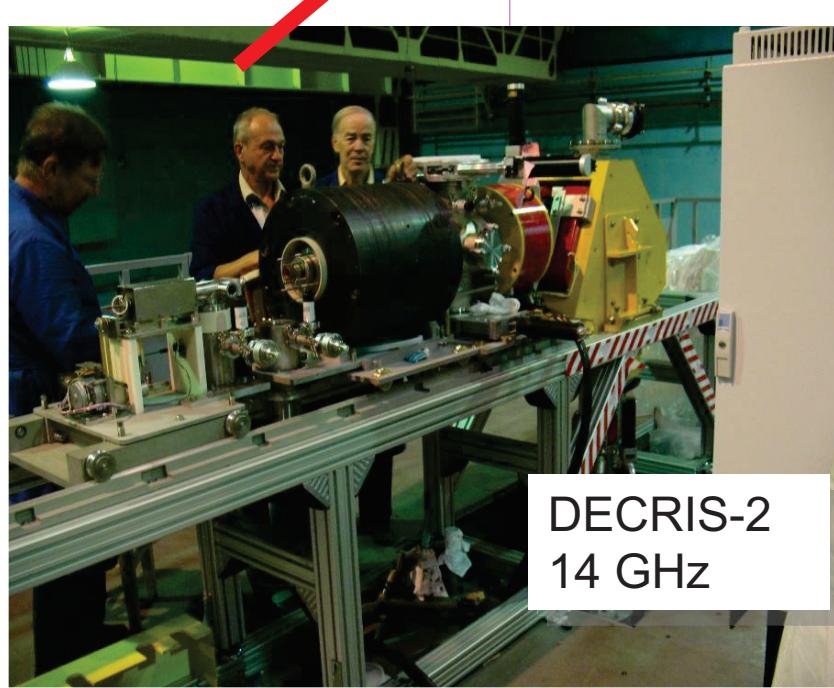
Main tasks:

- *Producing of RIBs.*
- *Reactions with exotic nuclei;*
- *Properties and structure of light exotic nuclei;*

**U400M**  
 $E=30 \div 50 \text{ MeV/A}$   
 $E=4.5 \div 9 \text{ MeV/A}$

Ion	Ion energy [MeV/A]	Output intensity
$^7\text{Li}$	35	$6 \times 10^{13}$
$^{18}\text{O}$	33	$1 \times 10^{13}$
$^{40}\text{Ar}$	40	$1 \times 10^{12}$
$^{48}\text{Ca}$	5	$6 \times 10^{12}$
$^{54}\text{Cr}$	5	$3 \times 10^{12}$
$^{58}\text{Fe}$	5	$3 \times 10^{12}$
$^{124}\text{Sn}$	5	$2 \times 10^{11}$
$^{136}\text{Xe}$	5	$4 \times 10^{11}$
$^{238}\text{U}$	7	$2 \times 10^{10}$

# U-400M. New ion sources and axial injection system

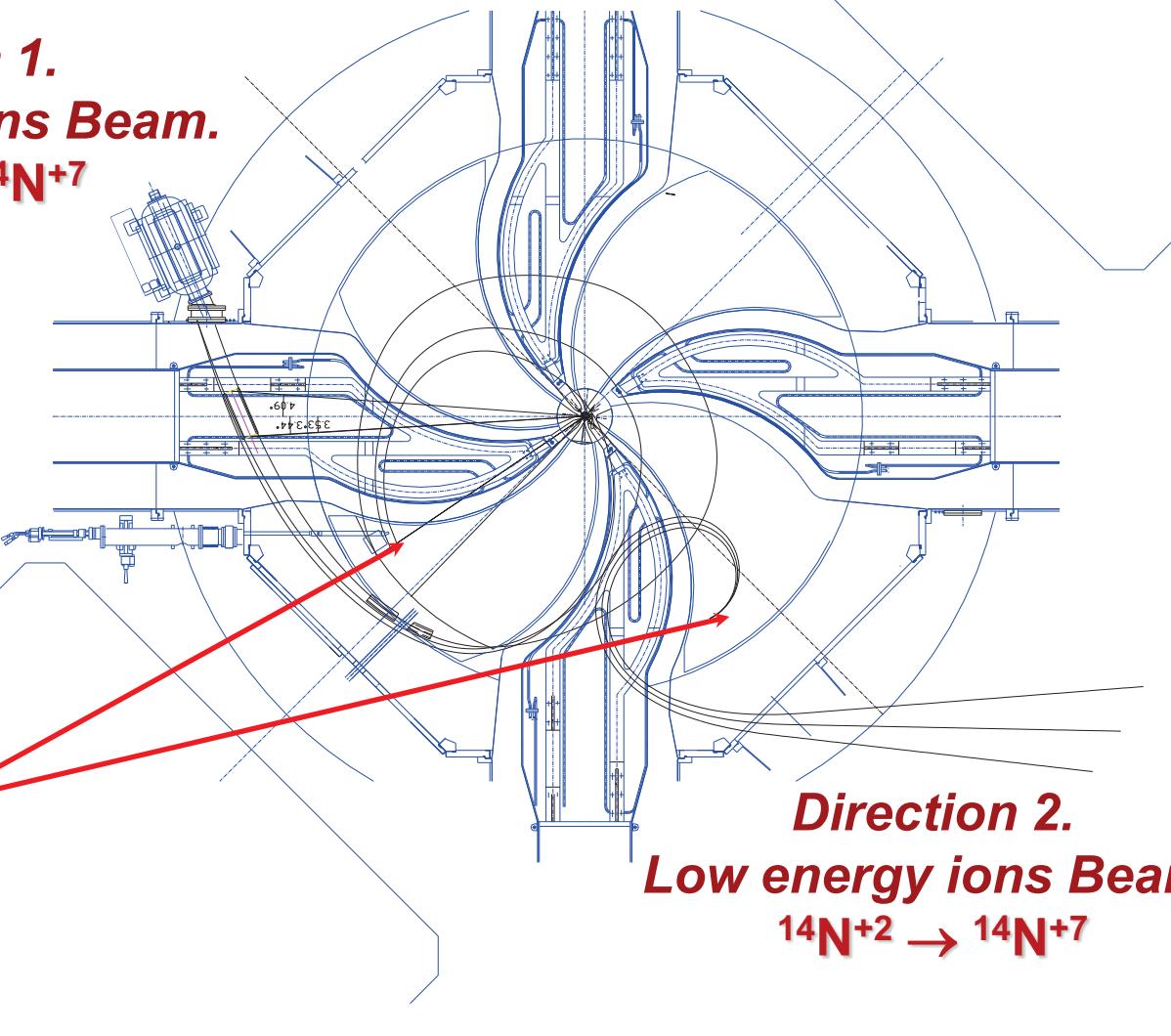


**Beam intensity:**

$\text{Kr}^{15+} \sim 250 \text{ e}\mu\text{A}$ ,  
 $\text{Kr}^{17+} \sim 150 \text{ e}\mu\text{A}$ ,  
 $\text{Xe}^{30+} \sim 1 \text{ e}\mu\text{A}$

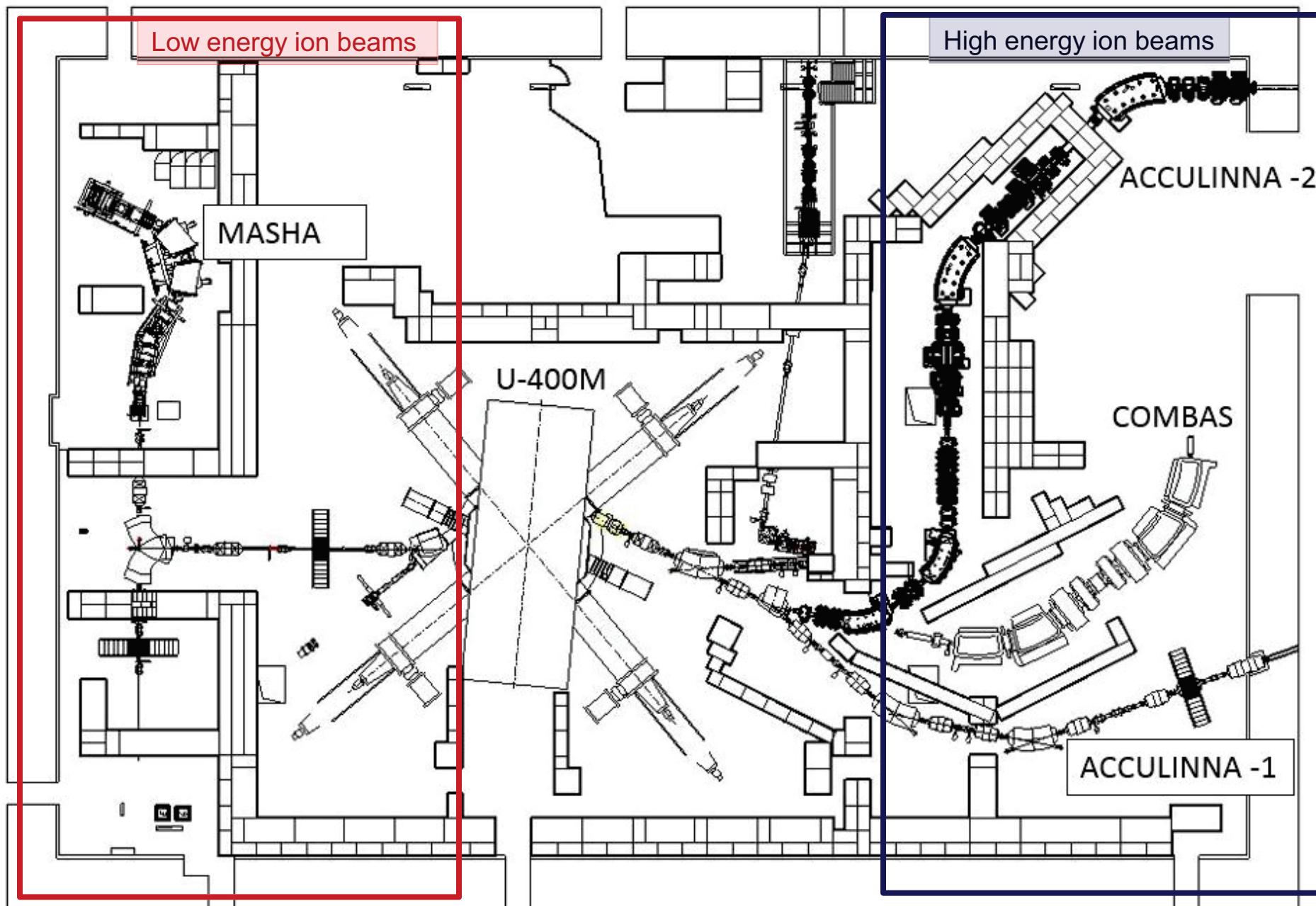
# U-400M. Ion beam extraction by charge exchange method

*Direction 1.*  
*High energy ions Beam.*  
 $^{14}\text{N}^{+5} \rightarrow ^{14}\text{N}^{+7}$

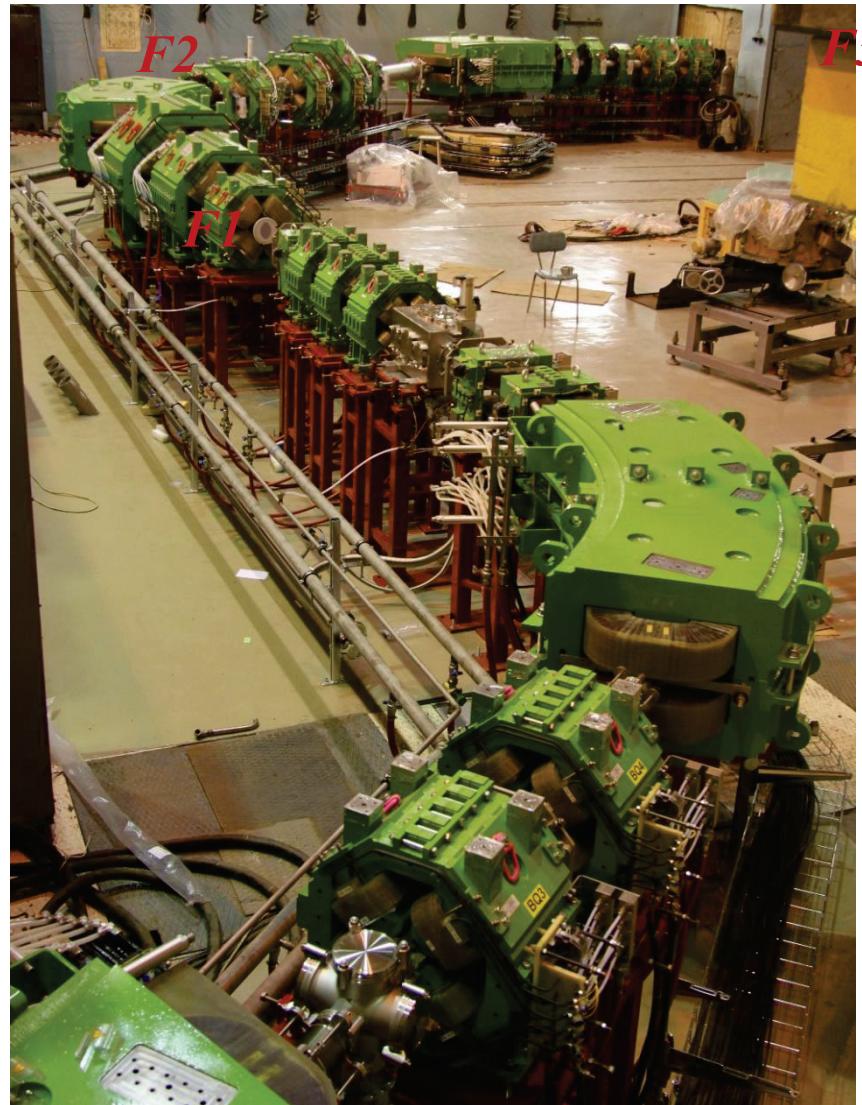
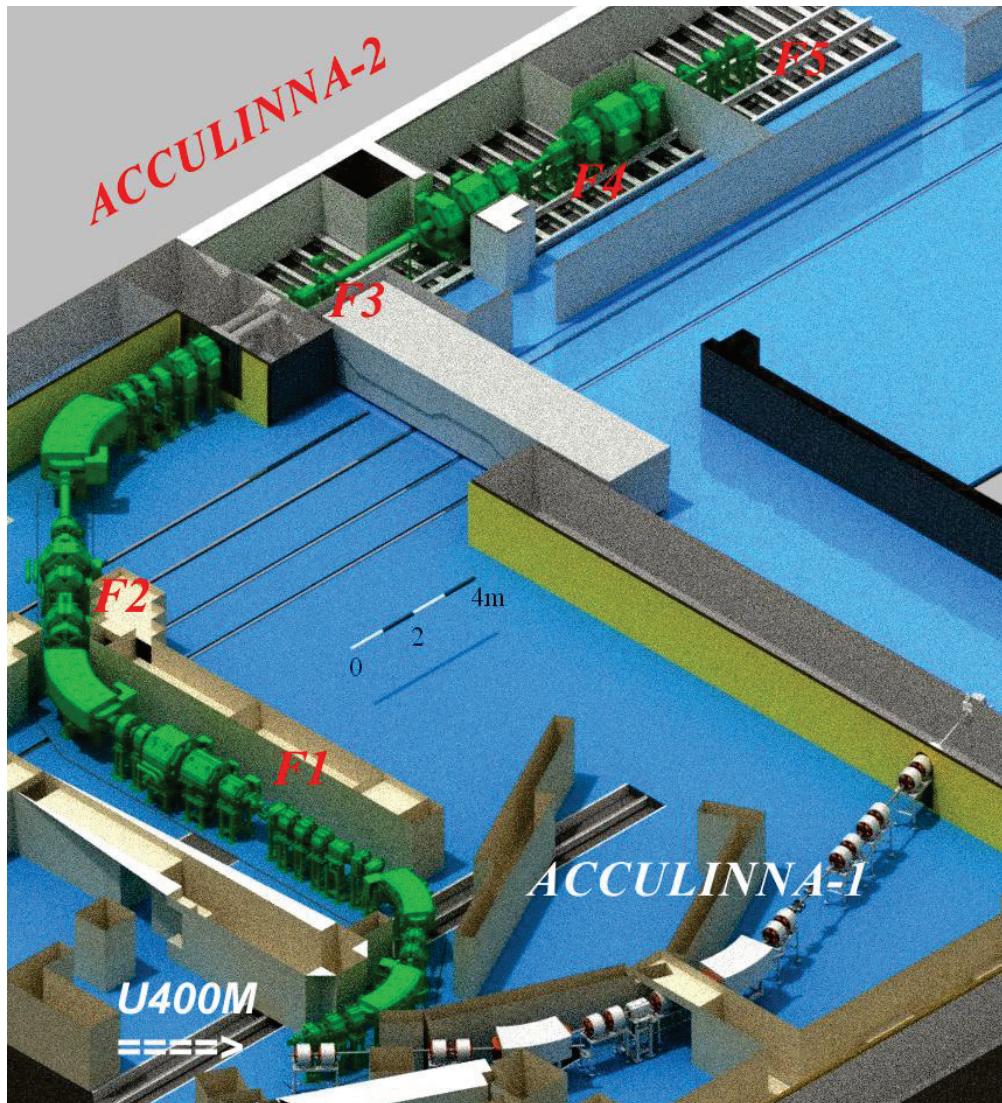


**Thickness of stripping foil**  
– 20 -200  $\mu\text{g}/\text{cm}^2$

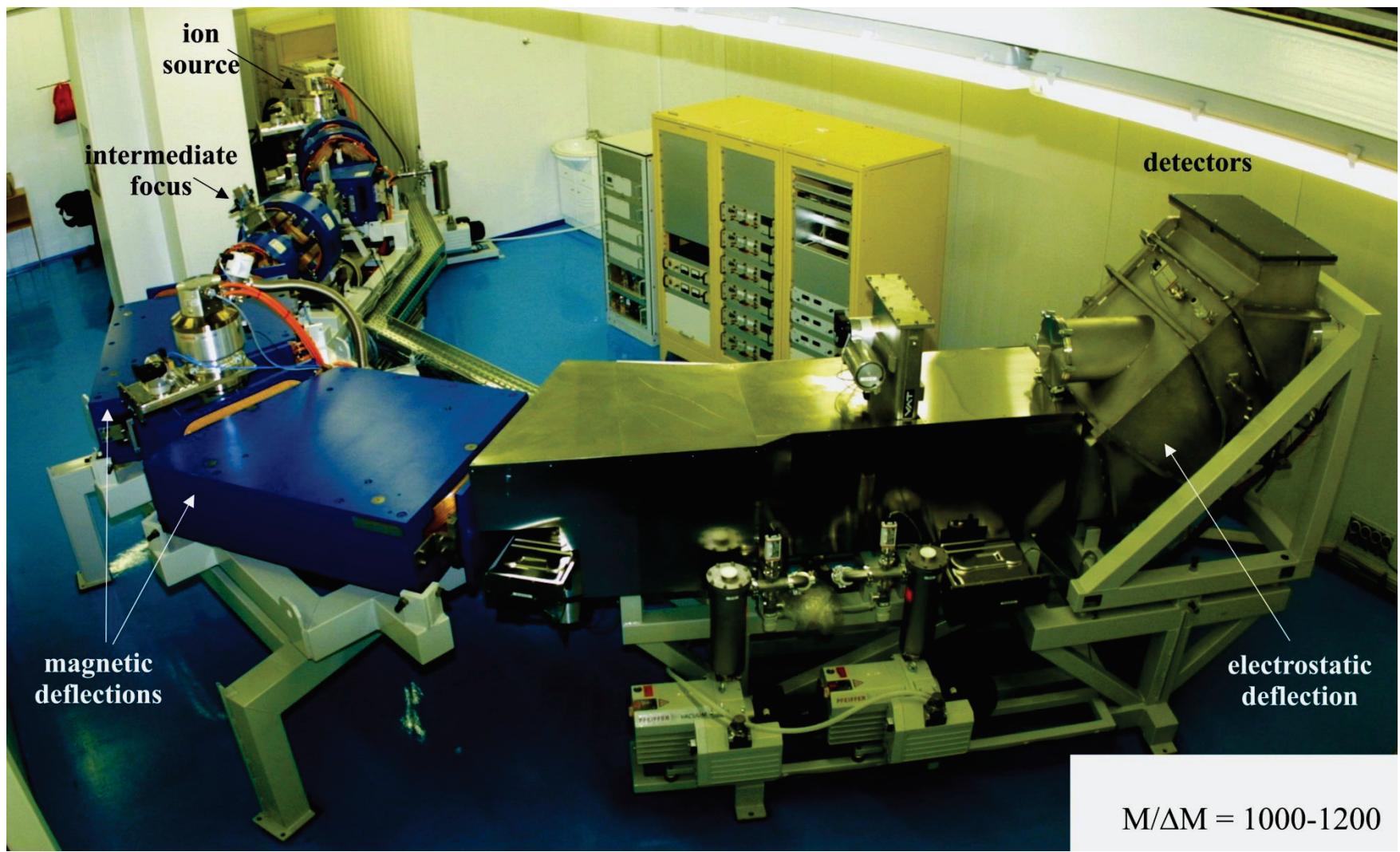
# New experimental set-ups at U400M



# Scheme of the full ACCULINNA-2 setup (left) and the main part of magnets inside of the cyclotron hall (right). Manufactured by SIGMAPHI, <http://www.sigmaphi.fr/>



# Mass-spectrometer MASHA

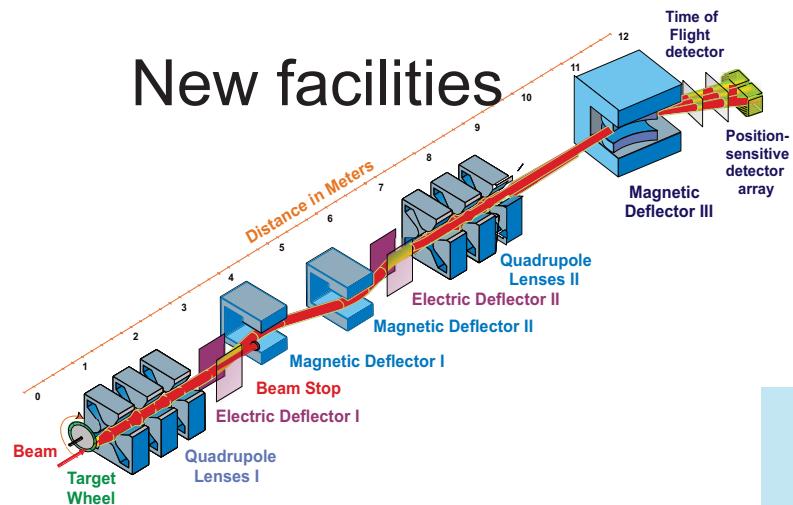


# The main task of the FLNR Seven-Year Plan for 2017–2023 is the full implementation of the DRIBs-III Project, namely:

1. Commissioning and development of "**SHE Factory**" based on the **DC-280** cyclotron (design parameters of beams with smoothly variable energy; attaining maximum beam intensity (up to 10  $\mu\text{A}$ ) for nuclei with  $A \leq 100$ ; development of infrastructure for accommodation and use of experimental set-ups of other research centers);
2. **Reconstruction of the U-400** cyclotron and building of a new experimental hall (extension of the range of accelerated ions from helium to uranium with energies smoothly varying within a wide range 0.8–25 MeV·A);
3. **Reconstruction of the U-400M** cyclotron (production of intensive beams of radioactive ions, advancing toward the boundaries of proton and neutron stability of nuclei; conduct of research of nuclear interactions with maximum proton and neutron excess, employing the new powerful ACCULINNA-II separator);
4. Development of long-running experimental set-ups.

# SHE factory:

New facilities



High-current cyclotron  
DC-280



New experimental  
hall



# Cyclotron U-400. $^{48}\text{Ca}^{5+}$

1996

PIG:  $I \sim 0.4 \mu\text{A}$ ,  
 $^{48}\text{Ca}$  consumption:  $4 \div 15 \text{ mg/h}$

ECR:  $I \sim 8 \mu\text{A}$ ,  
 $^{48}\text{Ca}$  consumption  $0.4 \div 0.5 \text{ mg/h}$

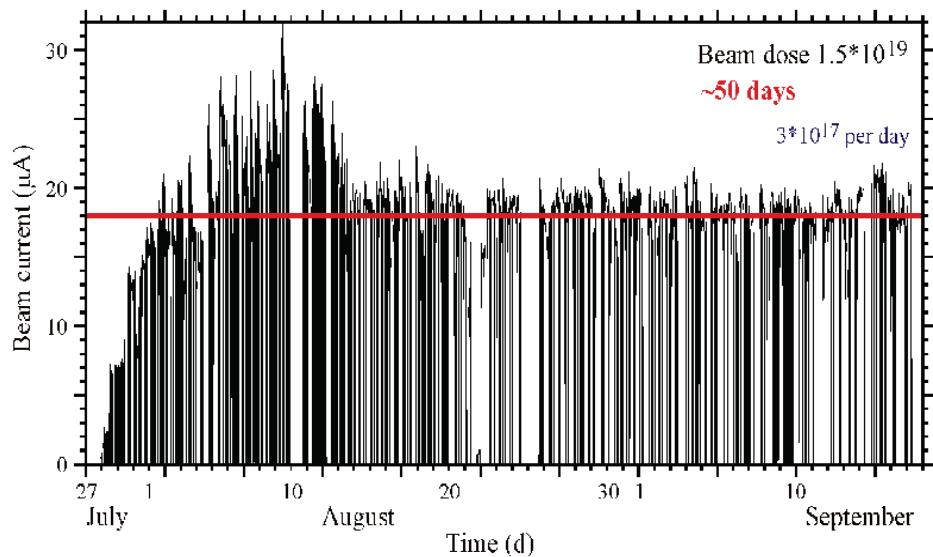
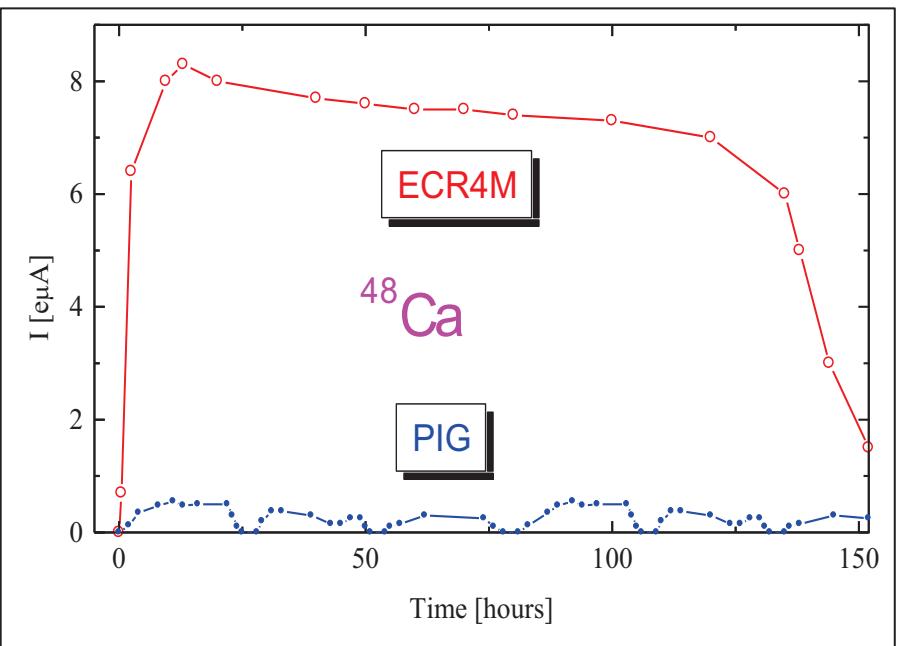
2010

$I \sim 18 \mu\text{A}$  (1 p $\mu\text{A}$ )

Transformation of  $^{48}\text{Ca}$  working substance  
into the  $^{48}\text{Ca}$  beam on the target is about  
1% in the routine operation.

2017

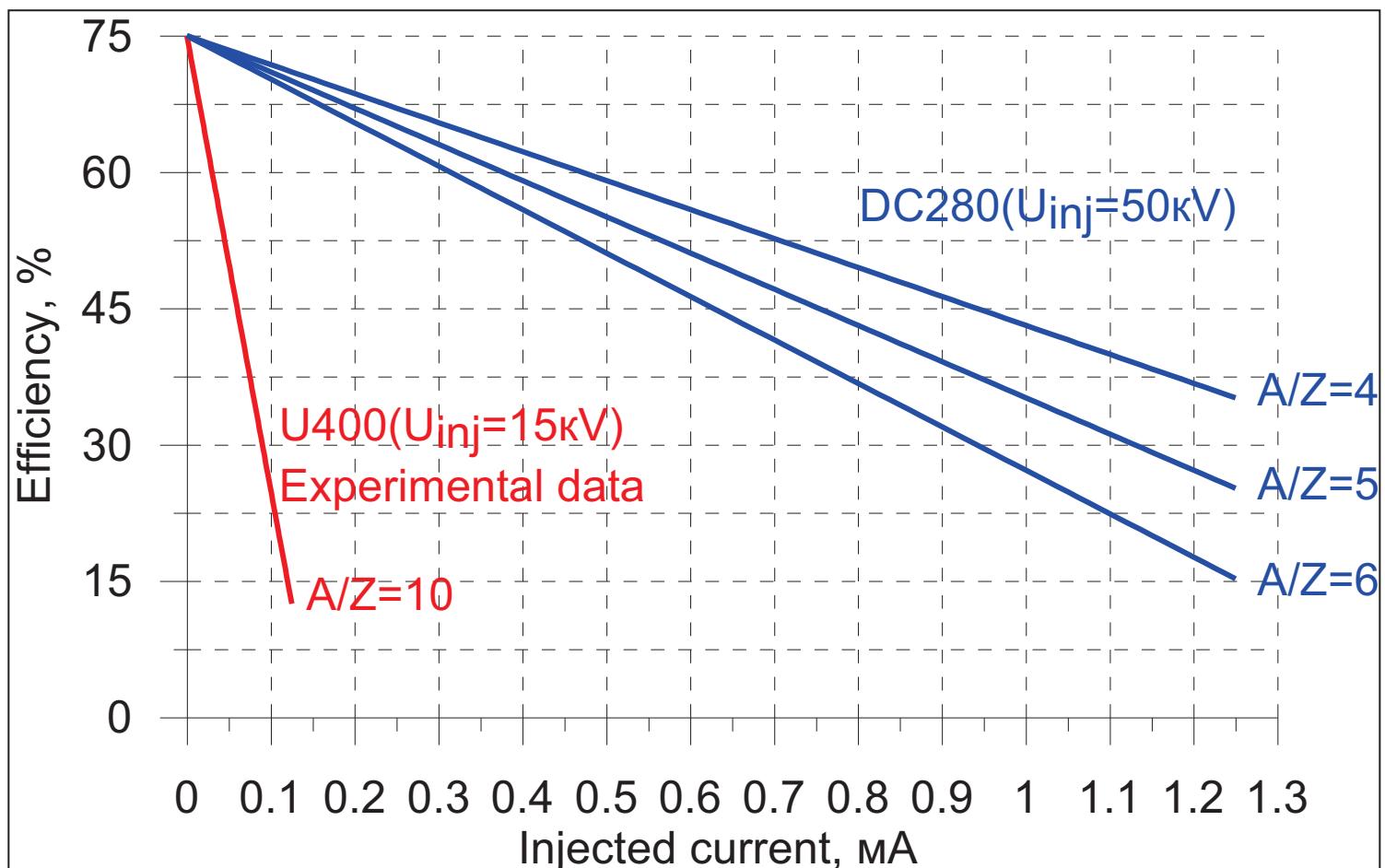
Intensity  $^{48}\text{Ca}$      $1 \text{ p}\mu\text{A} \rightarrow 10 \text{ p}\mu\text{A}$



DC-280

## DC-280

Overall (ion source → extraction radius) beam current transfer efficiency



# SHE-factory: High-current cyclotron DC280



Main setups:

*GFS (synthesis), GFS (chemistry), SHELS*

Main tasks:

- *Synthesis of SHE.*
- *Properties and Spectroscopy of SHE;*
- *Chemistry of SHE;*
- *Searching for new reactions leading to SHE*

DC280 (expected) $E=4 \div 8 \text{ MeV/A}$		
Ion	Ion energy [MeV/A]	Output intensity
$^7\text{Li}$	4	$1 \times 10^{14}$
$^{18}\text{O}$	8	$1 \times 10^{14}$
$^{40}\text{Ar}$	5	$6 \times 10^{13}$
$^{48}\text{Ca}$	5	$0,6\text{-}1,2 \times 10^{14}$
$^{54}\text{Cr}$	5	$2 \times 10^{13}$
$^{58}\text{Fe}$	5	$1 \times 10^{13}$
$^{124}\text{Sn}$	5	$2 \times 10^{12}$
$^{136}\text{Xe}$	5	$1 \times 10^{14}$
$^{238}\text{U}$	7	$5 \times 10^{10}$

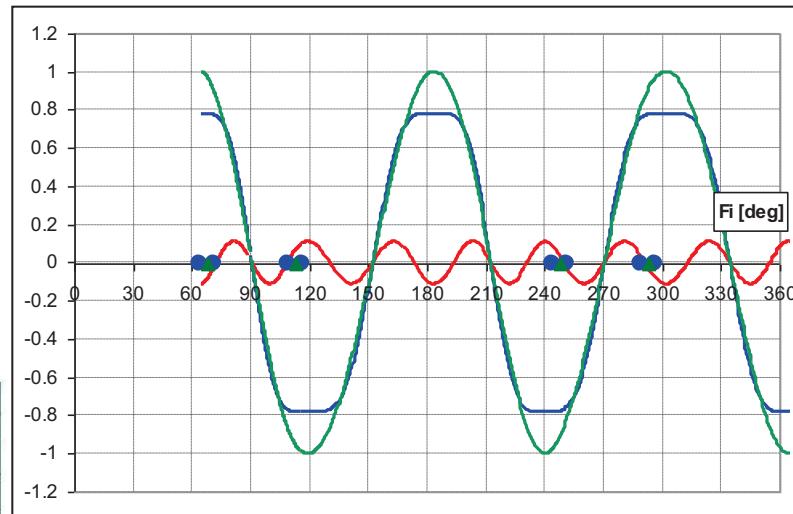
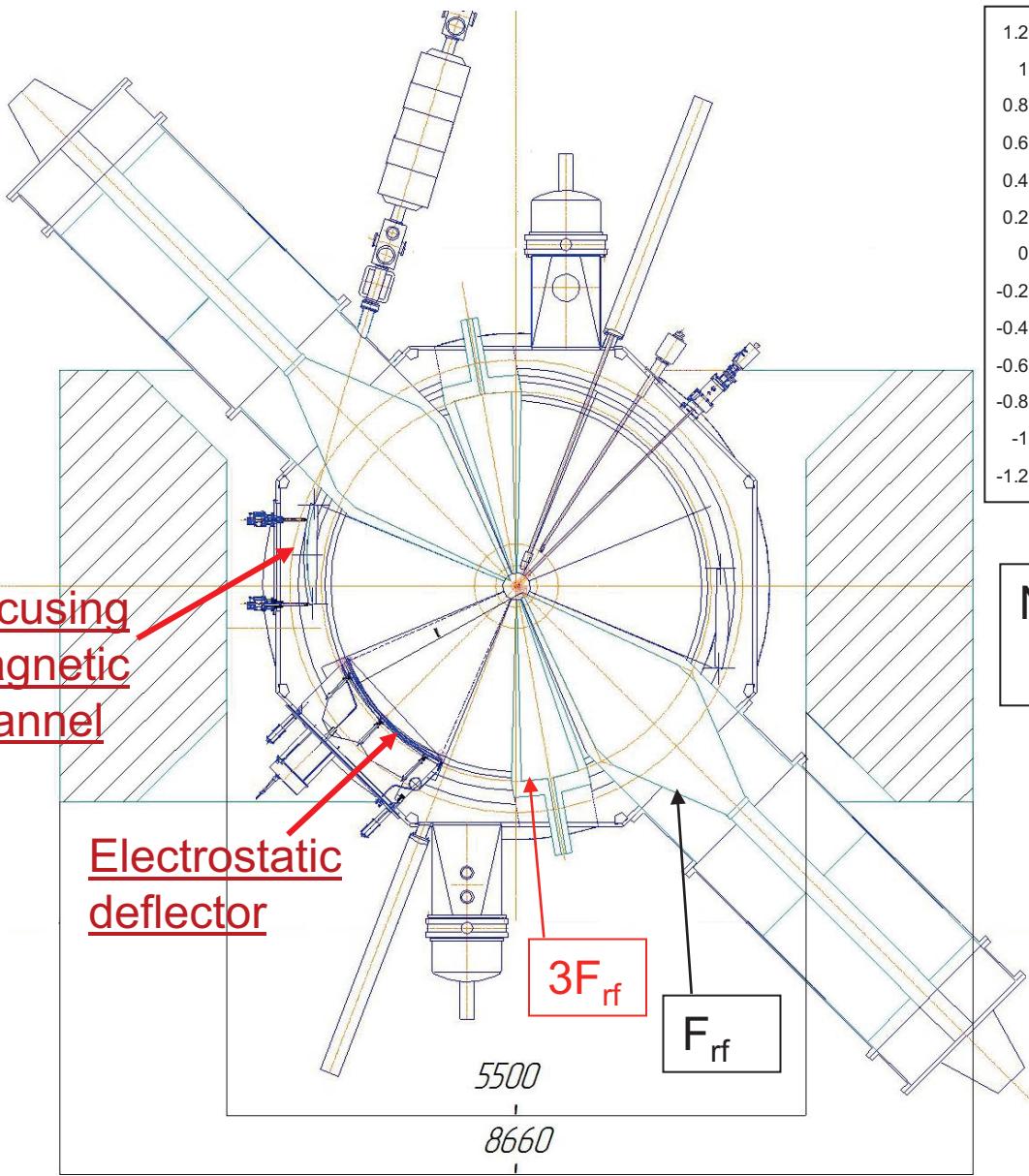
# DC-280

## Main Parameters

<b>Ion source</b>	DECRIS-4 - 14 GHz DECRIS-SC3 - 18 GHz
<b>Injecting beam potential</b>	<b>Up to 100 kV</b>
<b>A/Z range</b>	<b>4÷7</b>
<b>Energy</b>	<b>4÷8 MeV/n</b>
<b>Magnetic field level</b>	<b>0.6÷1.35 T</b>
<b>K factor</b>	<b>280</b>
<b>Gap between plugs</b>	<b>400 mm</b>
<b>Valley/hill gap</b>	<b>500/208 mm/mm</b>
<b>Magnet weight</b>	<b>1000 t</b>
<b>Magnet power</b>	<b>300 kW</b>
<b>Dee voltage</b>	<b>2x130 kV</b>
<b>RF power consumption</b>	<b>2x30 kW</b>
<b>Flat-top dee voltage</b>	<b>2x14 kV</b>

# Beam extraction system

# Flat-Top system



Net effect  $A_1 \sin(\omega_{rf} t) + A_2 \sin(3\omega_{rf} t)$   
 $A_2 \approx 0.1 \cdot A_1$

# The magnet of DC-280 cyclotron

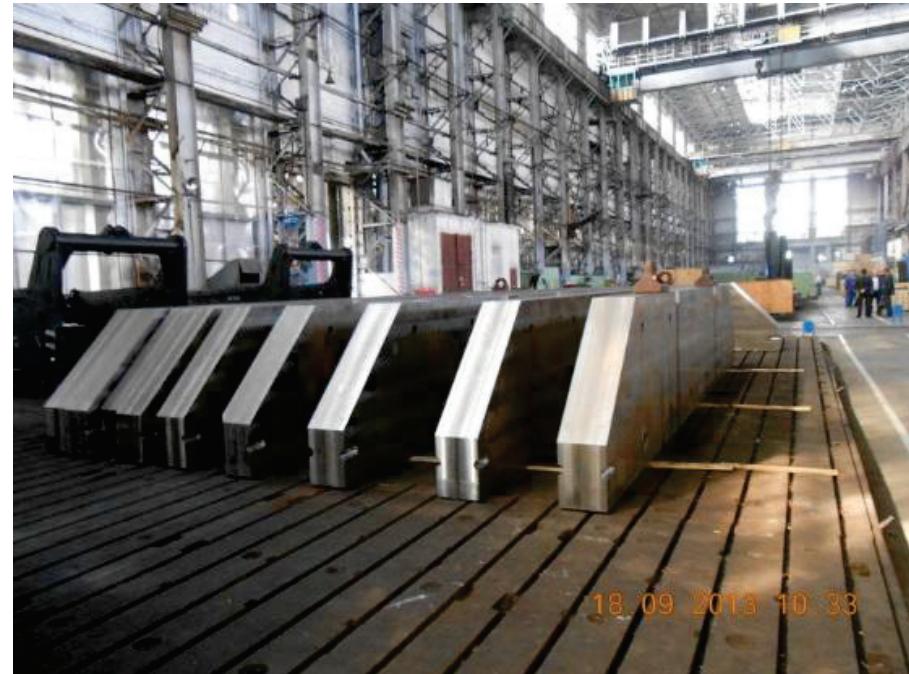


05/08/2014

# The DC-280 cyclotron magnet

has been manufactured at  
Novokramatorsky machine-building  
plant (Ukraine) and delivered to  
Dubna.

The start of the assembling  
magnet at the FLNR  
- 2016 August 15.



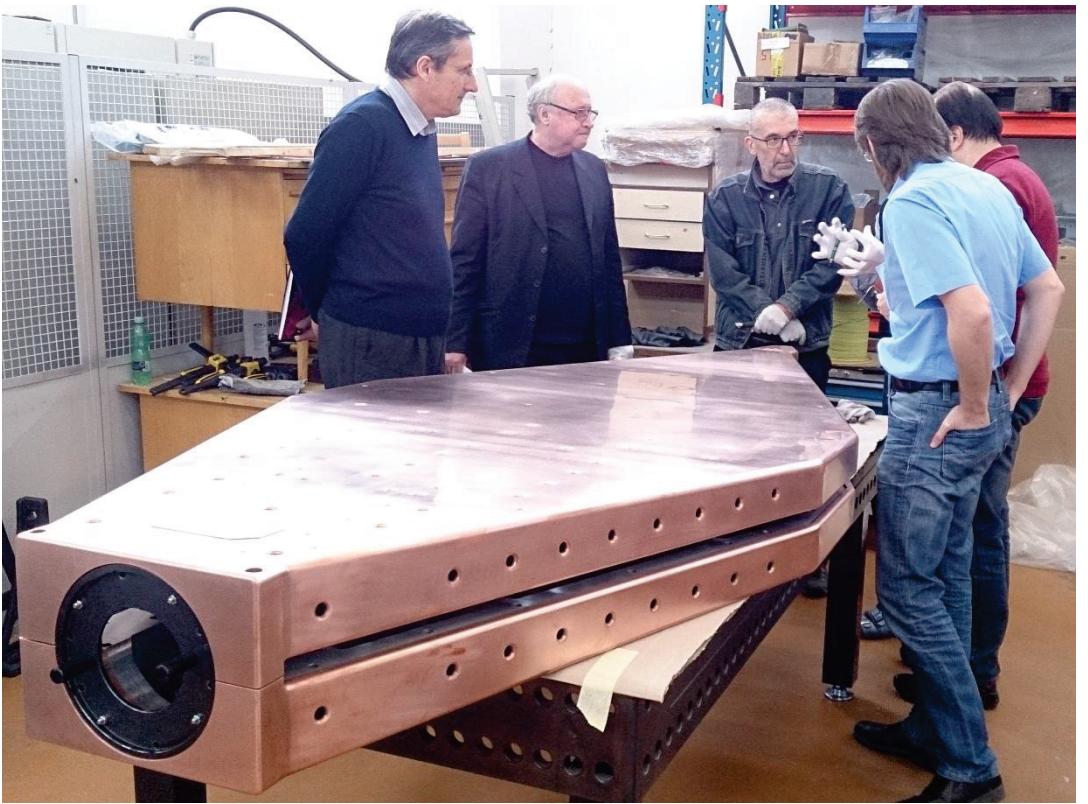
# Correction coils (azimuthal and radial)

3-10 October 2016 -  
installation of the correcting  
coils at the cyclotron magnet in  
new FLNR accelerator hall

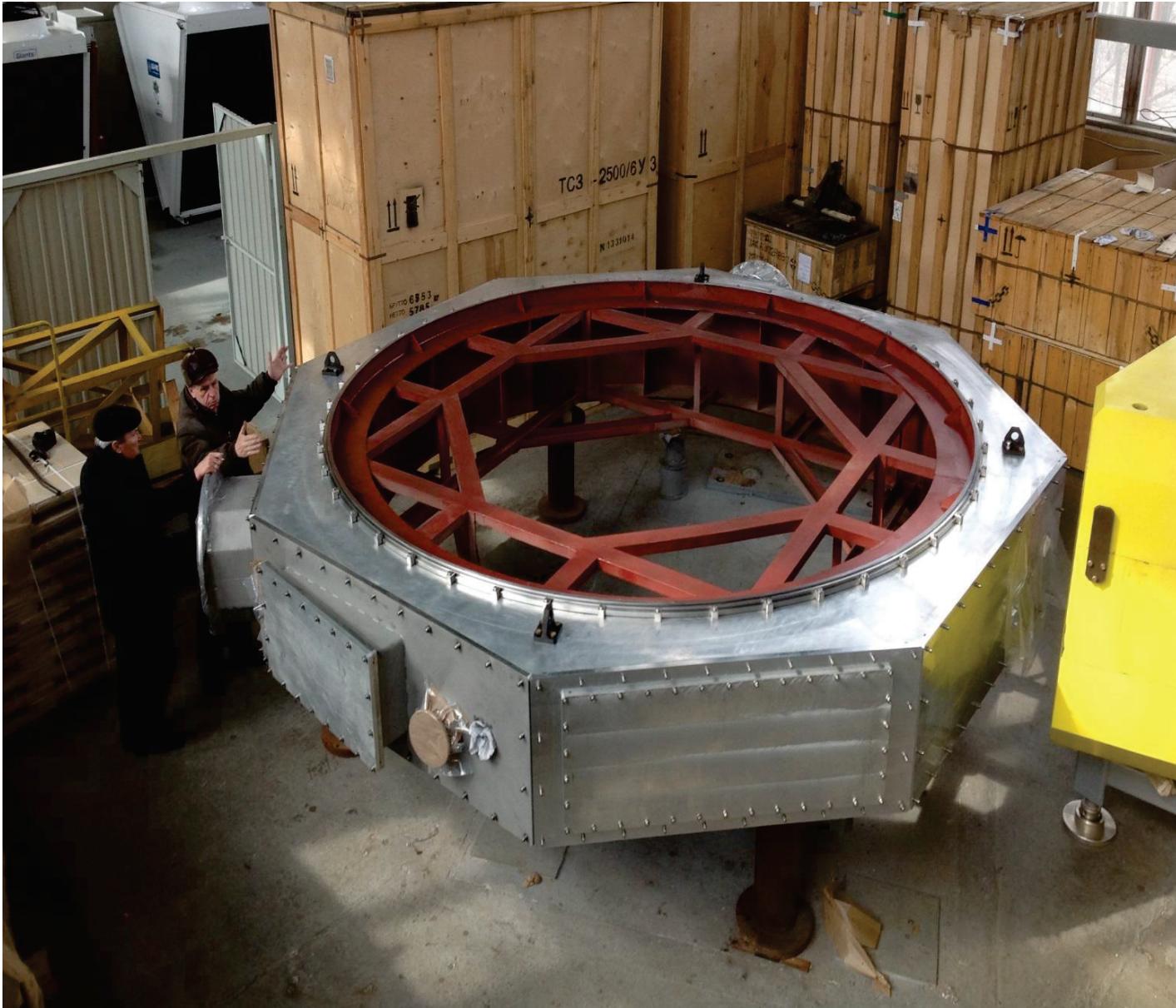


Cooling lines





# DC-280. Vacuum chamber



# DC-280. Water cooling system



# New experimental set up - SHELS velocity filter (Separator for Heavy EElement Spectroscopy)



# Experimental Hall of the SHE-Factory (August 2016)



# Modernization of the U400 cyclotron (Project U-400R)

The U-400 cyclotron has been operating since 1978.

The project of the U-400 cyclotron modernization is developed.

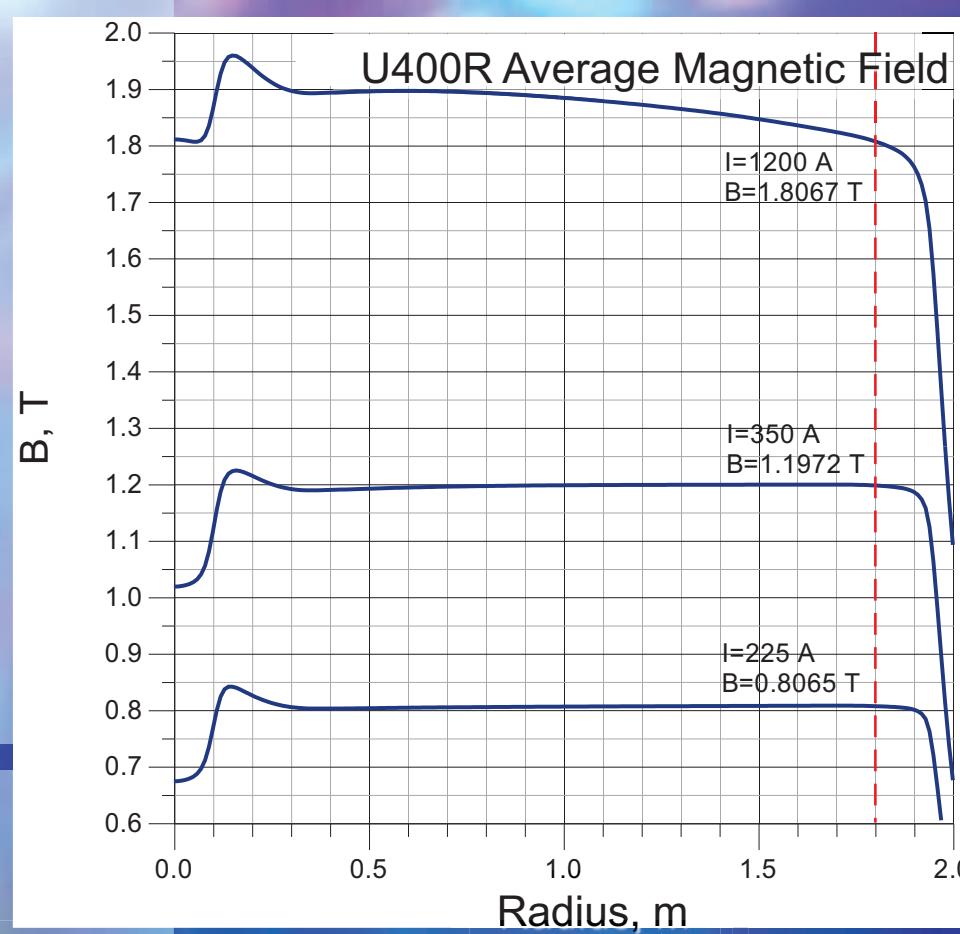
The upgrade will be performed after the completion of the DC-280 cyclotron construction

## **MAIN PURPOSE**

- Improvement of the quality and intensity of stable and radioactive beams ( $^{48}\text{Ca}$  –  $2.5 \div 3 \mu\text{A}$  )
- **Providing a smooth variation of ion energy in the range of 0.8 – 27 MeV/A,**
- Decrease the consumption of rare isotopes
- Decrease the power consumption of the magnet from 1 to 0.25 MW



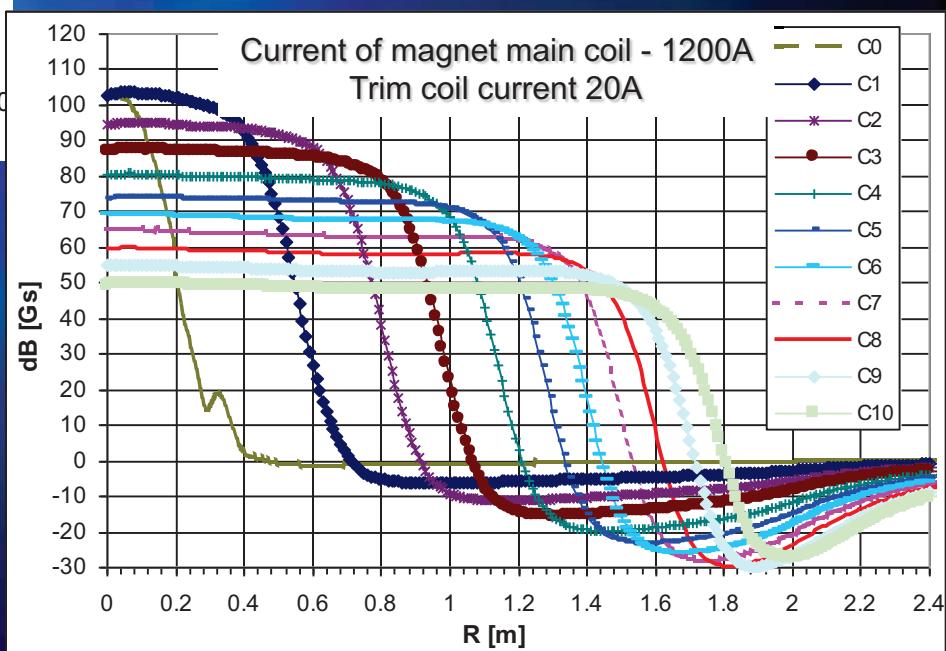
**Cyclotron U400  
has been operating since 1979**



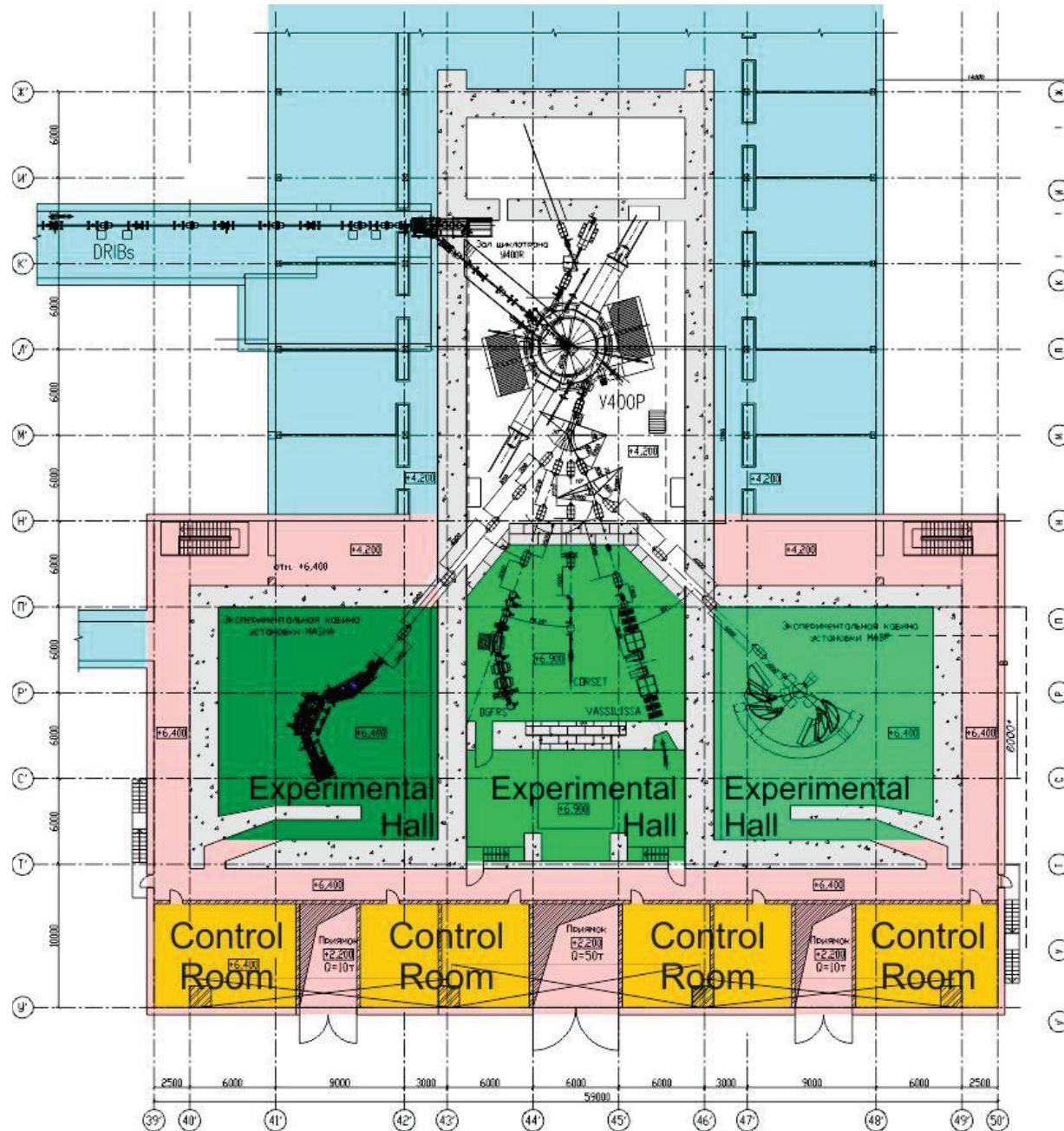
# Radial Distribution of Average Magnetic Field without Trim Coil's Shimming

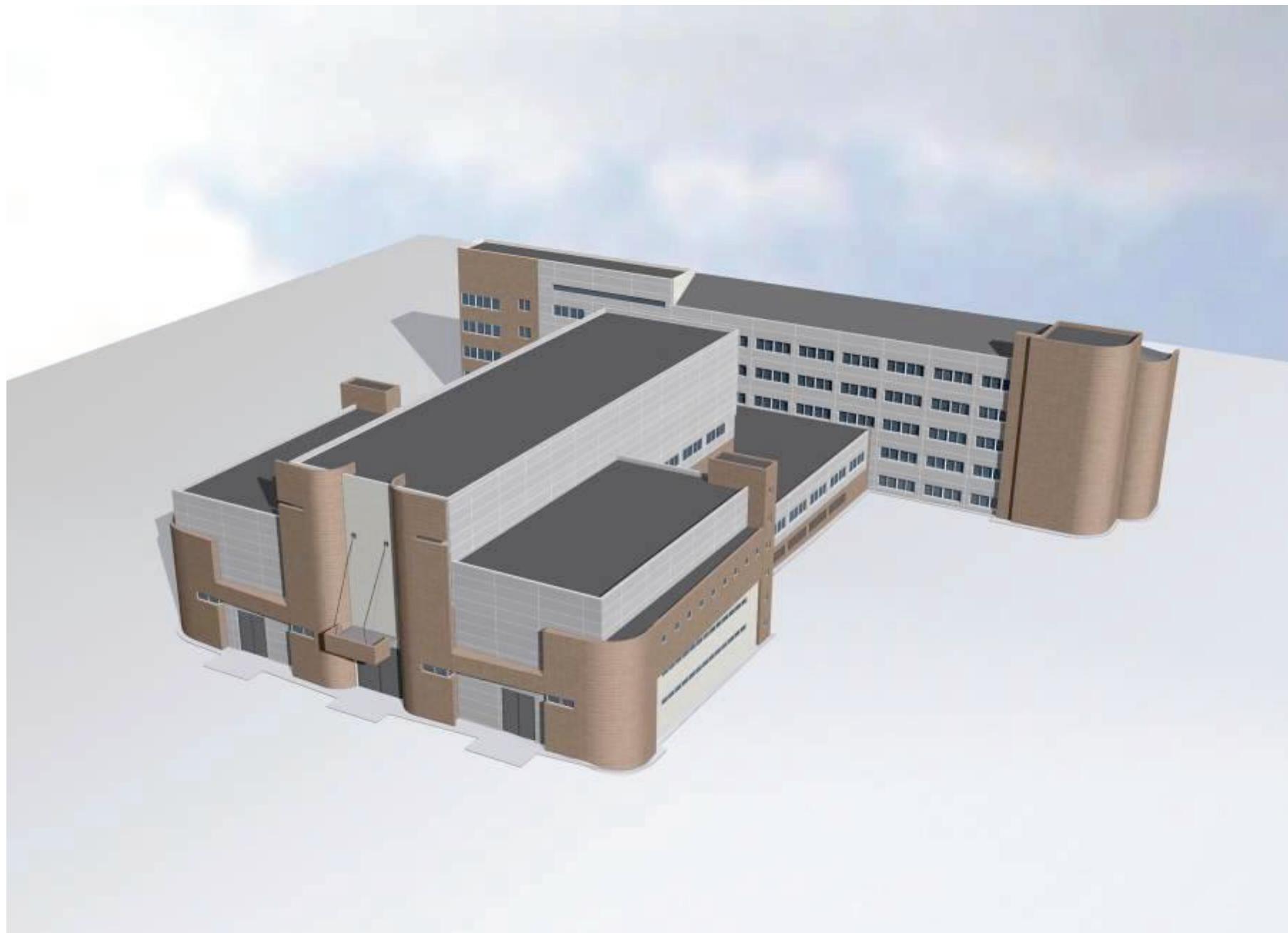
# U400 → U400R

# Radial Distribution of Magnetic Field of Trim Coils



# U-400R. Median plane level. Second floor.





# Parameters of U400 and U400R typical ions

U400		
Ion	Ion energy [MeV/u]	Output intensity
$^4 \text{He}^{1+}$	-	-
$^6 \text{He}^{1+}$	11	$3 \cdot 10^7$ pps
$^8 \text{He}^{1+}$	7.9	-
$^{16} \text{O}^{2+}$	5.7; 7.9	5 p $\mu$ A
$^{18}\text{O}^{3+}$	7.8; 10.5; 15.8	4.4 p $\mu$ A
$^{40} \text{Ar}^{4+}$	3.8; 5.1 *	1.7 p $\mu$ A
$^{48} \text{Ca}^{5+}$	3.7; 5.3 *	1.2 p $\mu$ A
$^{48}\text{Ca}^{9+}$	8.9; 11; 17.7 *	1 p $\mu$ A
$^{50} \text{Ti}^{5+}$	3.6; 5.1 *	0.4 p $\mu$ A
$^{58} \text{Fe}^{6+}$	3.8; 5.4 *	0.7 p $\mu$ A
$^{84}\text{Kr}^{8+}$	3.1; 4.4 *	0.3 p $\mu$ A
$^{136}\text{Xe}^{14+}$	3.3; 4.6; 6.9 *	0.08 p $\mu$ A

U400R (expected)		
Ion	Ion energy [MeV/u]	Output intensity
$^4 \text{He}^{1+}$	$6.4 \div 27$	23 p $\mu$ A **
$^6 \text{He}^{1+}$	$2.8 \div 14.4$	$10^8$ pps
$^8 \text{He}^{1+}$	$1.6 \div 8$	$10^5$ pps
$^{16} \text{O}^{2+}$	$1.6 \div 8$	19.5 p $\mu$ A **
$^{16} \text{O}^{4+}$	$6.4 \div 27$	5.8 p $\mu$ A **
$^{40} \text{Ar}^{4+}$	$1 \div 5.1$	10 p $\mu$ A
$^{48} \text{Ca}^{6+}$	$1.6 \div 8$	2.5 p $\mu$ A
$^{48} \text{Ca}^{7+}$	$2.1 \div 11$	2.1 p $\mu$ A
$^{50} \text{Ti}^{10+}$	$4.1 \div 21$	1 p $\mu$ A
$^{58} \text{Fe}^{7+}$	$1.2 \div 7.5$	1 p $\mu$ A
$^{84} \text{Kr}^{7+}$	$0.8 \div 3.5$	1.4 p $\mu$ A
$^{132} \text{Xe}^{11+}$	$0.8 \div 3.5$	0.9 p $\mu$ A

# Increasing of accelerated ion energy at the U-400M cyclotron



# U-400M cyclotron

**At the U-400M cyclotron 3 acceleration modes are provided**

**Ion**

**Energy [MeV/u]**

**Intensity of extracted beam, pps**

## *Acceleration mode of low energy ions*

E=4.5 ÷ 11 MeV/u  
 (mass to charge ratio accelerated ions) A/Z=6-10  
 Harmonic of acceleration - 4  
 Extraction by charge exchange method:  
 $Z_{\text{acc}}/Z_{\text{ext}} = 2,0-4,0$

$^{12}\text{C}^{2+}$

**11**

**$3 \times 10^{12}$**

$^{48}\text{Ca}^{6+}$

**6.6**

**$3 \times 10^{12}$**

$^{136}\text{Xe}^{17+}$

**6.3**

**$2 \times 10^{10}$**

$^{238}\text{U}^{30+}$

**5**

## *Acceleration mode of high energy ions (main mode)*

E=30 ÷ 55 MeV/u  
 (mass to charge ratio accelerated ions) A/Z=2,8-5  
 Harmonic of acceleration - 2  
 Extraction by charge exchange method:  $Z_{\text{acc}}/Z_{\text{ext}} = 1,4-1,7$

$^7\text{Li}^{2+}$

**35**

**$6 \times 10^{13}$**

$^{18}\text{O}^{5+}$

**33**

**$1 \times 10^{13}$**

$^{40}\text{Ar}^{12+}$

**40**

**$1 \times 10^{12}$**

## *Acceleration mode of high energy ions (additional)*

E=55 ÷ 100 MeV/u  
 (mass to charge ratio accelerated ions) A/Z=2,0-2,8  
 Harmonic of acceleration - 2  
**In this mode the accelerator didn't operate**  
 (The existing extraction method by stripping foil does not allow to extract accelerated beam from the cyclotron.  
 It is necessary to use an electrostatic deflector)

$^{11}\text{B}^{5+}$

**86**

$^{32}\text{S}^{14+}$

**80**

$^{22}\text{Ne}^{9+}$

**70**

$^{48}\text{Ca}^{18+}$

**59**

# 2016÷2024 years FLNR accelerators running, creation and modernization schedule (2016)

Year Accelerator	2016	2017	2018	2019	2020	2021	2022	2023	2024
DC280		Assembling Beam tuning	5000	5000	5000	5000	5000	5000	5000
U400M-U400MR	5000	5000	5000	Reconstruction	5000	5000	5000	5000	5000
U400-U400R	5000	5000	5000	5000	2000	Reasse mbling	Building	2000	5000
Beam time on the targets	10 000	10 000	15 000	10 000	12 000	10 000	10 000	12 000	15 000

Hour

- annual beam time on the targets.



**THANK YOU  
FOR YOUR  
ATTENTION !**

**Flerov Laboratory of Nuclear Reactions , JINR**