



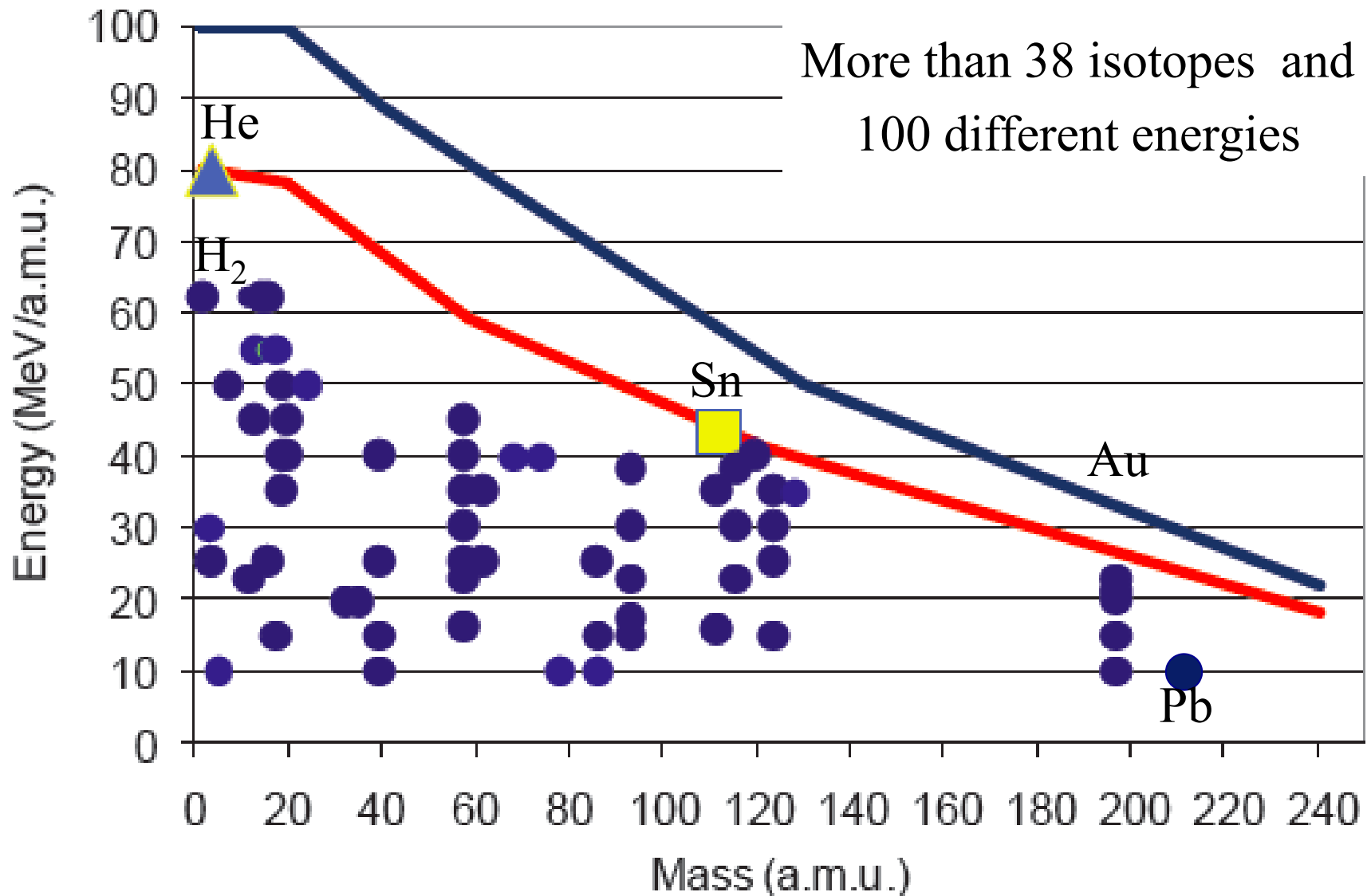
UPGRADE OF THE LNS SUPERCONDUCTING CYCLOTRON FOR BEAM POWER HIGHER THAN 2-5 KW



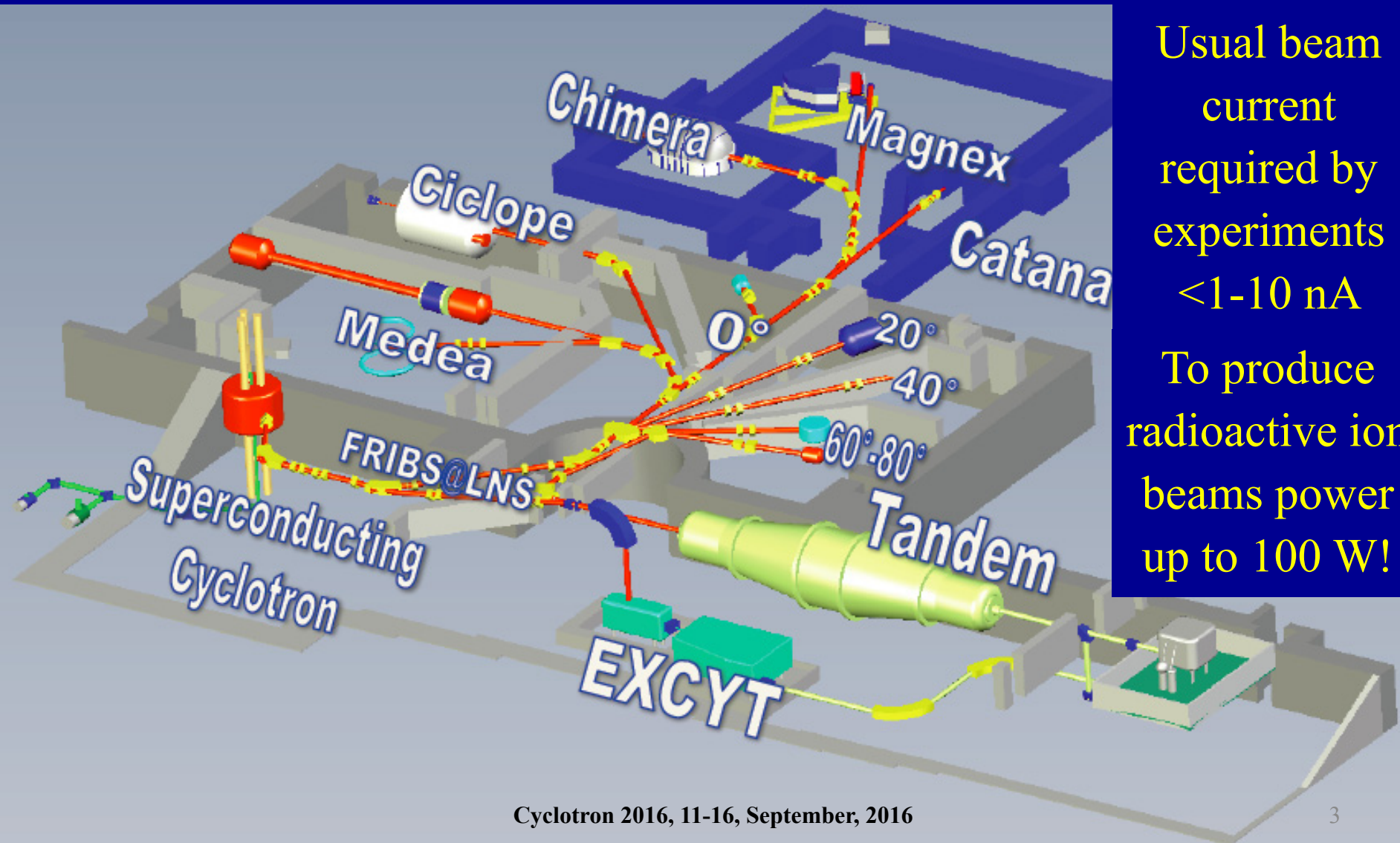
*L. Calabretta, A. Calanna, G. Cuttone, G. D'Agostino,
D. Rifuggiato, A.D. Russo*

LNS-INFN, Catania, Italy

April 1995: 1st Beam delivered by our Cyclotron



Accelerators room and Experimental area of LNS - Catania

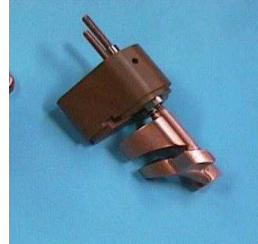
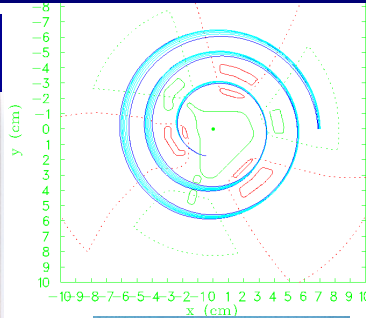
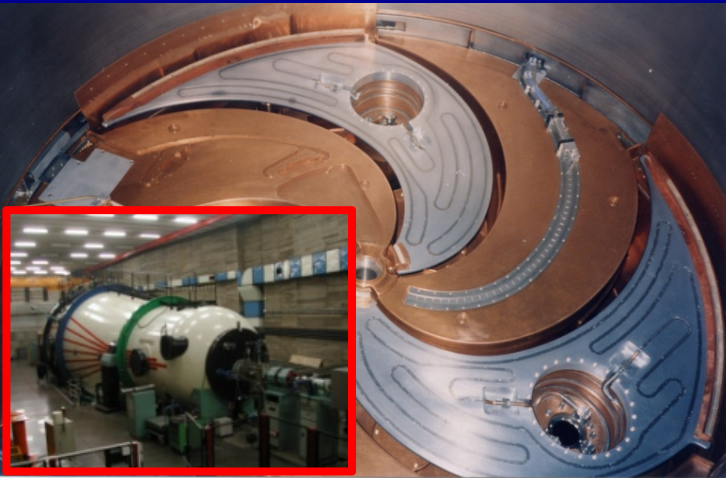


Usual beam
current
required by
experiments
<1-10 nA

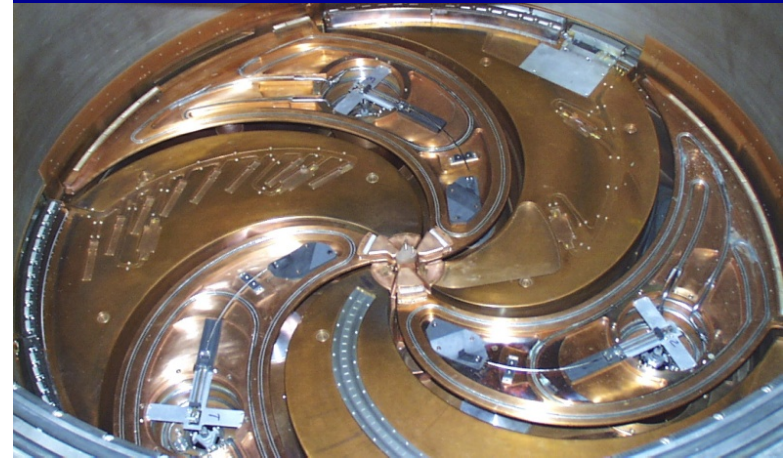
To produce
radioactive ion
beams power
up to 100 W!

Beam current limits of our Cyclotron is mainly due to low extraction efficiency ($\epsilon \approx 50\div 60\%$)

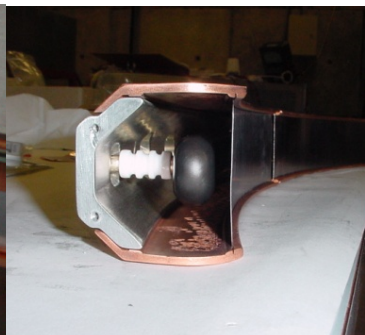
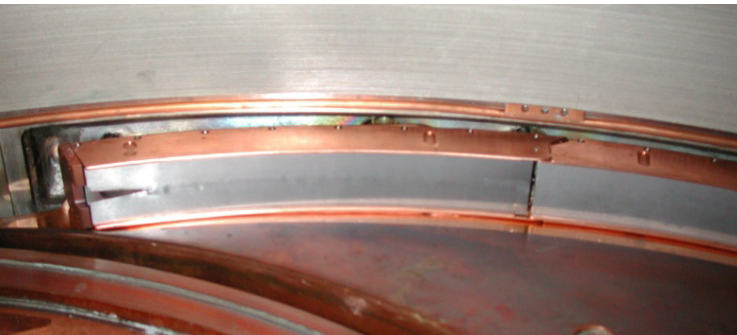
1994 – CS as Tandem booster



2000 – Stand alone



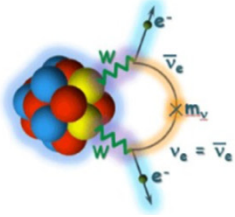
Separation among the turns at extraction $\rightarrow \Delta R = R \cdot (\Delta E/E) \cdot (1/v_r^2) \cdot \gamma/(\gamma+1)$



improvements: **Septum W** made, **direct cooling**, **thickness 0.3 vs. 0.15 mm** $\rightarrow$ **Extraction efficiency 63% vs. 50%**

$^{13}\text{C}^{4+}$ @ 45 AMeV
 $P_{\text{extr}} = 150 \text{ watt}$
 $I = 1020 \text{ enA}$
 $= 1.5 \times 10^{12} \text{ pps}$

The NUMEN project at INFN-LNS



$$\left(T_{1/2}^{0\nu\beta\beta}(0^+ \rightarrow 0^+)\right)^{-1} = G_{0\nu\beta\beta} \left|M^{0\nu\beta\beta}\right|^2 \left|f(m_i, U_{ei})\right|^2$$

Phase space factor

Effective neutrino mass

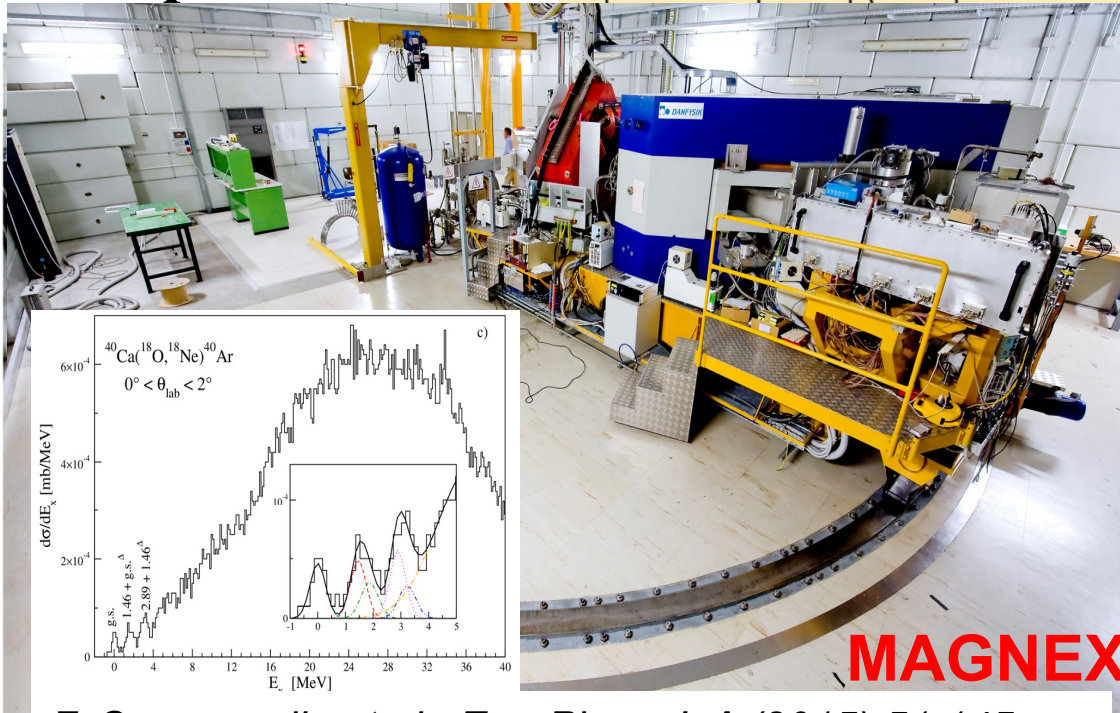
$0\nu\beta\beta$ decay half-life measurement Experiment

Nuclear Matrix Element (NME)

$$\left|M_{\varepsilon}^{0\nu\beta\beta}\right|^2 = \left|\left\langle\Psi_f\left|\hat{O}_{\varepsilon}^{0\nu\beta\beta}\right|\Psi_i\right\rangle\right|^2$$

Transition probability of a nuclear process

Nuclear physics plays a key role!



MAGNEX

F. Cappuzzello et al., *Eur. Phys. J. A* (2015) 51:145

THE IDEA:

Use of Nuclear reactions, **Double Charge Exchange reactions (DCE)**, to stimulate in the laboratory the same nuclear transition occurring in $0\nu\beta\beta$

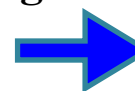
Power needed $\rightarrow P \approx \text{kWatt}$

Ion & energies of interest for the NUMEN experiment are: Carbon, Oxygen and Neon

Atomic Data and Nuclear Data Tables,
Vol. 51, No. 2, July 1992, Table 2 pag.187

Carbon	E = 15 MeV/u F(6) = 0.99917
	E = 20MeV/u F(6) = 0.99968
Oxygen	E=15 MeV/u F(8) = 0.9969
	E= 20 MeV/u F(8) = 0.9987
	E = 30 MeV/u F(8) = 0.99963
Neon	E = 15 MeV/u F(10) = 0.9911
	E =20MeV/u F(10) = 0.9967
	E = 30 MeV/u F(10) = 0.9991

For light ions at these
energies the
percentage of stripping
efficiency at $q=Z$ is
higher than >99%

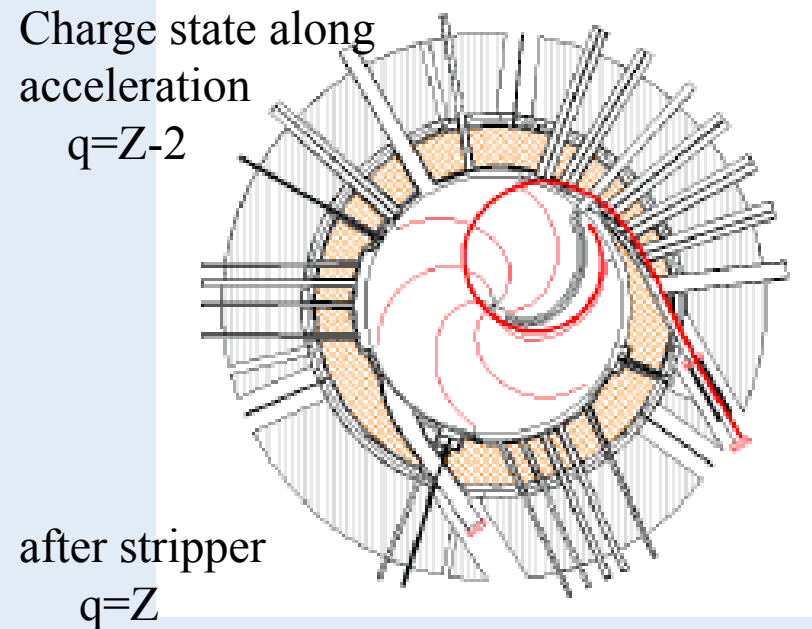


If we use the
stripping extraction
the expected
extraction efficiency
is 99%

Feasible Beam Power

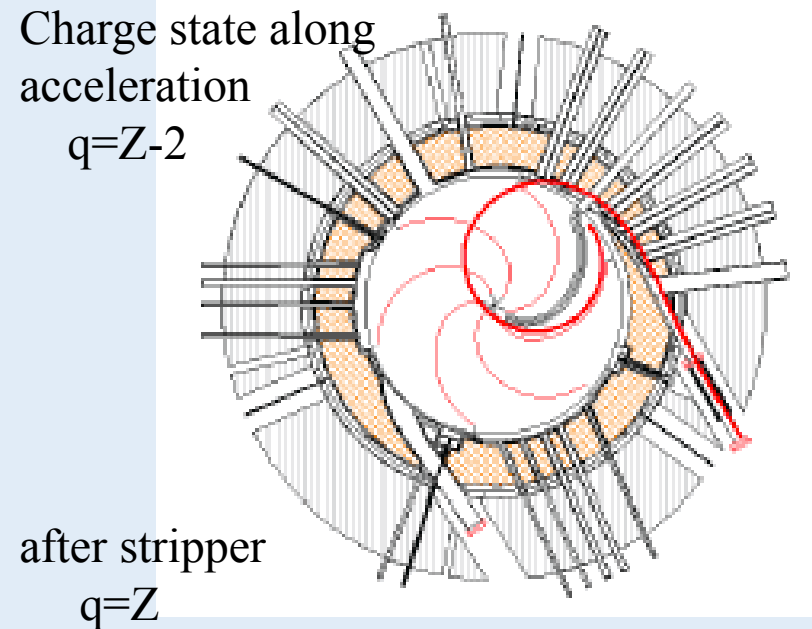
Ion	Energy MeV/u	Isource eμA	Iacc eμA	Iextr eμA	Iextr pps	Pextr watt
¹² C q=4+	18	400	60 (4+)	90 (6+)	$9.4 \cdot 10^{13}$	3240
¹² C q=5+	30	200	30 (4+)	45 (6+)	$4.7 \cdot 10^{13}$	2700
¹² C q=4+	45	400	60 (4+)	90 (6+)	$9.4 \cdot 10^{13}$	8100
¹² C q=4+	60	400	60 (4+)	90 (6+)	$9.4 \cdot 10^{13}$	10800
¹⁸ O q=6+	20	400	60 (6+)	80 (8+)	$6.2 \cdot 10^{13}$	3600
¹⁸ O q=6+	29	400	60 (6+)	80 (8+)	$6.2 \cdot 10^{13}$	5220
¹⁸ O q=6+	45	400	60 (6+)	80 (8+)	$6.2 \cdot 10^{13}$	8100
¹⁸ O q=6+	60	400	60 (6+)	80 (8+)	$6.2 \cdot 10^{13}$	10800
¹⁸ O q=7+	70	200	30 (7+)	34.3 (8+)	$2.7 \cdot 10^{13}$	5400
²⁰ Ne q=4+	15	600	90 (4+)	223 (10+)	$1.4 \cdot 10^{14}$	6690
²⁰ Ne q=7+	28	400	60 (7+)	85.7 (10+)	$5.3 \cdot 10^{13}$	4800
²⁰ Ne q=7+	70	400	60 (7+)	85.7 (10+)	$5.3 \cdot 10^{13}$	10280
⁴⁰ Ar q=14+	60	400	60 (14+)	77.1 (18+)	$2.7 \cdot 10^{13}$	10280

Stripping extraction allow to achieve high efficiency > 99%



Stripping extraction consists to increase the charge states of the accelerated beam of 1, 2 or more units crossing through a thin stripper foil. Then the beam magnetic rigidity is suddenly reduced and the beam trajectory escape the cyclotron pole region!

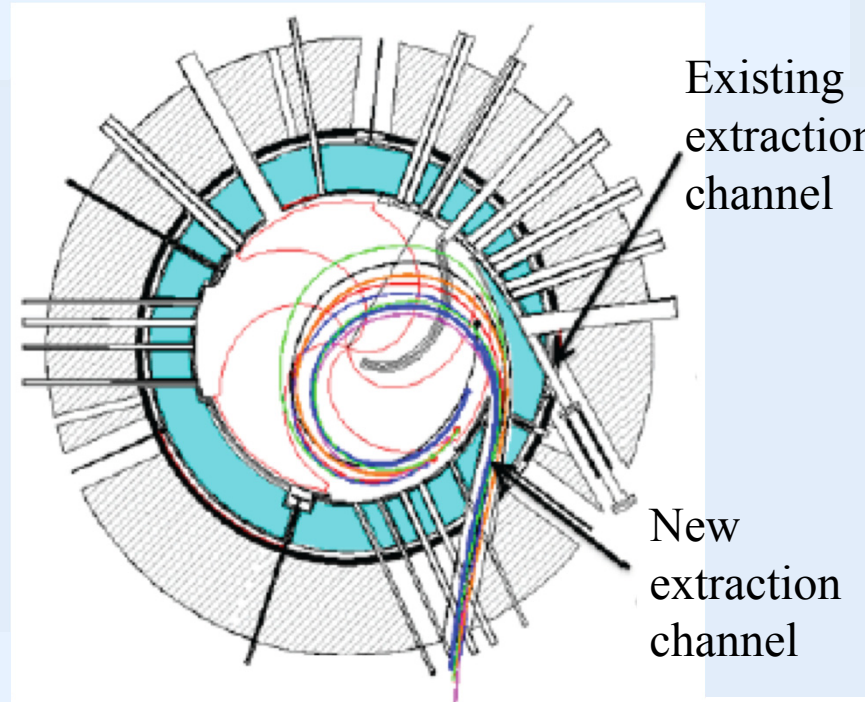
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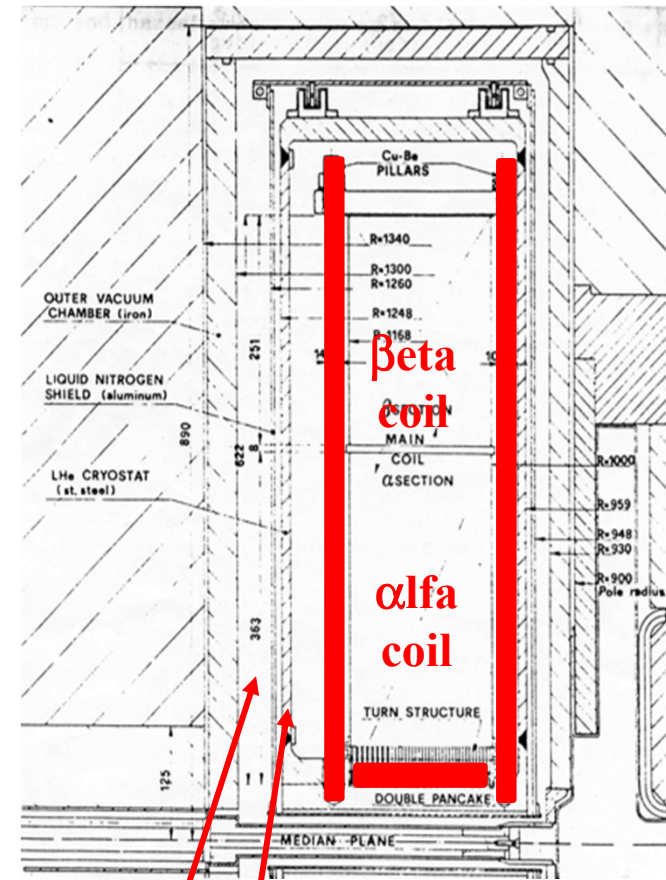
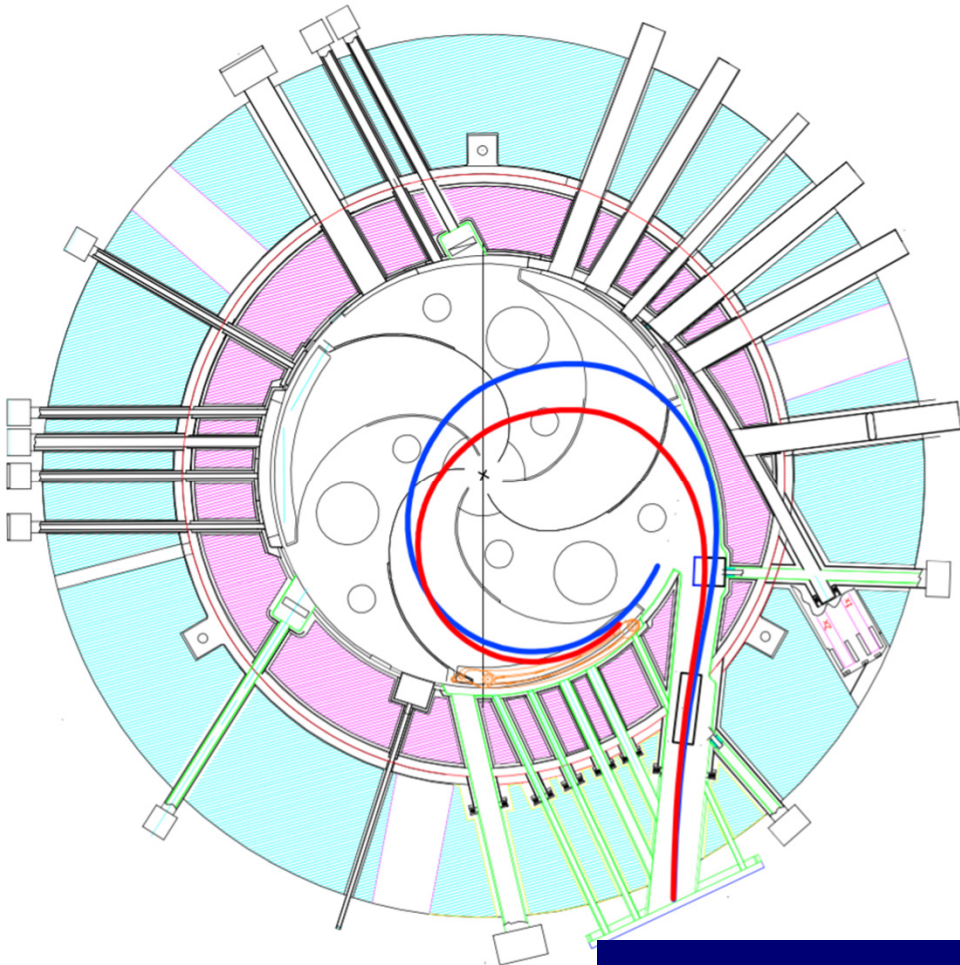
Unfortunately the beam dynamic simulations shown that only for few cases is possible to match the extraction trajectories produced by stripper with the existing extraction channel. Moreover, in these cases the beams sizes are a bit too large!

Better solution is to use a new one extraction channel with higher vertical gap!



Required changes to the cryostat and magnet of LNS cyclotron

- To Drill a new channel with a vertical gap=60 mm
- Increase the vertical gap of the acceleration chamber 24 → 30 mm!



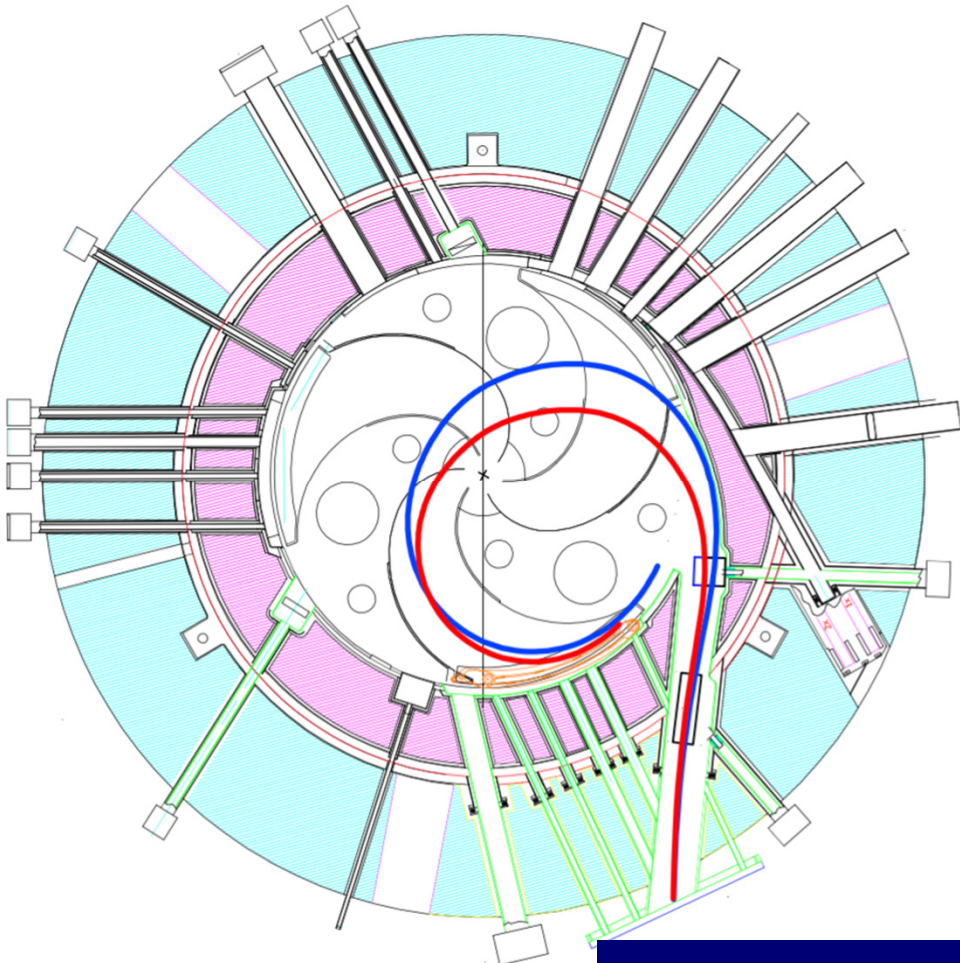
Nitrogen Shield

LHe Vessel

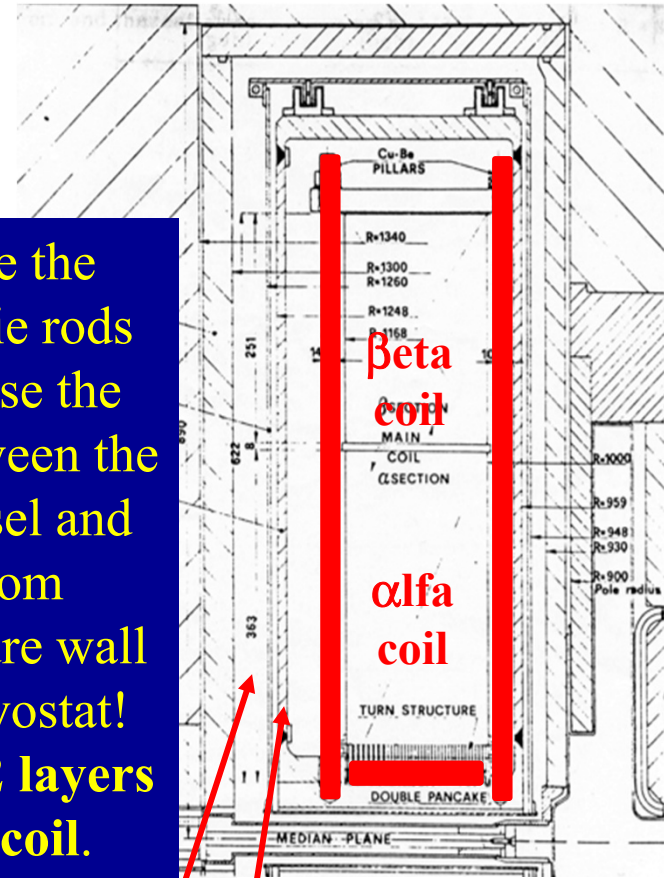
A conceptual design study has been proposed in collaboration with the PSFC of MIT

Required changes to the cryostat and magnet of LNS cyclotron

- To Drill a new channel with a vertical gap=60 mm
- Increase the vertical gap of the acceleration chamber 24 → 30 mm!



Remove the vertical tie rods to increase the room between the LHe vessel and the room temperature wall of the cryostat!
Remove 2 layers of alfa coil.



Nitrogen Shield

LHe Vessel

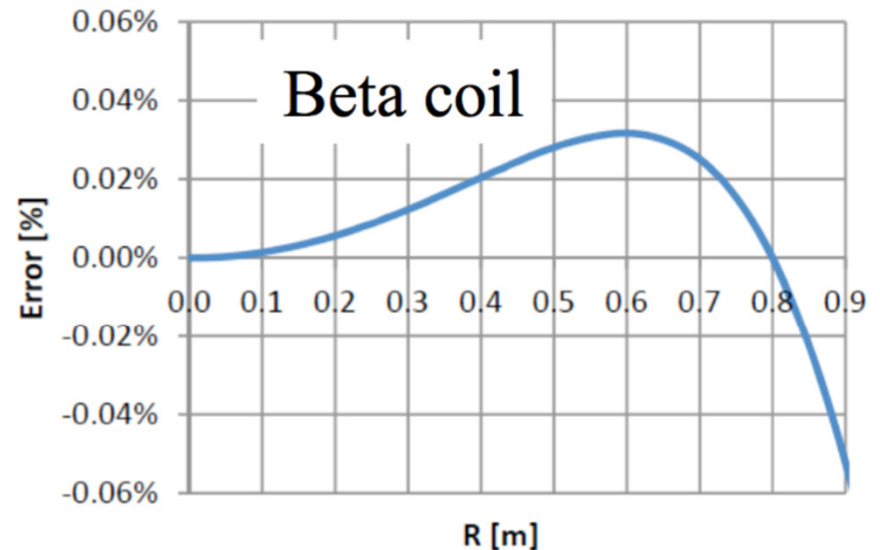
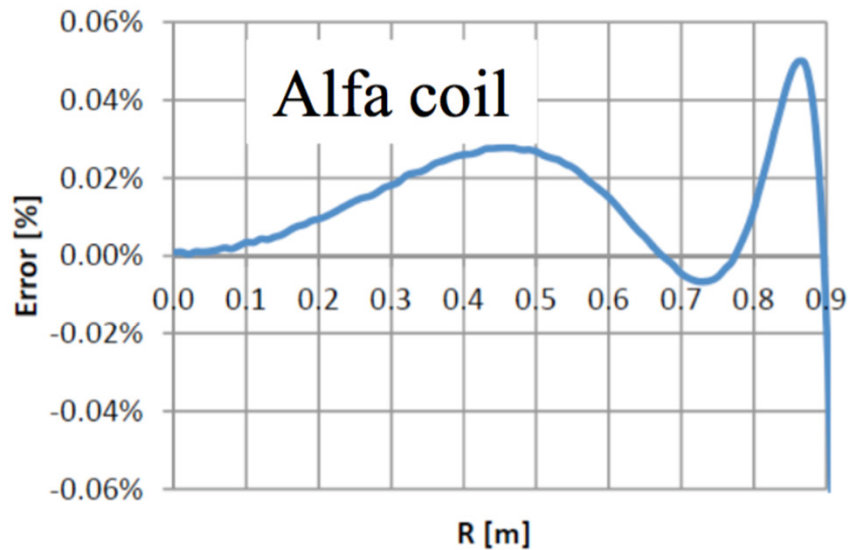
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Parameter	Units	alpha-old	beta-old	alpha-new	beta-new
Rmin	m	1.000	1.000	1.027	1.000
Rmax	m	1.168	1.168	1.162	1.147
Zmin	m	0.062	0.434	0.090	0.433
Zmax	m	0.426	0.686	0.385	0.684
Mode A					
j	A/m2	3.5000E+07	3.5000E+07	5.3826E+07	3.9943E+07
NI	MA-t	2.14	1.48	2.14	1.47
w/o Iron					
B(R=Z=0)	T	2.2836	1.2044	2.2836	1.2044
Bmax	T	4.87	4.76	5.37	4.81
(RBJ)max	MPa	170.3	166.7	296.7	191.9
Sh (smeared)	MPa			85.8	62.8
Fz	MN	-21.24		-21.43	
E	MJ	46.90		48.27	
with Iron					
Bmax	T	5.59	5.34	6.11	5.20
(RBJ)max	MPa			337.8	207.7
Sh (smeared)	MPa			131.5	87.3
Fz	MN	-17.47		-15.8	
E	MJ	53.95		55.37	
Mode B with Iron					
j	A/m2	3.5000E+07	-1.5000E+07	5.3826E+07	-1.7118E+07
Fz	MN		6.0*		6.4

Different solution for the new superconducting coils have been evaluated.

Anyway the final magnetic field produced by the superconducting coils must have form factors very near to the originals, the differences must stay below 0.1%!

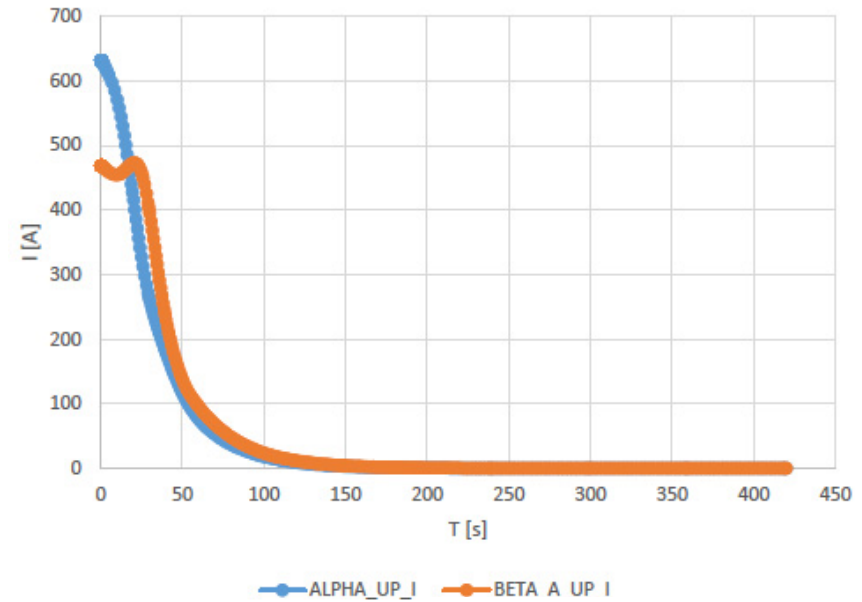
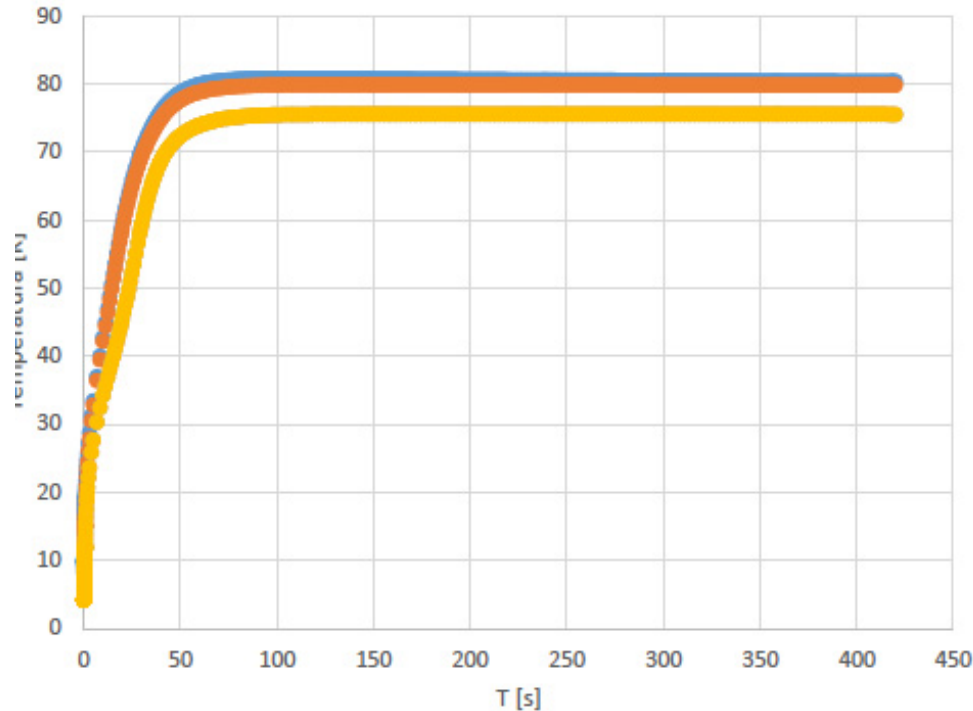
Form factors of alfa and beta coils almost unchanged!



Percentage difference between the new alfa and beta coils form factors vs. the form factor of the existing coils

Here a solution with a commercial cable feed with maximum current of 670 A Coils is shown.

The coils are epoxy impregnated and maximum temperature of the coils in case of quench should stay below 85 K!

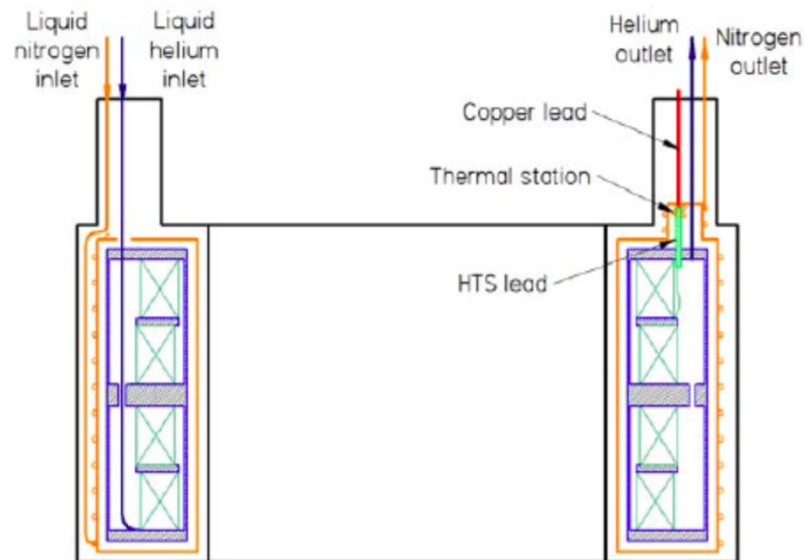
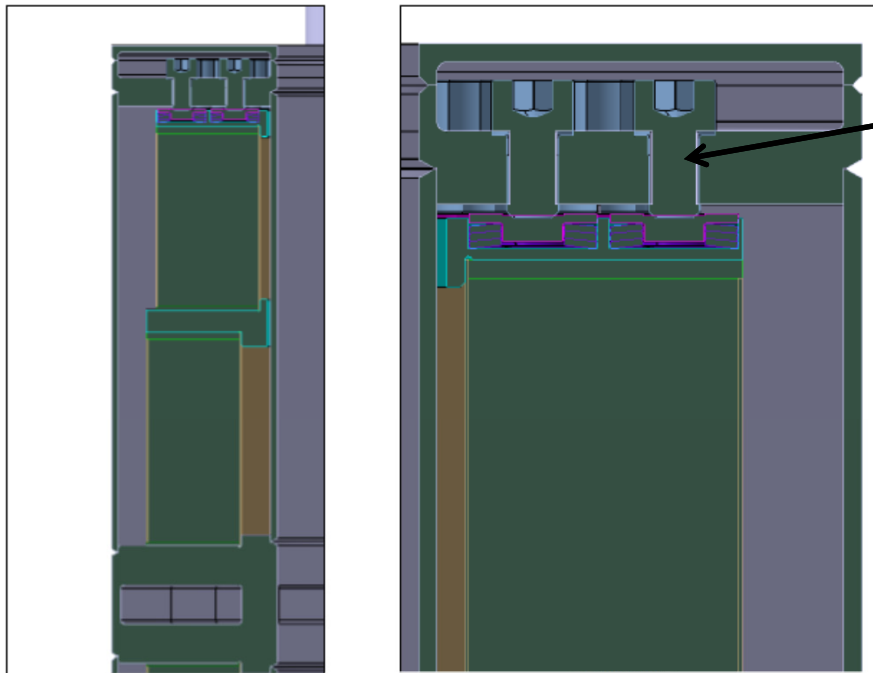


Courtesy of ASG

The use of a small cable need to use a much longer cable. The inductance is higher and this increase the rump-up time, 1.5 hour! The use of a cable able to be feed with 2000 A is more similar to the present solution but cable cost is higher!

Preliminary details of the new cryostat

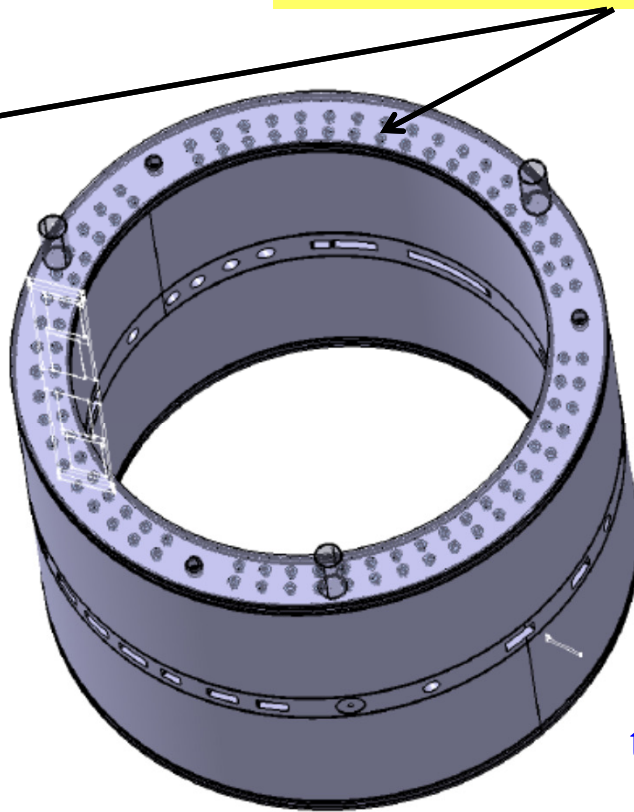
Preloading springs, that will replace the BeCu tie rods



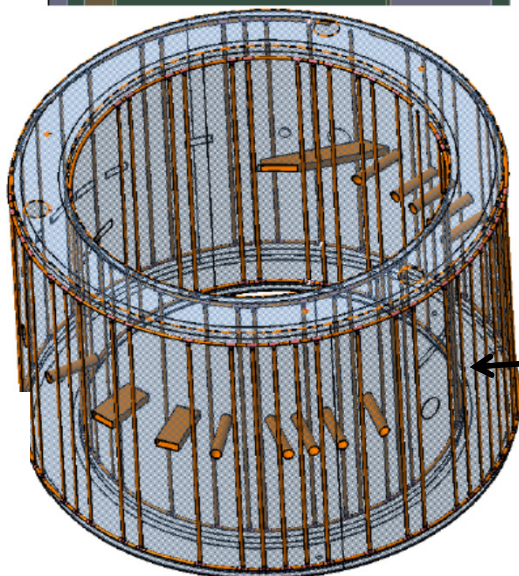
Preliminary details of the new cryostat

Preloading springs, that will replace the BeCu tie rods

The existing 3 Liquid Nitrogen shields have problems. The internal shield is closed and the outer shield one time per year has to be closed to allow to recover the vacuum in the cryostat.



A much more robust Liquid Nitrogen shield flow with natural convection to replace the forced flow

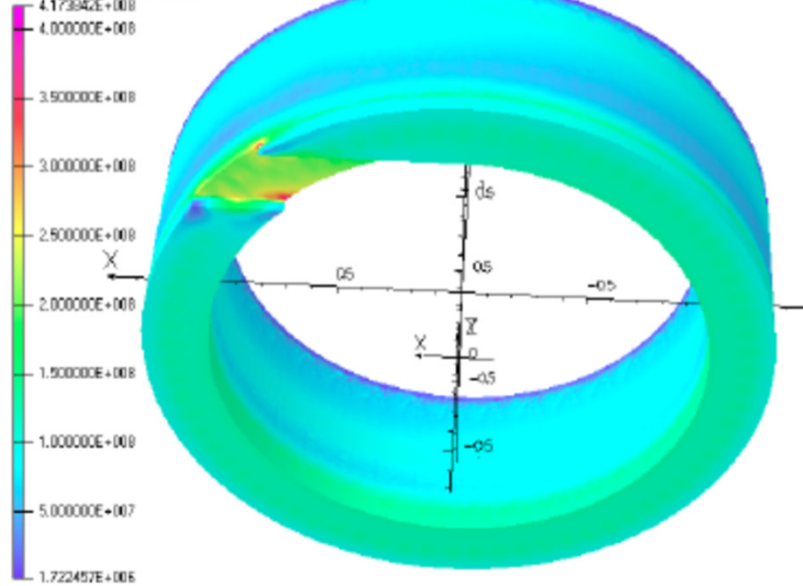


Courtesy of
ASG

Von Mises stress and axial deformation of Helium Vessel

4/10/2014 15:03:49

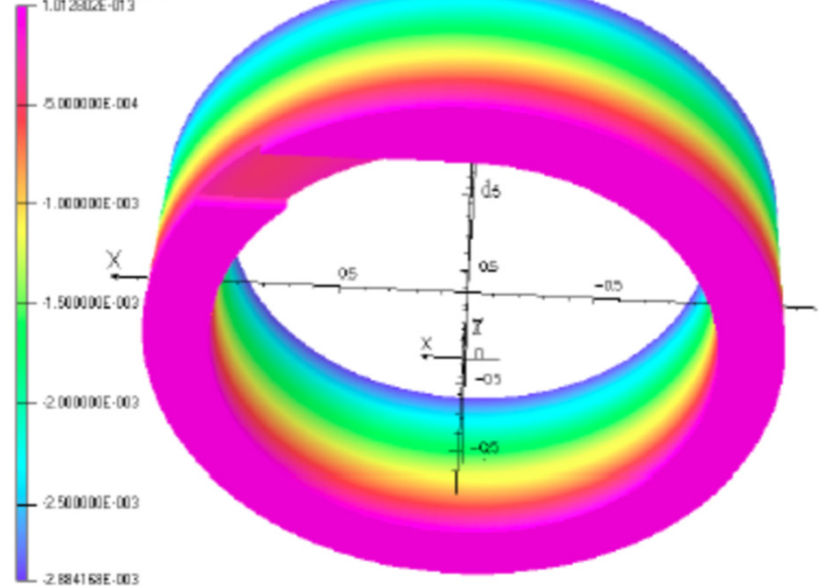
Surface contours: VONMISES



opera
simulation software

4/10/2014 15:52:24

Surface contours: DISPZ

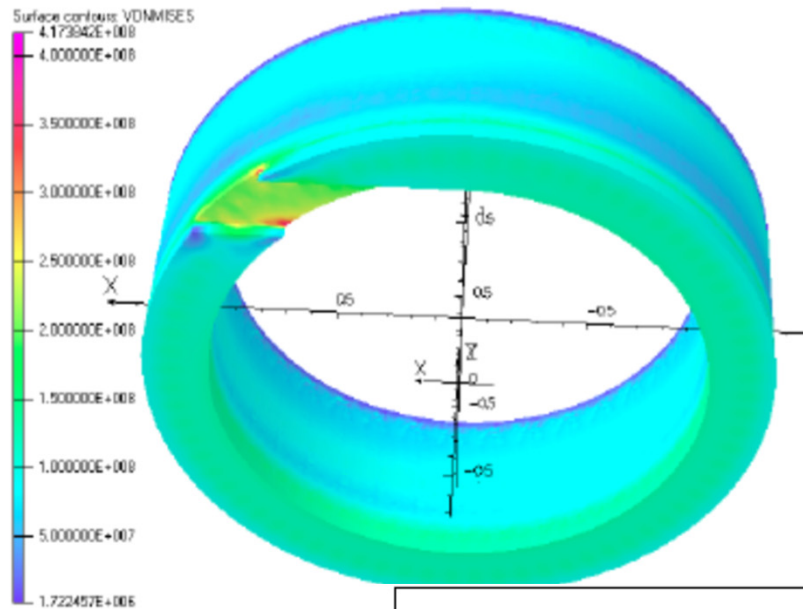


opera
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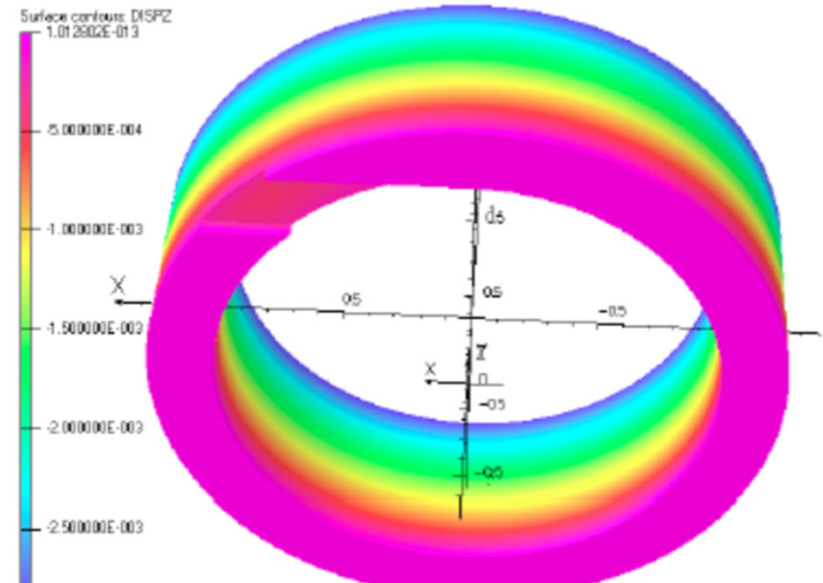
**Simulation of a
118 x 260 mm
hole drilled
through.
For the
extraction
channel being
60 mm gap and
200 mm width.**

Von Mises stress and axial deformation of Helium Vessel

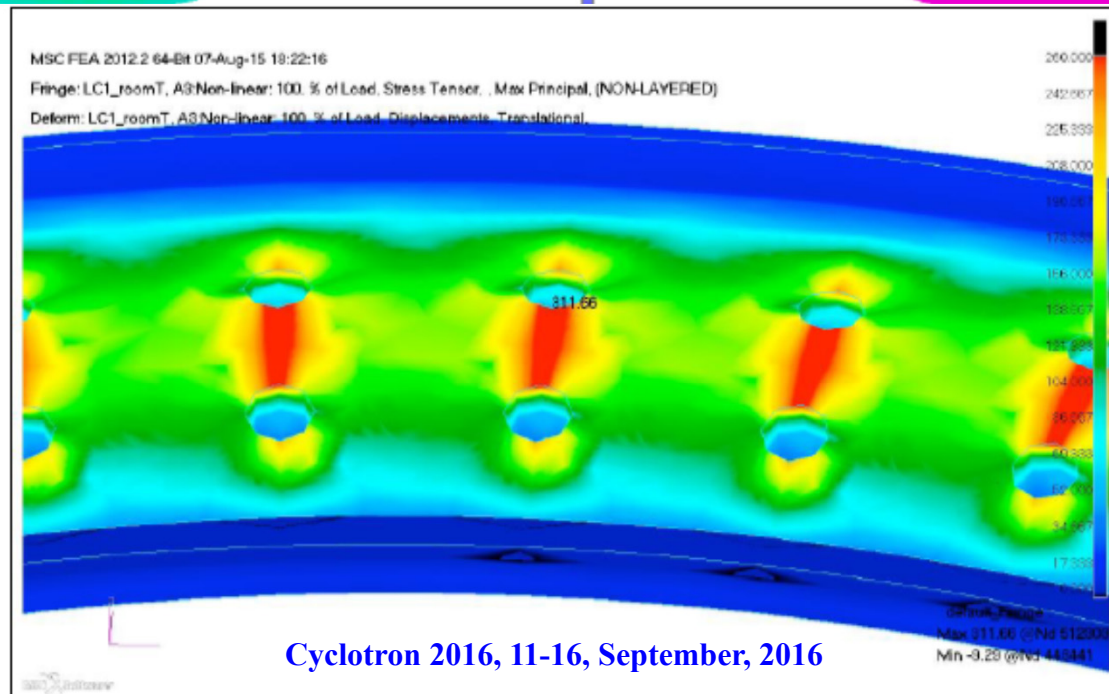
4/10/2014 16:03:49



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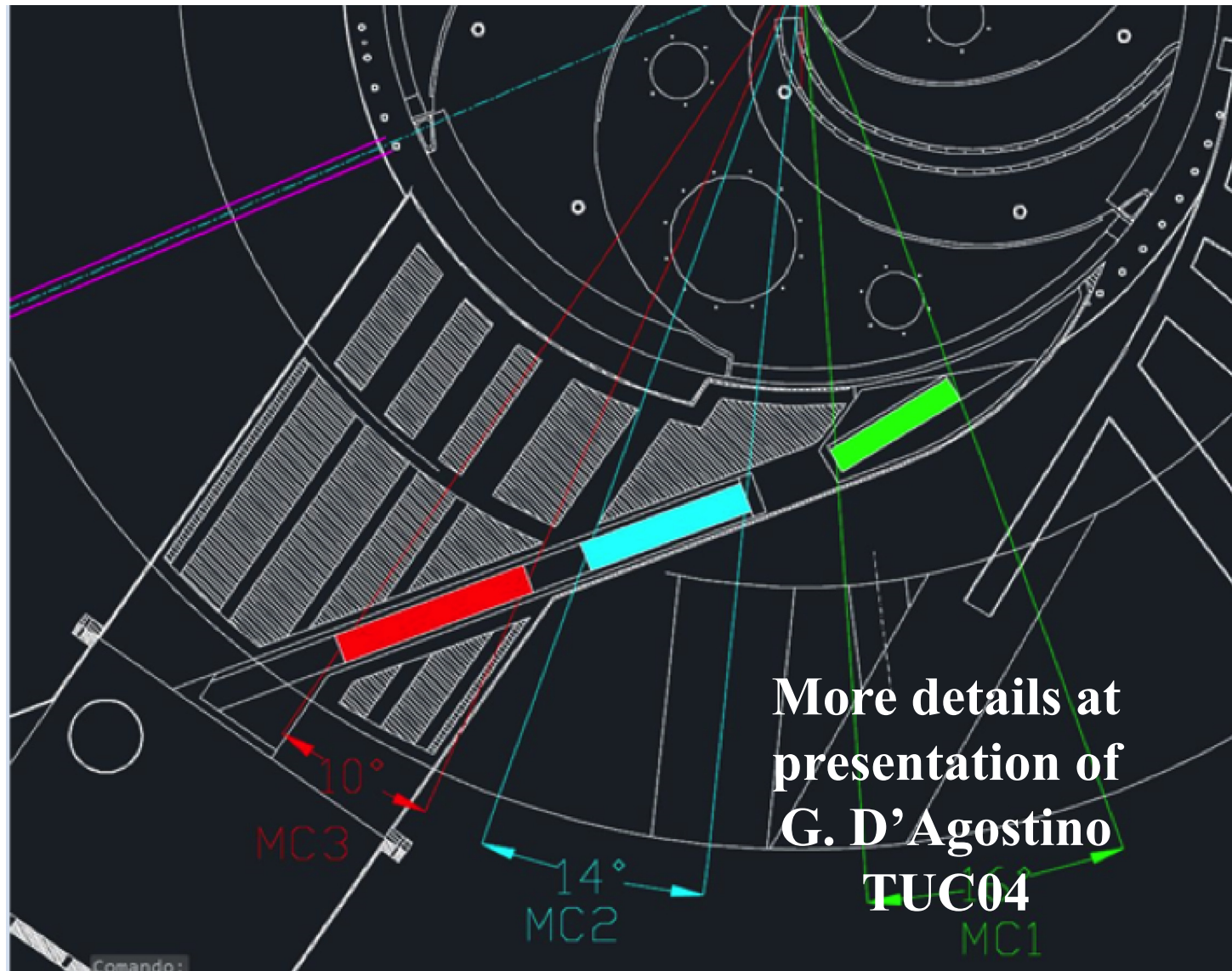


Cyclotron 2016, 11-16, September, 2016

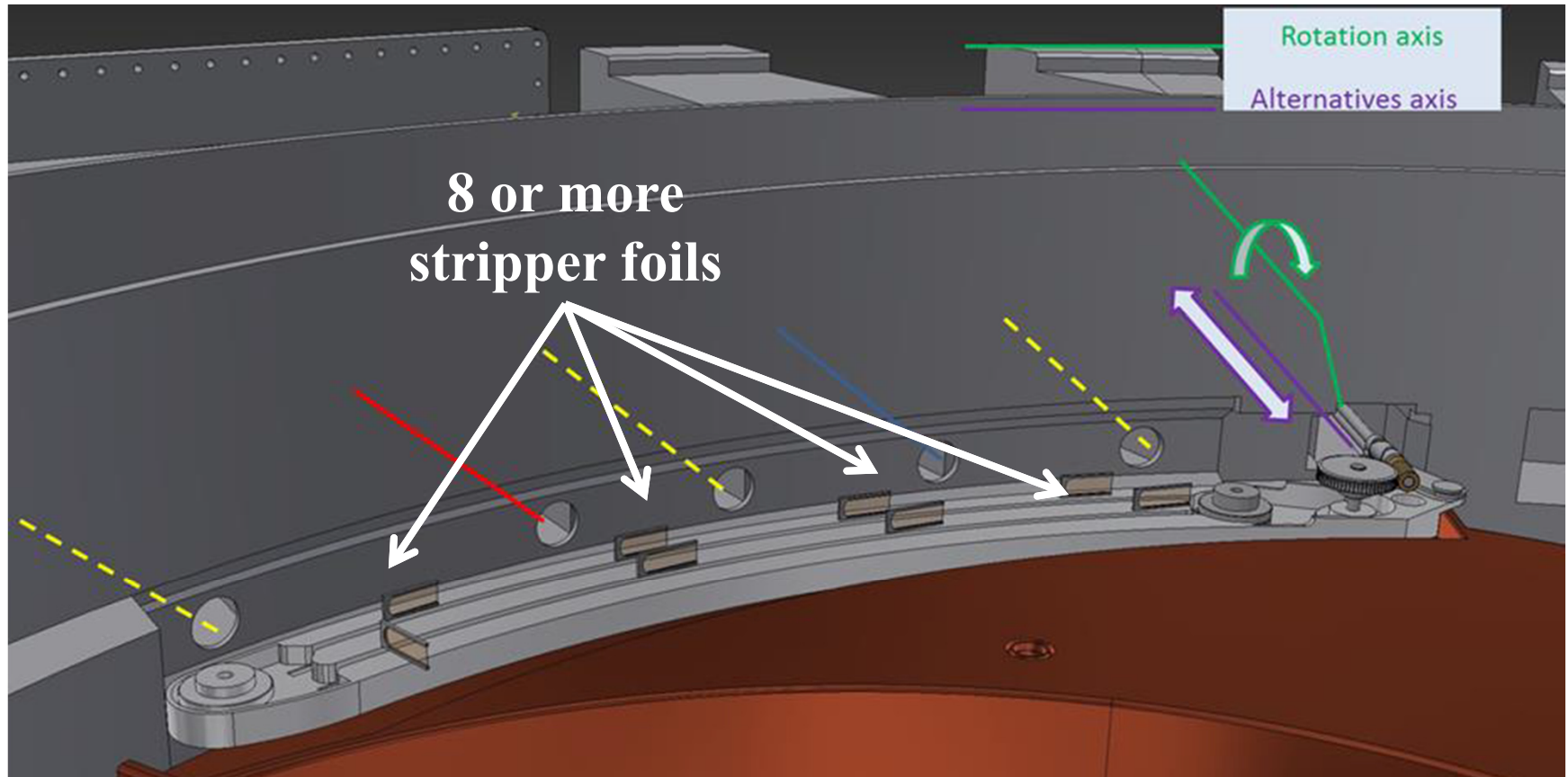
opera
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**Stress analysis
on the Lhe
Vessel.
Particular of the
compression
flange, top side.**

Preliminary layout of the New Extraction channel and of the three Magnetic channels, final solution with only 2 channels

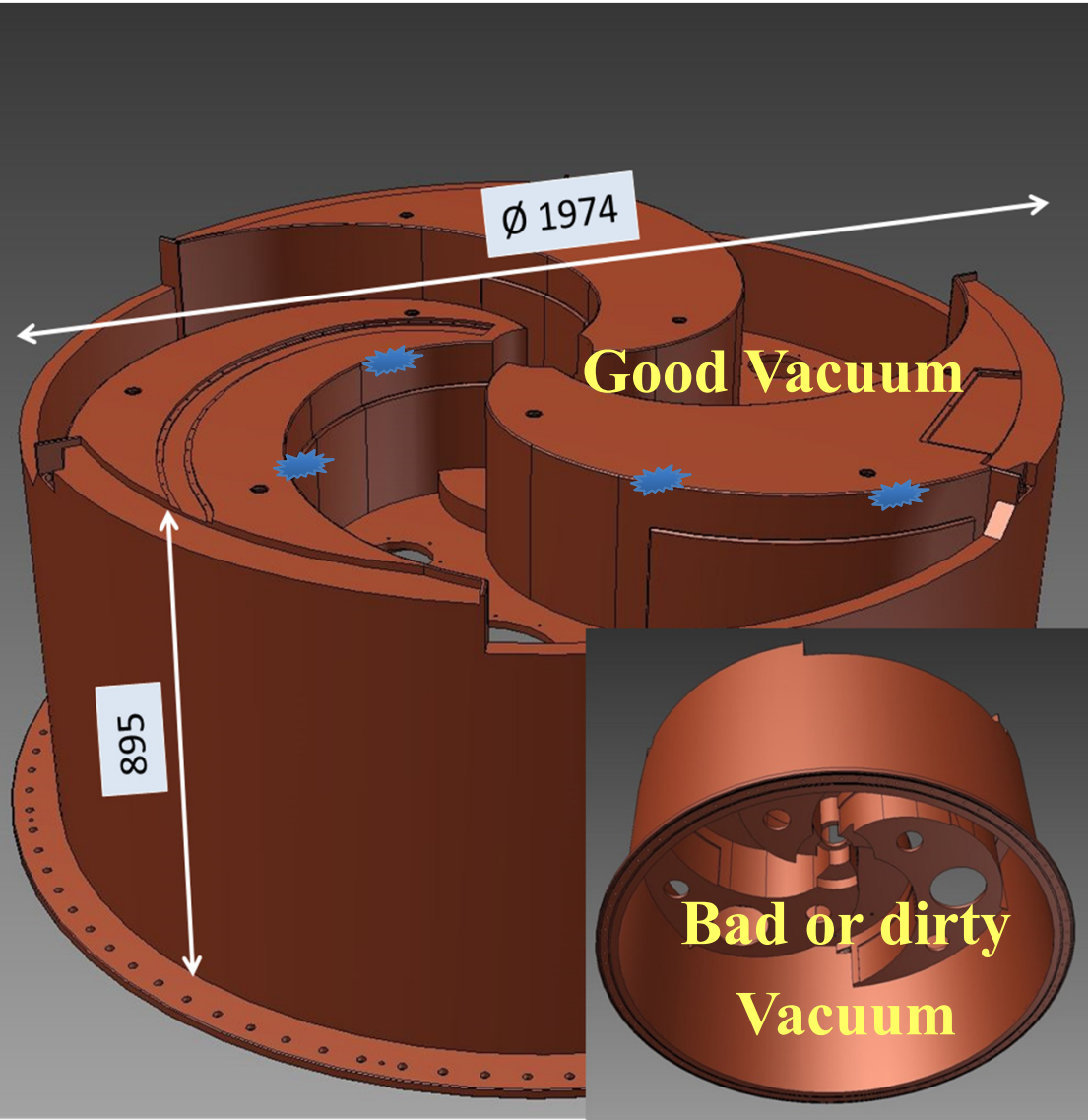


Preliminary layout of moving and positioning stripper foils



The mean life of stripper foils used in commercial cyclotron with H^- @30 MeV is 20-30 mAh. For a Oxygen beam of 60 μA , and at 60 MeV/n (10 kW), the expected mean life for each stripper is 330-470 hours, equivalent to 14-21 days!

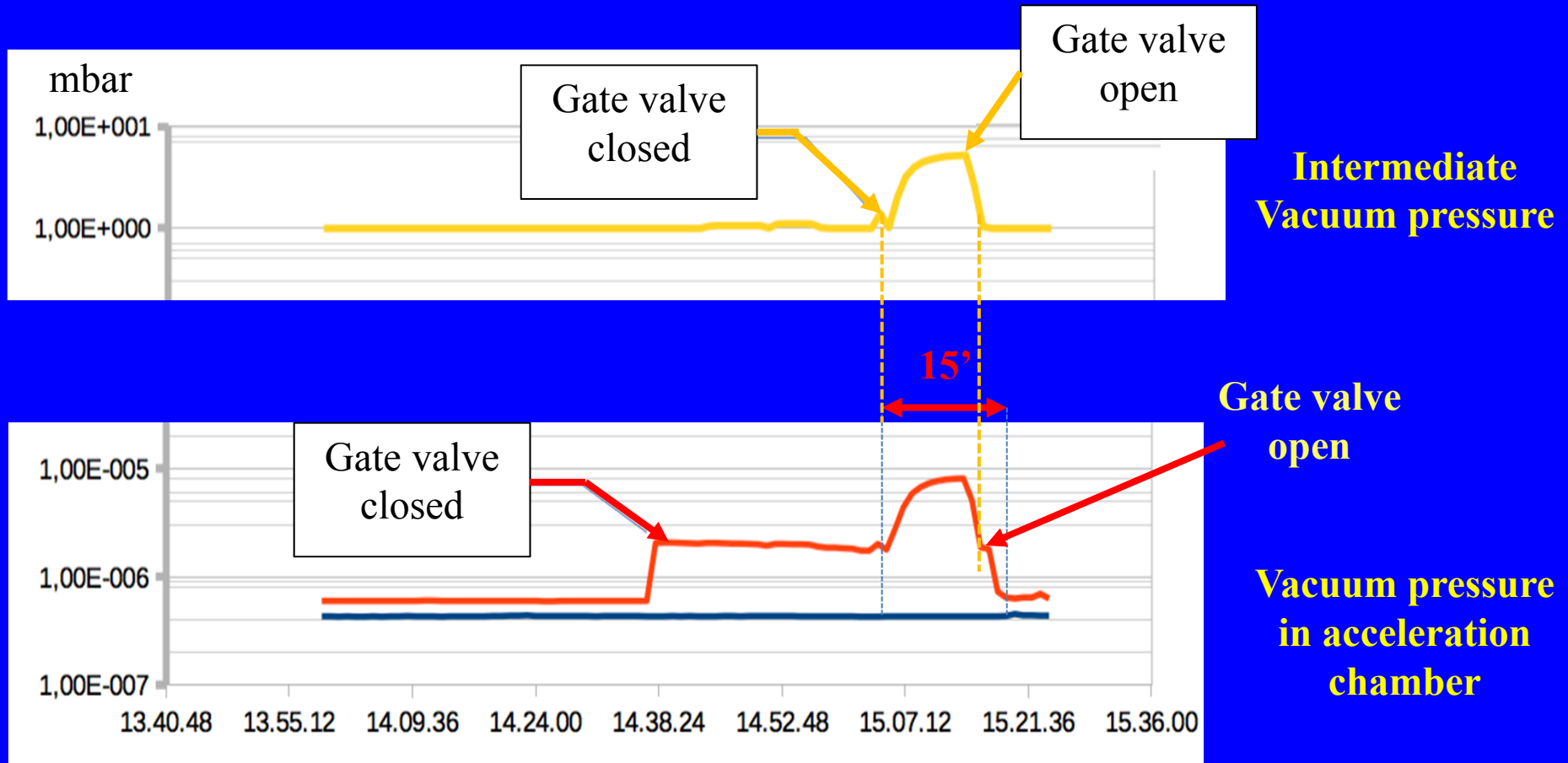
We plan to build a couple of new “LINERS”



We will use the existing technical drawings, but the wall thickness will be increased from 3 to 5 mm, to avoid the existing vacuum leaks. We will use better welding procedure.

Vacuum pressure in acceleration chamber

Effect of the pressure of “dirty vacuum”



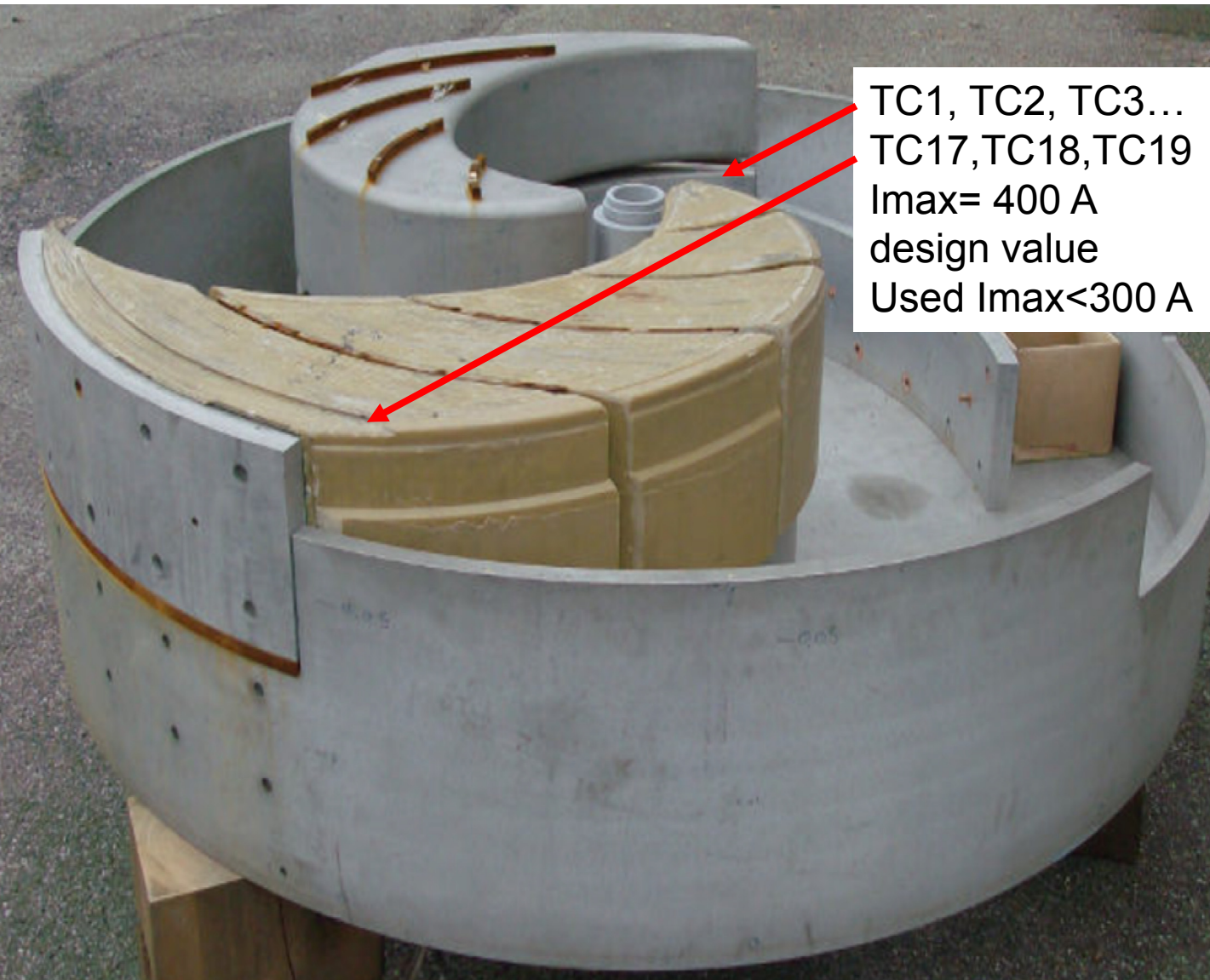
We plan to build also a new set of 120 Trim Coils (TC)!



We plan to use the same construction procedure already used for the existing trim coils but using a cable with a smaller cross section to have more room for the “Liner wall thickness”.

**Existing cable
6,35 x 6,35 mm,
new cable
6,35 x 5 mm**

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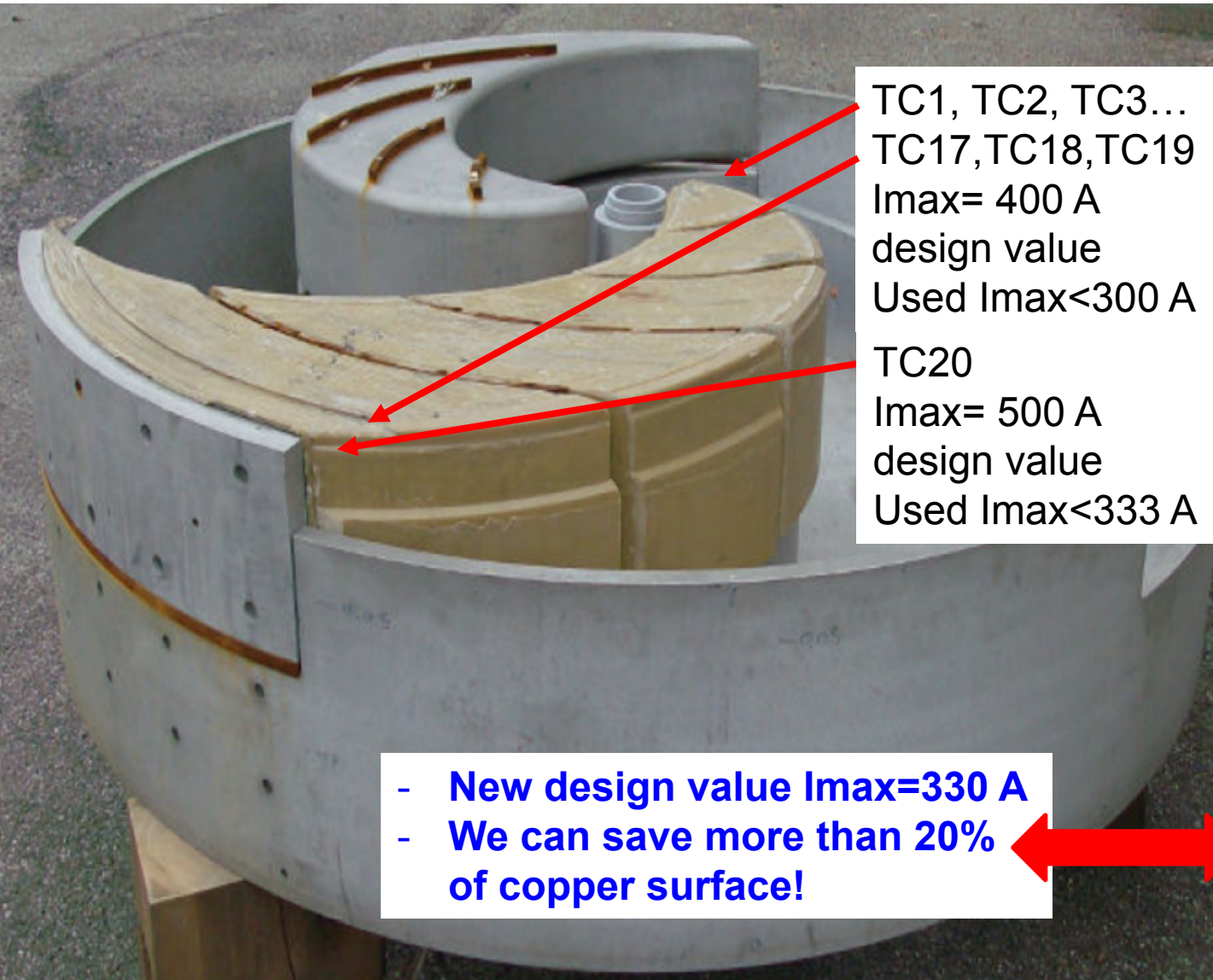


TC1, TC2, TC3...
TC17, TC18, TC19
 $I_{max} = 400 \text{ A}$
design value
Used $I_{max} < 300 \text{ A}$

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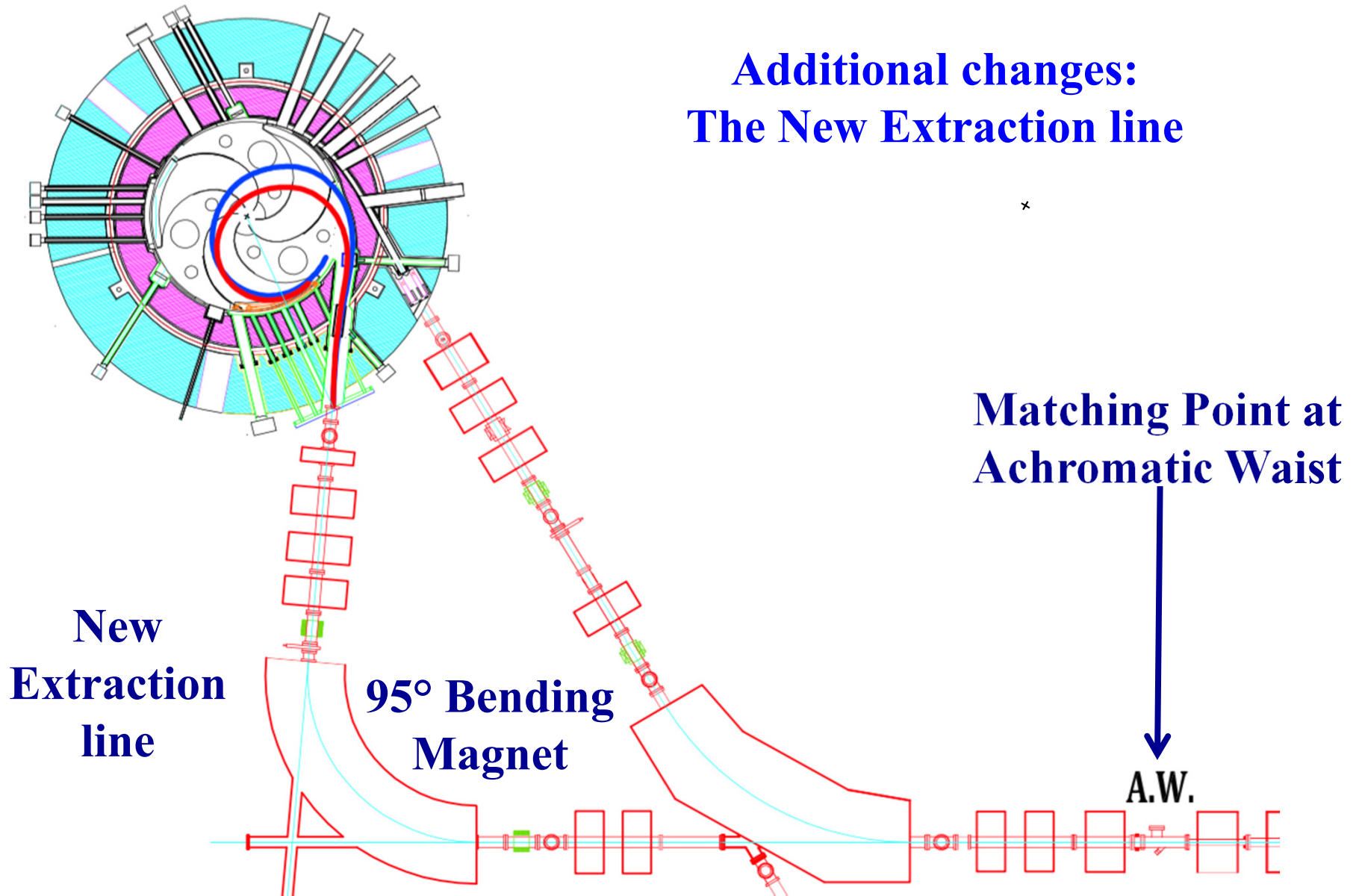
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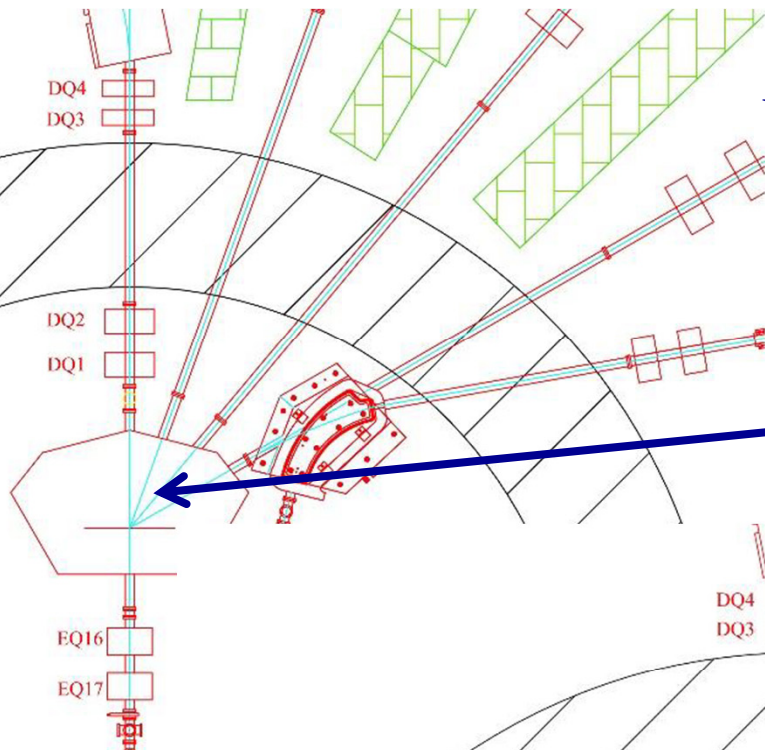
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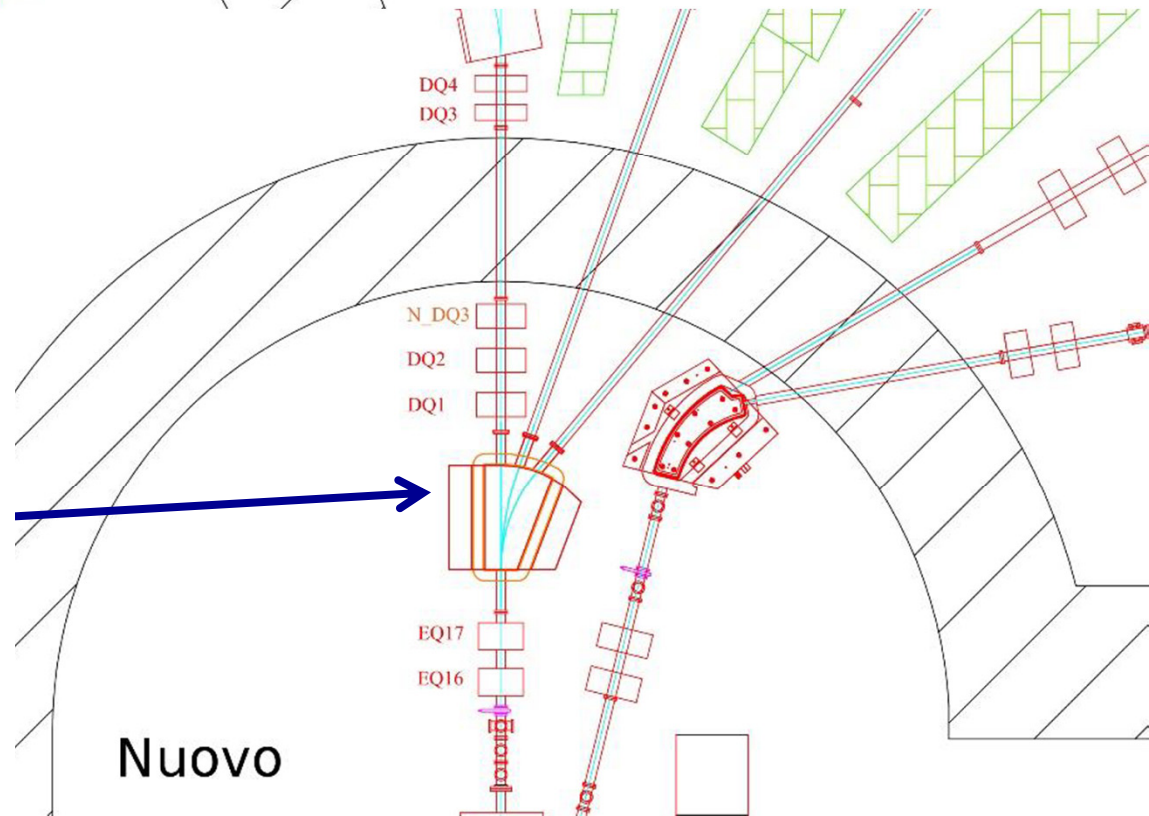
Additional changes: The New Extraction line



This area is critical for beam losses. This is due to the small gap (25 mm) of the switching magnet and of its sizes.



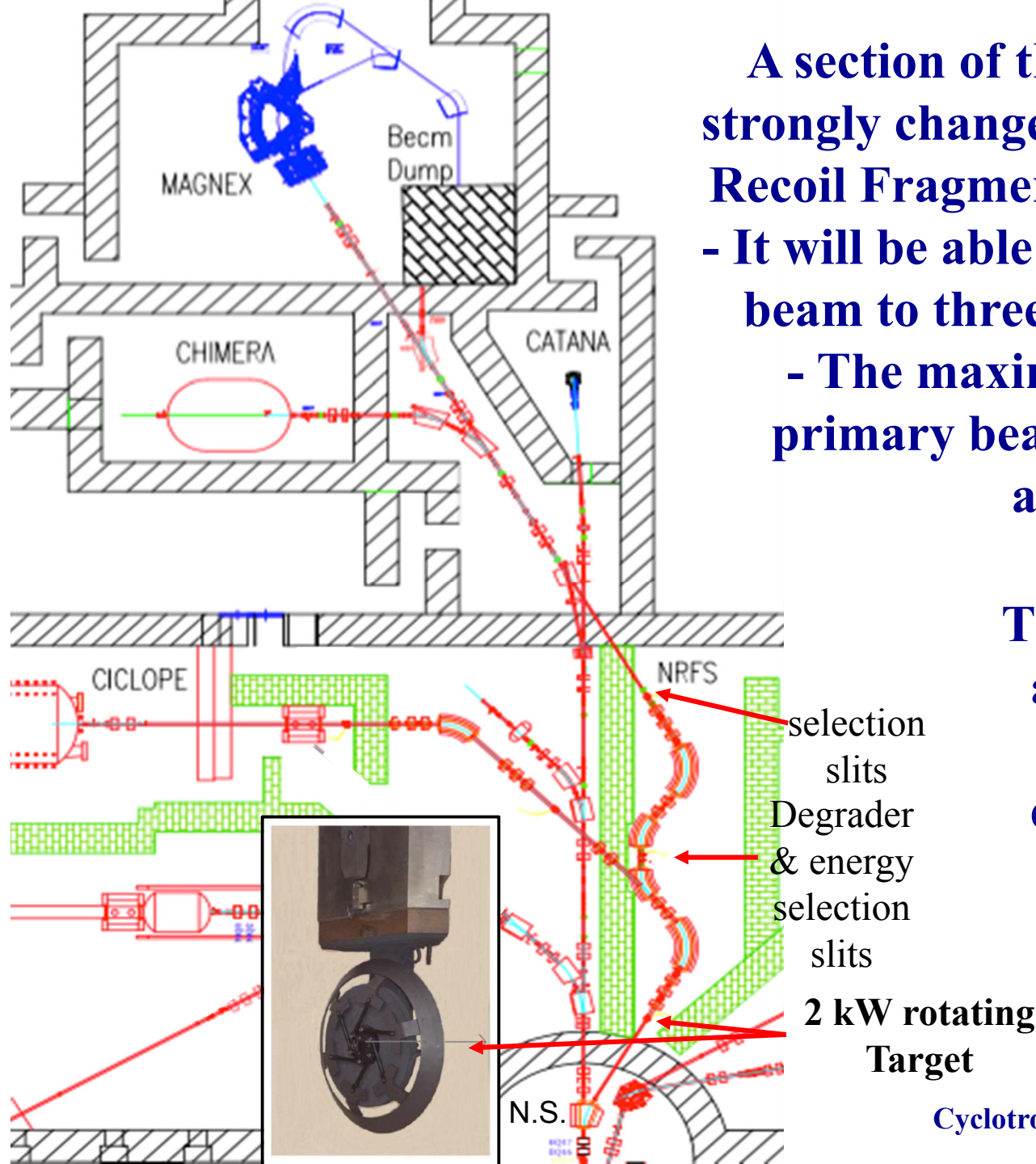
We plan to replace with a new switching magnet with 70 mm gap (just 60 mm for the beam). The new magnet has minor sizes and allows the insertion of an extra quad.



A section of the beam line will be strongly changed to become our New Recoil Fragment Separator (NRFS).

- It will be able to deliver radioactive beam to three experimental area.
- The maximum power of the primary beam must be limited at 2 kW!

The NRFS can be used as energy selector to deliver beam with energy spread lower than $\pm 0.1\%$ to MAGNEX Spectrometer





Thanks for your attention