



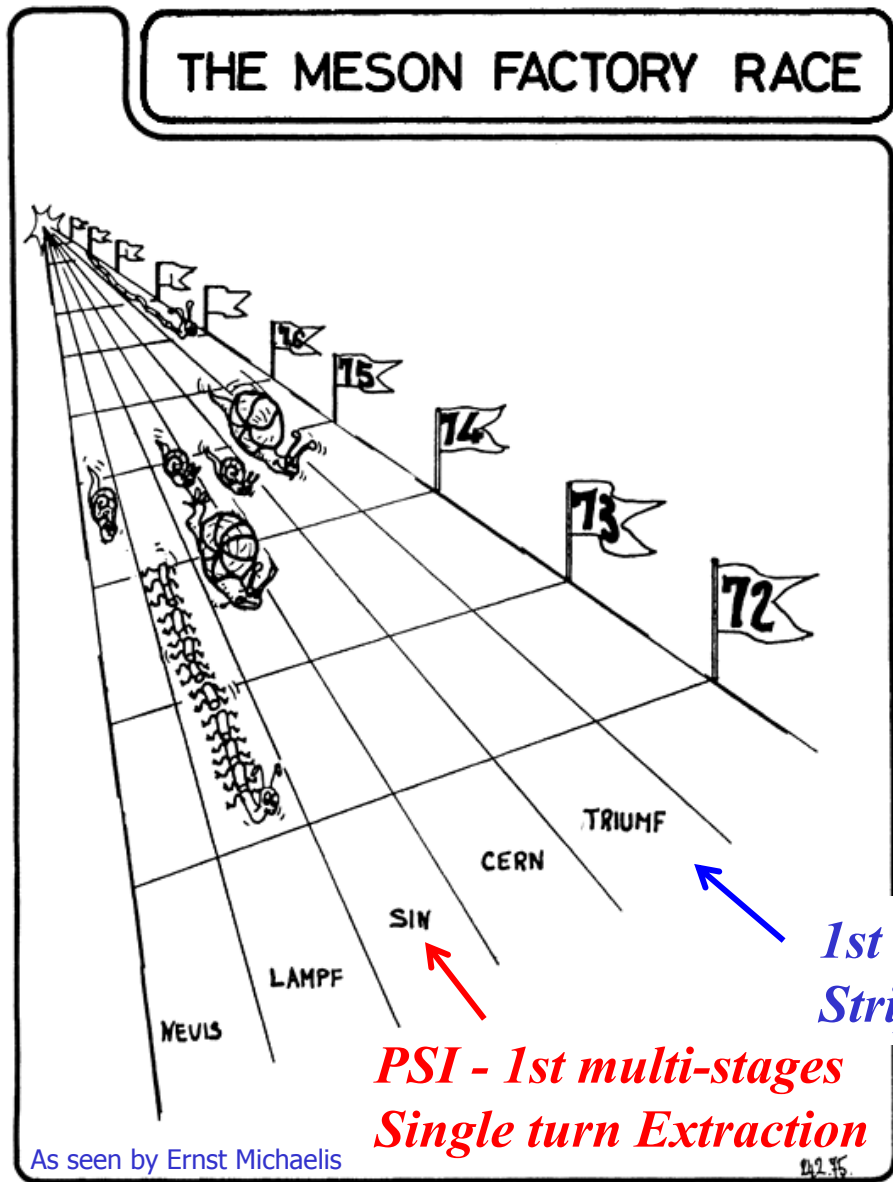
Accelerators for Industrial
and Medical Applications

Single Stage Cyclotron for an ADS demonstrator

*P.Mandrillon and M.Conjat
AIMA-DEVELOPPEMENT
with the contribution of J.Mandrillon*

ICC 2016,Zurich, 16 September 2016

THE MESON FACTORY RACE



ICC 1975 in Zurich !

1st Single stage with Stripping Extraction of H

*PSI - 1st multi-stages
 Single turn Extraction*

As seen by Ernst Michaelis

The requirements for an ADS Demo

- Beam Energy: in the 600 to 800 MeV protons to produce neutrons via spallation.
- Beam Power: 5-10 MWatt.
- Beam losses: internal losses < 200 Watt.
- Reliability (beam trips)
- Optimized Energy efficiency: $\eta = P_{\text{beam}} / P_{\text{grid}}$
- Costs.

High intensity Cyclotrons: The lessons from the pioneers

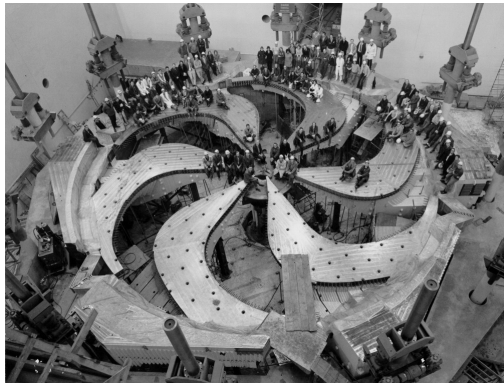
PSI

1973

- 1 Hans Willax
- 2 Miguel Olivo
- 3 Thomas Stammbach
- 4 Werner Joho
- 5 Christa Markovits



TRIUMF 1974 (1st 500 MeV beam)



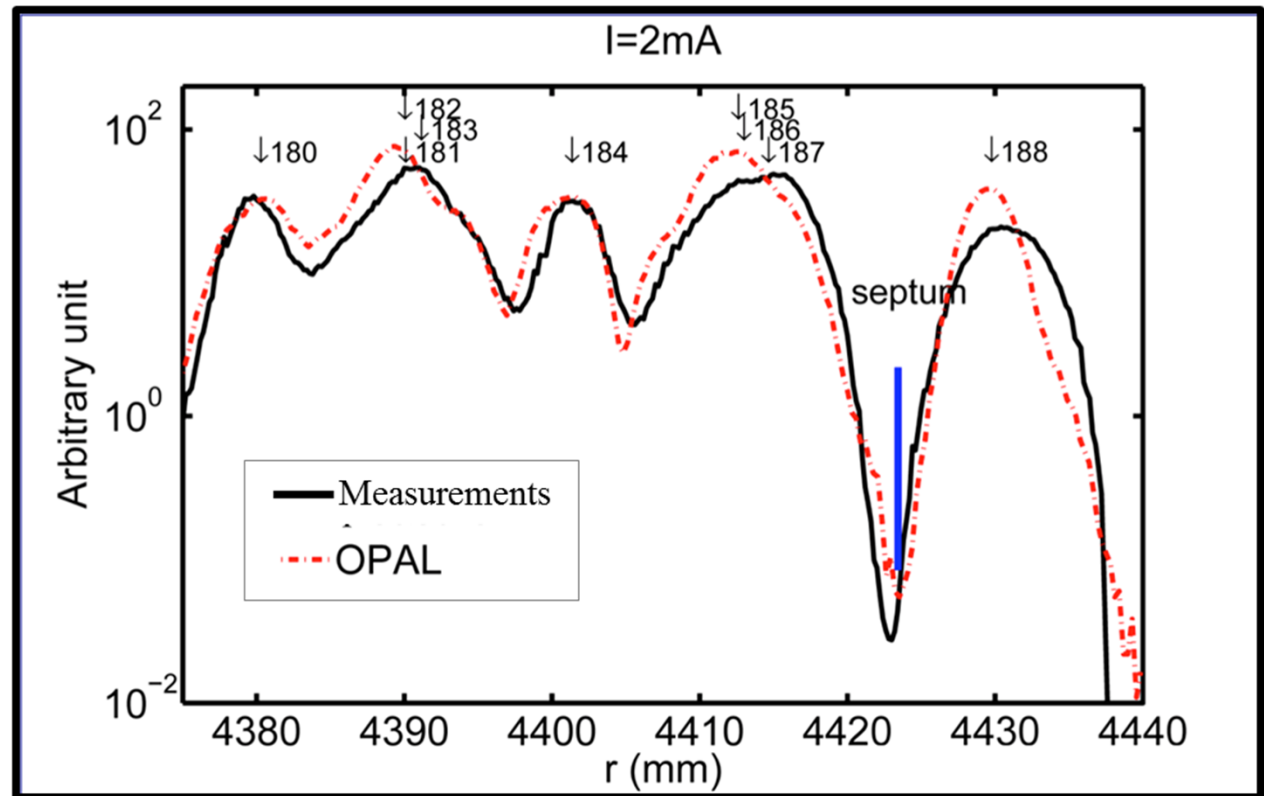
1) PSI: Single turn extraction

Excellent agreement simulations/measures

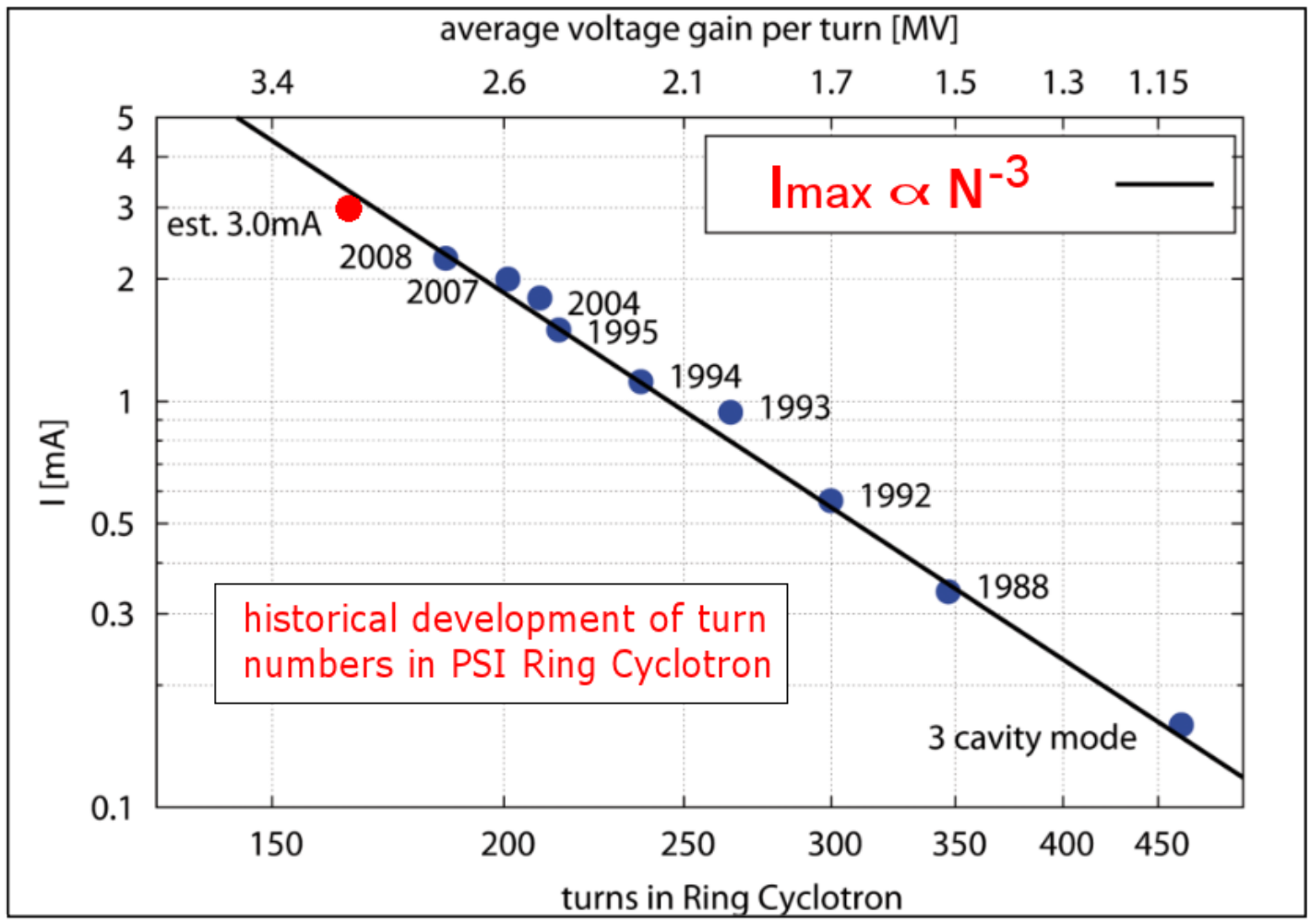
> Increasing the separation δ between turns

$$\delta = R/N * (\gamma / (\gamma + 1)) / v_r^2$$

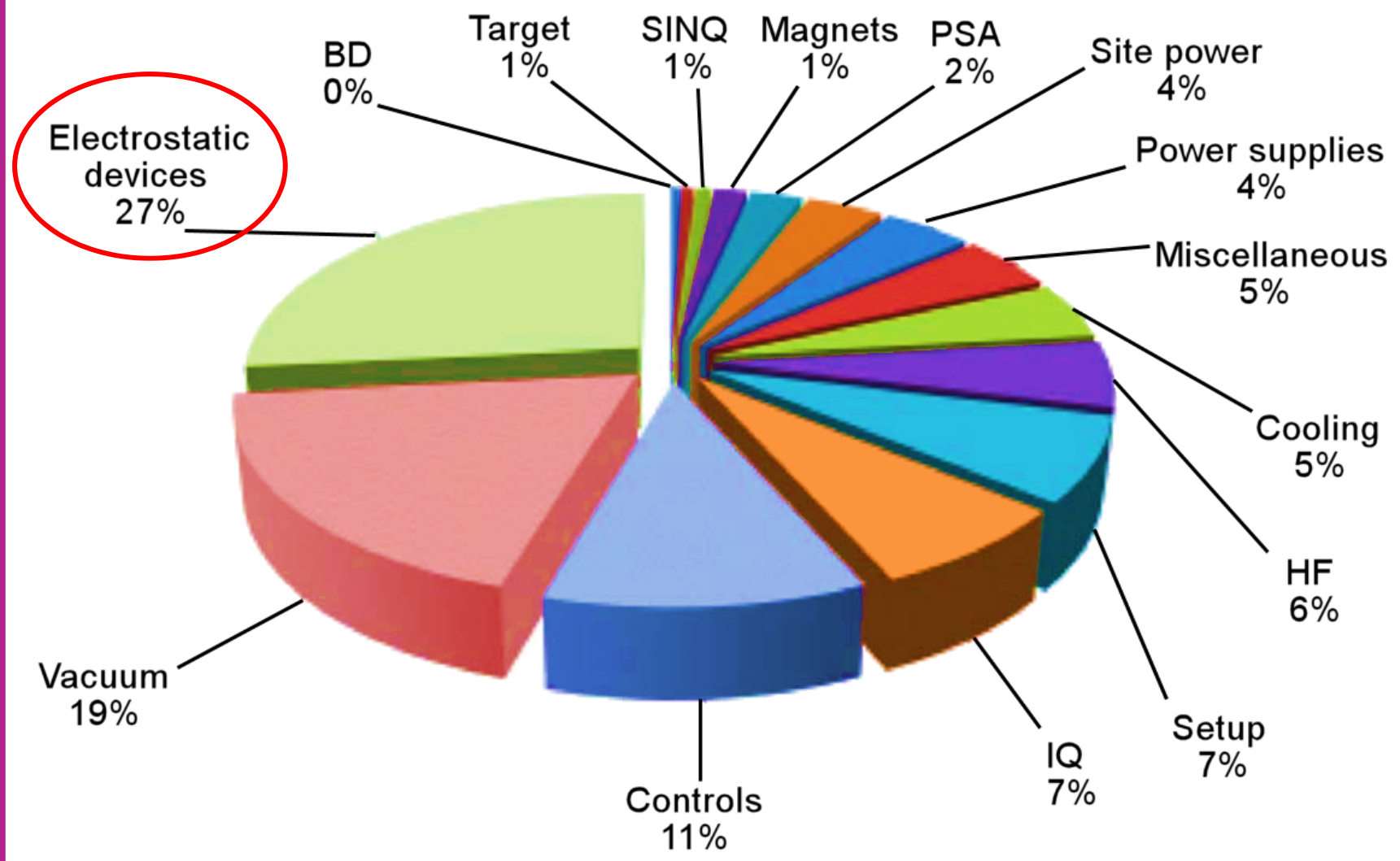
> Reducing the number of turns N with
High power new RF copper cavities.



The successful Werner Joho law !

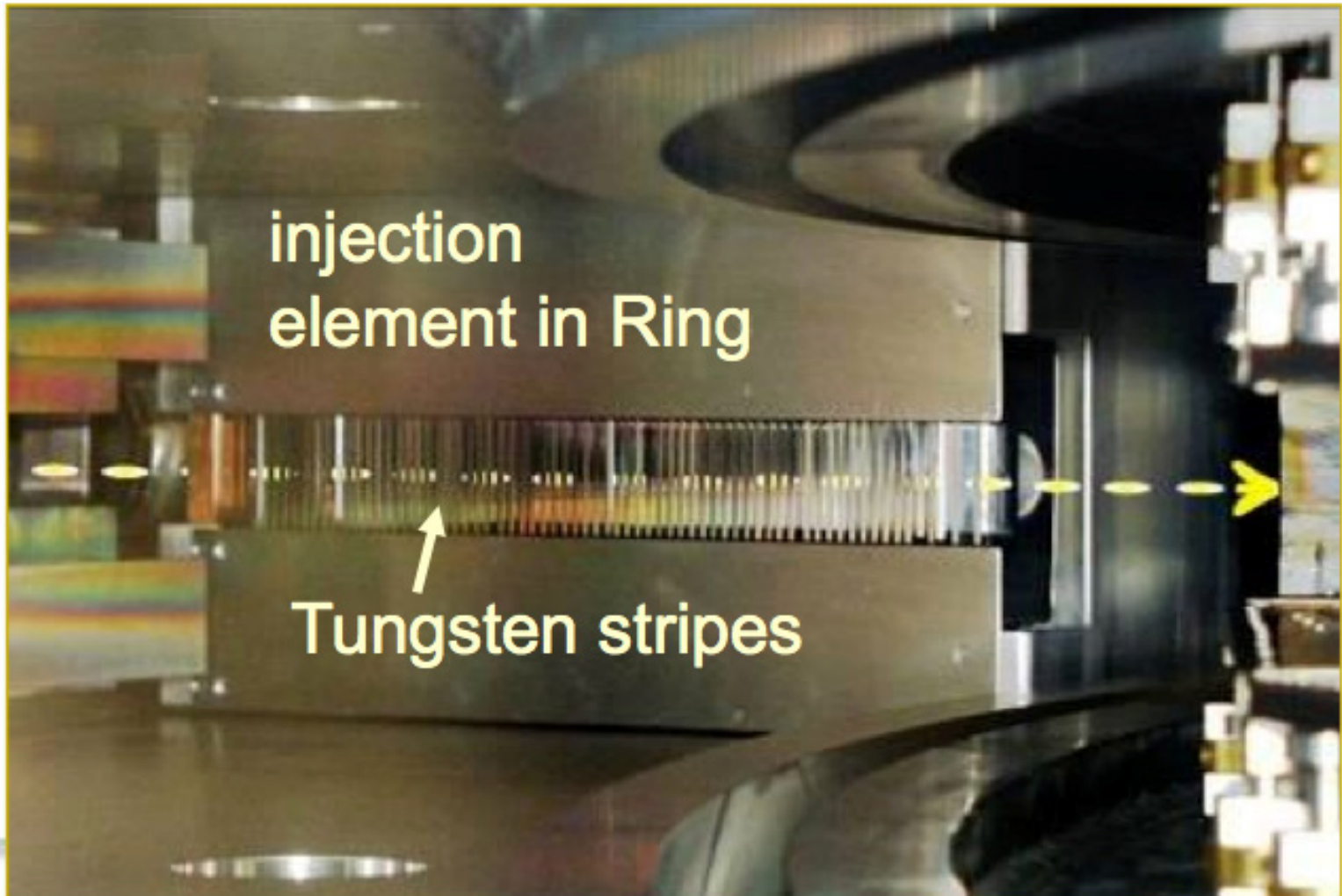


2) The main causes of downtime of a multi-stages cyclotron



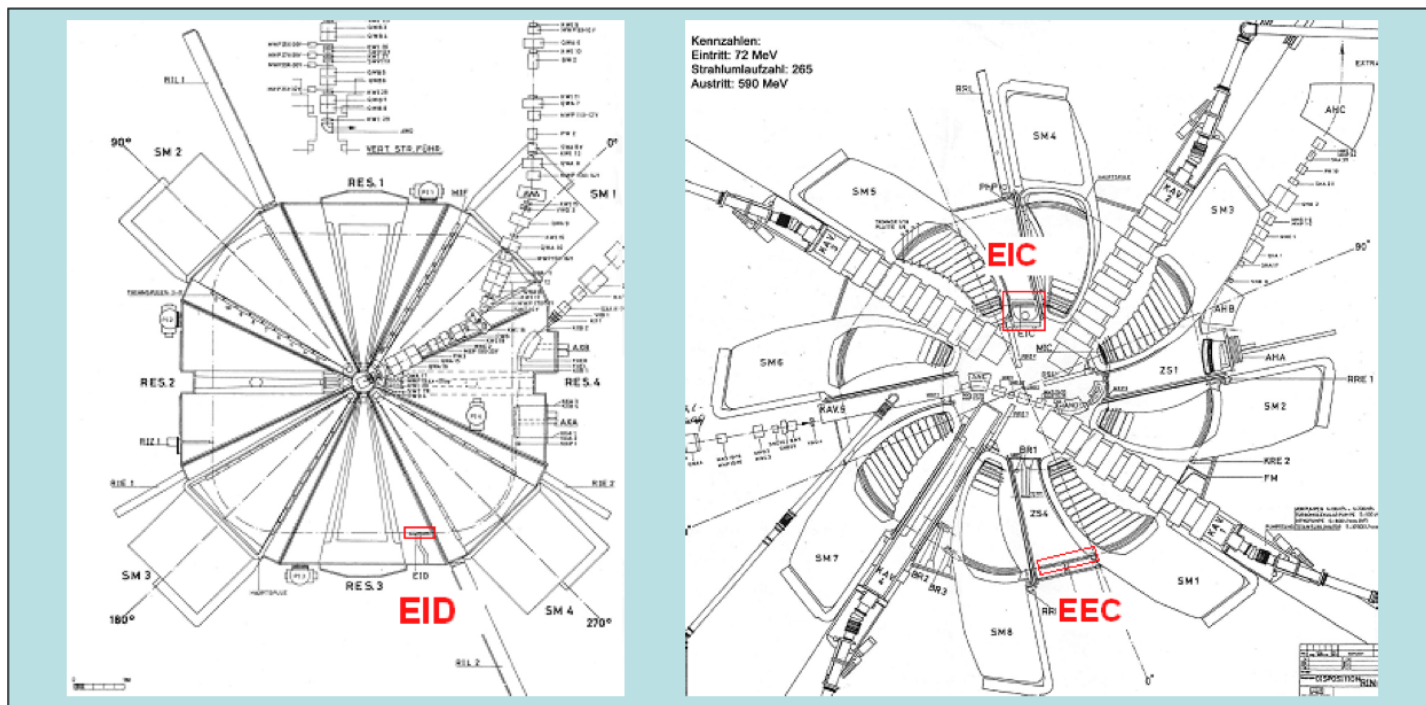
The High-Tech injection/extraction electrostatic channels

$E_{max} = 90 \text{ KV/cm}$



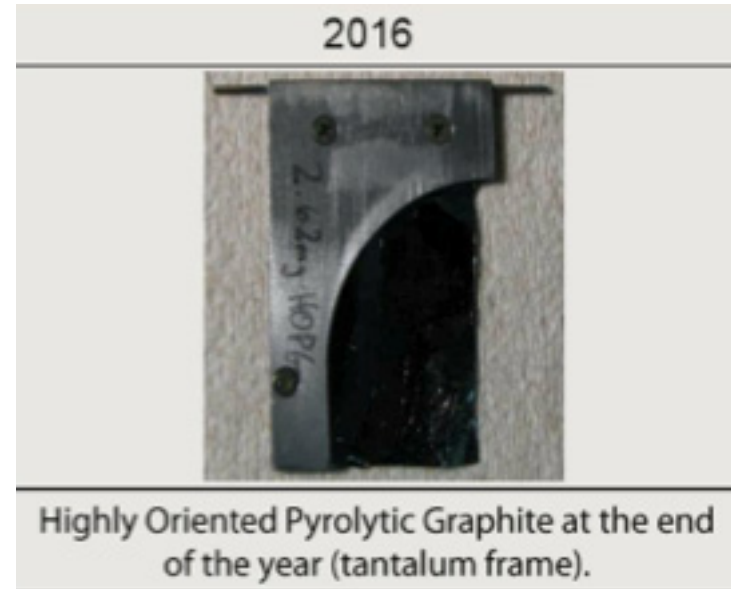
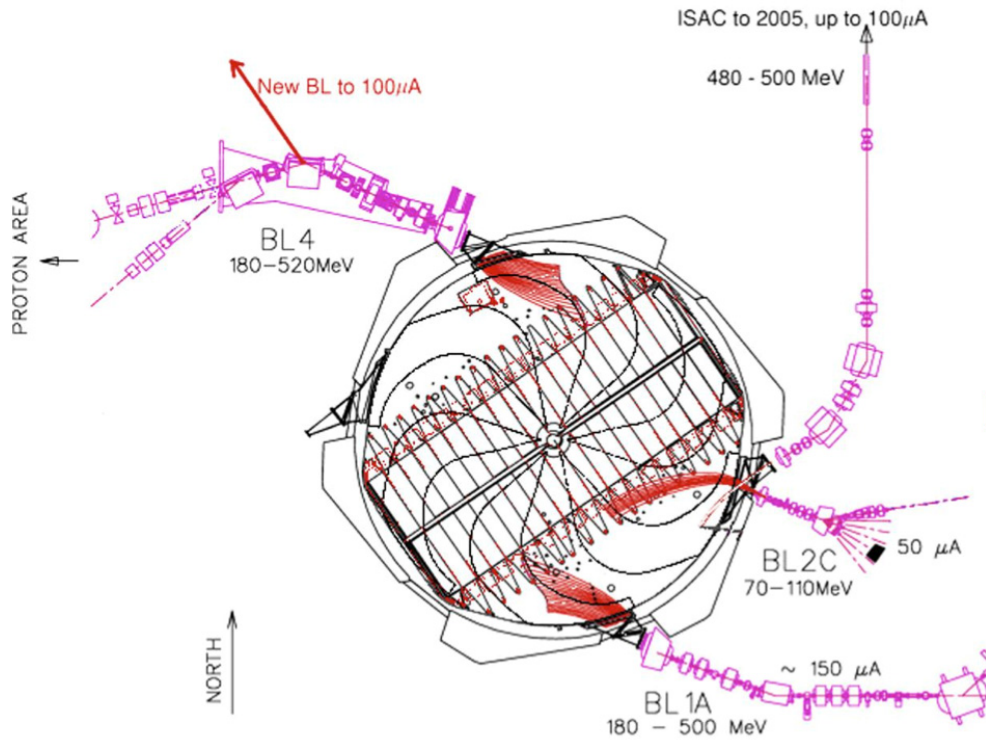
The injection/extraction devices of the multi-stages solution

The PSI 2 stages geometry : a 72 MeV Injector and the 590 MeV Booster ring.
→ various injection and extraction channels



- **EID: Electrostatic deflector channel for 72 MeV Inj. II**
- **EIC: Electrostatic inflector channel for Ring machine**
- **EEC: Electrostatic extractor channel for Ring machine**

The overlapping turns extraction at TRIUMF by H- stripping



500 mA*hours
The outstanding stripper foil lifetime !
Courtesy from Yuri Bylinskii

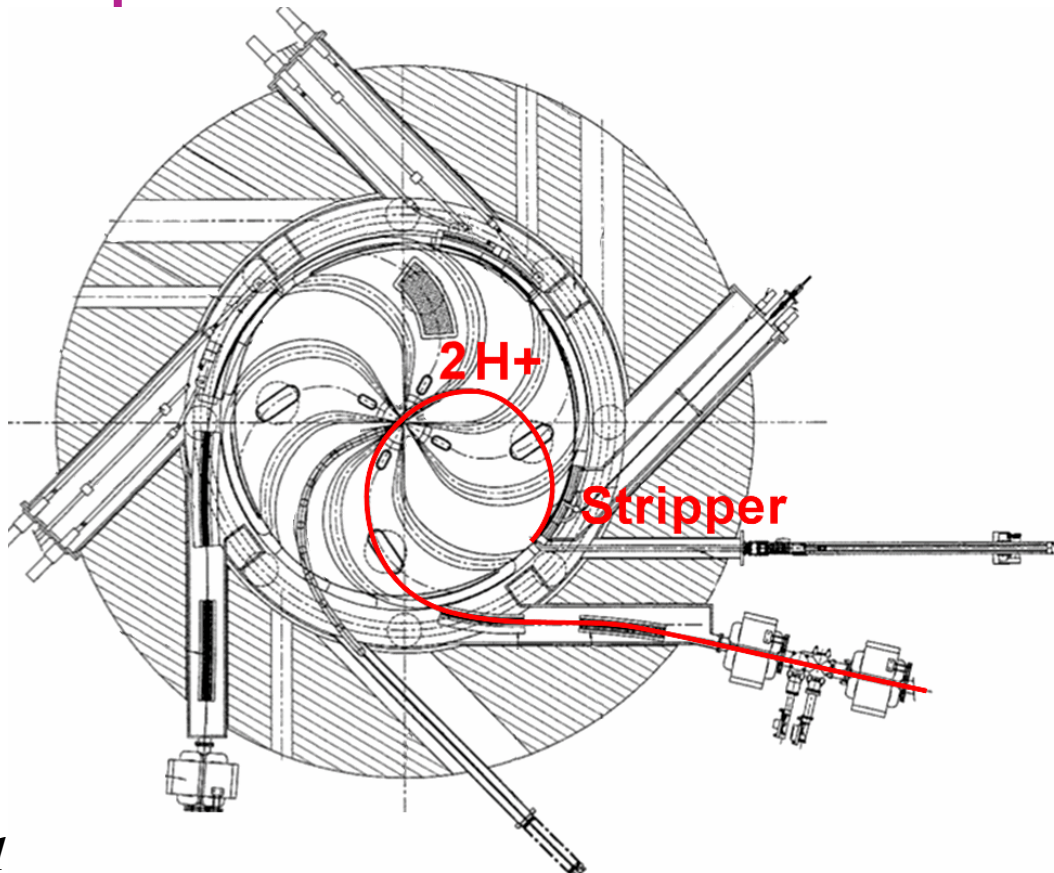
Well known method (low energy cyclotrons):
Drawback: The relativistic electromagnetic stripping of H- (0.754 eV)
→ For 520 MeV, Bmax in the sectors 6 kGauss → Large machine for 600 MeV

H₂⁺ acceleration and inwards extraction of H⁺ by stripping

L.Calabretta and D.Rifuggiatto
ECPM, Groeningen, 1997

Important advantages of H₂⁺ over H⁻:

- Reduced space charge at low energy
- High electron binding energy: 2.8 eV → High B
- 2 stripped protons/H₂⁺ with half momentum
- e- thermal load per proton on the stripper: divided by 4



e.g. Trade driver proposal (ENEA - AIMA)
to deliver 2mA-110 MeV protons
by stripping of 1mA, 220 MeV H₂⁺

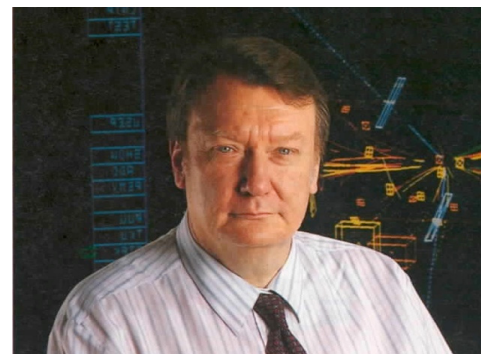


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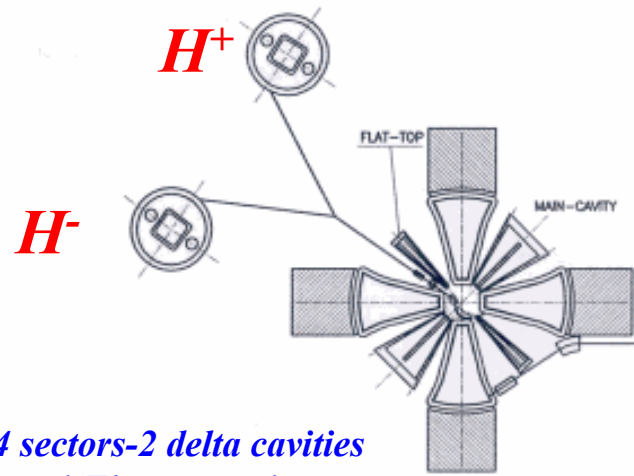
Other examples of high power Cyclotrons:

1995: Inspired by PSI the early proposal for driving the Energy Amplifier with a 1 GeV 3 stages Cyclotron

N.Fiétier and P.Mandrillon, Beam Dynamics and Space Charge aspects in the design of the accelerators for the Energy Amplifier, Proc. of the 14th ICC, Cape Town, 1995



2 INJECTORS 15MEV 42MHZ



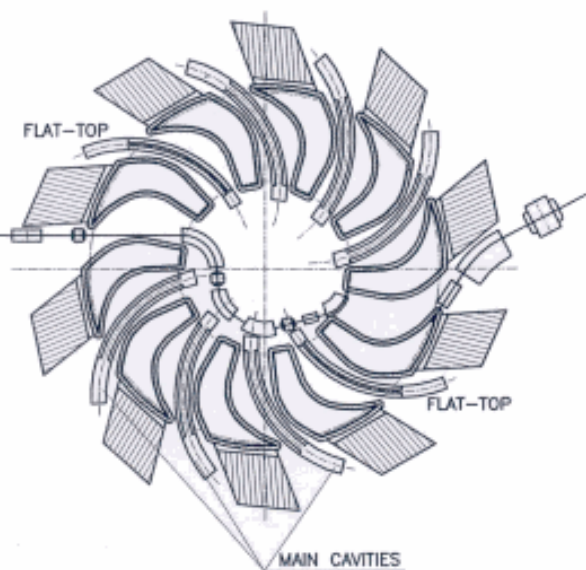
*4 sectors-2 delta cavities
1 Flat-top cavity*

INTERMEDIATE 120MEV 42MHZ



12 sectors- 6 Monogap cavities- 2FT cavities

BOOSTER 120-1000MEV 42MHZ

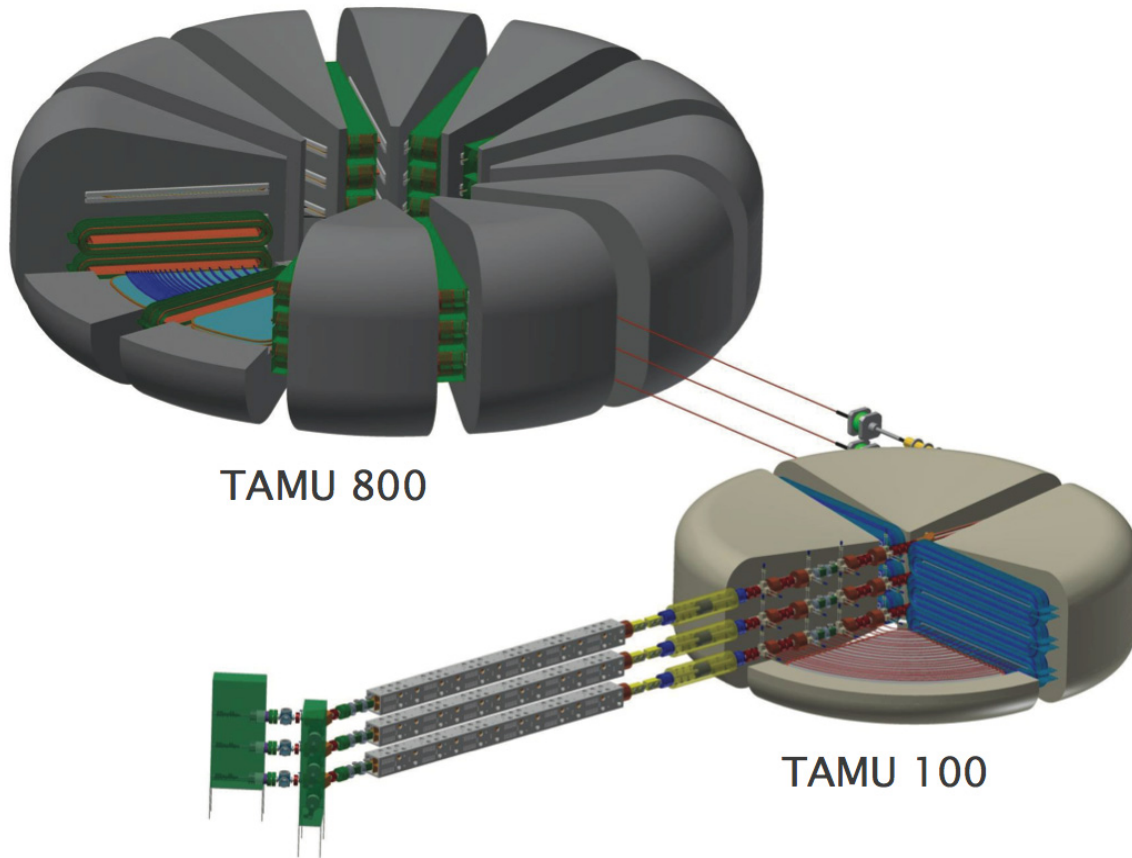




800 MeV Superconducting Strong-Focusing Cyclotron

High current proton driver for ADS

Texas A&M University



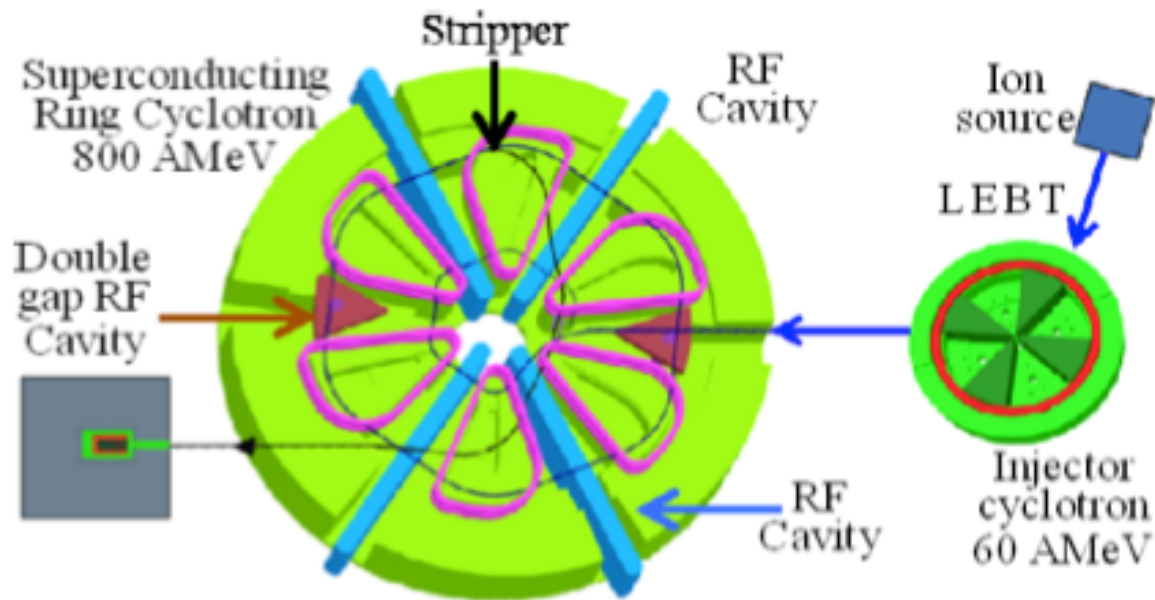
TAMU 800

TAMU 100

- Two Stages Cyclotron: 100 MeV SF injector + 800 MeV SF booster.
- Stack of 3 Cyclotrons in //
- Booster: 12 Flux coupled stack of dipole magnet sectors
- 10 Superconducting 100 MHz RF cavities providing a 20 MeV Energy Gain/turn
- Large turn separation allowing to insert SF beam transport channels made of Panofsky Qpoles ($G=6T/m$)

The Daeδalus two-stages H₂⁺ 800 MeV/n Cyclotron

- Catania group Design: L.Calabretta et al.,www.jacow.org, EPAC 2000, p. 918
- A.Calanna et al., The Cyclotron complex for the Daedalus experiment, Proc. Of Cyclotrons 2013, Vancouver.



Magnet: 6 Sectors superconducting coils (Riken type)
 RF: 4 Single gap RF Cavities (PSI Type)+2 double gap cavities
 Extraction: **stripping of H₂⁺**



Accelerators for Industrial
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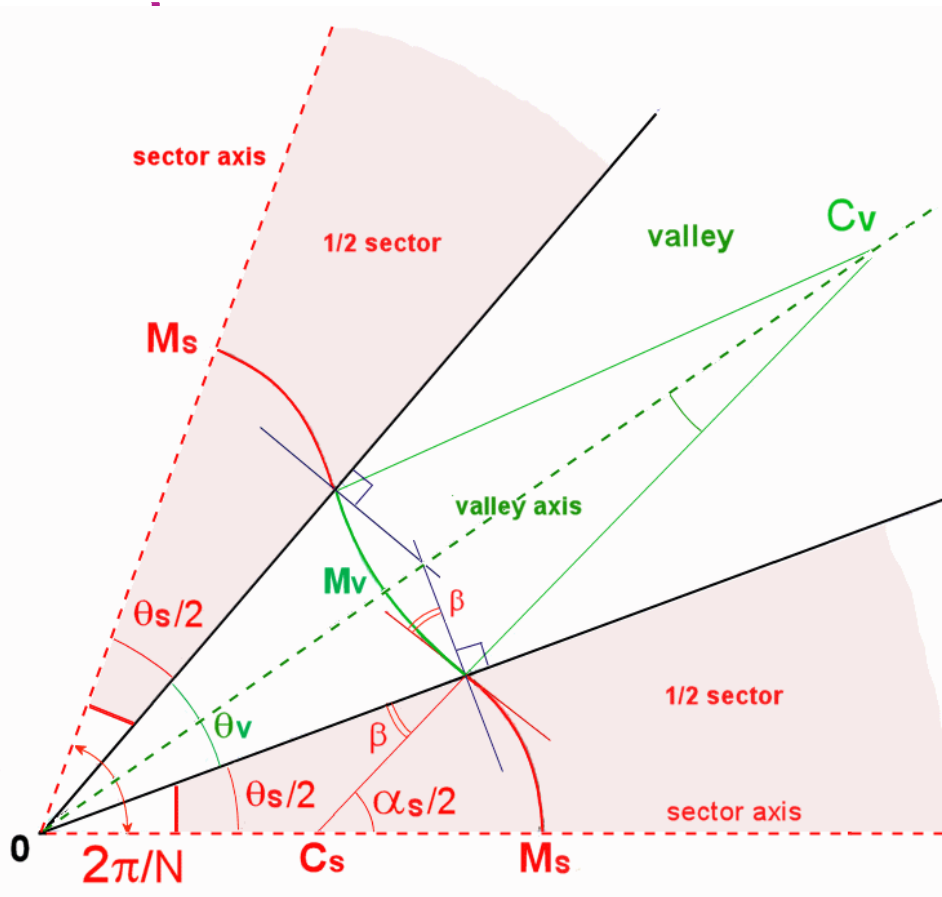
Single Stage Cyclotron Driver (S2CD™) based on the Reverse valley B-field

Option **A**: 600 MeV-10 mA protons

Option **B**: 1600 MeV-5 mA H₂⁺ → 800 MeV-10 mA protons

CYCLOTRON AND FFAG STUDIES USING CYCLOTRON CODES

M.K. Craddock*, University of British Columbia and TRIUMF[†],
Y.-N. Rao, TRIUMF, Vancouver, B.C., Canada



isochronism:

> positive radial gradient of $\langle B \rangle$

> strong vertical defocusing:

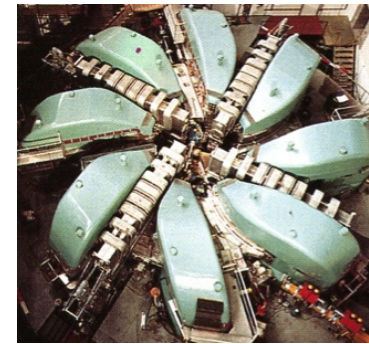
$$\Delta v_z^2 = -(\gamma^2 - 1) = - (d\langle B \rangle / dr) r / \langle B \rangle$$

> edge and spiral focusing

$$v_z^2 = -(\gamma^2 - 1) + F^2(1 + 2 \tan^2 \zeta)$$

$$F^2 = \text{Field Flutter} = (\langle B^2 \rangle - \langle B \rangle^2) / \langle B \rangle^2$$

ζ = spiral angle of the sector



2-A separated sector with reverse valley B:

→ Stronger Flutter → No Spiral needed

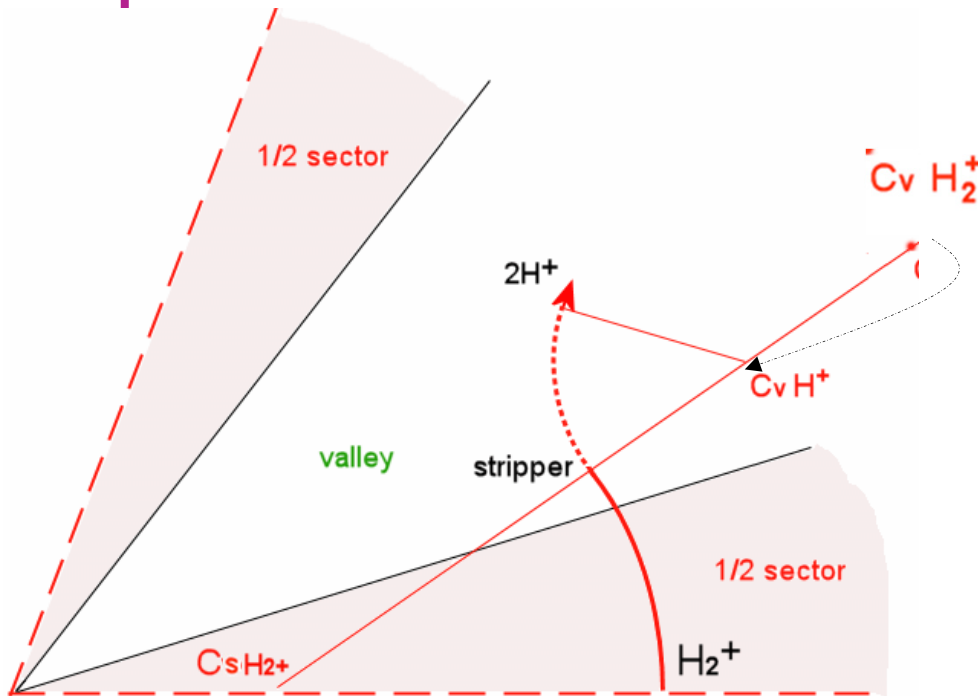
The reverse valley bends Cyclotron

Proceedings of CYCLOTRONS 2010, Lanzhou, China

THA1CC004

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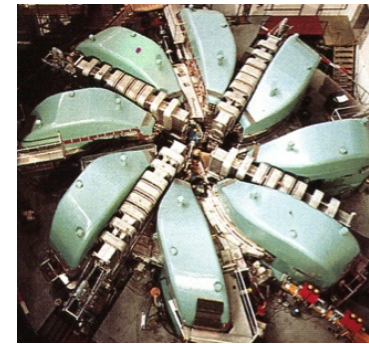
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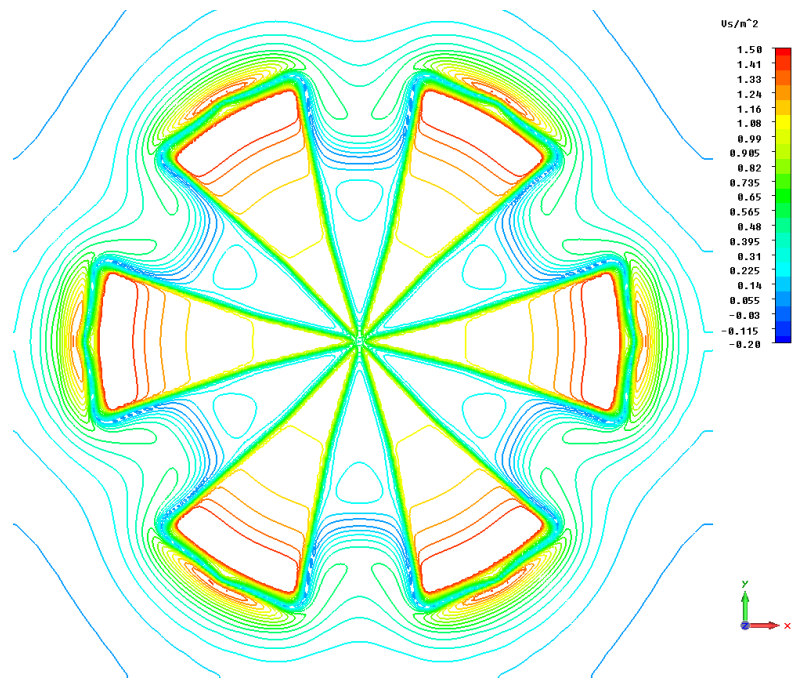
2-A separated sector with reverse valley B:
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Proton Extraction is more simple

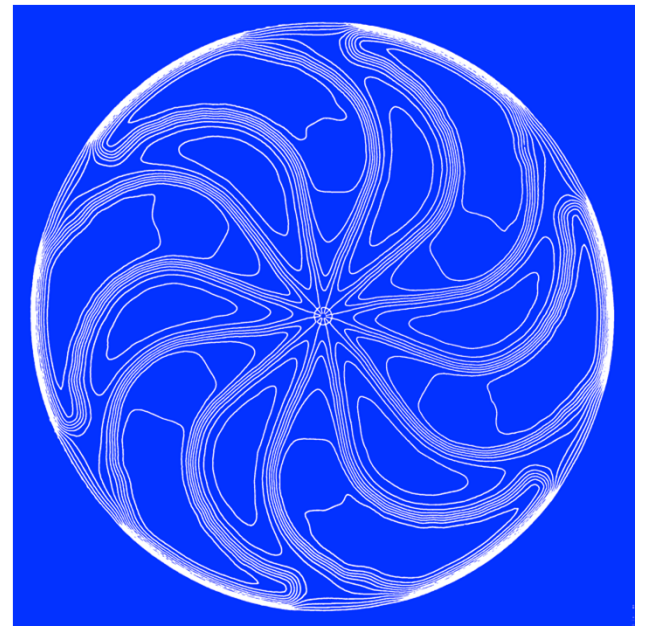
- by stripping of H2+ > very short !
- by a bump, i.e. « Septum free extraction »

Single stage Cyclotrons Magnetic Fields

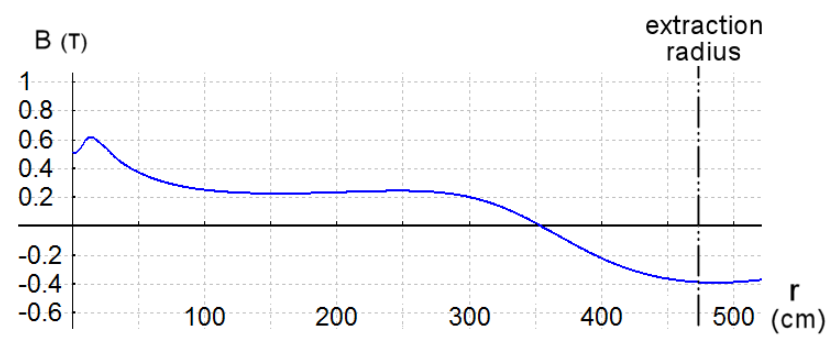
S2CD-600 MeV H+
With reverse Bv field



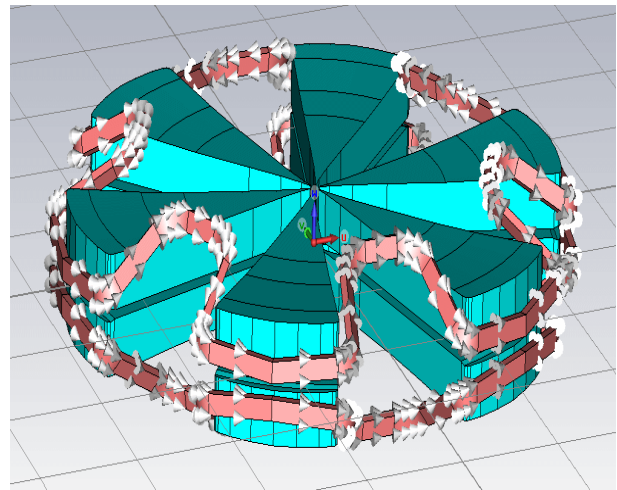
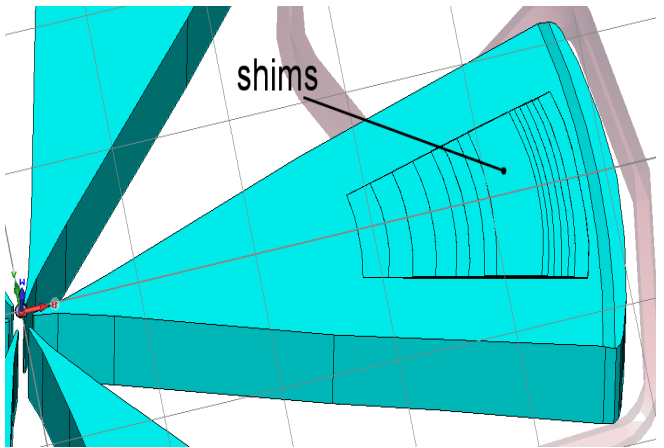
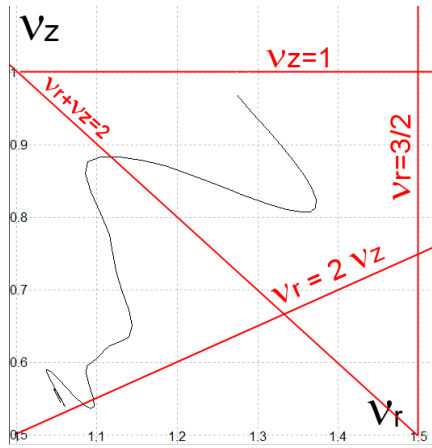
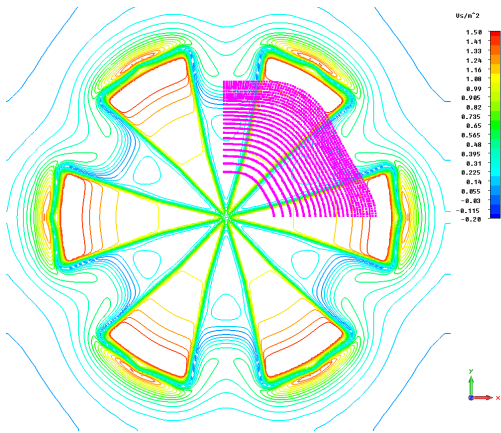
TRIUMF-520 MeV H-



B on the valley axis

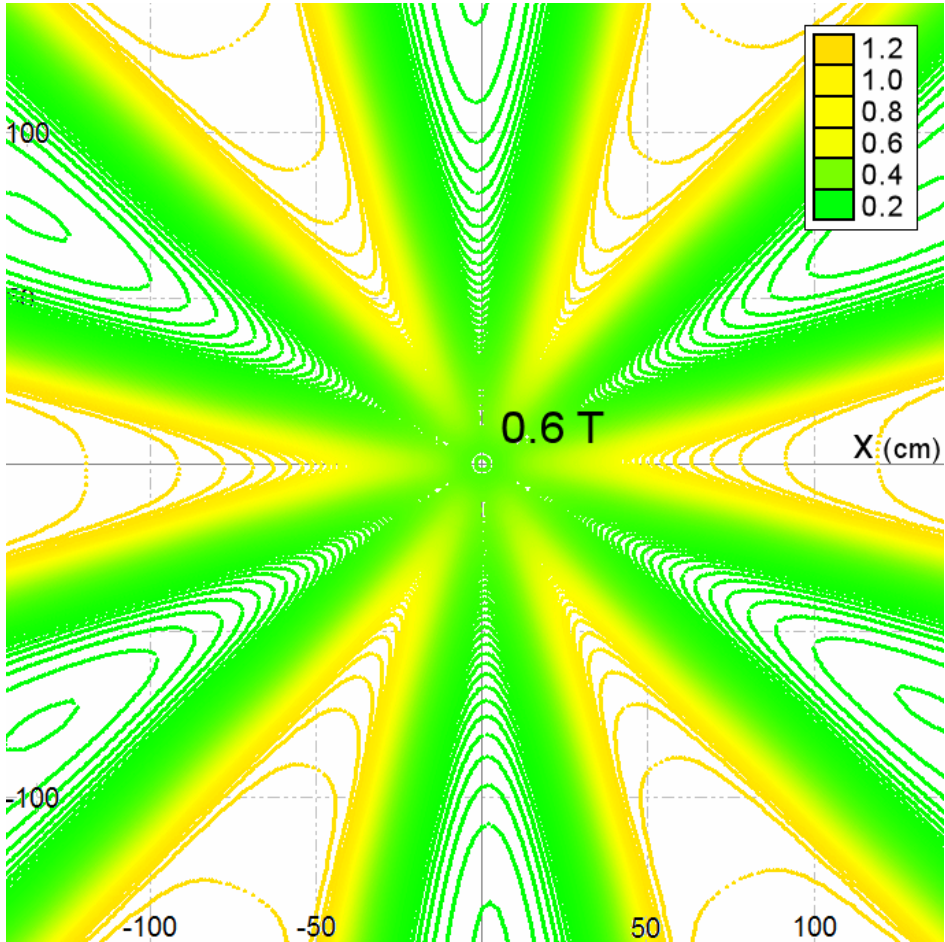


The 600 MeV proton S2CD



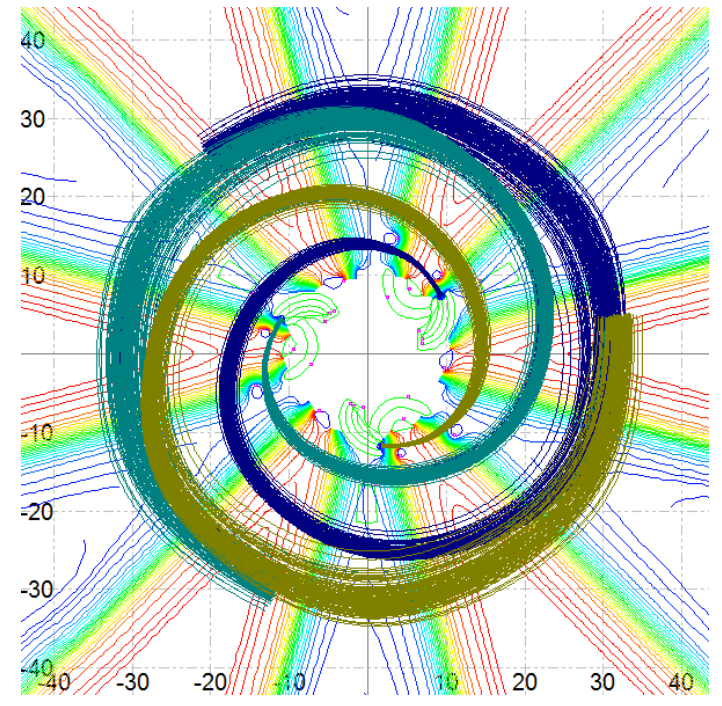
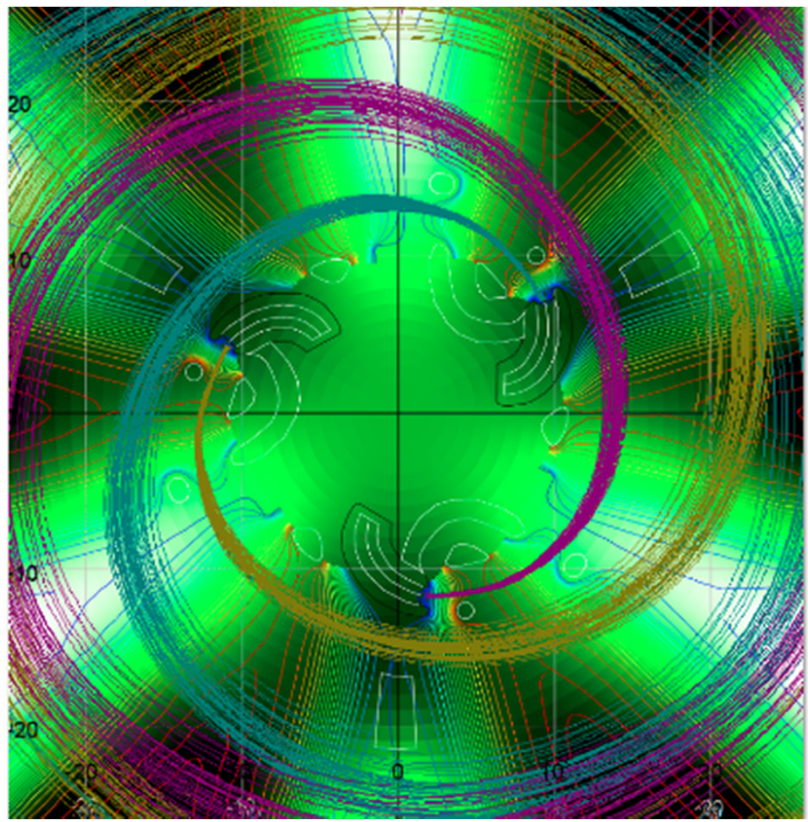
- > Large complex Coils: 1.1 Mturns/coil
- . Rmin: 3.6 m Rmax: 5.1m
- . Total length ~48m
- . Superconducting coil: Section: 130 mm * 280 mm Current density 31 A/mm²
- . Water cooled Copper coil: Section 220* 470 mm Current density 10 A/mm²

Triple injection central region



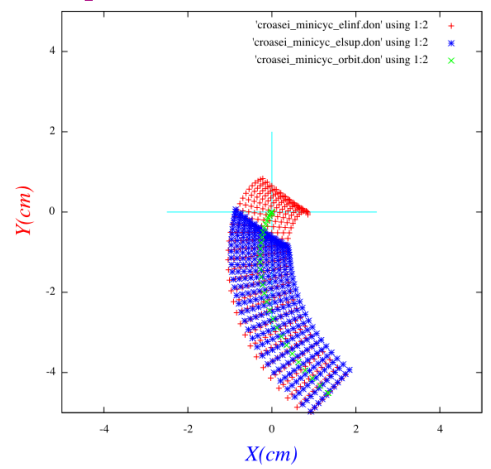
Triple injection central region

major advantage: low B-field in the central region
> 3 axial injections
→ An injector cyclotron is not needed anymore !

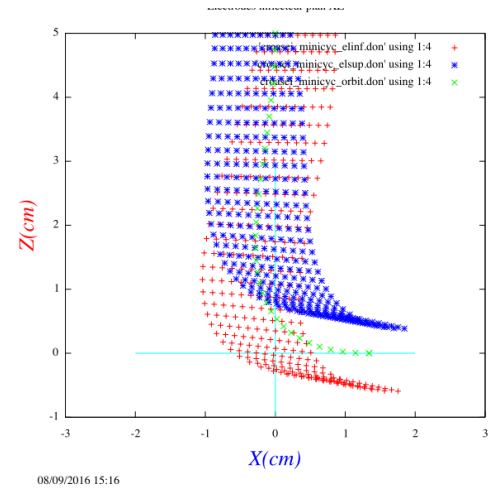


40° of phase acceptance
3 separated beams up to 1.8 MeV

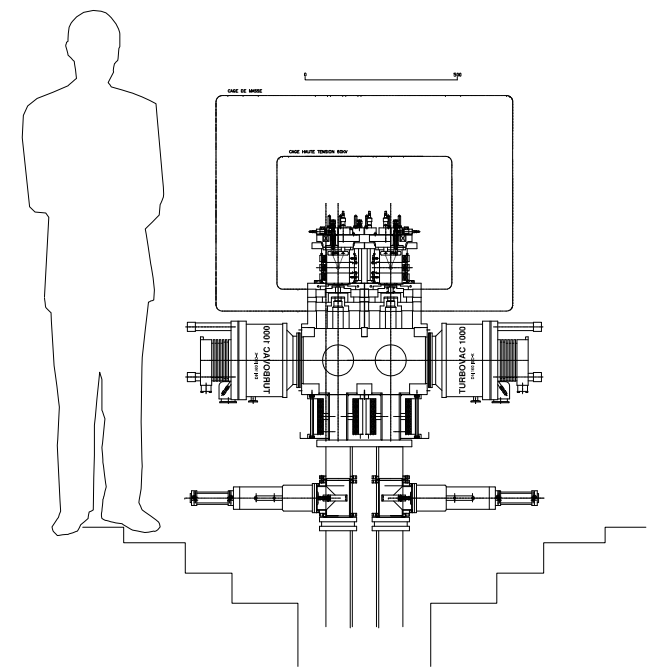
A single HV Platform for 3 Ion sources feeding 3 axial injections with spiral inflectors



Median plane

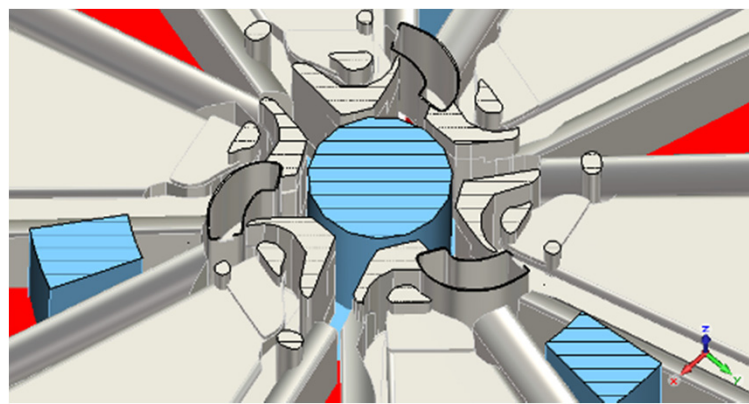


Vertical plane

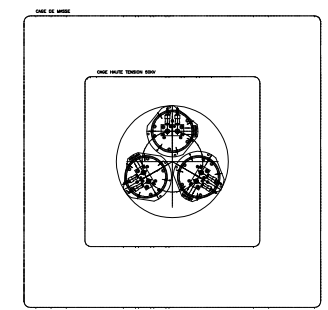


The 60 KV platform

$E_{inj} = 60 \text{ KeV}$
 $E = 20 \text{ KV/cm}$
 $k = 0.6$
 $k' = -0.15$



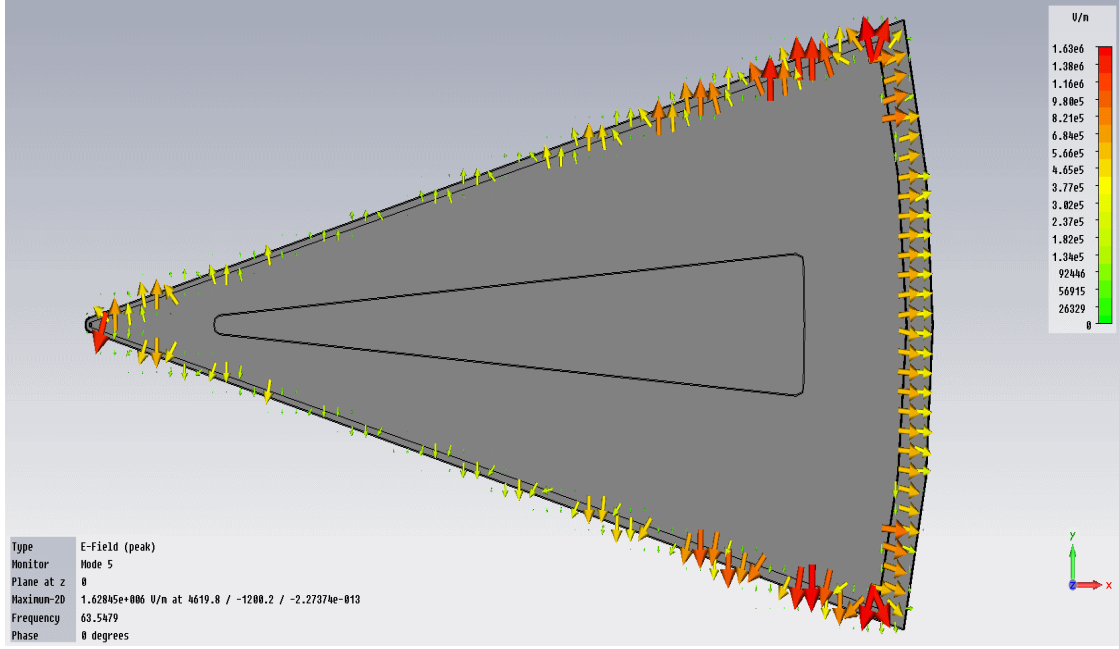
The crowded Central region





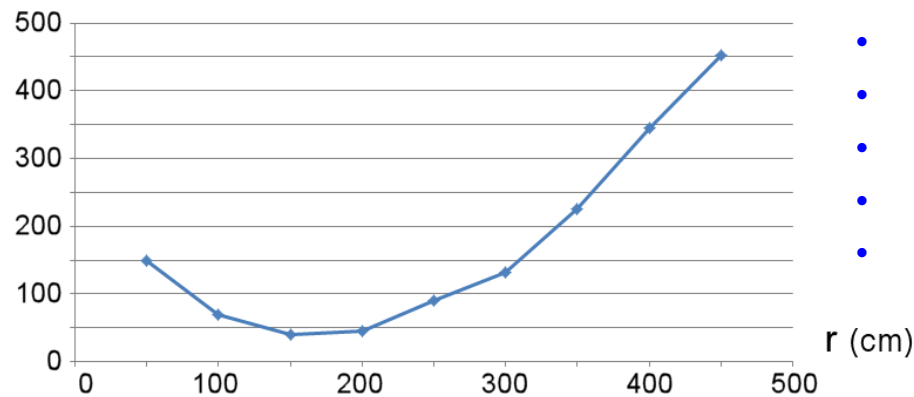
Accelerators for Industrial and Medical Applications

RF Delta double gap tapered walls cavities



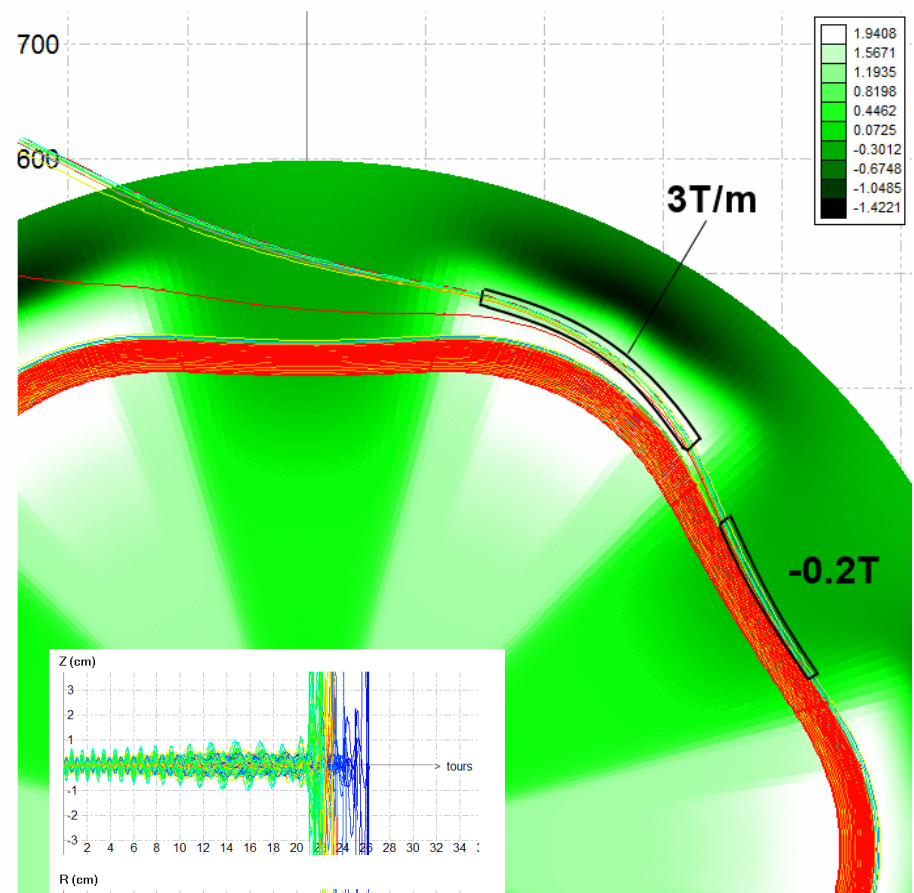
From CST

Peak voltage (kV)

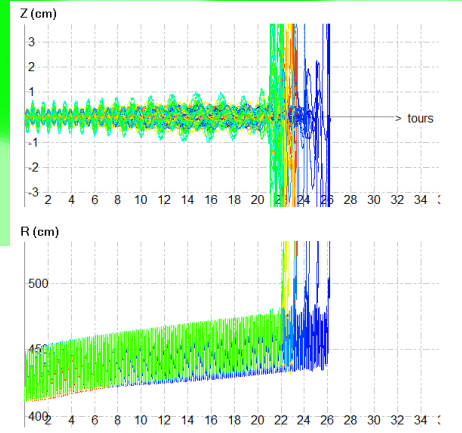
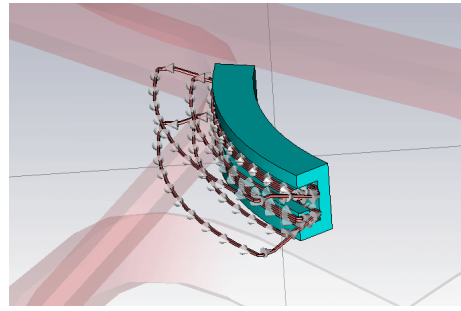


- 6 cavities at 49 MHz (Option H+)
- 1000 KW beam power /cav + 350 KW losses /cav
- 2 RF coupling loop/window
- 2 amplifiers (electron tubes)/cavity
- Large stem allows to install pumping

The septum free Extraction (H+)

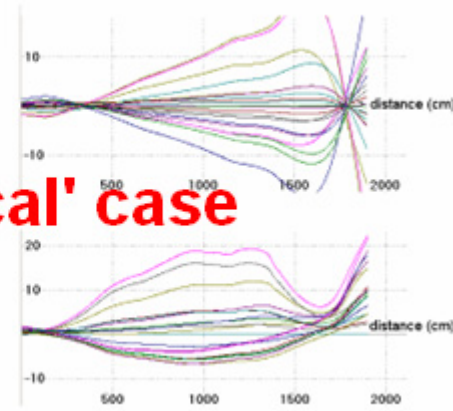
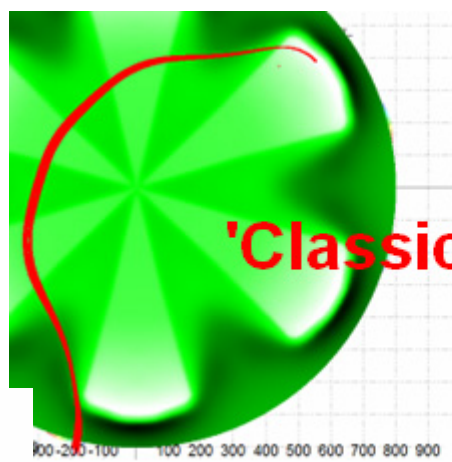


2 channels:
 1st) Bump Channel: -2 kG to increase the -2 kG valley field
 2nd) Foc. Channel: + 3T/m in the sector field.

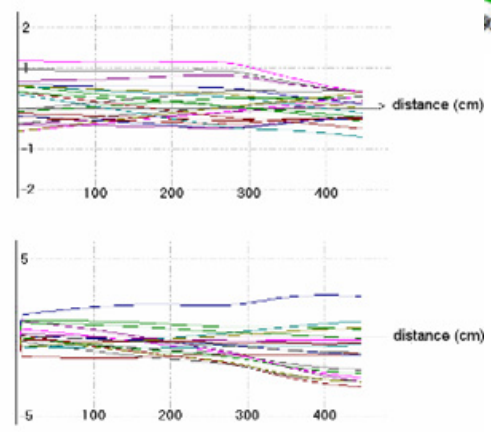
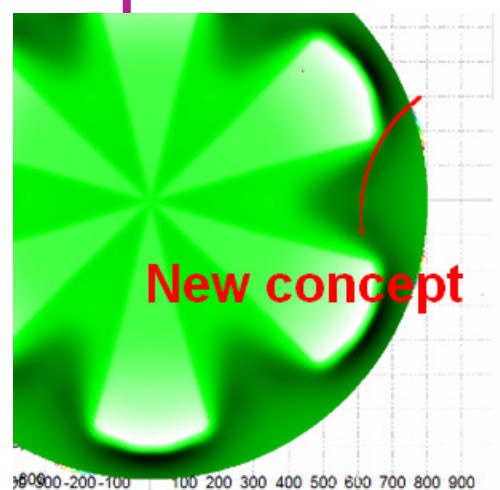


H2+ Extraction

short trajectory, no focusing elements, no complexity



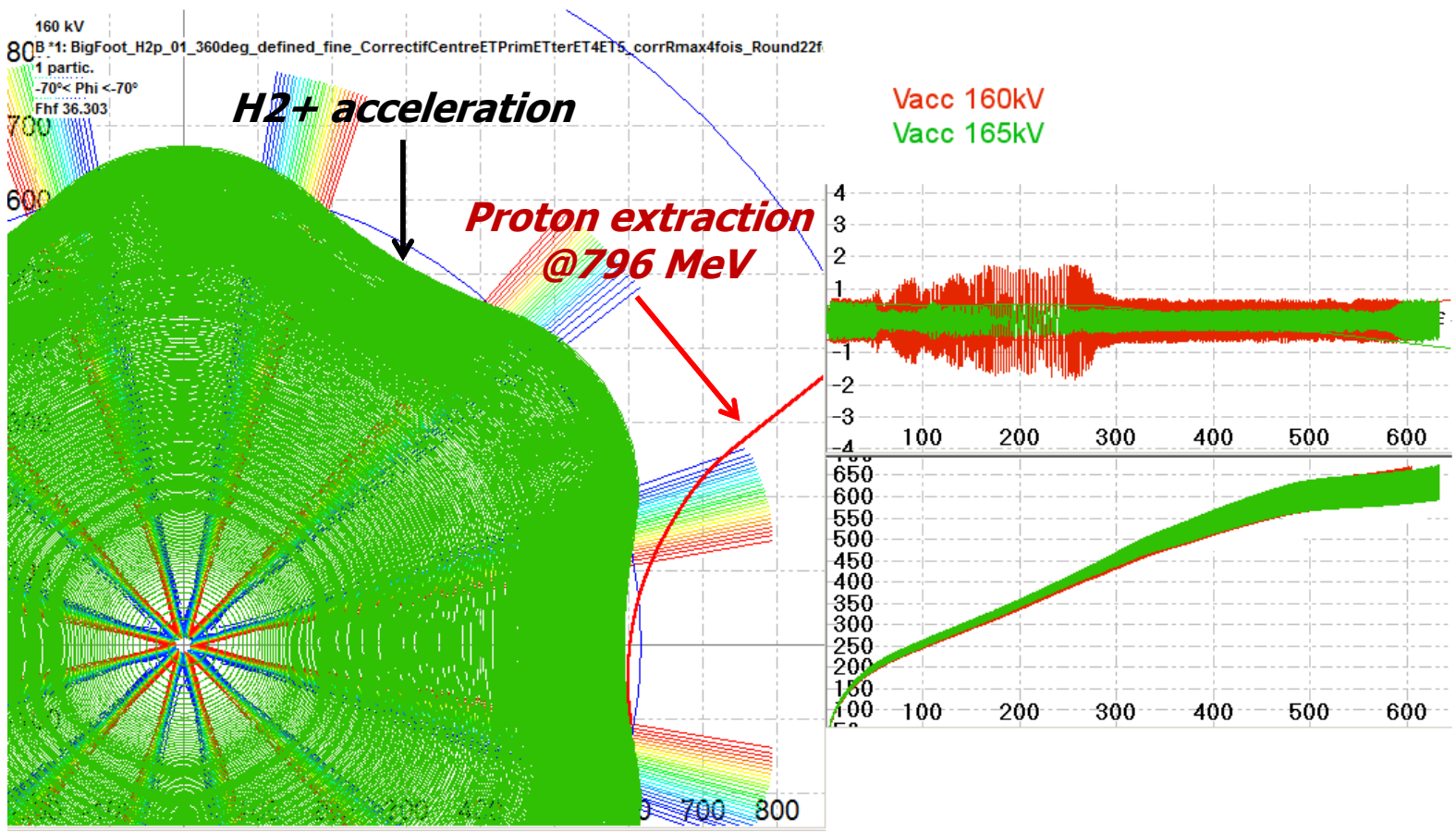
Initial condition:
5mm vertical amplitude @
155MeV



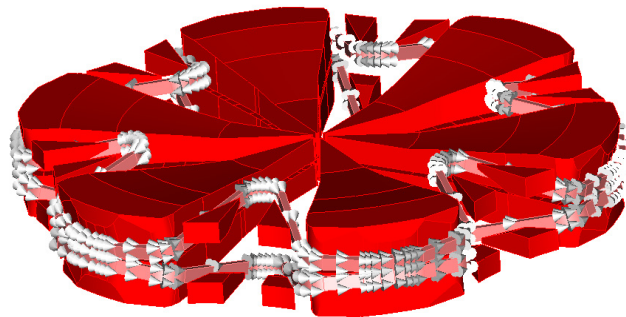
Shorter trajectory if the stripping foil is located
in a valley: leads to a smaller extracted beam

H2+ Extraction

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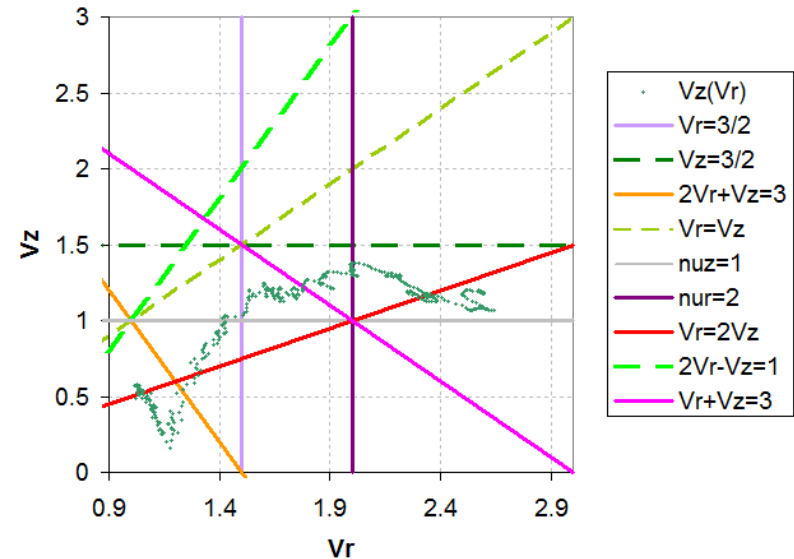
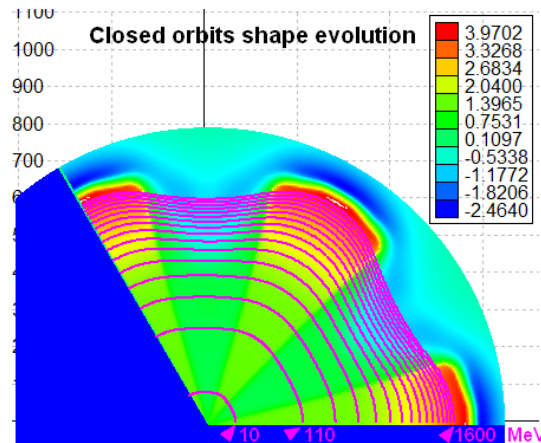
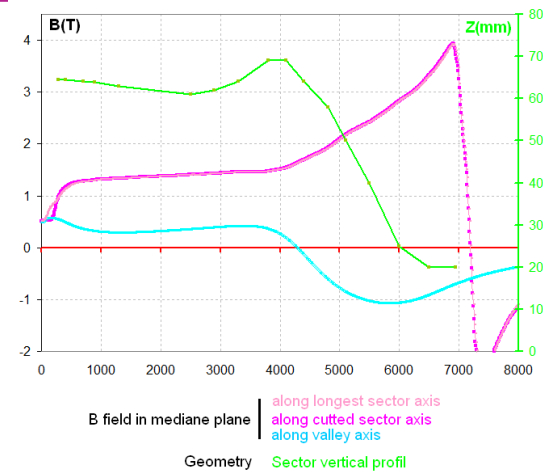
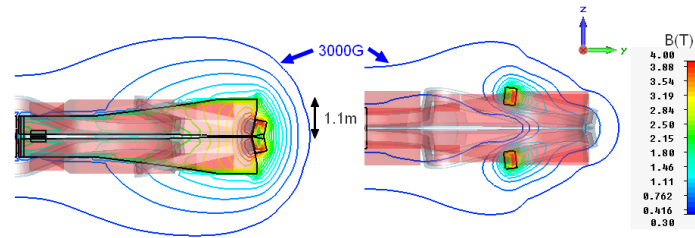
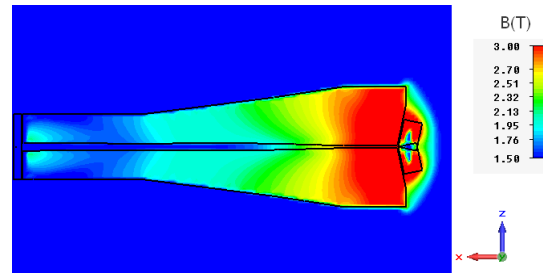


The 1600 MeV H2+ option



- > 6 straight hill sectors (14 tons)
- > 12 small valley sectors

- > Superconducting Coils
- . Rmin: 4.2m Rmax: 7.1m
- . Total length ~50m
- . Section: 160 mm * 310mm
- . Current density 55 A/mm²





Accelerators for Industrial
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Conclusions

1-Large superconducting coils :

- Mechanical design of a complex shape with bends
 - Possibility to use MgB2 for a cryo-free cooling system ?
- => Tests and prototypes are needed

2-High power RF cavity design to handle 1.4 (H⁺)-1.6(H₂⁺) Mwatt :

- 2 RF Windows + 1 Amplifier/window
- relation between cavity & extraction system

3-Multi Injection :

- a single HV platform to house 3 ion sources is being investigated

4- H₂⁺ acceleration :

- interaction with residual gas: High vacuum is needed (cf. Daedalus)
- Dissociation of the vibrational states producing high energy protons (according to experience, filament-based multicusp ion sources could be more relevant)
- stripping foil lifetime: 500 mA.hours outstanding performance achieved at TRIUMF with oriented pyrolic Graphite (courtesy of Yuri Bylinskii)

- ***Single stage accelerator***
 - Compact system - low construction budget and Low operational cost
 - Less components than traditional solutions → high reliability
 - No transport / no matching issues between stages
- ***3 sources + axial injection lines***
 - redundancy
 - reliability
 - Intensity Flexibility:
 - 8 mA protons > 4mA H₂⁺: 2 Ion sources on + 1 Ion source in Stand-by
 - 12 mA protons > 6mA H₂⁺: 3 Ion sources on
- ***Simplified Extraction system*** : No Septum required
 - Increasing reliability
 - less activation => easier maintenance

*A single stage 600MeV H⁺ or 1600 MeV H₂⁺ cyclotron
with Reverse Valley Field:
a good candidate for an industrial ADS demonstrator.*



Accelerators for Industrial
and Medical Applications



*Thank you for
your attention*