

ENTRY NO. 62

Nuclear Laboratory (TUNL)

NAME OF MACHINE Cyclo-Graaff Injector, Triangle Universities DATE 1/8/79  
INSTITUTION Duke University, UNC-CH, NCSU  
ADDRESS Durham, N. C.

IN CHARGE E. G. Bilpuch REPORTED by F. O. Purser

**HISTORY AND STATUS**

DESIGN, date 1964\* MODEL tests ---  
ENG. DESIGN, date 1965  
CONSTRUCTION, date \_\_\_\_\_  
FIRST BEAM date (or goal) Factory 1966, Site 1968  
MAJOR ALTERATIONS Harmonic Coil Sets  
OPERATION, 50 hr/wk; On Target 50 hr/wk  
TIME DIST., in house 100 %, outside \_\_\_\_\_ %  
USERS' SCHEDULING CYCLE 4 weeks  
COST, ACCELERATOR Cyclotron \$360,000.00  
COST, FACILITY, total Landem \$1,250,000.00  
\$3,945,000.00  
FUNDED BY AEC, NSF, HEW, N.C., Duke Univ.

**ACCELERATOR STAFF, OPERATION and DEVELOPMENT**

SCIENTISTS Part time ENGINEERS 0  
TECHNICIANS 4 CRAFTS 1-4  
GRAD STUDENTS involved during year Part Time  
OPERATED BY X Res staff or \_\_\_\_\_ Operators  
BUDGET, op & dev \_\_\_\_\_  
FUNDED BY US DOE and Universities

**RESEARCH STAFF, not included above**

USERS, in house -- outside --  
GRAD STUDENTS involved during year 26  
RES. BUDGET, in house \$800,000.00  
FUNDED BY US DOE

**FACILITIES FOR RESEARCH**

SHIELDED AREA, fixed 1000 m<sup>2</sup>  
movable \_\_\_\_\_ m<sup>2</sup>  
TARGET STATIONS 11 in 3 rooms  
STATIONS served at same time, max 2  
MAG SPECTROGRAPH, type ---  
COMPUTER, model DDP-224  
OTHER FACILITIES \_\_\_\_\_

**REFERENCES/NOTES**

\* Invention of Cyclo-Graaff by H. W. Newson  
The Cyclo-Graaff, Concept and Practice, F.O. Purser, H.W. Newson, N.R. Rober-  
son, E.G. Bilpuch and R.L. Walter, Pro-  
ceedings of the Fifth International Cy-  
clotron Conference, Oxford, Eng., 1969

**MAGNET**

POLE FACE diameter 80 cm; R extraction 33.5 cm  
GAP, min 5 cm; Field 20 kG } at \_\_\_\_\_ X 10<sup>6</sup>  
max 10 cm; Field 12 kG } ampere turns  
AVERAGE FIELD at R ext 16.4 kG  
CURRENT STABILITY \_\_\_\_\_ parts/10<sup>6</sup>; B<sub>max</sub>/(B) 1.25  
NUMBER OF SECTORS 3; SPIRAL, max 0 deg  
POLE FACE COIL PAIRS: AVF \_\_\_\_\_ /sec;  
Harmonic correction 2  
Rad grad 0 /sec or Circ coils \_\_\_\_\_  
WEIGHT: Fe \_\_\_\_\_ tons; Coils \_\_\_\_\_ tons  
CONDUCTOR, Material and type \_\_\_\_\_  
STORED ENERGY \_\_\_\_\_ MJ  
COOLING SYSTEM Hollow core copper H<sub>2</sub>O  
POWER: Main coils 30 KW max, kW  
Trimming coils \_\_\_\_\_ max, kW  
YOKE/POLE AREA \_\_\_\_\_ %  
SECTOR ANGLE (Sep Sec) \_\_\_\_\_ deg  
ION ENERGY (Bending limit) E/A = \_\_\_\_\_ q<sup>2</sup>/A<sup>2</sup> MeV  
(Focusing limit) E/A = \_\_\_\_\_ q/A MeV

**ACCELERATION SYSTEM**

DEES, number 2 angle 120 deg  
BEAM APERTURE 2 cm; DC BIAS 1.0 kV  
TUNED by, coarse R.F. Strap fine movable strap  
RF 12 to 25.5 MHz, stable ± 50 /10<sup>6</sup>  
Orb F 12 to 25.5 MHz; GAIN, max 100 kV/turn  
HARMONICS, RF/Orb F, used 1  
DEE-Gnd, max 35 kV, min gap \_\_\_\_\_ cm  
STABILITY, (pk-pk noise)/(pk RF volt) 0.002  
RF PHASE stable to ± 5 deg  
RF POWER input, max 40 kW  
RF PROTECT circuit, speed 1.0 μsec  
Type Ignition Crowbar  
FREQUENCY MODULATION, rate \_\_\_\_\_ /sec  
MODULATOR, type \_\_\_\_\_  
BEAM PULSE, width \_\_\_\_\_

**VACUUM SYSTEM**

PUMPS, No., Type, Size 3 Diffusion Pumps,  
2 12", 1 4".  
OPERATING PRESSURE \_\_\_\_\_ μTorr,  
PUMPDOWN TIME \_\_\_\_\_ hrs

**ION SOURCES/INJECTION SYSTEM**

PIG, Axial Injection

EXTRACTION SYSTEM D.C. Electrostatic with 1st  
harmonic bump and magnetic channel.

**CONTROL SYSTEM**

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CHARACTERISTIC BEAMS

	Particle	Goal (MeV)	Achieved (MeV)
ENERGY	H <sup>-</sup>	15	15
	D <sup>-</sup>	8	8
CURRENT			
	Internal	( $\mu$ A)	( $\mu$ A)
	H <sup>-</sup>	50	100
	D <sup>-</sup>	20	50
External	H <sup>-</sup>	10	25
	D <sup>-</sup>	2	10
Secondary		(part/s)	(part/s)

BEAM PROPERTIES

	Measured	Conditions
Pulse Width	18 RF deg	20 $\mu$ A of 15 MeV H <sup>-</sup>
Phase Exc, max	RF deg	$\mu$ A of MeV
Extract Eff	30.50%	15 $\mu$ A of 15 MeV H <sup>-</sup>
Res. $\Delta E/E$	0.3%	15 $\mu$ A of 15 MeV H <sup>-</sup>

Emittance

(mm-mrad)	{ 20 axial } 10 $\mu$ A of 15 MeV H <sup>-</sup>
	{ 20 radial }

OPERATING PROGRAMS, time dist

Basic Nuclear Physics	100	%
Solid State Physics		%
Bio-Medical Applications		%
Isotope Production		%
Development		%
		%
		%

PLAN VIEW OF FACILITY, NOTEWORTHY FEATURES, OPERATION SUMMARY, ADDITIONAL REFERENCES

Beam Properties with Internal Phase Limiting Slits

Pulse Width 3.2 RF Deg. 1.5  $\mu$ A of 15 MeV H<sup>-</sup>

Extract Eff. 60 % 2.0 " 15 " H<sup>-</sup>

Res.  $\Delta E/E$  0.1 % 2.0 " 15 " H<sup>-</sup>

Burst Length  $\leq$  0.5 ns

SELECTED REFERENCES (Cont)

An Operational Review of the TUNL Cyclo-Graaff, H.W. Newson, E.G. Bilpuch, F.O. Purser, J.R. Boyce, Duke University and TUNL and T.B. Clegg, University of North Carolina at Chapel Hill and TUNL, Nucl. Instr. and Meth. 122 (1974) 99.

Cyclo-Graaff Laboratory

