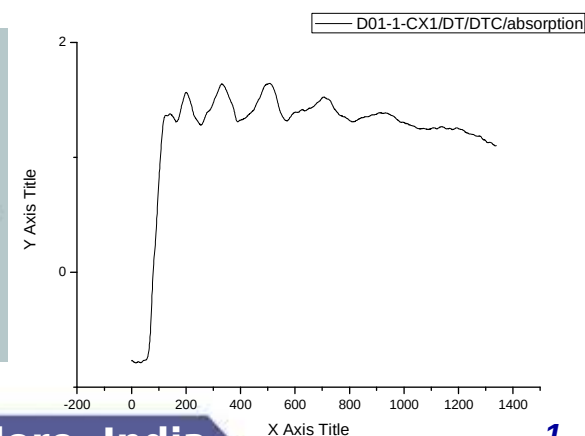
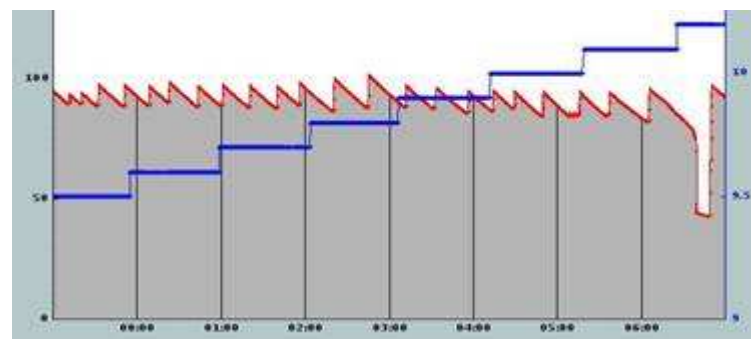
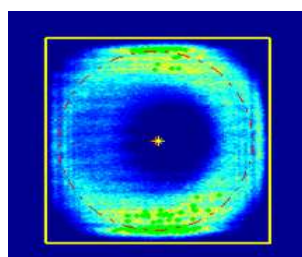
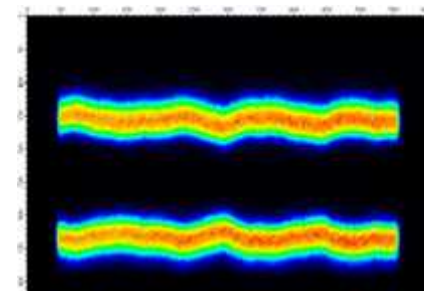
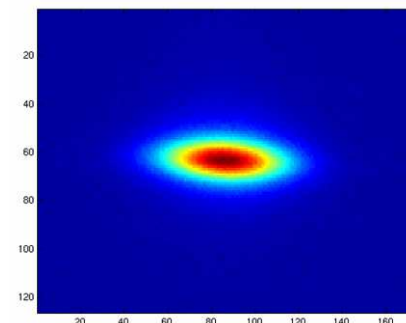
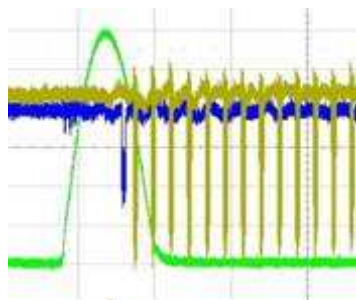




Status of the SOLEIL project Commissioning from Linac to beamlines

On behalf of the commissioning team





Site and Budget

at Gif-sur-Yvette
25km south of Paris, France

350 permanent staff
19 Hectares



**Total budget
for 2002 - 2009 period
454 M€**

Investments	248 M€
Functioning	53 M€
Salaries	153 M€

Functioning budget per year starting in 2010: ~ 45 M€.

**CEA and CNRS own 28% and 72% of the Synchrotron
Soleil company respectively.**

- Electron energy: 2.75 GeV
- Extended spectral range
⇒ From UV (5 eV) up to hard X-Rays (30 keV)
- 3rd generation ⇒ Many Insertion Device beamlines
⇒ 21 straight sections available (29% of ring circ.)
- High brilliance (10^{20}) in the soft X-ray range
⇒ small emittance and high intensity
- Best achievable beam position stability

24 beamlines

24 Beamlines approved by the Council + 1 beamline to be founded
18 on insertion devices and 7 on bending magnets

Spectral range equally shared :

50% below 1.3 keV and 50% above

Phase 1: 11 beamlines being built => open to external Users in 2007
6 on insertion devices and 3 on bending magnets + 2 IR

Phase 2: 7 beamlines open to external Users in 2008
5 on insertion devices and 2 on bending magnets
+ 7 beamlines on ID open to external Users in 2009

3 Straight sections still free + 14 bending magnet beamports!

LINAC and Booster designed for topping-up operation

2.75 GeV BOOSTER

2 super periods

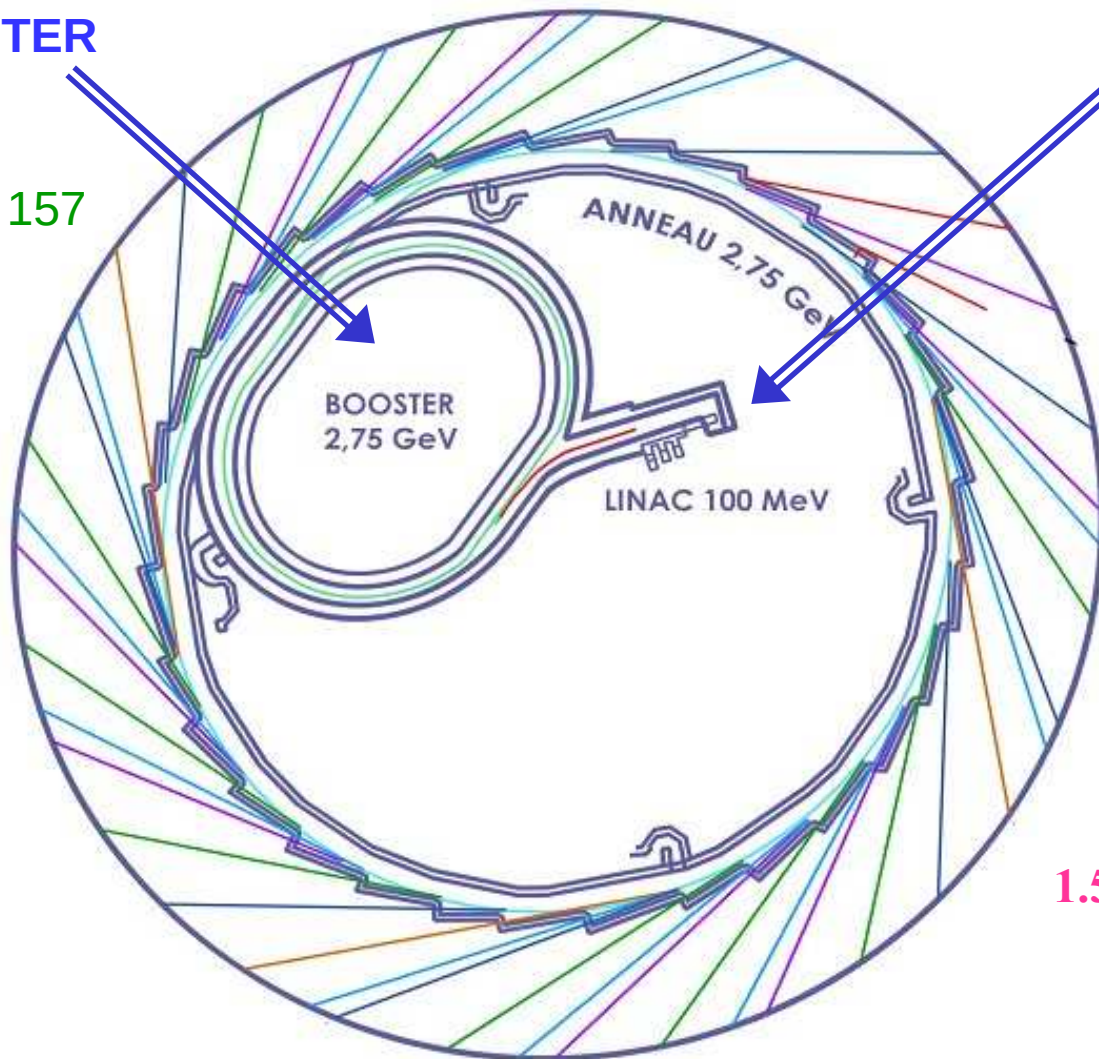
Circumference: 157 m

36 Dipoles :
0.67 T / 2.17 m

44 Qpoles:
10.3 T/m - 0.4 m

Emittance:
110-150 nm.rad

Power supplies
cycling at 3 Hz



LINAC

100 MeV
3 Hz rep Rate

Output charge :
8 nC in 300 ns
in multibunch mode
(500 mA in SR)

1.5 nC in 3 pulses (2ns)
in 8 bunch mode
(90 mA in SR)

LINAC “turn key system” provided by THALES: **1st beam on July 2nd 2005**



Excellent performances:
stability/reproducibility

Spec. :
(γ at 90 %) < 200 π .mm.mrad

Final Acceptance
pronounced

on November 15th, 2005

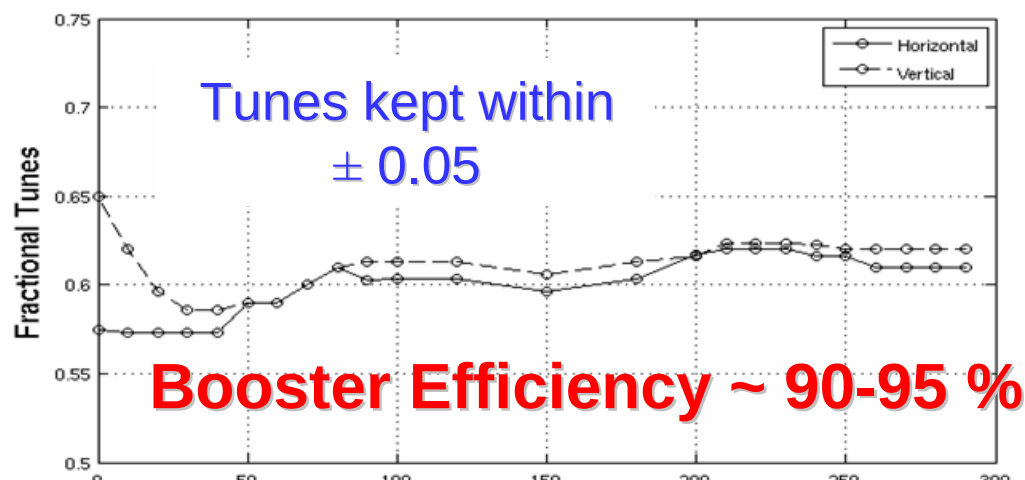
Laurent S. Nadolski

Mode	Beam Charge	Horizontal π mm.mrad	Vertical π mm.mrad
Long Pulse	10.6 nC	47	52
Short Pulse (1)	0.55 nC	64	67
Short Pulse (4)	2.27 nC	67	78

Booster ring commissioning

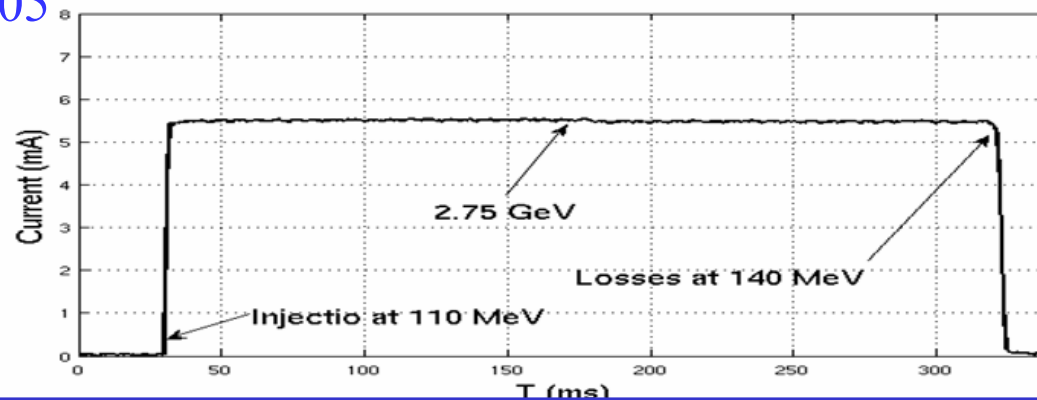


**1st beam in the Booster at
110 MeV**
July 23rd, 2005



Booster Efficiency ~ 90-95 %

4 power supplies (Bruker) ramped at 3 Hz:
“Tracking” $\pm 0.2 \%$



Beam
decelerated
down to
140 MeV

Storage Ring main parameters

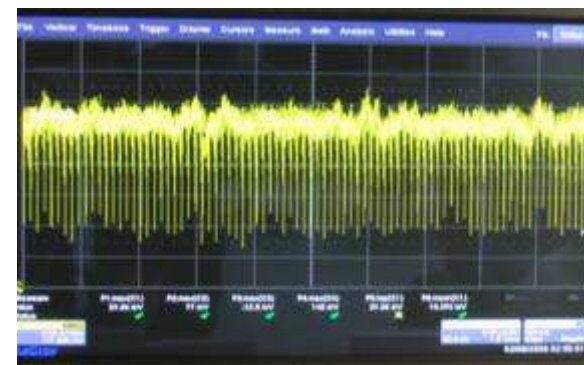
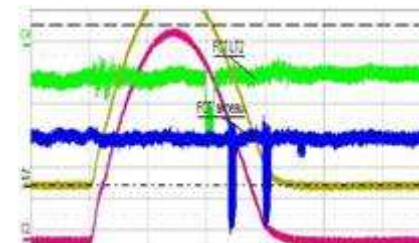
Energy	2.75	GeV
Circumference	354.097	m
RF frequency	352.202	MHz
Harmonic number	416	
Betatron tunes (H/V)	18.20 / 10.30	
Natural chromaticities (H/V)	-53 / -23	
Momentum compaction α_1 / α_2	4.5×10^{-4} / 4.6×10^{-3}	
Radiation loss per turn (with IDs)	1200	keV
Damping times	7, 7, 3.5	ms
Emittance	3.7	nm.rad
Relative energy spread	1.016×10^{-3}	
Natural bunch length (@ 4 MV)	4	mm
Coupling	1	%
Multibunch mode	500	mA
Expected Beam Lifetime	16	h

- High ratio (43 %) of ID straight sections over total 354 m circumference
- Extreme requirements for beam stability
- Specific super-conducting cavities (352 MHz)
- RF power generator: solid state amplifier of 4 x 190 kW (never done)
- Innovative insertion devices
- Al chamber vessels with NEG coating (56 % of the circumference)
- New type of BPM digital electronics: LIBERA module

Commissioning Milestones in 2006

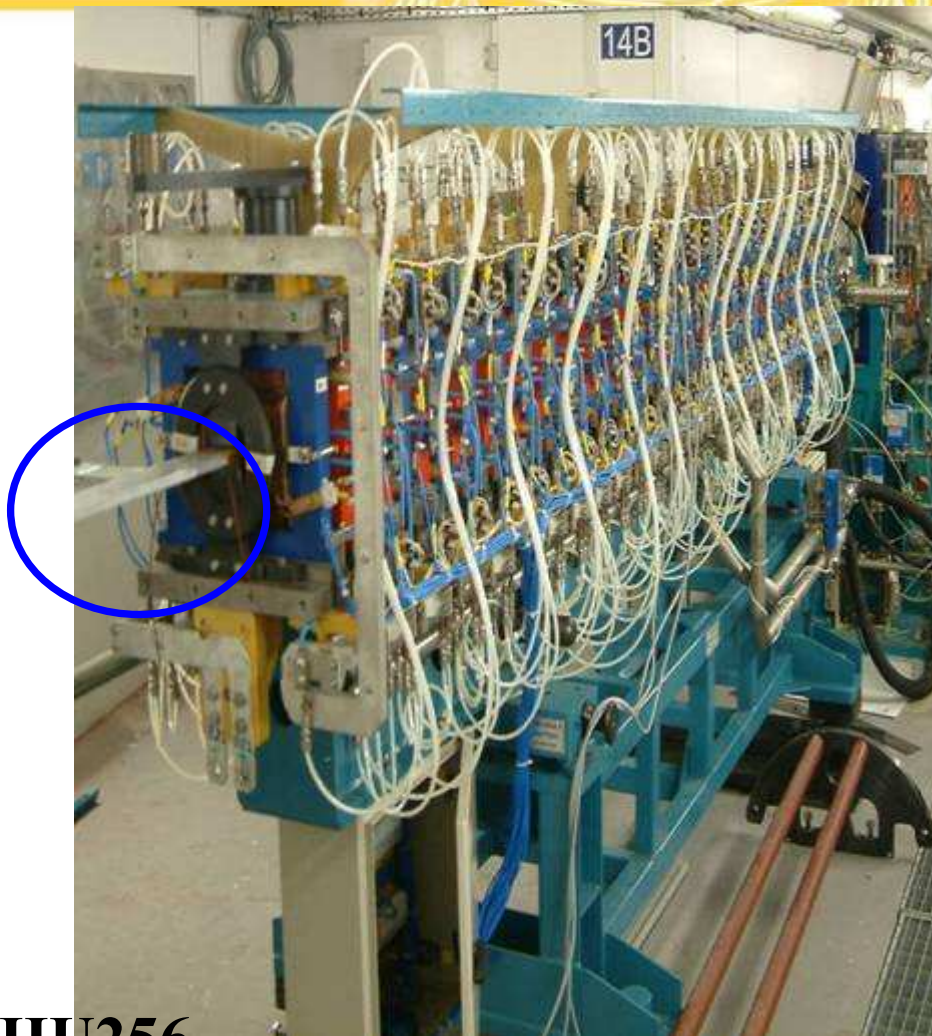
12 effective weeks

- 5/14 First turn
- 6/04 First stored beam
- 6/04 First beam accumulation: 8.35mA
- 7/04 100mA achieved
- 7/10 5 A.h beam dose
- shutdown 7/11 – 9/4 (water + holidays)
- 9/13 First photons to a beamline (DIFFABS)
- 9/16 200mA
- 9/21 First photons to a beamline (TEMPO)
- 9/25 300mA achieved ; 30A.h
- 9/29 U20 at 5.5 mm gap
- 9/21 First photons to a beamline (ODE)
- 10/15 beam lifetime = 8h @ 100mA in 312 bunches
- shutdown 10/16 – 12/01 (21°water circuit cleaning)
- 12/12 First photons to a beamline (SAMBA)
- 12/13 first photons to a beamline (DESIRS)
- 12/21 75 A.h beam dose
- 12/21 beam lifetime =10h @ 100mA in 312 bunches

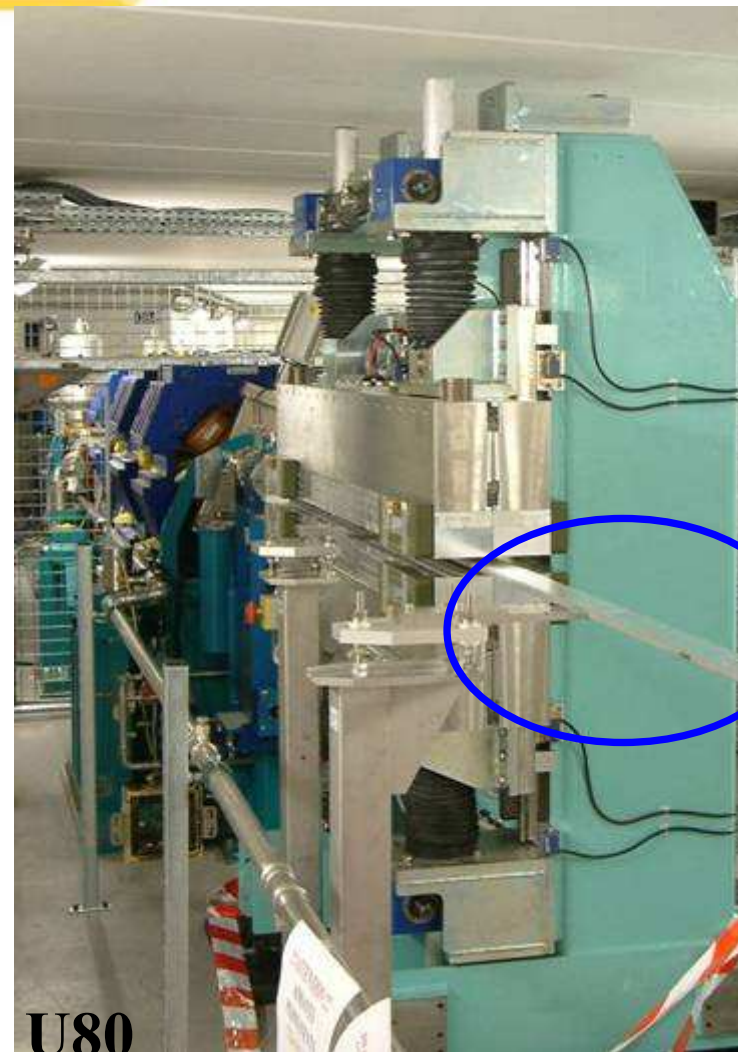


Expected obstacles:

**10mm inner height ID vacuum vessels
since the first day on 10 medium straight sections**



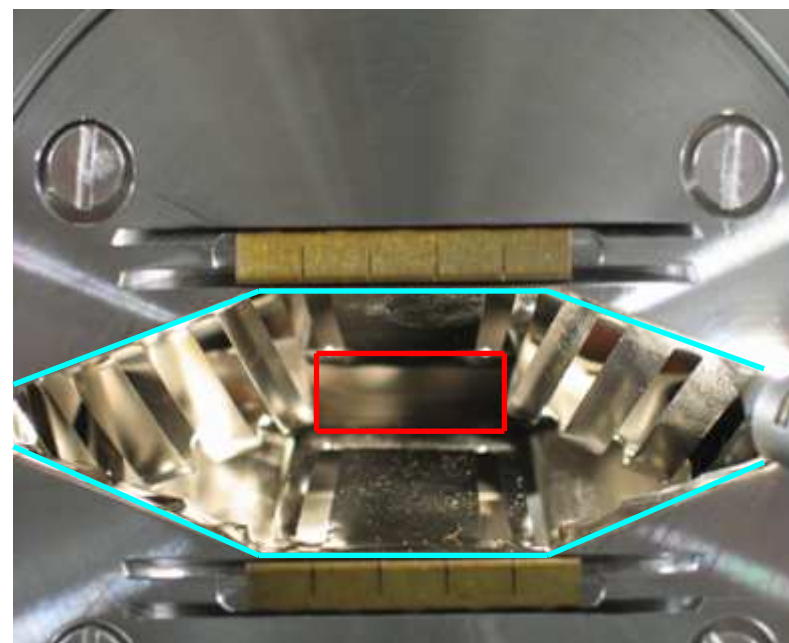
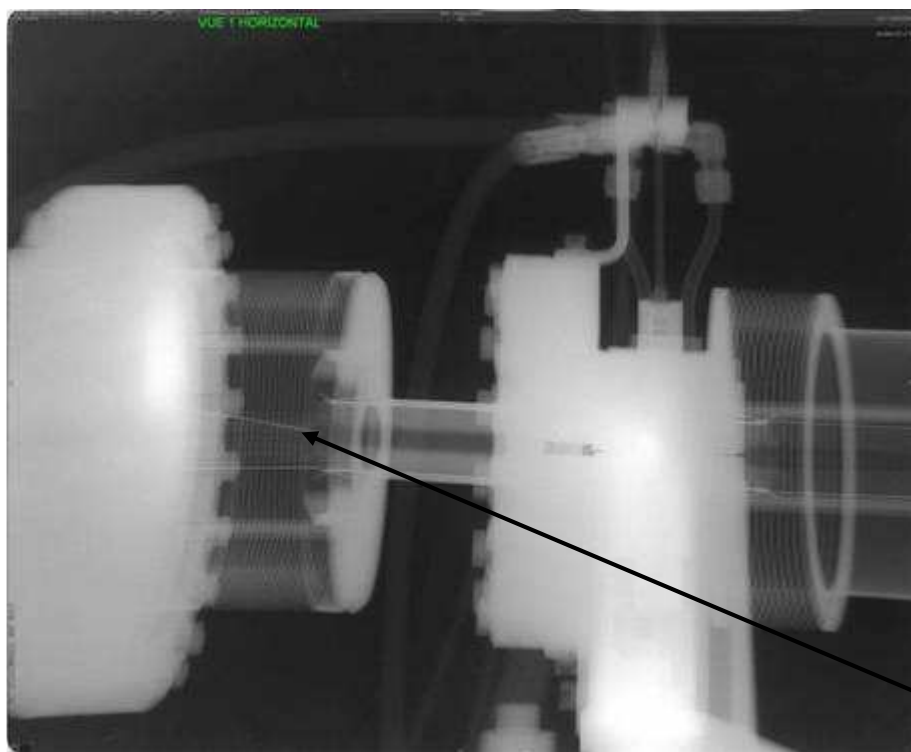
HU256



U80

Unexpected obstacles:

Bad mounting of some RF Fingers in short straight sections



RF finger at 1.5 mm from beam axis !

But the beam went nicely through these very small apertures!

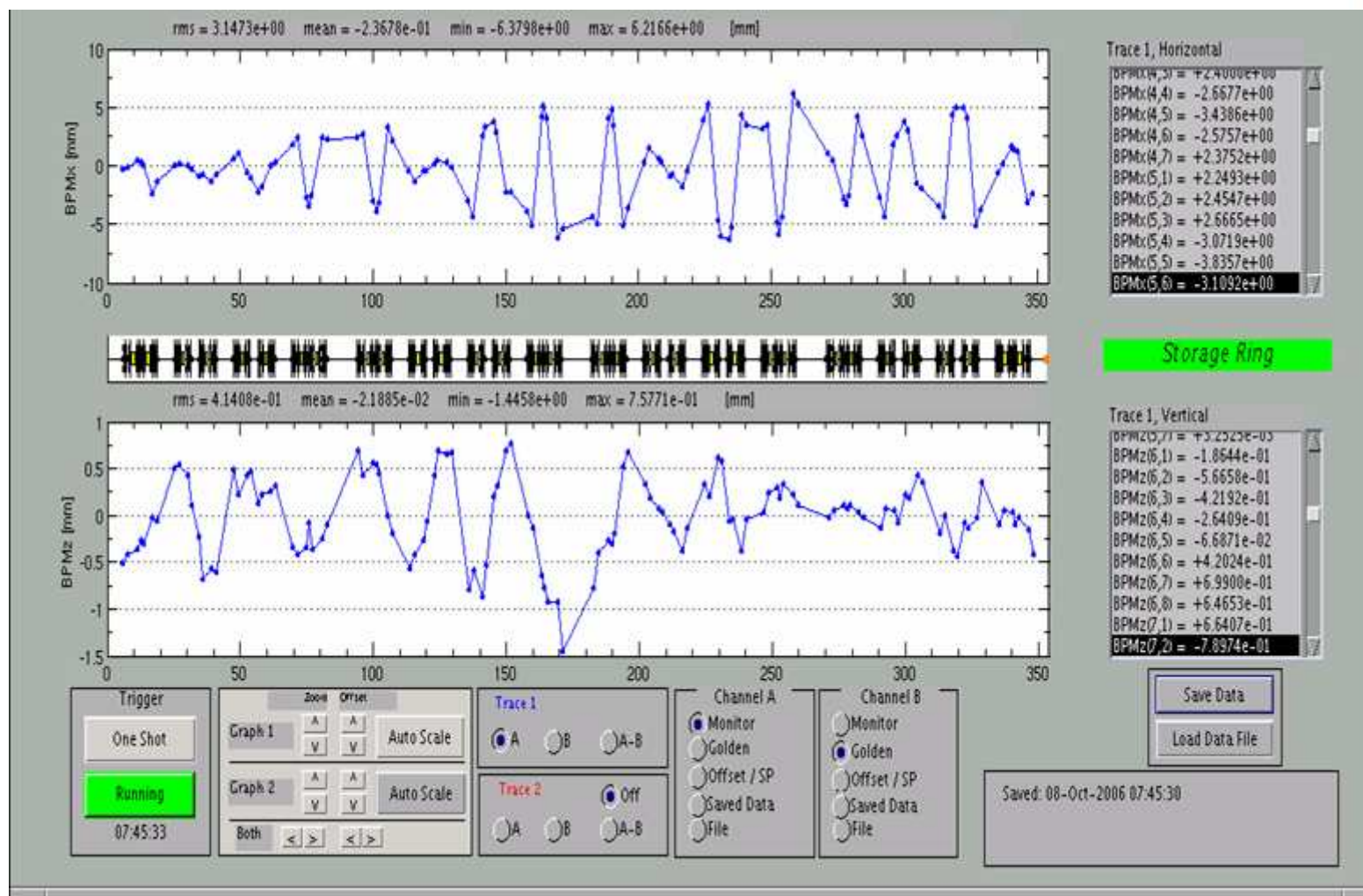
Problem fixed now (they all have been replaced)

Measured Closed Orbit With All Correctors switched OFF.

(BPM offsets included after BBA)

H-plane
Rms = 3.1mm
Max = 6.4mm

V-plane
Rms = 0.4mm
Max = 1.4mm



Closed Orbit Correction after the Application of the Beam Based Alignment

56 correctors in each plane and 120 BPMs.

H-orbit

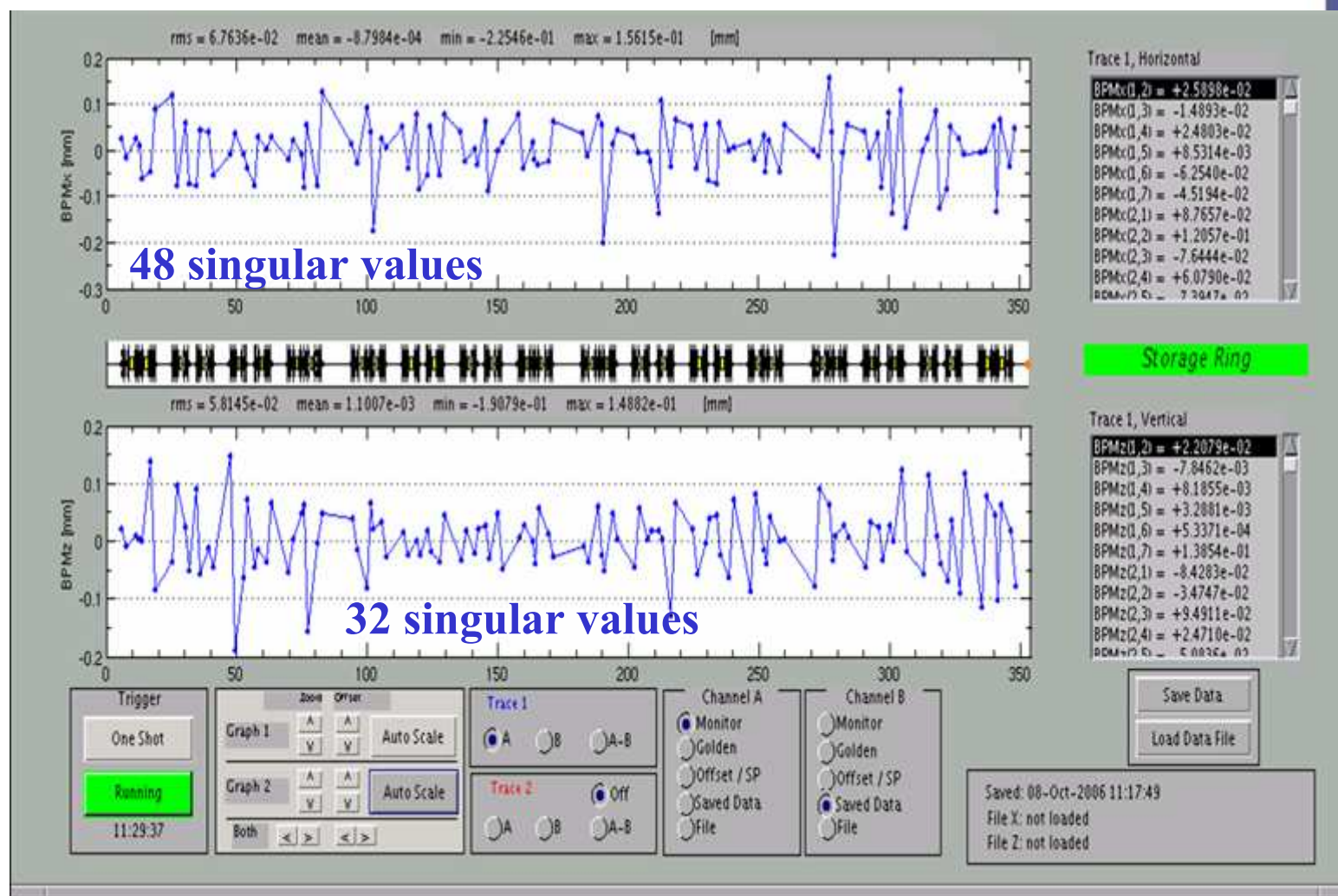
rms = $68\mu\text{m}$
max = $225\mu\text{m}$

rms HCOR
1.1 A $\rightarrow$ 1 A

V-orbit

rms = $58\mu\text{m}$
max = $190\mu\text{m}$

rms VCOR
2.0 A $\rightarrow$ 0.4 A

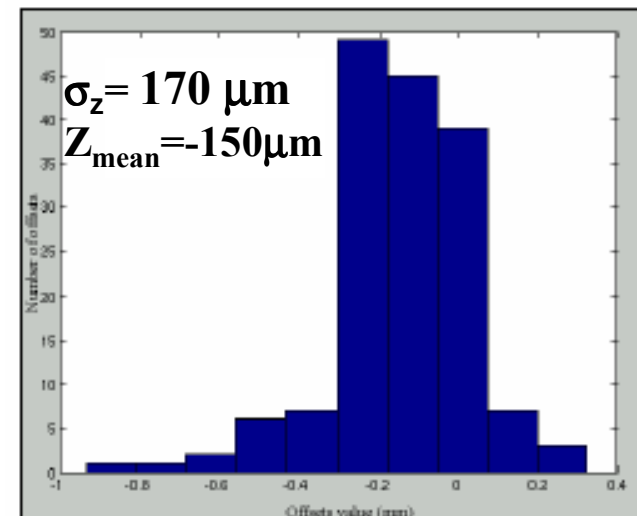
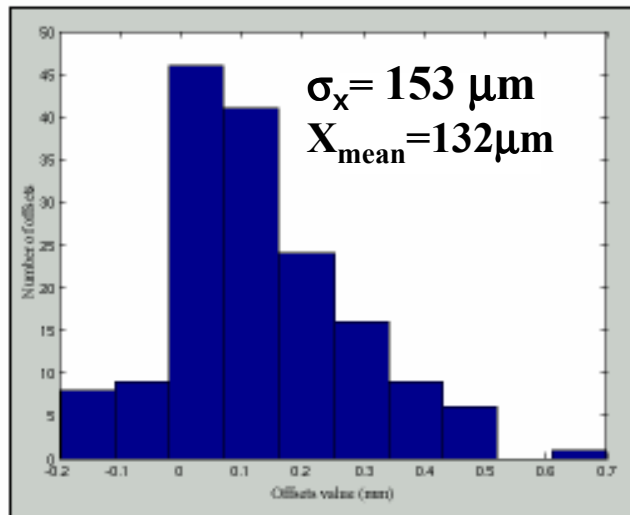
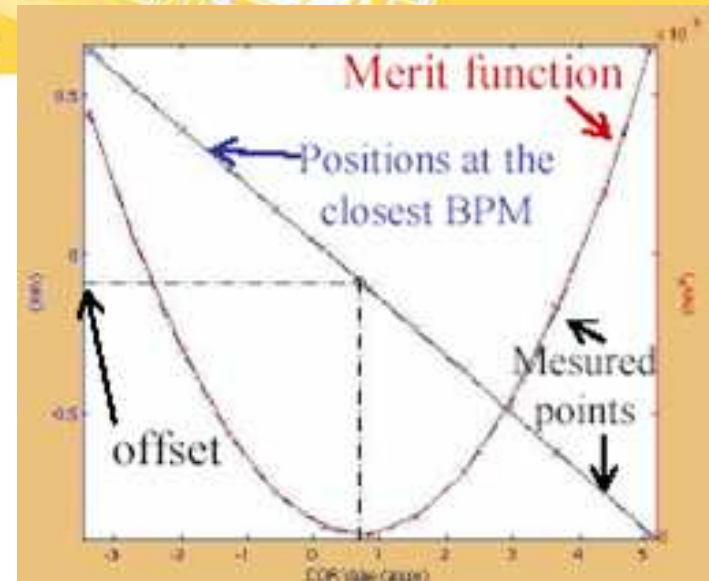


Quadrupole Beam Based Alignment

- ❖ Minimize the merit function

$$f(I_{cor}) = \left[\sum_{i=1}^{N_{BPM}} (y_i(+\Delta K) - y_i(-\Delta K))^2 \right] \propto (I_{cor})^2$$

- ❖ Statistics of the offsets (first iteration)



Storage Ring: magnetic measurements

Very careful metrology to reach excellent alignment

alignment of the Magnetic measurement bench



May 2004-Aug. 2005

Magnetic measurements of 326 electro-magnets: magnetic axis centering, field properties

Rotating coil bench built to reach magnetic centering to $\pm 25 \mu\text{m}$ and tilt $\pm 0.1\text{mrad}$

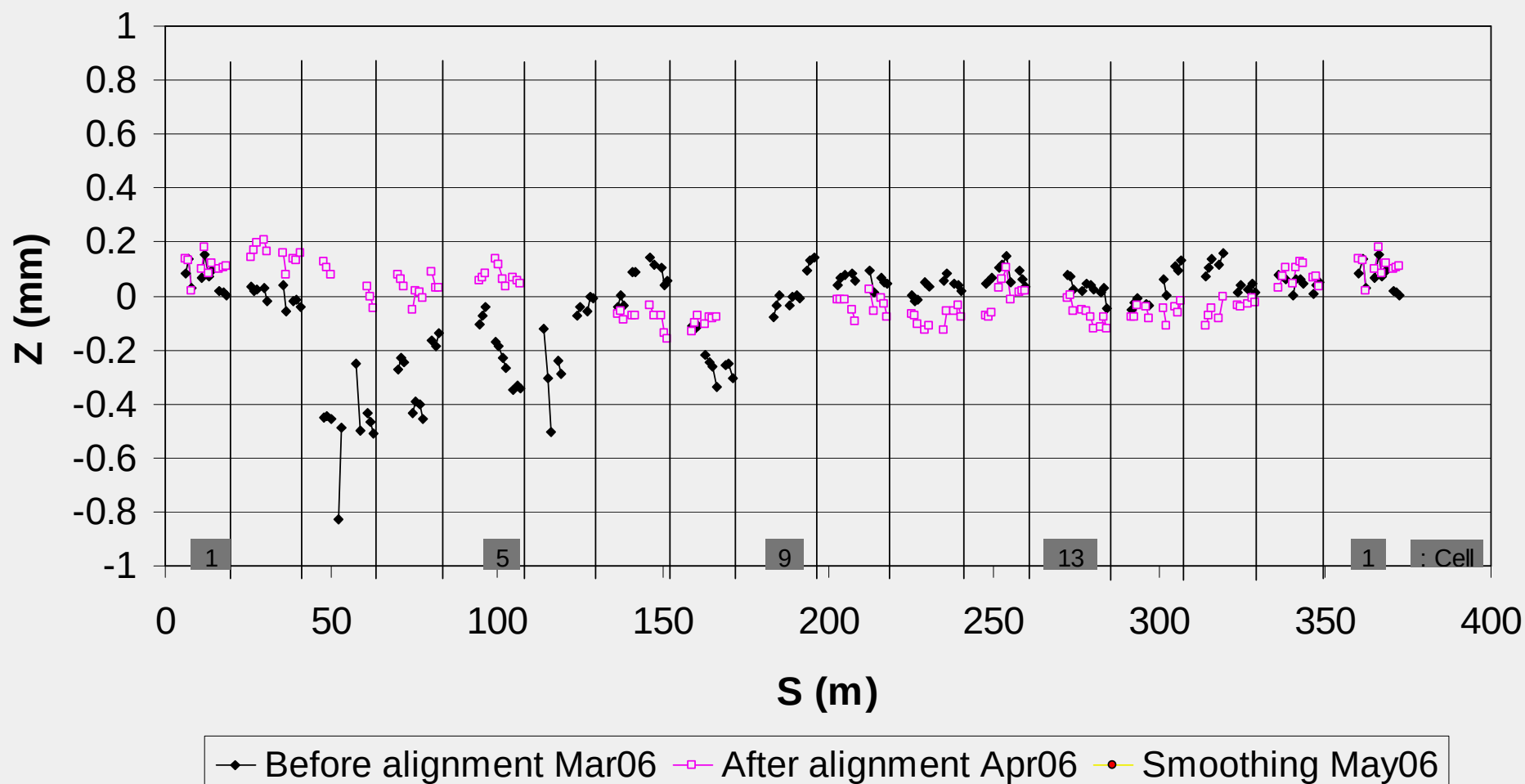
Table 1

	Statistical analysis of measurements			
	Quadrupoles		Sextupoles	
	Mean Value	RMS value	Mean Value	RMS value
ΔX (microns)	1.5	8.4	-3	15
ΔZ (microns)	2.6	7.5	2	10
Tilt (mrad)	0.008	0.040	0.010	0.100

Storage Ring: Q-Magnet alignment

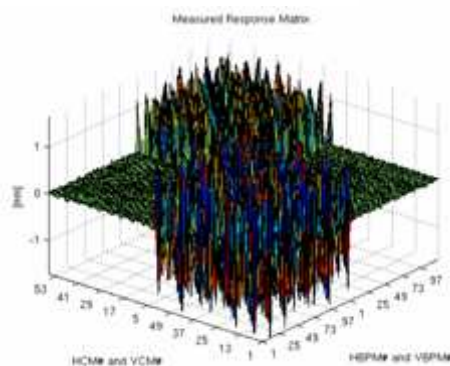
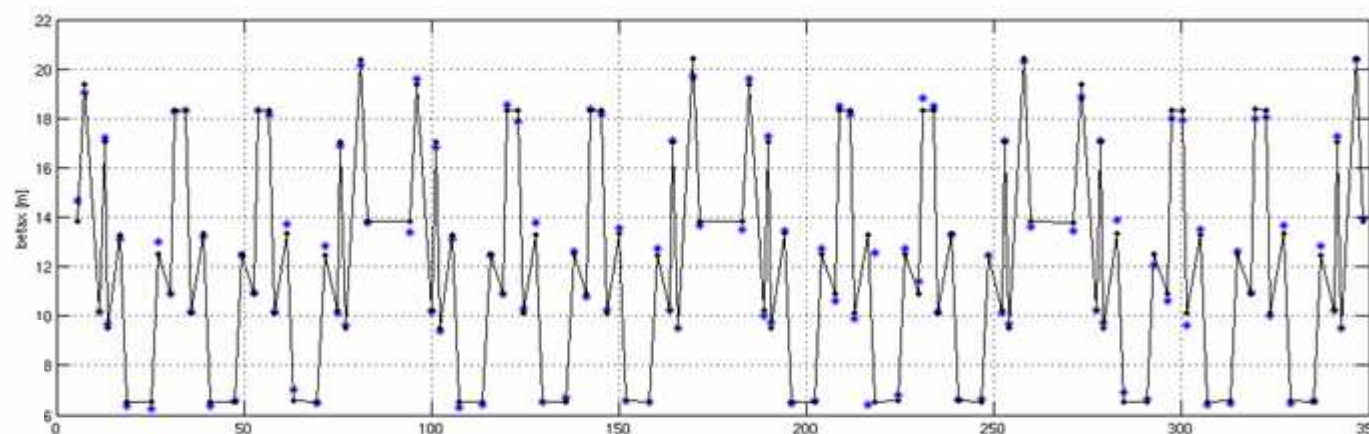
ANS Qpoles (magnetic centres) Altimetry Mar 06 with N3 optical level

rms: appr. 0.087mm

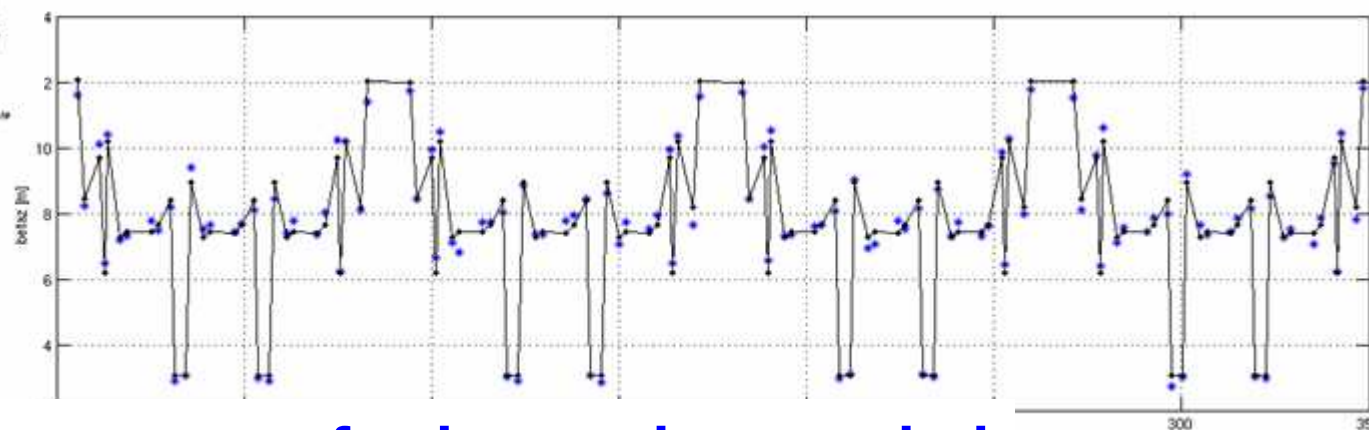


β functions at the BPMs after LOCO application: comparison measured and theoretical values

H Plan

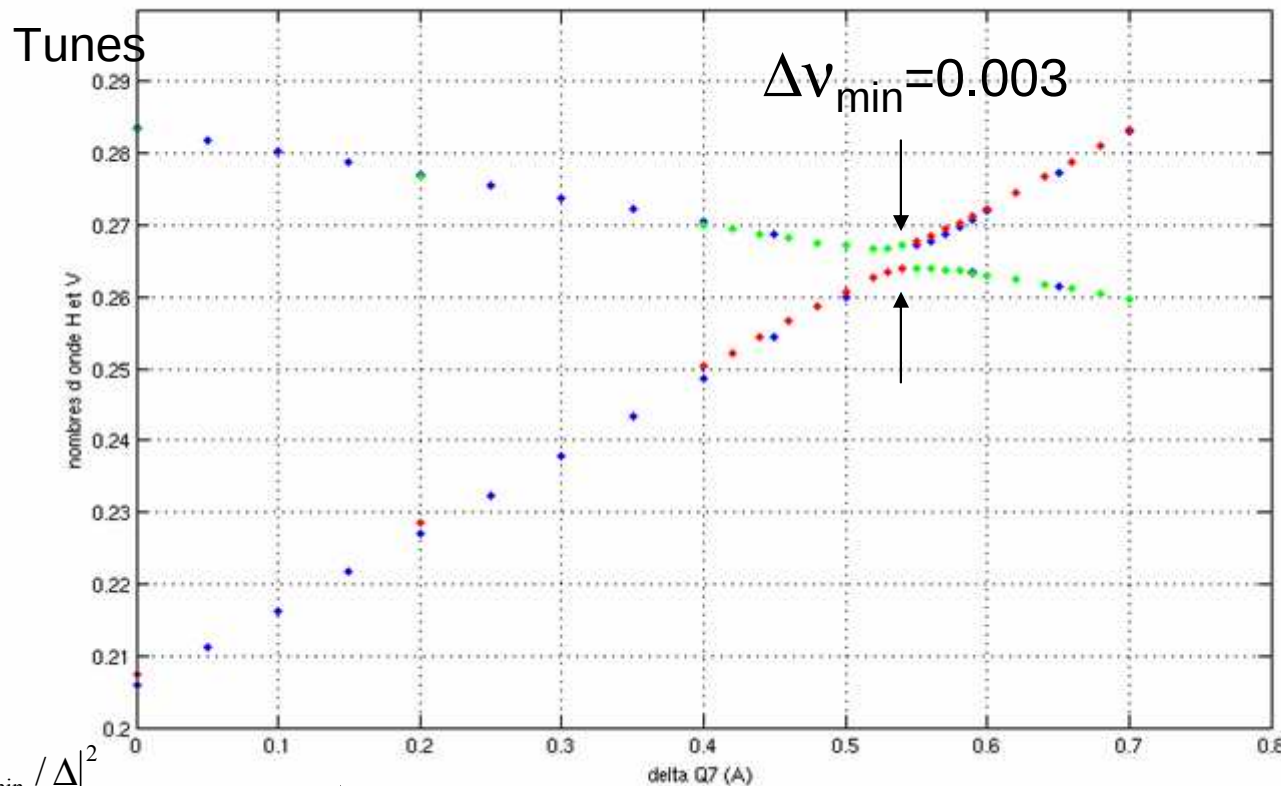


V Plan



~ 5 % differences $\Rightarrow$ further tuning needed

Betatron Coupling from Closest Tune Approach without any skew quadrupole correction



Without
coupling
correction

$$\kappa = \frac{|\Delta v_{\min} / \Delta|^2}{(2 + |\Delta v_{\min} / \Delta|^2)}$$

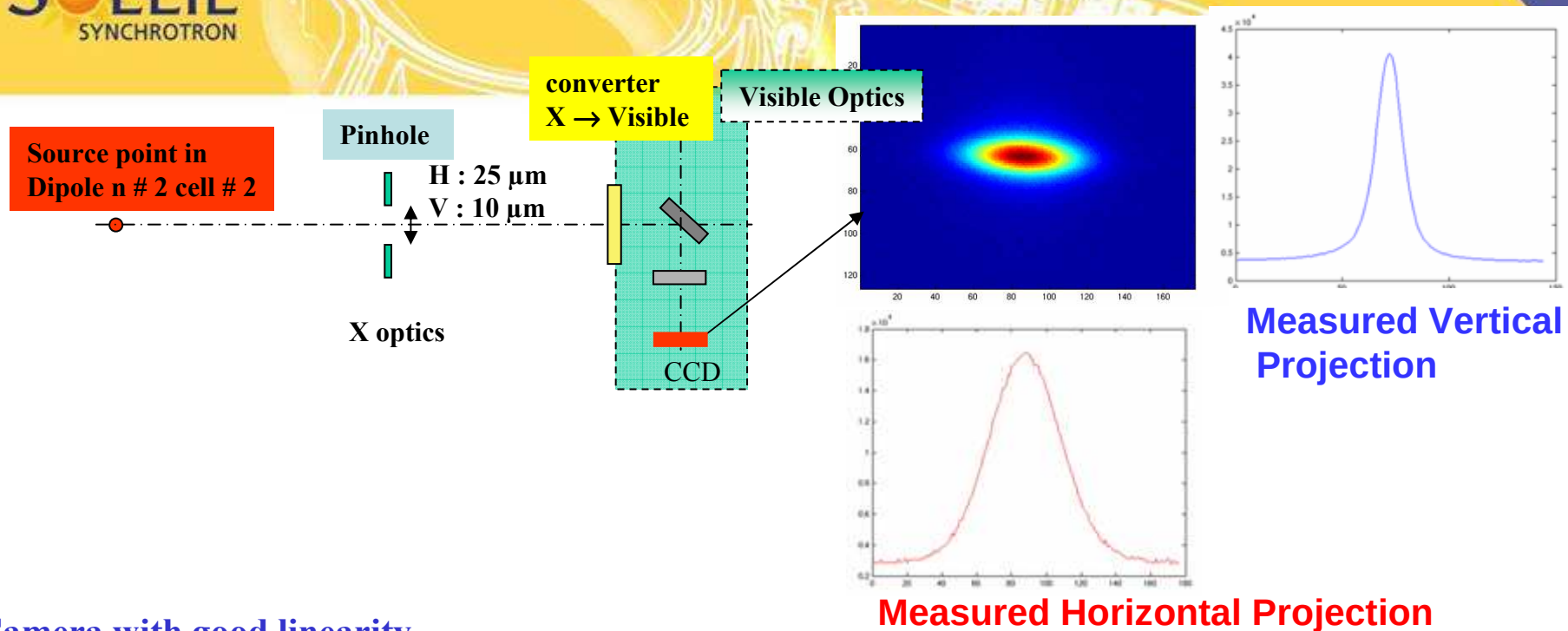
with $\Delta = v_x - v_z - p$ (no vertical dispersion & single resonance approximation)

Guignard,
CERN 95-06

$v_x = 18.2088$ $v_z = 10.2840$, $p = 8$

$\kappa = 0.08 \%$

Beam Emittance Measurements



- Camera with good linearity
- Image analysis by Gaussian fit and Deconvolutions
- Error bar on emittances :
 - ✓ β value at source point : $\pm 5\%$ possible beta beat
 - ✓ Instrument parameters : a few 10^{-3} on H , a few 10^{-2} on V
 - ✓ Vertical profile distortion remains to be understood

$$\begin{aligned}\epsilon_x &= 3.9 \text{ nm.rad} \pm 0.25 \\ \epsilon_z &= 11 \text{ pm.rad} \pm 2 \\ \kappa &\approx 0.3\% \text{ (natural coupling)}\end{aligned}$$

$$\text{Design: } \epsilon_x = 3.75 \text{ nm.rad} \\ @ 2.75 \text{ GeV}$$

Tune shifts with energy

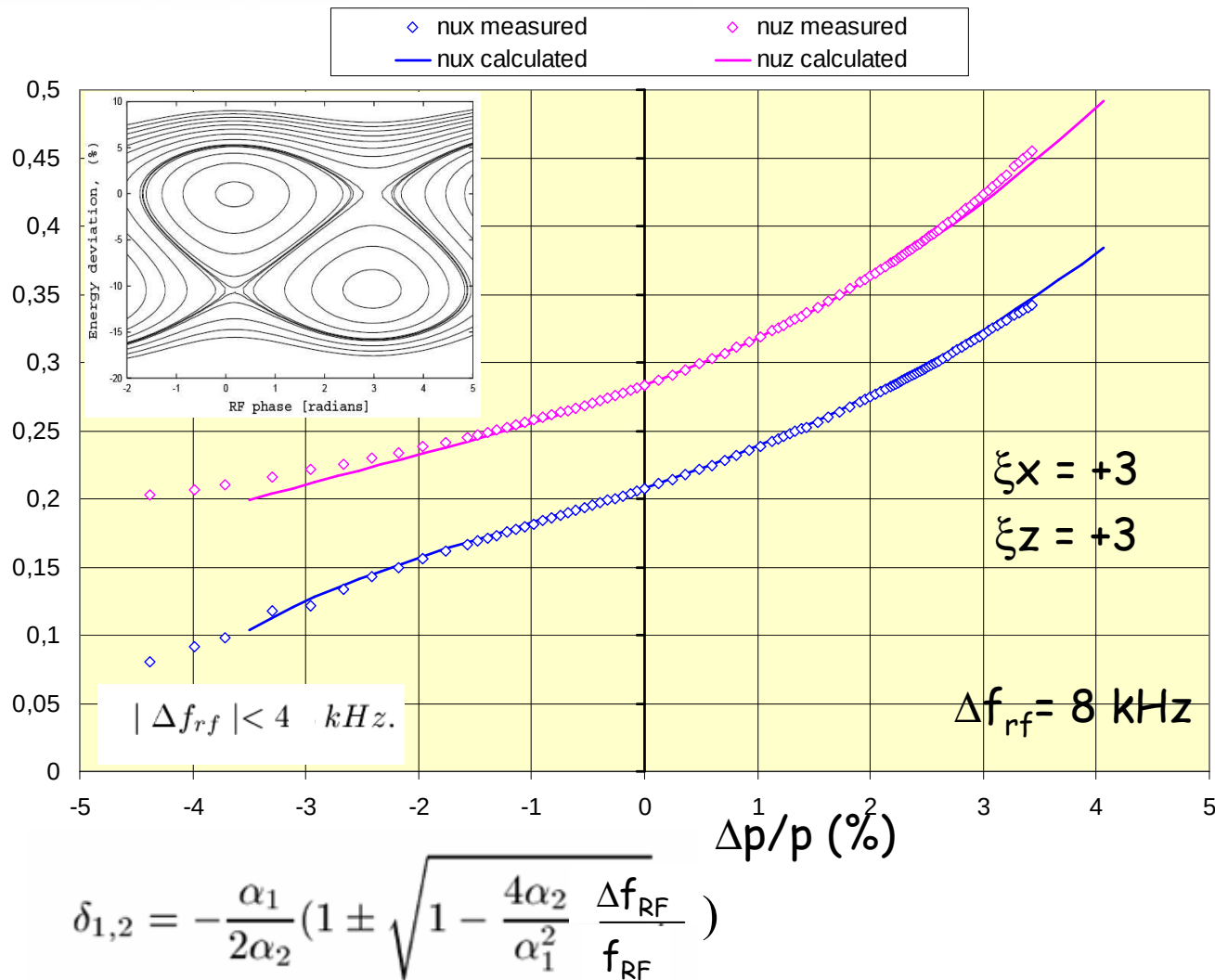
Good Agreement
with model

$DP/P > 0$: loss on half
Integer resonance
(0.02 wide)

$DP/P < 0$: loss on
longitudinal
beam dynamics

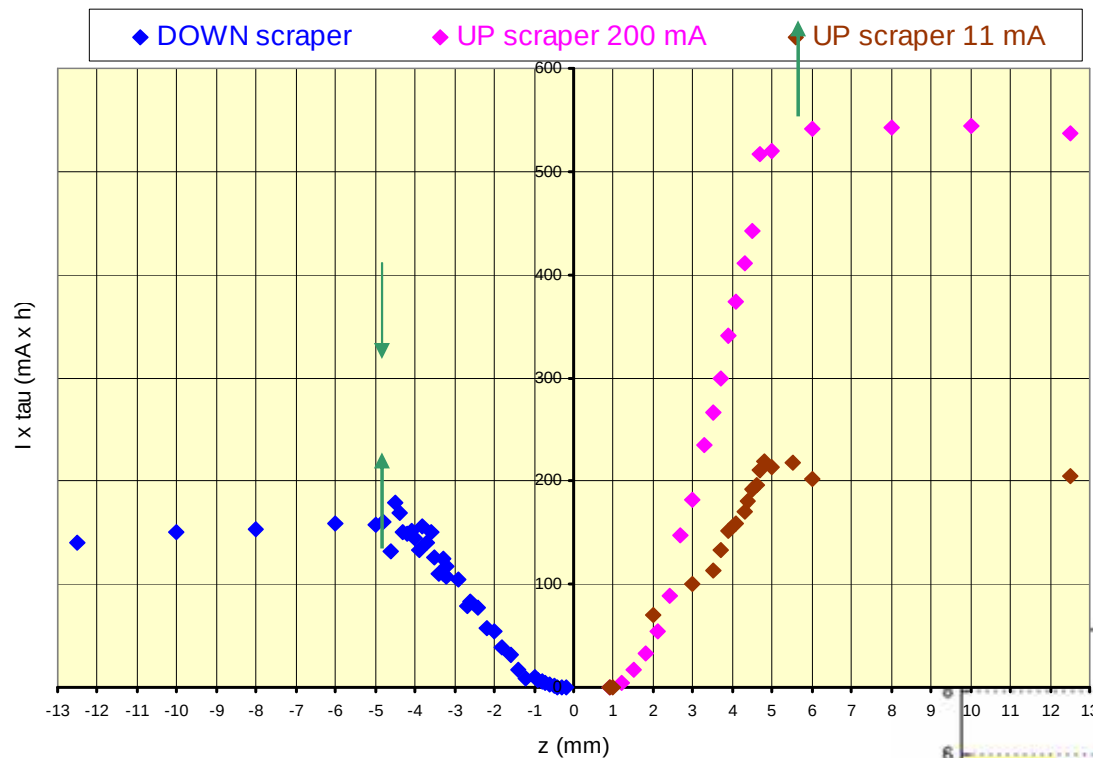
$$\alpha_1 = 4.5 \cdot 10^{-4}$$

$$\alpha_2 = 4.6 \cdot 10^{-3}$$



Vertical Acceptance

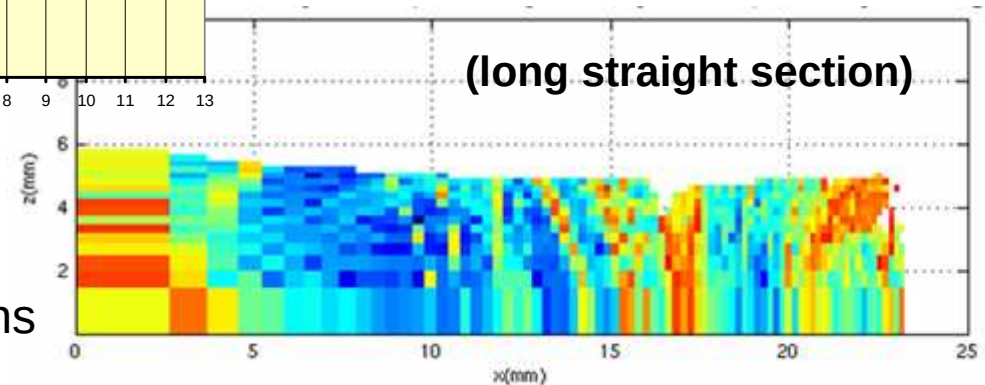
Measured $I \times \tau$ vs. vertical position of scrapers (up and down)



Scraper is located in a long Straight section

⇒ Measured $\sim \pm 5$ mm.

Simulated Dynamic Aperture

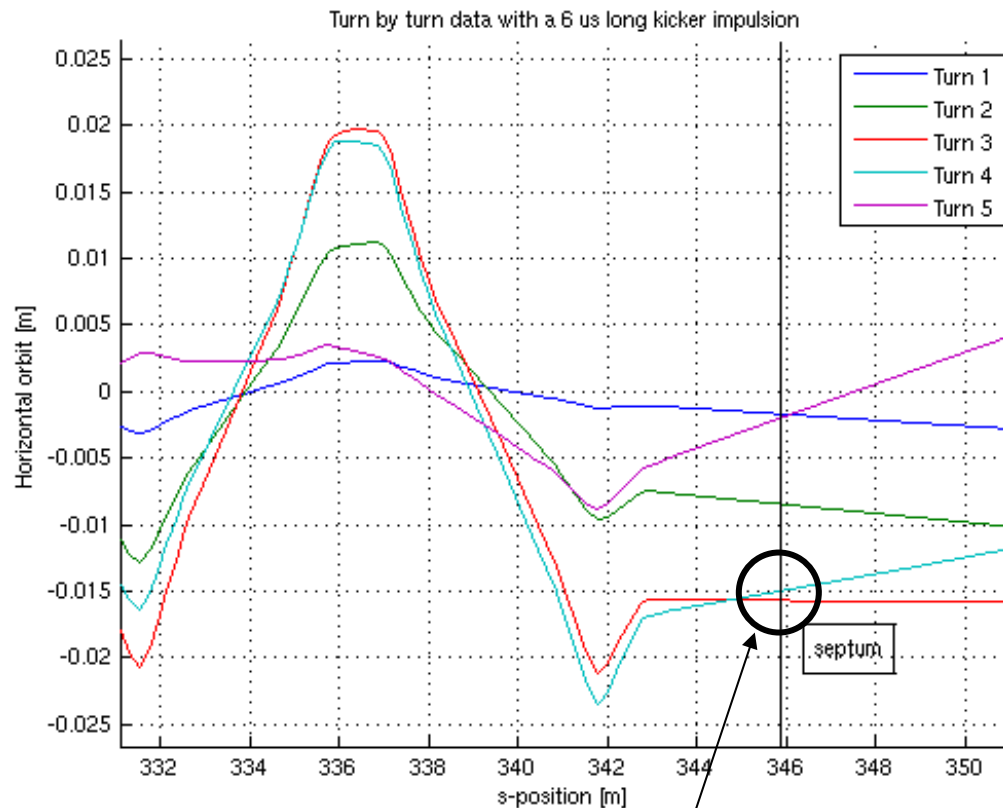


Simulations parameters:

$\kappa = 1\%$

$Z_{min} = \pm 5$ mm in medium straight sections

Horizontal Acceptance



Measured: - 15mm

Deduced from turn by turn data
kicking the beam with one
injection kicker

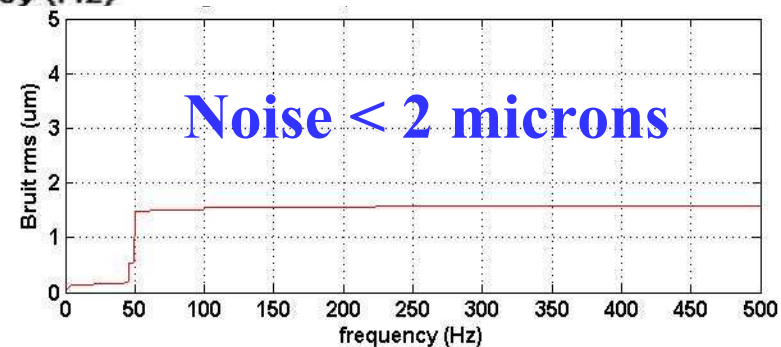
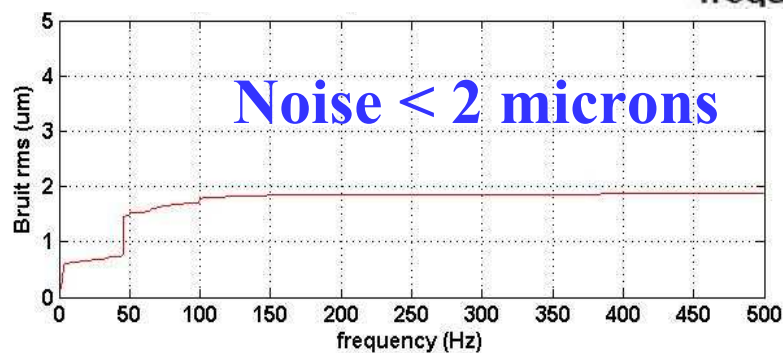
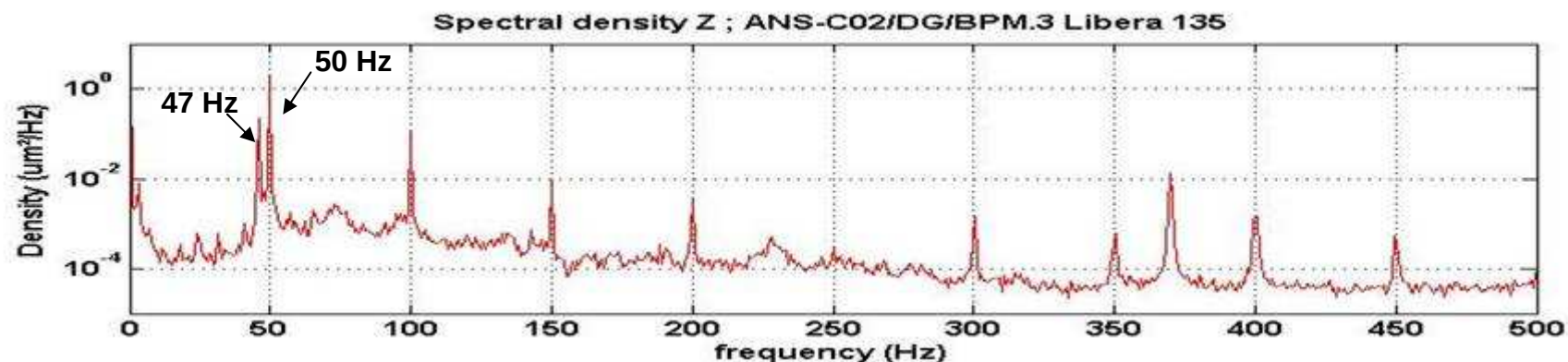
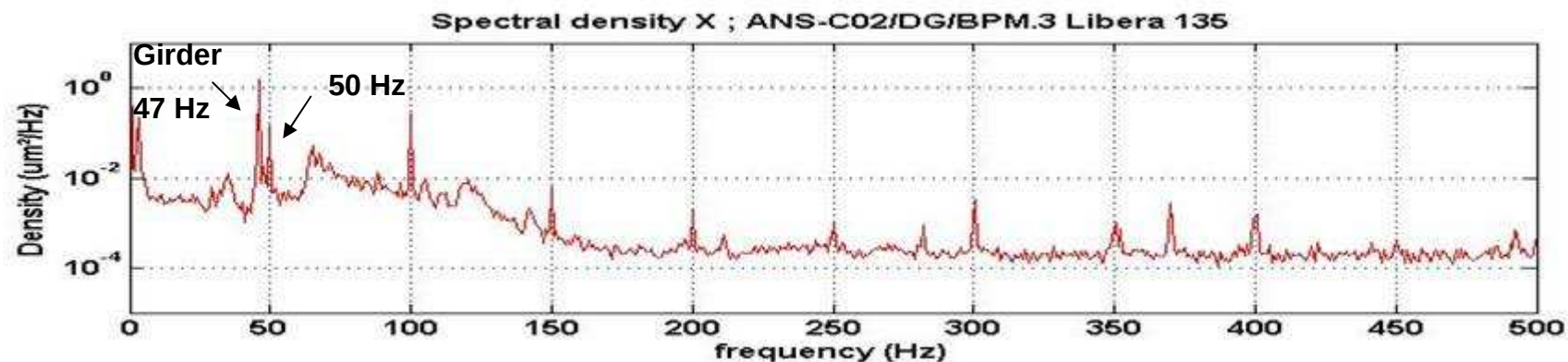
Confirmed by inserting the scrapers
at septum equivalent position and
kicking the beam with the
same kicker

Beam loss: Septum
Position (-15mm)

-
- girder
- 45 Hz!

-

Typical noise spectrum BPM + Beam: 0 to 500 Hz



Insertion devices commissioning

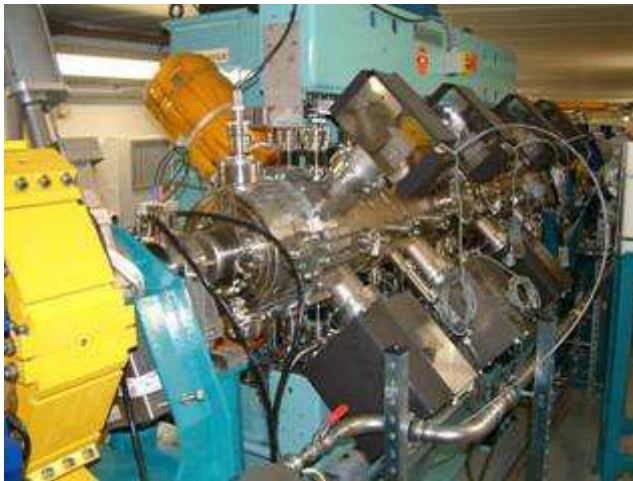
HU640
10 m



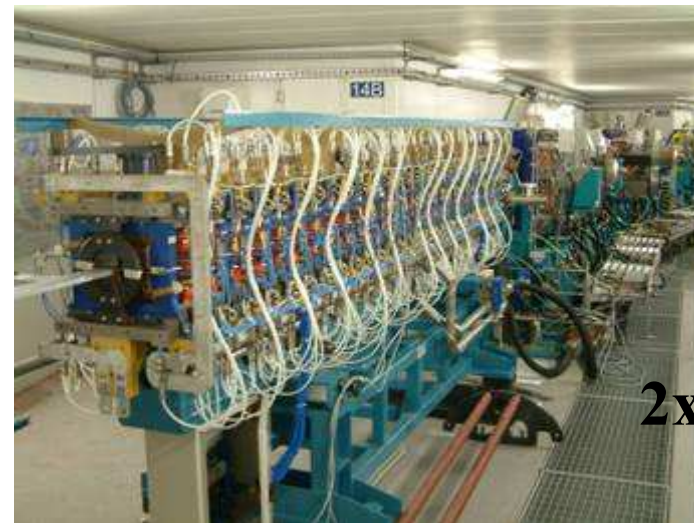
2x HU80



2x U20



2x HU256

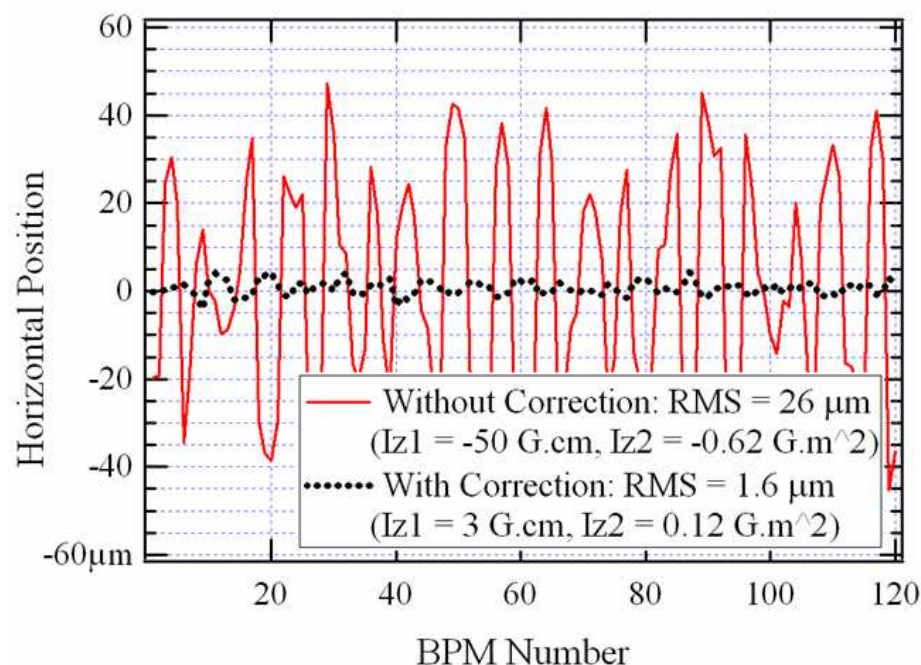


HU80-TEMPO Commissioning: Feed-Forward Correction Test

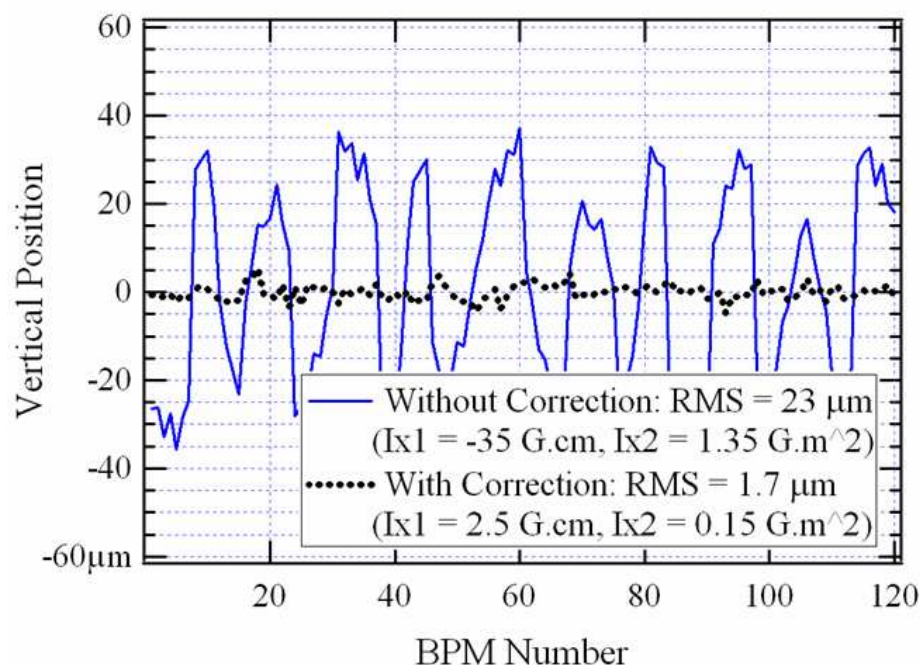
Minimal Gap (15.5 mm)

Helical Mode (Phase = 20 mm)

Horizontal BPM Data

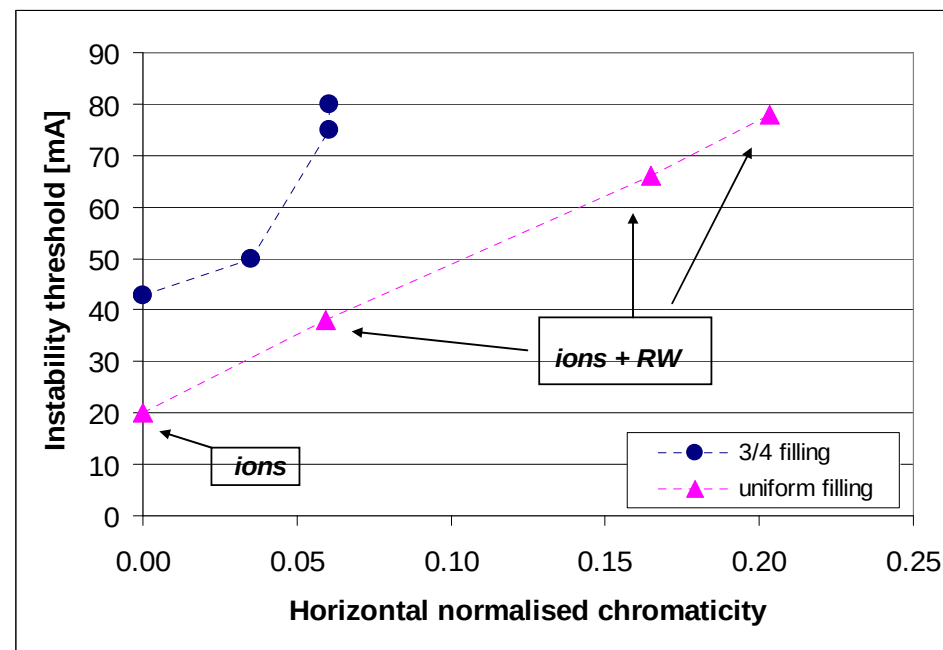
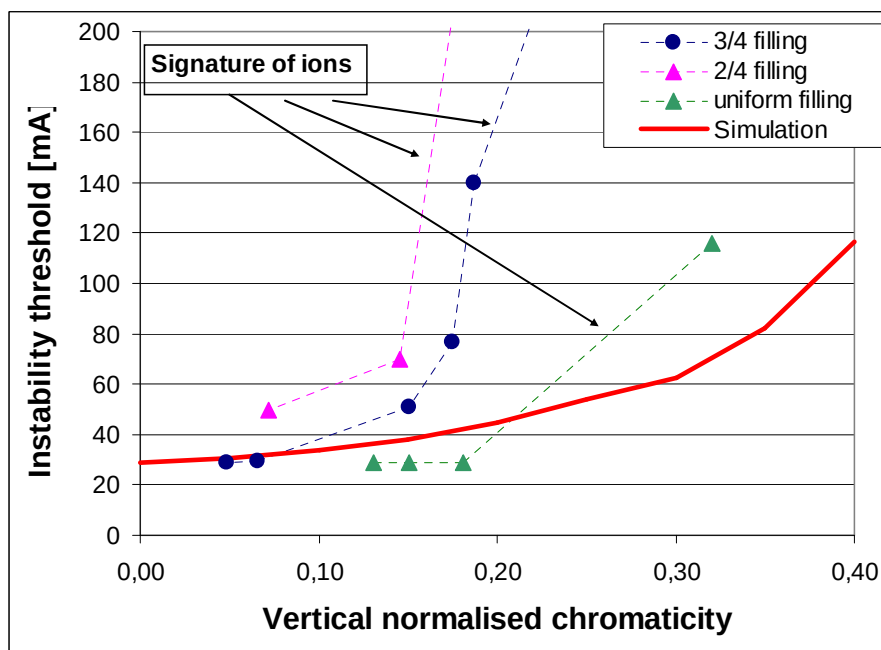


Vertical BPM Data



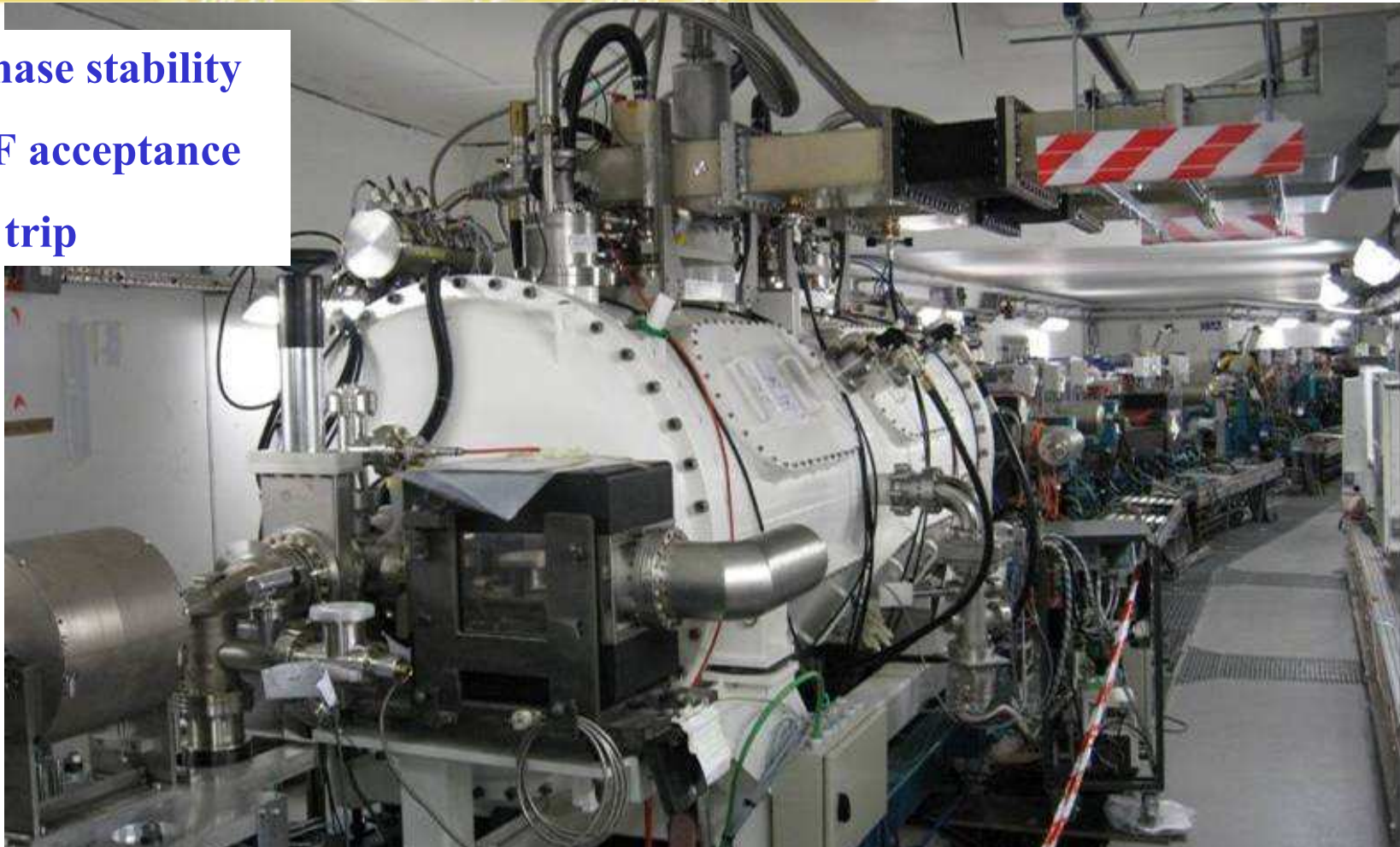
Multibunch Instabilities

- ✓ **Mixture of resistive-wall (RW) and ion induced** instabilities in both vertical & horizontal planes.
- ✓ **No instability observed** in the longitudinal plane.



- Behaviour of ion-induced instability depends much on the beam filling pattern.
- **Vertical** threshold at low chromaticity in rather **good agreement with prediction**.
- **Horizontal** threshold **much lower** than expected.(90 mA)
- **Single bunch current thresholds** seem to be a factor 2 smaller than simulation

- 0.1 ° phase stability
- 6 % RF acceptance
- No RF trip



1st cryomodule will enable alone operation up to 300 mA.

A 2nd cryomodule is being built by ACCEL for operation at 500 mA (early 2008)

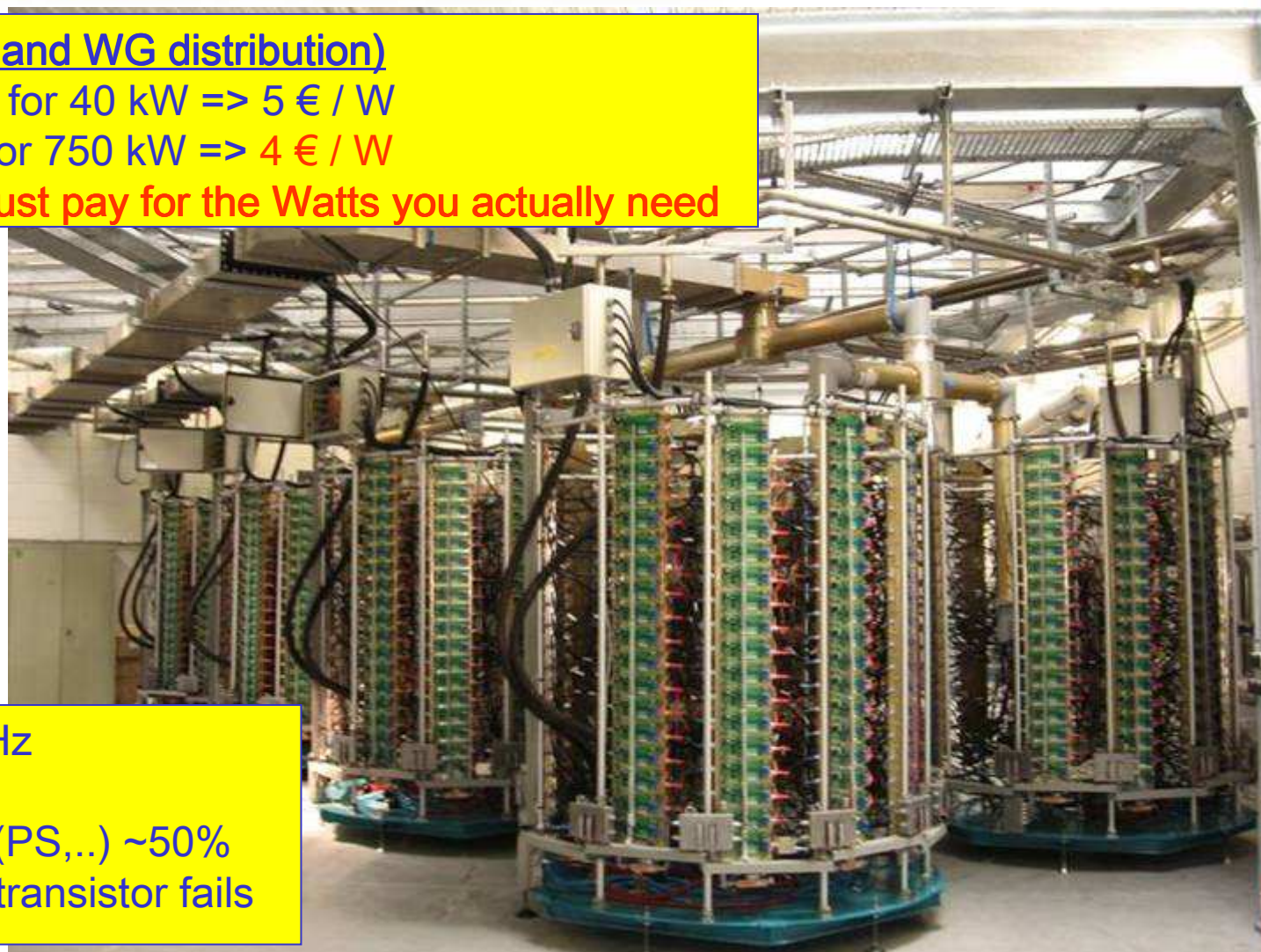
Storage Ring RF plant 4 x 190 kW power amplifiers

Full Cost (with PS and WG distribution)

Booster : 200 k€ for 40 kW => 5 € / W

Stor. Ring : 3 M€ for 750 kW => 4 € / W

Modularity = You just pay for the Watts you actually need



190 kW @ 352 MHz

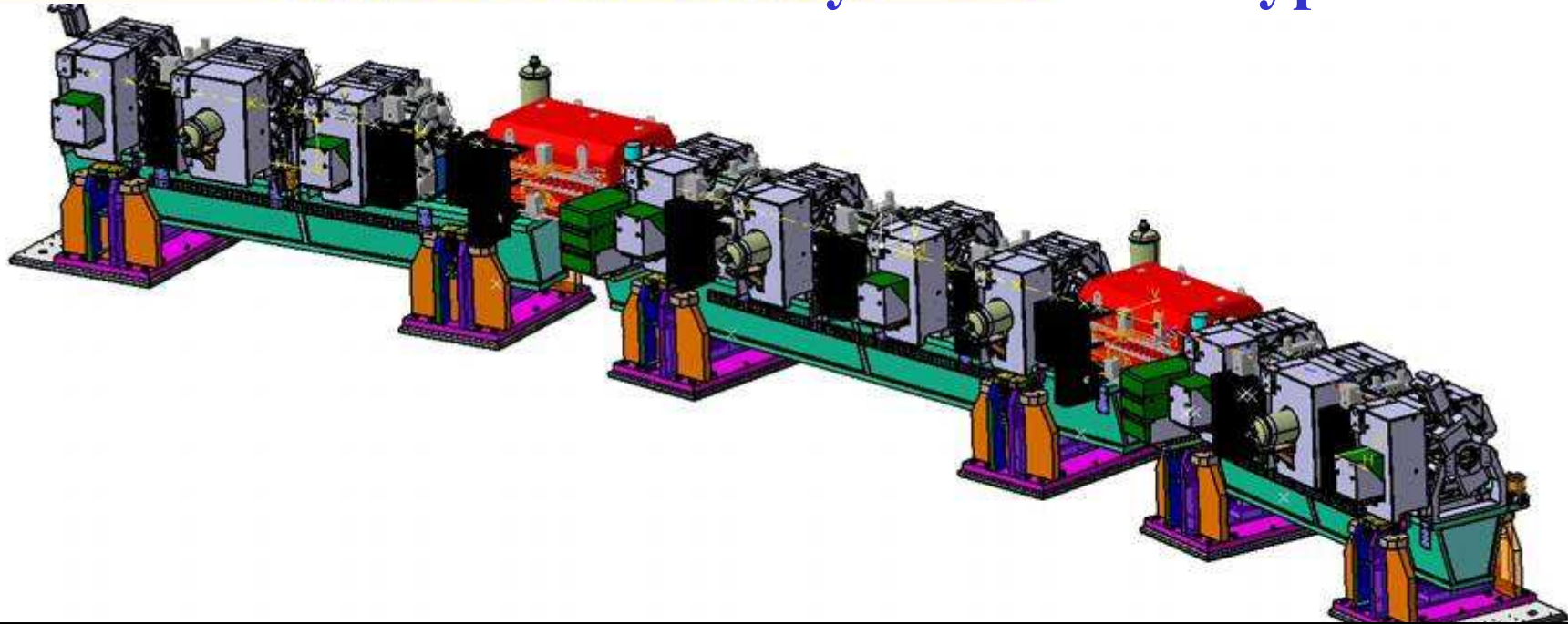
Gain = 52 dB

Overall Efficiency (PS,...) ~50%

No RF trip even if transistor fails

Storage Ring Vacuum system

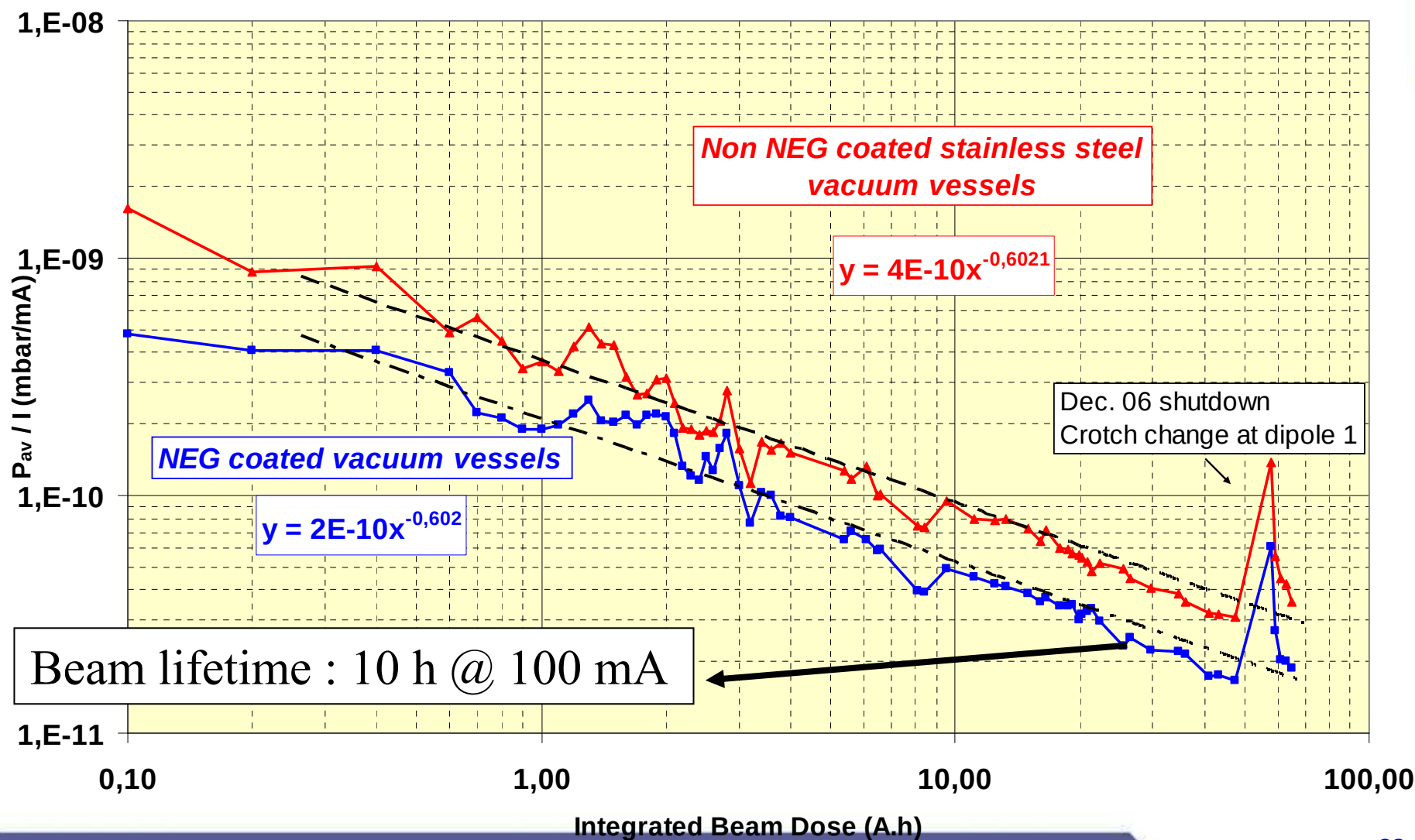
Vacuum system for one typical cell



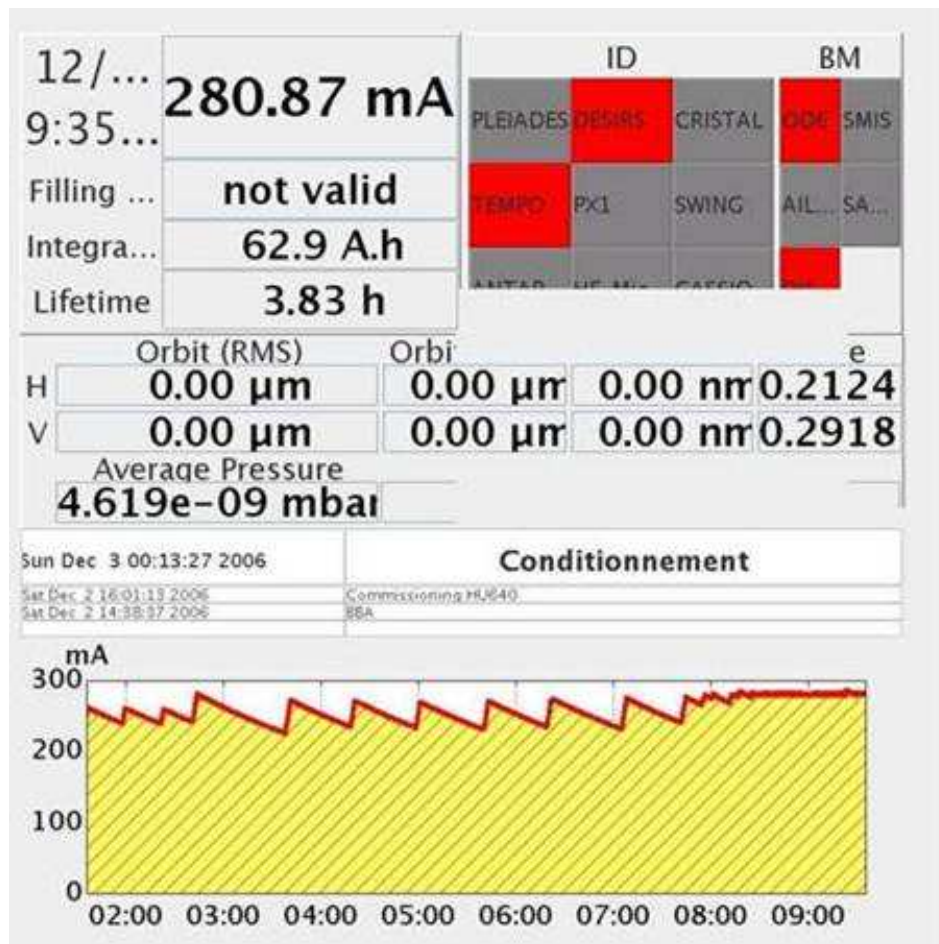
**Together with the Straight Section chambers,
~200 m of NEG coated Al chamber (56% of the ring)**

**SOLEIL = first SR Machine with extensive use of NEG coated AL
vessels**

Vacuum Conditioning is well progressing

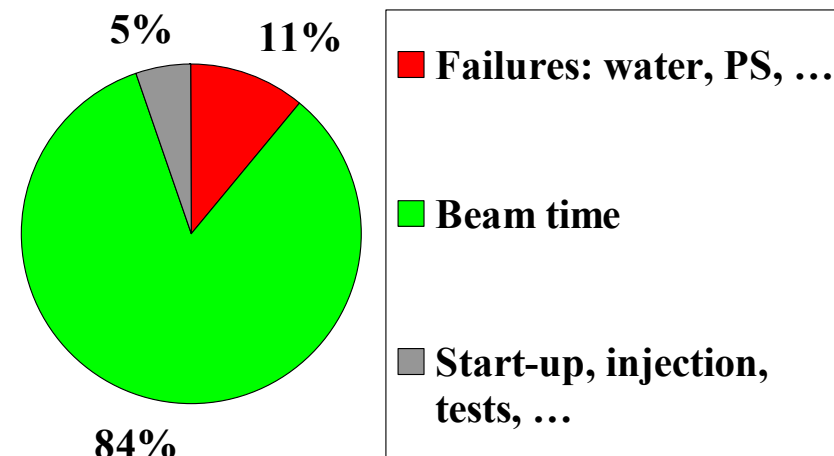


Beam time by the end of 2006



Maximum current: 300 mA
in 312/416 buckets

Total beam integrated dose: 75 A.h

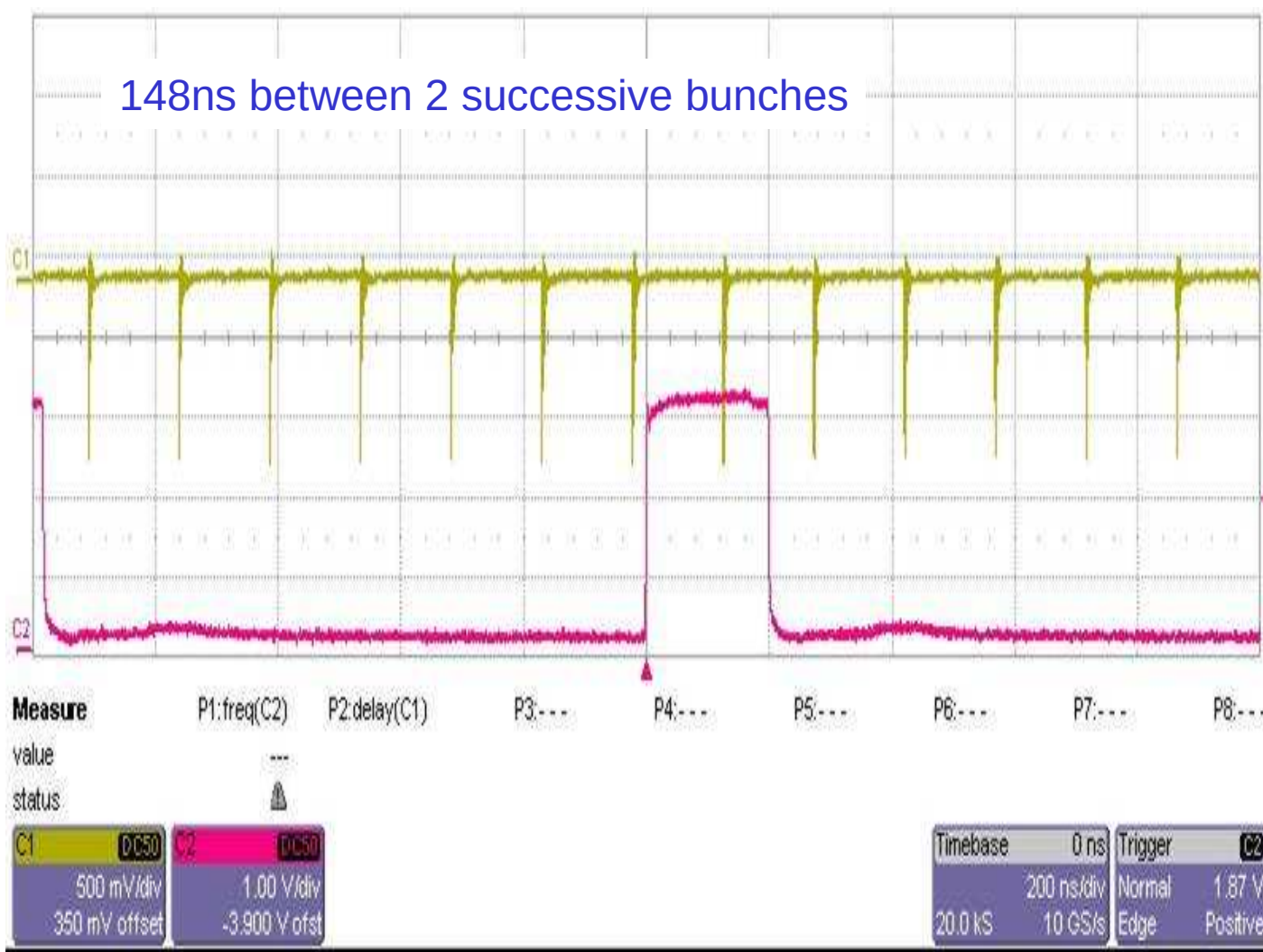


July / December 2006: 1400 hours

Time structure mode

- 20 mA in 1 bunch
- 80 mA in 8 bunches

148ns between 2 successive bunches



TANGO control system

SOLEIL first facility using TANGO at full scale

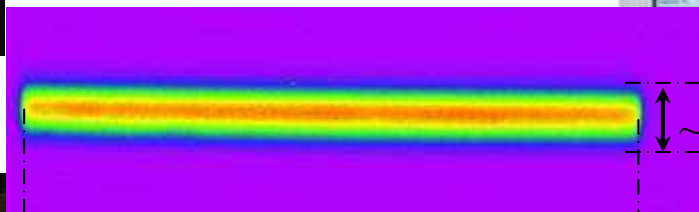
- Collaboration ESRF/ELETTRA/SOLEIL/ALBA
- Easy and efficient tools to control any equipment
- Control of all equipments from the control room, data archiving
- Supervision done using “GlobalSCREEN” applications All hardware installed (Crate with CPCI and boards, PLC’s..)
- Machine commissioning: Matlab applications (**Matlab Middle Layer Toolkit, Accelerator Toolbox, ...**)



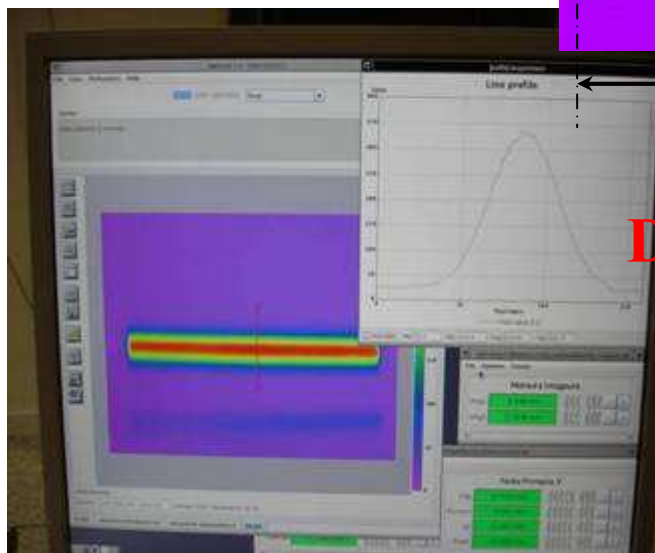
Beamline commissioning



TEMPO 09/20/06



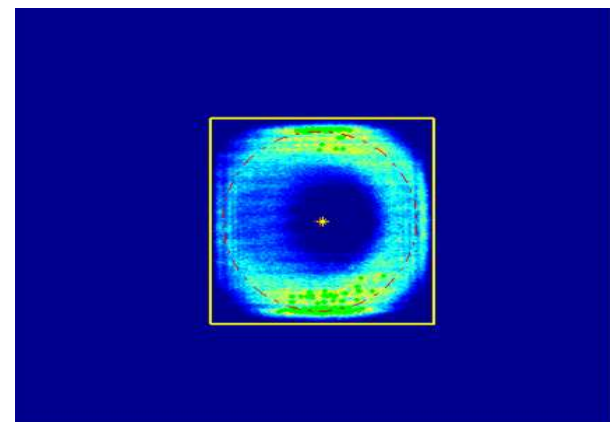
ODE 10/13/06



SAMBA 12/13/06

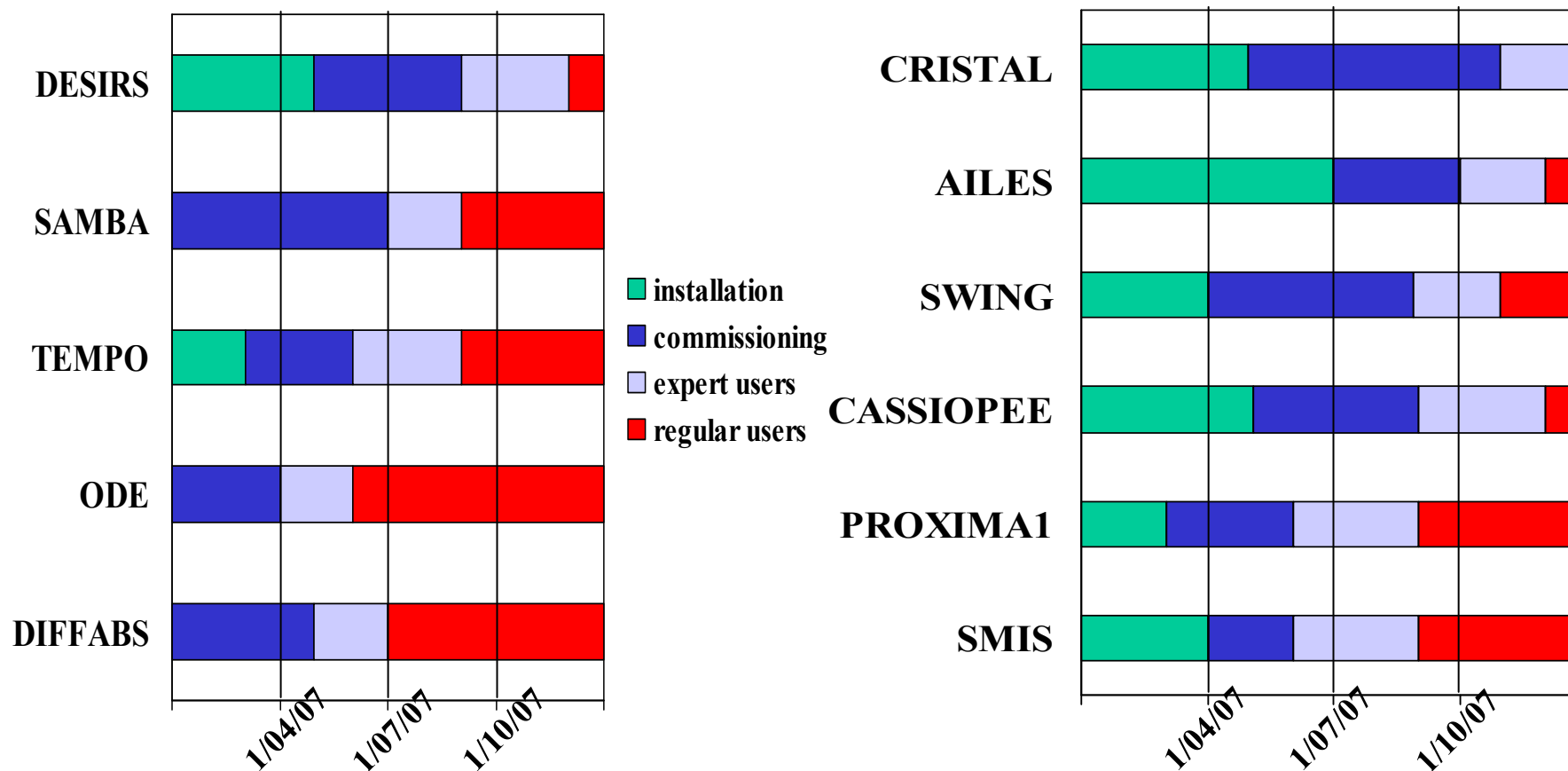
DIFFABS 09/13/06

~ 80 mm



DESIRS 12/14/06

Schedule for the first beamlines in 2007



Planned Operation in 2007

8 runs of 3 or 4 weeks $\Rightarrow$ 3264 h for beamlines
+ 1584 h for the machine.

janv 2007	févr 2007	mars 2007	avr 2007	mai 2007	juin 2007	juil 2007	août 2007	sept 2007	oct 2007	nov 2007	déc 2007	janv 2008
lun 01	jeu 01	jeu 01	dim 01	mar 01	ven 01	dim 01	mer 01	sam 01	lun 01	jeu 01	sam 01	mar 01
mar 02	ven 02	ven 02	lun 02	mer 02	sam 02	lun 02	jeu 02	dim 02	mar 02	ven 02	dim 02	mer 02
mer 03	sam 03	sam 03	mar 03	jeu 03	dim 03	mar 03	ven 03	lun 03	mer 03	sam 03	lun 03	jeu 03
jeu 04	dim 04	dim 04	mer 04	ven 04	lun 04	mer 04	sam 04	mar 04	jeu 04	dim 04	mar 04	ven 04
ven 05	lun 05	lun 05	jeu 05	sam 05	mar 05	jeu 05	dim 05	mer 05	ven 05	lun 05	mer 05	sam 05
sam 06	mar 06	mar 06	ven 06	dim 06	mer 06	ven 06	lun 06	jeu 06	sam 06	mar 06	jeu 06	dim 06
dim 07	mer 07	mer 07	sam 07	lun 07	jeu 07	sam 07	mar 07	ven 07	dim 07	mer 07	ven 07	lun 07
lun 08	jeu 08	jeu 08	dim 08	mar 08	ven 08	dim 08	mer 08	sam 08	lun 08	jeu 08	sam 08	mar 08
mar 09	ven 09	ven 09	lun 09	mer 09	sam 09	lun 09	jeu 09	dim 09	mar 09	ven 09	dim 09	mer 09
mer 10	sam 10	sam 10	mar 10	jeu 10	dim 10	mar 10	ven 10	lun 10	mer 10	sam 10	lun 10	jeu 10
jeu 11	dim 11	dim 11	mer 11	ven 11	lun 11	mer 11	sam 11	mar 11	jeu 11	dim 11	mar 11	ven 11
ven 12	lun 12	lun 12	jeu 12	sam 12	mar 12	jeu 12	dim 12	mer 12	ven 12	lun 12	mer 12	sam 12
sam 13	mar 13	mar 13	ven 13	dim 13	mer 13	ven 13	lun 13	jeu 13	sam 13	mar 13	jeu 13	dim 13
dim 14	mer 14	mer 14	sam 14	lun 14	jeu 14	sam 14	mar 14	ven 14	dim 14	mer 14	ven 14	lun 14
lun 15	jeu 15	jeu 15	dim 15	mar 15	ven 15	dim 15	mer 15	sam 15	lun 15	jeu 15	sam 15	mar 15
mar 16	ven 16	ven 16	lun 16	mer 16	sam 16	lun 16	jeu 16	dim 16	mar 16	ven 16	dim 16	mer 16
mer 17	sam 17	sam 17	mar 17	jeu 17	dim 17	mar 17	ven 17	lun 17	mer 17	sam 17	lun 17	jeu 17
jeu 18	dim 18	dim 18	mer 18	ven 18	lun 18	mer 18	sam 18	mar 18	jeu 18	dim 18	mar 18	ven 18
ven 19	lun 19	lun 19	jeu 19	sam 19	mar 19	jeu 19	dim 19	mer 19	ven 19	lun 19	mer 19	sam 19
sam 20	mar 20	mar 20	ven 20	dim 20	mer 20	ven 20	lun 20	jeu 20	sam 20	mar 20	jeu 20	dim 20
dim 21	mer 21	mer 21	sam 21	lun 21	jeu 21	sam 21	mar 21	ven 21	dim 21	mer 21	ven 21	lun 21
lun 22	jeu 22	jeu 22	dim 22	mar 22	ven 22	dim 22	mer 22	sam 22	lun 22	jeu 22	sam 22	mar 22
mar 23	ven 23	ven 23	lun 23	mer 23	sam 23	lun 23	jeu 23	dim 23	mar 23	ven 23	dim 23	mer 23
mer 24	sam 24	sam 24	mar 24	jeu 24	dim 24	mar 24	ven 24	lun 24	mer 24	sam 24	lun 24	jeu 24
jeu 25	dim 25	dim 25	mer 25	ven 25	lun 25	mer 25	sam 25	mar 25	jeu 25	dim 25	mar 25	ven 25
ven 26	lun 26	lun 26	jeu 26	sam 26	mar 26	jeu 26	dim 26	mer 26	ven 26	lun 26	mer 26	sam 26
sam 27	mar 27	mar 27	ven 27	dim 27	mer 27	ven 27	lun 27	jeu 27	sam 27	mar 27	jeu 27	dim 27
dim 28	mer 28	mer 28	sam 28	lun 28	jeu 28	sam 28	mar 28	ven 28	dim 28	mer 28	ven 28	lun 28
lun 29		jeu 29	dim 29	mar 29	ven 29	dim 29	mer 29	sam 29	lun 29	jeu 29	sam 29	mar 29
mar 30		ven 30	lun 30	mer 30	sam 30	lun 30	jeu 30	dim 30	mar 30	ven 30	dim 30	mer 30
mer 31		sam 31		jeu 31		mar 31	ven 31	mer 31			lun 31	jeu 31

Milestones in 2007

- **Beam stability**
 - SOFB/ FOFB/ multibunch transverse feedbacks
 - Feedforward for IDs
 - XBPM commissioning
- **IDs**
 - Construction of 7 IDs (and installation & commissioning)
- Preparation for **top-up operation**
- **Single bunch** and **8 bunches** operation
- **Beam instabilities and high current operation**
 - Instabilities threshold
 - Transverse feedback
- **Nonlinear dynamics characterization**
- **Delivery of 2nd cryomodule for 500mA operation**

The first phase of the Machine commissioning has enabled to demonstrate that the expected high performances are or will be met.



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