

Figure 2: Vector sum gradient [MV/m] versus time [s] during nominal operation.

gradients were set to 20 MV/m. In an 1 hour long-time run with a 6.1 mA beam with a pulse length of 615  $\mu\text{s}$  as well as beam compensation and feedback (FB) turned on the amplitude and phase stabilities as listed in Table 2 were achieved. Figure 3 shows a snapshot of the vector sum gradient. Beside this a run of 20 minutes without beam at the same condition was performed. The corresponding stabilities are also listed in Table 2.

Table 2: Vector sum amplitude and phase stabilities under high  $Q_L$  operation (rms values)

Beam	6.1 mA (60 mins)	Off (20 mins)
$\Delta A/A$ Cavity 1	0.12%	0.03%
$\Delta A/A$ Cavity 2	0.16%	0.03%
$\Delta A/A$ Vector sum	0.011%	0.008%
$\Delta\phi$ Cavity 1	0.03°	0.03°
$\Delta\phi$ Cavity 2	0.03°	0.03°
$\Delta\phi$ Vector sum	0.015°	0.014°

The measured  $Q_L$  values of both cavities during beam operation, which were determined by the evaluation of the cavity gradient decays, were in average  $Q_{L,Cav1} = 21E6$  rms and  $Q_{L,Cav2} = 22E6$  rms. Figure 4 a) shows the detune for both cavities versus the 1 hour time span. The corresponding histograms are shown in Figure 4 b). The standard deviations are  $\sigma_{\Delta f, Cav1} = 10.1$  Hz and  $\sigma_{\Delta f, Cav2} = 4.7$  Hz. An average detuning of both cavities lower than the cavities bandwidths allowed the demonstration of a very stable high  $Q_L$  operation with stabilities comparable to nominal operation.

## PKQL OPERATION

It is essential to operate multiple cavities driven by a single klystron near their respective quench limits over the whole pulse length. This is only possible by adjusting the driving power  $P_k$  and the  $Q_L$  values individually. At KEK STF an automated procedure to engage in  $P_k Q_L$  operation as well as a subsequently long-time  $P_k Q_L$  operation

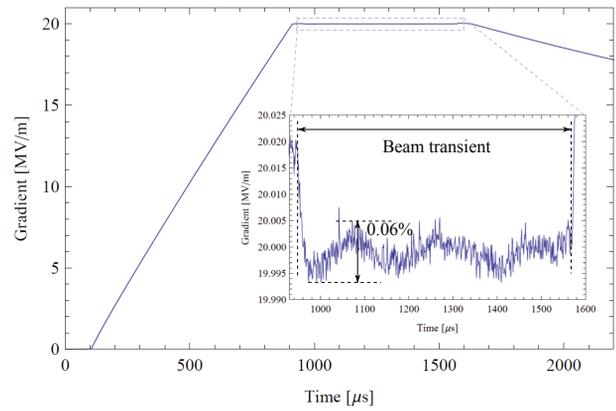


Figure 3: Vector sum gradient [MV/m] versus time [s] during high  $Q_L$  operation.

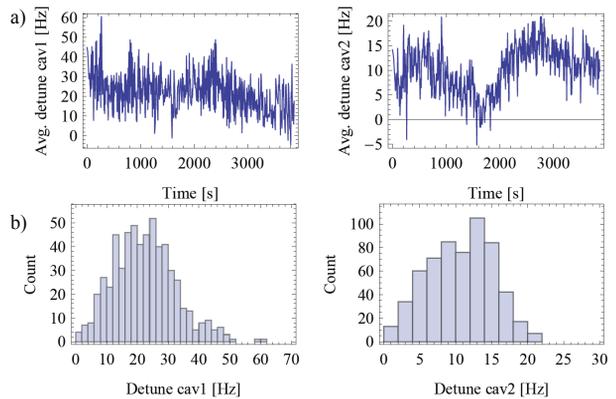


Figure 4: a) Detune [Hz] of both cavities versus time [s] and b) detune histogram for both cavities during high  $Q_L$  operation.

have been successfully demonstrated [4]. The final operation parameters were  $V_{Cav1} = 16$  MV/m,  $V_{Cav2} = 24$  MV/m,  $Q_{L,Cav1} = 9E6$ ,  $Q_{L,Cav2} = 3E6$ , a filling time of 410  $\mu\text{s}$ , an average beam current of 6.4 mA, and a beam pulse length of 615  $\mu\text{s}$ . Virtual quench limits were defined to be 16.8 MV/m and 25.2 MV/m and were never exceeded. A snapshot of the cavity 1, cavity 2, and vector sum gradients is shown in Figure 5. The procedure to engage in  $P_k Q_L$  operation covers the following steps:

- Setting  $Q_L$  values using waveguide reflectors (automated)
- Detune compensation using piezo tuners (automated)
- Setting of cavity gradients by adjustment of the ratio of the variable hybrid and the feedforward amplitude (automated)
- Phase compensation using waveguide phase shifters (automated)
- Turning on feedback (manually)
- Turning on beam (manually)
- Turning on beam compensation (manually)
- Simultaneous extension of beam pulse and cavity gradient flattop lengths (automated)

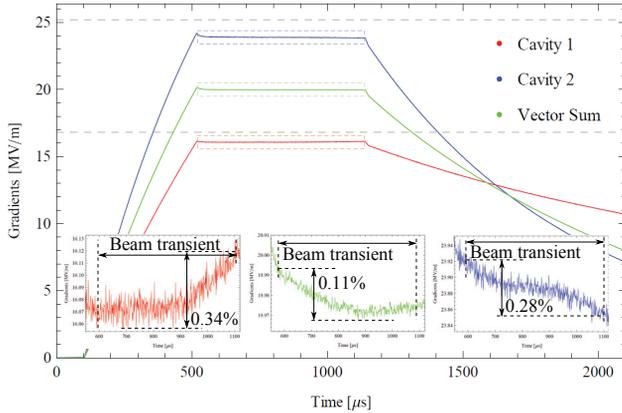


Figure 5: Cavity 1, cavity 2, and vector sum gradients [MV/m] versus time [s] during  $P_k Q_L$  operation. The dashed lines indicate virtual quench limits of 16.8 MV/m and 25.2 MV/m.

The manual steps were not automated due to machine protection reasons. Figure 6 shows the gradient stabilities for both cavities versus time for a 800 second time span of the subsequently performed 1 hour long-time operation with beam. The mean vector sum stabilities were  $\Delta A/A_{Cav1,mean}=0.211\%$  and  $\Delta A/A_{Cav2,mean}=0.132\%$  and the best  $\Delta A/A_{Cav1,best}=0.041\%$  and  $\Delta A/A_{Cav2,best}=0.031\%$ .

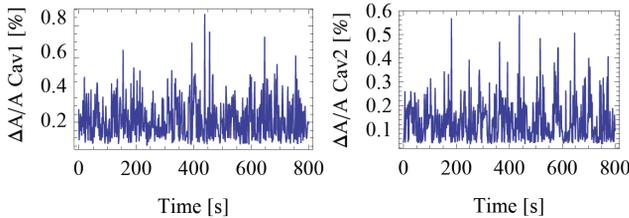


Figure 6: Cavity 1 (left) and cavity 2 (right) gradient stabilities during beam transient versus time [s] in  $P_k Q_L$  operation.

Figure 7 shows the vector sum gradient and phase stabilities during the beam transient versus time for the same 800 second sample time span. The performances of the vector sum stabilities are listed in Table 3. These are comparable to the stabilities during nominal operation and allow with this a very stable first actual  $P_k Q_L$  operation.

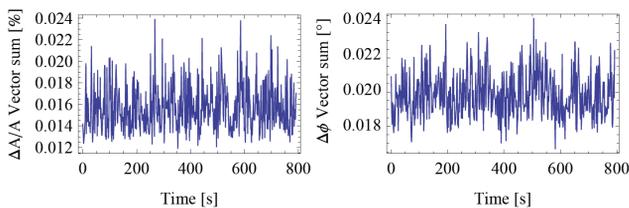


Figure 7: Vector sum gradient and phase stabilities during beam transient versus time [s].

Table 3: Vector sum amplitude and phase stabilities under  $P_k Q_L$  operation (rms values).

Beam	6.1 mA (60 mins)
Best vector sum $\Delta A/A$	0.009%
Mean vector sum $\Delta A/A$	0.016%
Best vector sum $\Delta \phi$	0.009°
Mean vector sum $\Delta \phi$	0.019°

The dominant source for the cavity as well as vector sum stability fluctuations has been a beam current fluctuation of about 20%. Even under this condition average vector sum stabilities indicated as mean in Table 3 were maintained. If the beam current could be controlled precisely and the matched condition could be kept up the vector sum stabilities would be as good as indicated as best in Table 3 over the whole time.

## SUMMARY

At KEK STF demonstrations of RF stabilities using two superconducting 9-cell cavities driven by a single klystron aiming for the near quench limit operation were performed successfully. Those cover a high  $Q_L$  operation ( $Q_{L,Cav1}=Q_{L,Cav2}=2E7$ ,  $V_{Cav1}=V_{Cav2}=20$  MV/m) with beam (6.1 mA) with resulting vector sum stabilities of  $\Delta A/A = 0.011\%$  rms and  $\Delta \phi = 0.015^\circ$  rms as well as a  $P_k Q_L$  operation ( $V_{Cav1} = 16$  MV/m,  $V_{Cav2} = 24$  MV/m (both 5% below their respective virtual quench limits),  $Q_{L,Cav1} = 9E6$ ,  $Q_{L,Cav2} = 3E6$ ) with beam (6.4 mA) with resulting vector sum stabilities of  $\Delta A/A = 0.009\%$  rms and  $\Delta \phi = 0.009^\circ$  rms. These stabilities are comparable to those under nominal long-time beam operation ( $V_{Cav1} = 16$  MV/m,  $V_{Cav2} = 24$  MV/m,  $Q_{L,Cav1} = Q_{L,Cav2} = 3E6$ ,  $I_0=6.6$  mA) of  $\Delta A/A = 0.009\%$  rms and  $\Delta \phi = 0.009^\circ$  rms.

## REFERENCES

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