High Intensity Proton Sources

(Superconducting Linacs for High Intensity Proton Beams)

A. Facco INFN-LNL

Introduction

We will call **High Intensity Proton Sources** (HIPS, extended definition!) accelerators providing proton beams of ~ 1÷100 mA, at energy from ~50 MeV to ~ 2 GeV

Special issues:

- high beam power
- Low beam losses
- •rf structures for nearly **every** β
- Non relativistic beams with **space charge** and possible **halo**
- •High reliability and, for ADS, no beam interruption >1s

Only linacs are competitive in the all range; this talk will be focused on the large majority of the future HIPS: the ones including a superconducting linac

HIPS applications

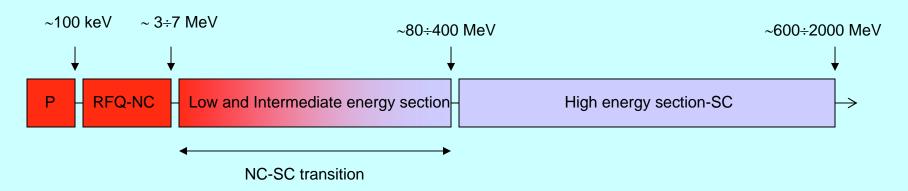
Many applications, both as standalone machines or as injectors:

_	Spallation neutrons sources	(pulsed power)
_	Sub-critical nuclear reactor powering	(avg power, reliability)
_	Nuclear waste transmutation	(")
_	Production of tritium (military applications)	(avg power)
_	Radioactive ion beams production	(")
_	Neutrino factories	(")
_	Production of radioisotopes for medical use	e (")

Possible significant impact in research but also in everyday life: increasing interest in large communities

High Intensity Superconducting Proton Linacs

(HISPL from now on)



The consolidated scheme of modern HIPS includes

- a proton (H⁺,H⁻) injector and a normal conducting RFQ
- a SC high energy linac with multicell, elliptical cavities
- A low and intermediate energy linac, either NC (DTL, CCL),
 SC (low-β elliptical, spoke, half wave coaxial, reentrant...)
 or both

Although one is under construction and activity in the field is growing fast,

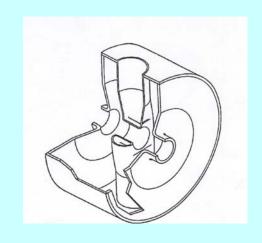
no HISPL exists yet!

Historical highlights

•superconducting low-β proton linacs made of reentrant cavities have been proposed at Stanford in the '70



•superconducting low-β accelerators for **high brightness proton beams** have been studied at ANL in the late '80; this led to Spoke geometries



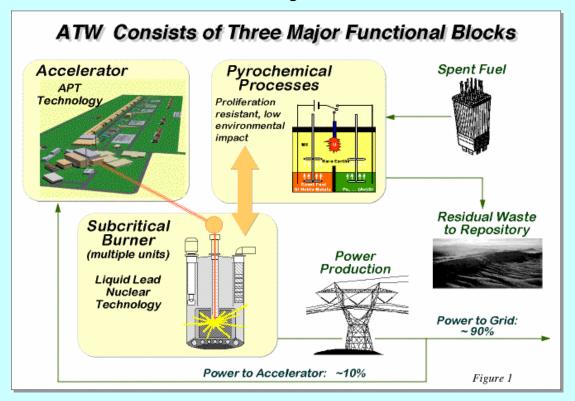
Why Superconducting at high-β?

- SNS studies assessed that, at least above 200 MeV the SC solution is preferable even for pulsed beam:
 - Flexibility, modularity
 - High gradient
 - Power efficiency
 - Better vacuum
 - Large aperture
 - → cost, performance and reliability
- This is even more true for cw machines and for lower current

Why Superconducting at low beta?

- The previous arguments substantially still hold
- Short, independently phased cavities:
 - Variable beam velocity profile
 - Fault tolerance
 - Spare cavities on line
- Problems:
 - The gradient could be limited by beam dynamics (especially below 20 MeV)
- Optimum NC-SC transition energy: it depends on beam current, time structure and linac requirements

ADS systems



Reliability – no beam interruption longer than 1 s

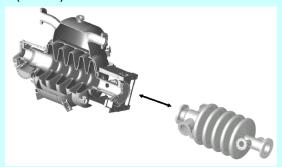
HISPL cavities highlights

Schematic of the XADS cryomodule and 2-gap spoke cavity (IPNO)





Schematic of the ADTF cavity (LANL)



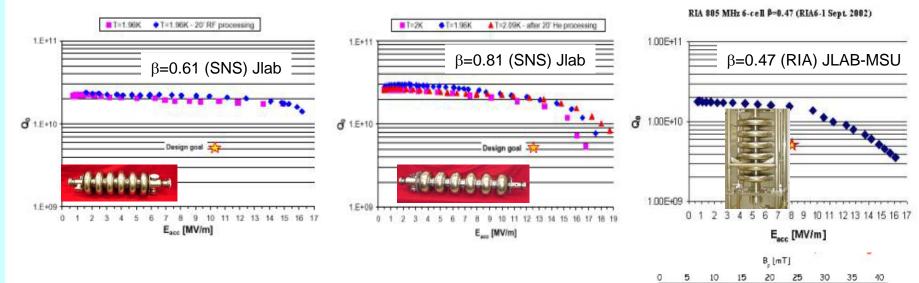
type	Low-β (~0.1÷0.5)	High-β (~0.5÷0.9)
# cells	1÷19 (typ. 2)	4÷9
Frequency MHz	160 ÷352	352 ÷ 972
Operating T	4.2 K	2.2 K
Coupler	Up to 200 kW	Up to 2 MW pulsed, 500 kW cw
Aperture	30 ÷ 60 mm	80 ÷ 100 mm
Design gradient	5÷8 MV/m	6÷13 MV/m

Proton and heavy ion linacs

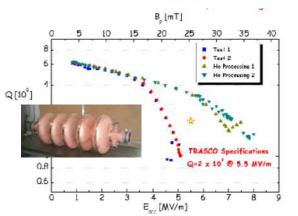
- •Significant overlap between the two fields, and common evolution (RIA, SPIRAL 2...)
- •The main differences are at low-β:
 - •larger rf power couplers, rf ports and beam aperture
 - Larger Q_{ext} ⇒ easier rf control
 - Higher frequency at low beta (from RFQ)
 - Shorter cavities for fault tolerance at low beta

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Example: \beta=0.1
10 mA protons \Rightarrow 350 MHz reentrant cavity
10 \muA heavy ions \Rightarrow 100 MHz QWR
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High-β cavities examples



 Prototypes successfully developed by JLAB, KEK, JAERI, LANL, CEA Saclay, IPN Orsay, INFN Milano, CERN



β=0.85 (TRASCO) CERN 352 MHz Nb-Cu - <u>4.2 K</u>

Low-β cavities

1 gap reentrant- LNL 352 MHz, β >0.1



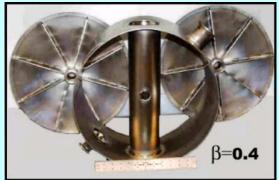
2 gap spoke- LANL 352 MHz, β=0.2



2 gap spoke- IPN Orsay 352 MHz, β =0.36



2 gap spoke- 345 MHz β =0.4 ANL for RIA



- •short cavities, wide β acceptance
- •1-2-3 gap cavity prototypes successfully developed by ANL, INFN Legnaro, LANL, IPN Orsay
- High power rf couplers not fully developed yet, as well as tuners



3 gap SPOKE, β=0.4 345 MHz ANL for RIA

Low-β Coaxial Half–Wave



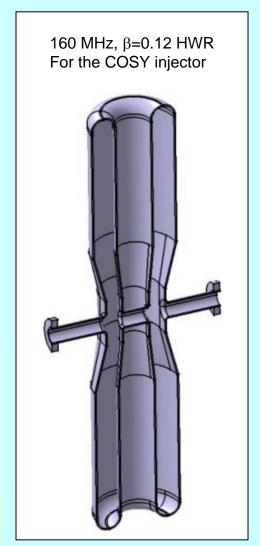
350 MHz, β =0.12 ANL





352 MHz, β =0.31 HWR - LNL

- Developed first for heavy ion linacs
- Short real estate length, steering-free
- Alternative to QWRs and Spoke especially for
- ~150<f<350 MHz
- Dedicated prototypes for HIPS under development at INFN Legnaro, IKF Juelich, Accel



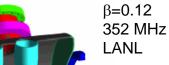
4-gap SC cavities development The Low-β zoo is still growing

4 gap ladder, 352 MHz, β=0.12 INFN-LNL

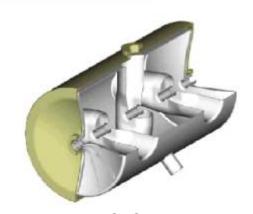


β=0.2 784 MHz IKF Juelich





- 4-gap cavities under development at ANL, INFN-Legnaro, LANL, IKF-Juelich
- Higher energy gain, lower velocity acceptance
- •The 4-gap spoke was proposed in place of the the β =0.5 multicell



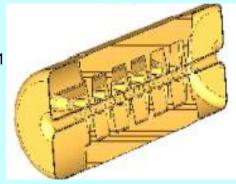
4 gap SPOKE, β =0.5 345 MHz - ANL for RIA

Multi-gap SC cavities development the ultimate limit?



19 gap CH, β=0.1 352 MHz

16 gap CH, β=0.1 174 MHz



Multi-gap cavities under development Frankfurt Univ. and GSI

- Very large energy gain
- rather low acceptance in β
- KONUS beam dynamics required

Open questions:

- Multipacting
- Higher order modes
- Mechanical stability
- High power coupling

HISPL projects worldwide:High-β

Linac	E _{in} / E _{out} MeV	I _{peak} mA	duty cycle, %	Rep. rate, Hz	N.cav. (types)	rf freq. MHz	Notes	Status
SNS USA	187 / 1000	26	6.25	60	81 (2)	805	H-	Construct. started operation 2006
ESS Europe	200 / 1330	114	6	50	137 (2)	704	Н-, р	Proposal
Concert Europe	200 / 1330	114	6	50	137 (2)	704	Н-,р	Project Study (closed)
J-PARK Japan	400 / 600	30	1.25	25	22 (1)	972	H-	Construction started R&D
APT USA	211 / 1030	100	100	CW	242 (2)	700	р	Project Study, R&D (closed)
ADTF H.E. USA	109 / 600	13	100	CW	133 (2)	700	р	Proposal R&D
XADS H.E. Europe	95 / 600	10	100	CW	88 (3)	700	р	Preliminary design Study, R&D
TRASCO H.E. Italy	100 / 1000	30	100	CW	124 (3)	704	р	Project Study R&D
EURISOL H.E. Europe	85 / 1000	5	100	CW	134 (3)	700	р	Project Study R&D
SPL CERN	120 / 2200	22	14	50	202 (3)	352	H-	Project Study R&D
KOMAC Korea	100 / 1000	20	100	CW	90 (3)	700	р	Proposal R&D
FNAL 8 GeV USA	87 / 8000	25	1	10	384 (4)	805/ 1207.5	Н-, р	Proposal
AGS upgrade USA	200/ 1200	28	0.18	2.5	92 (3)	805/ 1610	p	Proposal

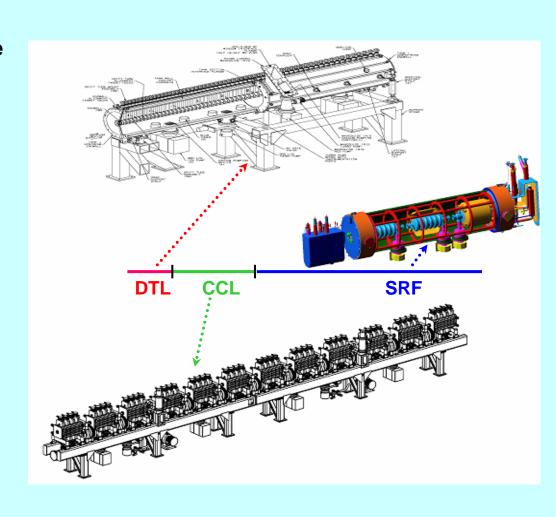
HISPL projects worldwide: Low-β

Linac	E _{in} / E _{out} MeV	l _{peak} mA	duty cycle, %	Rep. rate, Hz	Cavities N. (types)	rf freq. MHz	Notes	Status
ADTF L.E. USA	6.4 / 109	13	100	CW	128 (3)	350	р	Proposal R&D
XADS L.E. France	5 / 95	10	100	CW	96 (2)	350	р	Prelim. design study, R&D
TRASCO L.E. Italy	5 / 100	30	100	CW	230 (1)	352	р	Prelim. design study, R&D
SPES Italy	5 / 100	3	100	CW	113 (3)	352	p (d, A/q=3)	Proposal R&D
COSY INJ Germany	2.5 / 52	2	0.1	2	44 (2)	160/32 0	p, d	Proposal R&D
SARAF Israel	1.5 / 40	2	100	CW	48 (2)	176	p, d	Under constr. operation 2008

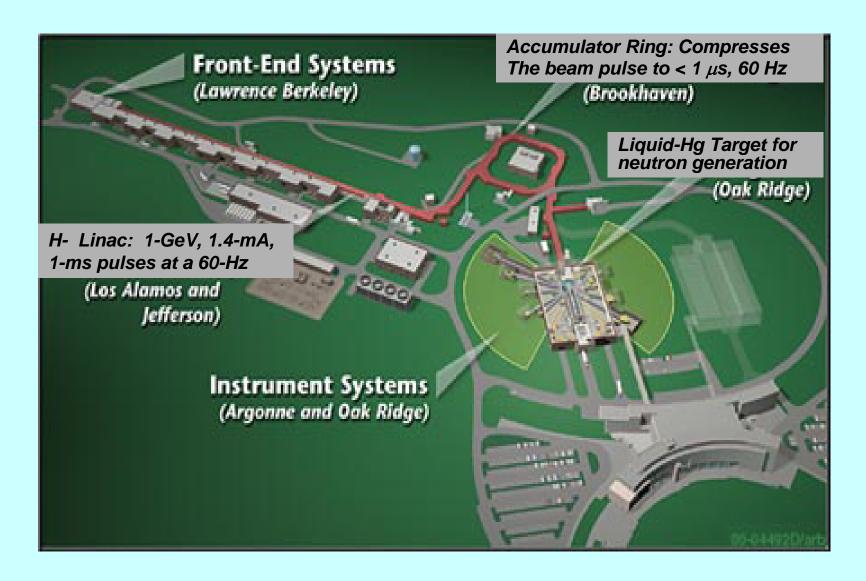
HISPL in USA

The first HISPL: SNS

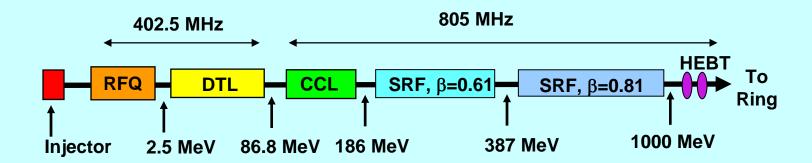
- SNS is a DOE-BES multi-lab construction project to create the world's leading neutronscattering science facility at ORNL
- SNS is Constructed by Six US-DOE-Laboratories: ANL, BNL, JLAB, LBNL, LANL and ORNL
- Cost: 1.4 B\$
- SNS will be the first High Intensity Superconducting Proton Linac in operation from 2006



Spallation Neutron Source



Linear Accelerator



1 RFQ

6 DTL Tanks

4 CCL Modules

11 Medium-β Cryomodules - 3 Nb cavities each

12 High-β Cryomodules - 4 Nb cavities each

SRF Cavities

6-cell elliptical

"Tesla type" tuner with fast piezo control Coaxial Rf couplers 50 kW av., 550 kW peak 1 klystron/cavity

Klystrons

402.5 MHz, 2.5 MW peak 805 MHz, 5 MW peak 805 MHz, 0.55 MW peak, SRF

→ 94 total klystrons, three different kinds

7 (1 for RFQ, 6 for DTL)

6 (4 for CCL, 2 for HEBT)

81 (33 medium- β , 48 high- β)

Total AC power for RF Less than 20 MW

Major SNS Facility Parameters

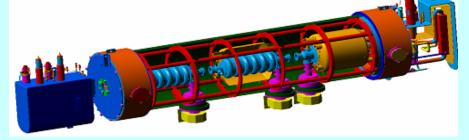
Proton beam energy on target	1.0 GeV	SC linac output energy	1.0	GeV
Proton beam current on target 1.4	mA			
Power on target	1.4 MW	HEBT length	170	m
e e e e e e e e e e e e e e e e e e e		Accumulator ring circ.	248	m
Pulse repetition rate	60 Hz	Ring fill time	1.0	ms
Beam macropulse duty factor 6.0	%	Ring beam extraction gap	250	ns
Ave. current in macro-pulse 26	mA	RTBT length	150	m
H ⁻ peak current front end >	38 mA	Protons per pulse on tgt	1.5x10)14
Chopper beam-on duty factor 68	%	Proton pulse width on tgt	695	ns
RFQ output energy	2.5 MeV	Target material	Liquio	d Hg
FE + Linac length	335 m	Weight of 1m ³ Hg	18 ton	S
DTL output energy	87 MeV	Energy per Pulse	>17	kJ *
1 60		Maximum # Instruments	24	
CCL output energy	185 MeV			

- > 5000 hours per year of user operations with
- high reliability (> 95% is the ultimate goal)

Cryomodule Production at JLAB







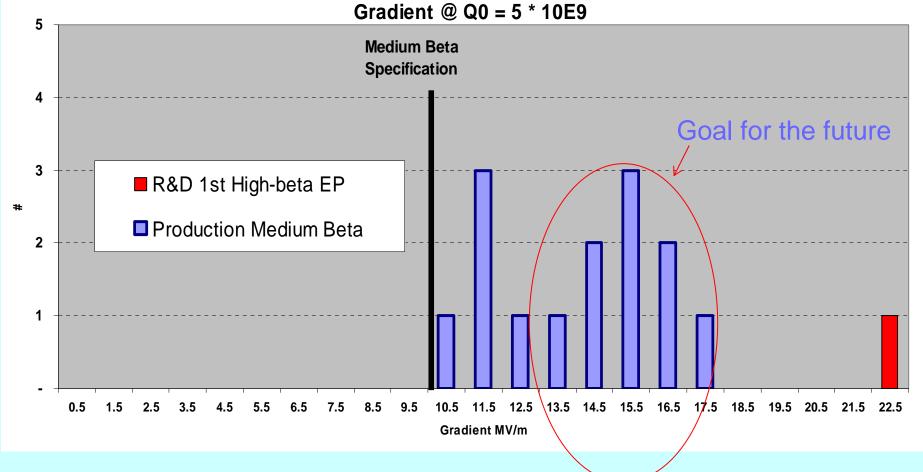




SNS Cavity Performance JLAB

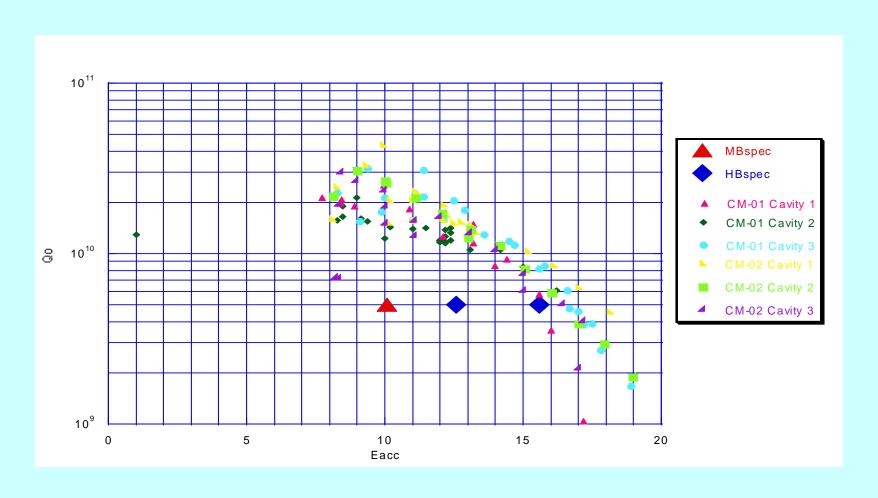
14 Production Cavities tested and used in the first 4 Medium Beta Cryomodules

Gradient @ Q0 = 5 * 10E9



Medium-β CM 1 and 2 Results 2 of 11 medium-β cryomodules

JLAB



First Cryomodule in the SNS Tunnel 6/03





ADTF

Acceleration Demonstration Test Facility - LANL

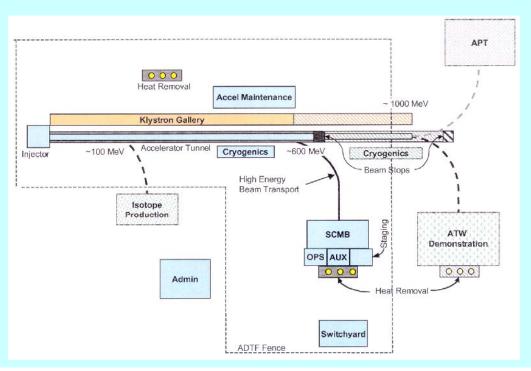
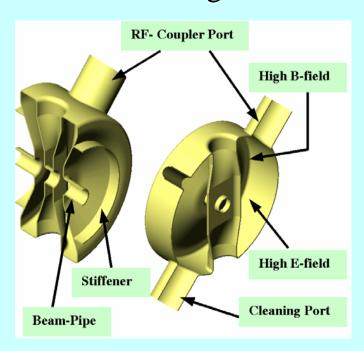


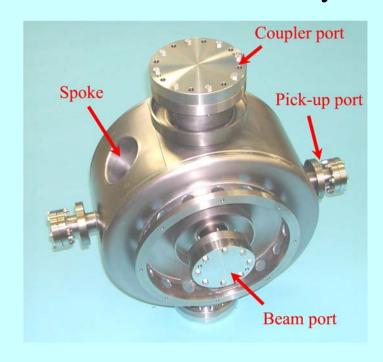
Table 1 Linac architecture of ADTF linac

RFQ	Spoke	Spoke	Spoke	Elliptical	Elliptical
350 MHz	350 MHz	350 MHz	350 MHz	700 MHz	700 MHz
	2-gap	3-gap	3-gap	5-cell	5-cell
	$\beta_g = 0.175$	$\beta_g = 0.20$	$\beta_{g} = 0.34$	$\beta_g = 0.50$	$\beta_{g}=0.64$
6.4 MeV	14 MeV	40 MeV	104 MeV	211 MeV	600 MeV

- Scope: Nuclear waste transmutation by means of a subcritical reactor
- •Reliability: no uncontrolled beam interruptions >0.3 s
- •13 mA cw, 600 MeV linac, upgradable to APT needs
- All SC above 6.4 MeV
- LANL cavity technology
- Total project cost: 1.5 B\$
- •Construction time 10 y after approval

Two LANL/AAA β =0.175, 350-MHz, 2-gap spoke cavities were designed at LANL and fabricated in industry





Cell diameter: 39.2 cm

Cavity length: 20 cm

Beam aperture: 5 cm

Manufactured by Zanon, Italy

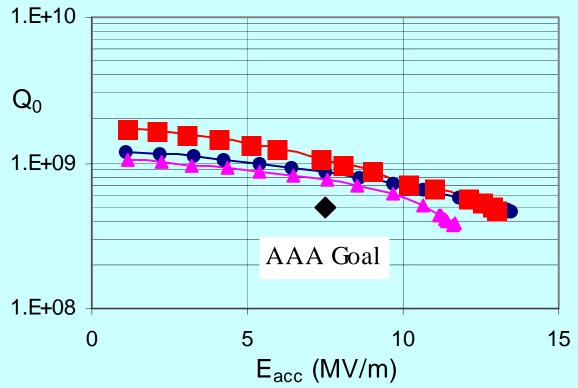
 E_{pk}/E_{acc} : 2.82

 B_{pk}/E_{acc} : 7.4 mT/MV/m

These numbers are well optimized.

The two cavities EZ01 and EZ02 achieved $E_{\rm acc} = 13.5$ MV/m and 13.0 MV/m, exceeding the AAA goal of 7.5 MV/m

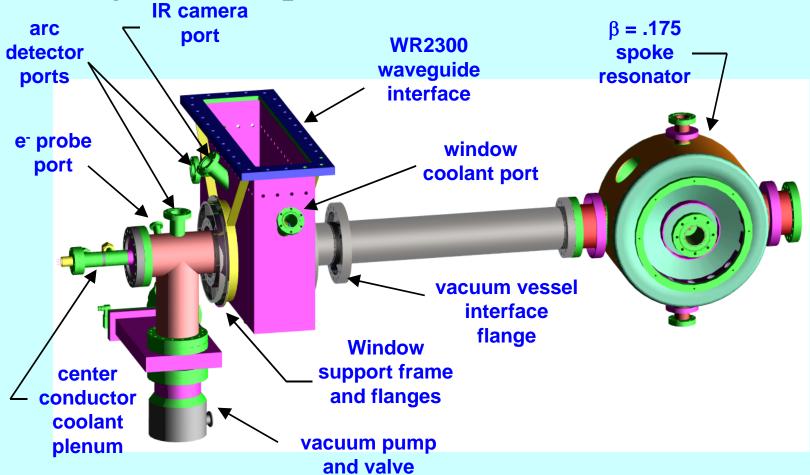




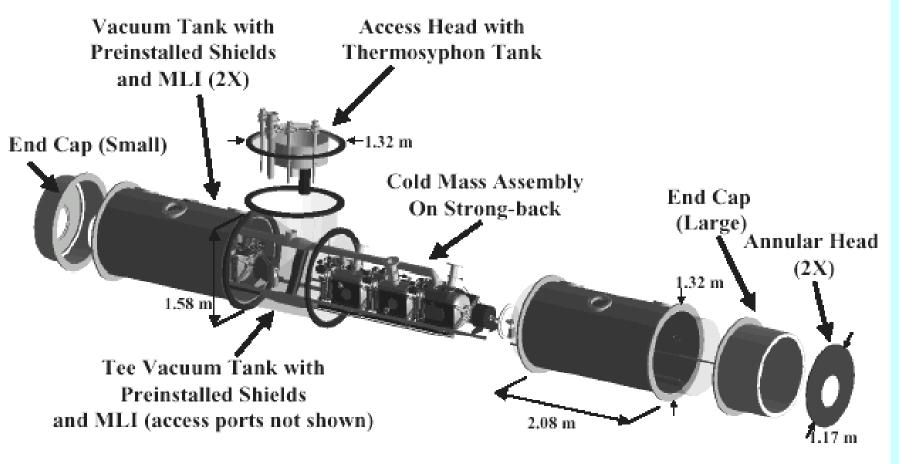
Repeated cleaning of EZ02 improved the performance (red square).

Published in CERN COURIER Vol. 43 (1) p. 8 Jan/Feb 2003

A 103-mm (OD) power coupler has been designed for up to 100 mA beam (212 kW)

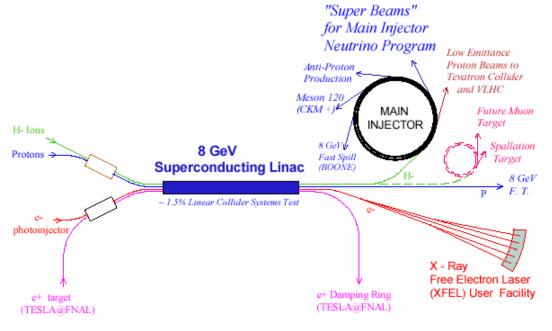


A cryomodule and a cryosystem have been designed



FNAL 8 GeV linac

Multi-Mission 8 GeV Injector Linac



"Copy" SNS 402.5 MHz RFQ & DTL up to 87MeV

805 MHz Superconducting Linac up to 1.2 GeV

- Three sections: Beta = 0.47, 0.61, 0.81
- Use cavity designs developed for SNS & RIA
- TESLA-style cryomodules for higher packing factor

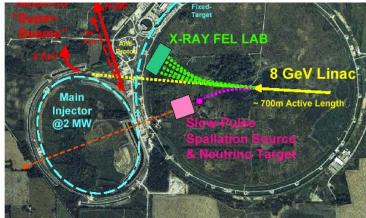
1.2 GHz "TESLA" cryomodules from 1.2-8 GeV

- This section can accelerate electrons as well
- RF from one Klystron fanned out to 12 cavites

G. W. Foster 29 July '03

Estimated cost: 369 M\$

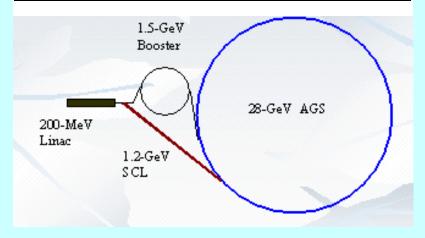
G. W. Foster 29 July '03 32 8 GeV LINAC Energy GeV H- Ions, Pretons, or Electrons Particle Type Rep. Rate Hz 10 Active Length 671 m Beam Current mΑ 25 Pulse Length msec 1.5E+14 (can be H-, P, or e-) Beam Intensity P / pulse 5.4E+18 P/hour Linac Beam Power MW avg. 200 MW peak



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The 1.2-GeV SCL for the 1-MW AGS Upgrade

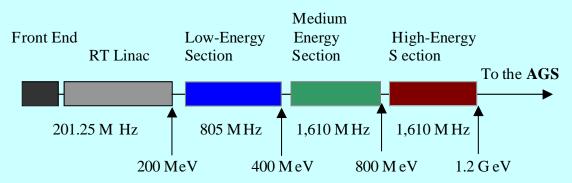
	AGS	AGS	SNS
	Present	Upgrade	
Kinetic Energy, GeV	28.0	28.0	1.0
Protons / Cycle, x 10 ¹⁴	0.67	0.89	1.56
Repetition Rate, Hz	1/3	2.5	60
Ave. Power, MW	0.10	1.0	1.4
Linac Pulse Length, ms		0.72	1.0
Linac Duty Factor, %		0.18	6.0
Linac Peak Current, mA		28.0	38.0



Scope: increase ×10 the AGS beam power to produce intense neutrino beams

SNS cavity technology at twice the SNS frequency

Estimated cost: 100 M\$

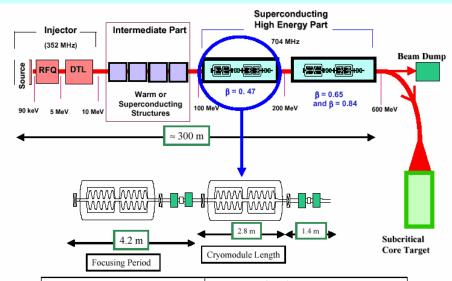




HISPL in EUROPE

XADS

Experimental Accelerator Driven System



	S	ection numbe	er	
	1	2	3	
Input Energy [MeV]	95	200	490	
Output Energy [MeV]	200	490	600	
Cavity Technology		Elliptical		
Structure Bg	0.47	0.65	0.85	
Number of cavity cells	5	5	6	
Number of cavities	28	48	12	
Focusing type	NC quad doublet			
Cavities/Lattice	2	3	4	
Synchronous Phase [deg]		-25		
Lattice length [m]	4.2	5.8	8.5	
Number of lattices	14	16	3	
Section Length [m]	60.8	92.8	25.5	
Real estate gradient [MV/m]	1.8	3.1	4.3	

Table VIII - Main parameters of the high-energy linac sections.

- Scope: Nuclear waste transmutation by means of a AD subcritical reactor
- •25 partners, 12 M€ program 50% funded by the European Community
- •Linac: High reliability, fault tolerance, stability!
- •10 mA cw
- 600 MeV (tunable)
- SC above ~10÷100 MeV
- French-Italian-German SC cavity technology developed in earlier national projects (ASH, IPHI, TRASCO, ESS, CONCERT,...)

EURISOL Driver

European Radioactive Ion Beam Facility Proton Driver

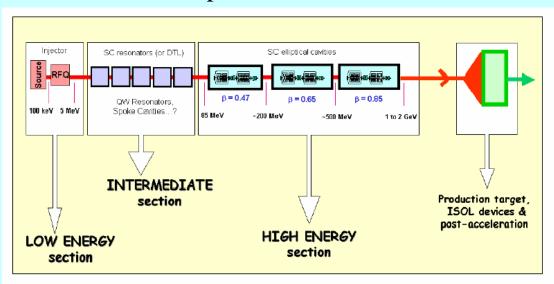


Fig. 3.1: General layout of the EURISOL proton driver accelerator.

	β=0.47 section	β=0.65 section	β=0.85 section
Input energy (MeV)	85	192	481
No. of cavities per module	2	3	4
Lattice length (m)	4.1	5.65	8.1
No. of modules	15	16	14
No. of cavities	30	48	56
Section length (m)	61.5	90.4	113.4
E _{acc} (MV/m)	4.6 to 9.1	5.7 to 10.7	8.8 to 12.6

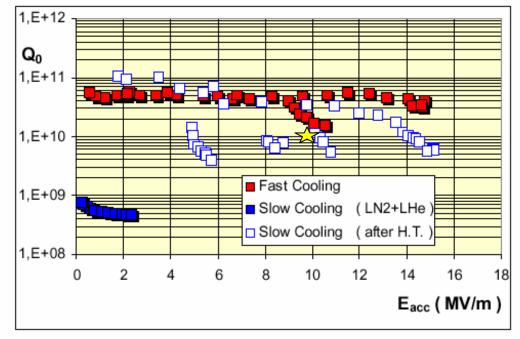
- Large international collaboration supported by the European Community
- French-Italian-GermanSC cavity technology
- 5 mA cw
- 1 GeV
- P_{rf} ≤ 50 kW/cavity
- SC above 5÷85 MeV
- below 85 MeV few possible options

5-cell cavities β =0.65





5 cells 700 MHz β =0.65 Superconducting Cavity (CEA-CNRS)



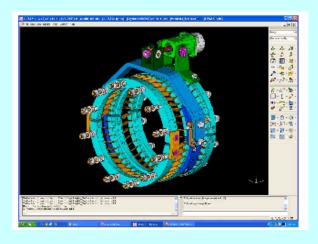
★ (XADS goal : 1.10¹0 - 10 MV/m)

INFN Milano β =0.5 cavities

700 MHz, β =0.5 5-cells cavities



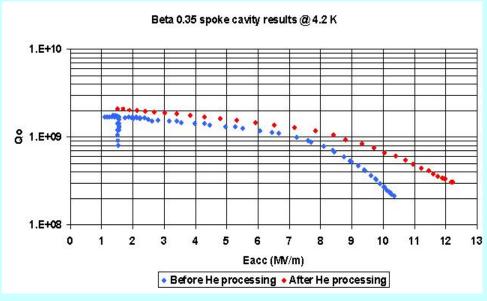
Tesla-type coaxial cold tuner for 700 MHz cavities

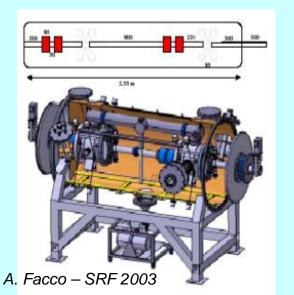


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IPN Orsay β =0.35, 352 MHz Spoke resonator





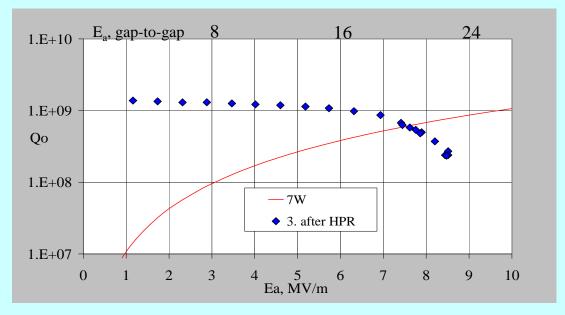


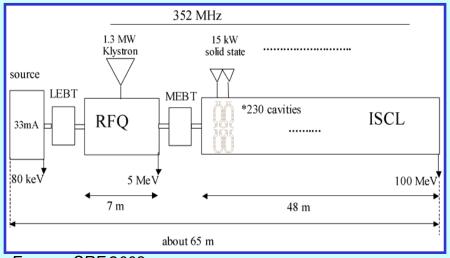
Fault tolerant Spoke cavity Linac:

- 5÷ 80 MeV
- 84 cavities: 30 β =0.12 and 54 β =0.35
- Cavity aperture 60 mm
- Superconducting quadrupole doublets
- •SC Linac length: 91 m
- Possible injector for XADS

LNL β >0.1, 352 MHz Reentrant cavity







TRASCO 30 mA Fault tolerant Linac with Reentrant Cavities

- 5÷ 100 MeV
- 230 cavities
- Cavity aperture 30 mm
- Superconducting quadrupole singlets in a FODO lattice



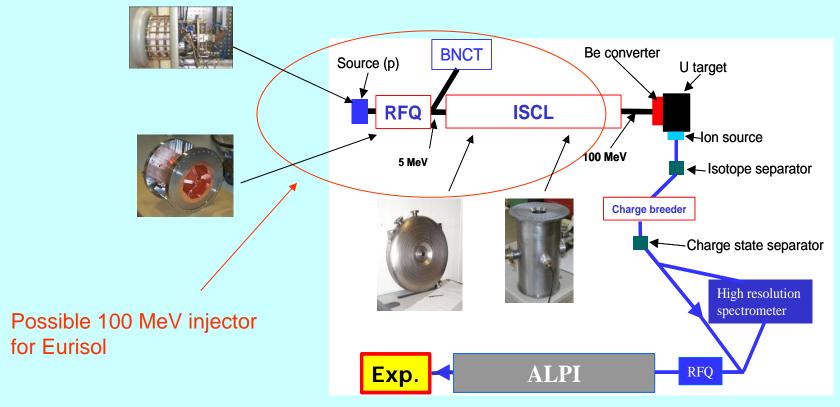
• SC Linac length: 48 m

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SPES at LNL

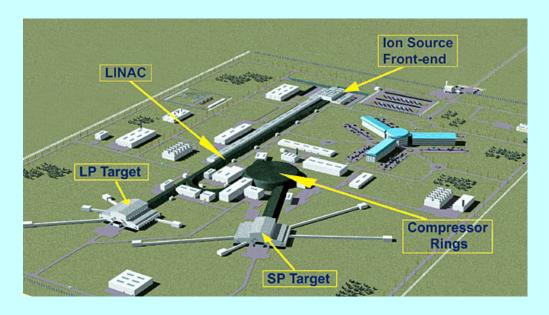
Study and Production of Exotic Species

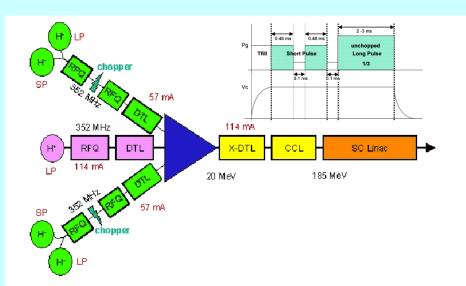
- Radioactive Ion Beam facility with a 100 MeV, 3 mA proton Driver
- RIB production with ISOL method
- RIB reacceleration in the existing LNL SC linac up to 15 MeV/u
- Neutron production at 5 MeV for BNCT skin melanoma treatment and neutron physics
- Critical decision for the construction of the 1st 20 MeV coming soon



ESS - European Spallation Source

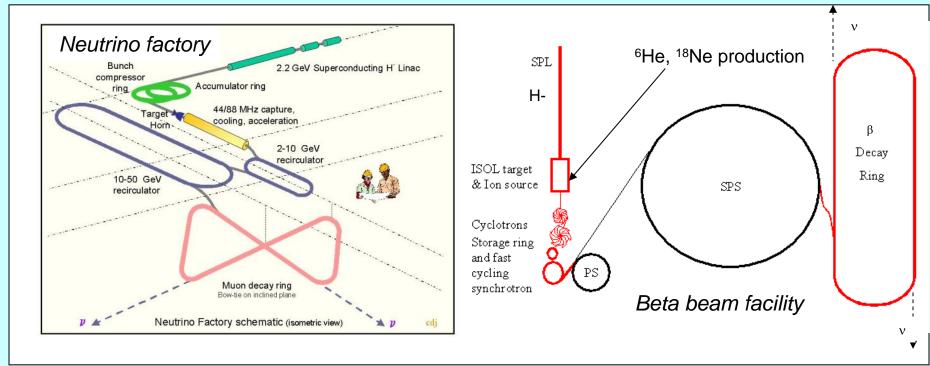
- •10 MW beam on 2 targets
- Proposal presented by 20 European institutions
- 10 y project; cost ~1.5 B€
- Weak support at present from most European governments
- Political decision hoped within5 years





- • β =0.66 and β =0.85 5-cell cavities
- •10.5 and 12.5 MV/m (50 mT)
- •2 couplers/cavity, 1.6 MW peak
- •704 MHz, 185-1348 MeV SC linac
- •114 mA H- peak current
- •7.5% duty cycle
- 0.5 ms @50 Hz pulses on target 1
- 2 ms@16.6 Hz pulses on target 2

SPL at CERN



Scope:

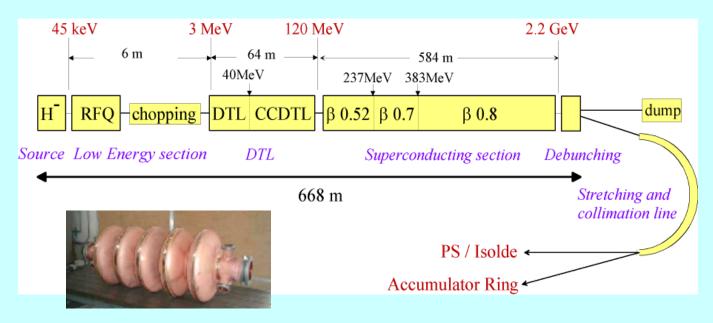
To produce intense **neutrino beams** with good emittance (**Super beam, Beta beams**) to bombard underground detectors hundreds or thousands of Km apart

To upgrade the injector chain for the LHC

To produce heavy ion radioactive beams for nuclear physics (Isolde, Eurisol...)

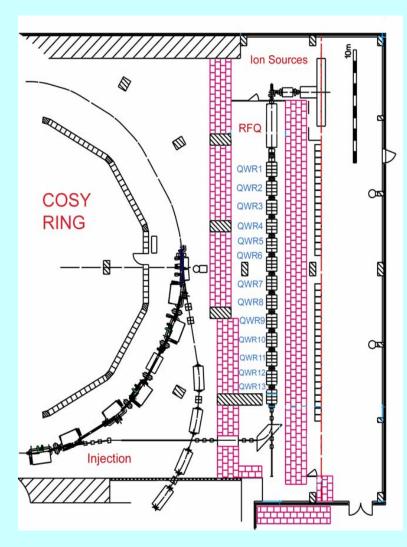
A. Facco - SRF 2003

Superconducting Proton Linac



- •13 mA, H⁻ beam at 2.2 GeV
- 2.8 ms pulses at 50 Hz (14% duty cycle)
- 4 MW beam power
- •352 MHz, 5 cell cavities made of Nb-Cu and Nb
- •It could recuperate most of the RF equipment from the old LEP machine.

COSY-SCL at Juelich



Aim: injection of polarized H⁻, D⁻ beams into the COSY Cooler Synchrotron ring to increase luminosity by 40

- 50 MeV with both beams
- 2 mA (COSY space charge limit)
- 0.5 ms pulses @ 2 Hz

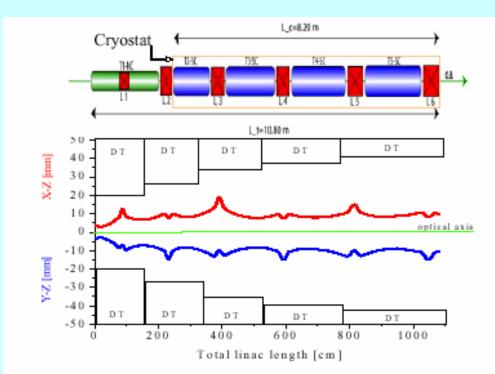


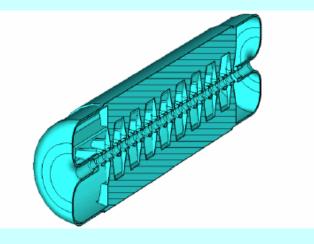
- •44 HWRs
- 8 MV/m
- •160-320 MHz
- $-\beta$ =0.11-0.2
- Prototypes under construction

Due to budget cuts the project was suspended for 2 years. The critical components R&D and the design work is continuing

IFMIF: 40 MeV SC linac for D⁺

- •International Fusion Material Irradiation Facility
- SC linac studied at IAP Frankfurt and GSI
- Deuteron beam on Li target for high neutron flux
- •Main application: material testing

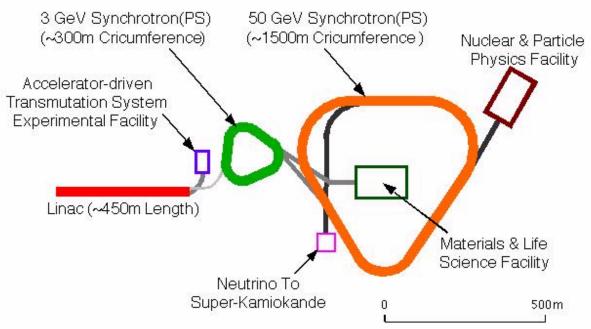




- •E_{in}=5 MeV
- •E_{out}40 MeV
- •l= 125 mA CW
- •4 CH multi-gap 175 MHz
- SC cavities (+1 NC IH)
- •750 kW/cavity
- •KONUS beam dynamics:
- extremely compact
- High efficiency

HISPL in ASIA

JPARK JAERI KEK



High Intensity Proton Accelerator Project



Under construction, to be completed in 2007

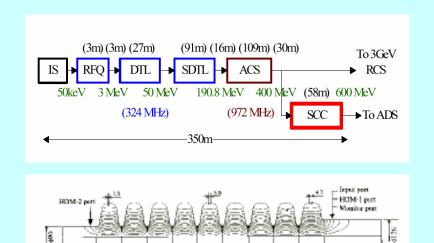
Aims: pursue frontier science in

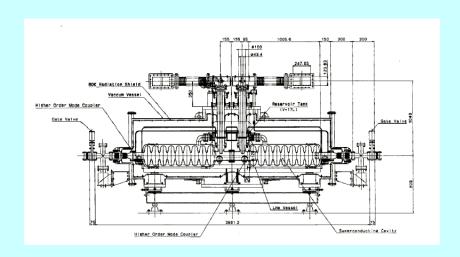
- particle physics
- nuclear physics
- •materials science
- •life science
- nuclear technology

SC linac section not yet funded, still in R&D

The present new plan is proposed jointly by the High Energy Accelerator Research Organization (KEK) and the Japan Atomic Energy Research Institute (JAERI) and based on the past proposals of the Japan Hadron Facility (JHF) at KEK. and the Neutron Science Project(NSP) at JAERI.

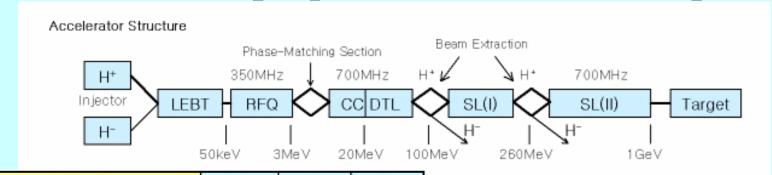
JPARK SC Linac





- •Aim of the SC section: energy upgrade for ADS applications
 - •30 mA beam
 - •0.6 ms pulses @ 25 Hz (1.5 % duty cycle)
 - •11 cryomodules 2 cavities each
 - •9 cell, 972 MHz elliptical cavities with β =0.725 (no HOM expected)
 - Design gradient 10 MV/m
 - Cryomodule development in an advanced stage
 - Construction after 2006

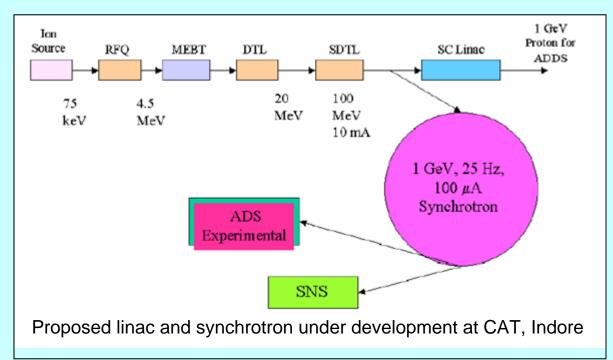
KOMAC at KAERI Korean Multi-purpose Accelerator Complex

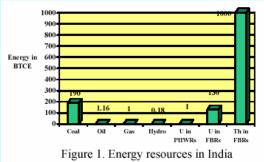


11040000) (11110)	700 700	700
Input/Output Energy (MeV) Input/Output Current (mA) # of Cells per Cavity # of Cavities per Cryostat # of Cryostats Average Gradient (MV/m) Peak Surface Field (MV/m) Length (m) Synchronous Phase (deg) No. of Doublet Quads Trans Emitt. (π mm-mrad)* Long Emitt. (π deg-MeV)* Aperture-Radius (mm) Aperture-Radius/RMS-Beamsize Coupler Power (kW)	0.45 0.53 0/140 140/2 20 20 6 5 4 4 1.64 1.64 <18	3 0.71 60 260/1000 20 4 4 74 4 1.64 6 <18 2 451.4 -30 74 2 0.32 0 60 48 50

- Aim:
 - Basic research
 - Medical therapy
 - Waste transmutation
 - •Industrial applications
- •20 mA, 1 GeV
- 20 MeV Linac R&D completed
- Project approved up to 100 MeV
- •SL planned after 2008

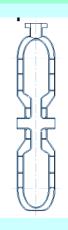
Indian ADS program



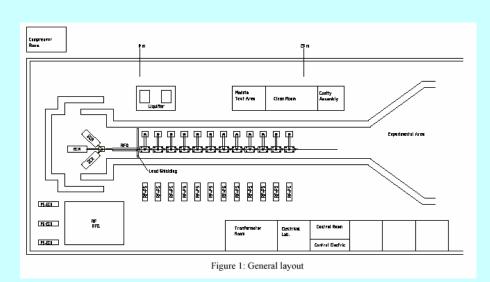


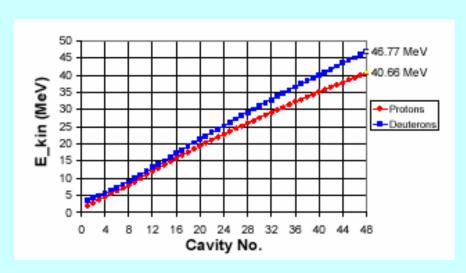
Scope of the program: Develop ADS for nuclear power production using Thorium fuel

- Aim at CAT: Build a multitask facility including ADS experiments and Spallation neutron source
- •Future development: 1GeV HISPL
- •In the next 5 years India will develop a 100 MeV, 10 mA NC linac (at CAT, Indore)
- •R&D on a SC 100 MeV linac with reentrant cavities

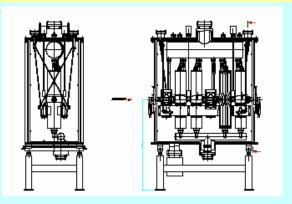


Accel 40 MeV P,D SC linac The first low- β HISPL?





- •"turn-key" wide-β linac for P,D alternative to cyclotrons
- •To be built at SOREQ (Israel), SARAF project
- Main application: radioisotopes production for medical use
- Project funded-Operation in 2008
- •E_{in}=1.5 MeV
- •E_{out}>40 MeV
- •l= 4 mA CW
- •48 HWRs 176 MHz



Conclusions

- The HISPL field is more active than ever with many laboratories involved
- SNS in an advanced stage of construction, other projects are starting and new proposals are coming for new applications
- high beta HISPL: the design is mature and all components developed
- low beta HISPL:
 - Different competing design schemes
 - Linac design and cavites are in continuous positive evolution
- New kinds of problems related to high power and reliability requirements must be faced: a lot to do and a promising future

Thanks to M. White, T. Tajima, D. Schrage, H. Padamsee, R. Toelle, A. Ruggiero, P. Pierini and all people who helped me in preparing this talk