



# DEVELOPMENT OF A 10 MW SHEET BEAM KLYSTRON FOR THE ILC\*

D. Sprehn, E. Jongewaard, A. Haase, A. Jensen, D. Martin, SLAC  
National Accelerator Laboratory, Menlo Park, CA 94020, U.S.A.  
A. Burke, SAIC, San Jose, CA 95110, U.S.A.

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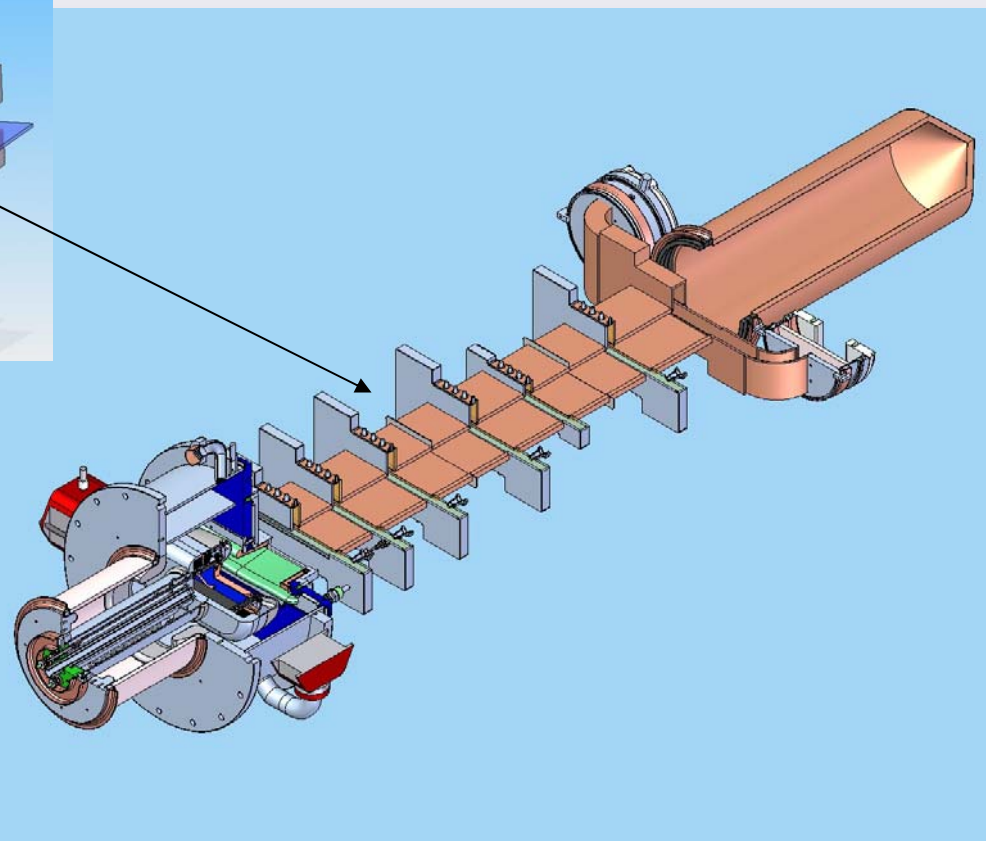
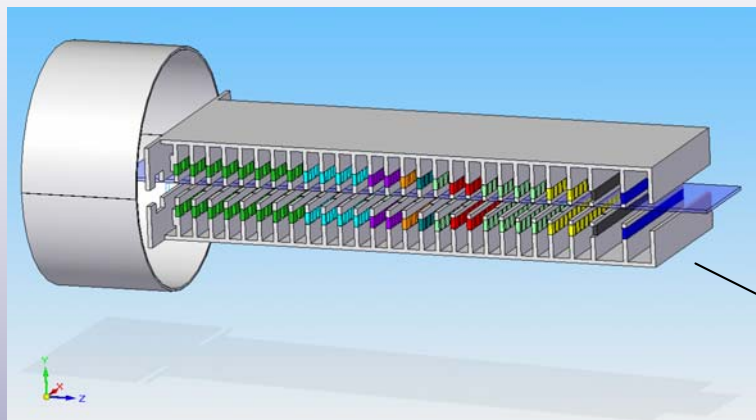


# ILC Sheet Beam Klystron

- Plug compatible alternative for ILC source
  - “Better” → Could be a talk unto itself
- If possible, use permanent magnets
- Challenges - **Everything is 3D!**
  - 3D PIC takes a LONG time
  - Discover how to use 2D effectively
  - Concern of 3D gun → perform BSD first
  - Adjustable gun during prototype experiment



# In brief – PCM to focus SBK (115kV, 130A, 5Hz, 1.6ms, 1.3GHz)



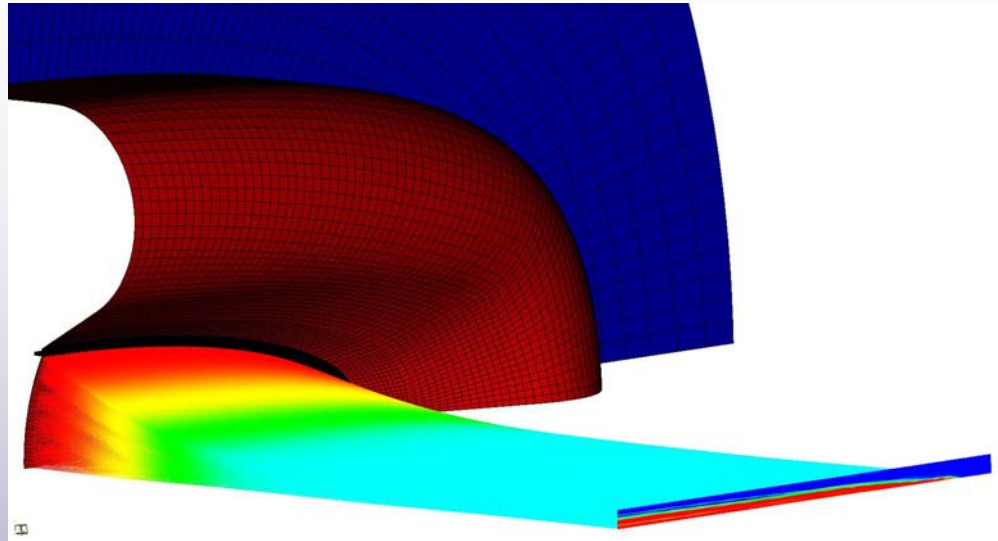
XP3 HV seal and PEP collector parts

Horizontal operation



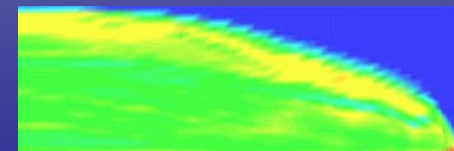
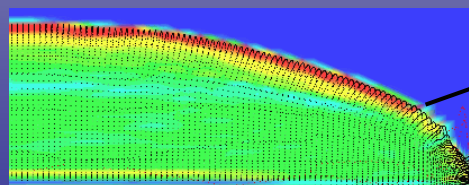
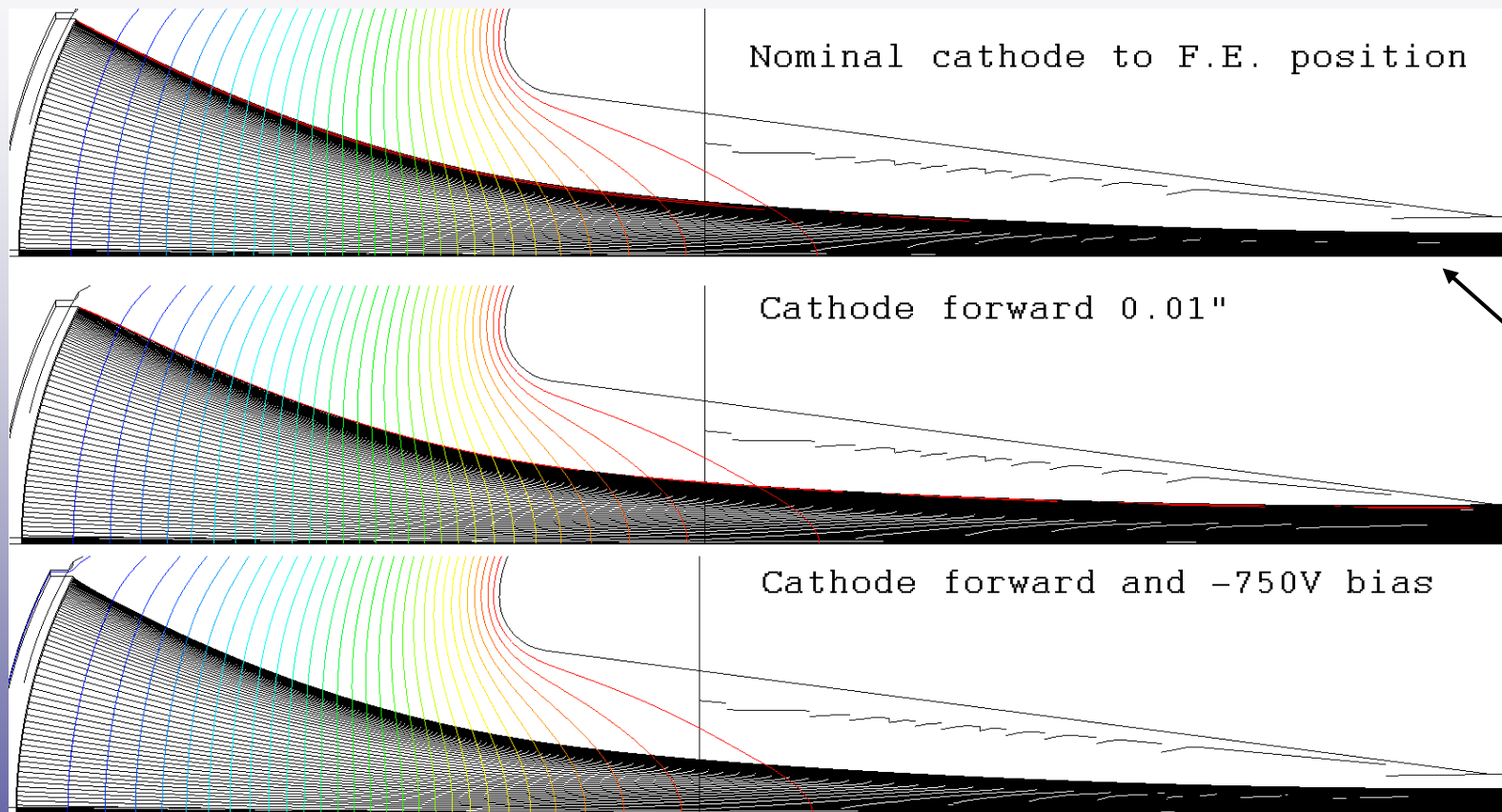
# Electron Gun

- Features
  - $2\text{A}/\text{cm}^2$
  - Gradients  $\sim\text{BFK}$
  - Linear convergence
- For experiments
  - Adjustable A-K gap during operation
  - Adjustable upper/lower bias voltages  $\sim 0$  to  $-1\text{kV}$
  - Easily removable FE for possible upgrade
  - Split anode to measure interception of top or bottom of beam
- Downside – definitely for prototype
  - Oil cooling required to accommodate the “For Experiments”



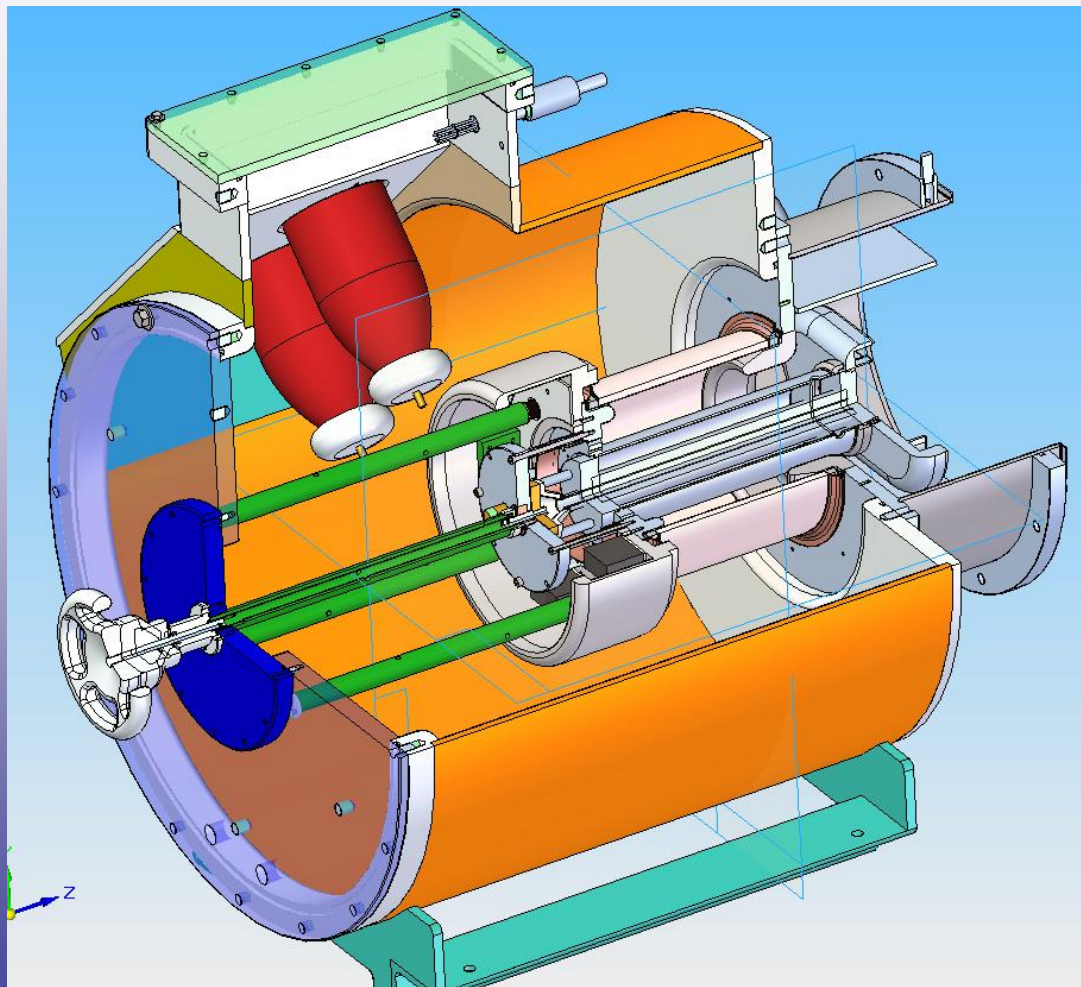


# F.E. bias allows for some recovery from mechanical misalignments





# Tank and gun showing K-A gap adjustment mechanism





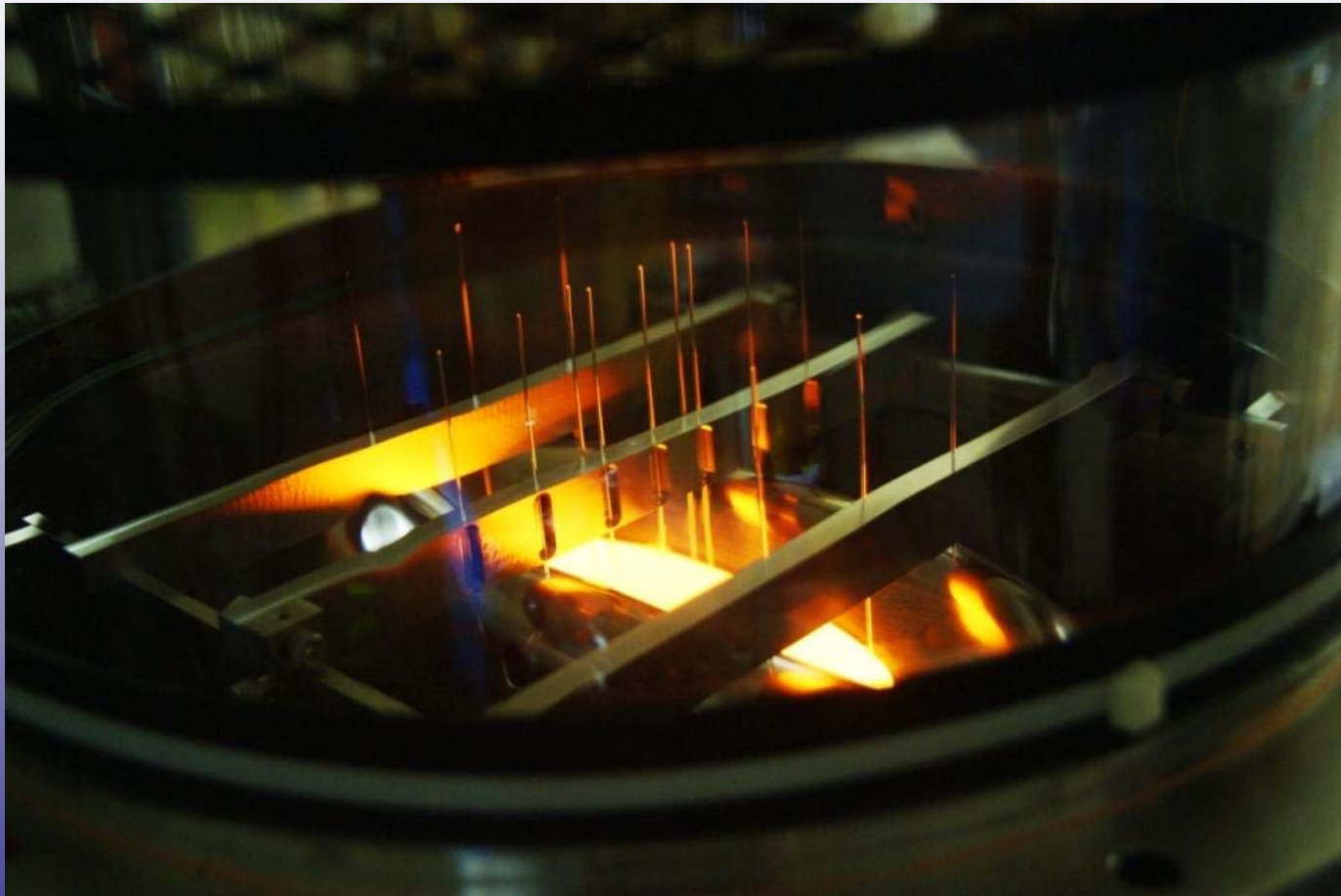


# Electron Gun construction and F.E. mounting





# Electron Gun – measure hot mechanical movements







# Anode

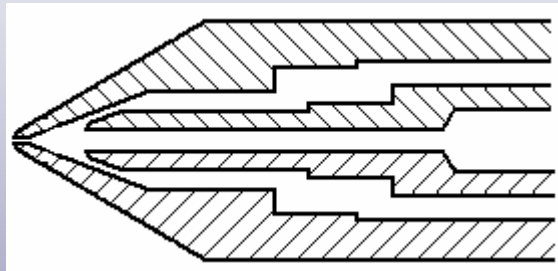
- For experiments
  - Isolated to measure interception from top and bottom planes separately
  - Easily removable for possible upgrade
- Downside – definitely for prototype
  - Complex: cooling, isolated, removable
  - Requires precise alignment to F.E.





# Beam Sampling Device (BSD) Requirements

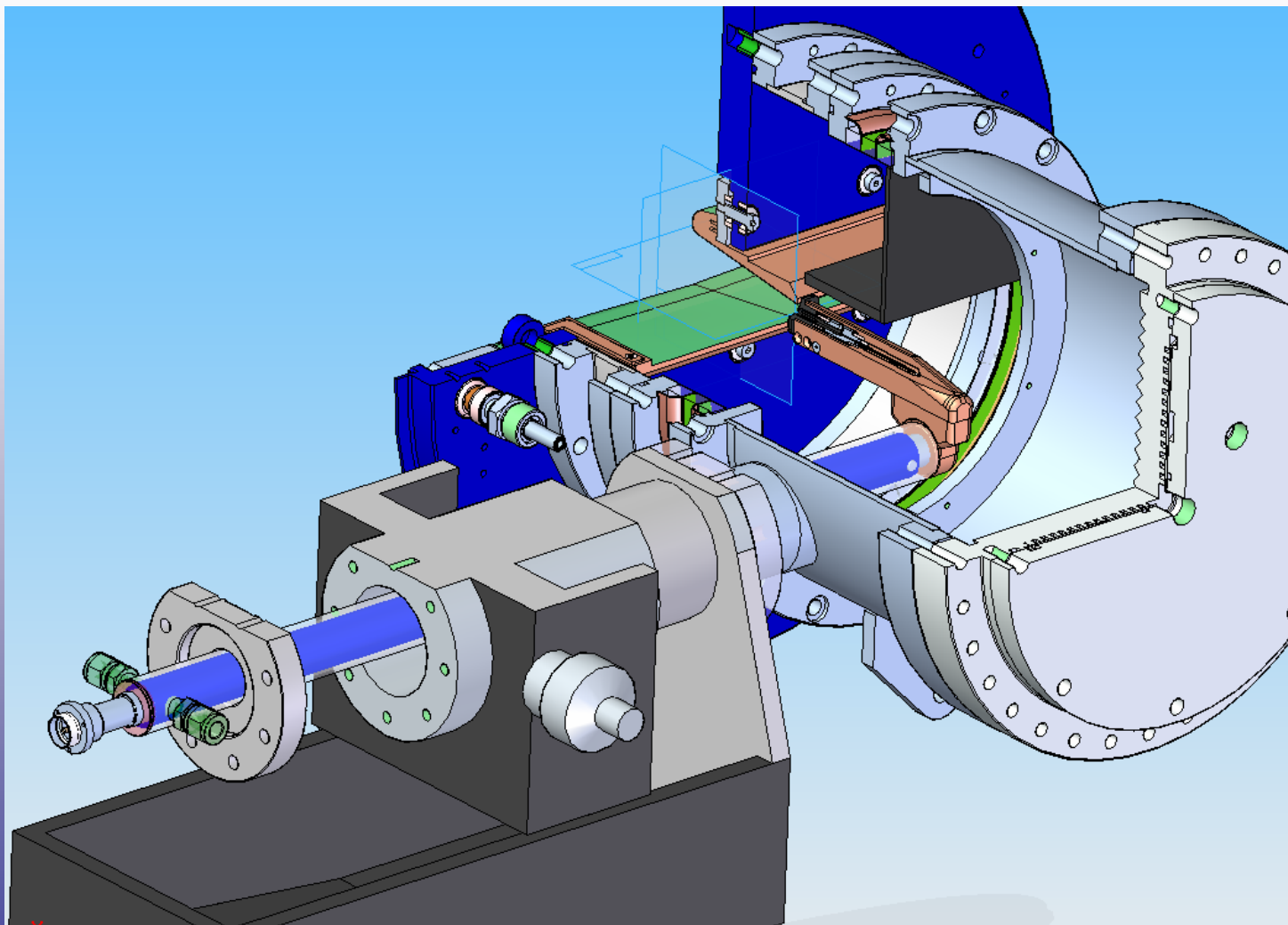
- 8mil diameter, 1kV biased, carbon cup



- 3 axis scanning of beam (z-axis is limited)
- Removable: Experiments go between it and gun
- Operates microsecond pulse lengths

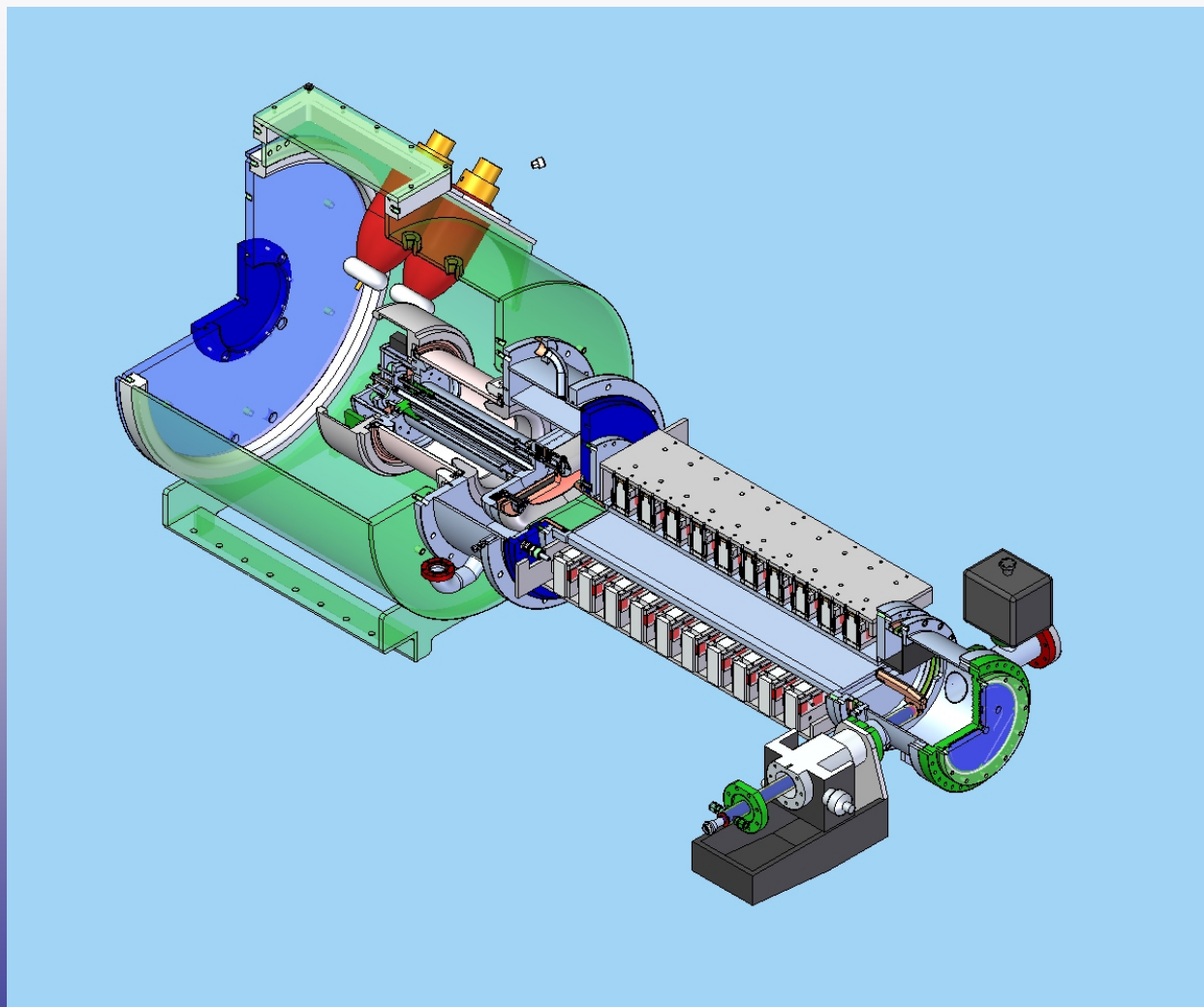


# Static BSD test



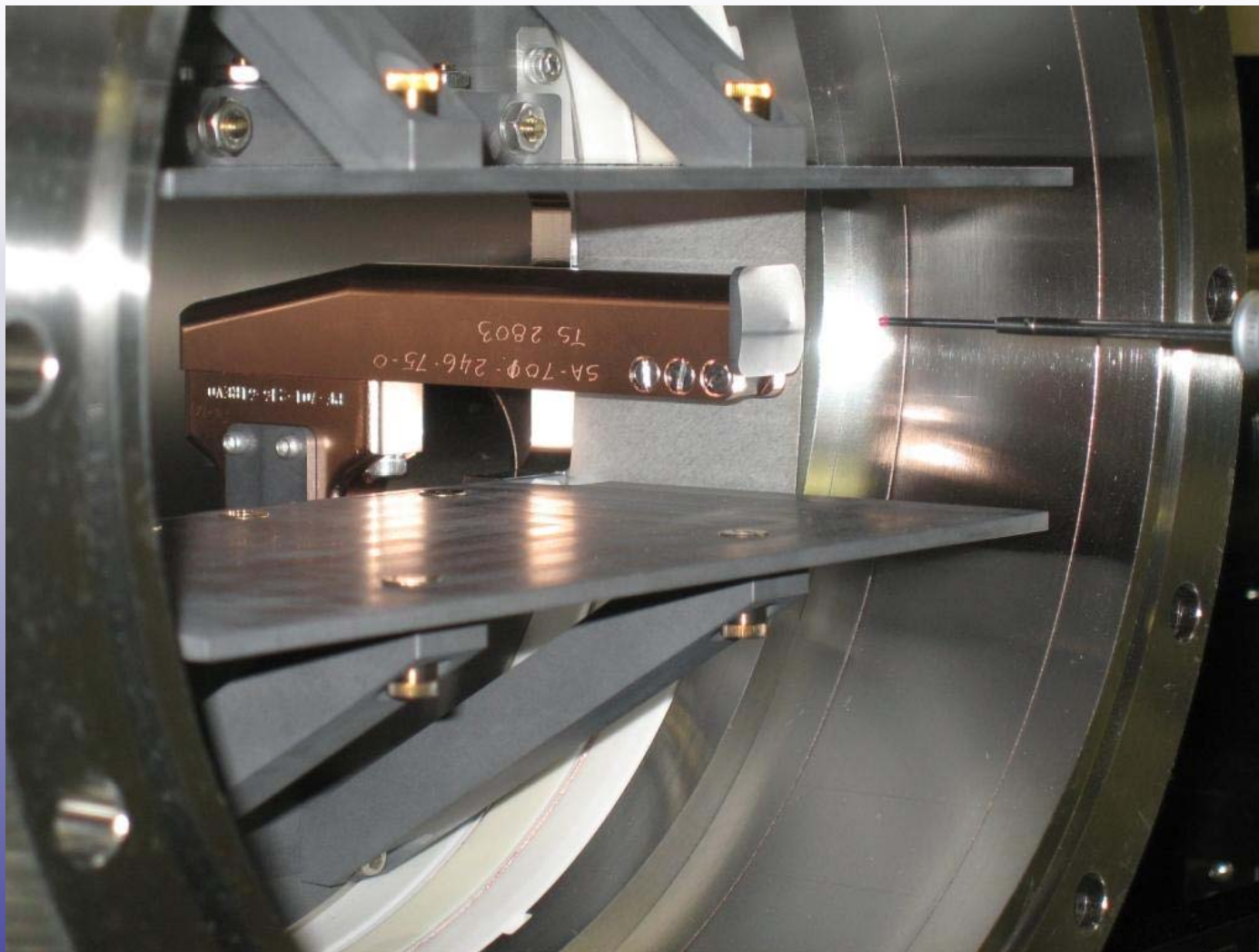


# Magnetic PCM with BSD test on tank





# BSD Probe detail







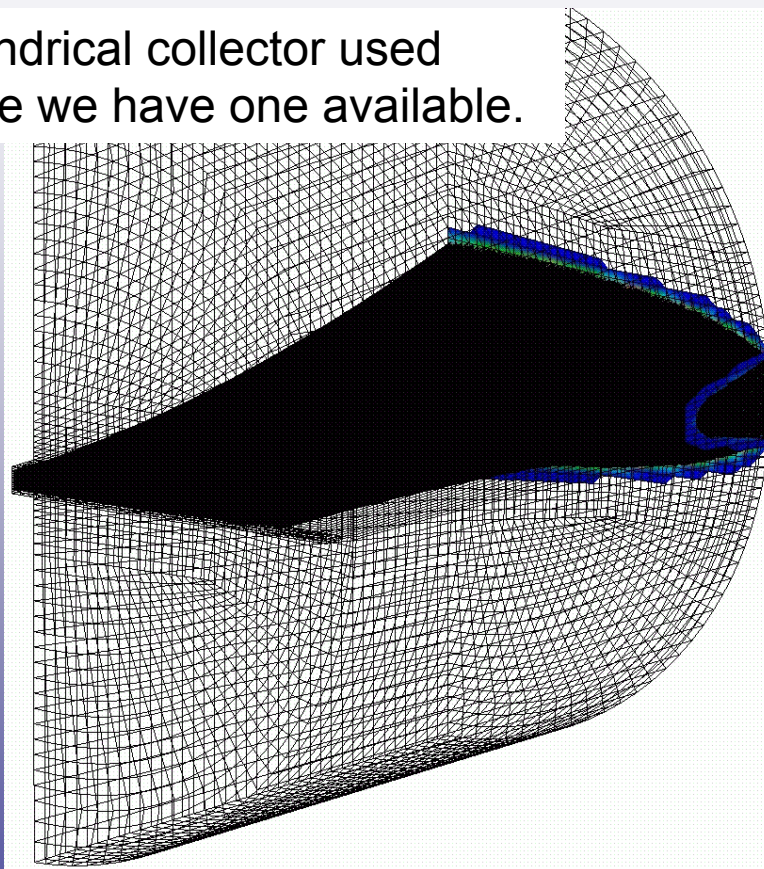
# Ceramic seal

- Maintain old BFK gradients → Original smaller diameter BFK seal run at 83.5 kV
- Use the XP3 seal
- Change inner corona ring to Whale tail to reduce gradients to old BFK levels
- Result – Gradients at old BFK levels



# Spent beam power using a PEP collector

Cylindrical collector used since we have one available.

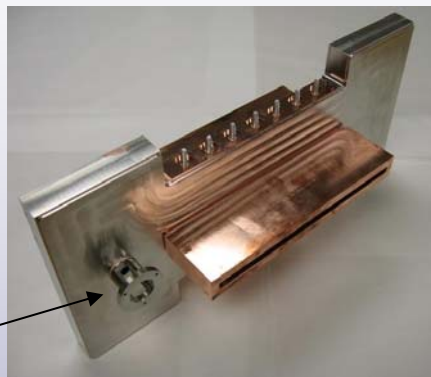
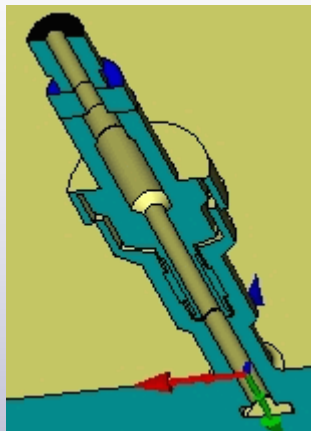


80 kW/cm<sup>2</sup>  
on the edge of  
the side zones

X-Compression: By field is introduced from step in last polepiece to allow the beam to spread in y-direction before impact → 30 kW/cm<sup>2</sup>

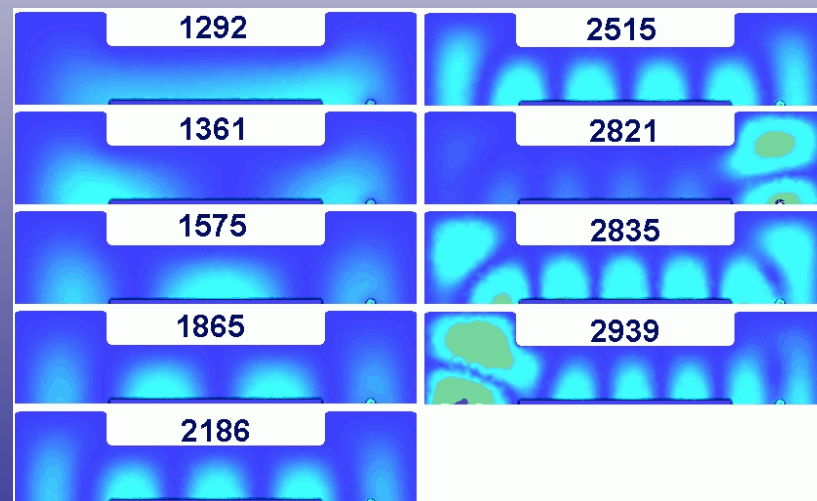
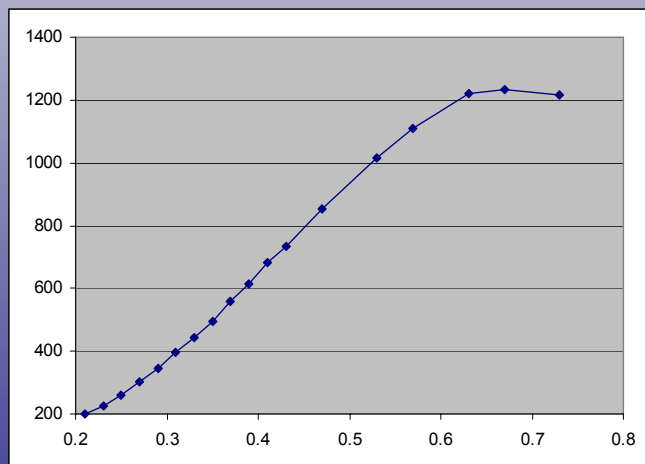


# Cavities



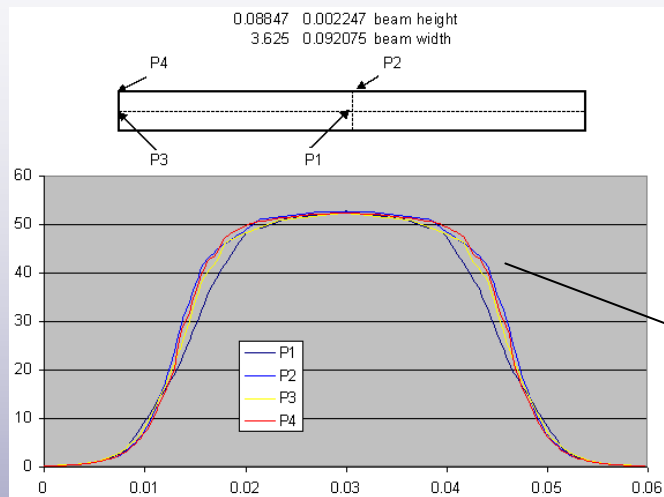
Loss coupler for setting the Q

Cold test and simulation agree on the modes

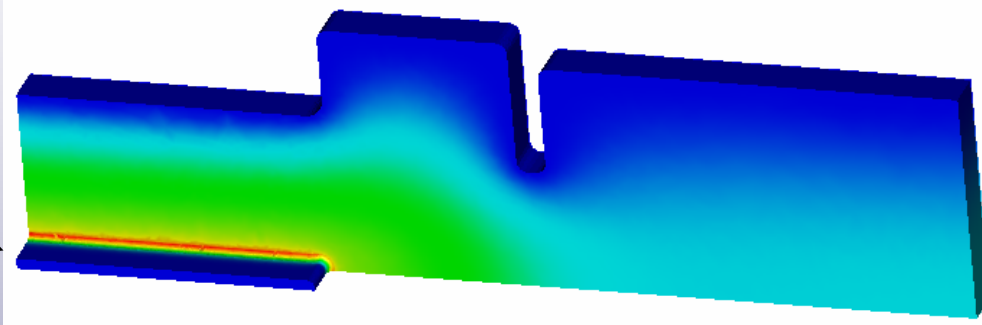




# Cu Output Cavity

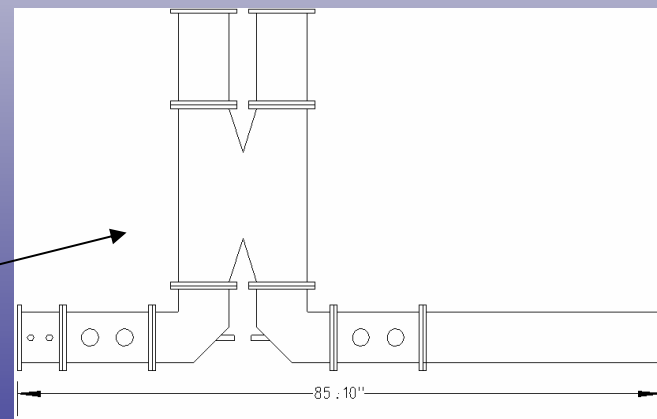


$|E|$  - Peak gradient at 130kVaxis = 65kV/cm



$Q = 40$ ,  $R/Q = 20$ ,  $M = 0.89$   
( $R/Q$  &  $M$  averaged over beam)

Hybrid use between output window  
and load to optimize the output  
cavity match for best performance

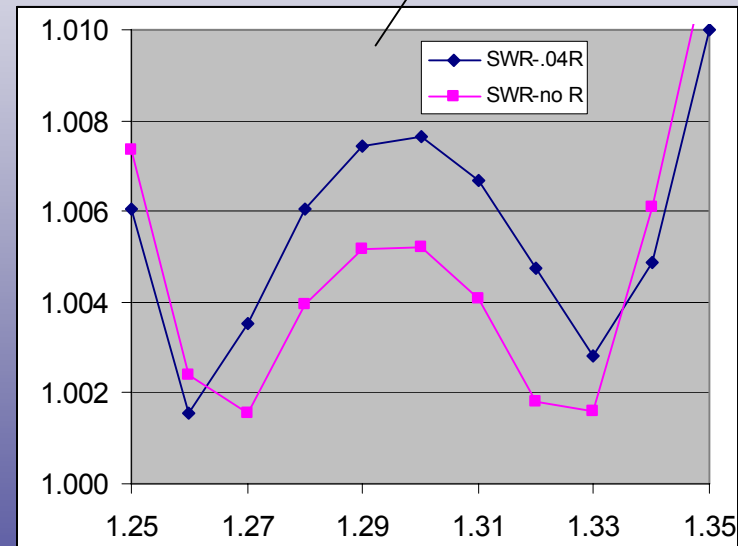
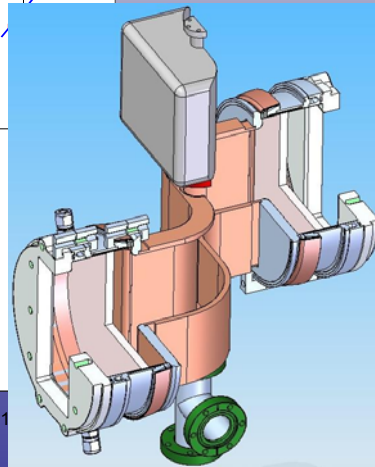
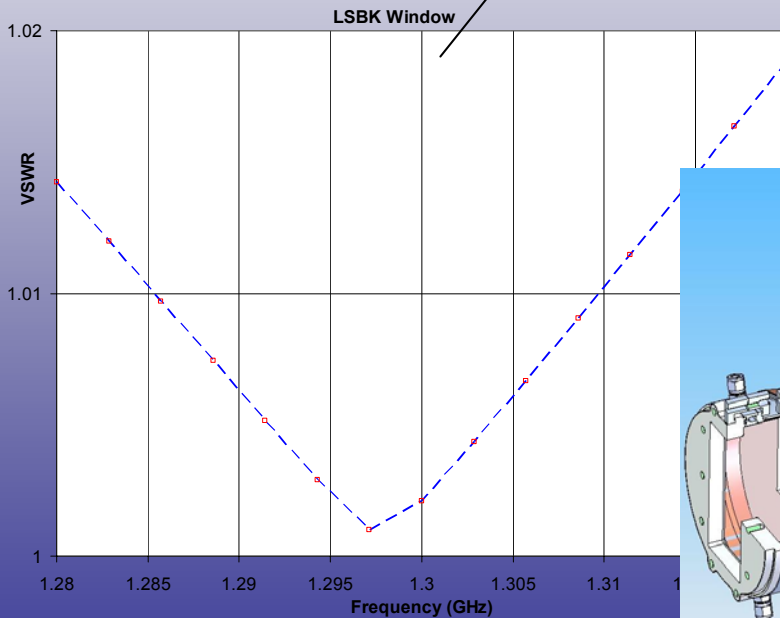
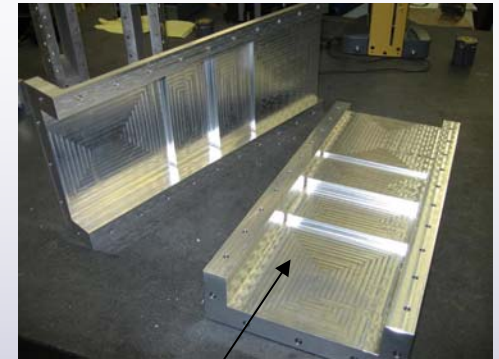
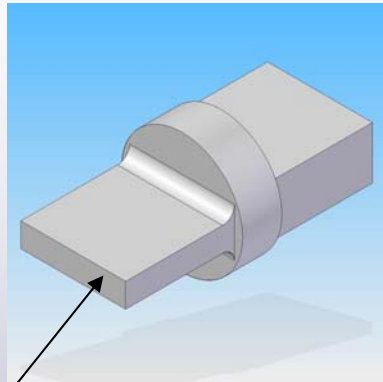




# Windows and waveguide

Gradients  $\leq$  other designs

Multipactor and trapped modes were analyzed and deemed not an issue.

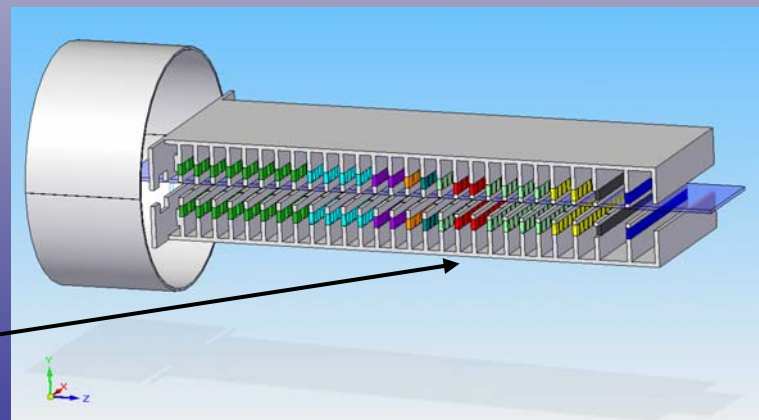
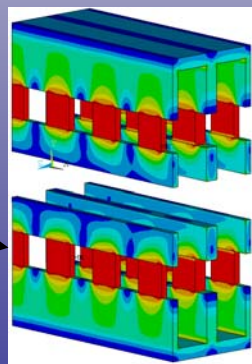
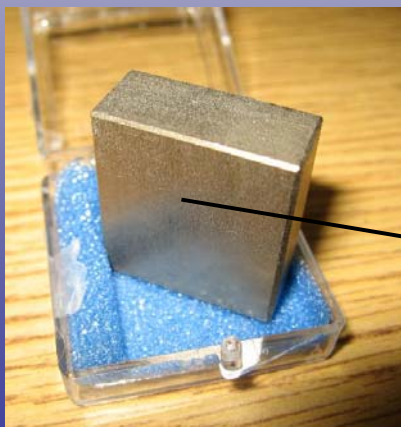






# Magnet Structure Requirements

- Common magnets and pole pieces
- Shielded to external fields
- Tunable to taper field and zero the axis
- Can be measured ~exactly as it is used
- Fast replacement-don't have to pull tube



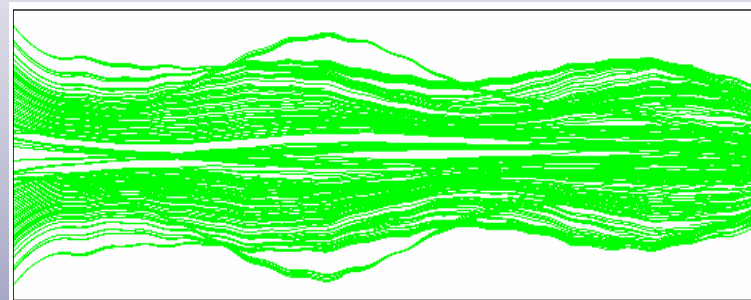
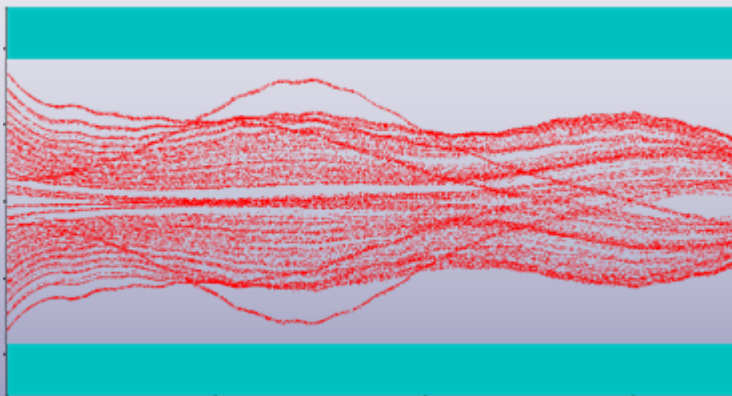


# Translation between codes looks very reasonable

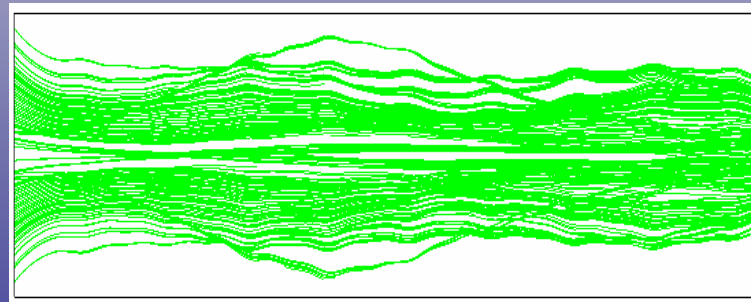
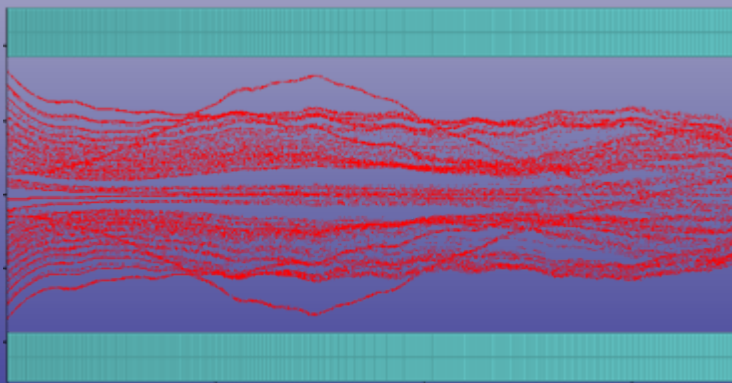
MAGIC3D

Michelle

MagNet

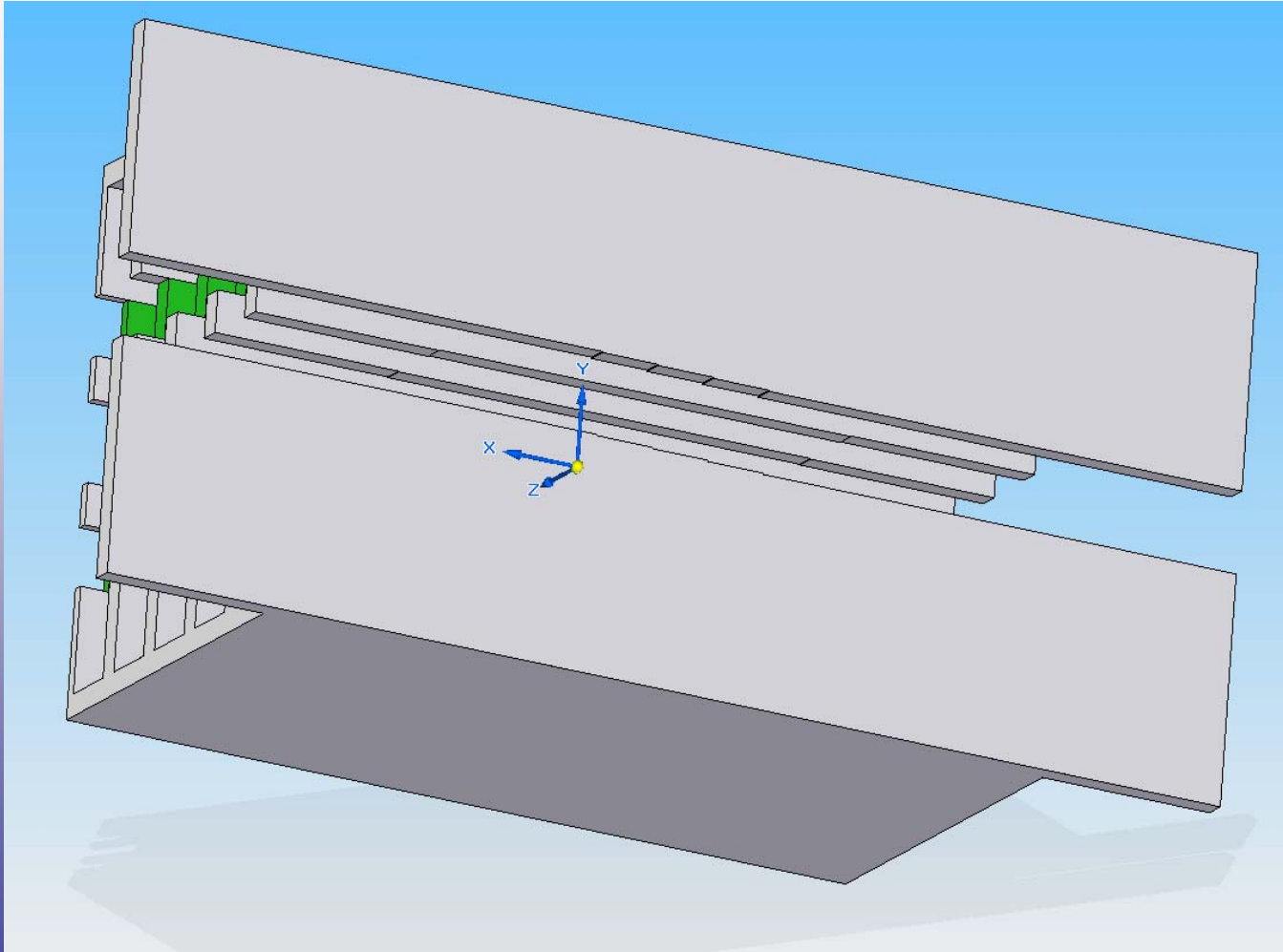


ANSYS



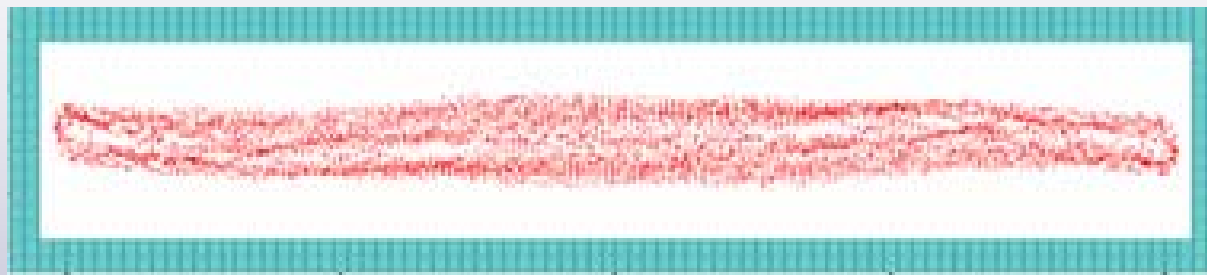


# Beam entrance to PCM stack, edge focusing, and earth's field

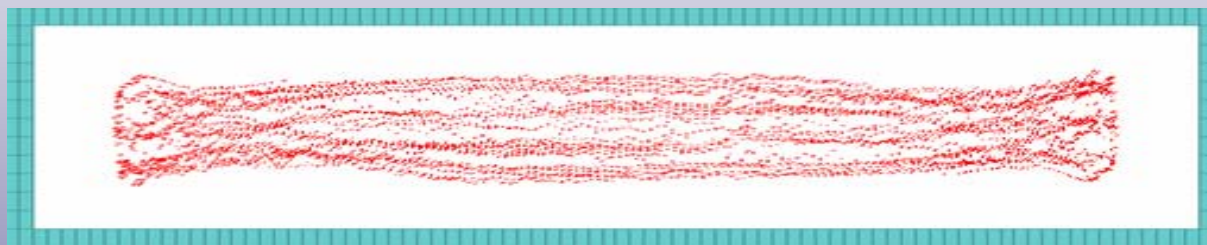




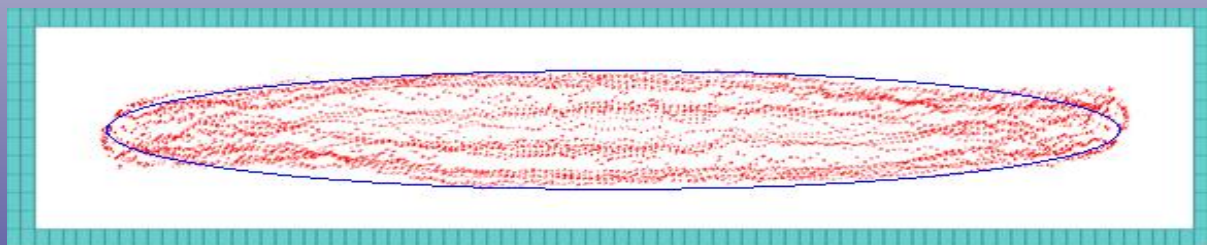
# Edge Focusing Selection



Too little



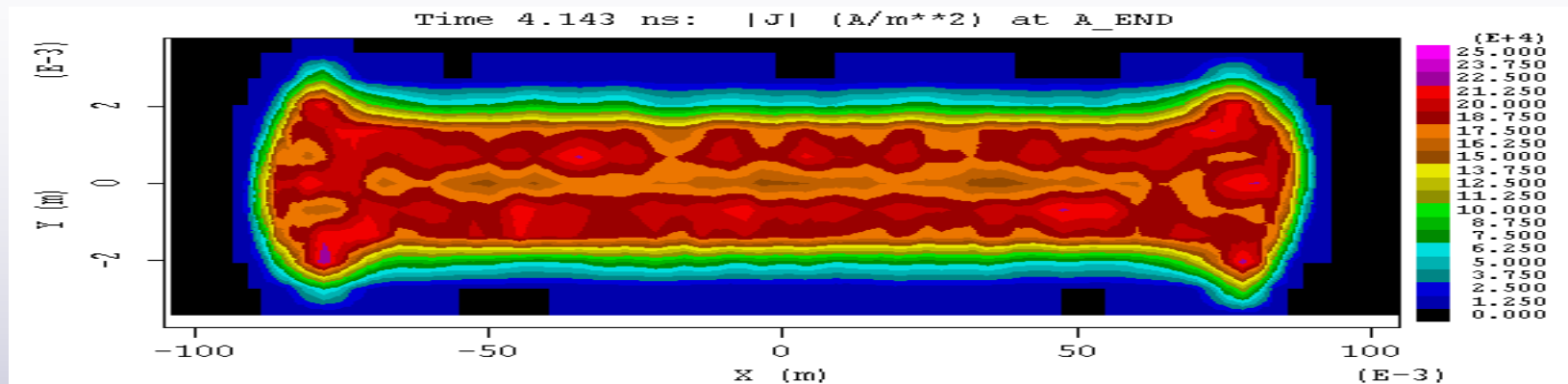
Too much



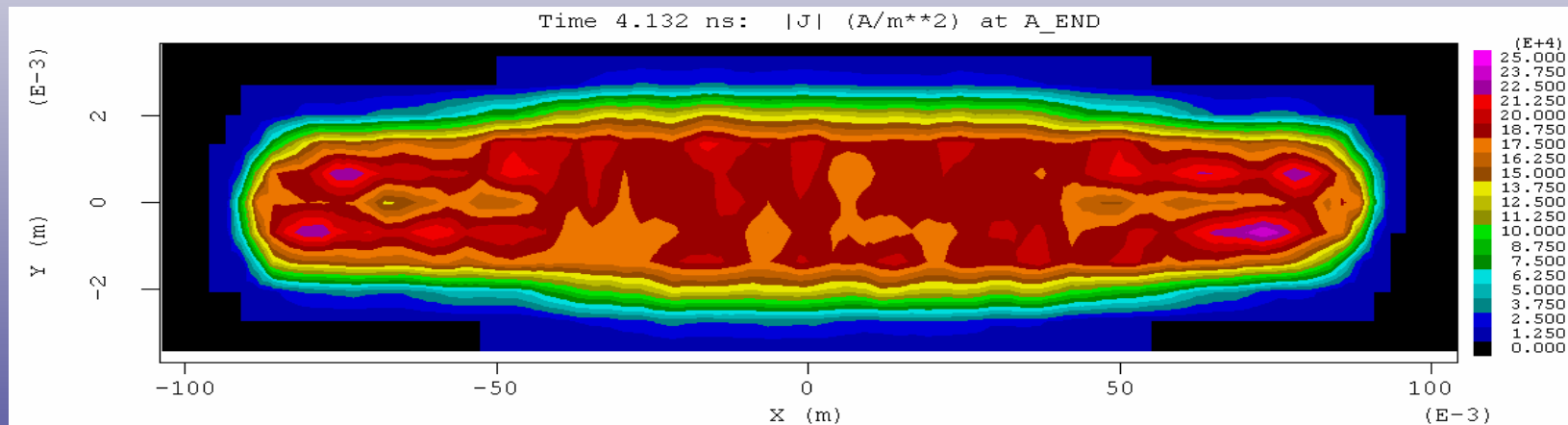
Just right



# Entrance tilt Selection



MICHELLE Beam @ z=84cm



MICHELLE Beam @ z=84cm with  $P_x(z=0) = 0$



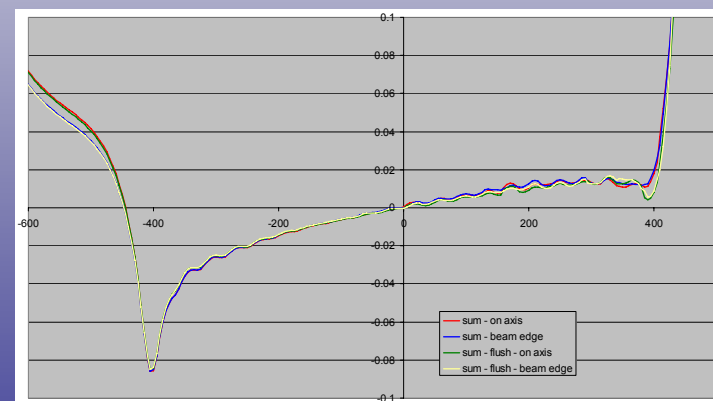
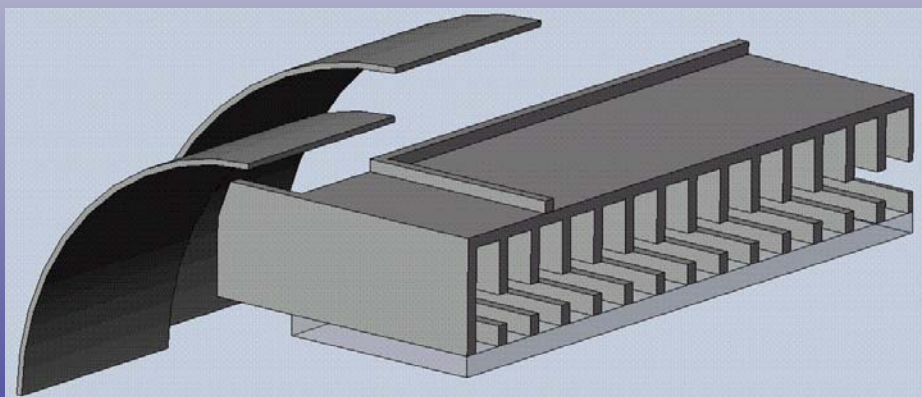
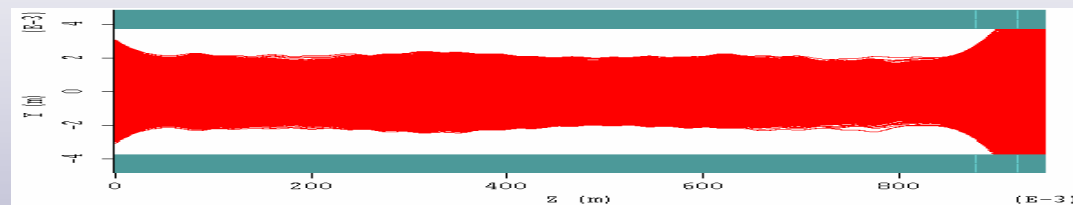


# Earth field cancellation

No cancellation



With cancellation  
(coil on @ 20 A Turns)





# Sensitivity simulation #3 – thermal beam Gun stem (cathode + FE) twist w.r.t. anode

A-K gap = 46 mm (nominal)

**Twist = 0.1° (Cathode and FE w.r.t. anode)**

Bias = -500 V (nominal)

Perveance = 129.49 A (-0.4%)

Peak emission current density = 2.2 A/cm<sup>2</sup>

**Zero intercepted current** through z = 18 cm (end of model)

MICHELLE model: Full geometry

Mesh elements = 2,146,000; Mesh nodes = 2,192,290

Electrostatic DOF = 2,115,731; Magnetostatic DOF = 6,346,175

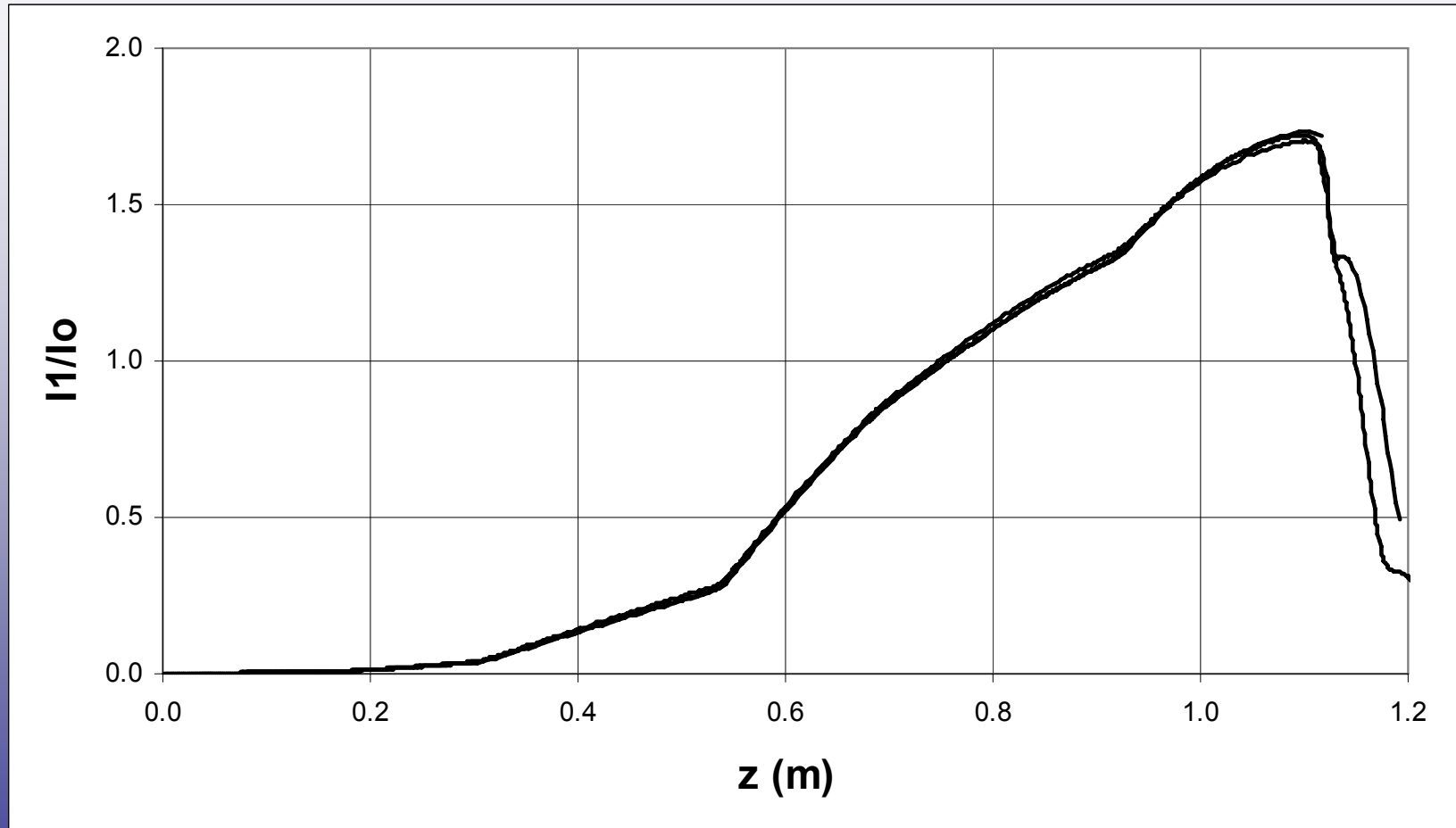
Particles = 189,164 before decimation; 63,088 after 3x decimation  
(memory limitation); (4 emission sites/mesh; 6 thermal rays/emission site)

Iteration cycles = 58 (Runtime = 5 days 18 hours)

Data file: 071029\_SensSimNo3\_thermal.RLB

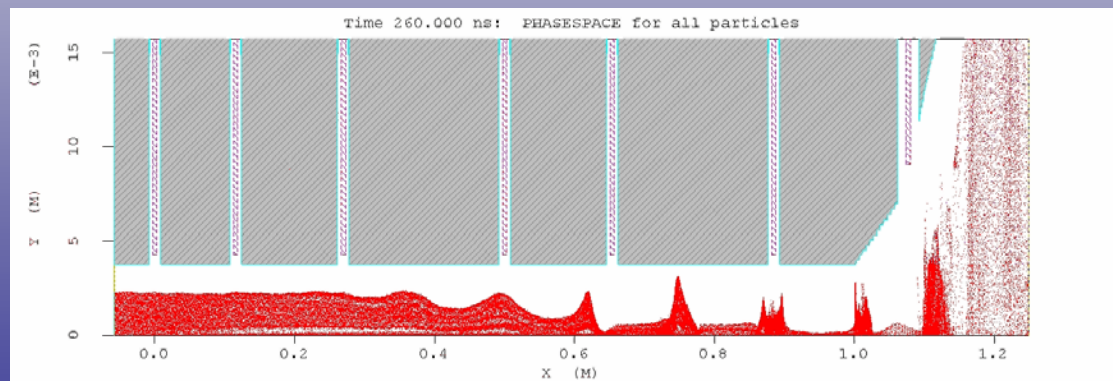
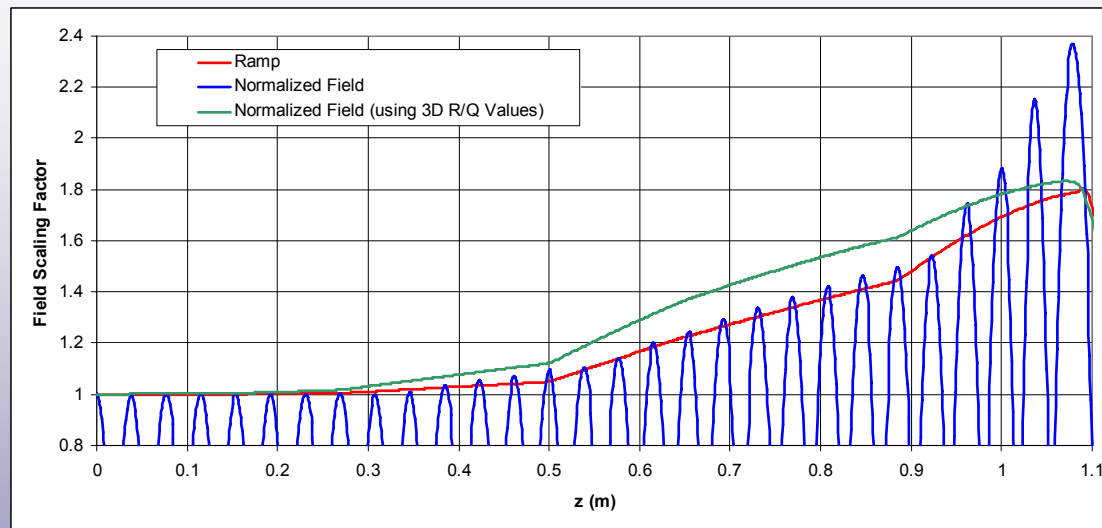


**Start by getting agreement with 1D, 2D and 3D simulations using a sheet beam geometry with a solenoid → done.**



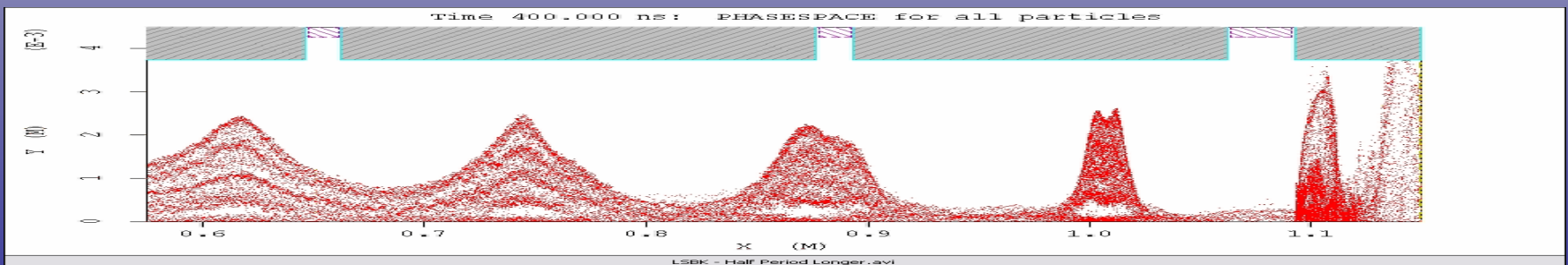
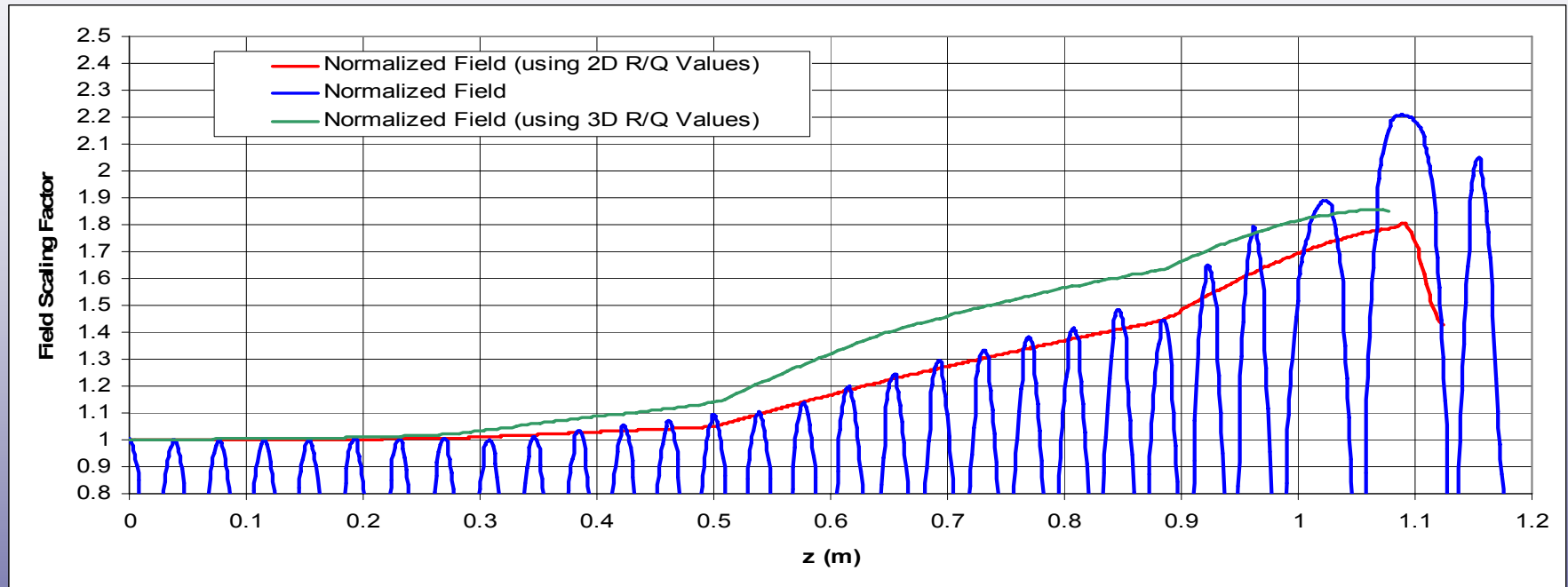


# Field profile and 2D MAGIC runs of PCM SBK using 2D MAGNET and a symmetry plane at the $y=0$ axis.





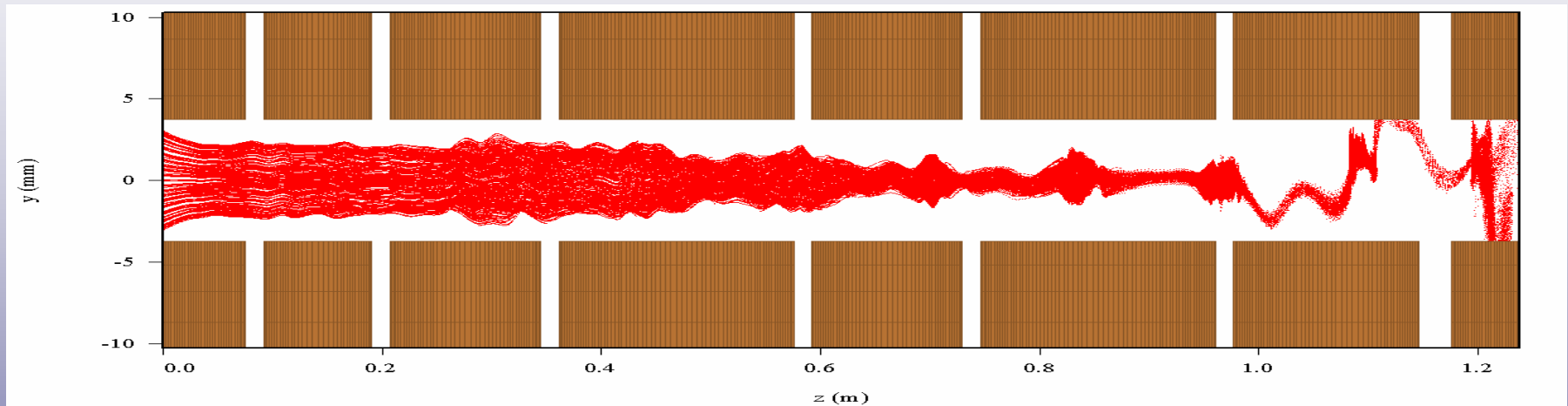
# Field ramp and beam of 3D MAGIC runs using 3D MAGNET and a symmetry plane at the $y=0$ axis.







**Removing the symmetry plane and beam symmetry is broken. This caused a slight detour of the original design (alter B and drift tube size).**

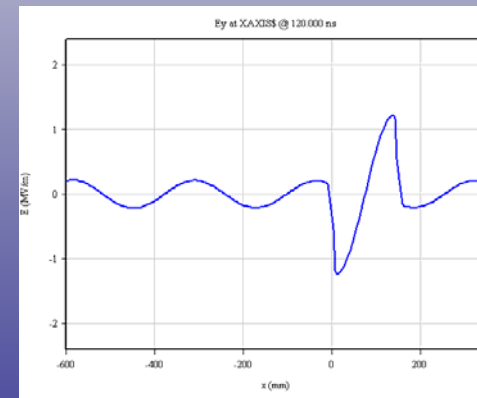
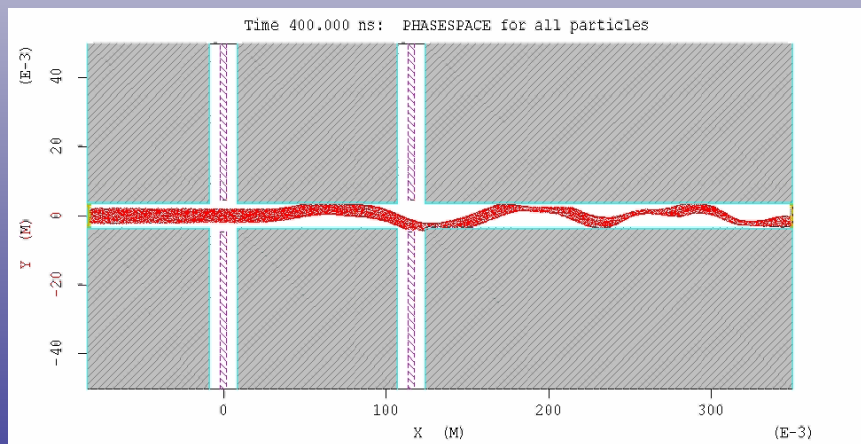
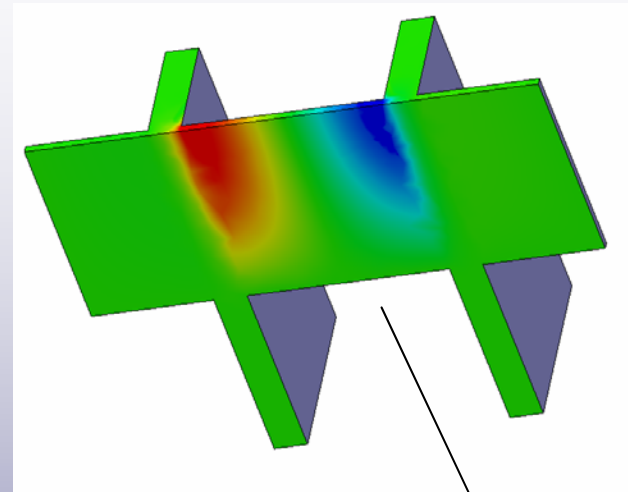
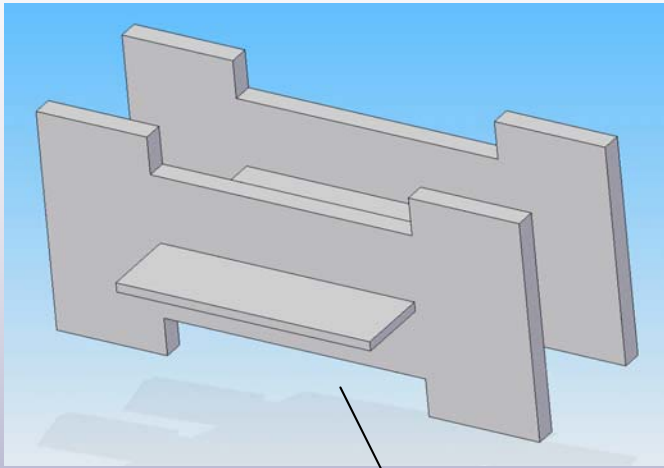


**Some Theoretical analysis has been done for 2-cavity system at lower current, see**

*Friday 8:30-1230 poster session (FR5RFP082) K.L.F Bane et al*



*The frequency of the trapped mode is a function of cavity spacing and only lightly couples to the cavities. The Q has to be  $< \sim 30$  for no oscillations to form.*





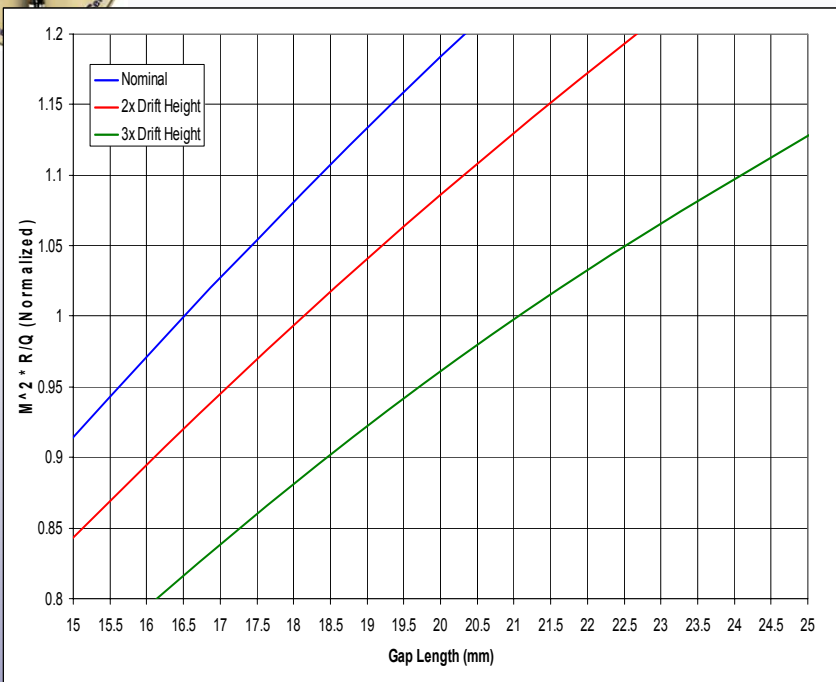
# Practical Mitigation of the TE Mode

- Increase confinement field
  - Solenoid works at low fields
  - PCM more difficult, has transport bands
- Increase drift tube
  - PCM more difficult
  - Spoils the rf coupling at some point
- **Add** loss or chokes
  - Tail chase (may not eliminate all modes)

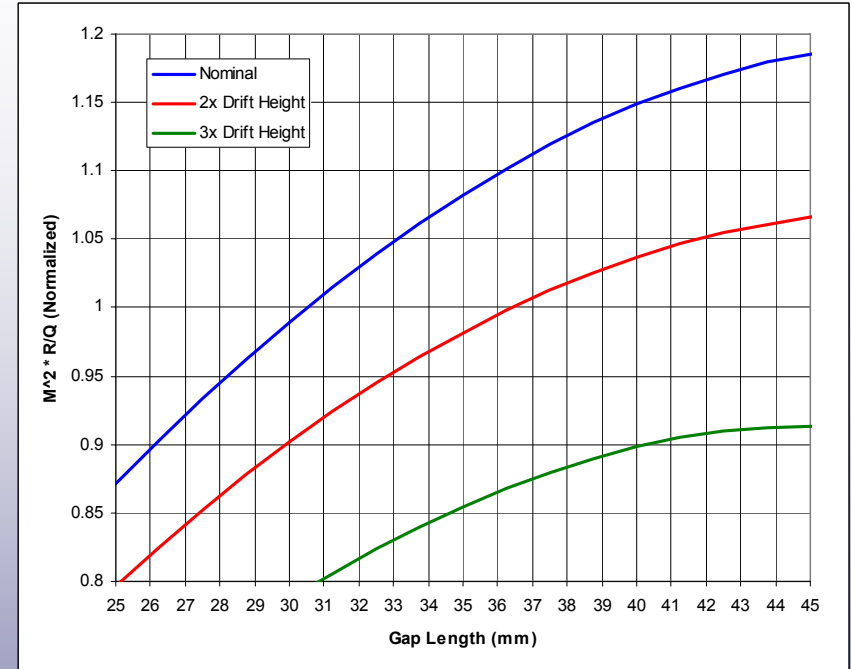
**Combine**



# Make sure the rf design is still valid!



Nominal Cavity Geometry



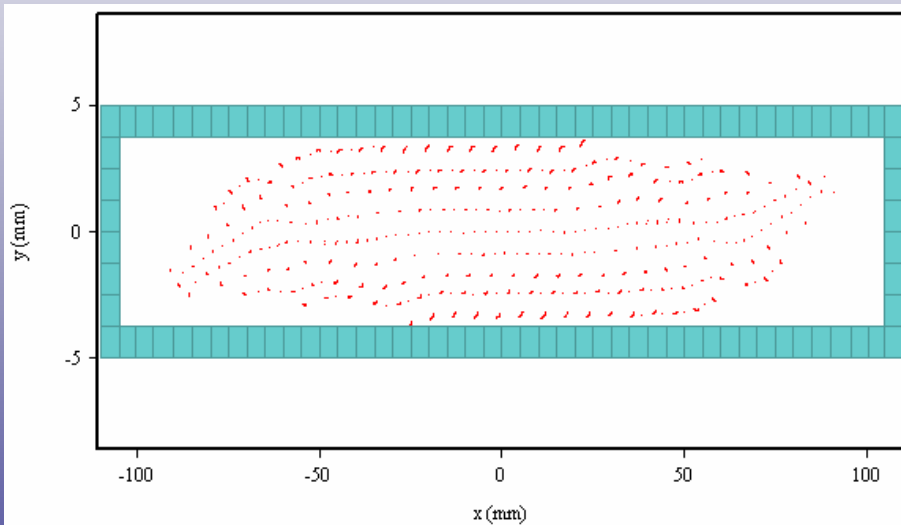
Output Cavity Geometry

To maintain $M^2 \cdot R/Q$ ...					
Nominal Cavity		Drift Height	Gap Width (mm)	M	R/Q (Normalized)
		1	16.5	0.958	1
		2	18.2	0.908	1.113164432
		3	21	0.83	1.332216577
Output Cavity			Gap Width (mm)	M	R/Q (Normalized)
		1	30.5	0.898	1
		2	36.5	0.819	1.20222255

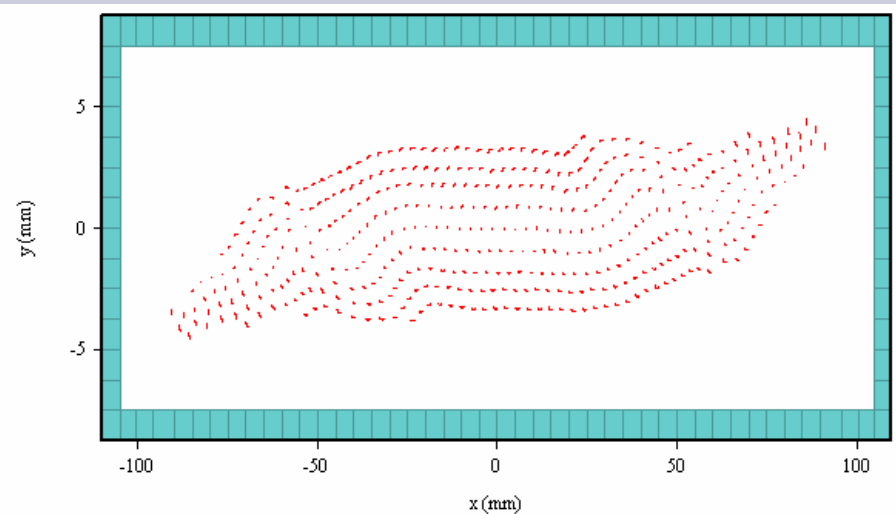


Backup plan – use a solenoid. Will a 400G Solenoid Beam Transport down to the output cavity plane at 85cm without doing anything different? Yes, with a slight tilt.

X-y view of 1x Drift



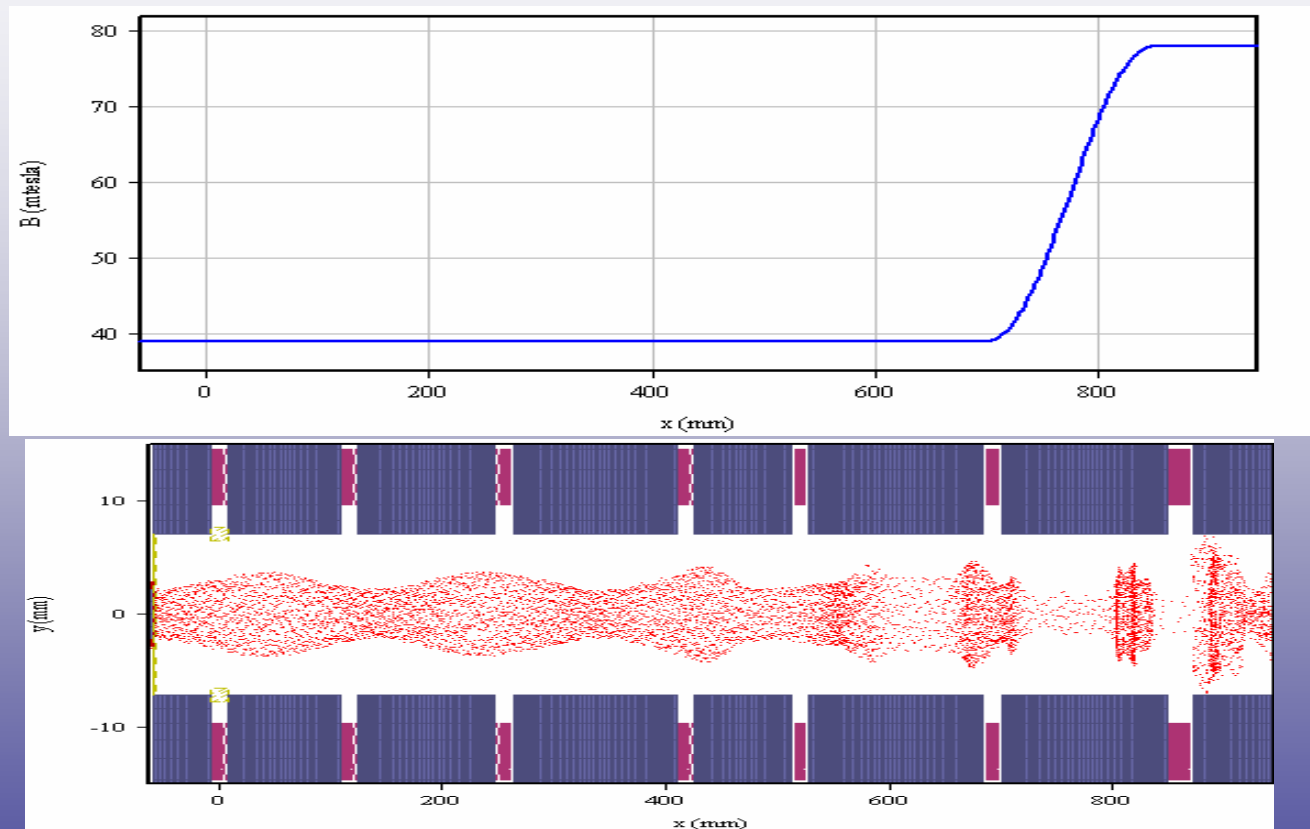
X-y view of 2x Drift







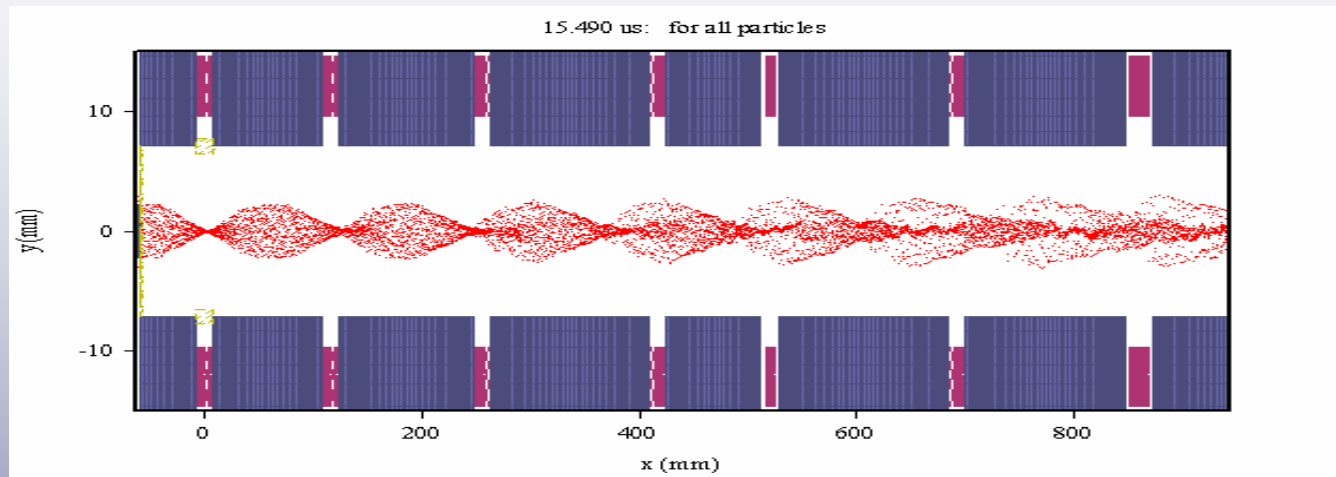
Long 2D 2x drift tube runs for the klystron ( $B=390\text{G}$  Solenoid) shows stable operation at 10MW



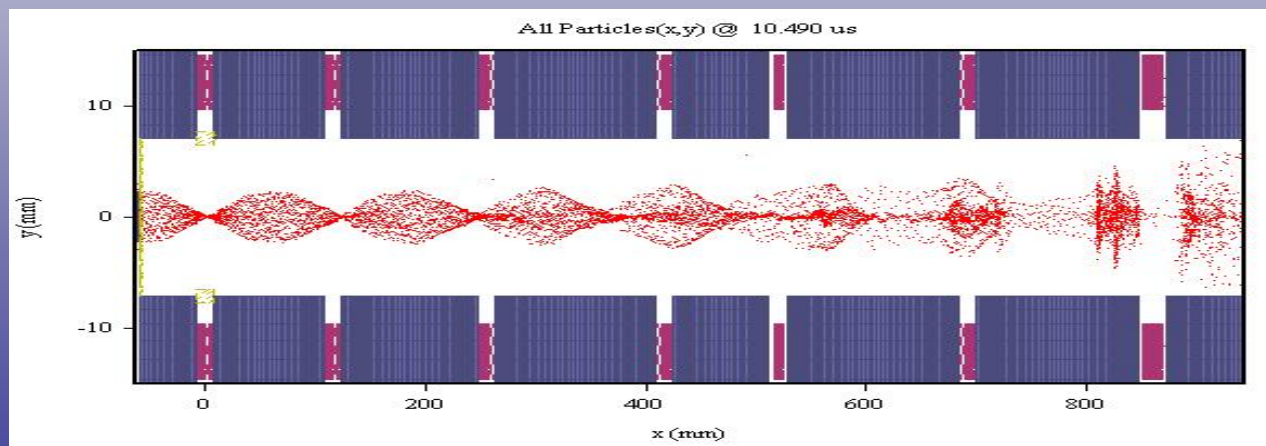


# Long 2D 2x drift tube runs for the klystron ( $B=390\text{G RMS PCM}$ ) shows stable operation

Without RF

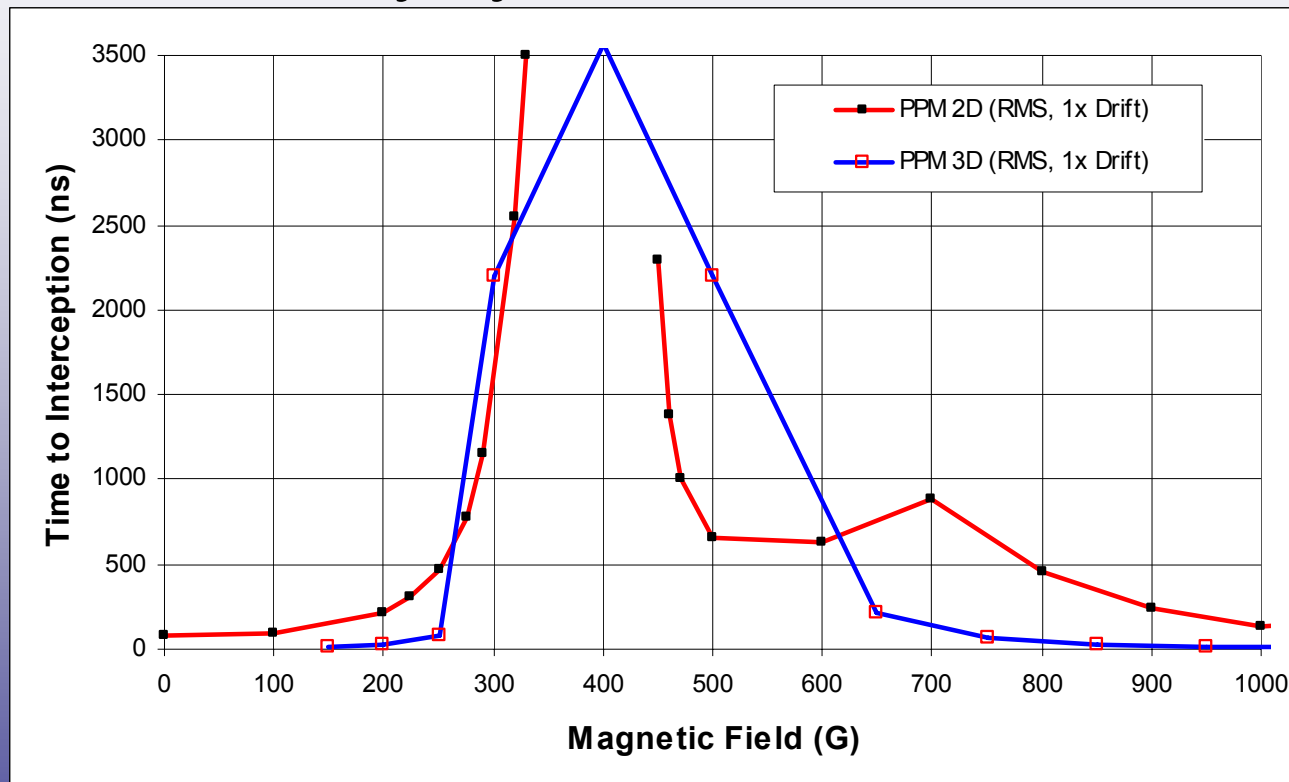


With RF, Just  
shy of 10MW,  
in process of  
fine tuning





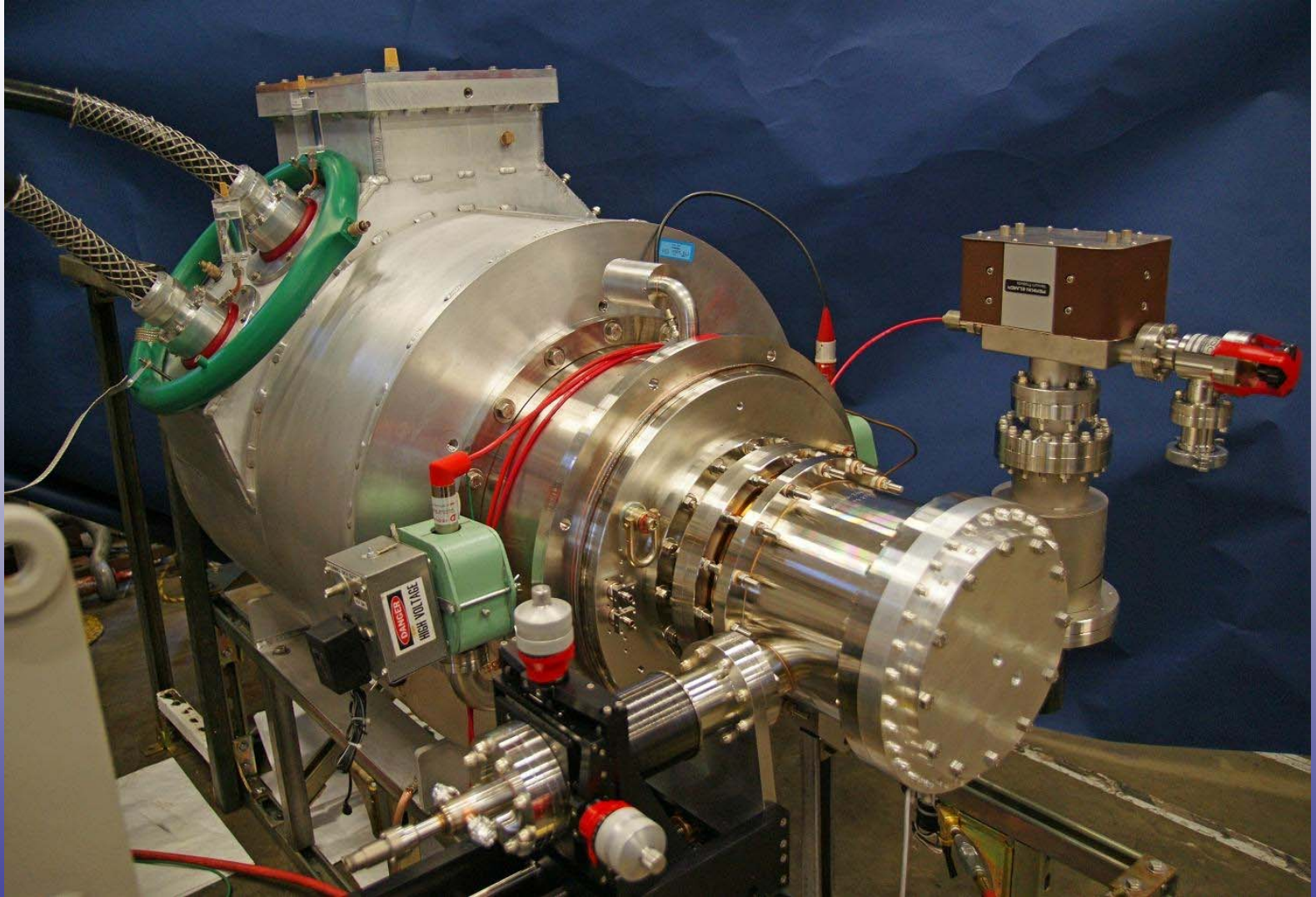
# BSD Testing – Alteration of original plan to validate latest TE mode interception data for a 2-cavity system



Point – much easier to build now than solenoid, many parts in house, keeps plan on track



# BSD test to begin Monday, May 11



PAC May 4-8, 2009 Vancouver BC  
Slide 37

Daryl Sprehn



# Summary

- Challenges - **Everything is 3D!**
  - Good 1, 2 & 3D code agreement
  - BSD testing this Monday
  - 2-Cavity PCM transport BSD test coming next
- Plug compatible alternative for ILC source
  - PCM preference, solenoid backup
  - TE mode: increase drift tube and field
  - Design meets spec, now need to build it