







Dr G. Burt Lancaster University Cockcroft Institute







Linac 2012







EUCARD

#### Deflecting mode cavities Developed at Cockcroft



Tuning screw

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# SLACE CLIC Prototype 1 - UK manufactured

The 1<sup>st</sup> CLIC crab cavity prototype has been manufactured by Shakespeare Engineering in the UK. Tolerance and surface roughness on single parts have been measured and are acceptable.



Structure is planned to be tested at SLAC in the near future.

- Test by measuring S-parameters at each port then combining to get the dual port F-parameters.
- Cavities have not been tuned yet.

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## Prototype 2 – CERN/VDL Built

The structure being built for high gradient test at CERN has only a single feed as it will not see beam.

Cavity is being machined at VDL along with main linac structure to allow comparison of gradients.

Size		
Number of cells	12	
Total length (mm)	149.984	
Active length (mm)	99.984	

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### Surface Fields







Property	Value
Energy stored, J	1
Q <sub>Cu</sub>	6395
R <sub>t</sub> /Q, Ohm	54.65
v <sub>gr</sub> , %	-2.92
E <sub>surf</sub> /E <sub>t</sub>	3.43
H <sub>surf</sub> /E <sub>t</sub>	0.0114
Sc (W/μm²)	3.32

• Peak electric and magnetic fields of the dipole mode are located 90 degrees from each other on the iris

 Surface Poynting flux S<sub>surf</sub> is however at 45 deg to both E and H

• Location of the breakdown on the iris provides critical information about the role of magnetic field in breakdown.

•The cavity has a large Sc but relatively low E and H fields at the surface so this also provides an independent verification of new theories.

LANCASTE



#### TE02 mode coupler



Lancaster and Huddersfield



be

#### **PBG crab cavities**



Lancaster and Huddersfield



#### **PBG Crab Cavities**



#### **EBTF** Deflector



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The field in the end cell is not symmetric as the field penetrates into the beampipe. This causes the field in this cell not to cancel. This leads to a large transverse offset in the structure.

The beam hence travels off-axis and see the large longitudinal electric field and gets accelerated.





#### **Modified Deflector**





Making the end cell roughly half the length causes the field to cancel removing the offset. Similar work on 2 cell cavities was performed at ANL.



