

6th International Particle Accelerator Conference, May 3-8, 2015 Richmond VA, USA

# *EXPERIMENTAL RESULTS OF CARBON NANOTUBE CATHODES INSIDE RF ENVIRONMENT*

Luigi Faillace

RadiaBeam Technologies, Santa Monica, CA



Northern Illinois  
University



California NanoSystems Institute

- Motivation
- Carbon nanotubes (CNTs) as field emitters
- Production of CNT cathodes
- High voltage DC testing at RadiaBeam
- High-power RF testing at the High Brightness Electron Source Laboratory (HBESL at FermiLab)
- Conclusions and Applications

- Field emission cathodes are attractive for their simple operation and relatively low power requirements
  - Unlike thermionic cathodes, no additional heat load placed on system
  - Unlike photocathodes, no expensive laser system needed
- CNTs
  - Extraordinary Electrical properties, current density  $4 \times 10^9$  A/cm<sup>2</sup> (1000x Copper)
  - High mechanical strength, tensile strength >100GPa (100x Stainless-steel)
  - Thermal Stability, up to 2.800 °C in vacuum (750 °C in air)
  - Robust, transportation in air is OK
  - Cheap and easy to process
- Well suited for use in dual frequency gun
  - Novel approach to gating emission

**Field Emission:** electron escape from a bound state to vacuum level through *quantum tunneling* in the presence of an external electric field.

$$j = aE^2 \exp\left(-\frac{b}{E}\right)$$

Fowler-Nordheim Relationship (1928):

$j$ : Current density

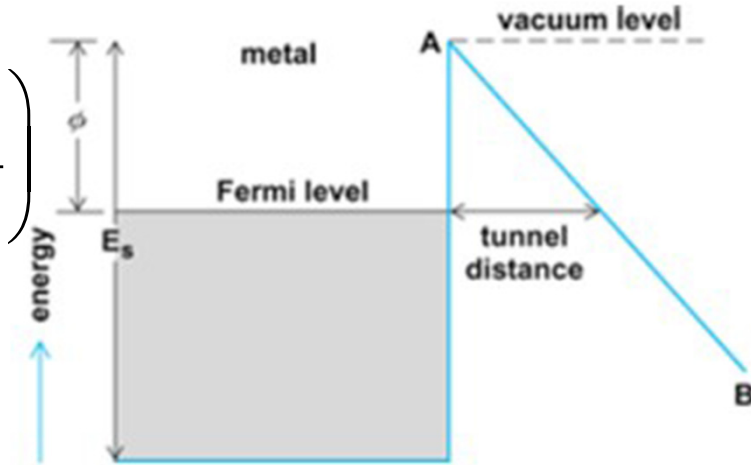
$E$ : Electric field strength:  $\beta E_{\text{applied}}$

$\beta$ : Enhancement factor

$\Phi$ : Work function, 4.9 eV

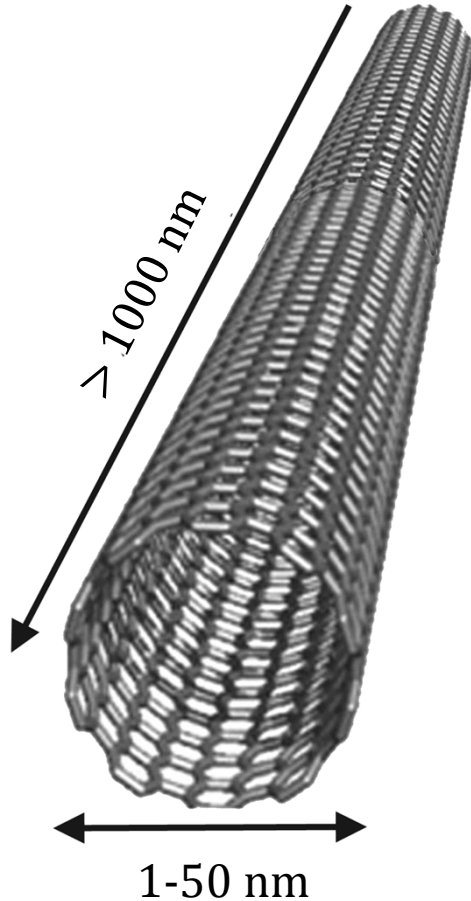
$a$ :  $1.42 \times 10^{-6} / \Phi \exp(10.4 / \Phi^{1/2})^*$

$b$ :  $-6.56 \times 10^9 \Phi^{3/2}$



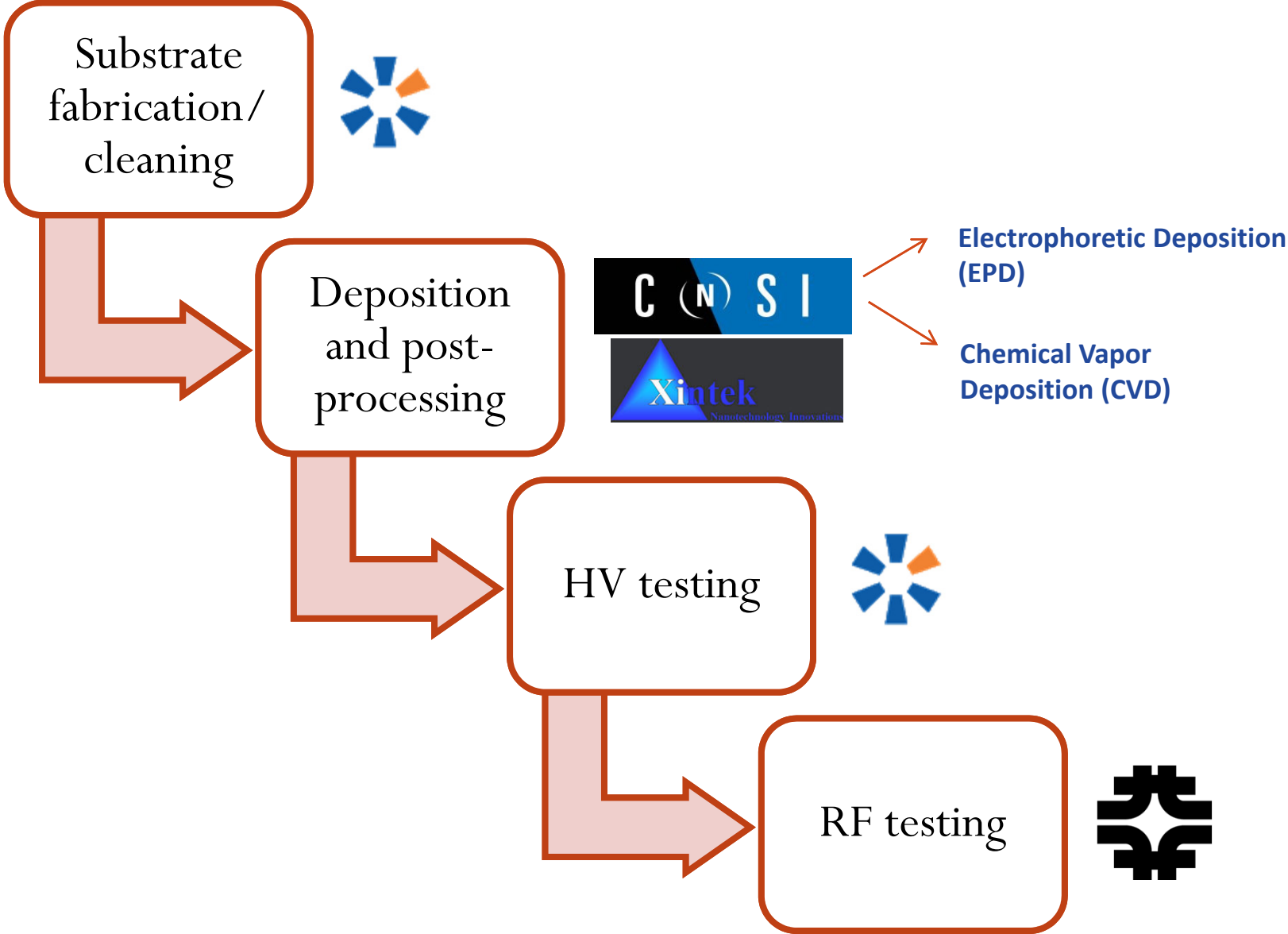
\* E. Minoux et al., Nano Lett., 5 (11), 2135 (2005). doi: 10.1021/nl051397d

- Extreme aspect ratios create large enhancement factors ( $\beta \sim 100-1000$ )
- $E_{\text{applied}} \approx 1 \div 100$  MV/m (Macroscopic Field)

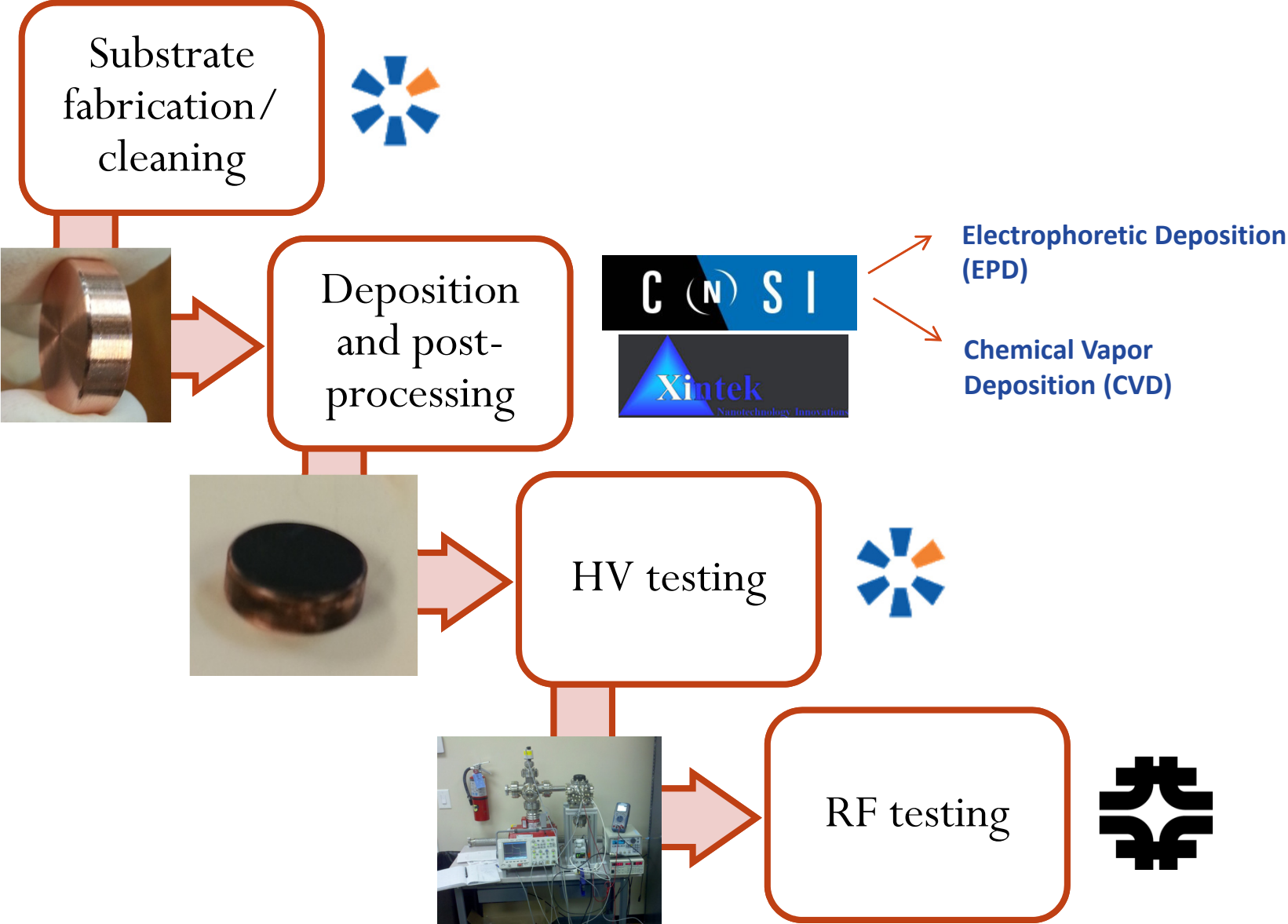


CNTs were discovered in 1991 [S. Iijima, Nature, 354 56 (1991)]

# Production of CNT Cathode

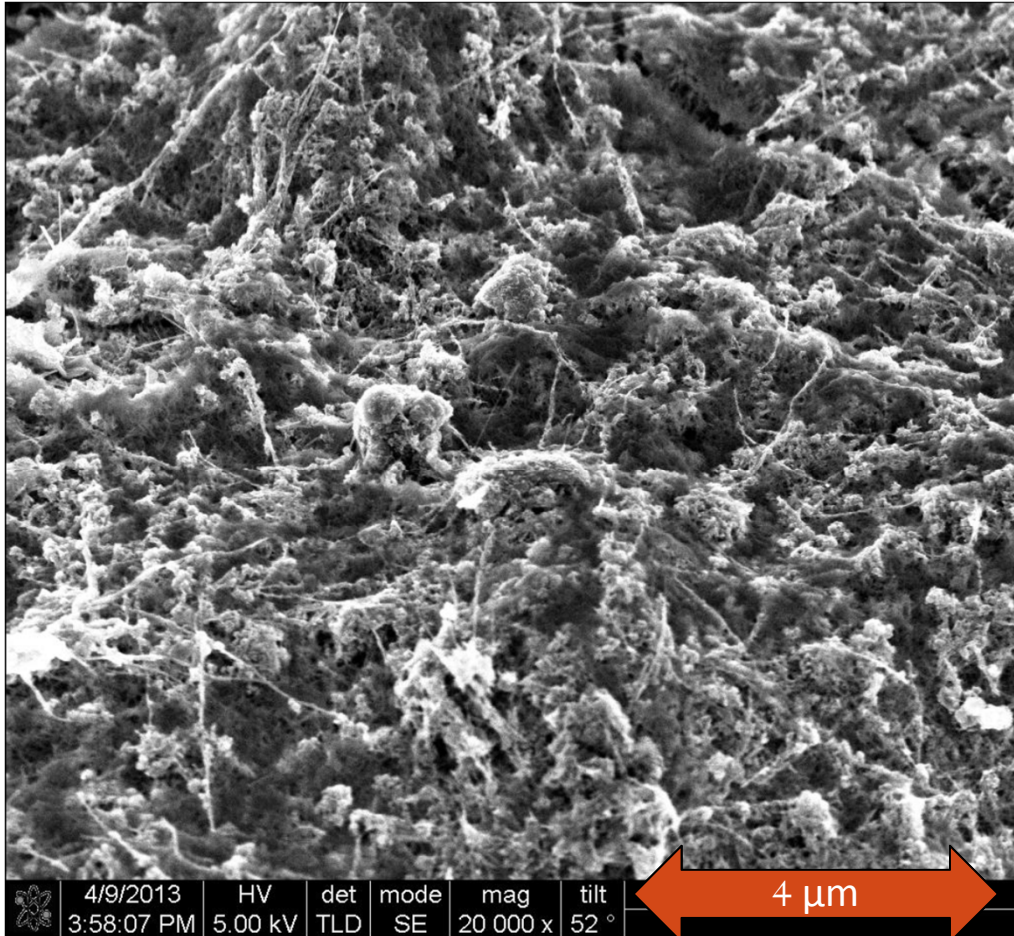


# Production of CNT Cathode



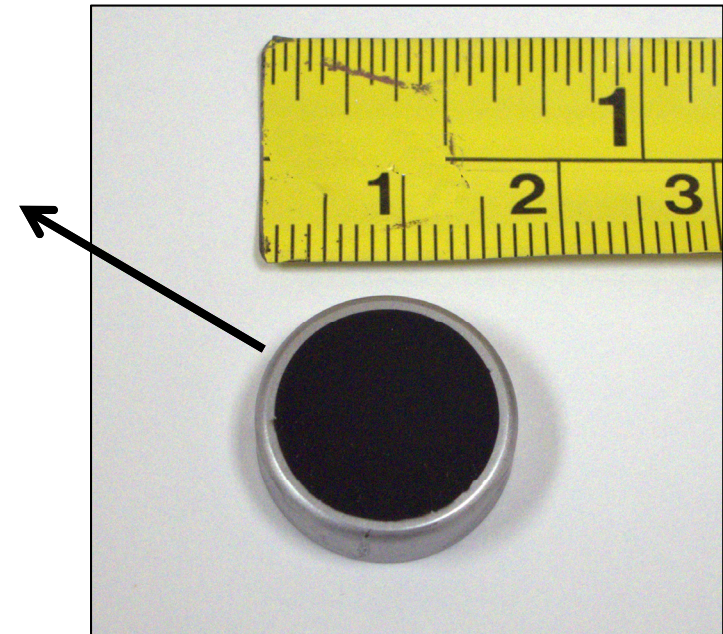
# CNT Cathodes via EPD

- Pre-made CNTs, floating inside a methanol suspension, are deposited on substrate (cathode) through applied DC voltage.



SEM micrograph of carbon wool

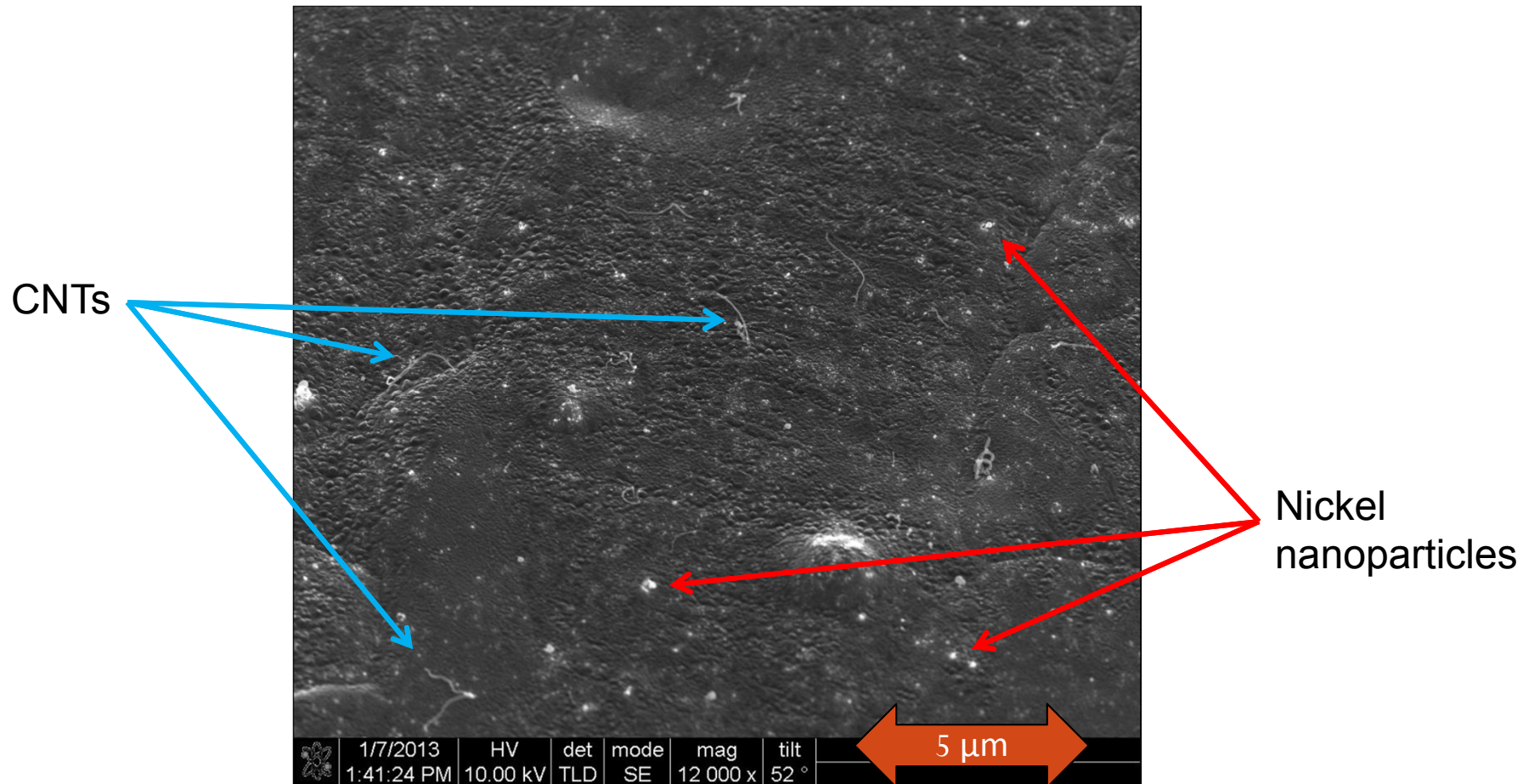
- EPD produces “carbon wool,” a layer formed of multiple carbon allotropes and adsorbents with many distinct CNT’s protruding.



High quality deposition on Mo substrate

# CNT Cathodes via CVD

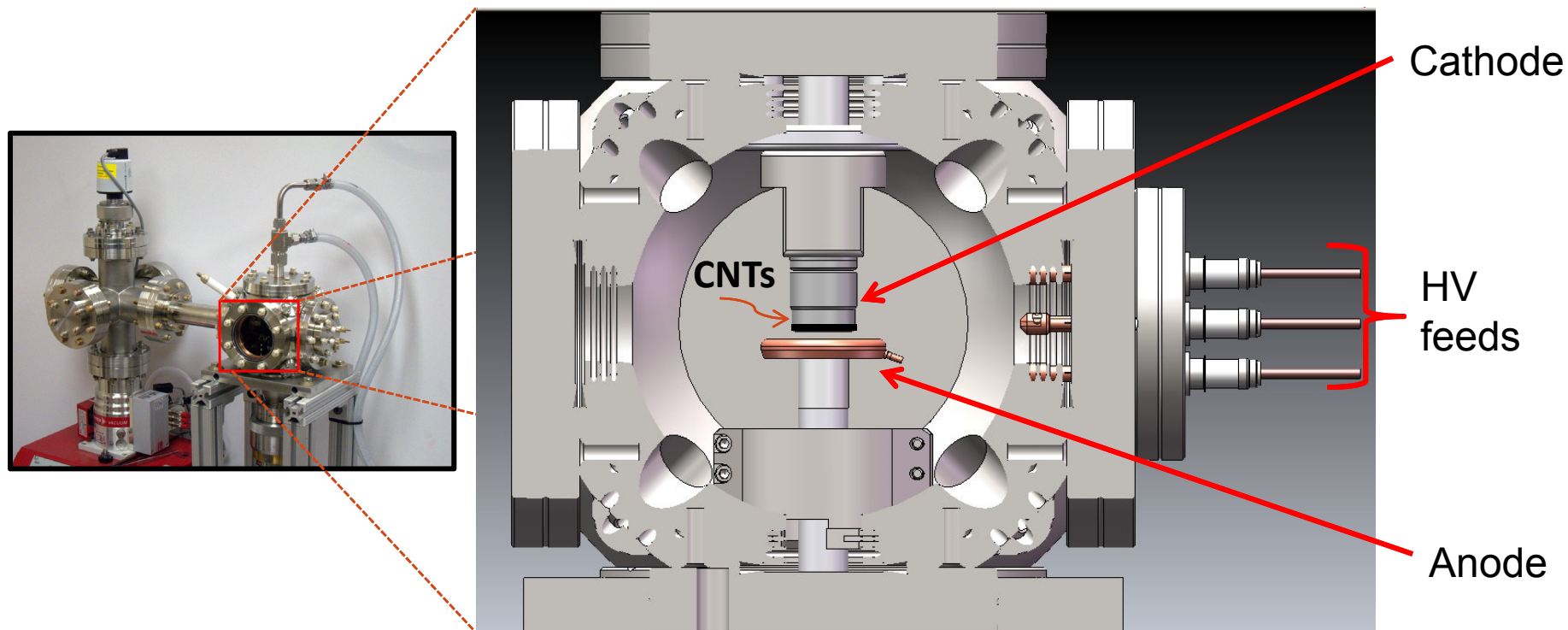
- CNT's are grown in-situ on nanoparticle catalysts (Ni): hydrocarbon vapor is decomposed by high-temperature catalysts.
- Demonstrated growth on copper substrate (low density)
- Still need more work to refine CVD process





# High Voltage Testing

- Base pressure  $<10^{-8}$  Torr
- Pulsed mode:
  - 0 – 2.5 kV, 0-500 mA
  - 10  $\mu$ s pulse length
- Variable gap: 0 – 25 mm
- DC Mode:
  - 0 – 20 kV, 110 mA
  - Water-cooled anode



# Cathode samples

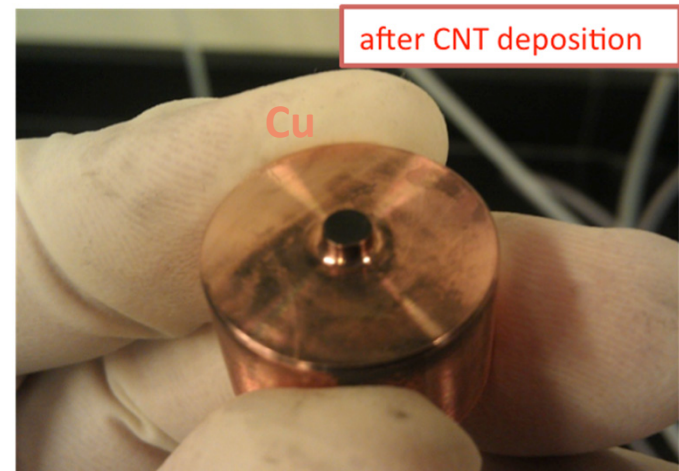
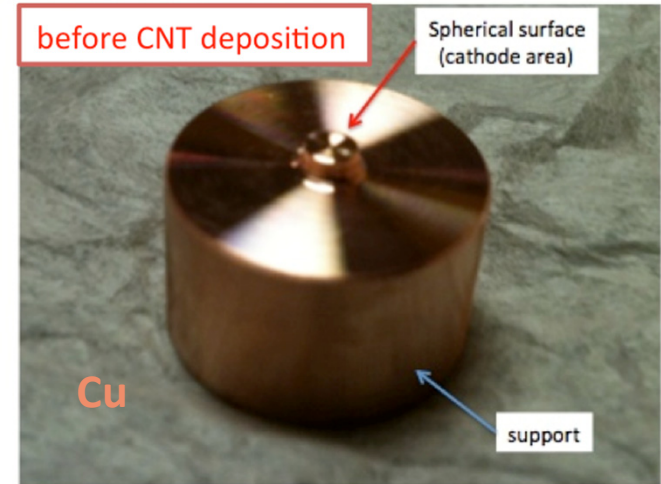
“Large” samples

Discs: 1.5 cm diameter  
½ cm thickness



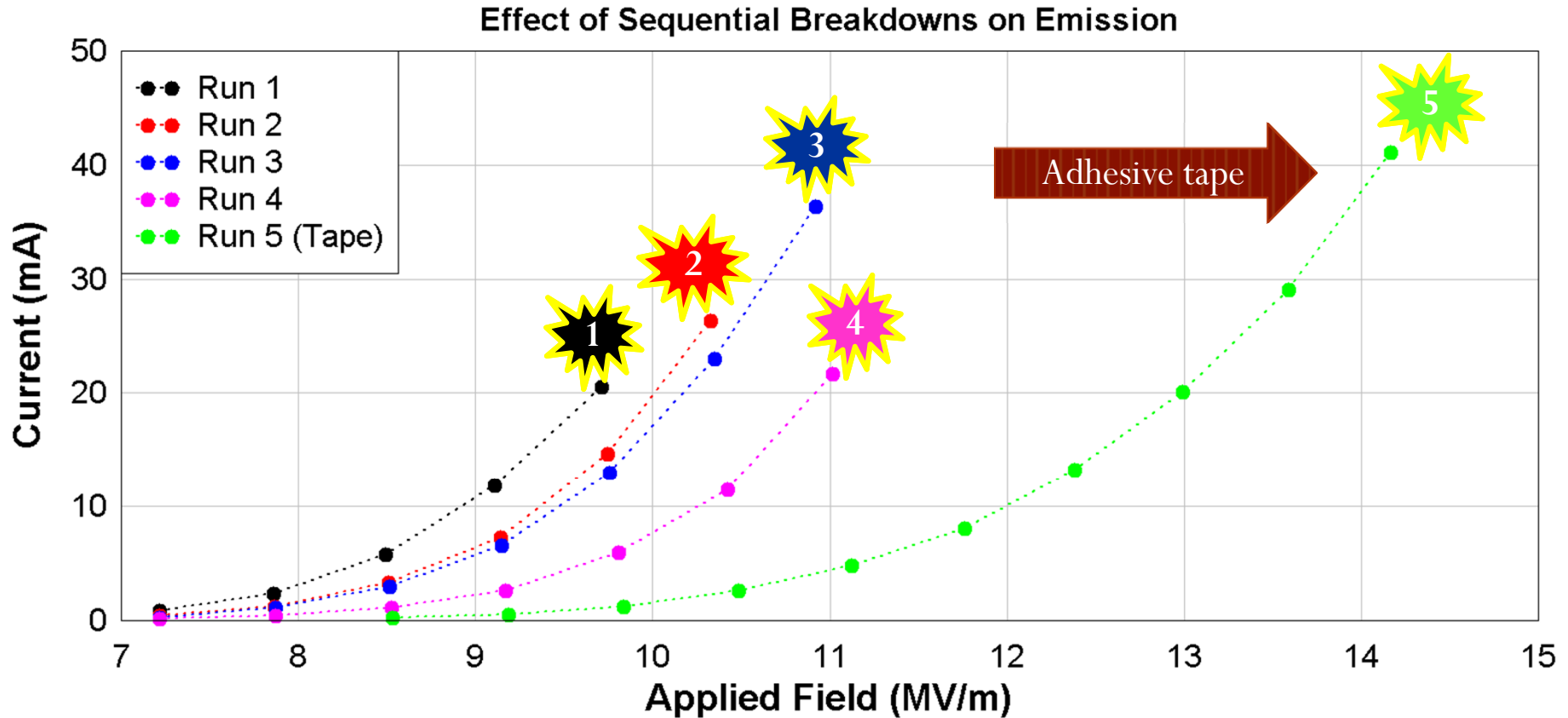
“Small” samples

Nipples protruding from a ½ cm thick support: deposition area ~ 1.5mm diameter



## Materials

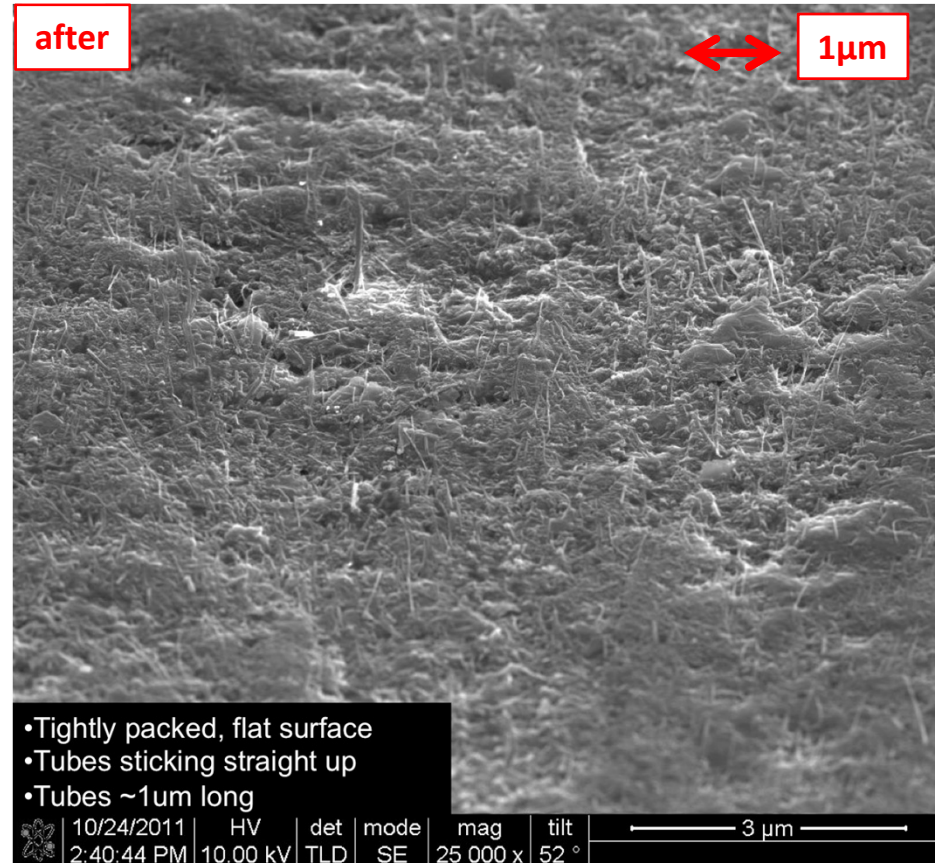
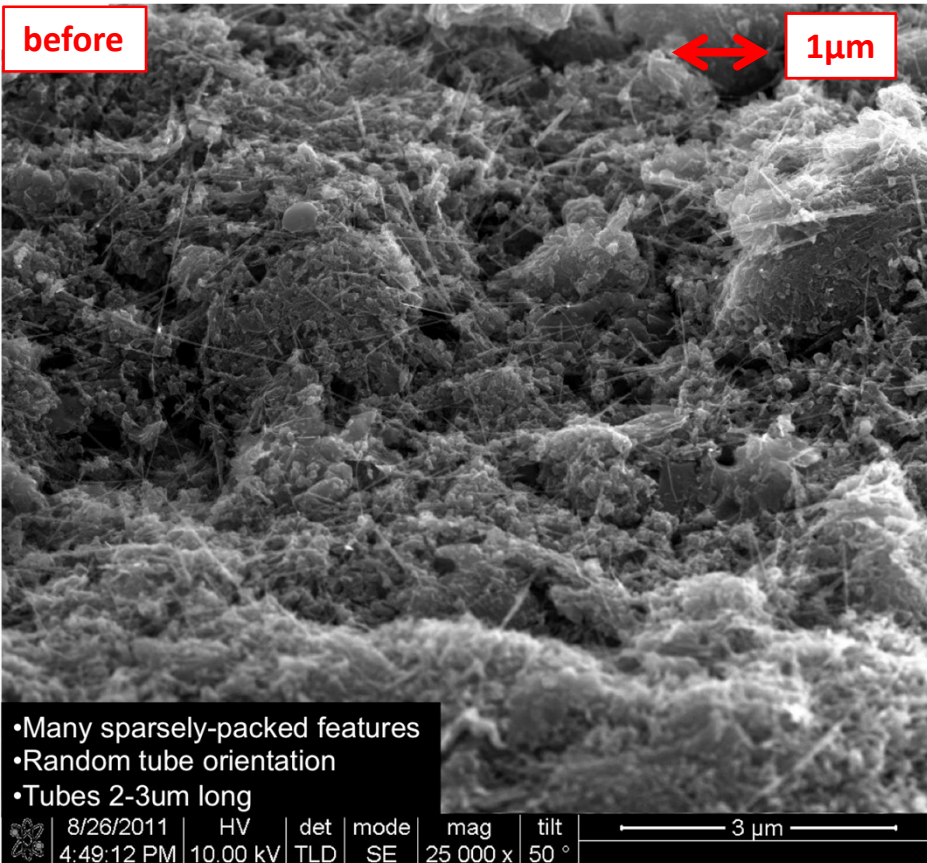
- Stainless-Steel (SS): more robust for the insertion in a load-lock system
- Copper (Cu): easier to machine
- Molybdenum (Mo): preferred for its better response to CNT deposition processes

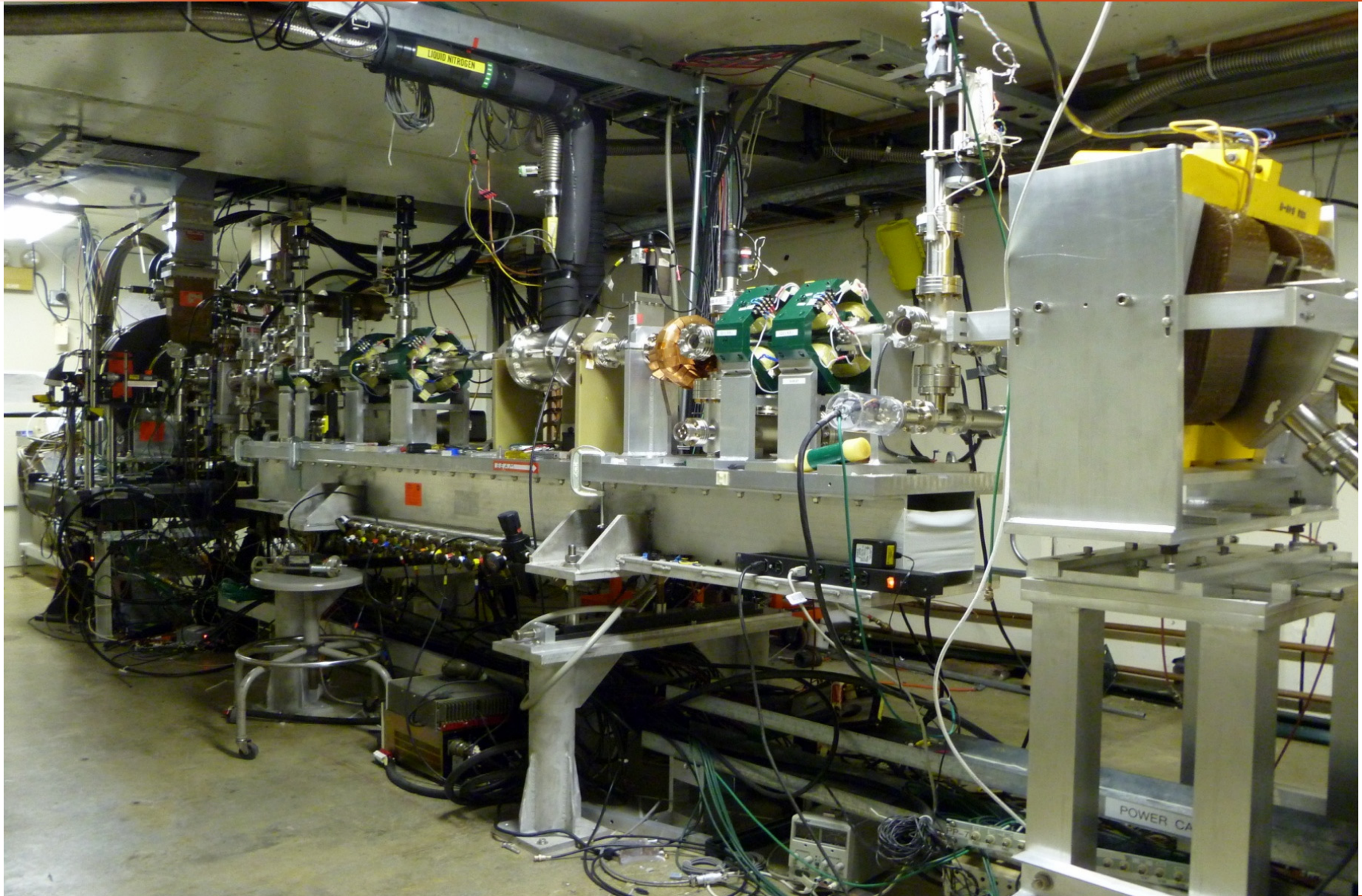


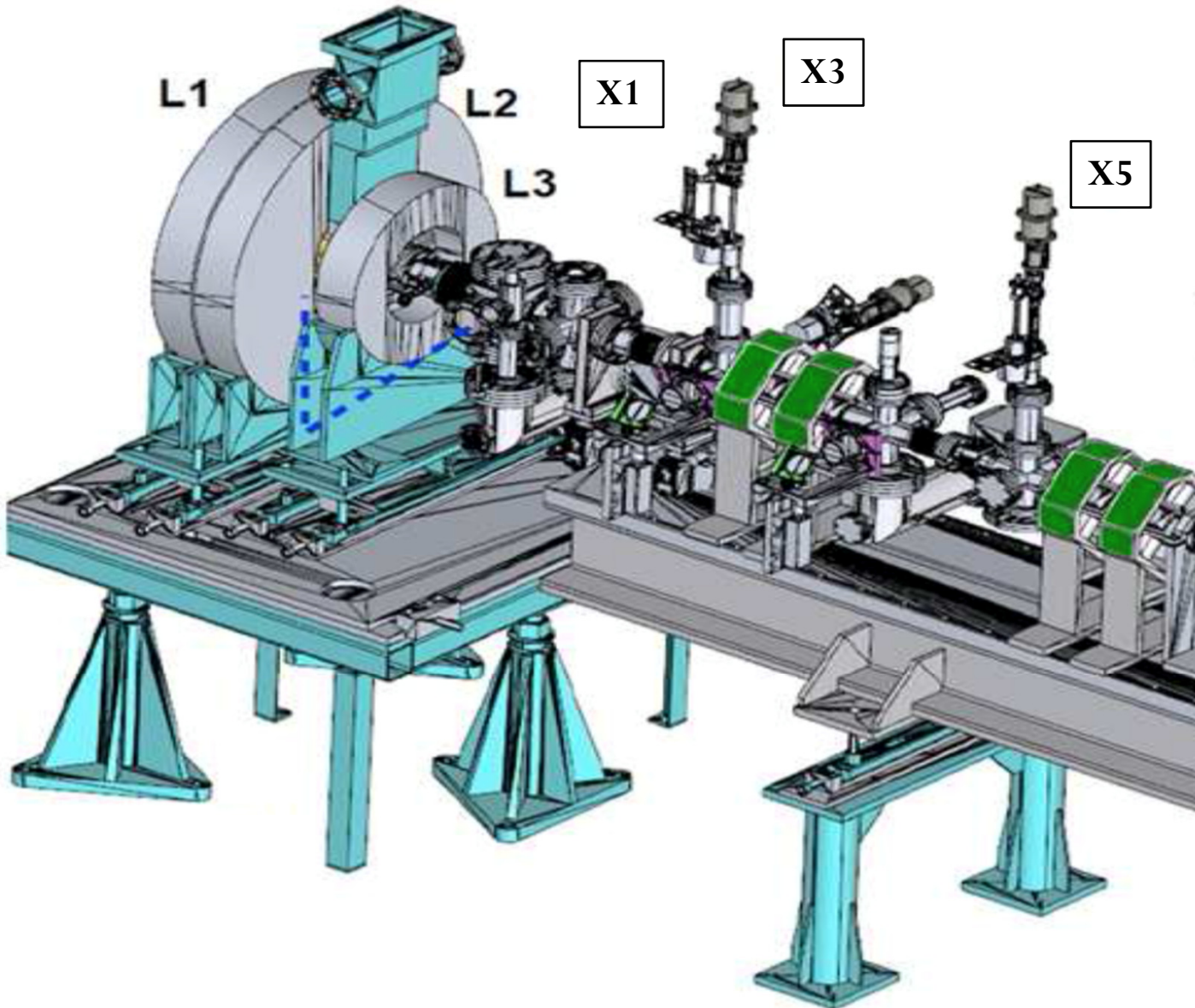
- Emission curves from a “large” cathode sample.
- Sequential breakdowns increase the maximum field a cathode can support, but reduce the emission current for a given voltage.
- Loose material pulled off of substrate initiating breakdown.

# Pre-Post DC testing SEM pics

- Pictures of the emission area with a Scanning Electron Microscope (SEM)
  - Cleaner substrate: reduction of adsorbents showing a very smooth the surface.
  - Alignment of CNTs: tubes parallel to each other, improved tube spacing and height uniformity (each tube is trimmed by about a factor of 2, from 2-3 $\mu$ m to 1 $\mu$ m length).







- **Emitted Beam Current**

Faraday Cup @X1

- **Transverse Beam Profile**

YAG screens

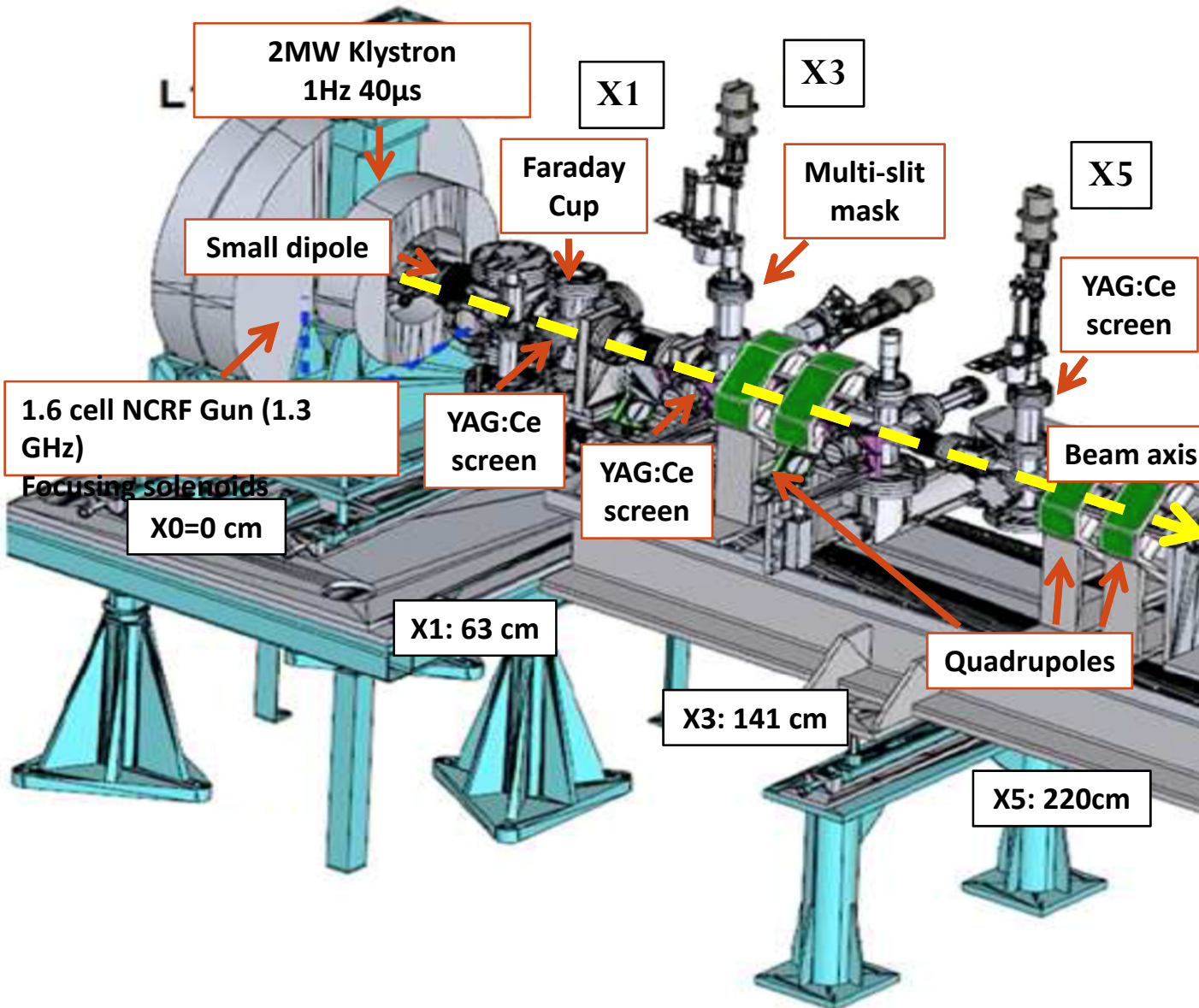
@X1, X3, X5

- **Beam momentum**

Small dipole  
upstream of X1

- **Emittance**

Multi-slit mask@X3



- **Emitted Beam Current**

Faraday Cup @X1

- **Transverse Beam Profile**

YAG screens

@X1, X3, X5

- **Beam momentum**

Small dipole upstream of X1

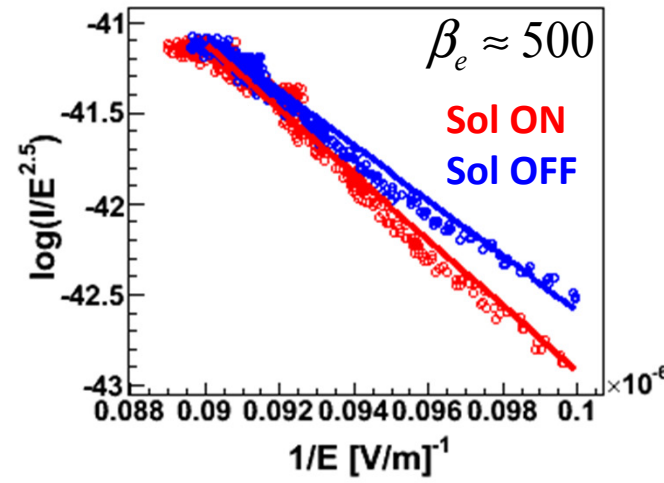
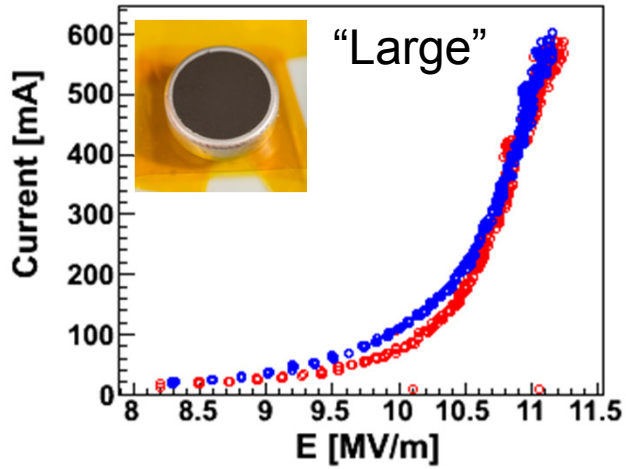
- **Emittance**

Multi-slit mask@X3

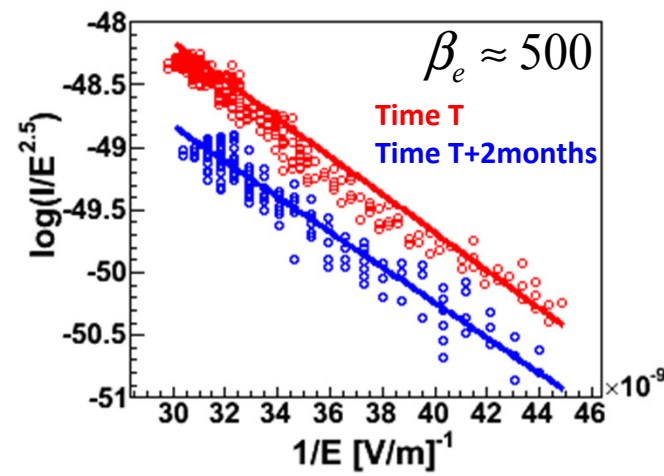
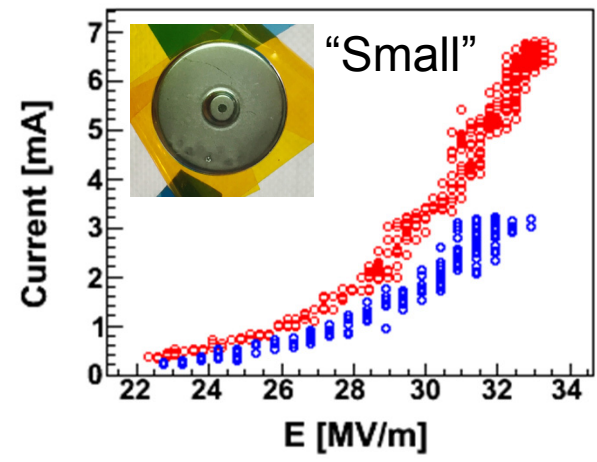
# Emitted Beam Current

- “Large” cathode: diameter ~1.5 cm, Molybdenum substrate, EPD process
- “Small” cathode: diameter ~1.5 mm, Stainless Steel substrate, EPD process

$$\bar{I} = \frac{1}{\sqrt{2\pi}} Aa(\beta_e E)^{5/2} e^{\left(\frac{b}{\beta_e E}\right)}$$



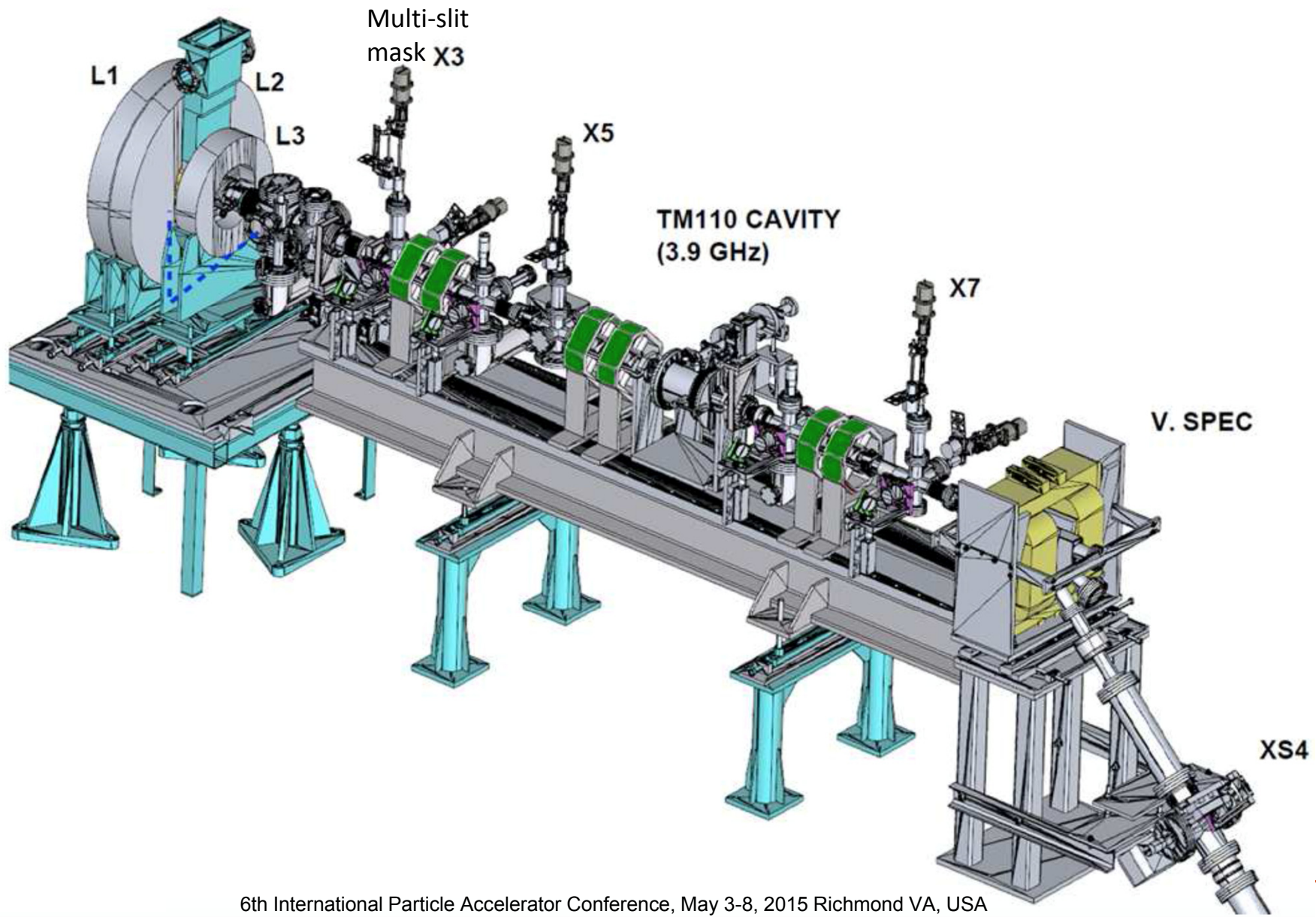
- 4 weeks between subsequent tests
- Cathode exposed to atmosphere
- No current degradation observed
- Currents close to 1A measured → RF Gun off resonance (heavy Beam-Loading)



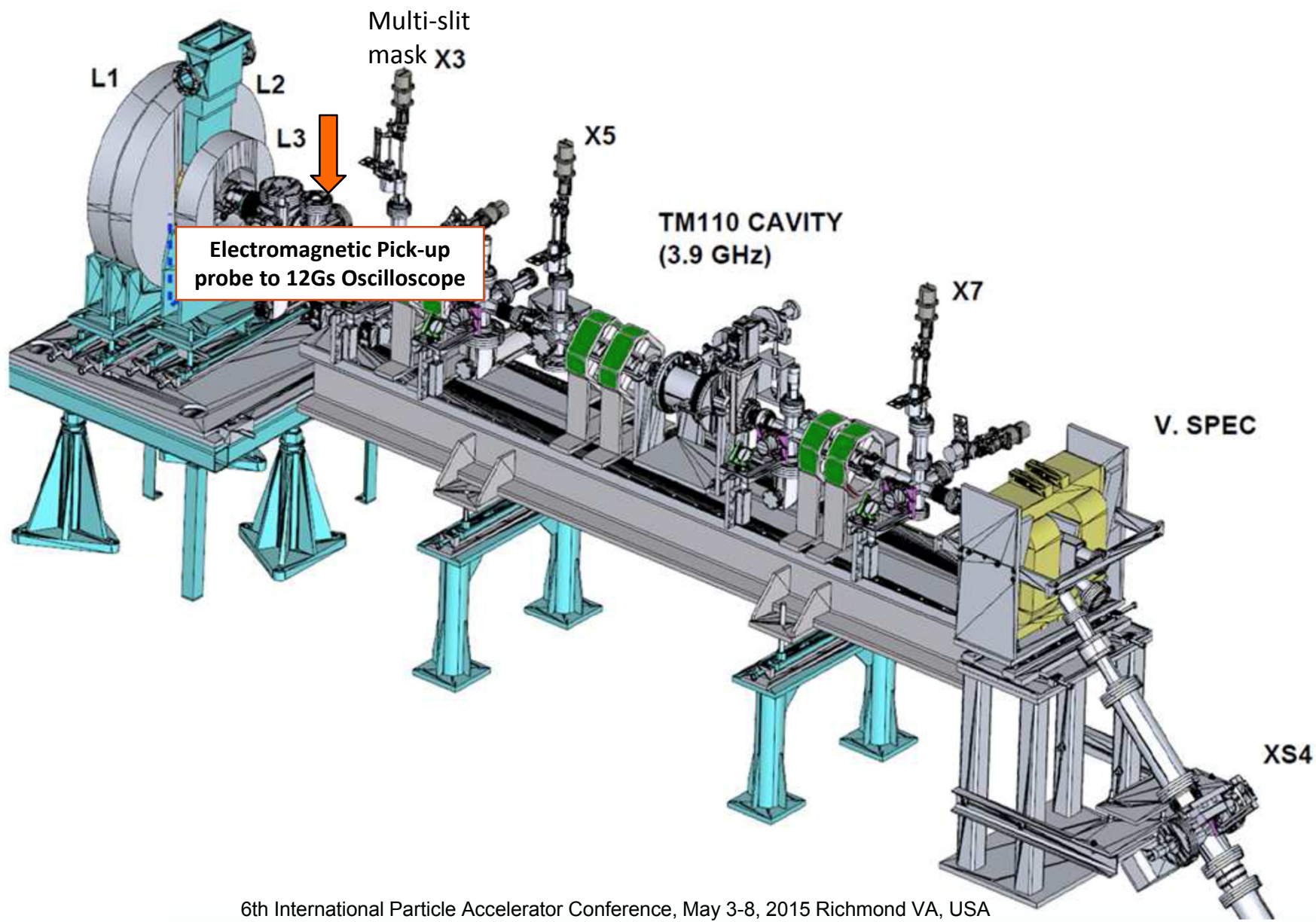
- Current degradation observed
- Dark spots observed on the SS substrate, likely caused by multipacting due to favorable emission yield



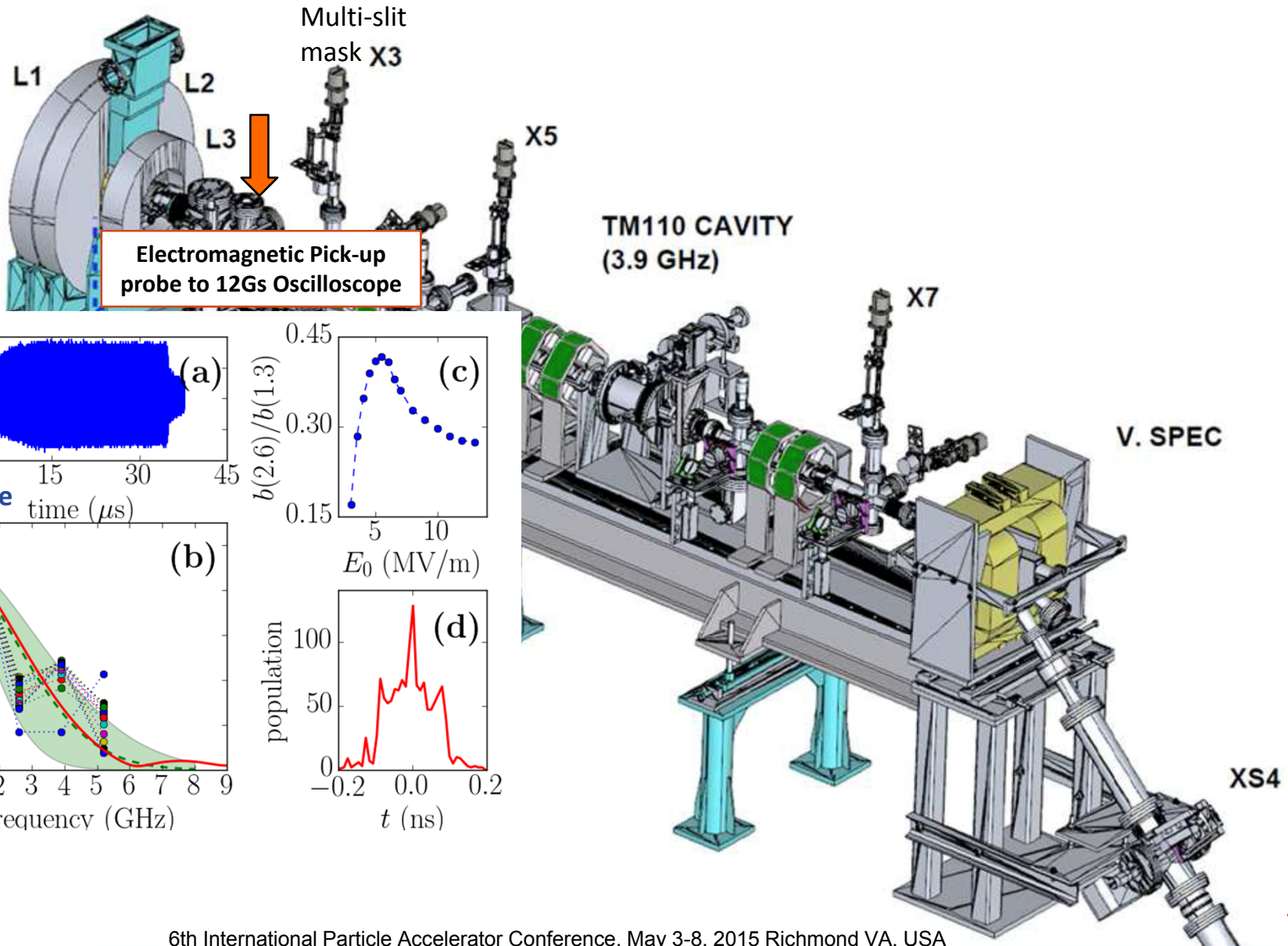
# Bunch Length and Emittance



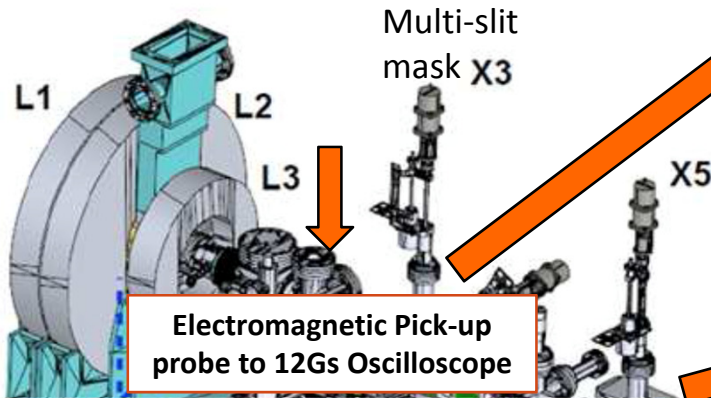
# Bunch Length and Emittance



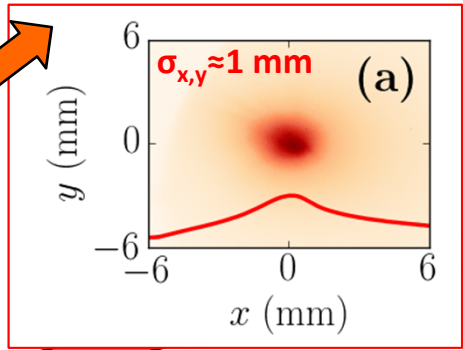
# Bunch Length and Emittance



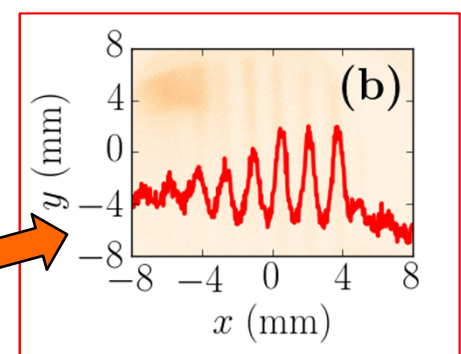
# Bunch Length and Emittance



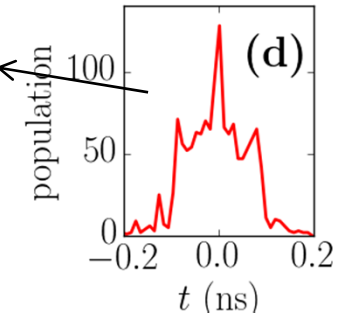
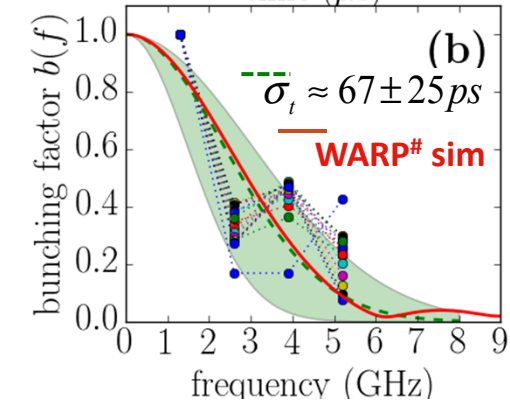
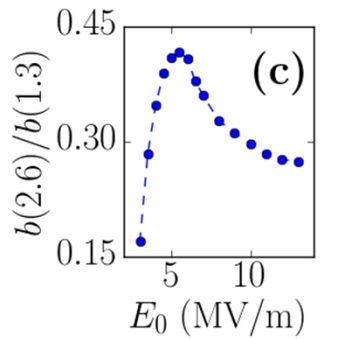
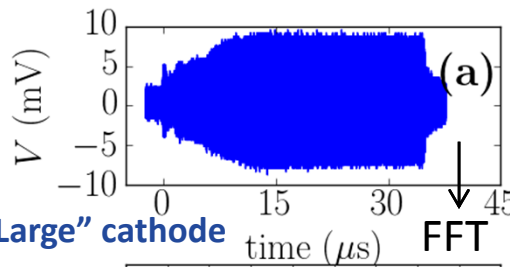
Beam spot size @X3



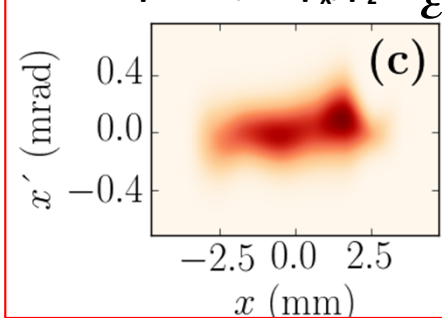
Beamlets trans. distribution @X5



Emittance measurements for the large cathode were compromised by the large bunch total length (~200-300ps) and energy spread (~35%) → quads' chromatic effects



Trace-space  $x, x' = p_x/p_z$



$\epsilon_x = \sqrt{\langle x^2 \rangle \cdot \langle x'^2 \rangle - \langle x \cdot x' \rangle^2}$

“small” cathode  
5 mA current  
2.9MeV±2.5%

Trans. Normalized  
 $\epsilon_{x,n} = 2.6 \pm 0.8 \mu\text{m}$

#Particle-in-cell code-framework WARP  
J. L. Vay, D. P. Grote, R. H. Cohen, and A. Friedman, Comput. Sci. Disc. 5 014019 (2012).

- Very low jitter
- Relative rms fluctuation

$$\sigma_{\bar{I}} = \frac{\sqrt{\langle \bar{I}^2 \rangle}}{\langle \bar{I} \rangle} \approx 2\%$$

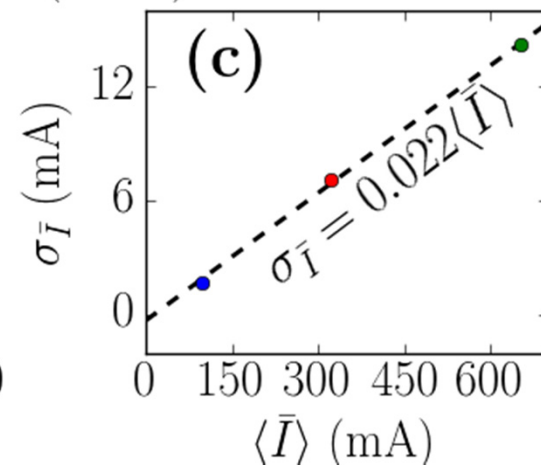
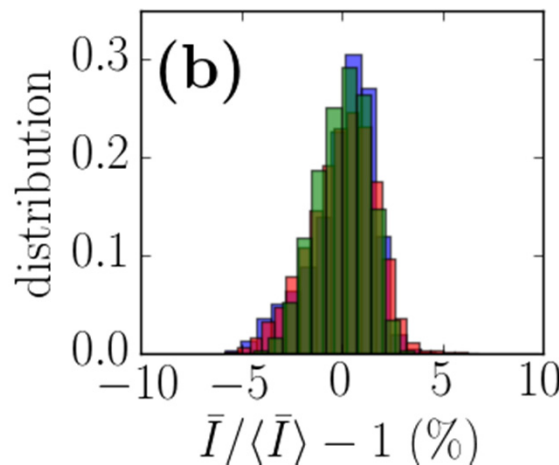
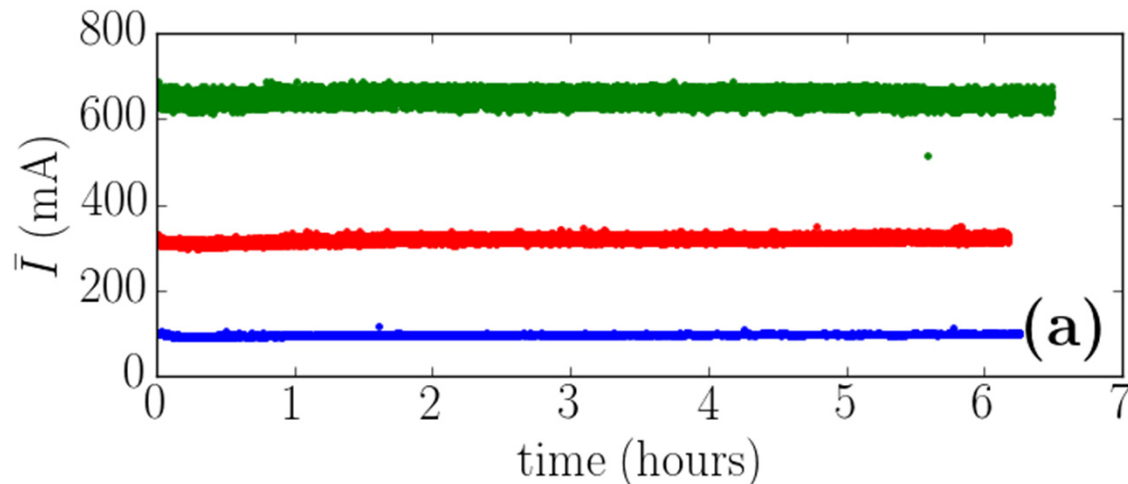
- Stable emission at 100mA, 300mA and 650mA

- Charge per bunch and length

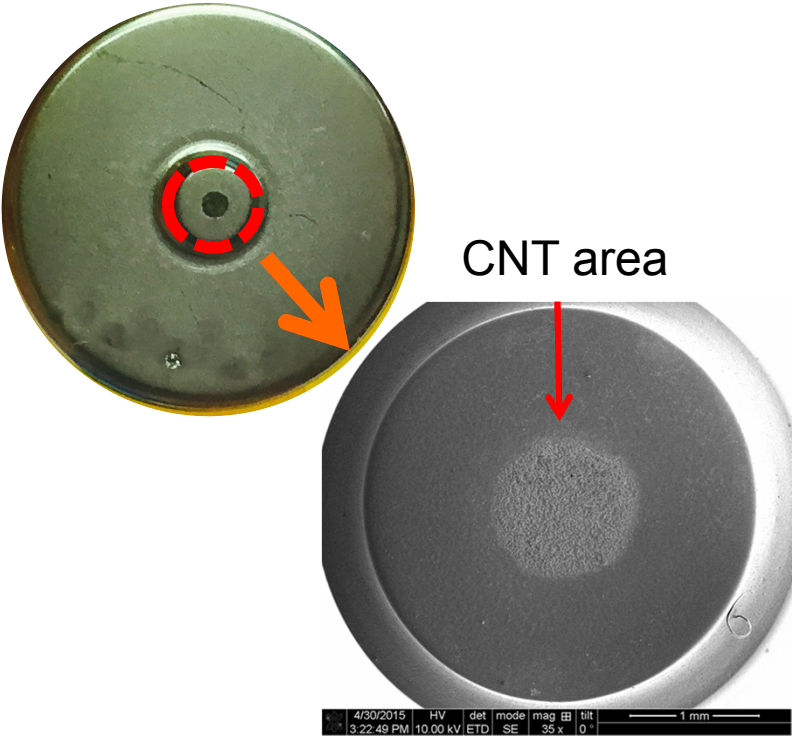
$$Q \approx \bar{I} / f_0 \approx 0.5 nC \quad \sigma_t \approx 70 ps$$

- Single-bunch peak current

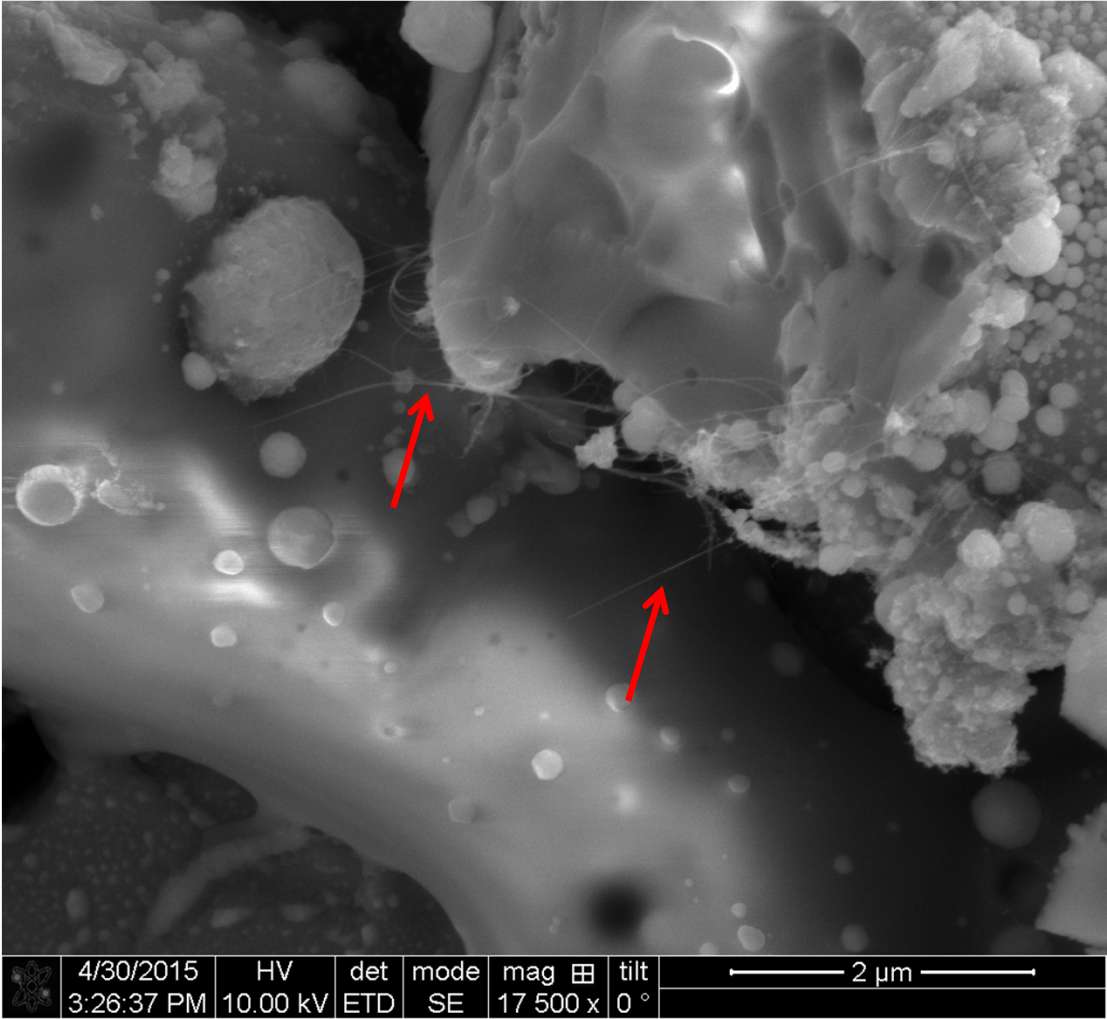
$$\hat{I} = \frac{Q}{\sqrt{2\pi}\sigma_t} \approx 3A$$

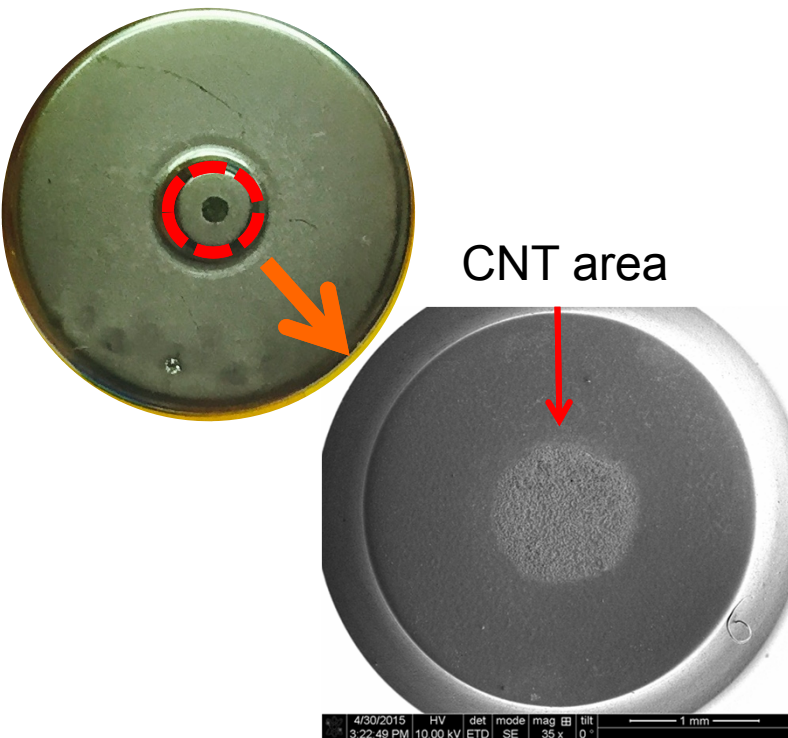


# Post-test small cathode-SEM pics



SEM

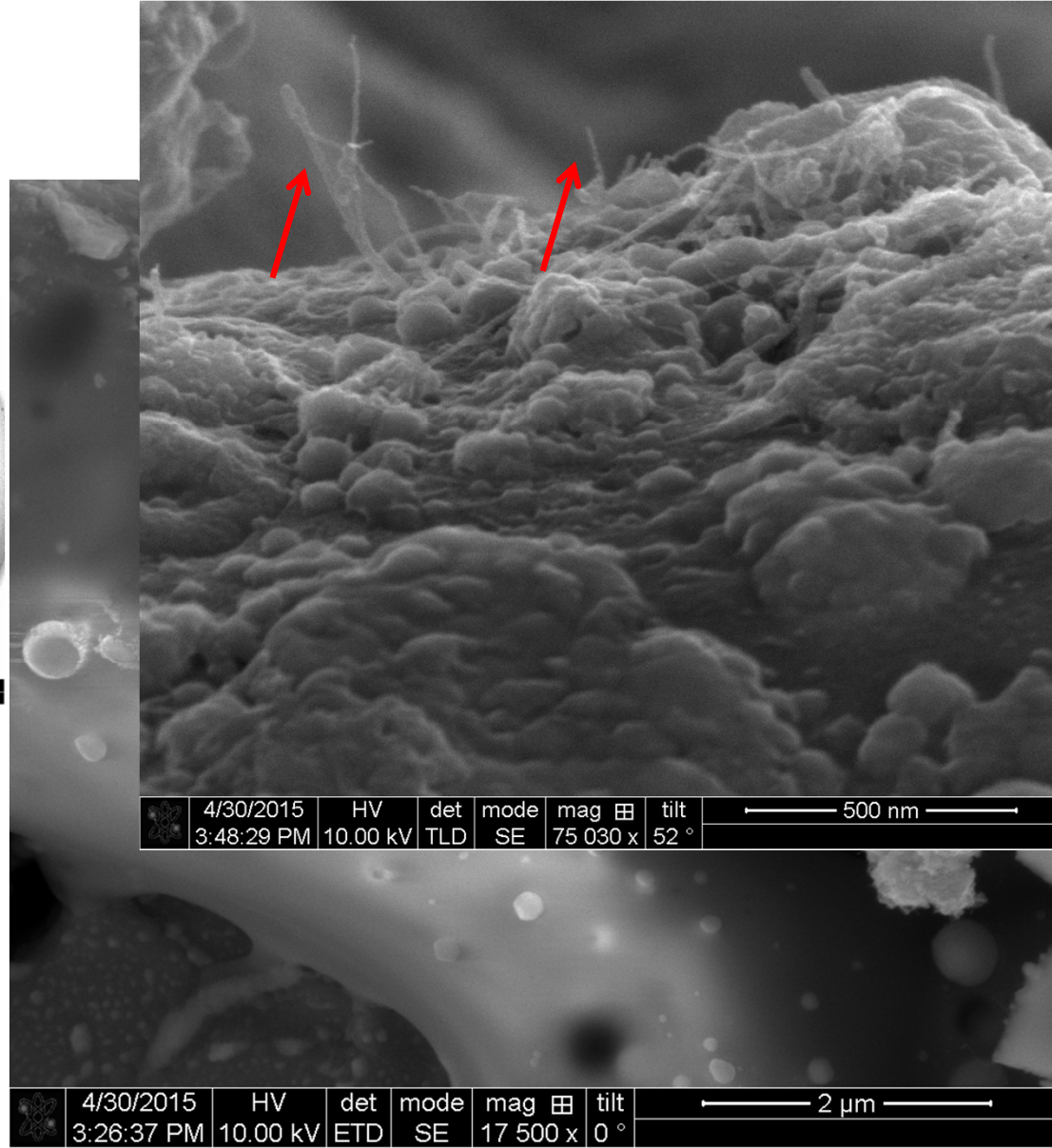




CNT area

SEM

- No morphological changes compared to similar samples soon after EPD process!
- Unlike High-Voltage DC tests, RF environment showed to be less aggressive on CNTs.
- Much higher currents observed with RF than in DC, for same cathode geometry and applied E field.



4/30/2015	HV	det	mode	mag	tilt	500 nm
3:48:29 PM	10.00 kV	TLD	SE	75 030 x	52 °	

4/30/2015	HV	det	mode	mag	tilt	2 μm
3:26:37 PM	10.00 kV	ETD	SE	17 500 x	0 °	

- Field emitted current from CNTs deposited on cathode (1.5cm diameter) inside RF gun close to  $\bar{I} \sim 1A$ , charge per bunch  $Q \sim \bar{I}/f_0 = 0.5nC$  and length  $\sigma_t \sim 70ps$  when exposed to RF fields with relatively low value ( $\sim 12$  MV/m).
- Beam dynamics simulations performed with the time-dependent PIC code WARP show good agreement with measurements.
- Cold-cathode and cheap technology: no heat-load needed, no expensive laser system
- Applications for high-average current, quasi-continuous-wave electron sources.
- Main challenge: temporal control of the emission process. Electrons field-emitted at unfavorable times are most likely to hit the cavity walls. Such resulting in secondary electron emissions and possible multipacting (as observed in some of our experiments).
- Possible solution: development of gating schemes aimed at shortening the electron-bunch durations and preventing the back-propagation of electrons.
  - A dual-frequency gun\* supporting a fundamental and harmonic frequencies could effectively gate the emission of the CNT cathode to the proper phase of the accelerating RF wave.
  - It should be possible to reach  $\sim 10$ -ps bunch durations.

\*J. W. Lewellen and J. Noonan, Phys. Rev. ST Accel. Beams, 8, 033502 (2005).



# Acknowledgements

- Radiabeam Technologies, DC tests
  - Josiah Hartzell
- California Nano-Systems Institute, EPD/CVD deposition processes
  - Chris Regan
  - William Hubbard
- Fermilab and NIU
  - Philippe Piot
  - Daniel Mihalcea
  - Harsha Panuganti
  - Charles Thangaraj
  - D. Mihalcea, L. Faillace et al., *Ampère-Class Pulsed Field Emission from Carbon-Nanotube Cathodes in a Radiofrequency Resonator*, report FERMILAB-PUB-14-527-APC (2015), waiting for publication on APL.
  - [WEPJE019] D. Mihalcea, L. Faillace et al., *Simulations of field emission electron beams from CNT cathodes in RF Photoinjectors*, these proceedings.